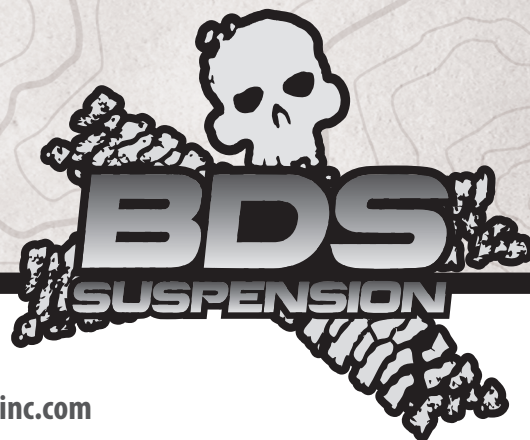


Rear Driveshaft Spacer

Ford F150 Pickup | 1997-2013

Part #: 123609

Rev. 101316



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SAFETY WARNING

BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Make an alignment mark on the rear driveshaft yoke and rear axle pinion flange for reference during assembly.
3. Remove the 4 driveshaft flange bolts and remove the rear driveshaft from the rear axle.
4. Inspect the rear axle pinion flange and the rear driveshaft yoke mating surfaces. Remove any rust and/or dirt buildup.
5. Locate the new aluminum driveshaft spacer and install it on the rear axle pinion flange. Be sure the spacer seats flush on the flange and the 4 bolt holes are aligned.
6. Attach the rear driveshaft to the axle using the new provided 12mm flange bolts. Use the reference marks made earlier to align the driveshaft on the axle. Apply Loctite to the bolt threads and torque to 75 ft-lbs in a crossing pattern.
7. Check all hardware after 500 miles.

Box Kit

Part #	Qty	Description
01083	1	Driveshaft Spacer
342701	1	Loctite
923	1	Bolt Pack
	4	12mm-1.75 x 50mm flange head bolt