

SAFETY DATA SHEET

Hexane Free Flux Remover

According to Regulation (EC) No 1907/2006, Annex II, as amended. Commission Regulation (EU) No 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Hexane Free Flux Remover

Product number HFFR-b, EHFFR05L, ZE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Cleaning agent.

Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier ELECTROLUBE. A division of HK WENTWORTH LTD
 ASHBY PARK, COALFIELD WAY,
 ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR
 UNITED KINGDOM
 +44 (0)1530 419600
 +44 (0)1530 416640
 info@hkw.co.uk

1.4. Emergency telephone number

Emergency telephone IN CASE OF EMERGENCY CALL:
 +44 1865 407333 (24hr, Provided by Carechem 24)
 +353 (0)1 809 2166 (Beaumont Hospital, Republic of Ireland only, 8am-10pm, 7 days a week)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Flam. Liq. 2 - H225

Health hazards Eye Irrit. 2 - H319 Skin Sens. 1 - H317 STOT SE 3 - H336 Asp. Tox. 1 - H304

Environmental hazards Aquatic Chronic 2 - H411

2.2. Label elements

Hazard pictograms



Signal word

Danger

Hexane Free Flux Remover

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|---|--|
| Hazard statements | <p>H225 Highly flammable liquid and vapour. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction. H336 May cause drowsiness or dizziness. H411 Toxic to aquatic life with long lasting effects. H304 May be fatal if swallowed and enters airways.</p> |
| Precautionary statements | <p>P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 IF ON SKIN: Wash with plenty of water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P501 Dispose of contents/ container in accordance with national regulations.</p> |
| Contains | <p>Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics , Propan-2-ol, 1-Methoxy-2-propanol, Orange Terpenes</p> |
| Supplementary precautionary statements | <p>P240 Ground and bond container and receiving equipment. P241 Use explosion-proof electrical equipment. P242 Use non-sparking tools. P243 Take action to prevent static discharges. P261 Avoid breathing vapour/ spray. P264 Wash contaminated skin thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P312 Call a POISON CENTRE/doctor if you feel unwell. P321 Specific treatment (see medical advice on this label). P331 Do NOT induce vomiting. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish. P391 Collect spillage. P403+P233 Store in a well-ventilated place. Keep container tightly closed. P403+P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.</p> |

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Hexane Free Flux Remover

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|--|----------------------|
| Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics | 30-60% |
| CAS number: 68920-06-9 | EC number: 920-750-0 |
| REACH registration number: 01-2119473851-33-XXXX | |
| Classification | |
| Flam. Liq. 2 - H225 | |
| STOT SE 3 - H336 | |
| Asp. Tox. 1 - H304 | |
| Aquatic Chronic 2 - H411 | |
| Propan-2-ol | 10-30% |
| CAS number: 67-63-0 | EC number: 200-661-7 |
| REACH registration number: 01-2119457558-25-XXXX | |
| Classification | |
| Flam. Liq. 2 - H225 | |
| Eye Irrit. 2 - H319 | |
| STOT SE 3 - H336 | |
| 1-Methoxy-2-propanol | 10-30% |
| CAS number: 107-98-2 | EC number: 203-539-1 |
| REACH registration number: 01-2119457435-35-XXXX | |
| Classification | |
| Flam. Liq. 3 - H226 | |
| STOT SE 3 - H336 | |
| Orange Terpenes | 5-10% |
| CAS number: 8028-48-6 | |
| Classification | |
| Flam. Liq. 3 - H226 | |
| Skin Irrit. 2 - H315 | |
| Skin Sens. 1 - H317 | |
| Asp. Tox. 1 - H304 | |
| Aquatic Chronic 2 - H411 | |

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.

Inhalation

Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.

