

Solid State Contactors

F-105/135

SOLID STATE RELAYS/CONTACTORS

FEATURING FAST SWITCHING FOR CONTROL OF AC OUTPUT

DESIGNED and MANUFACTURED by



Power Semiconductors
 Electrical Measurement

Process Control

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Range of Digital Power Controllers

Fastron first released their " X " Series of S.C.R. Power Controllers in 1980, progressively developing over 20 different models and selling over 1000 controllers worldwide.

These controllers were primarily designed as custom built, open frame, OEM assemblies sold directly to equipment manufacturers.

The **fastron** range of controllers capitalize on our experience in this field to provide a reliable and robust design housed in a series of standard assemblies and enclosures.

| | F100 SERIES | | Contactors utilizing CRYDOM solid state relays mounted on a Heat Sink Assembly with fuses and transient suppressors. | | | |
|-------|---|-----|--|--|--|--|
| | F200 SERIES | | Solid State Contactors utilizing S.C.R.'s and control card mounted in standard enclosures. | | | |
| | F300 SERIES | | Phase Angle Controllers utilizing S.C.R.`s and control card mounted in standard enclosure`s | | | |
| | F400 SERIES | | Burst Controllers, similar to F300 in construction, featuring fast cycle, zero cross switching. | | | |
| BENEF | ITS OF THE | Fas | f105/135 SOLID STATE RELAY | | | |
| | High speed, noiseless and bounceless electronic switching offers superior performance over mechanical systems | | | | | |
| | No moving parts, no mechanical contacts and microprocessor compatible | | | | | |
| | Low EMI and RFI on zero cross types | | | | | |
| | Proudly Australian Designed and Manufactured in our Melbourne factory enabling us | | | | | |

TYPICAL APPLICATIONS

Security systems Production equipment Instrument systems Contactor replacement Test systems Fire Alarm systems **Dispensing Machines** Commercial laundries Office machines Traffic control Navigation equipment Medical equipment Lighting displays Motor control Temperature controls Amusement park rides Elevator controls Vending machines

MODEL DESIGNATION / ORDER CODE



SINGLE PHASE

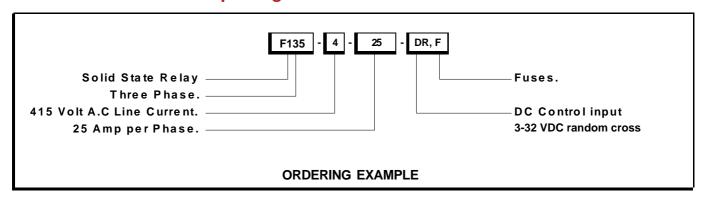
| F115 | | - | - DESCRIPTION | | | ŋ | r. | _ | | |
|--------------------|-----|--------|---|----------------|--------------|------------------------------|----------------------|---------------------------|--|--|
| Line Voltage 2 | | | 110 volt A.C line input (1 phase) 240 volt A.C line input (1 phase) 415 volt A.C line input (1 phase) | Fuse Rating | Case Size | Weight KG | Dissipation Watts | I²t Thyristo Rating | | |
| | 50 | | 50 amperes A.C line current | 55AF | fig.2 | 0.689 | 75 | 260 | | |
| Rated | 90 | | 90 amperes A.C line current | 90AF | fig.2 | 1.136 | 135 | 1,620 | | |
| Current at 50 deg. | 120 | | 120 amperes A.C line current | 120BF | fig.3 | 2.447 | 180 | 1,620 | | |
| Celcius. | 220 | | 220 amperes A.C line current | 250BF | fig.4 | 2.862 | 330 | 4,150 | | |
| | 250 | | 250 amperes A.C line current | 350BF | fig.4A | 2.779 | 375 | 4,150 | | |
| Options. | | A D | AC Control input (90-280 VAC) DC Control input (3-32 VDC) | | | Zero cross | | | | |
| | | DR | DC Control input (3.5 - 26 VDC) | | | Random | | | | |
| | | F | Semiconductor fuses | | | Includes mounting hardware | | | | |
| | | S | R-C Snubber | | | Instead of standard Varistor | | | | |

