



GOLDER

REPORT

# Structural Stability Assessment

*San Miguel Electric Cooperative Power Plant  
CCR Ponds*

*Atascosa County, Texas*

Submitted to:

**San Miguel Electric Cooperative, Inc.**

6200 FM 3387

Christine, TX 78012

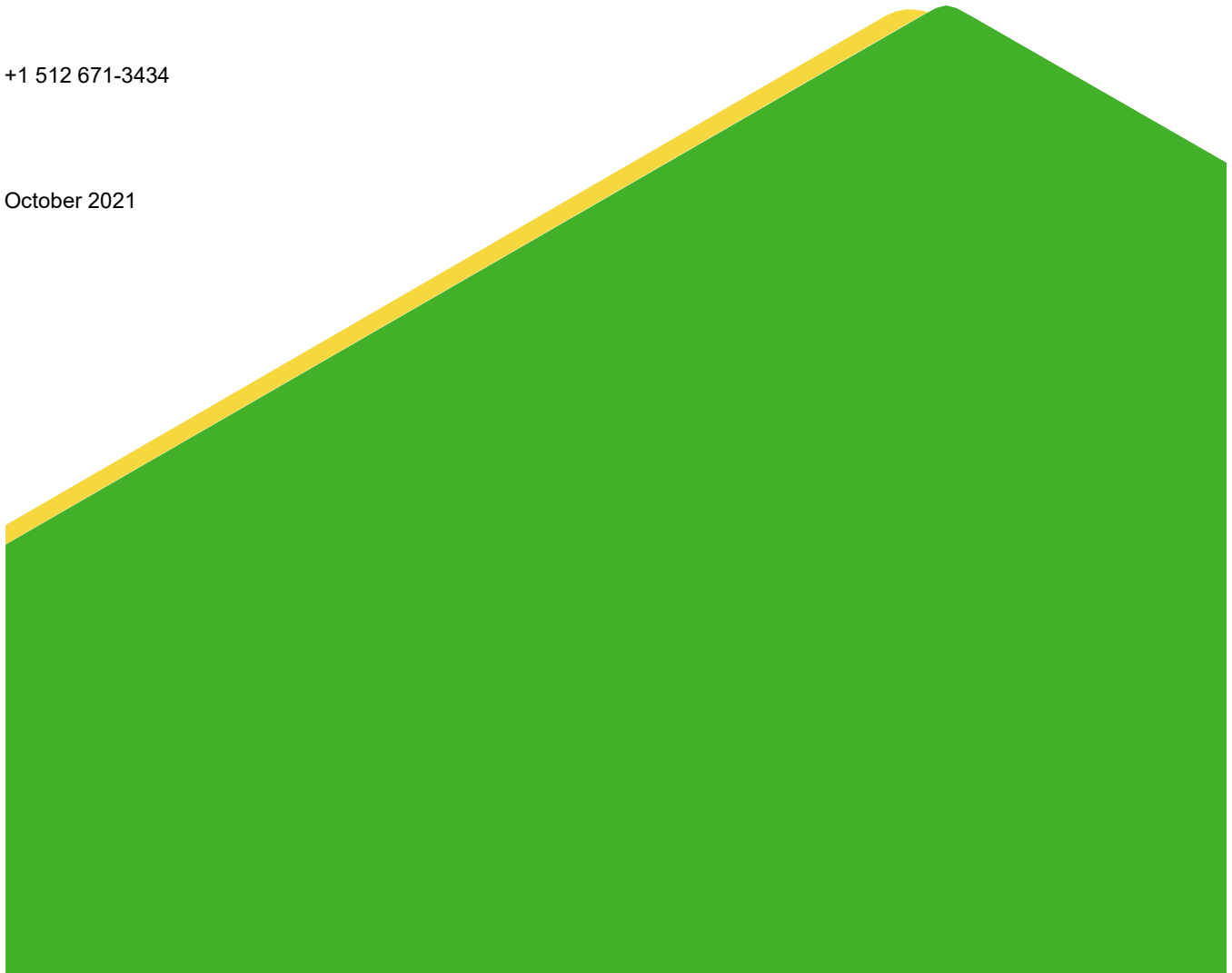
Submitted by:

**Golder Associates Inc.**

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October 2021



## PROFESSIONAL CERTIFICATION

This document and all attachments were prepared by Golder Associates Inc. under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I hereby certify that the Structural Stability Assessment has been prepared in accordance with the requirements of Section 257.73(d) of the CCR Rule.



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Jeffrey B. Fassett, P.E.  
Associate  
Golder Associates Inc.  
Firm Registration No. F-2578

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## 1.0 INTRODUCTION

San Miguel Electric Cooperative, Inc. (SMECI) owns and operates the San Miguel Power Plant (SMPP) located approximately 6 miles south of Christine, Texas in Atascosa County, Texas (Figure 1). The SMPP is a 440-megawatt, lignite-fired electric power plant that was placed into service in 1982. Coal Combustion Residuals (CCR) including fly ash, bottom ash and flue gas desulfurization (FGD) wastewater/solids are generated as part of SMPP operation.

From 1982 through 2020, bottom ash and FGD wastewater/solids were managed in Ash Pond A and Ash Pond B (which were collocated and referred to collectively as the Ash Ponds) and an Equalization Pond (EQ Pond). The Ash Ponds and EQ Pond are located south and southeast of the SMPP generating unit (Figure 2). In 2020, SMECI retrofitted the Ash Ponds by installing a composite liner system meeting the requirements of 40 CFR Section 257.70(b), and subdivided Ash Pond B to create a smaller Retrofitted Ash Pond B and a Retrofitted EQ Pond (See Figure 3). The previous EQ Pond (referred to herein as the Former EQ Pond) was removed from service in 2021 and is undergoing closure.

The U.S. Environmental Protection Agency promulgated 40 C.F.R. Part 257, Subpart D (the CCR Rule) to establish technical requirements for new and existing CCR landfills and surface impoundments. Retrofitted Ash Pond A, Retrofitted Ash Pond B and the Retrofitted EQ Pond have been identified as Existing CCR Surface Impoundments regulated under the CCR Rule.

Section 257.73(d) of the CCR Rule specifies that periodic structural stability assessments must be conducted for each CCR surface impoundment. In accordance with Section 257.73(g) of the CCR Rule, the initial Structural Stability Assessment for the Ash Ponds and Former EQ Pond was completed and placed in the facility operating record in October 2016 (ERM, 2016a). As specified in Section 257.73(f)(3), the structural stability assessment must be updated every five years from the completion date of the initial plan. Golder Associates Inc., member of WSP, was retained by SMECI to prepare this updated Structural Stability Assessment for Ash Pond A, Retrofitted Ash Pond B and the Retrofitted EQ Pond.

### 1.1 Description of Ash Pond A and Retrofitted Ash Pond B

From 1982 through 2020, bottom ash transport water was managed in Ash Pond A and Ash Pond B, which were constructed as part of the original SMPP construction. The Ash Transport Water Pond Complex (Ash Pond) as originally constructed contained two pond cells, Ash Pond A on the north side and Ash Pond B immediately adjacent to the south. The system was constructed as a side-hill impoundment with the northern dike at or near natural grade and includes a central “splitter dike” that separates the pond into north and south sections with a connecting weir.

The total dike perimeter of the Ash Pond is approximately 6,000 feet, and the approximate surface area is 26 acres. The maximum dike height is approximately 20 feet with side slopes ranging from 2.5 horizontal to 1 vertical (2.5H:1V) to 3.0H:1V, with an average crest width of 20 feet. The elevation of the dike crest is 315 feet with a maximum pool water surface elevation of 313.5 feet (18 inches below crest) (AECOM, 2018).

Both ash ponds were constructed with a clay soil liner consisting of 3 feet of compacted soil with a hydraulic conductivity of no more than  $1 \times 10^{-7}$  cm/sec (ERM, 2016b; Zephyr, 2017).

In 2020, SMECI retrofitted Ash Pond A and Ash Pond B as follows:

- A 60-mil HDPE geomembrane was installed in Ash Pond A over the existing clay soil liner. The HDPE

geomembrane extends across the floor of the pond and up the interior faces of the perimeter dikes and is secured in anchor trenches at the top of the dikes.

- Ash Pond B was subdivided to create a smaller Retrofitted Ash Pond B and a Retrofitted EQ Pond by constructing a divider dike across the width of Ash Pond B. A 60-mil HDPE geomembrane was installed in Retrofitted Ash Pond B over the existing clay soil liner. The HDPE geomembrane extends across the floor of the pond and up the interior faces of the perimeter dikes and is secured in anchor trenches at the top of the dikes.

The configuration of the existing perimeter dikes of the Ash Ponds was not modified as part of the Ash Pond Retrofit project. Engineering Drawings for the Ash Pond Retrofit project are reproduced in Appendix A (Newfields, 2019).

## 1.2 Previous Structural Stability Assessment for Ash Ponds

The Initial Structural Stability Assessment concluded that the Ash Ponds were in compliance with the structural stability requirements of Section 257.73(d) of the CCR Rule.

