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Part#: 123407 **Track Bar Relocation Kit** Ford F250, F350

## READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

**SAFETY WARNING** BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

## INSTALLATION INSTRUCTIONS

- 1. Park and secure the vehicle on a hard, level surface. Block the rear tires for safety.
- 2. Disconnect the track bar bracket from the frame by removing the three mounting bolts (Fig. 1). Retain hardware.
- 3. Install the track bar relocation bracket to the frame using the original track bar bracket mounting holes with three 1/2" x 2" bolts and nuts. Attach the OE track bar bracket to the relocation bracket with the OE hardware (Fig. 2). Torque to 75 ft-lbs.
- 4. Check all fasteners for proper torque. Check all fasteners after 500 miles.



