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Part#: **124402**

Product: **Track Bar Relocation Kit**

Application: **1999-2004 Jeep Grand Cherokee WJ**

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## READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

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**SAFETY WARNING** BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

### INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Raise the front of the vehicle and support with jack stands under the frame behind the front lower control arm pockets.
3. Remove the front wheels.
4. Support the front axle with a hydraulic jack and disconnect the front track bar from the driver's side frame mount (Fig 1). Retain hardware.

### PARTS LIST

Part #	Qty	Description
727	1	Bolt Pack
01491	1	Front Track Bar Bracket

#### Bolt Pack 727

Qty	Description
1	12mm-1.75 x 75mm bolt class 10.9 clear zinc
1	12mm-1.75 prevailing torque nut clear zinc
1	1/2"-13 x 3" bolt grade 8 yellow zinc
1	1/2"-13 x 1-1/2" bolt grade 8 yellow zinc
6	1/2" SAE flat washer yellow zinc
2	10mm-1.50 x 120mm bolt class 10.9 clear zinc
2	3/8" USS flat washer clear zinc
2	3/16" thick washer

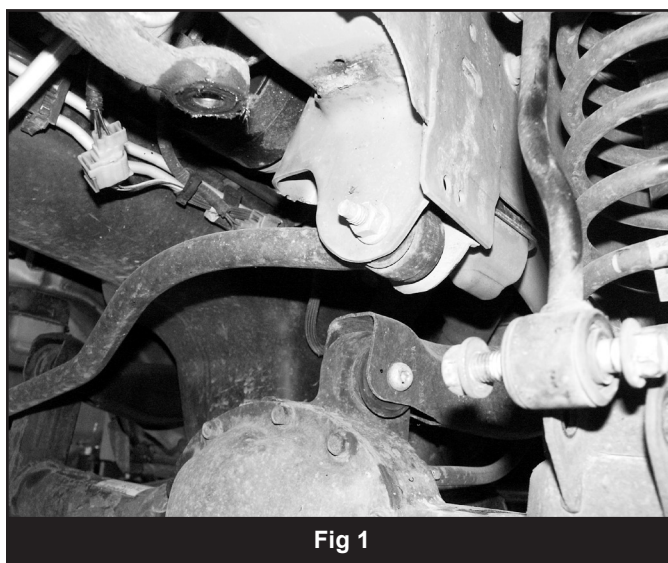


Fig 1

5. Locate the center hole in the outside of the OE track bar mount (Fig 2) on the driver's side of the vehicle. Drill hole out to 1/2".

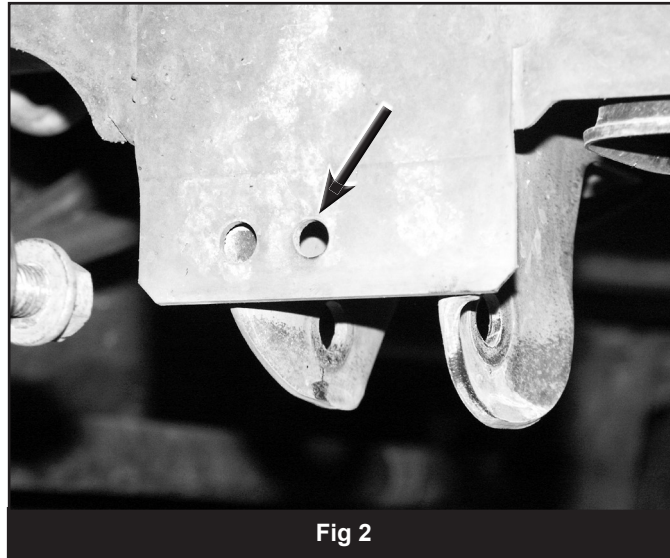


Fig 2

6. Support the driver's side motor mount with a jack and block of wood. Remove the two motor mount bolts accessed inside the driver's side wheel well.
7. Slide the provided track bar bracket (01491) in place (Fig 3). Position the provided 3/16" thick spacer washers (BP #727) between each of the upper mounting holes in the bracket and the body. Attach the bracket through the motor mount holes with 10mm x 120mm bolts and 3/8" USS flat washers (BP #727). Leave hardware loose.

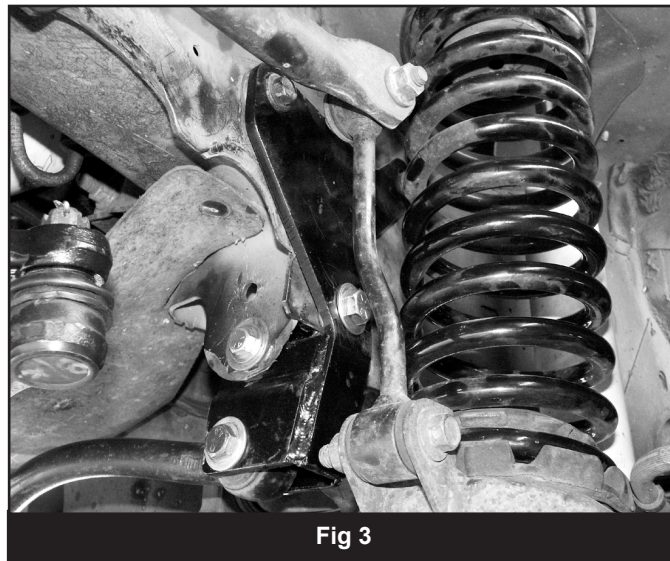


Fig 3

8. Install a 1/2" x 1-1/2" bolt, nut and 1/2" SAE washers (BP #727) in the lower track bar bracket mounting hole and through the OE hole that was previously drilled out. Leave hardware loose.
9. Attach the track bar bracket through the original track bar mounting hole with the original track bar hardware. Run the bolt from front to back.
10. Torque the front track bar bracket hardware as follows: 10mm hardware- 30 ft-lbs, 12mm hardware- 60 ft-lbs.
11. Install the front wheels and lower the vehicle to the ground. Bounce the front of the vehicle to settle the suspension.
12. Install the front track bar in the new track bar bracket and fasten with a 12mm x 75mm bolt, nut and 1/2" SAE washers (BP #727). Torque mounting bolt to 55 ft-lbs.
13. Check all mounting hardware for proper torque.