For more details and pricing view in our online store fastron.com.au

THREE PHASE

| F135 - | | - | - DESCRIPTION | | 70 | | 9 | on | _ | |
|-------------------------|--------|--------------|--|--|----------------|--|-----------|----------------------|---------------------------|--|
| Line 1 2 4 | | | 110 volt A.C line input (3 phase) 240 volt A.C line input (3 phase) 415 volt A.C line input (3 phase) | | Fuse Rating | Case Size | Weight KG | Dissipation Watts | I²t Thyristo Rating | |
| | 13/25 | | 13/25 amperes A.C line current | | 25AF | fig.1/5 | 2.04 | 112 | 450 | |
| Rated | 50/75 | | 50/75 amperes A.C line current | | 75AF | fig.6 | 6.125 | 337 | 650 | |
| Current at 50 deg. | 90/120 | | 90/120 amperes A.C line current | | 120BF | fig.6 | 6.275 | 540 | 1,620 | |
| Celcius. | 180 | | 180 amperes A.C line current | | 200BF | fig.7 | 6.375 | 810 | 4,150 | |
| | 240 | | 250 amperes A.C line current | | 250BF | fig.8 | 7.771 | 1080 | 4,150 | |
| Options. A D DR F V(S) | | D DR F | AC Control input (90-280 VAC) DC Control input (3-32 VDC) DC Control input (3.5 - 26 VDC) Semiconductor fuses Varistor Mounted on output Terminals | | | Zero cross Zero cross Random Includes mounting hardware Or Optional 240VAC Snubber | | | | |

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STANDARD SPECIFICATIONS

(Table 1)



Control Mode

Maximum Current

Power Supply

Transient Protection

Control Input

Temperture Range

Ambient Humidity

Power Factor

On / off

13 - 250 amperes (higher currents available on request)

110/240/415 volts A.C . 50 HZ. +/- 10%

(60 HZ. and other voltages available on request)

MOV (varistor)

3.5 - 26 VDC (receiving impedance 1000 ohms nom.)

3 - 32 VDC (receiving impedance 1500 ohms nom.)

90 - 280 VAC (receiving impedance 60K ohms)

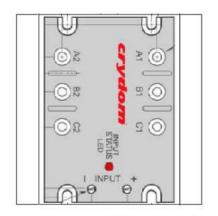
0 - 50 degs. celcius

0 - 85% relative humidity

Unity

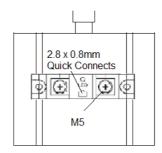
DIMENSIONS / MOUNTING DETAILS SINGLE PHASE

Shown mounted vertically in cabinet. Mounting is via vertical bolt head slots in the heatsink.



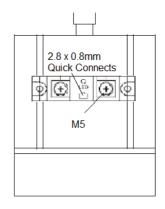
 $H \times W \times D = 110 \times 125 \times 81 \text{ mm}$

Fig. 1



 $H \times W \times D = 105 \times 125 \times 181 \text{ mm}$ Slot = 110 mm for M5 bolt

Fig. 2



 $H \times W \times D = 155 \times 125 \times 181 \text{ mm}$ Slot = 110 mm for M5 bolt

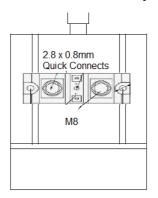
Fig. 3

PLEASE NOTE;- If your application requires the Solid State Contactor to function differently to our standard specifications or you are uncertain about the choice of options please contact the factory.

