

Always Moving Forward®

# Superior Industrial Solutions in Wire, Cable and Tube Processing

Made in Syracuse. Used around the world. eraser.com • ISO registered

# THE ERASER COMPANY, INC.

# SUPERIOR INDUSTRIAL SOLUTIONS IN WIRE, CABLE AND TUBE PROCESSING

# **OUR HISTORY**

From The Eraser Company, Inc.'s founding in 1911 through its incorporation in 1935, The Rush FybRglass Eraser<sup>®</sup> was the company's lone manufactured product. Then came the 1940s and the discovery that the eraser could be used not only for typing and drafting correction, but to strip

film insulation from magnet wire – the birth of an industry.

As the innovator of a whole line of magnet wire strippers, we have continued to expand and refine our product offerings. In the past 20 years, we have brought to market all types of wire, cable and tubing cutters, wire and cable strippers, wire twisters, wire brush wheels, reelers and dereelers, infrared heating equipment, measuring tools and fybRglass<sup>®</sup> erasers.

The Eraser Company, Inc. attained ISO certification in February of 1996, thus underscoring our commitment to providing our customers with reliable, highquality products. Much of our product line meets CE standards; indeed, CE requirements inform

new product design. Our ISO-certified commitment to continual improvement inspires us to include many new features and upgrades to our existing equipment offerings.





SRISER RT25

# **CERTIFICATION PROGRAM**

How do we deliver on the commitment? We offer ECP (Eraser Certification Program). Send us 10-15 feet of your material; we'll process it according to your specifications and return it to you with a recommendation for the ultimate solution for your processing needs. If your solution is not part of our

> extensive product line, our highly skilled engineers can customdesign one for you. Further, if we can't do it, we'll tell you who can! There is no better service out there.

# **CUSTOMIZED SOLUTIONS**

Most needs can be met by our line of over 200 products. For those special applications, we offer state-of-the-art design software and a team of engineers to customize a solution for you. Thousands of satisfied customers across the globe can attest to our one-of-a-kind, built-toorder approach to their toughest challenges.

Whether you are one of our long-standing customers or just beginning your partnership with us,

The Eraser Company, Inc. looks forward to serving you. Call today, as we are...

# ...ALWAYS MOVING FORWARD!



"Eraser matched us with a custom made, high quality processing solution that has not only improved our business but has also saved us time, money and unnecessary processing headaches! We've improved our production capabilities by 200%!"

Frank Evancich Klode Salvage Distribution Center, Inc. ~ Denver, CO



Eraser Cleaning and Burnishing brushes are made from coarse or fine grade FybRglass®, Brass, Nylon and Stainless Steel. These tools are suitable for a wide variety of cleaning, burnishing and polishing applications including electrical contact cleaning, mold cleaning, rust removal, deburring small metal parts, erasing printing marks, cleaning contact pads and fingers of printed circuit boards, and much more. Custom designed brushes for your process can be quoted upon request.

# **FybRglass® Erasers and Brushes**



A range of refillable cleaning tools using brushes made from coarse and fine grade FybRglass®, brass, nylon, and stainless steel. Available with a plastic protective coating or all metal construction body. Sold individually or in a kit that contains five tools with brushes made from brass, stainless steel, nylon, coarse and fine FybRglass®.

# **Pen Type Erasers**

### **Ordering Information**

# FybRglass® Eraser and Refills (With Pen Clip)

AA0120	(Red) Metal Body with Fine FybRglass®
IA0380	Fine FybRglass® refills (each)
AA0019	Fine FybRglass® refills (packet of 25)

AA0020......(Blue) Metal Body with Coarse FybRglass® IA0006.....Coarse FybRglass®refills (each) AA0014.....Coarse FybRglass® refills (packet of 25)

# FybRglass® Silver Color only, (Without Pen Clip)

AA2120..... Metal Body with Fine FybRglass® AA2020..... Metal Body with Coarse FybRglass®

# Pen Type Erasers (Cont'd)

# Ordering Information

Brass Erasers (With Pen Clip) AA0004......(gold) Metal Body Brass eraser

IA0370.....Brass refills (each) Stainless Steel (With Pen Clip)

AA0003(E116) ..... Stainless Steel Metal Body eraser IA0360.....Stainless Steel refills (each) Nylon Eraser (With Pen Clip)

AA0005 (E126) ......(black) Metal Body Nylon Eraser IA0410 (E124) ......Nylon refills (each) **Metal Body Brush Kit (With Pen Clips)** 

AA0124 (EKIT)...... Kit of 5 Metal Body erasers (one each of Stainless Steel, Fine FybRglass®, Brass, Nylon, and Coarse FybRglass®)



Metal Body FybRglass® Brush (With Clip)

# **Eraser Stick Brushes**

Stick and Abraser brushes with plastic protective covering that is cut back as brush wears. FybRglass® brushes are manufactured from spun glass in two grades of material, coarse and fine. Brushes will not alter electrical properties or contaminate surfaces cleaned.



Abraser Brush



# Ordering Information

### Stick Brushes, 5-1/2" long (140mm)

AA0104 (BR0/F)	Fine stick brush 1/4" OD
	(6mmø), (red)
AA0022 (BR1/F)	Fine stick brush 5/8" OD
	(16mmø), (red)
AA0023 (BR2/F)	Fine stick brush 1" OD
	(25mmø), (red)
AA0130 (BR0/C)	Coarse stick brush 1/4" OD
	(6mmø), (blue)
AA0129 (BR1/C)	Coarse stick brush 5/8" OD
	(16mmø), (blue)
AA0128 (BR2/C)	Coarse stick brush 1" OD
	(25mmø), (blue)
All Stick Brush Kit	
AA0123 (BRKIT) 0	One each of the stick brushes
	(listed above)
Abraser brushes are 7/8" (	22mm) long
AA0610 (ABR3F)	
AA0600 (ABR3C)	Coarse grade abraser (blue)



# **Rotary FybRglass® Cleaning Wheel**



Filled with pure spun fine grade FybRglass® fibers with no bonding agent this wheel is designed for rotary use mounted on spindles or mandrels. Wheels may be stacked together on a spindle to produce a wide face brush. The safe maximum free speed for the CP154 is 2,000 RPM.

### **Ordering Information**

# **BR4 Metal Cased Brushes**

An adjustable metal cased brush. The brush is propelled from the case by a turn of a knob to compensate for wear.



Eraser FybRglass® Brushes will not alter electrical properties or contaminate surfaces cleaned. Overall length of brush is 4" (102mm), cleaning surface is  $1-3/8" \times 3/8"$  (35mm x 9.5mm), and usable brush length is 2-3/4" (69mm).

**Ordering Information (BR4 Metal Case)** 

AA0024 (BR4/F)	Metal cased brush (red)
	with fine grade material
AA0025 (BR5/F)	Fine refill for BR4/F (one set)
AA0127 (BR4/C)	Metal cased brush (blue)
	with coarse grade material
AA0131 (BR5/C)C	oarse refill for BR4/C (one set)

# **BR9 PCB Board Brush**

# All Kit

The ultimate brush kit, containing all of the industrial brushes except the ECT1, provides the opportunity to evaluate all the brushes and have on hand the solution to many cleaning, polishing, and burnishing problems at all times.

# **Ordering Information**

AA0012 (ALLKIT)..... Kit of all brushes



Hand held power brush for cleaning and burnishing non-populated printed circuit boards or large areas.

A gentle brushing action will remove oxidation from copper and soldered surfaces. No water or solvent is required.

The cleaning surface of the BR9 measures  $2'' \times 3.5''$  (51mm x 89mm).

### **Ordering Information**

AA0026 (BR9)...... Hand brush — fine grade FybRglass®



# LFTC1 Large Flexible Tubing Cutter



Designed to cut material such as tygon, radiator hose, flexible PVC, polyurethane, silicone , nylon PTFE , FEP and PFA to length, this cutter is the perfect tool for large flexible tube cutting.

