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Part#: **124656**


Product: **Transfer Case Skid Plate**

Application: **1987-2001 Jeep XJ**

READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.

SAFETY WARNING BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

 *Note: This kit is designed specifically for use with the BDS Long Arm Suspension System for the 1987-2001 Jeep XJ equipped with an NP 231 transfer case only.*

 *This will not work on vehicles equipped with NP242 transfer cases.*

PARTS LIST

Qty	Description
1	T-Case Skid Plate
2	½"-13 x 1-1/4" bolt
2	½" SAE flat washer
2	3/8"-16 x 1-1/4" self-tapping bolt
2	5/16" USS flat washer

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Loosely attach the new skid plate (01376) to the back of the BDS XJ crossmember with ½" x 1-1/4" bolts and ½" SAE washers (BP 745) into the existing welded nut (Fig 1).

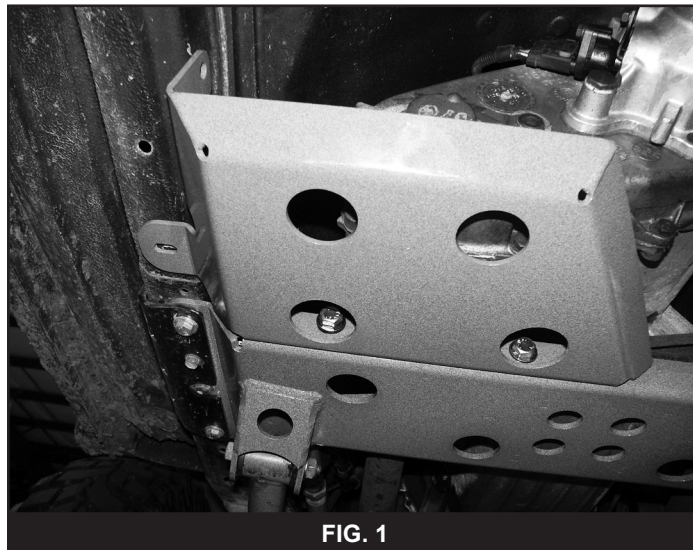
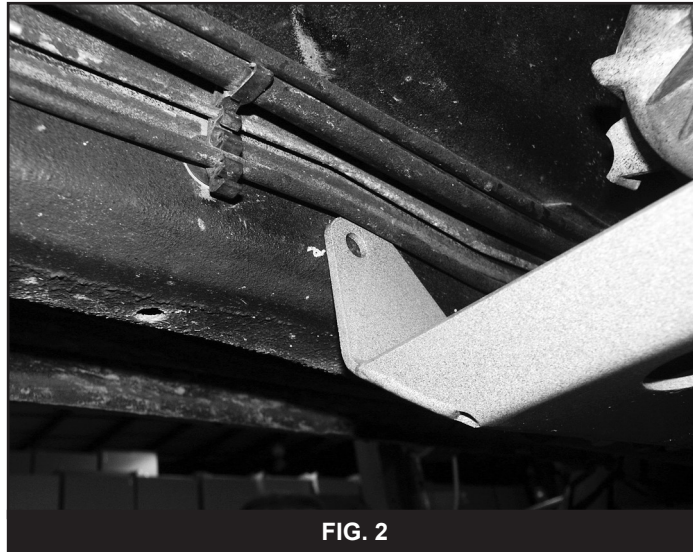


FIG. 1

3. Adjust the skid plate so that the rear-most vertical tab is against the inside edge of the uni-body frame rail (Fig 2) and the bottom of the skid plate is flush with the bottom of the crossmember. Torque the ½" bolts to 65 ft-lbs. Note: In some cases there may be lines, hoses or wires that need to be adjusted out of the way for clearance of the rear-most mounting tab against the frame.



4. Using the skid plate as a template, mark and drill 5/16" holes at the front horizontal and rear vertical frame mounting tab holes.
5. With the holes drilled, apply Loctite to the threads of the provided 3/8" x 1-1/4" self-tapping bolts and install them with 5/16" USS washer (BP 745) in the holes just drilled. Torque bolts to 30 ft-lbs.
6. Check all hardware for proper torque.
7. Check hardware after 500 miles and any offroad use.