# Plug-in 2ch Digital Indicating Controller

# WCL-13A



# Eco-Friendly, Power Saving Plug-in Controller

# Space saving! Energy saving!

# · Auto-light function

Display brightness is controlled after measurement from the front light sensor.

This saves energy when connecting multiple units.

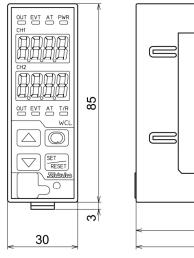
# · Display-off function

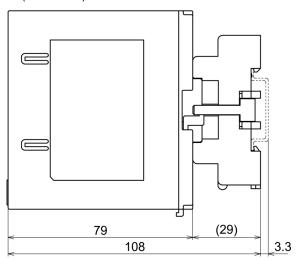
Displays are turned off when operation does not occur for the time set during Indication time setting. PV, SV or no indication is selectable during Display selection mode via keypad.

# · 2ch, but so compact!

Economizes the control panel. 30x85x108mm (WxHxD, including the socket)

# External dimensions (Scale: mm)





### User defined combinations

The following can be selected.

2ch controller spec.

Controller + Timer spec.: CH1 timer

Delay timer

# Various functions

# I/O for each channel is individually selectable! Input:

Individually selectable from thermocouple, RTD, DC current, DC voltage for each channel. Also infrared thermocouples (RD-300 series, RD-401) are usable.

# Output

Selectable from Relay contact, Non-contact voltage and DC current output.

(e.g.) CH1 control output: Relay contact output CH2 control output: DC current output

# • Input sampling period selectable

Select from a choice of: 25ms, 125ms, 250ms via keypad. High accuracy control can be performed by selecting optimal sampling period.





# ■ Model

W C L - 1 3 A	- 🗆		/		Ξ,		Series name: WCL-13A	
Control action 3							PID	
Alarm action A			Alarm type can be selected by keypad.					
CH1 control output						Relay contact		
							Non-contact voltage	
	Α						DC current	
R					Relay contact			
CLIO control cutout		S					Non-contact voltage	
CH2 control output							DC current	
	<u> </u>						Timer spec (*1)	
CI Id input	OLIA : M					Multi-range		
CH1 input					Infrared thermocouple			
	M					Multi-range		
CH2 input				ı			Infrared thermocouple	
				Т			Timer spec (*1)	
Cupply voltage	0						100 to 240V AC (standard)	
Supply voltage					1		24V AC/DC (*2)	
					-	W(20A)	Heater burnout alarm: Single-phase 20A	
Option						W(100A)	Heater burnout alarm: Single-phase 100A	
						W3(20A)	Heater burnout alarm: 3-phase 20A	
·						W3(100A)	Heater burnout alarm: 3-phase 100A	
						C5	Serial communication RS-485	

<sup>(\*1)</sup> If timer spec is selected for CH2 input, CH2 output will be timer spec.

■ Rated input range Multi-range input

Input			Rai	nge	Input		Range	
	К		1370°ℂ 400.0°ℂ	-320 to 2500°F -199.9 to 750.0°F	DTD	Pt100	-199.9 to 850.0°C -200 to 850°C	-199.9 to 999.9°F -300 to 1500°F
	J R	-200 to 0 to	1000℃ 1760℃	-320 to 1800°F 0 to 3200°F	RTD	JPt100	-199.9 to 500.0℃ -200 to 500℃	-199.9 to 900.0°F -300 to 900°F
Thermocouple	S B	0 to 0 to	1760℃ 1820℃	0 to 3200°F 0 to 3300°F	DC current (*1) (*2)	4 to 20mA DC 0 to 20mA DC	-1999 to 9999	
	E T N PL-Ⅱ	-200 to -199.9 to -200 to 0 to	800°C 400.0°C 1300°C 1390°C	-320 to 1500°F -199.9 to 750.0°F -320 to 2300°F 0 to 2500°F	DC voltage (*1)	0 to 1V DC 0 to 5V DC 1 to 5V DC 0 to 10V DC		

<sup>(\*1):</sup> Scaling and decimal point place change are possible.