The Initial Structural Stability Assessment referenced a 2012 Geotechnical Engineering Study performed for the Ash Ponds by Arias and Associates (Arias, 2012). The purpose of the engineering study was to investigate the subsurface soil and groundwater conditions present at the Ash Ponds and to perform global stability calculations to assess short-term, long-term, and seismic stability for the embankments and to assess the liquefaction potential of the underlying foundation soils. The engineering study concluded that the Ash Pond embankments exhibited adequate short-term, long-term and seismic stability and that liquefaction of the underlying foundation soils was unlikely.

## 2.0 SUBSURFACE CONDITIONS

Information from previous subsurface investigations was used to characterize the subsurface site conditions. The surface impoundments were designed using information obtained during a geotechnical investigation prepared for San Miguel by NFS/National Soil Services, Inc. (NFS) in calendar year (CY) 1978.

NFS described the foundation and abutment soils of the surface impoundment as generally consisting of an upper clay stratum ranging from approximately 22 to 30 feet thick. This stratum was encountered at depths from 14 feet below the bottom of Ash Ponds. NFS described the upper clay as consisting of hard, moderately-to-highly plastic, relatively impermeable clays, sandy clays, and silty clays.

NFS described the soil underlying the upper clay stratum as a very dense, silty fine sand. The thickness of the underlying sand stratum at the Ash Ponds was not determined in the NFS geotechnical engineering report.

In 2012, Arias and Associates, Inc. (Arias, 2012) performed an investigation including seven borings along the crest and toe of the Ash Pond abutment. In addition to index testing, multistage triaxial compression testing was performed on both natural and compacted clays to characterize the shear strength of the foundation soils and the abutment fill. Based on the investigation Arias divided the subsurface soils as follows.

Stratum	Depth (ft)	Material Type	PI range	No. 200 Range	Pocket Pen. (tsf)	N range
I	0 to (3-28)	<b>FILL:</b> Brown to Dark Brown and Gray to Dark Gray, <b>Fat CLAY (CH), Fat CLAY (CH) with Sand, Lean CLAY (CL), Lean CLAY (CL) with Sand, Gravelly Fat CLAY (CH),</b> stiff to hard	23 - 59	-	1.25 - 9.0	13 - 29
II	(0 - 28) to (12 - 52)	Brown to Dark Brown and Gray, <b>Clayey SAND (SC), Fat CLAY (CH), Sandy Fat CLAY (CH), Sandy Lean CLAY (CL), Lean CLAY (CL), Lean CLAY (CL) with Sand,</b> stiff to hard and medium dense to very dense, some of these soils are Eocene Age deposits	12 - 92	13 to 52	0.75 - 5.75	9 - 100 <sup>+</sup>
III	Below (0-52)	Gray and Brown, <b>Silty SAND (SM), Sandy SILT (ML), Sandy Fat CLAY (CH), Sandy Lean CLAY (CL), Clayey SAND (SC), Fat CLAY (CH),</b> very stiff to hard and loose to very dense, some alluvial soils but mostly Eocene Age deposits	1 - 66	13 to 56	-	8 - 100 <sup>+</sup>

**Where:** Depth - Depth from existing ground surface at the time of geotechnical study, feet  
 PI - Plasticity Index, %  
 No. 200 - Percent passing #200 sieve, %  
 Pocket Pen - Pocket Penetrometer reading (tons/ft<sup>2</sup>)  
 N - Standard Penetration Test (SPT) value, blows per foot

### 3.0 SITE RECONNAISSANCE

Following a review of the structural stability assessment and past inspection reports, Golder performed a site reconnaissance on July 15, 2021 to observe conditions at the crest, downstream slopes, and areas beyond the Ash Ponds. It was not feasible to observe the conditions of the upstream slopes below the water level.

During the site visit, items of concern were noted. Table 1 provides a summary of our observations and our recommended remedies.

**Table 1: Observed Items of Concern**

Area	Observed Condition	Recommendation
Crest	The grade along the northwestern portion of Pond A is low. Temporary measures have been implemented to raise the liner elevation in the area.	Since the date of the site reconnaissance, we understand that the temporary measures have been removed and permanent repairs (i.e., placing fill to raise the area and extending the geomembrane) have be installed to prevent water escaping the pond.
Downstream slopes	Woody vegetation is present along the southern embankment of the Retrofitted EQ Pond and Pond B and is suppressing grass growth.	Continue to control large vegetation and seed denuded areas.

## 4.0 UPDATED STRUCTURAL STABILITY ASSESSMENT – SECTION 257.73(d)(1)(i)-(vii)

The CCR Rule requires periodic structural stability assessments conducted by a qualified professional engineer to document whether the design, construction, operation and maintenance is consistent with recognized and generally accepted good engineering practices for the maximum volume of CCR and CCR wastewater that can be impounded therein. The assessment must address:

- i. *Stable foundations and abutments;*
- ii. *Adequate slope protection to protect against surface erosion, wave action, and adverse effects of sudden drawdown;*
- iii. *Dikes mechanically compacted to a density sufficient to withstand the range of loading conditions in the CCR unit;*
- iv. *Vegetated slopes of dikes and surrounding areas not to exceed a height of six inches above the slope of the dike, except for slopes which have an alternate form or forms of slope protection;*
- v. *A single spillway or a combination of spillways configured as specified in paragraph (d)(1)(v)(A) of [40 CFR Section 257.73];*
- vi. *Hydraulic structures underlying the base of the CCR unit or passing through the dike of the CCR unit that maintain structural integrity and are free of significant deterioration, deformation, distortion, bedding deficiencies, sedimentation, and debris which may negatively affect the operation of the hydraulic structure; and*
- vii. *For CCR units with downstream slopes which can be inundated by the pool of an adjacent water body, such as a river, stream or lake, downstream slopes that maintain structural stability during low pool of the adjacent water body or sudden drawdown of the adjacent water body.*

### 4.1 Foundations and Abutments

As noted above, the foundation soils consist of native soils and compacted fill. At the time of our site visit, the foundation soils and abutments were visibly stable. The 2012 engineering study concluded that the Ash Pond embankments exhibited adequate short-term, long-term and seismic stability and that liquefaction of the underlying foundation soils was unlikely (Arias, 2012).

### 4.2 Slope Protection

The downstream slopes of the embankments in the surface impoundments are protected from erosion and deterioration by the establishment of a vegetative cover. The vegetative cover is inspected weekly for erosion, signs of seepage, animal burrows, sloughing, and plants that could negatively impact the embankment.

As noted above, the Ash Ponds have been retrofitted with a composite liner system comprised of a 60-mil HDPE geomembrane overlying a compacted clay liner. The presence of the geomembrane will prevent erosion of the underlying clay soil.

### 4.3 Dikes (Embankment)

The embankments were constructed from compacted clay rich site soils at 2.5H:1V to 3H:1V slopes. No construction testing of the original embankment fill is available; however, several of the borings conducted by Arias in 2012, penetrated the fill. The borehole logs describe this material as stiff to hard fat clay, with SPT blow counts typically exceeding 20, which is consistent for a compacted clay fill.

A divider dike across the width of Ash Pond B to form the EQ Pond. The dike was constructed with compacted fill at 3H:1V slopes.



Based on this information, we believe that the embankments are sufficient to withstand the range of loading conditions that are subjected to.

#### **4.4 Vegetated Slopes**

The exterior slopes of the dikes around the ash ponds are vegetated to control erosion. SMECI maintains the vegetation in a manner that ensures that the weekly inspections required under the CCR Rule can be conducted; however, the height of the vegetation varies depending on the frequency of maintenance.

The US Court of Appeals for the District of Columbia Circuit issued an Order that remanded and vacated the CCR Rule requirement that vegetation on the exterior portions of dikes on CCR surface impoundments be maintained not to exceed 6 inches in height. EPA proposed to address this requirement in 2018 but it has not finalized any new requirements.

#### **4.5 Spillways**

San Miguel Plant documentation shows that there are no outfalls or emergency spillways present in Ash Pond A, Ash Pond B, or the EQ Pond.

#### **4.6 Hydraulic Structures**

According to drawings prepared by Tippet & Gee, Inc. (included as Appendix B) a 30-inch diameter pipe with an inlet invert elevation of approximately 305 ft, is connected to a drop inlet at the structure connecting Ash Pond A and B located near the eastern end of the interior dike. The 30-inch pipe runs along the interior dike to the ash water pump station west of the ash ponds with an outlet invert elevation of approximately 300 ft. This pipe is still present but is no longer functioning due to sediment blockage.

#### **4.7 Inundation by Adjacent Water Body**

San Miguel Plant documentation shows that neither Ash Pond A, Ash Pond B, nor the EQ Pond were constructed with dike exterior sides slopes that are in contact with any adjacent water body, such as a river, stream or lake, except during an ephemeral flood event. Consequently, the embankment will not be inundated and will maintain structural stability during low pool and will not be subjected to rapid drawdown.

