

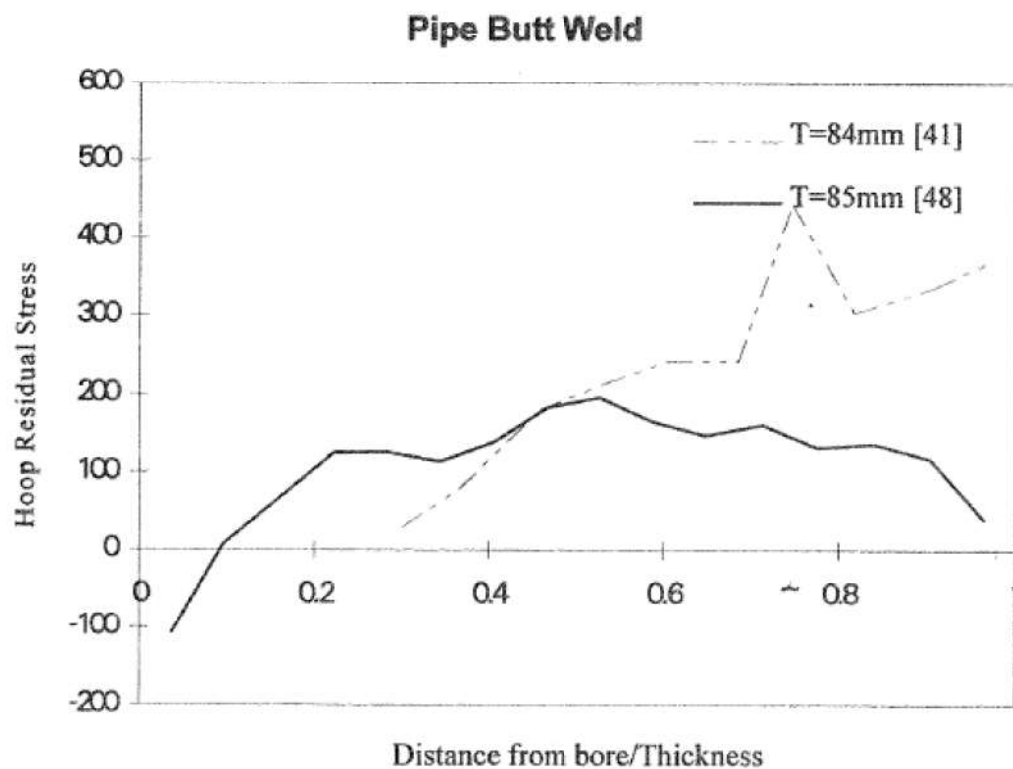
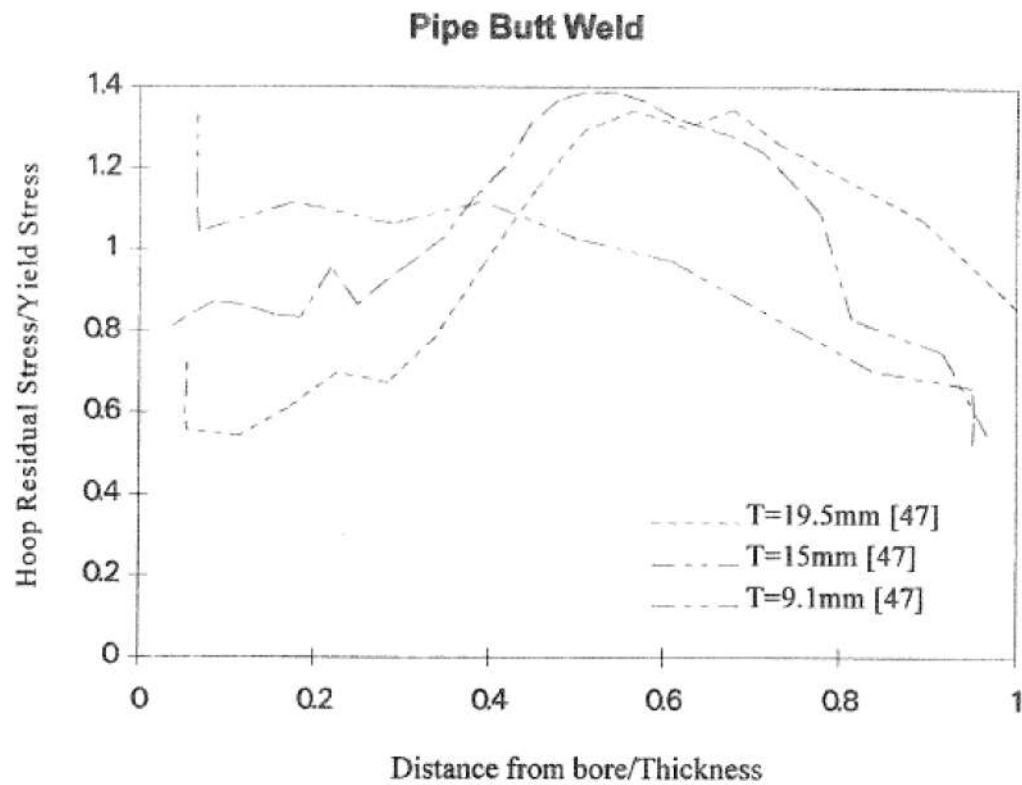


Figure 4 Comparison of through-thickness hoop residual stress distributions in girth welded pipes of various thicknesses (Bate et al, 1997).