# **Specifications**

Material size	
	(54mm - 12.7mm)
Max. cut length	unlimited
Min. cut length	

### **Ordering information**

AR1431 (LFTC1)	
AR1432 (LFTC1)	
IR1817	
IR1819	
PR1026	Flat Belt

# **RTC1 Rigid Tubing Cutter**



Designed to cut material such as copper, aluminum and mild steel, this cutter is the perfect tool for rigid tube cutting.

### **Specifications**

### **Ordering information**

AR1411 (RTC1)	120V, 60Hz
AR1412 (RTC1)	
IR1832 Cutting Discs	2 Required per Machine
IR1809	
PR1026	Replacement Drive Belt

# **FTC1 Flexible Tubing Cutter**



Designed to cut material such as tygon, radiator hose, flexible PVC, polyurethane, silicone, nylon PTFE, FEP and PFA to length, this cutter is the perfect tool for flexible tube cutting.

# **Specifications**

Material size	1 1/8" to 1/4"
	(28.6mm - 6.4mm)
Max. cut length	unlimited
Min. cut length	2.00″ (50.8mm)

### **Ordering information**

AR1421 (FTC1)	120V, 60Hz
AR1422 (FTC1)	230V, 50Hz
IR1807	
IR1296	Cutting Blade
PR1026	Flat Belt

### Wire, Cable & Tubing Cutters 6



Eraser manufactures an array of industrial-grade cutters suitable for cutting a wide range of materials. Designed to fit your specific application, material, and budget, Eraser cutters are available in automatic and semi-automatic, bench and portable. And if we don't have one suitable for your specific needs, we can customize to fit your requirements.

# WC601A Variable Speed Cutter



# WC601B Rotary Blade Tubing Cutter



# Specifications

Max. material size	0.375" OD (9.5mmø)
12	2 AWG (2.06mmø) solid copper
Max. cut length	
Min. cut length	0.1″ (2.54mm)
Tolerance	under 2", +/01; over 2"
1% or better	dep. on material and feed rate
Batchingu	p to 99 programmable batches
Kits	

### **Ordering information**

AR7121 (WC601A)..... 120V 60Hz, 90 PSI Dereeler optional (DE400 or DE700); see Dereeler section for details.

### **Specifications**

Max. material size	0.500" (12.7mm) thick
Max. cut length	
Min. cut length	0.1″ (2.54mm)
Tolerance	under 2", +/01; over 2",
1% or better d	ep. on material and feed rate
Batchingup	to 99 programmable batches
Kits	up to 10 programmable kits

# **Ordering information**

AR7131 (WC601B)..... 120V 60Hz IR1872 ..... custom bushing, send material for sizing IR1871 ..... custom bushing, send material for sizing Dereeler optional (DE100 or DE700); see Dereeler section for details.

# WC601D Rotary Blade Tubing Cutter



This automatic cutter provides square cuts on flexible tubing

### **Specifications**

Material 1/2" to 1 1/8" OD (12.7 to 28.5mmø)
Max. cut length 999,999.99"
(999,999.9mm)
Min. cut length 0.100" (2.52mm)
Tolerances Repeadibility: +/- 0.005" (0.13mm) to 5%
of total length; dependent on material and dereeling system.
Kitting Up to 10 programmable kits
(depending on available memory)
BatchingUp to 99 programmable batches
Feed Rate10.4" (264mm) per second

### **Ordering Information**

AR7151 (WC601D) .....120V, 60Hz IR0977 ..... custom bushing, send material for sizing Dereeler optional (DE100 or DE700); see Dereeler section for details.



# WC302 Auto Wire & Tube Cutter



Fully programable, fully electric benchtop wire & tube cutter. With programmable batching and nine variable feed rates, the WC302 is the perfect production tool for complete automation.

### **Specifications**

Ordering information

AR7211 (WC302) ..... Wire & Tube Cutter 120V, 60HZ

# **CS800** Automatic Cutter & Stripper



Fully programable, fully electric benchtop wire cut & strip.With programmable batching and ten variable feed rates, the CS800 is the perfect production tool for complete automation.

### **Specifications**

Max. material size	10AWG (0.3cm)
Max. cut length	65,530 inches, 99,999cm
Min. cut length	0.1″ (2.54mm)
Max. strip lengthUp to 4.0 inch	es (10.2cm)-wire dependent
Min. cut length	01"(2.54mm)
Tolerance	.Up to 1% - wire dependent
Batching	Up to 99 programmable

# **Ordering information**

AR7201 (CS800)	Wire Cut & Strip 120V
IR1793	
IR1794	
IR1795	
IR1791	

# **MMC200 Multi-Material Cutter**



A versatile cutter that cuts flat, round and multiple materials from 10 AWG wire to cellophane tape.

### **Specifications**

Max. material size	0.625" (1.59cm) thick
3.94" (10cm) wide, 10 AWG	(.040cm) solid copper
Max. cut length	99,999" (99,999.0cm)
Min. cut length	0.100″ (.25cm)
Tolerance1% or better dep. on	material and feed rate
Batching up to 10 p	rogrammable batches
Max. cutting force	600 lbs.
Feed rate up to 7,200 4" (101.	6mm) pieces per hour

### **Ordering information**

AR7161 (MMC200) ...... 120V 60Hz, 90 PSI Dereeler optional (DE400 or DE700); see Dereeler section for details.



# HCA20 Wire & Cable Cutter



This air-operated cutter uses a guillotine-style blade to quickly shear wire and cable up to 1.25" in diameter.

# FC10 & HC10 Cable Cutters



Whether the foot-operated FC10 or the hand-operated HC10, these cutters provide clean, square cutting of a variety of different wires and cables.

# **Specifications**

**Specifications** 

**Ordering information** 

Max. blade opening	1.00"	diameter	(31.75mm)	1
Min. material size	. 0.010"	diameter	(0.254mm)	)

Max. blade opening......1.25" diameter (31.75mm) Min. material size ......0.010" diameter (0.254mm)

AR0291 (HCA20)..... 120V 60Hz

### **Ordering information**

AR5700	(HC10) hand operated
AR5800	(FC10)foot operated
IR8775	conversion kit, changes HC10 to FC10

# **CCB100 Battery Operated Cable Cutter**



This battery-operated cutter is ideal for cutting copper or aluminum in the field.

### Specifications

750 kcmil hard drawn copper not for use on steel Blades
Bladeshardened steel (one fixed, one rotating) Power
Power 12.0V DC motor
Battery sealed nickel cadmium
Battery charger 120V 60Hz AC single phase

# **Ordering information**

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ER0601 (CCB100) ..... portable cable cutter kit
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# MR30A Handheld Air-Operated Cutter



### **Specifications**

Max. wire size	
0.110" OD (2.79mmø)	steel
0.047" OD (1.19mmø) piano	wire
Tool dimensions 7" (177.8mm) long, 2.20" OD (56r	nmø)
Tool weight 1.2 lbs. (0.54	4 Kg)
Air connection1/4	″ NPT

### **Ordering information**

DE0009 (MR30A)	
	blade for center cuts
CL0158	blade for end cuts
CL0159	. carbide tipped blade for diagonal cuts



# WC302 Auto Wire & Tube Cutter

Optional accessories	
IR5171Opt	ional Urethane Drive Roller
TR5169Ór	otional Knurled Drive Roller

# **CS800 Automatic Cutter & Stripper**

Optional accessories	
PR1222	
PR1221	radius blade set for 10AWG
PR1223	radius blade set for 14AWG
AR3950	WS1 Wire Straightener for material up to 3/8" (9.5mm)

# **RTC1 Rigid Tubing Cutter**

Optional accessories	
TR0176length s	stop rod

# **FTC1 Flexible Tubing Cutter**

Optional accessories	
TR0176length	stop rod

# **LFTC1 Flexible Tubing Cutter**

Optional accessories	
TR0176len	

# WC601A Wire & Tubing Cutter

Optional bushing sets:	
IR0755	for up to 1/8" OD (3.17mmø) material [actual size is 0.156" (3.96mm)]
IR0756	for up to 1/4" OD (6.35mmø) material [actual size is 0.281" (7.14mm)]
IR0757	for up to 3/8" OD (9.5mmø) material [actual size is .406" (10.3mm)]
IR0763	for 1/8" - 3/8" (3.175mmø - 9.525mmø), send material for sizing
	for 1/16" - 1/8" (1.60mmø-3.175mmø), send material for sizing
IR0765	for 1/32"-1/16" (0.793mmø-3.175mmø), send material for sizing

### **MMC200 Multi-Material Cutter**

Optional accessories IR1322 ..... upper blade for thin, flat material



Eraser offers reelers, dereelers, winders and measuring tools for a broad range of wire and cable handling needs. Manual, motorized or compensating reelers and dereelers and measuring tools work with Eraser cable processing units to provide complete combinations of material handling equipment.

