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Part#: 124501

**5-6" Front Track Bar Relocation Bracket**

Application: 1987-1995 Jeep YJ

## READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

**SAFETY WARNING** BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

### INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Disconnect the front track bar from the passenger's side of the axle. Loosen the track bar-to-frame bolt to allow the track bar to slide in the slotted frame bracket hole.
3. Temporarily attach the new track bar bracket to the axle with the 12mm x 60mm bolt, nut and 7/16" USS washers provided (BP #907). The offset in the plate will go up and the tab with a slotted hole will fit in between the casting webs.
4. Mark the location of the slotted hole using the bracket as a template.
5. Remove the bracket and drill a 7/16" hole and the mark through the track bar axle mount. Note: It may be necessary to disconnect the steering stabilizer from the axle to allow for drill clearance.
6. Reattach the new bracket to the axle with the 12mm hardware. Also, attach the bracket through the newly drilled hole with a 7/16" x 1-1/4" bolt, nut and 7/16" SAE washer (BP #907). Torque 7/16" hardware to 50 ft-lbs and 12mm hardware to 70 ft-lbs.
7. Install the track bar to the front face of the new bracket with the provided 12mm x 70mm bolt, nut and 7/16" USS flat washers (BP #907). Torque hardware to 70 ft-lbs.
8. Torque the track bar-to-frame mount bolt to 70 ft-lbs.
9. Check all hardware for proper torque.
10. Check hardware after 500 miles.

### PARTS LIST

Part #	Qty	Description
01315	1	Front Track Bar Bracket
907	1	Bolt Pack
	1	12mm-1.75 x 60mm bolt
	1	12mm-1.75 x 70mm bolt
	4	7/16" USS flat washer
	2	12mm-1.75 prevailing torque nut
	2	7/16" SAE flat washer
	1	7/16"-14 x 1-1/4" bolt
	1	7/16"-14 prevailing torque nut

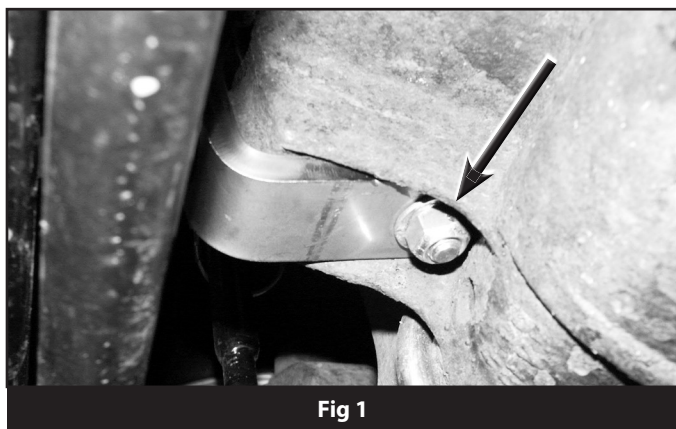


Fig 1

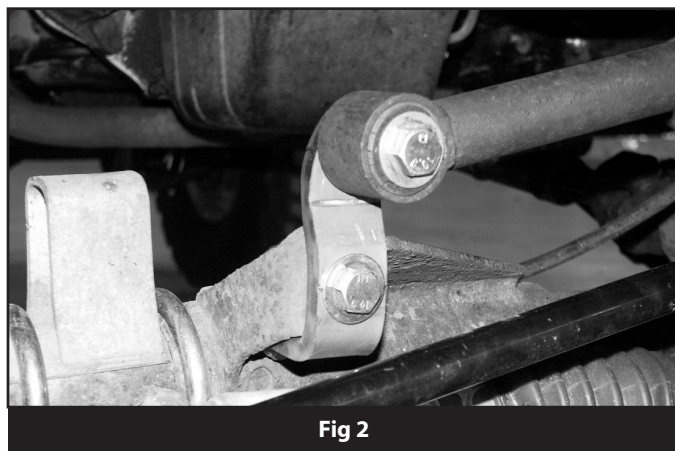


Fig 2