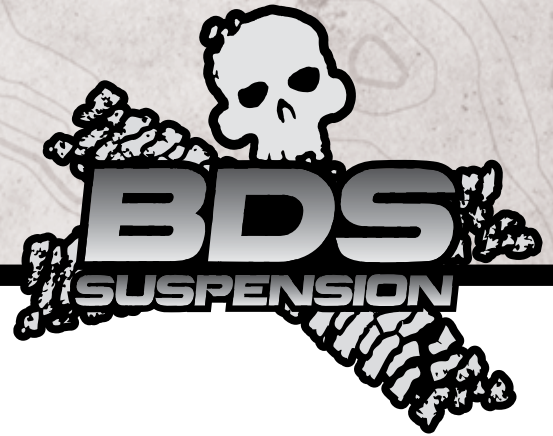


Exhaust Extension Tubes

Jeep Wrangler JK | 2012-18

Part #: 124314

Rev. 112117



491 W. Garfield Ave., Coldwater, MI 49036 • Phone: 517-279-2135

E-mail: tech-bds@sporttruckusainc.com

SAFETY WARNING

BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

INSTALLATION INSTRUCTIONS

1. Park vehicle on clean, flat, and level surface.
2. Make sure the vehicle has sat for a long enough period that the exhaust has cooled. Do NOT work on the vehicle if the exhaust is hot.
3. Disconnect the two bolts that connect the exhaust together in front of the transmission crossmember on both the driver and passenger's side.
4. Locate the two exhaust extension tubes. Install the shorter (01839) of the two tubes in the driver's side. It will be necessary to pry the rear portion of the exhaust back slightly to gain clearance to install the tube. Make sure that the extension is in line with the exhaust and not crooked. (Fig 1)

FIGURE 1



5. Attach with new 8mm x 60mm bolts and washers. Do NOT tighten at this time. Leave hardware loose.
6. Install the passenger's side extension tube (# 01840 - slightly longer extension), make sure that tube is in line and not crooked. Attach with new 8mm x 65mm bolts and washers.
7. Double check both sides to make sure that extensions are both in line with exhaust system and tighten 8mm hardware to 25 ft-lbs.
8. Go to the rear of the vehicle and check the sway bar to exhaust clearance. If installing this with a suspension lift, check this clearance once the sway bar drop bracket has been installed (if applicable). In some cases it is necessary to loosen the clamp as shown in Figure 2 and push the exhaust together to gain additional clearance.

FIGURE 2



9. Recheck hardware after 500 miles. Only check torque once the vehicle exhaust system has cooled down. Do not work on the exhaust if it is hot.

TIME TO HAVE SOME FUN

Thank you for choosing BDS Suspension.

For questions, technical support and warranty issues relating to this BDS Suspension product, please contact your distributor/installer before contacting BDS Suspension directly.



WE WANT TO SEE YOUR RIDE!

Grab photos of your BDS-equipped truck in action and send them in for a chance to be featured. Send it in to our Bad Ass Rides customer gallery at bds-suspension.com/bar and post them on the BDS Fan Page on Facebook at [facebook.com/BDSuspensions](https://www.facebook.com/BDSSuspensions). Don't forget about your BDS swag! BDS offers t-shirts, hoodies, decals and more available on the BDS website or through your local BDS distributor.