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Test Report

Report No.: 791301-1

Assignor: Fredericia Furniture A/S
Treldevej 183
DK-7000 Fredericia

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prni/mms/hbs
Order no.: 791301
No. of appendices: 2

Subject: Model: Pato Executive w Castors

Type:	Chair				
Length:	640 mm	Width:	680 mm	Height:	845 mm
Weight:	11 kg				
Materials:	Plywood Swivel base with castors				

Sampling: The test material was sampled by the client and received at the Danish Technological Institute 21-12-2017.

Method: **EN 1022:2005** Domestic furniture - Seating - Determination of stability.
EN 16139:2013 Furniture - Strength, durability and safety - Requirements for non-domestic seating.

Clauses 4.1, 4.2.3, 4.3.2, 5, 6.1.1, 6.1.2, 6.1.3, 6.1.5, 6.1.6, 6.1.8, 6.1.9, 6.1.10, 6.1.12, 6.1.13, 6.1.14, 6.1.15, 6.1.16.

L1: General use: E.g. in office buildings, showrooms, public halls, function rooms, cafés, restaurants, canteens, banks, bars.

Period: The testing was carried out from 21-12-2017 to 06-03-2018.

Result: Model Pato Executive w Castors fulfils the requirements in EN 1022:2005 and EN 16139:2013.
Loading according to Test severity L1.
Individual results appear from Appendix 1.

Storage: The test material will be destroyed after 1 month, unless otherwise agreed.

Terms: The accredited test was carried out according to DANAK's general conditions see www.danak.dk and according to the General Terms and Conditions regarding Commissioned Work Accepted by the Danish Technological Institute, which apply at the time of signing the agreement. The test is only valid for the tested specimen. The test report may only be extracted, if the laboratory has approved the extract.

Date/place: 06-03-2018, Danish Technological Institute, Wood and Biomaterials, Taastrup

Signature: Test responsible

Co-signatory



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Loading according to Test severity L1.

Test	Test Method	Cycles	Load	Result
4.1 General	EN 16139, 4.1			Passed
4.2.2 Shear and squeeze points under influence of powered mechanisms	EN 16139, 4.2.2			N/A
4.2.3 Shear and squeeze points during use	EN 16139, 4.2.3			Passed
4.3.2 Swivelling chairs	EN 1022			Passed
4.3.3 Non swivelling chairs	EN 1022			N/A
4.4 Rolling resistance of the unloaded chair	EN 16139, 4.4			Passed
5 Strength and durability requirements	EN 16139, 5			Passed
6.1.1 Seat static load and back static load test	EN 1728:2012, 6.4	10 10	Seat: 1600 N Back: 560 N	Passed
6.1.2 Seat front edge static load	EN 1728:2012, 6.5	10	Seat: 1300 N	Passed
6.1.3 Vertical load on back rests	EN 1728:2012, 6.6	10	Back: 600 N Seat: 1300 N	Passed
6.1.4 Foot rest static load test	EN 1728:2012, 6.8			N/A
6.1.4 Leg rest static load test	EN 1728:2012, 6.9			N/A
6.1.5 Arm rest sideways static load test	EN 1728:2012, 6.10	10	400 N	Passed
6.1.6 Arm rest downwards static load test	EN 1728:2012, 6.11	5	750 N	Passed
6.1.7 Vertical upwards static load on arm rests	EN 1728:2012, 6.13			N/A
6.1.8 Combined seat and back durability test	EN 1728:2012, 6.17	100000 100000	Seat: 1000 N Back: 300 N	Passed
6.1.9 Seat front edge durability test	EN 1728:2012, 6.18	50000	800 N	Passed
6.1.10 Arm rest durability test	EN 1728:2012, 6.20	30000	400 N	Passed
6.1.11 Foot rest durability test	EN 1728:2012, 6.21			N/A
6.1.12 Leg forward static load test	EN 1728:2012, 6.15	10	Edge: 500 N) (Seat: 1000 N)	Passed
6.1.13 Legs sideways static load test	EN 1728:2012, 6.16	10	Edge: 400 N) (Seat: 1000 N)	Passed
6.1.14 Seat impact test	EN 1728:2012, 6.24	10	240 mm	Passed
6.1.15 Back impact test	EN 1728:2012, 6.25	10	210 mm / 38°	Passed
6.1.16 Arm Impact Test	EN 1728:2012, 6.26	10	210 mm / 38°	Passed
6.1.17 Drop test (multiple seating)	EN 1728:2012, 6.27.1			N/A
6.1.18 Auxiliary writing surface static load test	EN 1728:2012, 6.14			N/A
6.1.19 Auxiliary writing surface durability test	EN 1728:2012, 6.22			N/A
7 Information for use	EN 16139, 7			N/A

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Photo