## 5.0 CONCLUSIONS

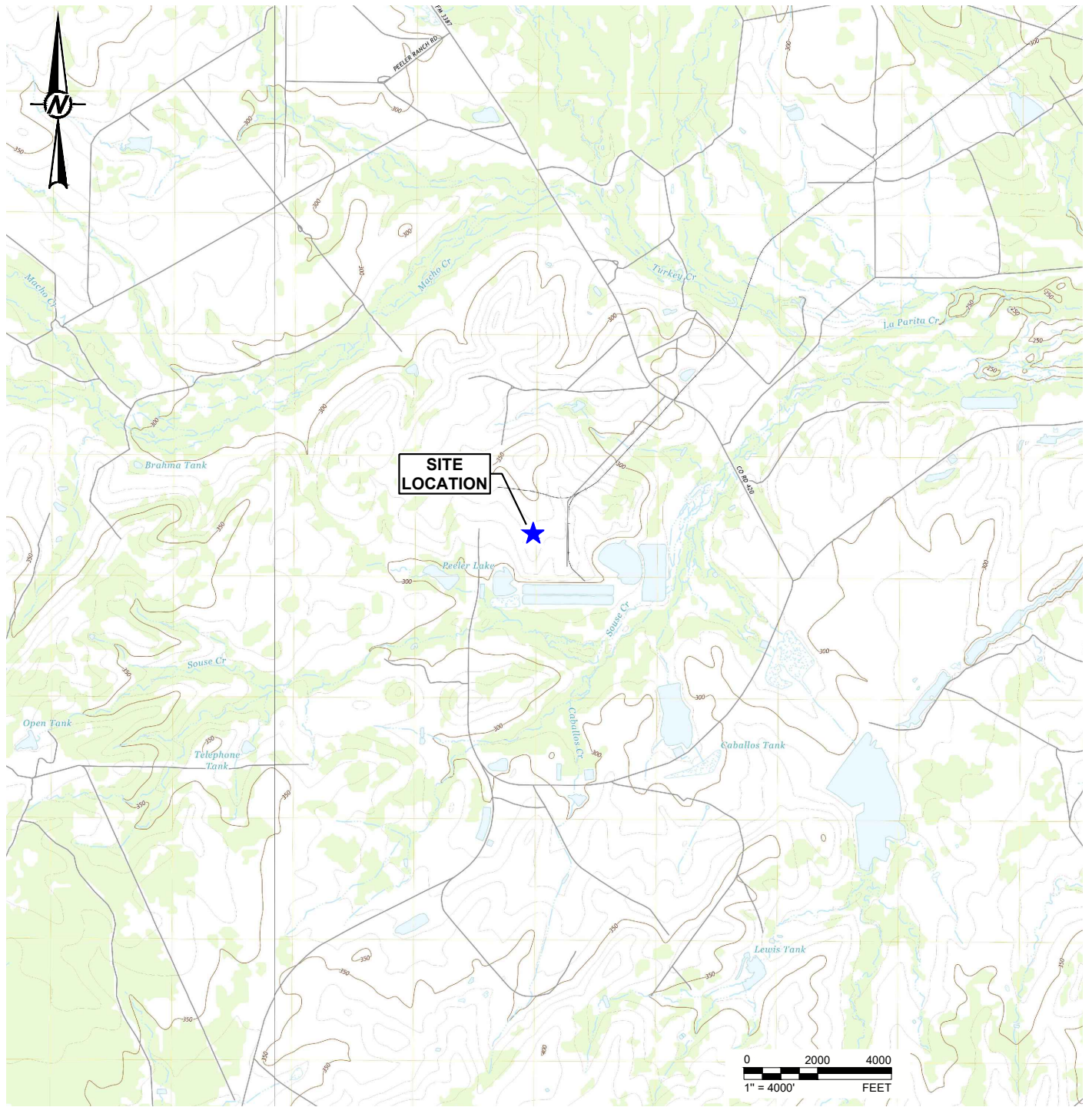
Based on our review of the information provided by SMECI and on observations made during a site visit, no structural stability deficiencies were identified in Ash Pond A, Ash Pond B, or the new EQ Pond during this assessment.

## 6.0 REFERENCES

- Arias & Associates, 2012. Ash Water Transport Pond and Equalization Pond Stability Analyses, San Miguel Electric Cooperative Christine, Texas, November 19.
- AECOM, 2018. CCR Certification: Seismic Impact Zone §257.63 for the Ash Pond, Equalization Pond and Ash Pile at the San Miguel Plan, Revision 0, October 17.
- ERM, 2016a. CCR Surface Impoundment Structural Stability Assessment, San Miguel Electric Cooperative, Inc., Atascosa County, Texas, October 17.
- ERM, 2016b. Existing CCR Surface Impoundment Liner Design Criteria – Ash Pond A, San Miguel Electric Cooperative, Inc., Atascosa County, Texas, October 17.
- Newfields, 2019. Engineering Drawings for Ash Disposal Pond Retrofit, San Miguel Electric Plant, Atascosa County, Texas, August.
- Tippet & Gee, Inc (T&G), 1980b. Site Plan Section No. 6, San Miguel Plant Unit No. 1, Drawing No. 1-C-35, Rev 16, April 1, 1977, revised August 6, 1980.
- Zephyr Environmental Corporation (Zephyr), 2017. Liner System Certification Report – Ash Water Transport Pond 1-B, San Miguel Electric Cooperative, Inc., San Miguel Plant, Christine, Atascosa County, Texas, November 28.

## FIGURES

Last Edited By: adiamond Date: 2021-09-07 Time: 4:10:43 PM | Printed By: RSalazar Date: 2021-09-24 Time: 10:34:47 AM  
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**REFERENCE(S)**  
 BASE MAP TAKEN FROM USGS.GOV, CROSS NE AND CABALLOS CREEK, TX 7.5 MIN. USGS QUADRANGLE DATED 2019.

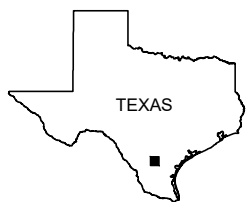
**CLIENT**  
 SAN NIGUEL ELECTRIC COOPERATIVE, INC.

**PROJECT**  
 CCR POND STRUCTURAL STABILITY ASSESSMENT UPDATE

**TITLE**  
 SITE LOCATION MAP

CONSULTANT		YYYY-MM-DD	2021-09-07
DESIGNED			AJD
PREPARED			AJD
REVIEWED			PJB
APPROVED			PJB

PROJECT NO.	CONTROL	REV.	FIGURE
21455682		0	1



QUADRANGLE LOCATIONS

IF THIS MEASUREMENT DOES NOT MATCH WHAT IS SHOWN, THE SHEET SIZE HAS BEEN MODIFIED FROM: ANSI A  
 1 in





**APPENDIX A**

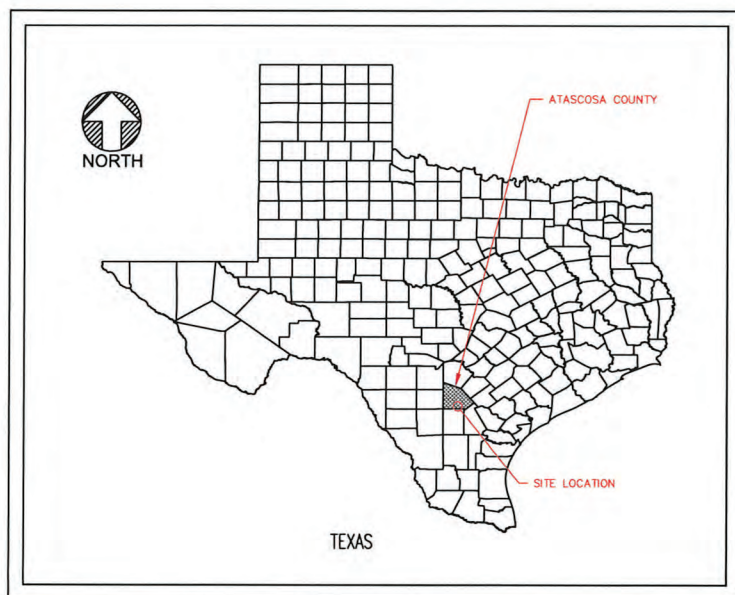
**Engineering Drawings – 2020 Ash  
Pond Retrofit Project**