# CW10 Small Reeler and Dereeler



A collapsible eeler with friction clutch for a variety of wire and cable also dereels hanks or coils of material by reversing the eeling operation.

# CW20 Medium Reeler and Dereeler



The unit has a friction clutch, making it ideal for dereeling, measuring, cutting and reeling operations by production kitters, jobbers, and electrical contractors.

# **Specifications**

Coil Dimension: Inside Diameter Variable 5" (127mmø) to 12" (305mmø) Unit may be set and locked for a specific diameter Capacity: Length Up to 1000' (305M) of 1/8" (3.18mmø)diameter wire or equivalent.

Weight of Coil 55 lbs. (25 Kg) maximum

### **Ordering information**

AR6001 (CW10) ..... Small Reeler and Dereeler **Optional Parts** IR0491 (Bench Stand)..... For use with reelers, dereelers and measuring meters IR0492 (Floor Stand) ..... For use with reelers, dereelers and measuring meters

# **Specifications**

Coil Dimension: Inside Diameter Fixed at 12" (305mmø) Outside Diameter Variable up to 21" (419mmø) Width of Coil: At Inside Diameter Up to 3 1/2" (89mm) At Maximum Outside Diameter Up to 7 1/2" (191mm) Capacity: Length Up to 1200' (366M) of 1/4" (6.35mmø) diameter wire or equivalent. Weight of Coil 60 lbs. (27.3 Kg) maximum

### **Ordering information**

AR7001 (CW20) ..... Medium Reeler and Dereeler Optional Parts IR0491 (Bench Stand)..... For use with reelers, dereelers and measuring meters IR0492 (Floor Stand) ..... For use with reelers, dereelers and measuring meters

# **CW30 Large Reeler and Dereeler**



### **Specifications**

Coil Dimension: Inside Diameter Fixed at 27" (686mmø) Outside Diameter Variable up to 36" (914mmø) Width of Coil: At Inside Diameter Up to 6 1/4" (159mm) At Maximum Outside Diameter Up to 9 1/2" (241mm) Capacity: Length Up to 300' (91M) of 3/4" (19mmø) diameter wire or equivalent. Weight of Coil 150 lbs. (68.2 Kg) maximum

### **Ordering information**

AR8001 (CW30) ..... Large Reeler and Dereeler



# **Measuring Meters**



Designed to measure long lengths of wire, cable, flat cable and other flexible material, a digital counter records the amount of measured material.

# Specifications

Specifications
Measure rates up to 1,000 feet (305M) per minute
Material size Flexible material from 1/64" (0.40mm)
to 2" (50.8mm) dia. or width
Readout feet and inches to 9,999'11"
or meters and 1/10 meters to 9,999.9M
Accuracy $\dots \pm .5\%$ depending on material and feed
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Onderstand to formation
Ordering information
AR0610 (WMI) Measuring meter (feet/inches)
steel rollers
AR0620 (WMM) Measuring meter (meters)
steel rollers
AR0630 (WMIU) Measuring meter (feet/inches)
urethane rollers
AR0640 (WMMU) Measuring meter (meters)
urethane rollers
AR0650 (WMIG) Measuring meter (feet/inches)
abrasive coated rollers
AR0660 (WMMG) Measuring meter (meters)
abrasive coated rollers
Optional Parts
IR0491bench stand
IR0492 adjustable floor stand

# **DE300** Reel Lifter and Dereeler



Utilizing the help of leverage, these units enable two people to set up reels over 2000 lbs. (909 Kg) in weight.

# **Specifications**

DE300 Max. reel width	31″ (787mm)
DE300 Max. reel dia	48" (1219mmø)
Min. reel arbor dia	1-11/16" (43mmø)

**Ordering information** 

AR5300 (DE300) ..... Cable reel lifter and dereeler

# **DE700 Compensating Dereeler**



By providing fine adjustment control on the reel payout tension, this compensating dereeler prevents material overmaterial over-runs when used with wire cutters or cut and strip machines.

### **Specifications**

Max. reel diameter	16-1/2" OD (419mmø)
Max. reel weight	
Reel hub diameter	5/8" to 1-3/16" OD
	(16mm to 30mmø)
Max. reel width	10-1/4" (260mm)

### **Ordering information**

AR0170 (DE700) ..... Compensating dereeler



# DE600 & DE600M Dereeler & Winder





When motorized, the reeler easily reels wire or cable without operator fatigue, or dereels large amounts of wire or cable with no pulling. A handle enables manual reeling and dereeling.

### Specifications

DE600 Max. reel width	14-3/4″ (365mm)
DE600M Max. reel width	15-3/4" (390mm)
Max. reel dia	29" OD (737mmø)
Reel arbor diameter 3/4" to 2-1/8	8" (19mmø to 54mmø)

### **Ordering Information**

AR5600 (DE600) ...... Manual dereeler and winder AR5701 (DE600M) ..... Motorized dereeler and winder, 120V 60Hz

# **DE400 Bench Mounted Dereeler**



Bench mounted, this unit adjusts for reel hub diameter for various sizes up to 50lb.

### **Specifications**

Max. Reel dia	
Max. Reel width	
Min. Reel hub dia	
Max. Reel hub dia	6″ (152mmø)
	50 lbs. (23 Kg)
Overall Size	13" x 10" x 6"
	(330mm x 254mm x 152mm)
Weight	10 lbs. (4.5 kg)

# **Ordering information**

ordering informat	
AR3801 (DE400)	Reeler and dereeler
Optional Parts	
IR0491	Bench stand
IR0492	Floor stand
TR4400	Extension Kit
Extends Reel wid	Ith from 6"(152mm) to 10"(254mm)



# **DE100 Turntable Dereeler**



The single station turntable will accomodate a reel up to 100 lbs. (45 Kg).

# **Specifications**

Max. reel weight.....100 lbs. (45 Kg)

# **Ordering information**

AR0010 (DE100) ..... Single Station Dereeler

# **DE500 Five Station Dereeler**



This free-running, five station dereeler will hold up to five 50 lb. (23 Kg) reels and is perfect for all dereeling applications.

### **Specifications**

Turntable Diameter	
Individual Turntable Diameter .	6-1/2" (165mmø)
Overall Size	
	(422mm x 467mm)
Max. reel weight	Five 50 lbs. (23 Kg) reels

# **Ordering Information**

AR0015 (DE500) ..... Five Station Dereeler

# **Wire Straightner**



This unit is for use with all wire cut-ters, or it can be used serperatly. The maximum opening between rollers is 3/8″ (9.5mm)

# **Specifications**

Wire Sizes Maximum opening between the straightening
rollers is 3/8" (9.5mm). Wire size is
dependent
on flexibility and degree of straightness.
Minimum opening between the straightening
rollers is zero
Size5-3/8" x 3-3/8" x 2-3/4
(136mm x 85mm x 70mm)
Weight

# **Ordering information**

AR3950 (WS1) Wire Straigjtne	er
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Whether you're working with coaxial, extruded, or magnet/enamel wire or cable, Eraser offers a wide range of stripping options. Designed to our exacting specifications to meet your specific needs, our complete line of blade, thermal, or chemical strippers features more than 40 products. And if you can't find it in our standard product line, we can custom build one for you!