# Infrared thermocouple input

Input	Range			
K-50F/10C				
K-80F/27C				
K-140F/60C				
K-180F/90C	-50 to 500°C	-58 to 932°F		
K-240F/120C				
K-280F/140C				
K-340F/170C				
K-440F/220C				

<sup>(\*2)</sup> Supply voltage 100 to 240V AC is standard. When ordering 24V AC/DC, enter "1" after the input code.

<sup>(\*2):</sup>  $50\Omega$  shunt resistor (sold separately) should be connected externally.

■ Standard specifications

Standard Specific	PV/SV display: 7-segment Red LED 4-digit, character size 7.4 × 4mm (H × W)						
Display							
	Thermocouple: K, J, R, S, B, E, T, N, PL- $\mathbb{I}$ , C (W/Re5-26) External resistance: $100\Omega$ or less, however, for B input, $40\Omega$ or less RTD : Pt100, JPt100 3-wire system (Allowable input lead wire resistance: $10\Omega$ or less per wire)						
	DC current : 0 to 20mA DC, 4 to 20mA DC: Input impedance: $50\Omega$ ( $50\Omega$ shunt resistor must be connected between input terminal						
	Allowable input current: 50mA DC or less (When $50\Omega$ shunt resistor is connected.)						
nput	DC voltage : 0 to 1V DC: Input impedance: 1MΩ or more.						
	Allowable input voltage: 5V DC or less, Allowable signal source resistance: 2kΩ or less						
	0 to 5V DC, 1 to 5V DC, 0 to 10V DC: Input impedance: 100kΩ or more.						
	Allowable input voltage: 15V DC or less, Allowable signal source resistance: 100Ω or less						
	Infrared thermocouple: RD-300 series or RD-401 Thermocouple : Within $\pm 0.2\%$ of each input span $\pm 1$ digit, or $\pm 2^{\circ}$ (4°F), whichever is greater						
	However, R, S input, 0 to 200°C (0 to 400°F): Within $\pm 6$ °C (12°F)						
	B input, 0 to 300°C (0 to 600°F): The accuracy is not guaranteed.						
Accuracy	K, J, E, T, N input, less than 0°C (32°F): Within ±0.4% of each input span ±1digit						
(Setting/Indication)	RTD : Within $\pm 0.1\%$ of each input span $\pm 1$ digit, or $\pm 1^{\circ}$ C (2°F), whichever is greater						
	DC current, voltage : Within ±0.2% of each input span±1 digit						
	Infrared thermocouple: Within $\pm 0.2\%$ of each input span $\pm 1$ digit, or $\pm 2^{\circ}$ C (4°F), whichever is greater						
	PV varies as Infrared emissivity setting value is changed. Setting range : 0.100 to 1.000 (Default: 0.900)						
Input sampling period	25ms, 125ms, 250ms: Selectable by keypad (Default: 125ms)						
Timer performance	Time accuracy: Within ±0.5% of setting time						
	Relay contact :1a Control capacity: 3A 250V AC (Resistive load), 1A 250V AC (Inductive load cos $\phi$ =0.4) Electric life: 100,000 cycles						
Control output	Non-contact voltage: 12V DC±15%, Max. 40mA DC (short circuit protected)						
	DC current : 4 to 20mA DC Load resistance: Max. $550\Omega$						
	The following actions can be selected by keypad (Default: PID)						
	PID action (with auto-tuning), PI action, PD action (with auto-reset), P action (with auto-reset), ON/OFF action						
	Proportional band (P): 0 to 9999°C (°F), 0.0 to 999.9°C (°F) or 0.0 to 999.9% (ON/OFF action when set to 0 or 0.0) (Default: 10°C)						
	Integral time (I) : 0 to 3600sec (Off when set to 0) (Default: 200sec)						
	Derivative time(D) : 0 to 3600sec (Off when set to 0) (Default: 50sec)						
Control action	ARW : 0 to 100% (Default: 0%)						
Control action	Proportional cycle : 1 to 120sec (Default: Relay contact: 30sec, Non-contact voltage: 3sec) (Not available for DC current output)						