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| Ingestion | Rinse mouth thoroughly with water. Remove any dentures. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Do not induce vomiting unless under the direction of medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Place unconscious person on their side in the recovery position and ensure breathing can take place. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. |
| Skin contact | It is important to remove the substance from the skin immediately. In the event of any sensitisation symptoms developing, ensure further exposure is avoided. Remove contamination with soap and water or recognised skin cleansing agent. Get medical attention if symptoms are severe or persist after washing. |
| Eye contact | Rinse immediately with plenty of water. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 10 minutes. |
| Protection of first aiders | First aid personnel should wear appropriate protective equipment during any rescue. If it is suspected that volatile contaminants are still present around the affected person, first aid personnel should wear an appropriate respirator or self-contained breathing apparatus. Wash contaminated clothing thoroughly with water before removing it from the affected person, or wear gloves. It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation. |

4.2. Most important symptoms and effects, both acute and delayed

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| General information | See Section 11 for additional information on health hazards. The severity of the symptoms described will vary dependent on the concentration and the length of exposure. |
| Inhalation | A single exposure may cause the following adverse effects: Headache. Nausea, vomiting. Central nervous system depression. Drowsiness, dizziness, disorientation, vertigo. Narcotic effect. |
| Ingestion | May cause sensitisation or allergic reactions in sensitive individuals. Gastrointestinal symptoms, including upset stomach. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation. Aspiration hazard if swallowed. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis. |
| Skin contact | May cause skin sensitisation or allergic reactions in sensitive individuals. Prolonged contact may cause dryness of the skin. |
| Eye contact | Irritating to eyes. |

4.3. Indication of any immediate medical attention and special treatment needed

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| Notes for the doctor | Treat symptomatically. May cause sensitisation or allergic reactions in sensitive individuals. |
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SECTION 5: Firefighting measures

5.1. Extinguishing media

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| Suitable extinguishing media | The product is flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire. |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |

5.2. Special hazards arising from the substance or mixture

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|-------------------------|---|
| Specific hazards | Containers can burst violently or explode when heated, due to excessive pressure build-up. Flammable liquid and vapour. Vapours may be ignited by a spark, a hot surface or an ember. Vapours may form explosive mixtures with air. Fire-water run-off in sewers may create fire or explosion hazard. |
|-------------------------|---|

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Hazardous combustion products

Thermal decomposition or combustion products may include the following substances:
Harmful gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting

Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions

No action shall be taken without appropriate training or involving any personal risk. Keep unnecessary and unprotected personnel away from the spillage. Wear protective clothing as described in Section 8 of this safety data sheet. Follow precautions for safe handling described in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure procedures and training for emergency decontamination and disposal are in place. Do not touch or walk into spilled material. Evacuate area. Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Promptly remove any clothing that becomes contaminated. Avoid inhalation of vapours and spray/mists. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes.

6.2. Environmental precautions

Environmental precautions

Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment. Large Spillages: Inform the relevant authorities if environmental pollution occurs (sewers, waterways, soil or air).

6.3. Methods and material for containment and cleaning up

Methods for cleaning up

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage. Do not allow material to enter confined spaces, due to the risk of explosion. Approach the spillage from upwind. Small Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Flush spilled material into an effluent treatment plant, or proceed as follows. Contain and absorb spillage with sand, earth or other non-combustible material. Place waste in labelled, sealed containers. Clean contaminated objects and areas thoroughly, observing environmental regulations. The contaminated absorbent may pose the same hazard as the spilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

6.4. Reference to other sections

Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. The product is flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. In use may form flammable/explosive vapour-air mixture. Vapours may accumulate on the floor and in low-lying areas. Use explosion-proof electrical, ventilating and lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharges. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions

Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Eliminate all sources of ignition. Take precautionary measures against static discharges. Earth container and transfer equipment to eliminate sparks from static electricity. Keep away from oxidising materials, heat and flames. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

Storage class

Flammable liquid storage.

7.3. Specific end use(s)

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

Propan-2-ol

Long-term exposure limit (8-hour TWA): WEL 400 ppm 999 mg/m³

Short-term exposure limit (15-minute): WEL 500 ppm 1250 mg/m³

1-Methoxy-2-propanol

Long-term exposure limit (8-hour TWA): WEL 100 ppm 375 mg/m³

Short-term exposure limit (15-minute): WEL 150 ppm 560 mg/m³

Sk

WEL = Workplace Exposure Limit

Sk = Can be absorbed through the skin.

