

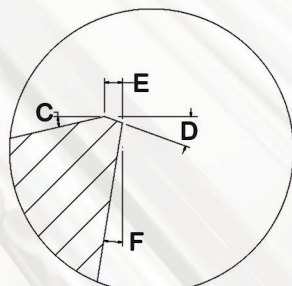


SHAVING DIES

Inches.

DIE OPTIONS

Available in several standard sizes, geometries, coatings, and casing options. Tungsten carbide shaving dies are an effective means of improving the quality and purity of shaved rods prior to drawing. *View diagrams below*



DETAIL: A

Shaving Dies.

SPECIFICATIONS

		Cased	Insert
Face Angle*	C	13°	3°
Rake Angle**	D	10° - 30°	
Rake Length	E	0.004" - 0.008"	
Relief Angle	F	9°	

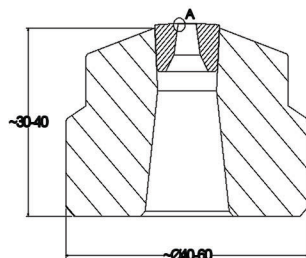
*Face Angles and Cases are standards - modified upon request.

**Standard: Angles +/- 1°; Rake Length +/- 0.025 mm; Diameter Uncoated +0/-0.01 mm - Coated +0/-0.02 mm

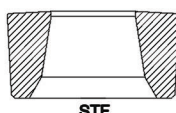
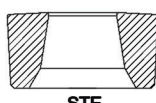
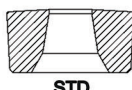
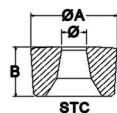
Insert Style.

SPECIFICATIONS

	Diameter ØA	Height B	ID Range ØC
STC	.630"	.394"	.1750" - .2715
STD	.787"	.394"	.1910 - .4325
STE	.945"	.472"	.4330" - .5905
STF	1.181"	.590"	.5910 - .7650



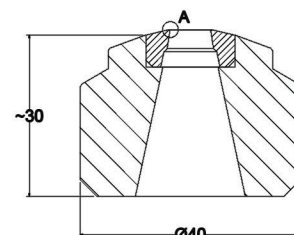
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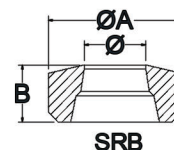
Cased Style.

SPECIFICATIONS

	Diameter ØA	Height B	ID Range ØC
SRB	.638"	.291"	.1900" - .3450"



Cased Style



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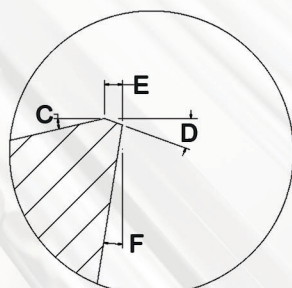


SHAVING DIES

Metric.

DIE OPTIONS

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DETAIL: A

Shaving Dies.

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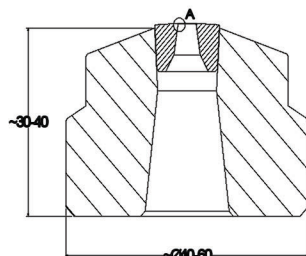
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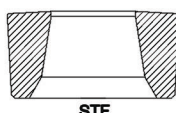
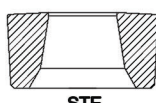
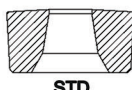
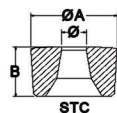
Insert Style.

SPECIFICATIONS

	Diameter ØA	Height B	ID Range ØC
STC	16	10	4.30 - 6.89
STD	20	10	4.85 - 10.99
STE	24	12	11.00 - 14.99
STF	30	15	15.00 - 20.00



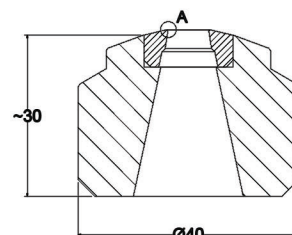
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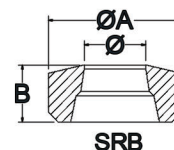
Cased Style.

SPECIFICATIONS

	Diameter ØA	Height B	ID Range ØC
SRB	16.2	7.4	4.80 - 8.70



Cased Style



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