# SAN MIGUEL ELECTRIC PLANT

## ATASCOSA COUNTY, TEXAS

### ASH DISPOSAL POND RETROFIT



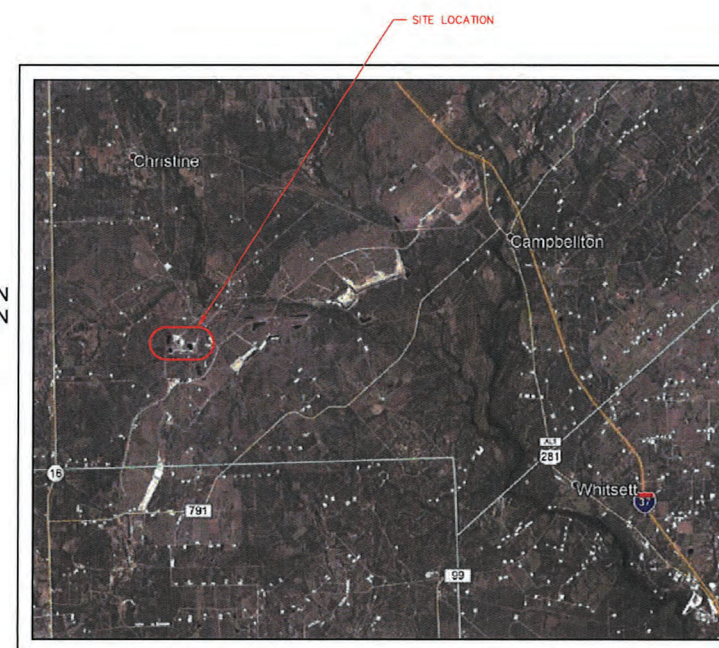
LOCATION MAP

#### DRAWING INDEX

SHEET	DRAWING	TITLE
1		COVER SHEET
2	C-101	SURVEY MAP
3	C-102	EXISTING CONDITIONS SITE PLAN
4	C-103	LAY DOWN YARD, EROSION AND SEDIMENT CONTROL PLAN
5	C-104	POND "A" TILLING, GRADING AND COMPACTION PLAN
6	C-105	POND "B" TILLING, GRADING AND COMPACTION PLAN
7	C-106	POND "B" DIVIDER BERM PLAN AND DETAILS
8	C-107	POND "A" LINER INSTALLATION PLAN
9	C-108	NEW POND "B" AND EQUALIZATION POND LINER INSTALLATION PLAN

#### ABBREVIATIONS

ASTM	AMERICAN SOCIETY OF TESTING AND MATERIALS
BOTT	BOTTOM
DP.	DEEP
E	EAST
EL	ELEVATION
ESC	EROSION AND SEDIMENT CONTROL
F.G.D.	FLUE GAS DESULFURIZATION
FT.	FEET
GAL	GALLON
H	HORIZONTAL
HDPE	HIGH DENSITY POLYETHYLENE
KV	KILOVOLT
MCC	MOTOR CONTROL CENTER
MIN.	MINIMUM
N	NORTH
SEC	SECOND
V	VERTICAL
YD <sup>3</sup>	CUBIC YARDS

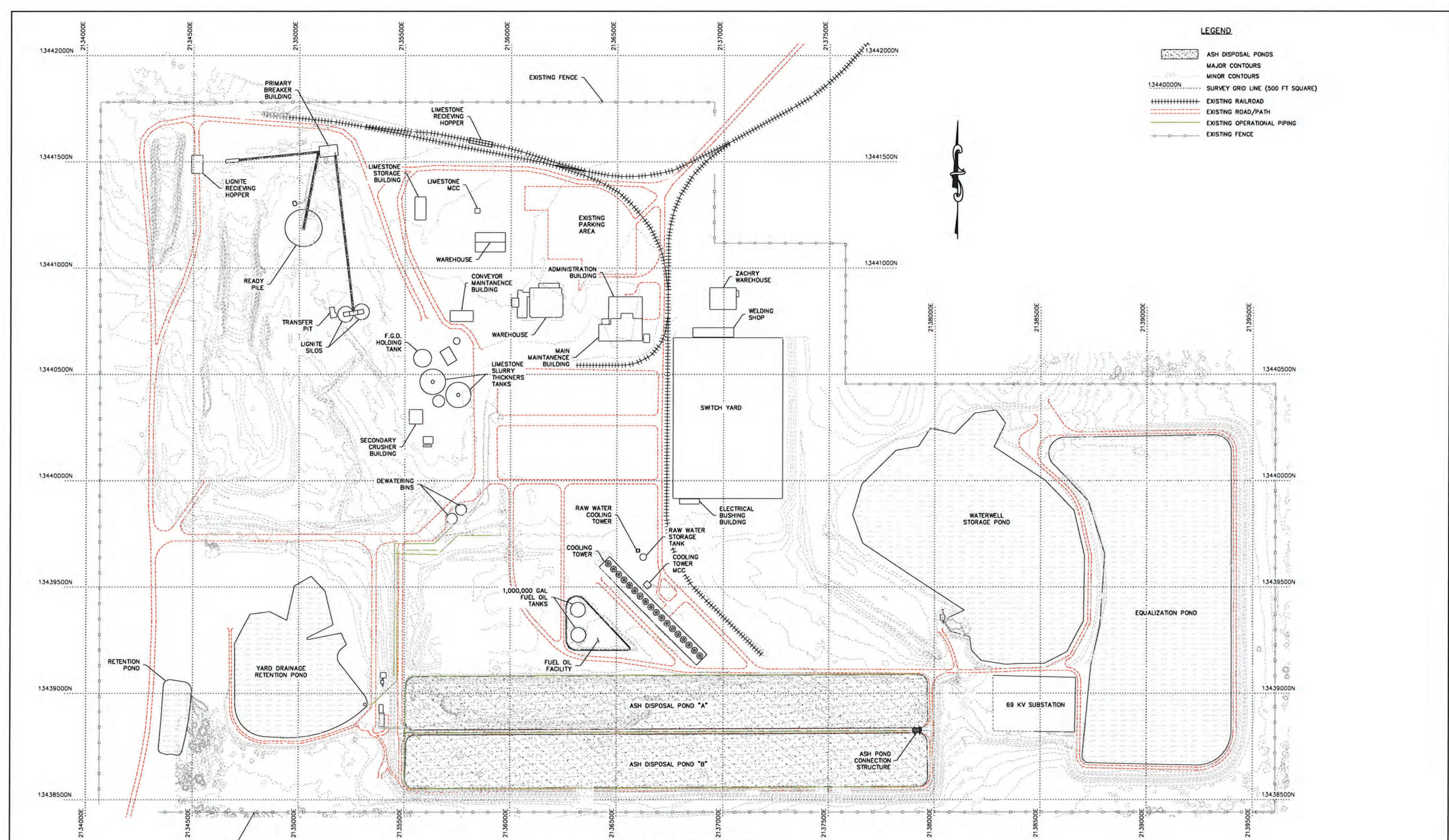


SITE VICINITY MAP

SAN MIGUEL ELECTRIC PLANT  
ATASCOSA COUNTY, TEXAS  
ASH DISPOSAL POND RETROFIT

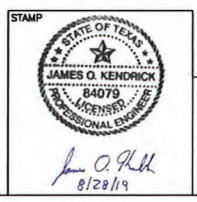
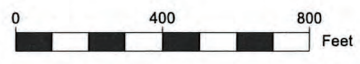
PREPARED BY  
**NewFields**

AUGUST, 2019



**LEGEND**

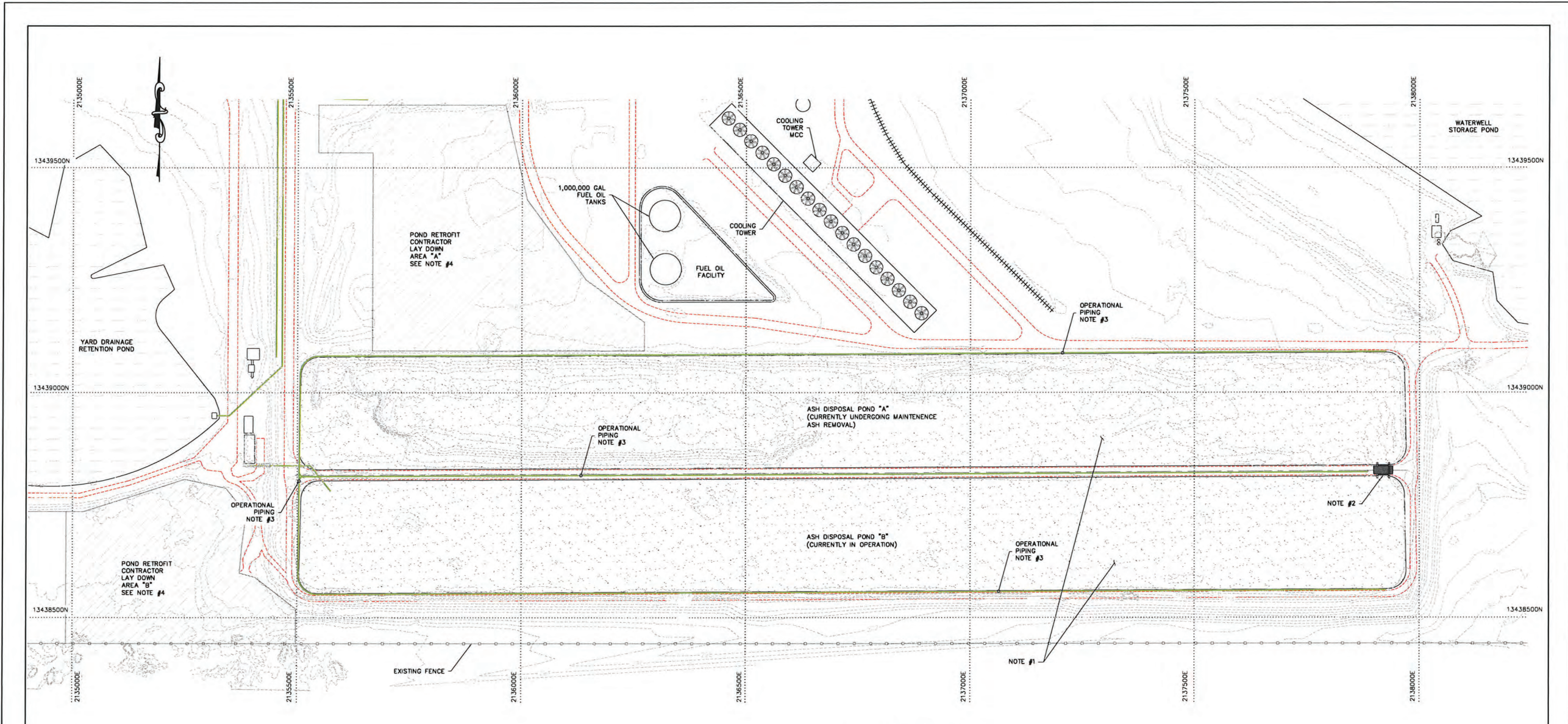
- ASH DISPOSAL PONDS
- MAJOR CONTOURS
- MINOR CONTOURS
- SURVEY GRID LINE (500 FT SQUARE)
- EXISTING RAILROAD
- EXISTING ROAD/PATH
- EXISTING OPERATIONAL PIPING
- EXISTING FENCE



