

# AC-12FD

Higher productivity with high-speed grinding and double loading system!

Asahi-Seiki Manufacturing Co., Ltd.



## ***New Spring Ends Grinder***

- *High-speed grinding stones 50m/sec. or more are available.*
- *Double grinding speed as compared to conventional models.*

**High-speed grinding stones 50m/sec. or more are available**

► Faster grinding with high-speed grinding stones

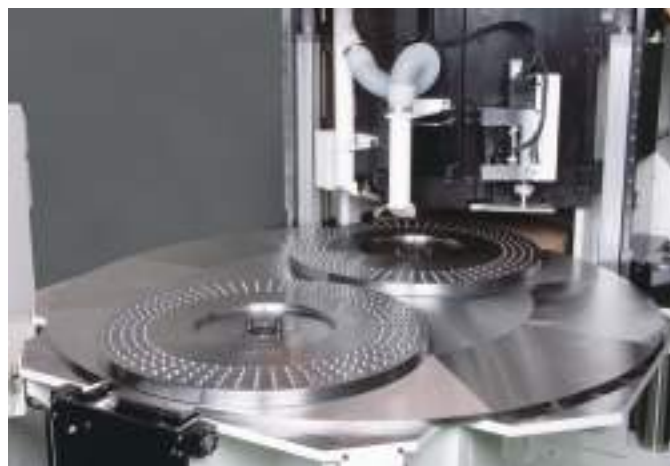
**Double Loading System**

► Labor saving with 2 loading plates

**Down Feed Mechanism**



Free length measuring device:  
measures and monitors free length to control grinding amount



Double loading plate system:  
allows off-line set-up while running

## SPECIFICATIONS

Grinding stone	(mm)	Outside dia.:φ660 Inside dia.:φ150
Loading plate outside dia	(mm)	Φ740
Wire dia	(mm)	Φ3.0~12.0
Max. grinding outside dia	(mm)	Φ140
Motor capacity (kw)	Upper grinding stone rotating	11
	Lower grinding stone rotating	11
	Upper grinding stone up/down drive	0.5
	Loading plate drive	3.5
	Loading plate rotary	3.5

Grinding stone circumferential velocity	(m/sec.)	50 or more available
Upper grinding stone up/down driving speed	(m/min.)	3
Loading palte driving speed	(r.p.m)	Max. 55
Spring height	(mm)	400 or less available
Control system		NC control with PLC
External dimensions (mm)	Height	3502
	Width	1600
	Depth	3330
Weight	(kg)	6000

## MACHINE CONSTRUCTION

### STANDARD ACCESSORIES

Double loading device	Front rotary type
Automatic dressing device	Built in backward of machine
Free length measuring device	AG-12E type
Cooling blower	2.2kw×2pcs

Grinding stone height sensor	Laser type sensor
Dust collector duct	Single duct
Safety cover	Front cover (basic type)



**Asahi-Seiki Manufacturing Co., Ltd.**

### Head Office

Asahimae-cho, Owariasahi, Aichi, 488-8655 Japan  
TEL 0561-53-3119 FAX 0561-54-2439  
Home page: <http://www.asahiseiki-mfg.co.jp>

### Tokyo branch

1-6-3 Yushima, Bunkyo-ku, Tokyo, 113-0034 Japan  
TEL 03-5805-6991 FAX 03-5805-6992

### Osaka sales Office

1-13-41 Esaka-cho, Suita, Osaka, 564-0063 Japan  
TEL 06-6368-6251 FAX 06-6368-6252

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