

# Sway Bar Link Replacement Kit

GM 2500HD / 3500HD | 2020-21

Part #: 121662

Rev. 071522

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## SAFETY WARNING

BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

## INSTALLATION INSTRUCTIONS

1. Park on a clean, flat surface and block the rear wheels for safety.
2. Remove upper and lower bolts that attach the sway bar to the sway bar link and lower control arm (Fig 1). Remove sway bar link.

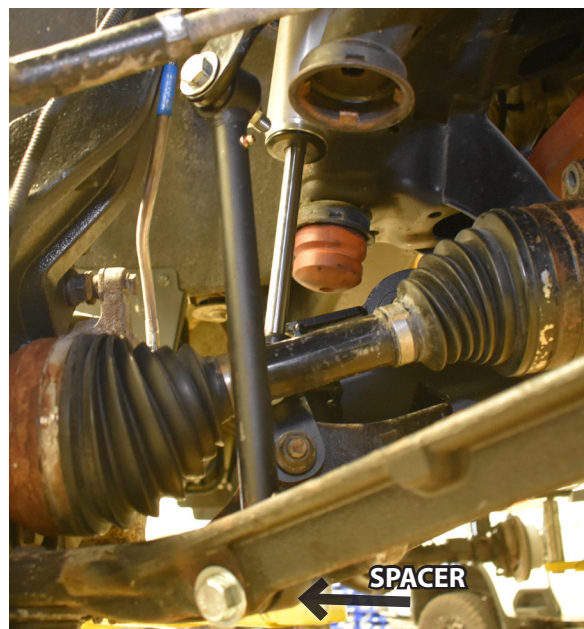
**FIGURE 1**



### Kit Contents

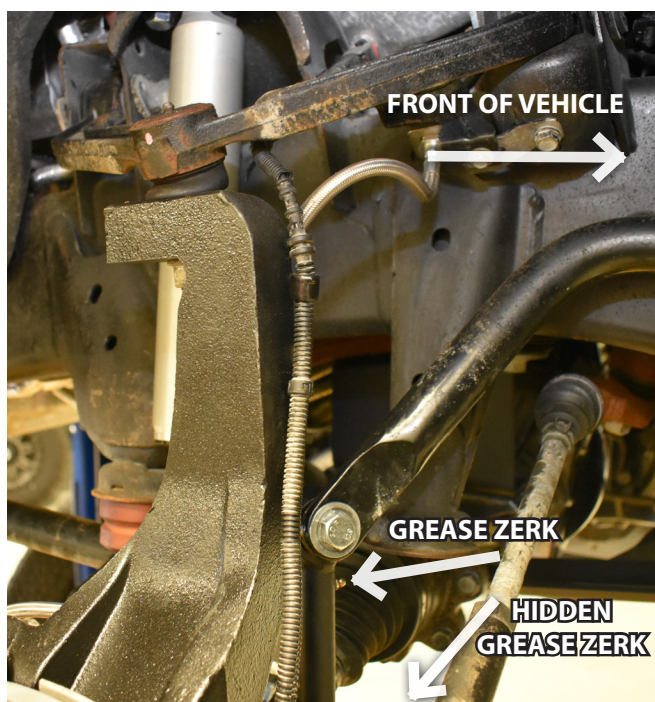
Part #	Qty	Description
A361	2	GM Sway Bar Link w/Flex Ball
M03212-BK-01	2	Offset Spacer
870	1	Bolt Pack
162	2	Short Sleeve
65	2	Long Sleeve

**FIGURE 2**



3. Locate the new front sway bar links. Install the two new sleeves into the bushings of the new sway bar links. One sleeve will be longer than the other. Install the offset spacer onto the longer sleeve.
4. Install longer sleeve with the offset spacer sandwiched between the bushing and control arm to the lower control arm on the INSIDE of the control arm using the provided 12mm x 80mm bolt, 7/16" USS Flat washer, and 12mm prevailing torque nut (BP #870) (Fig 2). Ensure grease zerks face front of the vehicle (Fig 3, pg 2).
5. Attach the upper bushing and sleeve to the sway bar using the provided 12mm x 65mm bolt, 7/16" USS Flat washer, and 12mm prevailing torque nut (BP #870).

**FIGURE 3**



6. Torque upper and lower 12mm sway bar link hardware to 79 ft-lbs.
7. Grease upper and lower sway bar link bushings via the two grease zerks.
8. Repeat installation steps for second sway bar link, opposite side.

### **POST INSTALLATION / FINAL CHECK**

9. Check all hardware for proper torque.
10. Check sway bar link grease fittings for proper grease application. Grease at regular maintenance intervals (3-5,000 miles).
11. Re-check hardware after 500 miles.



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### **TIME TO HAVE SOME FUN**

**Thank you for choosing BDS Suspension.**

For questions, technical support and warranty issues relating to this BDS Suspension product, please contact your distributor/installer before contacting BDS Suspension directly.