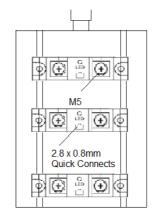
DIMENSIONS / MOUNTING DETAILS SINGLE AND THREE PHASE



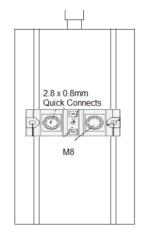
Shown mounted vertically in cabinet. Mounting is via vertical bolt head slots in the heatsink.



 $H \times W \times D = 105 \times 125 \times 191 \text{ mm}$ Slot = 110 mm for M5 bolt



 $H \times W \times D = 150 \times 125 \times 181 \text{ mm}$ Slot = 110 mm for M5 bolt

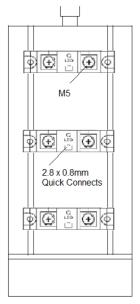


 $H \times W \times D = 210 \times 125 \times 191 \text{ mm}$ Slot = 110 mm for M5 bolt

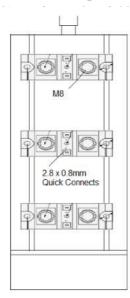
Fig.4A



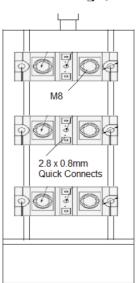




 $H \times W \times D = 210 \times 125 \times 155 \text{ mm}$



 $H \times W \times D = 260 \times 125 \times 181 \text{ mm}$



 $H \times W \times D = 310 \times 125 \times 181 \text{ mm}$

Fig. 6

Fig. 7

Fig. 8

CIRCUIT CONFIGURATION

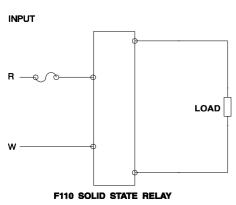
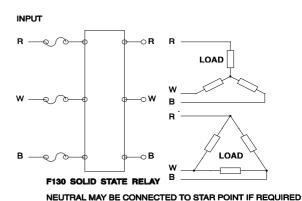


Fig.13



ESTIME WAT BE CONNECTED TO GIATTI

Fig.14

FASTRON TECHNOLOGIES PTY LTD reserve the right to modify the design without notice.

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OZTHERM POWER PRODUCTS

Thyristor based power controllers offer numerous benefits.

They are a reliable replacement for electromechanical contactors, being virtually maintenance free.

Thyristor based power controllers are ideal for controlling complex loads, such as heating elements that change resistance over time or temperature, transformer coupled loads, plating rectifiers and fast systems.

PRINCIPLE OF OPERATION

Oztherm power controllers consist of two main parts, the control electronics and the power switching electronics. Thyristors, also known as SCRs, are used as the power switching devices.

A thyristor functions like a diode that can be "turned on" by a momentary pulse to its gate. When a thyristor has been turned on via its gate and its anode is positive relative to its cathode it will conduct.

The thyristor turns itself off when there is near zero current through it.

To control full wave AC over the positive and negative half cycle two thyristors arranged in inverse parallel are required.

The control electronics provide the firing impulses for the thyristor gates. The control input signal is measured and the timing of the gate firing impulses are varied in response to it.

Three types of firing mode are available on Oztherm power controllers.

Phase angle control works by varying the conduction angle of the AC sine wave.

Burst control modulates power by turning the thyristors on and off for AC cycles. The control electronics turn the thyristors on at a position determined by the control signal and off at zero current. The output is the ratio of OFF time to ON time.

On/ Off control is similar to burst control and is like an "electronic relay" in operation.

F100 and F200 series power controllers use the on/ off firing mode

F300 series power controllers use the phase angle firing mode.

F400 series power controllers use the burst firing mode.

SELECTING THE CORRECT CONTROLLER FOR HEATING ELEMENT TYPES

Heating elements can be broadly divided into three categories:-

CLASS A

These elements have negligible resistance variation with either temperature or time. Examples include: Nickel/Chromium or similar alloys.