# Coaxial Wire & Cable Strippers

# 824 Portable Coaxial Cable Stripper



This portable, two pound unit can be used to strip coaxial cables, including RGU, semi-rigid, plenum, and heliax. Unit comes with carrying case, charger and adapter cord.

# **Specifications**

Max. cable size	
Min. cable size	
Max. strip length	
	longer lengths available as special
Min. strip length	0.050″ (1.27mm)
dep.	on material, diameter and construction
Power	standard battery pack
	110V charger, DC adapter charger cord

# Ordering information

RC2000 (824) ..... 110V See page 25 for cutter head selection and options.

# **1256 Coaxial Cable Stripper**



This footswitchactivated bench stripper can strip up to five levels on coaxial cable in less than five seconds.

### **Specifications**

1.75" (44.4mm) standard,
longer lengths available as special
0.050″ (1.27mm)
material, diameter and construction

# **Ordering information**

RC1071 (1256) ...... 120V 60Hz RC1068 (1256) ...... 120V 60Hz, 1/4" diameter drilled for extended conductor strip length See page 25 for cutter head selection and options.



# Extruded Wire & Cable Strippers

# CS800 Automatic Cutter & Stripper



Fully programable, fully electric benchtop wire cut & strip.With programmable batching and ten variable feed rates, the CS800 is the perfect production tool for complete automation.

# **C100S Rotary Wire Stripper**



This unit features convienient adjustment knobs for strip length and blade depth adjustments that are easily made while this wire stripper and twister is running.

### **Specifications**

Max. material size	10AWG(2.95mmø)
Max. cut length	
Min. cut length	0.1″ (2.54mm)
Max. strip length	4" (101.6 mm)
Min. cut length	01"(2.54mm)
Tolerance	1%
Batchingup t	o 67 programmable

### **Ordering information**

AR7201 (CS800)	Wire Cut & Strip 120V
IR1793	
IR1794	
IR1795	
IR1791	

### **Specifications**

 $Max. wire size over insulation...... 0.228" OD (5.79mmø) \\ Min. wire size over insulation ......0.031" OD (0.079mmø) \\ Max. strip length ..... 1-1/2" (38mm) \\ Min. strip length with standard strip length stop ..... \\ varies from 3/16" (4.7mm) on a 28 AWG (0.33mmø) wire \\ to 5/16" (7.9mm) on a 14 AWG (1.63mmø) wire \\$ 

# **Ordering information**

# C200 & C300 Wire Strippers



Strips most insulation from solid and stranded wires, Teflon, P.T.F.E., PVC, nylon, rubber, KEL-F, miniature coax, coaxial cables, shielded wires and cables.

### **Specifications**

Max. wire size over insulation...... 0.265" OD (6.73mmø) Min. wire size over insulation ......0.028" OD (0.071mmø) dep. on wire rigidity Max. conductor dia ...... 0.219" OD (5.5mmø) Max. strip length (w. strip stop)...... 2-1/2" (63.5mm) Max. strip length (w/o strip stop)...... dep. on wire or cable Min. strip length.1/32" (.79mm), dep. on insulation thickness

### **Ordering information**

AR4901 (C200) ...... single head stripper, 120V 60Hz AR4902 (C200) ...... single head stripper, 220/240V 50Hz

AR9501 (C300) ..... triple head stripper, 120V 60Hz AR9502 (C300) ..... triple head stripper, 220/240V 50Hz See page 27 for wire guide selection and optional parts.



# LS10, LSR10 & LSS10 Cable Strippers



Hand operated with blades that are quickly changed and adjusted, these strippers provide a clean strip in one simple motion.

# **Specifications**

# **Ordering information**

AR0240 (LS10) ......rubber covered cable clamps AR0260 (LSR10) .....rubber covered cable clamps to prevent marking the cable See page 25 for die blade selection.

\*Strip length maximum is for one cycle of the machine. Dependent on cable type and size, strip length may be increased by cycling the machine more than once.

# LSA20 & LSAR20 Cable Stripper



These air-operated units are for precise wire and cable stripping, with blade options available to cover most applications.

### **Specifications**

Max. diameter of conductor	
Max. diameter of jacket	
Max. strip length*	
Operation	air operated, 90 P.S.I.

### **Ordering information**

AR6800 (LSA20)..... standard serrated cable clamps AR6700 (LSAR20)..... with rubber covered cable clamps to prevent marking the cable

### **Optional Parts**

PR0003 ..... air filter, regulator and lubricator PR3623 ..... six-foot air hose with quick disconnect See page 25 for die blade selection.

\*Strip length maximum is for one cycle of the machine. Dependent on cable type and size, strip length may be increased by cycling the machine more than once.



# **BTS1 Thermal Wire Stripper**



### **Specifications**

Wire size up to	1/2" OD (12.7mmø)
Min. wire size	.36 AWG (0.13mmø)
Max. strip length	1-1/2" (38mm),
or unlimited with optional 9	0° element adapters

# **Ordering information**

AR0111 (BTS1)	120V 60Hz
AR0112 (BTS1)	

### **Optional Parts**

IR1479	right angle adaptor kit for unlimited strip lengths
IR1473	one pair of replacement elements
IR1474	small die element set (.050", .080", .102" dia.)
IR1475	large die element set (.120", .140", .160" dia.)
IR1491	foot switch
AR6701	FE1 Fume Extractor, 120V 50/60Hz
AA0004	Brass Eraser Brush to clean elements

# **HTS1 & HTS2 Thermal Wire Stripper**



Lightweight, hand-held tools are cradle or foot switch activated with low cost replaceable elements.

### **Specifications**

Wire size (HTS1) .......1/2" to 43AWG (12.7 - 0.056mmø) Strip length ...... up to 1" (25.4mm)

### **Ordering information**

AR0121 (HTS1F) ... Foot switched activated, 120V 50/60Hz AR0122 (HTS1F) ......Foot switch activated, 220V 50/60Hz AR0131 (HTS1C) ...... Cradle activated, 120V 50/60Hz AR0132 (HTS1C) ..... Cradle activated, 220V 50/60Hz

### **Specifications**

Wire size (HTS2) ........... 18 to 43AWG (1.02 - 0.056mmø) Strip length ....... up to 1" (25.4mm)

### **Ordering information**

AR0141 (HTS2F) ...... Foot switch activated, 120 50/60Hz AR0142 (HTS2F) ...... Foot switch activated, 220 50/60Hz AR0151 (HTS2C) ..... Cradle activated, 120 50/60Hz AR0152 (HTS2C) ..... Cradle activated, 220V 50/60Hz All units have IR5023 un-notched elements installed See page 26 for elements and optional parts.

# **FE1 Fume Extractor**



Used to extract fumes or smoke during thermal stripping, soldering or de-soldering operations.

### **Specifications**

### **Ordering information**

AR6701 (FE1) .....fume extractor, 120V 50/60Hz

### **Optional Parts**

IR8943 ..... Pack of 3 replacement filters



# Magnet/Enamel Wire Strippers

# **L2AS Bench Wire Stripper**



For fast, clean removal of most film insulation from round wire, including enamel, Formvar, ML, armored polythermaleze, and epoxy.

# **L2S Bench Wire Stripper**

In addition to removing film insulation, the L2S can deflash wires and clean pins on transformers and coils.

# L1 Magnet Wire Stripper



The L1 wire stripper removes film insulations including enamel, Formvar, ML, armored poly-thermaleze, and epoxy from round wires.

# **PL3S Portable Wire Stripper**



The PL3S uses a high-speed rotating insert on a flexshaft to strip insulation from the surface of round wires.

### **Specifications**

Wire size	8 to 4 AWG (3.25	mm to 5.18mmø)
Max. strip length		. 1-1/2" (38mm),
	1-5/16" (33.3mm) with	

# **Ordering information**

AR2071 (L2AS)	120V 60Hz
AR2072 (L2AS)	220/240V 50Hz, European plug

See page 28 for insert selection.

