

# FRONT BUMPER RELOCATION KIT

Ford F250/F350 | 2008-2016

Part #: 123020

Rev. 012422



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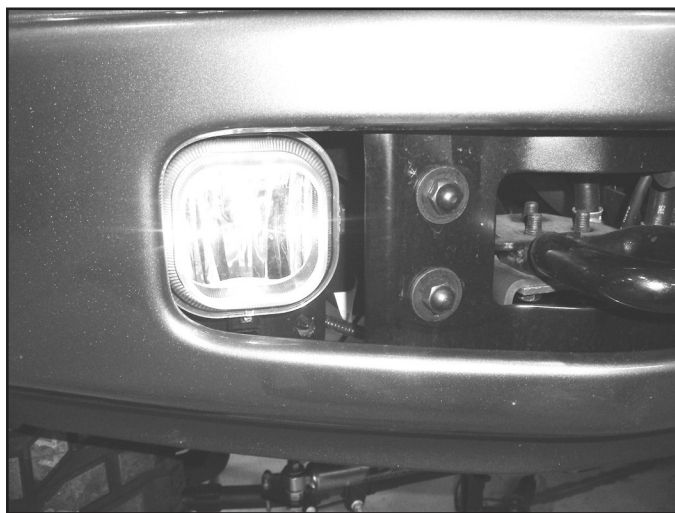
## SAFETY WARNING

BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

## INSTALLATION INSTRUCTIONS

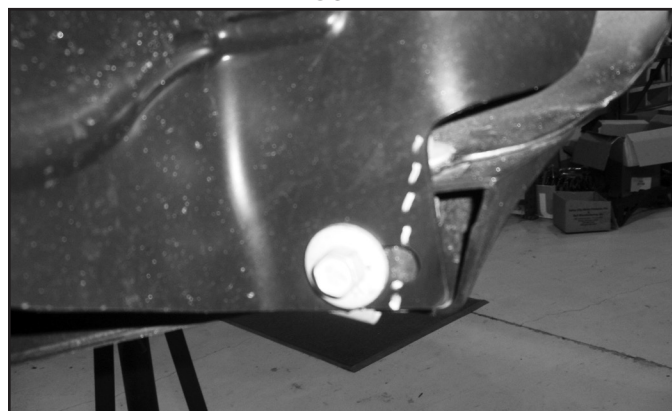
1. Park vehicle on clean, flat, and level ground. Block the wheels for safety.
2. Remove 2-12mm and 1-10mm bolts on one side as shown. Loosen bolts on opposite side to allow for spacers to be slid between the bumper and frame supports. (Figure 1)

**FIGURE 1**



123020 Box Kit		
Part #	Qty	Description
YJTC5	8	Spacer
916	1	Bolt Pack
	4	12mm-1.75 x 55mm Bolt
	4	10mm-1.50 x 45mm Bolt
	4	7/16" USS Washer
	4	3/8" USS Washer
	2	5/16" x 1" Self drilling screw - Hex head Washer
	2	5/16" USS Washer

**FIGURE 2**



3. Place spacers between bumper and bumper supports, attach with new hardware (BP #916) and OE nut clips. Do not tighten at this time.
4. Repeat above step on opposite side of vehicle. Adjust bumper to a level stance and tighten 12mm hardware to 55 ft-lbs and 10mm bolts to 35 ft-lbs.
5. Trim the bumper pinch weld as indicated in the figure below. Repeat for opposite side. (Figure 2)

**FIGURE 3**



6. The rear plastic inner fender well will need to be secured to the body. Remove the OE plastic retainers at the bottom of the fender well. Pull the plastic as far back as possible to give the most tire clearance, and secure with 5/16" self tapping bolt with USS washer (BP #916) through the existing hole. (Figure 3)
7. Recheck all fasteners after 500 miles and at regularly scheduled maintenance intervals.