8.2. Exposure controls

Protective equipment



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| Appropriate engineering controls | Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilating equipment. |
| Eye/face protection | Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead. |
| Hand protection | Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended. |
| Other skin and body protection | Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible. |
| Hygiene measures | Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product. |
| Respiratory protection | Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140. |
| Environmental exposure controls | Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|------------------------|----------------|
| Appearance | Liquid. |
| Colour | Colourless. |
| Odour | Fruity. |
| Odour threshold | Not available. |
| pH | Not available. |
| Melting point | Not available. |

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|---|---|
| Initial boiling point and range | Not available. |
| Flash point | Not available. |
| Evaporation rate | 11 (diethyl ether = 1) |
| Evaporation factor | Not available. |
| Flammability (solid, gas) | Not available. |
| Upper/lower flammability or explosive limits | Not available. |
| Other flammability | Not available. |
| Vapour pressure | Not available. |
| Vapour density | Not available. |
| Relative density | Not available. |
| Bulk density | 0.78 kg/l |
| Solubility(ies) | Immiscible with water. |
| Partition coefficient | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition Temperature | Not available. |
| Viscosity | Not available. |
| Explosive properties | Not considered to be explosive. |
| Oxidising properties | Does not meet the criteria for classification as oxidising. |

9.2. Other information

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity See the other subsections of this section for further details.

10.2. Chemical stability

Stability Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions The following materials may react strongly with the product: Oxidising agents.

10.4. Conditions to avoid

Conditions to avoid Avoid heat, flames and other sources of ignition. Containers can burst violently or explode when heated, due to excessive pressure build-up. Static electricity and formation of sparks must be prevented. Do not pressurise, cut, weld, drill, grind or otherwise expose containers to heat or sources of ignition.

10.5. Incompatible materials

Materials to avoid Oxidising materials. Acids - oxidising.

10.6. Hazardous decomposition products

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Hazardous decomposition products Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Causes serious eye irritation.

Respiratory sensitisation

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation

Skin sensitisation May cause skin sensitisation or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity

Contains a substance which may be potentially carcinogenic. IARC Group 3 Not classifiable as to its carcinogenicity to humans.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure STOT SE 3 - H336 May cause drowsiness or dizziness.

Target organs

Central nervous system

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Asp. Tox. 1 - H304 May be fatal if swallowed and enters airways. Pneumonia may be the result if vomited material containing solvents reaches the lungs.

General information

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

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| | |
|-------------------------------|--|
| Inhalation | A single exposure may cause the following adverse effects: Headache. Nausea, vomiting. Central nervous system depression. Drowsiness, dizziness, disorientation, vertigo. Narcotic effect. |
| Ingestion | May cause sensitisation or allergic reactions in sensitive individuals. Gastrointestinal symptoms, including upset stomach. Fumes from the stomach contents may be inhaled, resulting in the same symptoms as inhalation. Aspiration hazard if swallowed. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis. |
| Skin contact | May cause skin sensitisation or allergic reactions in sensitive individuals. Prolonged contact may cause dryness of the skin. |
| Eye contact | Irritating to eyes. |
| Route of exposure | Ingestion Inhalation Skin and/or eye contact |
| Target organs | Central nervous system |
| Medical considerations | Skin disorders and allergies. |

SECTION 12: Ecological information

12.1. Toxicity

Toxicity Aquatic Chronic 2 - H411 Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not available.

12.4. Mobility in soil

Mobility No data available.

12.5. Results of PBT and vPvB assessment

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

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Disposal methods

Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible. Vapour from residual product may create a highly flammable or explosive atmosphere inside the container. Containers should be thoroughly emptied before disposal because of the risk of an explosion. Do not cut or weld used containers unless they have been thoroughly cleaned internally.