# **Specifications**

Wire size	29 to 8 AWG (0.28mm to 3.25mmø)
	-5/16" (33.3mm) with strip length stop
Component lead dia	meter 0.0112" to 0.114" OD
	(0.28mm to 2.90mmø)
Max. cleaning length	n 2-1/2″ (63.5mm)
1 3	flush with component body or its precise cleaning of only part of lead

# **Ordering information**

AR2051 (L2S)	120V 60Hz
AR2052 (L2S)	. 220/240V 50Hz, European plug

See page 28 for insert selection.

# **Specifications**

Max. material size	.29-13AWG(.28-1.82mmø)
Max. strip length	3-1/2" (89mm)
[1-5/16" (33.3	mm) with strip length stop]
Cleaning length	Up to 2 1/2" (63.5mm)

# **Ordering information**

AR2041 (L1)120V,	60Hz
AR2042 (L1)	220V

See page 28 for insert selection.

# **Specifications**

Wire size ...... 29 to 14 AWG (0.28mm to 1.63mmø) Max. strip length ...... 1-3/8" (34.9mm) no strip length stop available

# **Ordering information**

AR2061 (PL3S)	120V 60Hz
AR2062 (PL3S)	220/240V 50Hz, European plug

See page 28 for insert selection.



# **RT2S Magnet Wire Stripper**



In addition to insulation stripping, the RT2S can clean and remove oxidation from leads as small as 0.001" in diameter.

# **R1S Magnet Wire Stripper**



Fybrglass wheels make stripping quick and easy by softening wire insulation; wire wheels available for tougher applications.

# **DCF Multi-voltage Wire Strippers**



These variable-speed units are ideal for production and repair stripping of armatures, coils, chokes, transformers, relays, and solenoids.

# **DCFR Stripper for Magnet Wire**



Uses a rotating carbide rasp head to strip square, rectangular, flat magnet or enamel wireinsulation.

# **Specifications**

Max. wire size	)
Min. wire size48 AWG (0.03mmø	)
Strip lengthunlimited	ł
Close-up strippingwithin 1/8" to 3/16	"
(3.2mm to 4.76mm) dep. on size of coil body	/
Component lead diameter 0.0012" to 0.013" OD	)
(0.03 to 0.33mm)	)
Component lengths infinite, will clean to within	۱
1/8" (3.2mm) of component body	/

### **Ordering information**

### **Specifications**

Max. wire size	24 AWG (0.33mmø)
Min. wire size	
Max. strip length	
Close-up stripping	
A size wheelswithin 5/16" (	8mm) dep. on coil body size

B size wheels ...... within 3/8" (10mm) of coil body BEV size wheels...... within 5/16" (8mm) of coil body

### **Ordering information**

AR2131 (R1S)	120V 60Hz
	220/240V 50Hz, European plug
Contact customer service	or website for wheel selection.

# Specifications for DCF1, DCF2/3, DCF4

Model	Wire size
DCF1	35 to 15 AWG (0.14mm to 1.45mmø)
DCF2/3	32 to 12 AWG (0.20mm to 2.06mmø)
DCF4	29 to 9 AWG (0.28mm to 2.90mmø)
Strip length	
without strip length	stop0 to 2-1/2" (64mm)
with strip length sto	p
	(2.38 to 39.69mm)
with motor armatur	e drilledinfinite
	max. wire size 13 AWG (1.83mmø)
Power source	multi-voltage 120/220/240V 50/60Hz

### **Ordering information for DCF1**

AR4500 (DCF1).....stripper, drilled multi-volt power unit AR4501 (DCF1)....stripper, multi-voltage power unit AR4300 (DCF2/3)....stripper, drilled, multi-volt power unit AR4301 (DCF2/3)....stripper, multi-voltage power unit AR4400 (DCF4)....stripper, drilled multi-volt power unit AR4401 (DCF4)....stripper, multi-voltage power unit

IR7000 ..... multi-voltage power unit and bench holder only

### **DCFR Specifications**

DCFR Single Voltage Units	Wire sizes
Wire size Strip to max. squ	
Strip length	unlimited
DCFR Power source mul	ti-voltage 120/220/240V
	50/60Hz

### **Ordering information for DCFR**

AR4801 (DCFR).....stripper, with multi-voltage power supply unit



# **DSP1 Stripping Pot**



These units use Dip Strip to chemically remove insulation from almost all magnet and enamel wires, with no wire damage.

# **DSP2 & DSP3 Stripping Pots**



The temperature control feedback offers precise settings for critical stripping applications and repeatability.

# **DSP8 Magnet Wire Stripper**



The DSP8 uses Dip Strip to chemically remove insulation from almost all magnet and enamel wires, with no wire damage.

# **USP1 Ultrafine Magnet Wire Stripper**



The USP1 uses a low temperature Ultrafine Stripper solution to strip magnet wire up to 50 AWG.

# Optional Parts for DSP 1, 3, 3. 8, & USP1

*BR1301	Dip Strip, 2 lb. bag (908g)
*BR1302	Dip Strip, 1 lb. bag (454g)
BR1340	Ultrafine Stripper, US pin
BR1440	Dip Clean 2, 1 pint
BR1441	Dip Clean 2, 1 gallon
PR1403	
TR1409Replacement Ne	utralizer for Kit 1 lb. bag (454g)

# **Specifications**

# Stripping pot

Temperature range	100° to 800°F
	(37.8° to 426.6°C) internal
Int. dimensions	3" dia. (76.2mmø) x 2-1/2"
	(57.1mm) deep
Overall size (vessel only)	
	x 6-3/16" dia. (157.1mmø)
Dip strip	
Melting temperature	500°F (260°C)
Normal use temperature	700° to 750°F
	(371° to 399°C)
Max. operating temperature.	

# **Ordering information**

AR1211 (DSP1) 120V 50/60Hz, standard temp	p. control
AR1212 (DSP1)	50/60Hz,
standard tem	
AR1221 (DSP2) 120V 50/60Hz, feedback temp	p. control
AR1222 (DSP2) 220/240V	50/60Hz,
feedback tem	
AR1232 (DSP3) 220/240V 50/60Hz, high	jh output

# **Specifications**

# Specifications

Stripping pot
Temperature range 70° to 220°F(21° to 104°C) internal
Int. dimensions
x 2-1/2" (57.1mm) deep
Overall size (vessel only)6" (152.4mm) high
x 6-3/16" dia. (157.1mmø)
Dip strip
Normal use temperature 145° to 230°F (63° to 110°C)
Max. operating temperature 212°F (100°C)

Wire size ......50 to 40 AWG (.025mmø to .079mmø)

# **Ordering information**

AR1241 (	(USP1)	)120V 50/60⊦	Ιz
AR1242 (	(USP1)	) 220/240V 50/60Hz, European plu	ıg

\*Items are considered hazardous materials and must be shipped separately from other product orders.



# **D9 Twin Wheel Stripper**



to allow unlimited strip

### **Specifications**

Stripper typetwin wheel offset for	or unlimited strip length
Max. wire size	6 AWG (1.30mmø)
Min. wire size	35 AWG (0.14mmø)
Rectangular wire	
max. wheel opening	1/4″(6.35mm)
max. material width	1″ (25.4mm)
Strip length	unlimited

# **Ordering information**

AR0701 (D9) ..... 120V 60Hz Contact customer service or website for wheel selection.

# **DV1 Wire Stripper with Dust Collector**



This unit produces a stripped, polished surface with an integral dust collector.

### **Specifications**

Stripper typetwin wheel stripper with dust collector Max. wire size
Min. wire size
Max. square wire1/4" x 1/4" (6.35mm x 6.35mm)
Rectangular wire
max. wheel opening 1/4" (6.35mm)
max. material width 1" (25.4mm)
Strip length w. mini stop
(9.5mm to 44mm)
Strip length w. reg. stop
(16mm to 63mm)

# Ordering information

AR0501 (DV1)..... 120V 60Hz Contact customer service or website for wheel selection.

