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Part#: 124209

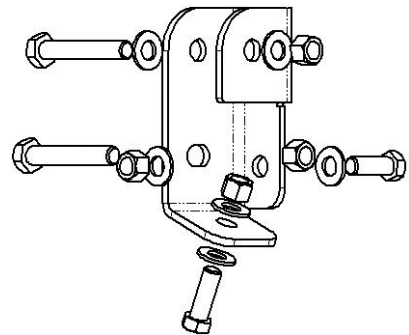
Product: Rear Trackbar Relocation

1993-1998 Jeep Grand Cherokee ZJ

READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

PARTS LIST

Part #	Qty	Description
01314	1	Track Bar Bracket
6-1	1	7/8" x 0.156 x 1.600 Sleeve
722 Bolt Pack		
	1	12mm-1.75 x 70mm bolt grade 10.9 clear zinc
	1	12mm-1.75 prevailing torque nut clear zinc
	2	7/16" USS flat washer clear zinc
	2	7/16"-14 x 1-1/4" bolt grade 5 clear zinc
	2	7/16"-14 prevailing torque nut clear zinc
	4	7/16" SAE flat washer clear zinc



SAFETY WARNING BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the front wheels for safety.
2. Raise the rear and support with jack stands under the frame in front of the lower control arm mounts. Support the rear axle with a hydraulic jack.
3. Loosen the rear track bar-to-frame mounting bolt on the passenger's side of the vehicle.
4. Remove the track bar-to-axle mounting bolt at the driver's side of the axle.
5. Remove and discard the plastic axle mount cover.
6. Position the provided track bar bracket on the axle mount and temporarily hold in place with the OE hardware. Using the bracket as a template, mark the bottom and driver's side lower mounting hole positions to be drilled.
7. Remove the bracket and drill a 1/2" hole at the two marks.
8. Reinstall the bracket and fasten with the OE hardware through the original location in conjunction with the provided 7/8" x 1.600" spacer sleeve mounted inside of the OE bracket. Leave hardware loose.
9. Install the provided 7/16" x 1-1/4" bolts, nuts, and washers in the two holes that were drilled. Leave loose.
10. With the three mounting bolts installed, torque the 7/16" hardware to 45 ft-lbs and the 12mm hardware to 55 ft-lbs.
11. Install the track bar in the new bracket and fasten with the provided 12mm x 70mm bolt, nut and washers. Leave loose. Note: The axle can be raised or lowered to help align the track bar with the bracket.
12. Lower the vehicle to the ground and bounce the rear of the vehicle to settle the suspension.
13. Torque the rear track bar mounting bolts at the axle and frame to 55 ft-lbs.
14. Check all hardware for proper torque.
15. Check hardware after 500 miles.