	ON/OFF hysteresis : 0.1 to 100.0°C(°F), or 1 to 1000 (The placement of the decimal point follows the selection) (Default: 1.0°C)						
	Output high limit : 0 to 100% (DC current: -5 to 105%)						
	Output low limit : 0 to 100% (DC current: -5 to 105%)						
	Reset : ±100.0 (Default: 0.0), DC voltage, current:: ±1000 (The placement of the decimal point follows the selection)						
	Output rate-of-change: 0 to 100% (Default: 0%)						
	Output : No output (Reads with status flag in Serial communication)						
	Alarm type can be selected by keypad (Default: No alarm action)  High limit clarm  (Deviation acting) Setting range: (Input apan) to input apan						
	High limit alarm (Deviation setting) Setting range: -(Input span) to input span  Low limit alarm (Deviation setting) Setting range: -(Input span) to input span						
	High/Low limits alarm (Deviation setting) Setting range: 9 to input span (Deviation setting)						
	High/Low limit range alarm (Deviation setting) Setting range: 0 to input span						
	Process high alarm Setting range: Input range low limit to input range high limit value						
Alarm action	Process low alarm Setting range: Input range low limit to input range high limit value						
	High limit alarm with standby (Deviation setting) Setting range: -(Input span) to input span						
	Low limit alarm with standby (Deviation setting) Setting range: -(Input span) to input span						
	High/Low limits alarm with standby (Deviation setting) Setting range: 0 to input span						
	Setting accuracy :The same as indication accuracy						
	Action : ON/OFF action Hysteresis : Thermocouple, RTD input: 0.1 to 100.0°C (°F), DC current, voltage input: 1 to 1000						
	Alarm delay timer: 0 to 9999sec						
Delay timer	Between DI terminals Open: OFF, Closed: ON, Circuit current when closed: 7mA						
Supply voltage	100 to 240V AC 50/60Hz, 24V AC/DC 50/60Hz (Allowable voltage fluctuation range: 85 to 264V AC, 20 to 28V AC/DC)						
Power consumption	Approx. 9VA						
nsulation resistance	10M $\Omega$ or more, at 500V DC						
Dielectric strength	Between input terminal-power terminal, Between output terminal-power terminal: 1.5kV AC for one minute						
Environment	Ambient temperature: 0 to 50°C Ambient humidity: 35 to 85%RH (Non-condensing) Conforms to RoHS directive.						
Case (Material, Color)	Material: Flame-resistant resin Color: Light gray						
Mounting, Setting method	Mounting: DIN rail Setting: Sheet key input						
Dimensions, Weight	Dimensions: 30×85×108mm (W×H×D, including the socket) Weight: Approx. 200g (including the socket)						
	Sensor correction, Set value lock, Automatic cold junction temperature compensation (Only for thermocouple), Burnout (Overscale)						
Attached functions	Indication range, Control range, Power failure countermeasure, Self-diagnosis, Warm-up indication, Display-off function, Auto-light						
	function  FOO abuse register (RES S01 050) for DC gurrent input, CT (CTL 65) for Heater burnout clarm 20A, CT (CTL 12 S26 10L1L1) for						
A a a a a a a a a a a a a a a a a a a a							
Accessories sold separately	50Ω shunt resistor (RES-S01-050) for DC current input, CT (CTL-6S) for Heater burnout alarm 20A, CT (CTL-12-S36-10L1U) for Heater burnout alarm100A, Connector harness W 3m, Socket: ASK-001-1(Finger-Safe) (Round terminals unusable), ASK-002-1						