# **D1 Wheel Stripper**



Like the DV1, fybRglass or wire brush wheels produce a fast, high-quality strip.

### **Specifications**

Stripper typetwi	n wheel stripper with length stop
Max. wire size	6 AWG (1.30mmø)
Min. wire size	35 AWG (0.14mmø)
Max. square wire	1/4" x 1/4" (6.35mm x 6.35mm)
Rectangular wire	
max. thickness	1/4″ (6.35mm)
Strip length w. mini stop .	
	(9.5mm to 44mm)
Strip length w. reg. stop	5/8" to 2-1/2"
	(16mm to 63mm)

# Ordering information

AR0401 (D1) ..... 120V 60Hz Contact customer service or website for wheel selection.



# E200 Heavy Duty Wire Stripper



Heavy duty wire strippers for demanding applications and production line stripping of large magnet, enamel and film insulated wires.

# **Specifications**

Wire size 20 to 1 AWG (0.8	31mm to 7.34mmø)
Max. square wire size1/4" x 1/4" (6	5.35mm x 6.35mm)
Rectangular wire	
max. wheel opening	1/4" (6.35mm)
max. material width	2″ (50.8mm)
Strip length w. mini stop	1/2" to 2-3/4"
	(12.7mm to 69mm)
Strip length w. reg. stop	1" to 3-1/2"
	(25.4mm to 89mm)
Dust takeoff port 1-5/8" ID (42mm	ø), 2″ OD (51mmø)

# **Ordering information**

AR1111 (E200) ...... 120V 60Hz, counter-rotating wheels

# **Optional Parts**

BR1501.....DC2 dust collector Contact customer service or website for wheel selection.

# **K8A Rotary Blade Stripper**



The air-operated K8A uses a four-blade head to strip either extruded wires, or magnet and enamel wires.

### **Specifications**

# **Ordering information**

AR1641 ( $\bar{K}$ 8A)..... 120V 60Hz, 90 PSI See page 26 for blade selection.



# L4 & L4A Portable Insert Wire Strippers



Removes most types of film insulation, these portable units allow close-up stripping flush to a coil body or bobbin.

# L4, L4A Specifications

Wire size (dependent on in	sert selected)
L4 29 t	o 8 AWG (0.28mm to 3.25mmø)
L4A8 t	o 4 AWG (3.25mm to 5.18mmø)
Max. strip length	
	no strip length stop available
Power	air operated

### **Ordering information**

AR0180 (L4) .....rotary stripper, 90 P.S.I. AR0190 (L4A) .....rotary stripper, 90 P.S.I. PR3623 ......Six-foot Air Hose with quick disconnect See page 28 for insert selection.

# **PD2S Hand Held Wire Stripper**



Two high-speed rotating wheels strip round and rectangular magnet wires on transformers, motors, armatures, and coils.

### **Specifications**

Wire size	32 to 4 AWG (0.2	0mm to 6.53mmø)
Square wireu	ip to 1/4" x 1/4" (6	.35mm x 6.35mm)
Rectangular wire		
max. wheel opening	g	1/4″ (6.35mm)
max. material widt	h	5/8″ (15.8mm)
Strip length		unlimited

### **Ordering information**

ER0801 (PD2S) ...... 120V 60Hz Contact customer service or website for wheel selection.

# **PD9 Portable Air-Operated Stripper**



This compact, lightweight tool quickly strips film type insulation from round and rectangular wires.

### **Specifications**

### **Ordering information**

AR4000 (PD9).....air operated stripper

### **Optional Parts**

PR0003 .....air filter, regulator and lubricator Contact customer service or website for wheel selection.



# **Model 824**

# **Cutter head (one required)**

RI3040	for use on single level semi-rigid
RI3041	for use on two level semi-rigid
RI3043	for use on two level coax
RI3042	for use on single level coax
RI3044	for use on two level coax (braid exposed)
RI3045	for use on three level coax
RI2047	for strip length of 0.070" (1.78mm)
	or less between blades
RI2056	for UV or V size hole

# **Optional Parts**

RI2040 additional standard battery w/110V trickle charger RI0056AC to DC power supply 120V 60Hz
RI0056 AC to DC power supply 120V 60Hz
RI0057 AC to DC power supply 220/230V 50Hz,
European plug
RP5710trickle charger, 110V 60Hz
RP2036 trickle charger, European plug
RI0091 rapid charger, 110V 60Hz
RI6711replacement blade
RI3339 replacement blade
RI6713Set of 3 replacement blades

# **Model 1256**

# **Cutter head (one required)**

RI4040	for use on single level semi-rigid
RI4041	for use on two level semi-rigid
RI4042	for use on single level coax
RI4043	for use on two level coax
RI4044	for use on two level coax (braid exposed)
RI4045	for use on three level coax
RI2057	for strip length of 0.070" (1.78mm)
	or less between blades
RI2053	for UV or V size hole
RI1040	quick release coupling

### **Optional Parts**

RI6711	replacement blade
RI3339	replacement blade
RI6713	Set of 3 replacement blades

# HTS1 & HTS2 Thermal Wire Strippers Optional Parts

IR5023	replacement set un-notched elements
IR1399	small die element set (22, 24, 26, 28, 30AWG)
IR1405	large die element set (14, 16, 18, 20AWG)
AR6701	FE1 fume extractor, 120V 50/60Hz
AA0004	Brass Eraser brush to clean elements

# LS10, LSR10, LSS10, LSA20 & LSAR20

# Die blade selection (one required)

	Diameter of die
IR1702	parallel blades
IR1728	< 0.030" OD (< 0.76mmø)
	0.029-0.042″ OD (0.74-1.07mmø)
IR1728	0.043-0.050″ OD (1.09-1.27mmø)
IR1707	0.063-0.074″ OD (`1.60-1.88mmø)
IR1708	0.075-0.102″ OD (1.91-2.59mmø)
	0.103-0.123″ OD (2.62-3.12mmø)
IR1710	0.124-0.142″ OD (3.15-3.61mmø)
	0.143-0.183" OD (3.63-4.65mmø)
	0.184-0.208″ OD (4.67-5.28mmø)
	0.209-0.237″ OD (5.31-6.02mmø)
	0.238-0.285" OD (6.05-7.24mmø)
IR1715	0.286-0.327″ OD (7.26-8.31mmø)
IR1716	0.328-0.370" OD (8.33-9.40mmø)
IR1717	0.371-0.416" OD (9.42-10.57mmø)
IR1718	0.417-0.448" OD (10.59-11.38mmø)
IR1719	0.449-0.495" OD (11.40-12.57mmø)
	0.496-0.558" OD (12.60-14.17mmø)
IR1721	0.559-0.620" OD (14.20-15.75mmø)
	0.621-0.714" OD (15.77-18.14mmø)
IR1723	0.715-0.792" OD (18.16-20.12mmø)
	0.793-0.870" OD (20.14-22.10mmø)
IR1725	0.871-0.948" OD (22.12-24.08mmø)
IR1726	0.949-1.026" OD (24.10-26.06mmø)
IR1727	1.027-1.120" OD (26.09-28.45mmø)
IR1728	custom blade set