CLASS B

These elements have a low cold temperature resistance that increases greatly at operating temperature. Examples include: Molybdenum Disilicide, Platinum and Molybdenum Tungsten

Class B elements usually require current limit on start up, as their low cold resistance results in high currents at the operating supply voltage. These elements may also require a stepdown transformer to match the supply voltage to the rated element voltage.

Because current limit is required, and the element voltage ratings are less than line voltage, phase angle control (F300 series controllers) is the recommended firing mode.

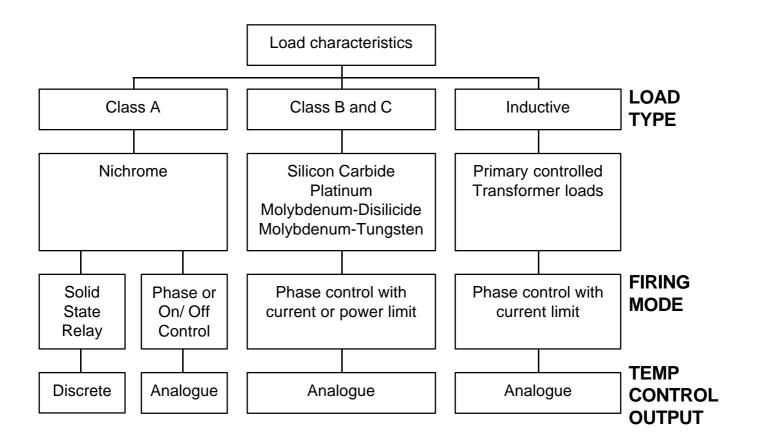
CLASS C

The resistance of these elements increases greatly with time in use (typically 2 to 4 times) and with temperature. Silicon carbide is a common example. The power controller must be sized so that it can deliver the higher currents required to maintain the desired power when the elements are new. If the elements are sized correctly the use of a stepdown transformer may be avoided.

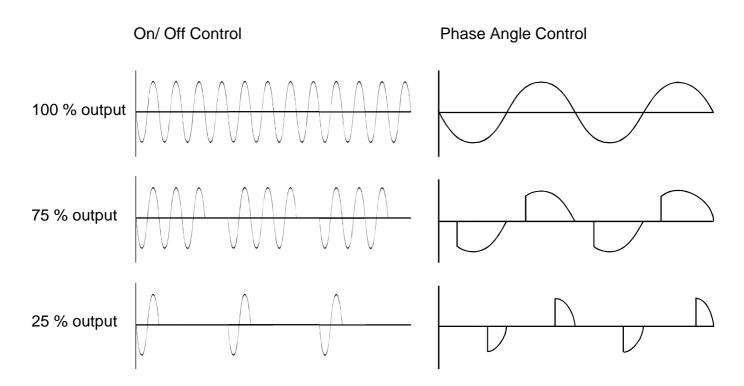
The power limit (PW) option is recommended for this class of element as it compensates for element ageing and limits the maximum load power. Phase angle (F300 series controllers) is the recommended firing mode.



CONTROLLER SELECTION AND ELEMENT TYPE



VOLTAGE WAVEFORMS FOR ON/ OFF AND PHASE ANGLE CONTROL



Electronics



Company Profile:

Fastron Electronics is a privately owned company based in Melbourne, Australia specialising in the Manufacturing and supply of Components, Products and Solutions to the Energy Monitoring, Power Electronics, Process Control and Electrical Instrumentation markets.

We Are:

 Manufacturers, importers, design/development and consulting engineers in electrical, electronic and systems solution disciplines.

Our Mission:

- •To select the most suitable components, products or engineered solutions to meet and potentially exceed our customers requirements in an unbiased and professional manner.
- •To be actively involved in improving the reliability and energy efficiency of power conversion equipment, temperature
- and electric heating controls.
 •To promote Energy Monitoring and Management solutions as the means to benchmark, measure and reduce energy waste, reduce costs and CO2 emissions.



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