SECTION 14: Transport information

14.1. UN number

| | |
|------------------|------|
| UN No. (ADR/RID) | 1993 |
| UN No. (IMDG) | 1993 |
| UN No. (ICAO) | 1993 |
| UN No. (ADN) | 1993 |

14.2. UN proper shipping name

| | |
|--------------------------------|---|
| Proper shipping name (ADR/RID) | FLAMMABLE LIQUID, N.O.S. (CONTAINS Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics , Orange Terpenes) |
| Proper shipping name (IMDG) | FLAMMABLE LIQUID, N.O.S. (CONTAINS Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics , Orange Terpenes) |
| Proper shipping name (ICAO) | FLAMMABLE LIQUID, N.O.S. (CONTAINS Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics , Orange Terpenes) |
| Proper shipping name (ADN) | FLAMMABLE LIQUID, N.O.S. (CONTAINS Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics , Orange Terpenes) |

14.3. Transport hazard class(es)

| | |
|-----------------------------|----|
| ADR/RID class | 3 |
| ADR/RID classification code | F1 |
| ADR/RID label | 3 |
| IMDG class | 3 |
| ICAO class/division | 3 |
| ADN class | 3 |

Transport labels



14.4. Packing group

| | |
|-----------------------|----|
| ADR/RID packing group | II |
| IMDG packing group | II |
| ICAO packing group | II |
| ADN packing group | II |

14.5. Environmental hazards

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Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

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|--|----------|
| EmS | F-E, S-E |
| ADR transport category | 2 |
| Emergency Action Code | •3YE |
| Hazard Identification Number (ADR/RID) | 33 |
| Tunnel restriction code | (D/E) |

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

| | |
|-----------------------------|--|
| National regulations | Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits. |
| EU legislation | Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Commission Regulation (EU) No 2015/830 of 28 May 2015. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). |

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

Hexane Free Flux Remover

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|---|---|
| Abbreviations and acronyms used in the safety data sheet | <p>ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.</p> <p>ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.</p> <p>RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.</p> <p>IATA: International Air Transport Association.</p> <p>ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.</p> <p>IMDG: International Maritime Dangerous Goods.</p> <p>CAS: Chemical Abstracts Service.</p> <p>ATE: Acute Toxicity Estimate.</p> <p>LC₅₀: Lethal Concentration to 50 % of a test population.</p> <p>LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose).</p> <p>EC₅₀: 50% of maximal Effective Concentration.</p> <p>PBT: Persistent, Bioaccumulative and Toxic substance.</p> <p>vPvB: Very Persistent and Very Bioaccumulative.</p> |
| Classification abbreviations and acronyms | <p>Flam. Liq. = Flammable liquid</p> <p>Asp. Tox. = Aspiration hazard</p> <p>Eye Irrit. = Eye irritation</p> <p>Skin Sens. = Skin sensitisation</p> <p>STOT SE = Specific target organ toxicity-single exposure</p> <p>Aquatic Chronic = Hazardous to the aquatic environment (chronic)</p> |
| Classification procedures according to Regulation (EC) 1272/2008 | <p>Asp. Tox. 1 - H304: STOT SE 3 - H336: Eye Irrit. 2 - H319: Skin Sens. 1 - H317: : Calculation method. Aquatic Chronic 2 - H411: : Calculation method. Flam. Liq. 2 - H225: : Expert judgement.</p> |
| Training advice | <p>Read and follow manufacturer's recommendations. Only trained personnel should use this material.</p> |
| Issued by | <p>Emily Kirk</p> |
| Revision date | <p>29/08/2019</p> |
| Revision | <p>1</p> |
| SDS number | <p>2089</p> |
| Hazard statements in full | <p>H225 Highly flammable liquid and vapour.</p> <p>H226 Flammable liquid and vapour.</p> <p>H304 May be fatal if swallowed and enters airways.</p> <p>H315 Causes skin irritation.</p> <p>H317 May cause an allergic skin reaction.</p> <p>H319 Causes serious eye irritation.</p> <p>H336 May cause drowsiness or dizziness.</p> <p>H411 Toxic to aquatic life with long lasting effects.</p> |

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.