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Part#: 121652

**GM HD Front Sway Bar Links (5-7" Lift)** 2011-2012 Chevy/GM 2500/3500 HD 4wd

# READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

**SAFETY WARNING** BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

**PRODUCT SAFETY WARNING** Certain BDS Suspension products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. BDS Suspension Co. does not recommend the combined use of suspension lifts, body lifts, or other lifting devices.

You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt.

### PRE-INSTALLATION NOTES

- Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/reassembly procedures of OE and related components.
- 2. Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
- 3. Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
- 4. Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
- 5. Secure and properly block vehicle prior to installation of BDS Suspension components. Always wear safety glasses when using power tools.
- 6. If installation is to be performed without a hoist, BDS Suspension Co. recommends rear alterations first.
- 7. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.

#### POST-INSTALLATION WARNINGS

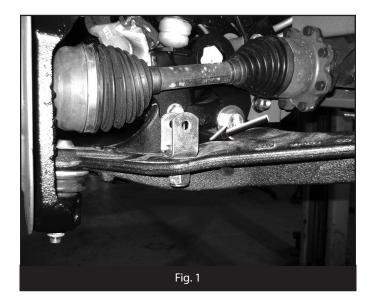
- Check all fasteners for proper torque. Check to ensure for adequate clearance between all rotating, mobile, fixed, and heated members.
  Verify clearance between exhaust and brake lines, fuel lines, fuel tank, floor boards and wiring harness. Check steering gear for clearance.
  Test and inspect brake system.
- 2. Perform steering sweep to ensure front brake hoses have adequate slack and do not contact any rotating, mobile or heated members. Inspect rear brake hoses at full extension for adequate slack. Failure to perform hose check/ replacement may result in component failure. Longer replacement hoses, if needed can be purchased from a local parts supplier.
- 3. Perform head light check and adjustment.
- 4. Re-torque all fasteners after 500 miles. Always inspect fasteners and components during routine servicing.

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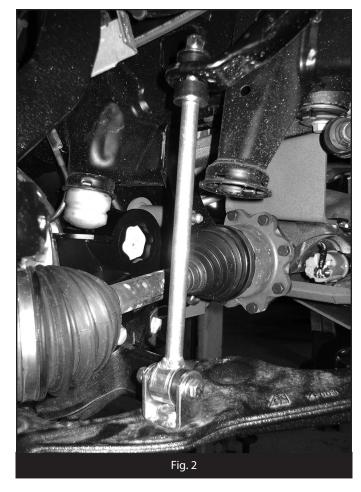
PARTS LIST		582	1	Bolt Pack - Sway Bar Links
	ty Description		2	7/16"-14 nylock nut
_	,		2	3/8"-16 x 2-1/2" bolt
02129 2	Sway Bar Link Bracket		4	3/8" SAE washer
911109 2	Sway Bar Link		2	3/8"-16 prevailing torque nut
SB58BK 2	Sway Bar Link Bushing		2	, , ,
SB26BK 4	Stem Bushing		2	5/8" SAE washer
	<b>5</b>		2	5/8"-11 nylock nut
S10076 4				
45313 2	0.750 x 0.109 x 1.375 Sleeve			

## INSTALLATION INSTRUCTIONS

- 1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
- 2. Remove the existing sway bar links from the lower control arm and sway bar. Hardware will not be reused.
- 3. Locate the new front sway bar links (911109), hourglass bushings (SB58RB) and 0.625" x 1.375" steel sleeves (45313). Lightly grease and install the bushings and sleeves into the sway bar link ends.
- 4. Locate the 2 new sway bar link brackets (02129). Install the bracket into the factory sway bar link holes in the lower control arms and fasten with the provided 5/8" nylock nuts and washers (BP582). Torque the nuts to 90 ft-lbs making sure that the link mounting holes are running parallel with the lower control arm mounting bolts. (Fig 1)



5. Install the new sway bar links into the new brackets and fasten with the provided 3/8" x 2-1/2" bolts, nuts and 3/8" SAE washers (BP 582). Leave bolts loose. Install a provided 7/16" washer followed by a stem bushing. Install the link end into the sway bar end and fasten with a second stem bushing, 7/16" washer and 7/16" nylock nut (BP 582). Tighten the 7/16" nut just until the stem bushings begin to swell. (Fig 2) Torque the 3/8" hardware to 30 ft-lbs.



- Perform a full steering sweep to insure proper clearances to surrounding components.
- Check hardware for proper torque. Check hardware after 500 miles.

**NOTICE TO DEALER/INSTALLER**These instructions, the warning card, and included decals must be given to the owner of this BDS Suspension product.

For questions, technical support and warranty issues relating to this BDS Suspension product, please contact your distributor/installer before contacting BDS Suspension directly.

Sold/Installed by: