

Code	AL1,AL2 Action
0	High Limit Alarm (PV Deviation from SV)
1	Low Limit Alarm (PV Deviation from SV)
2	Process High Alarm (PV Absolute Value)
3	Process Low Alarm (PV Absolute Value)
4	Intraregional Alarm (Inside Deviation value)
5	High/Low Limit Range Alarm
6	Low Limit Alarm with Standby (2nd Crossing)
7	Process Low Alarm with Standby (2nd Crossing)
8	Loop Break Alarm
9	High/Low Limit Range Alarm with Standby (2nd Crossing)
10	Program Control Overrange Alarm
11	Pattern End Output (End of Program)
12	Constant Temperature and Timing Alarm