SAFETY DATA SHEET
Clear Digoutable Polyester Resin, Part B

According to Regulation (EC) No 1907/2006, Annex II, as amended.Commission Regulation (EU) No 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Clear Digoutable Polyester Resin, Part B

Product number PE7501B, EPE7501RP250G, ZE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Hardener.

Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier

ELECTROLUBE. A division of HK WENTWORTH LTD
ASHBY PARK, COALFIELD WAY,
ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR
UNITED KINGDOM
+44 (0)1530 419600
+44 (0)1530 416640
info@hkw.co.uk

1.4. Emergency telephone number

Emergency telephone +44 1865 407333

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Not Classified

2.2. Label elements

Hazard statements NC Not Classified

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

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2,4,6-Tris(dimethylaminomethyl)phenol		**1-5%**
CAS number: 90-72-2	EC number: 202-013-9	REACH registration number: 01-2119560597-27-XXXX
Classification Acute Tox. 4 - H302 Skin Irrit. 2 - H315 Eye Irrit. 2 - H319		
Cyclohexanone		**1-5%**
CAS number: 108-94-1	EC number: 203-631-1	REACH registration number: 01-2119453616-35-XXXX
Classification Flam. Liq. 3 - H226 Acute Tox. 4 - H332		

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.

Inhalation Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.

Ingestion Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Maintain an open airway. Loosen tight clothing such as collar, tie or belt.

Skin contact Remove affected person from source of contamination. Rinse immediately with plenty of water.

Eye contact Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes.

Protection of first aiders First aid personnel should wear appropriate protective equipment during any rescue.

4.2. Most important symptoms and effects, both acute and delayed

General information See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation Prolonged inhalation of high concentrations may damage respiratory system.

Ingestion Gastrointestinal symptoms, including upset stomach. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation.

Skin contact Prolonged contact may cause dryness of the skin.

Eye contact May cause temporary eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

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Specific treatments No special treatment required.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapours. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage.

6.2. Environmental precautions

Environmental precautions Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Reuse or recycle products wherever possible. Approach the spillage from upwind. Small Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labelled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. The contaminated absorbent may pose the same hazard as the spilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see Section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Store in accordance with local regulations.

Storage class Chemical storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

Cyclohexanone

Long-term exposure limit (8-hour TWA): WEL 10 ppm 41 mg/m³
Short-term exposure limit (15-minute): WEL 20 ppm 82 mg/m³
Sk

WEL = Workplace Exposure Limit
Sk = Can be absorbed through the skin.

8.2. Exposure controls

Protective equipment

Appropriate engineering controls Provide adequate ventilation. Good general ventilation should be adequate to control worker exposure to airborne contaminants.

Eye/face protection Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. The following protection should be worn: Chemical splash goggles.

Hand protection Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body protection Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.

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Hygiene measures	Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke.
Respiratory protection	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Provide adequate ventilation. Large Spillages: If ventilation is inadequate, suitable respiratory protection must be worn.
Environmental exposure controls	Not regarded as dangerous for the environment.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Colourless to pale yellow.
Odour	Not known.
Odour threshold	Not available.
pH	Not available.
Melting point	Not available.
Initial boiling point and range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Evaporation factor	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	Not available.
Other flammability	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Bulk density	1.04 kg/l
Solubility(ies)	Not available.
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	5600 mPa s @ 23°C/73.4°F
Explosive properties	Not considered to be explosive.
Oxidising properties	Does not meet the criteria for classification as oxidising.

9.2. Other information

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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity See the other subsections of this section for further details.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions No potentially hazardous reactions known.

10.4. Conditions to avoid

Conditions to avoid There are no known conditions that are likely to result in a hazardous situation.

10.5. Incompatible materials

Materials to avoid No specific material or group of materials is likely to react with the product to produce a hazardous situation.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects Not regarded as a health hazard under current legislation.

Acute toxicity - oral

Notes (oral LD_{50}) Based on available data the classification criteria are not met.

ATE oral (mg/kg) 35,033.63

Acute toxicity - dermal

Notes (dermal LD_{50}) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC_{50}) Based on available data the classification criteria are not met.

ATE inhalation (gases ppm) 420,403.59

ATE inhalation (vapours mg/l) 1,027.65

ATE inhalation (dusts/mists mg/l) 140.13

Skin corrosion/irritation

Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation Based on available data the classification criteria are not met.

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Germ cell mutagenicity

Genotoxicity - in vitro	Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity	Based on available data the classification criteria are not met.
IARC carcinogenicity	Contains a substance which may be potentially carcinogenic. IARC Group 3 Not classifiable as to its carcinogenicity to humans.

Reproductive toxicity

Reproductive toxicity - fertility	Based on available data the classification criteria are not met.
Reproductive toxicity - development	Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure	Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard	Based on available data the classification criteria are not met.

General information	No specific health hazards known. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Prolonged inhalation of high concentrations may damage respiratory system.
Ingestion	Gastrointestinal symptoms, including upset stomach. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation.
Skin contact	Prolonged contact may cause dryness of the skin.
Eye contact	May cause temporary eye irritation.
Route of entry	Ingestion Inhalation Skin and/or eye contact
Target organs	No specific target organs known.

2,4,6-Tris(dimethylaminomethyl)phenol

Acute toxicity - oral

ATE oral (mg/kg)	500.0

Cyclohexanone

Acute toxicity - inhalation

ATE inhalation (gases ppm)	4,500.0
ATE inhalation (vapours mg/l)	11.0
ATE inhalation (dusts/mists mg/l)	1.5

Carcinogenicity

IARC carcinogenicity	IARC Group 3 Not classifiable as to its carcinogenicity to humans.

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SECTION 12: Ecological Information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity

Toxicity Based on available data the classification criteria are not met.

Cyclohexanone

Acute toxicity - fish Data lacking.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

Cyclohexanone

Biodegradation Data lacking.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not available.

Cyclohexanone

Bioaccumulative potential Data lacking.

12.4. Mobility in soil

Mobility No data available.

Cyclohexanone

Mobility No data available.

12.5. Results of PBT and vPvB assessment

Cyclohexanone

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects None known.

Cyclohexanone

Other adverse effects Not known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

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General information The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements.

Disposal methods Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste packaging should be collected for reuse or recycling. Incineration or landfill should only be considered when recycling is not feasible. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of the local water authority.

SECTION 14: Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

No transport warning sign required.

Transport labels
No transport warning sign required.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations Health and Safety at Work etc. Act 1974 (as amended).
The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"].
EH40/2005 Workplace exposure limits.

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EU legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended).
Commission Regulation (EU) No 2015/830 of 28 May 2015.
Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

Korea - KECI

Present.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
IATA: International Air Transport Association.
ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air.
IMDG: International Maritime Dangerous Goods.
CAS: Chemical Abstracts Service.
ATE: Acute Toxicity Estimate.
LC_{50}: Lethal Concentration to 50 % of a test population.
LD_{50}: Lethal Dose to 50% of a test population (Median Lethal Dose).
EC_{50}: 50% of maximal Effective Concentration.
PBT: Persistent, Bioaccumulative and Toxic substance.
vPvB: Very Persistent and Very Bioaccumulative.

Training advice

Read and follow manufacturer's recommendations. Only trained personnel should use this material.

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Hazard statements in full

H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.