**NewFields**  
 1349 WEST PEACHTREE STREET  
 SUITE 2000  
 ATLANTA, GEORGIA 30309  
 PHONE: 404-347-9050  
 FIRM # F-5735

NO.		DATE	BY	REVISION/ISSUE DESCRIPTION
01	8/19	FAH		ISSUED FOR CLIENT REVIEW

SCALE	1"=200'	PROJECT NAME	SAN MIGUEL ELECTRIC PLANT ATASCOSA COUNTY, TEXAS ASH DISPOSAL POND RETROFIT	PROJECT NO.	150.0400.000
DESIGNED BY	RWG	DRAWING NAME	SURVEY MAP	PROJECT DATE	AUGUST 2019
DRAWN BY	FAH			DRAWING NO.	C-101
CHECKED BY	RWG			SHEET NO.	2 OF 9
DRAWING DATE	8/28/19				

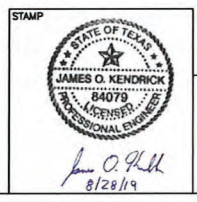
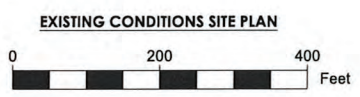


**LEGEND**

	ASH DISPOSAL PONDS
	CONTRACTOR'S LAY DOWN AREA
	MAJOR CONTOURS
	MINOR CONTOURS
	SURVEY GRID LINE (500 FT SQUARE)
	EXISTING RAILROAD
	EXISTING ROAD/PATH
	EXISTING FENCE
	EXISTING OPERATIONAL PIPING

**NOTES:**

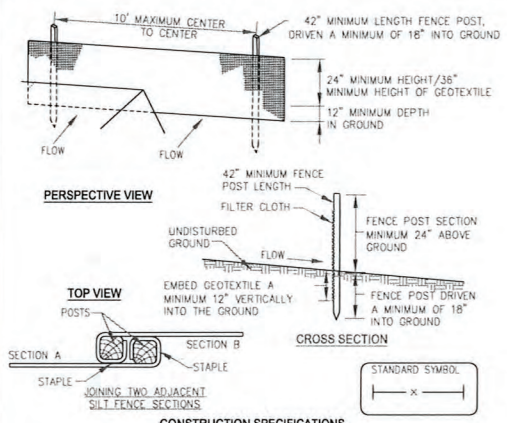
- APPROXIMATELY 3-4 FEET OF ASH WILL REMAIN IN POND A TO BE REMOVED AND STAGED BY THE CONTRACTOR UNDER THIS CONTRACT. POND B IS CURRENTLY IN OPERATION. ONCE POND A HAS BEEN RETROFITTED, THE WATER IN POND B WILL BE TRANSFERRED BY THE CONTRACTOR TO POND A AND POND A WILL BE PUT BACK INTO SERVICE. THE CONTRACTOR SHALL THEN REMOVE AND STAGE ALL ASH FROM POND B.
- THE CONNECTION STRUCTURE BETWEEN POND A AND POND B IS A CONCRETE SPILLWAY CONTROLLED BY DIVIDER GATES THAT ARE INSTALLED AND REMOVED BY CRANE.
- OPERATIONAL PIPING OF VARYING SIZES LIE ON THE SURFACE OF THE EXISTING BERMS. THE CONTRACTOR SHALL COORDINATE WITH THE OWNER FOR MOVING THESE PIPES TO SUIT THE CONTRACTOR'S STRATEGY FOR ENTRY TO AND EXIT FROM THE PONDS DURING RETROFIT WORK.
- THE CONTRACTOR SHALL DEVELOP THEIR LAYDOWN AND SUPPORT AREAS IN THE LOCATIONS SHOWN ON THIS DRAWING. THE CONTRACTOR SHALL MINIMIZE THE AMOUNT OF ACERAGE FOR THEIR USE TO THE FURTHEST EXTENT POSSIBLE AND SHALL UTILIZE THESE AREAS TO ALLOW FOR THE MOST EFFICIENT ACCESS TO AND FROM THE PONDS AND FACILITY AS POSSIBLE.



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 PHONE: 404-347-9050  
 FIRM # F-5735

REVISION/ISSUE				SCALE
NO.	DATE	BY	DESCRIPTION	1"=100'
01	8/19	FAH	ISSUED FOR CLIENT REVIEW	DESIGNED BY RWG
				DRAWN BY FAH
				CHECKED BY RWG
				DRAWING DATE 8/28/19

PROJECT NAME	SAN MIGUEL ELECTRIC PLANT ATASCOSA COUNTY, TEXAS ASH DISPOSAL POND RETROFIT	PROJECT NO.	150,0400,000
DRAWING NAME	EXISTING CONDITIONS SITE PLAN / ASH REMOVAL	PROJECT DATE	AUGUST 2019
		DRAWING NO.	C-102
		SHEET NO.	3 OF 9