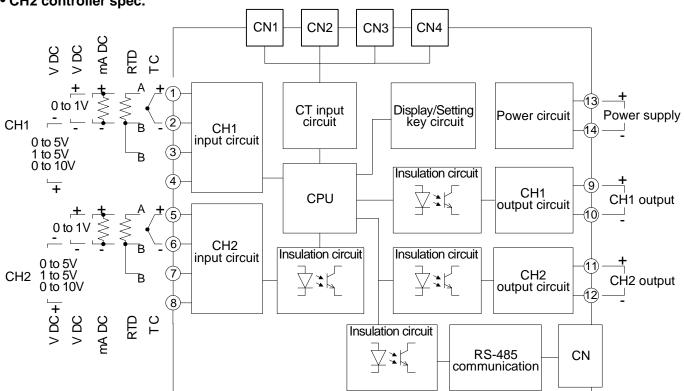
# **■**Optional specifications

Please specify options according to users' needs. When ordering, specify an option to be applied

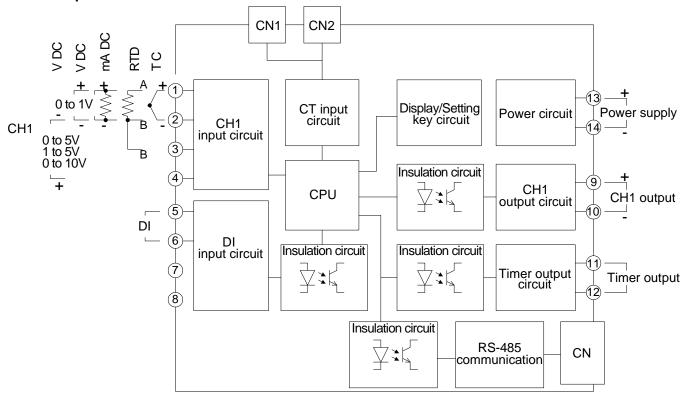
	Not available for DC current output type. This alarm turns ON in case of overscale and underscale.							
	Output : No output (Reads with status flag in serial communication)							
Heater burnout alarm	Rated current : Single-phase 20A, 3-phase 20A, Single-phase 100A, 3-phase100A (Must be specified)							
(Sensor burnout alarm	Single-phase: Detects with CT1 input, 3-phase: Detects with CT1 & CT2 input							
included)	Setting range : 0.0 to 20.0A when 20A is selected (Off when set to 0.0), 0.0 to 100.0A when 100A is selected (Off when set to 0.0)							
[W, W3]	Setting accuracy: ±5% of the rated current							
-	Action point : Set value							
	Action : ON/OFF action							
	The following operations can be carried out from an external computer.							
	(1) Reading and setting of the SV, PID values, (2) Reading of the PV and action status, (3) Function change							
	Communication interface: EIA RS-485							
	Communication method : Half-duplex communication							
Serial communication	Synchronization method: Start-stop synchronization							
	Communication speed : 9600/19200/38400bps, Selectable by keypad (Default: 9600bps)							
[C5]	Data bit/parity : Data bit: 7/8, Parity: Even/Odd/No parity, Selectable by keypad (Default: 7 bits/Even parity)							
	Stop bit : 1 or 2, Selectable by keypad (Default: 1)							
	Communication protocol: Shinko protocol, Modbus (ASCII mode or RTU mode), Selectable by keypad. (Default: Shinko protocol)							
	The communication converter IF-400 is available for Shinko protocol and Modbus protocol.							
	(Communication speed 38400bps is not usable.)							

# **■** Terminal arrangement

• CH2 controller spec.



• CH2 timer spec.



DC : DC current, voltage input for CH1/CH2 [For DC current input, connect  $50\Omega$  shunt resistor (sold separately) between input terminals]

TC: Thermocouple input, infrared thermocouple input for CH1/CH2

RTD: Resistance temperature detector input for CH1/CH2

DI : Digital input

Socket	Terminal screw, Conductor cross sections	Torque
Finger-Safe (Round terminals unusable) Round terminals usable	M3, 2mm² max.	0.6 to 1.0N·m



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