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Part#: **123604**

Product: **Front Extended Sway Bar Links**

Application: **1997-2003 Ford F-150 4wd w/6" Suspension Lift**

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## READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

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### PARTS LIST

Part #	Qty	Description
02102	2	Sway Bar Link Bracket
911109	2	Sway Bar Link
SB35BK	2	Bushing
SB26BK	4	Stem Bushing
S10076	4	Stem Washer
54587	2	Steel Sleeve
569	1	Bolt Pack

### INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Locate and remove the sway bar links. The links and any associated hardware will not be reused.
3. Locate the provided sway bar link brackets. Mount the brackets to the original sway bar link hole in the lower control arm with the provided 5/8" hardware. Position the bracket so the clevis tabs offset toward the center of the vehicle and the mounting holes are parallel to the lower control arm mounting bolts. Torque hardware to 100 ft-lbs.
4. Lightly lubricate and install the new bushings and steel sleeves into the eye of the new sway bar links. Install the links in the new bracket at the lower control arm and fasten with the provided 9/16" x 2-3/4" bolts, nut and washers. Torque hardware to 90 ft-lbs.
5. Install a provided stem washer then a stem bushing on the top ends of the sway bar links. Align the links with the sway bar holes and slide the sway bar onto both the links. Install a second stem bushing and then a washer on the sway bar link ends. Fasten the assemblies with the provided 7/16" nylock nuts. Tighten nuts just until the bushings begin to swell.
6. Check all hardware for proper torque.