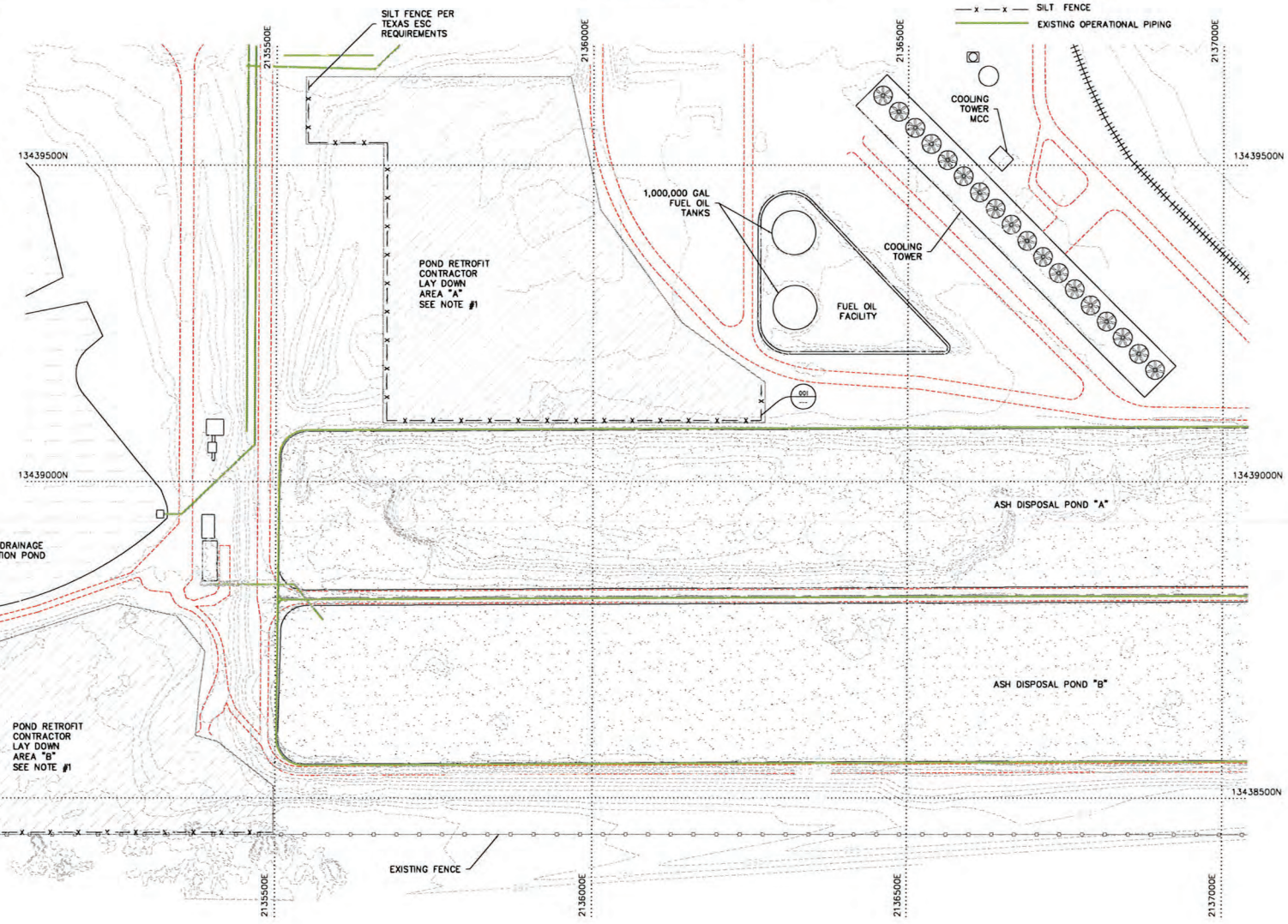
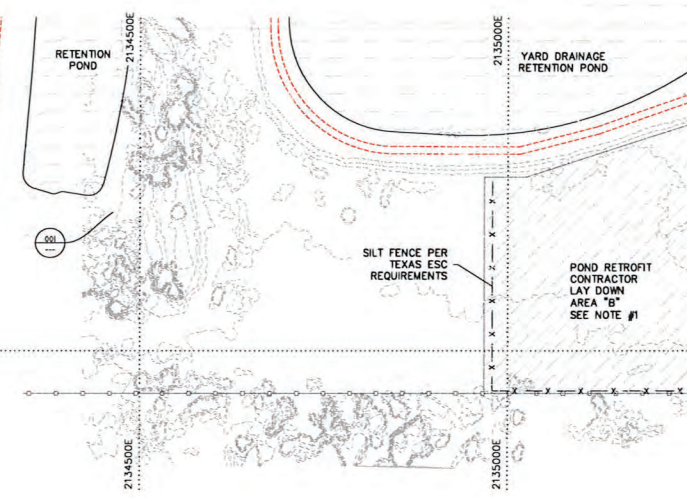
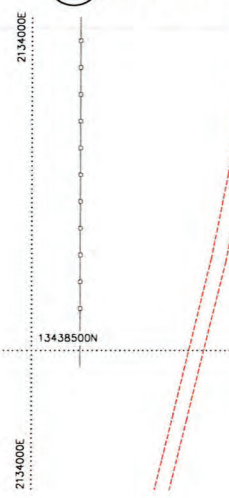


- SOIL EROSION AND SEDIMENT CONTROL NOTES**
1. THE CONTRACTOR SHALL CONFORM TO STATE OF TEXAS EROSION & SEDIMENTATION MANUAL LATEST EDITION AND ALL APPLICABLE LOCAL REGULATIONS CONCERNING SOIL EROSION AND SEDIMENT CONTROL.
  2. THE CONTRACTOR SHALL PERFORM ALL WORK, FURNISH ALL MATERIALS AND INSTALL ALL MEASURES REQUIRED TO REASONABLY CONTROL SOIL EROSION RESULTING FROM CONSTRUCTION OPERATIONS AND MINIMIZE LOSS OF SEDIMENT FROM THE CONSTRUCTION SITE.
  3. THE CONTRACTOR SHALL ADHERE TO THE CERTIFIED SOIL EROSION AND SEDIMENT CONTROL PLAN SHOWING THE METHODS TO BE USED FOR CONTROLLING EROSION DURING CONSTRUCTION WHICH INCLUDES SEQUENCE FROM THE CONSTRUCTION OPERATIONS.
  4. THE CONTRACTOR SHALL INSTALL EROSION CONTROLS ON ALL DISTURBED CRITICAL AREAS OR DISTURBANCES ADJACENT TO CRITICAL AREAS.
  5. CRITICAL AREAS ARE ANY AREA SUBJECT TO EXCESSIVE EROSION DUE TO HIGHLY ERODIBLE SOILS, SLOPE LENGTH, STEEPNESS, WATER CONCENTRATION OR OTHER FACTORS. AREAS MAY BECOME CRITICAL WHEN THE VEGETATION OR OTHER SOIL SURFACE PROTECTION IS REMOVED.
  6. THE PERMANENT VEGETATIVE COVER SUCH AS SEEDING OR SODDING ON ALL AREAS SHALL BE ACCOMPLISHED WITHIN 10 DAYS AFTER FINAL GRADING OPERATIONS HAVE BEEN COMPLETED. TIME EXTENSIONS BEYOND THE 10 DAY REQUIREMENT MAY BE REQUESTED IN WRITING AND ARE SUBJECT TO WRITTEN APPROVAL.
  7. TEMPORARY VEGETATIVE COVER SHALL BE PLANTED IF SEEDING DATE IS OUTSIDE APPROVED PLANTING DATES FOR PERMANENT VEGETATION. IF TEMPORARY VEGETATION IS USED, PERMANENT VEGETATION SHALL BE PLANTED AT EARLIEST POSSIBLE DATE.
  8. EXPOSED SOIL HAVING A PH VALUE OF LESS THAN 4 SHALL BE TREATED IN ACCORDANCE WITH THE STANDARD FOR "MANAGEMENT OF HIGHLY ACID SOIL" IN THE STATE OF TEXAS EROSION & SEDIMENTATION MANUAL INCLUDING, BUT NOT LIMITED TO:
    - a. LIMIT EXCAVATION AREA AND EXPOSURE TIME.
    - b. STOCKPILES OF ACID SOILS SHALL BE LOCATED ON LEVEL LAND AND SHALL BE COVERED WITH PROPERLY ANCHORED HEAVY GRADE SHEETS OF POLYETHYLENE.
    - c. EQUIPMENT USED TO MOVE ACID SOILS SHALL BE CLEANED DAILY.
    - d. STONE TRACKING PADS, LIMESTONE CHECK DAMS, SILT FENCE, AND WOOD CHIPS SHALL BE USED AS NECESSARY TO MINIMIZE MOVEMENT OF ACID SOILS AND RUNOFF FROM ACID SOILS.
  9. EXCAVATED SOIL MATERIAL SHALL NOT BE PLACED ADJACENT TO RIVERS, STREAMS OR BODIES OF WATER IN A MANNER THAT WILL CAUSE IT TO BE WASHED AWAY BY HIGH WATER OR RUNOFF. EXCESS BORROW MATERIAL REMOVED FROM THE CONSTRUCTION SITE SHALL BE STABILIZED AT THE SITE OF PLACEMENT.
  10. THE CONTRACTOR SHALL COMPLY WITH APPLICABLE STATE AND LOCAL REGULATIONS FOR PREVENTION AND ABATEMENT OF POLLUTION.

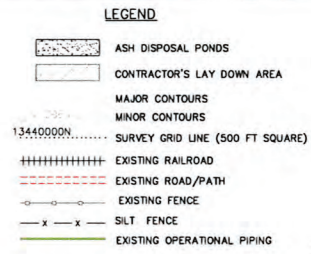
- CONSTRUCTION SPECIFICATIONS**
1. FENCE POSTS SHALL BE A MINIMUM OF 42" LONG, DRIVEN 18" MINIMUM INTO THE GROUND. WOOD POSTS SHALL HAVE A MINIMUM DIAMETER OR CROSS SECTION OF 1" AND SHALL BE OF SOUND QUALITY HARDWOOD. STEEL POSTS WILL BE STANDARD T OR U SECTION, WEIGHING NOT LESS THAN 1.33 POUND PER LINEAR FOOT.
  2. GEOTEXTILE SHALL BE FASTENED SECURELY TO EACH FENCE POST WITH WIRE TIES OR STAPLES (1/2" LONG MINIMUM) AT TOP, MID-SECTION, AND BOTTOM AND SHALL MEET THE FOLLOWING REQUIREMENTS FOR CDOT SILT FENCE GEOTEXTILES:
 

GRAB STRENGTH	90 LBS. (MIN.)	TEST: ASTM D4632
PERMITTIVITY	0.05/SEC	TEST: ASTM D4491
ULTRAVIOLET STABILITY	70% (MIN.) STRENGTH RETAINED	TEST: ASTM D4355
  3. WHERE ENDS OF GEOTEXTILE FABRIC COME TOGETHER, THEY SHALL BE OVERLAPPED, FOLDED AND STAPLED TO PREVENT SEDIMENT BYPASS.
  4. SILT FENCE SHALL BE INSPECTED AFTER EACH RAINFALL EVENT AND MAINTAINED WHEN BULGES OCCUR OR WHEN SEDIMENT ACCUMULATION REACHED 50% IF THE FABRIC HEIGHT.