# **Optional Parts**

IR8371	table and clamp assembly
IR1507	length stop



# **C100S** Wire guide selection (one required)

	Outside diameter of wire
100701	
IR8/01	0.233-0.216" (5.92-5.49mm)
	0.215-0.208″ (5.46-5.28mm)
	0.203-0.201" (5.16-5.11mm)
IR8705	0.200-0.196" (5.08-4.98mm)
IR8706	0.195-0.191" (4.95-4.85mm)
IR8707	0.190-0.186" (4.83-4.72mm)
IR8708	0.185-0.181" (4.69-4.59mm)
IR8709	0.180-0.175" (4.57-4.45mm)
	0.174-0.168" (4.42-4.27mm)
	0.167-0.164" (4.24-4.17mm)
	0.163-0.156" (4.14-3.96mm)
IR8713	0.155-0.151" (3.94-3.84mm)
	0.150-0.144" (3.81-3.66mm)
	0.143-0.139" (3.63-3.53mm)
IR8716	0.138-0.135" (3.51-3.43mm)
	0.134-0.131" (3.40-3.33mm)
IR8718	0.130-0.120" (3.30-3.05mm)
	0.119-0.115" (3.02-2.92mm)
IR8720	
IR8721	
IR8722	0.105-0.101" (2.67-2.57mm)
IR8723	
IR8724	0.095-0.091" (2.41-2.31mm)
IR8725	
IR8726	· · · · · · · · · · · · · · · · · · ·
IR8727	0.076-0.073" (1.93-1.85mm)
IR8728	0.072-0.068" (1.83-1.73mm)
	0.067-0.062" (1.70-1.57mm)
IR8730	0.061-0.057" (1.55-1.45mm)
	0.056-0.050" (1.42-1.27mm)
	0.049-0.041" (1.24-1.04mm)
	0.040-0.037" (1.02-0.94mm)
	0.036-0.034" (0.91-0.86mm)
	0.033-0.030" (0.84-0.76mm)
IR8736	0.029-0.026" (0.74-0.66mm)
IR8737	0.025-0.020" (0.64-0.51mm)

### **Optional parts**

IR8190	complete set of 37 wire guides in plastic box
IR4655	standard 50° blade with pivot pin
IR4660	blade for thin or film insulation
IR7978	special short blade for very fine fragile wires

# K8A Blade selection (one required)

IR0318	strips wire 38-8 AWG (0.10-3.25mmø)
	for hard or thin insulation
IR0319	strips wire 11-15 AWG (2.31-1.45mmø)
IR0321	strips wire 16-20 AWG (1.30-0.81mmø)
IR0323	strips wire 25-28 AWG (0.46-0.33mmø)

IR0324 ... custom stripping blades, send material for sizing IR0337 .....strips wire 38-8 AWG (0.10-3.25mmø) or up to 3/8" OD (9.5mmø) for thick or slippery insulation NR3210.....custom diamond tipped blades

# **Optional Parts**

PR0003 ..... air filter, regulator and lubricator

# C200 & C300 Wire guide selection

	Outside diameter of wire
IR2301	0.022-0.020" OD (0.56-0.51mmø)
IR2302	0.029-0.023" OD (0.74-0.58mmø)
	0.036-0.030" OD (0.91-0.76mmø)
	0.046-0.037" OD (1.17-0.94mmø)
	0.056-0.047" OD (1.42-1.19mmø)
IR2306	0.064-0.057" OD (1.63-1.45mmø)
IR2307	0.072-0.065" OD (1.83-1.65mmø)
IR2308	0.083-0.073" OD (2.11-1.85mmø)
	0.095-0.984" OD (2.41-2.13mmø)
	0.105-0.096" OD (2.67-2.44mmø)
	0.119-0.106" OD (3.02-2.69mmø)
IR2312	0.130-0.120" OD (3.30-3.05mmø)
	0.143-0.131" OD (3.63-3.33mmø)
IR2314	0.155-0.144" OD (3.94-3.66mmø)
IR2315	0.167-0.156" OD (4.24-3.96mmø)
	0.185-0.168" OD (4.70-4.27mmø)
	0.199-0.186" OD (5.05-4.72mmø)
	0.215-0.200" OD (5.46-5.08mmø)
IR2319	0.228-0.216" OD (5.79-5.49mmø)
	0.240-0.229″ OD (6.10-5.82mmø)
	0.251-0.241" OD (6.38-6.12mmø)
IR2322	0.260-0.252" OD (6.60-6.40mmø)

# **Optional Parts**

IR0085	Set of all 22 wire guides
IR1071t	itanium nitrate coated replacement blade
IR8631	set of two replacement carbide blades
IR8632	set of six replacement carbide blades
	complete faceplate assembly
	,

TR0705 .....replacement alignment tool for C200 and C300



# L1, L2S, L2AS, L4, L4A, PL3S Insert selection (one required)

Wire Size	Heavy Duty Grade Inserts			Machine	
Wire Size	Concave Face	Flat Face	Bullet Nose	Used On	
29-24 AWG (0.28-0.51mmø)	L30HC-IR1951	L30HF-IR1961	L30HB-IR1981		
24-20 AWG (0.51-0.81mmø)	L35HC-IR1952	L35HF-IR1962	L35HB-IR1982	L1, L2S,	
20-16 AWG (0.81-1.30mmø)	L31HC-IR1953	L31HF-IR1963	L31HB-IR1983	PL3S, L4	
15-13 AWG (1.45-1.83mmø)	L33HC-IR1954	L33HF-IR1964	L33HB-IR1984		
13-11 AWG (1.83-2.31mmø)	L38HC-IR1955	L38HF-IR1965	L38HB-IR1985		
11-9 AWG (2.31-2.90mmø)	L34HC-IR1956	L34HF-IR1966	L34HB-IR1986 L2S, L4		
9-8 AWG (2.90-3.25mmø)	L37HC-IR1957	L37HF-IR1967			
8-6 AWG (3.25-4.11mmø)	L39HC-IR1958	L39HF-IR1968	N/A	L2AS, L4A,	
5-4 AWG (4.62-5.18mmø)	L40HC-IR1959	L40HF-IR1969	N/A	IR0106	

Wire Size	Carbide Tipped Inserts		Diamond Tipped Insert	Machine Used On		
	Concave Face	ave Face Flat Face Bullet Nose Flat Face		Flat Face		
29-24 AWG (0.28-0.51mmø)	L30CC-IR9007	L30CF-IR9008	L30CB-IR9009	N/A		
24-20 AWG (0.51-0.81mmø)	L35CC-IR9017	L35CF-IR9018	L35CB-IR9019	N/A		
20-16 AWG (0.81-1.30mmø)	L31CC-IR9027	L31CF-IR9028	L31CB-IR9029	N/A	L1, L2S, PL3S	
15-13 AWG (1.45-1.83mmø)	L33CC-IR9037	L33CF-IR9038	L33CB-IR9039	L33DF-IR9040		
13-11 AWG (1.83-2.31mmø)	L38CC-IR9047	L38CF-IR9048	L38CB-IR9049	N/A		
11-9 AWG (2.31-2.90mmø)	L34CC-IR9057	L34CF-IR9058	N/A	L34DF-IR9060	L2S, IR0104, L4	
9-8 AWG (2.90-3.25mmø)	N/A	N/A	N/A	N/A		
8-6 AWG (3.25-4.11mmø)	N/A	N/A	N/A	N/A	L2AS, L4A,	
5-4 AWG (4.62-5.18mmø)	N/A	N/A	N/A	N/A	IR0106	



From our patented Glo-Ring<sup>™</sup> infrared heating technology to a wide range of ceramic heating units for industrial applications, Eraser offers a comprehensive line of heating equipment. All provide effective heating performance that is quick, quiet and energy efficient. The Glo-Ring is perfect for heat shrinking, plastic tube bending, soldering, adhesive curing, solder preforms, and butt welding.

# **Triple Element Bench Glo-Ring**



For shrinking long length of heat shrink tubing and other applications, this bench Glo-Ring has roller guides to keep the work piece centered within the heating elements.

### **Specifications**

Heat source .....quartz encapsulated heating elements Temperature range ......adjustable to 1,500°F (815°C) Heating elements ....open and close around material using hand switch or foot pedal

# **Ordering information**

AH2711 (Triple Element Glo-Ring)...... 120V 60Hz IH0129 (Foot activation switch)... For bench Glo-Ring units

Elements and guards are sold separately from unit.

# Single Element Bench Glo-Ring



This unit is ideal for smaller production applications that require the stability and convenience of a bench machine. Perfect for clean room use.

### **Specifications**

Heat source ......quartz encapsulated heating elements Temperature range ......adjustable to 1,500°F (815°C) Heating elements .....open and close around material using hand switch or foot pedal (see "Continuous Elements" section for size options)

# **Ordering information**

Elements and guards are sold separately from unit.

