

# Track Bar Bracket

Dodge Pickup 4WD | 1994-2001

Part #: 122502 Rev. 080714



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## SAFETY WARNING

BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

## INSTALLATION INSTRUCTIONS

1. Raise the front of the vehicle and install jack stands under the frame behind the lower link rear brackets.
2. Disconnect the track bar from the frame end and lower down.
3. Begin installing track bar drop bracket by first removing the brakeline clamp screw from the crossmember. This is located next to the original frame mount for the track bar. After removing the screw push the brakeline up approximately 2" for clearance.
4. First, check the track bar frame mount to ensure that it is a smooth surface. Some models have a reinforcement gusset on the edge of the mounting point. This must be ground off to make a flat mounting point for the new bracket. It is vital that the new bracket mounts to a flat smooth surface.
5. Apply thread locker to end of 18mm bolt. Hold new drop bracket up to OE mount. Insert 18mm bolt through the original mount and the drop bracket and start the nut with washer. Tighten the nut until it is snug.
6. Twist the drop bracket until the extension brace hits the back of the crossmember. The brace should sit flat against the crossmember.
7. Use a 1/2" drill and start through the hole in the supplied brace and drill through the crossmember being sure to come out just below the weld mount on the front side of the crossmember. It may help to drill a smaller pilot hole and then open to 1/2".
8. Install a 1/2 x 2-1/2" bolt with washer through the brace and crossmember. On the front side of the crossmember install the step washer over the weld mount to create a flat surface. Install the nut and torque to 70-75 ft-lbs. Be sure not to crush the crossmember. Then torque the 18mm bolt to 200 ft-lbs.
9. Move the brake line clamp back down and drill a new 19/64" hole.
10. Remove jack stands and lower truck.
11. Attach the track bar to the track bar relocation bracket with the original fasteners and Torque to 70 ft.lbs. Install new cotter pin. Torque track bar at axle end to 130 ft.lbs.

Box Kit		
Part #	Qty	Description
02585	1	Track Bar Bracket
01262	1	Track Bar Washer
611		Bolt Pack
	1	18mm-2.50mm x 70mm Bolt
	1	18mm washer
	1	18mm-2.50mm prevailing torque nut
	1	1/8" x 2" cotter pin
	1	1/2"-13 x 2-1/2" bolt
	1	1/2" USS washer
	1	1/2" SAE washer
	1	1/2"-13 prevailing torque nut

FIGURE 1

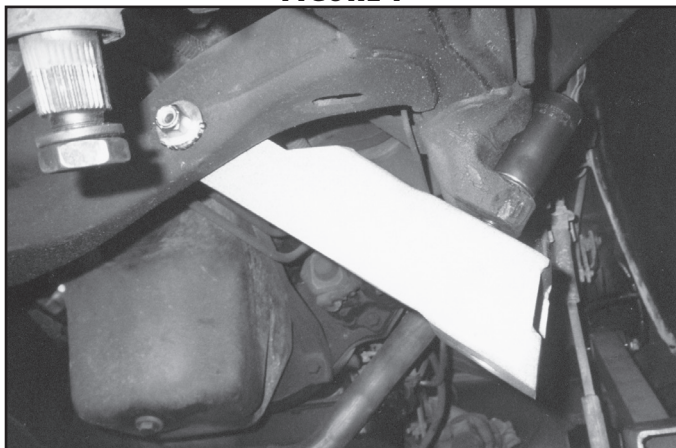


FIGURE 2