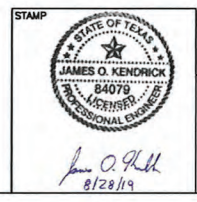
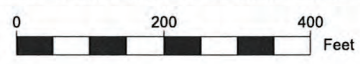
001 SILT FENCE DETAILS  
NOT TO SCALE



- NOTES:**
1. THE CONTRACTOR SHALL DEVELOP THEIR LAYDOWN AND SUPPORT AREAS IN THE LOCATIONS SHOWN ON THIS DRAWING. THE CONTRACTOR SHALL MINIMIZE THE AMOUNT OF ACERAGE FOR THEIR USE TO THE FURTHEST EXTENT POSSIBLE AND SHALL UTILIZE THESE AREAS TO ALLOW FOR THE MOST EFFICIENT ACCESS TO AND FROM THE PONDS AND FACILITY AS POSSIBLE.
  2. ALL ESC MATERIALS SHALL BE REMOVED BY THE CONTRACTOR AFTER COMPLETION OF USE OF THE LAYDOWN AREAS. ALL AREAS USED FOR CONTRACTOR LAYDOWN SHALL BE RESTORED TO ITS ORIGINAL CONDITION.

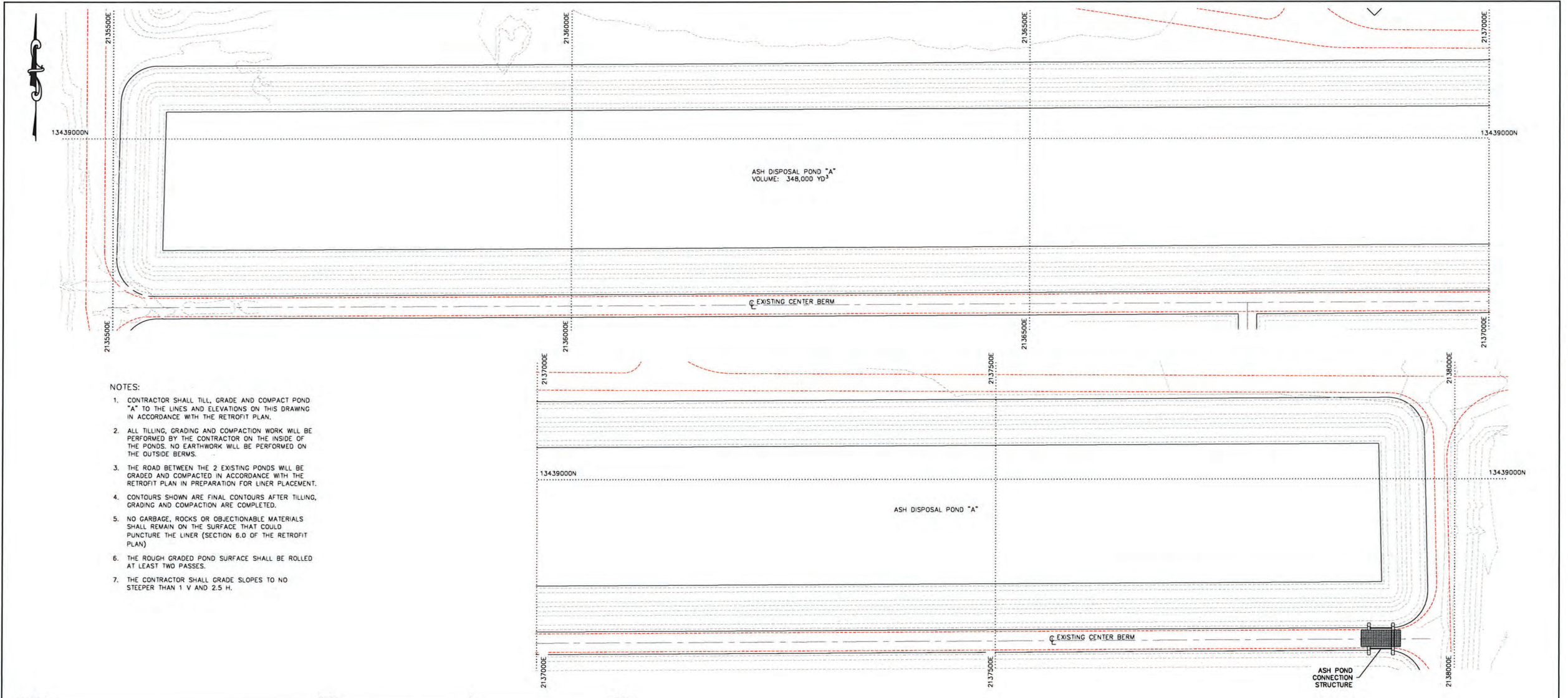


LAY DOWN YARD, EROSION AND SEDIMENT CONTROL PLAN

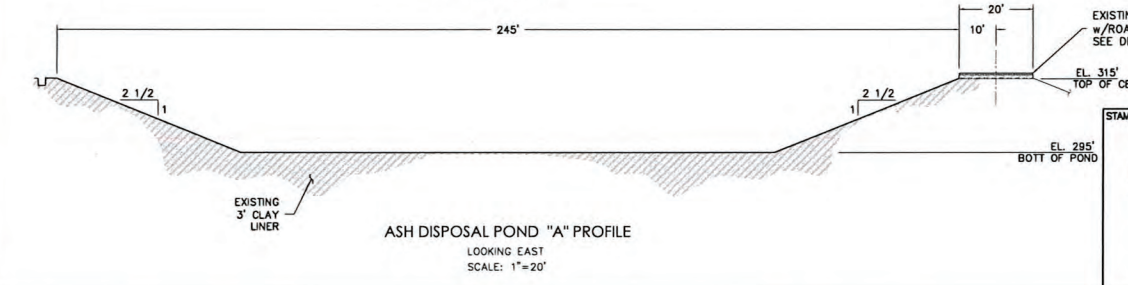
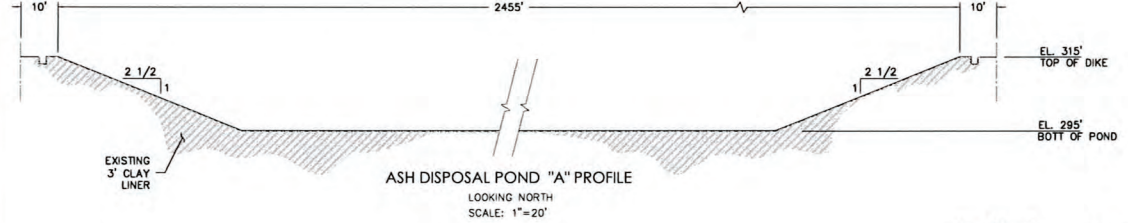


**NewFields**  
1349 WEST PEACHTREE STREET  
SUITE 2000  
ATLANTA, GEORGIA 30309  
PHONE: 404-347-0050  
FIRM # F-5735

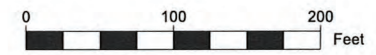
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NO.	DATE	BY			
01	8/19	FAH	ISSUED FOR CLIENT REVIEW	DESIGNED BY RWG	PROJECT DATE AUGUST 2019
				DRAWN BY FAH	DRAWING NO. C-103
				CHECKED BY RWG	DRAWING DATE 8/28/19
				DRAWING DATE 8/28/19	SHEET NO. 4 OF 9



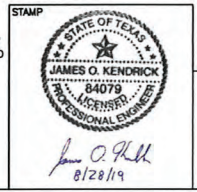
- NOTES:**
1. CONTRACTOR SHALL TILL, GRADE AND COMPACT POND "A" TO THE LINES AND ELEVATIONS ON THIS DRAWING IN ACCORDANCE WITH THE RETROFIT PLAN.
  2. ALL TILLING, GRADING AND COMPACTION WORK WILL BE PERFORMED BY THE CONTRACTOR ON THE INSIDE OF THE PONDS. NO EARTHWORK WILL BE PERFORMED ON THE OUTSIDE BERMS.
  3. THE ROAD BETWEEN THE 2 EXISTING PONDS WILL BE GRADED AND COMPACTED IN ACCORDANCE WITH THE RETROFIT PLAN IN PREPARATION FOR LINER PLACEMENT.
  4. CONTOURS SHOWN ARE FINAL CONTOURS AFTER TILLING, GRADING AND COMPACTION ARE COMPLETED.
  5. NO GARBAGE, ROCKS OR OBJECTIONABLE MATERIALS SHALL REMAIN ON THE SURFACE THAT COULD PUNCTURE THE LINER (SECTION 6.0 OF THE RETROFIT PLAN)
  6. THE ROUGH GRADED POND SURFACE SHALL BE ROLLED AT LEAST TWO PASSES.
  7. THE CONTRACTOR SHALL GRADE SLOPES TO NO STEEPER THAN 1 V AND 2.5 H.