# Hand-Held Glo-Ring



Utilizing the same Glo-Ring technology as the triple- and singleelement units, this portable tool can be taken to the production site for added convenience.

### **Specifications**

Heat source ......quartz encapsulated heating elements Temperature range ......adjustable to 1,500°F (815°C) Heating elements .....open and close around material using hand switch (see "Continuous Elements" section for size options)

### **Ordering information**

AH2001 (Hand-Held Glo-Ring)......120V 50/60Hz, with temp. control AH2002 (Hand-Held Glo-Ring)......220/240V 50/60Hz, European plug, with temp. control AH1901 (Hand-Held Glo-Ring)......120V 50/60Hz AH1902 (Hand-Held Glo-Ring)......220/240V 50/60Hz, European plug

Elements and guards are sold separately from unit.



Available in various configurations, all Glo-Ring elements are designed for longlife and optimum performance. Intermittent are for hand-unit use; continuous for bench models.

# Elements & Wire Guards (1/2" & 1")



# Elements & Wire Guards (2" & 3")



# **Ordering information**

Round, continuous, one pair
IH6515 1/2" (12.7mm), 120V 50/60Hz
IH6516 ½″ (12.7mm), 220/240V 50/60Hz
IH55111" (25.4mm), 120V 50/60Hz
IH5521 1" (25.4mm), 220/240V 50/60Hz
Round, intermittent, one pair
IH3511
IH45111" (25.4mm), 120V 50/60Hz
IH45211" (25.4mm), 220/240V 50/60Hz
Round, wire guards, one pair
IH6517for use with 1/2" element
IH3551for use with 1" element

# Ordering information

Cound, continuous, one pair
H5512
H5522 2" (50.8mm), 220/240V 50/60Hz
H5513
H5523 3" (76.2mm), 220/240V 50/60Hz
cound, intermittent, one pair
H4512
H4522 2" (50.8mm), 220/240V 50/60Hz
H4513
H4523 3" (76.2mm), 220/240V 50/60Hz
<i>Cound, wire guards, one pair</i>
H3552 for use with 2" element
H3553for use with 3" element

# Elements & Wire Guards (3" Straight)



# Ordering information

Guards not available for straight elements.



Typical applications for our versatile Lux-Therm line of infrared heaters include baking electrostatic paint finishes, plastics curing and forming, preheating before welding, stress relieving, drying, hot forming, fusing, surface treatment, aging, laboratory testing, paint removal and stripping, and paint curing.

# HL2 Lux-Therm Portable Infrared Heater



A high-intensity quartz lamp infrared heater perfect as an all-purpose shop, industrial, and production heat source, for a wide range of uses.

### **Specifications**

Output and heat source Two "push-in" 500W
high-intensity tubular quartz heat lamp
assemblies of 10" (254mm) overall length
Rated average life5,000 hours
(lamp assemblies must be in horizontal position)
Response time less than 5 seconds
Surface temperature680°F (360°F) within 15 seconds
Heat rangeslow (one lamp activated)
high (two lamps activated)

### **Ordering information**

AK1101 (HL2) .....120V 50/60Hz

### **Optional parts**

```
BK0001.....floor mounting tripod
```



120V 50/60Hz and 230V 50/60Hz.

This chart shows the combinations of Luxtherm lamps that can be controlled simultaneously with the LX25 (AK0031)

Ceramic heaters provide radiant heat for applications where controlling temperature range and zone is critical.

### **Specifications**

Thermocouple...available with or without Type J or Type K

### **Ordering Information**

Contact Product Specialists for ordering details.

	AMP No. of Unit		No. of Units	
Part #	Rating	120V 50/60Hz	230V 50/60Hz	
IK0015	4.3	5		
IK0021	4.2		5	
IK0030	8.3		3	
IK0027	6.7		3	
CK0003	9	2		
CK0002	4.5		5	
CK0004	4.5		5	
CK0006	6.8		3	
AK1101	8.3	2	4	

# **Ceramic Heaters**

# 30 Wire Twisters



Designed to work with a wide range of wire types and sizes, Eraser's line of twisters offers the highest quality and durability available. Whether used for an intensive industrial application or in a lighter production environment, our machines deliver consistent, quality twists each time.

# WT40 Automatic Wire Twister



Using holders that are custom made for each application, the WT40 can twist together several large wires, or pre-terminated wires.

# **G10S Wire Twister**



This bench unit is for twisting prestripped stranded wires, strands of two or more wires, or wrapped shields on coaxial cables.

### **Specifications**

Max. dia. of all wires	not to exceed equiv. of three
	14 AWG (1.63mmø) wires
Max. twist length	
Max. twist quantity	
Twist speedvaria	able up to 26 turns per second

### **Ordering information**

AR4240 (WT40) .....120V 50/60Hz

# **Specifications**

### **Ordering information**

AR2161 (	(G10S)	) 120V 60Hz
AR2162 (	(G10S)	)

# **Optional Parts**

### **Twisting Inserts**

IR8227 .....for wire 26 to 22 AWG (0.41 to 0.64mmø) IR8228 .....for wire 24 to 18 AWG (0.51mm to 1.02mmø) IR8229 .....for wire 18 to 12 AWG (1.02 to 2.06mmø) TR8223 .....replacement spacer 1/2" (12.7mm) thick TR8224 .....replacement spacer 1/4" (6.35mm) thick TR8225 .....replacement spacer 1/8" (3.18mm) thick IR8220 .....replacement wire guide

# **DCFT & DCFH Wire Twister**



A lightweight, quick and easy to use hand held wire twister for twisting pairs or strands of wires.

### **Specifications**

	12 AWG (2.06mmø) 2-1/2" (0.64mmø)
DCFH	20 AWG (0.81mmø)

### **Ordering information**

AR4601 (DCFT)..... stripper, multi-voltage power unit AR4701 (DCFH)..... stripper, multi-voltage power unit

IR7000 ..... multi-voltage power unit and bench holder only



# CUTTER HEAD ASSIGNMENT FORM

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For: Bench Han

Hand

To Process your stripping head order accurately please provide the following:

- The actual strip dimensions, the outside diameter (O.D.) of your cable and any tolerance requirements (if applicable)
- Use the appropriate diagram based on the number of strip levels required
- Specify inch or metric
- Please fill out your company's name, sign and date the form and fax it to 315-454-3090

If you have any questions concerning this form, please contact The Eraser Company at 800-724-0594





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The Eraser Company has provided solutions for many companies by modifying our existing products or designing a one-of-a-kind product tailored to your specifications using our Product Customization Service. *We can help you too!* Simply complete the form, include details of your production problem, and fax or mail it to the attention of our Custom Products Department.

Company Name		· · · · · · · · · · · · · · · · · · ·		
Contact			Email Address	
Phone	Fax			
Address				
City	State	Zip	Country	

If you require a signed Confidentiality Agreement before providing information about your project, please download a copy of the Non-Disclosure Agreement found on our website at www.eraser.com. If the form is acceptable please fill in the blanks and fax or mail it to us. We will sign and return it to you immediately.

If this agreement is not acceptable and you have your own agreement, please fax, mail, or e-mail a copy to us for our review.

1. Please provide us with as MUCH DETAIL as possible regarding your Application, Idea or Concept.

2. Please provide a Separate Page with your Specification Drawing of the Application, Idea or Concept.

3. If you have Material Samples or Part Prototypes, please include them and send to:

The Eraser Co. Inc. Product Customization Department 123 Oliva Drive Mattydale, NY 13211

Name:	Title:	
Phone:	Fax:	
Email Address:		
Address:	City:	
State:	Zip:	



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- Provide our team with 10 to 15 feet of your material.
- We process your material on the appropriate Eraser machine.
- We produce a formal report recommending the best Eraser product for your application.
- We send back your processed material with a complete evaluation report.

Are you currently working with a distributor? Yes/No If yes, who?

Please describe your material and the processing results you would like to see...



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