**ASH DISPOSAL POND "A" TILLING, GRADING AND COMPACTION PLAN**



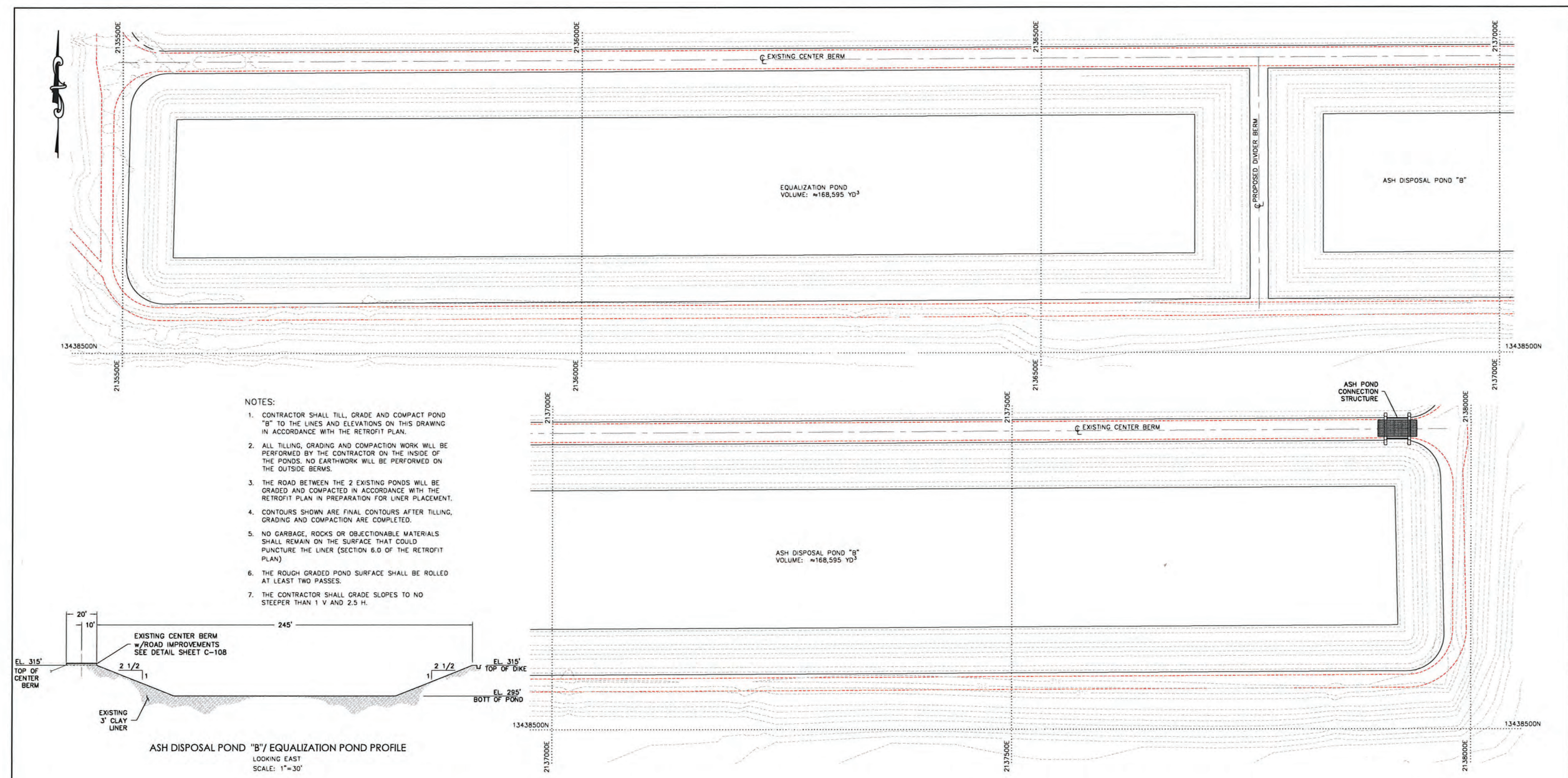
- LEGEND**
- MAJOR CONTOURS
  - MINOR CONTOURS
  - 13440000N SURVEY GRID LINE (500 FT SQUARE)
  - EXISTING ROAD/PATH



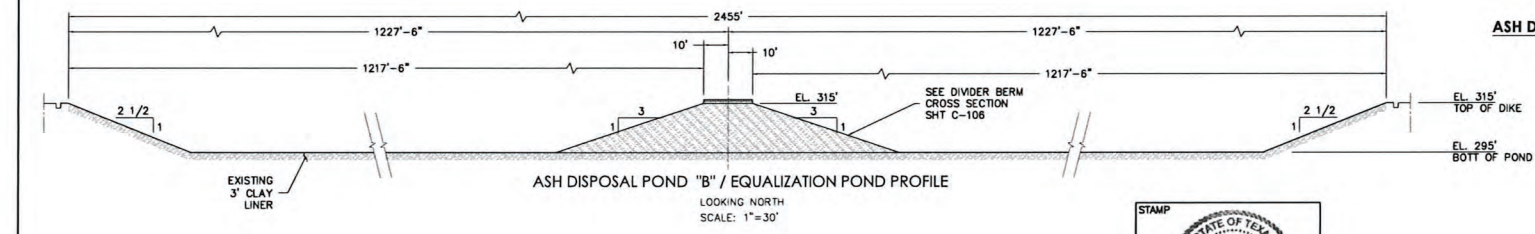
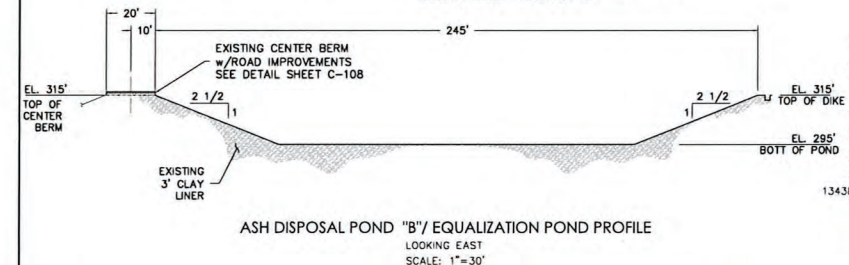
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 SUITE 2000  
 ATLANTA, GEORGIA 30309  
 PHONE: 404-347-9050  
 FIRM # F-5735

REVISION/ISSUE			SCALE AS NOTED	PROJECT NAME	PROJECT NO.
NO.	DATE	BY	AS NOTED	SAN MIGUEL ELECTRIC PLANT ATASCOSA COUNTY, TEXAS ASH DISPOSAL POND RETROFIT	150.0400.000
01	8/19	FAH	ISSUED FOR CLIENT REVIEW	DESIGNED BY RWC	PROJECT DATE AUGUST 2019
				DRAWN BY FAH	DRAWING NO. C-104
				CHECKED BY RWC	SHEET NO. 5 OF 9
				DRAWING DATE 8/28/19	

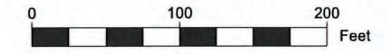
PROJECT NAME	PROJECT NO.
SAN MIGUEL ELECTRIC PLANT ATASCOSA COUNTY, TEXAS ASH DISPOSAL POND RETROFIT	150.0400.000
DRAWING NAME	PROJECT DATE
POND 'A' TILLING, GRADING AND COMPACTION PLAN	AUGUST 2019
DRAWING NO.	SHEET NO.
C-104	5 OF 9



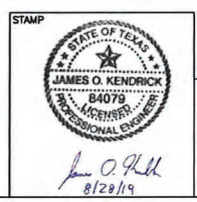
- NOTES:**
1. CONTRACTOR SHALL TILL, GRADE AND COMPACT POND "B" TO THE LINES AND ELEVATIONS ON THIS DRAWING IN ACCORDANCE WITH THE RETROFIT PLAN.
  2. ALL TILLING, GRADING AND COMPACTION WORK WILL BE PERFORMED BY THE CONTRACTOR ON THE INSIDE OF THE PONDS. NO EARTHWORK WILL BE PERFORMED ON THE OUTSIDE BERMS.
  3. THE ROAD BETWEEN THE 2 EXISTING PONDS WILL BE GRADED AND COMPACTED IN ACCORDANCE WITH THE RETROFIT PLAN IN PREPARATION FOR LINER PLACEMENT.
  4. CONTOURS SHOWN ARE FINAL CONTOURS AFTER TILLING, GRADING AND COMPACTION ARE COMPLETED.
  5. NO GARBAGE, ROCKS OR OBJECTIONABLE MATERIALS SHALL REMAIN ON THE SURFACE THAT COULD PUNCTURE THE LINER (SECTION 6.0 OF THE RETROFIT PLAN)
  6. THE ROUGH GRADED POND SURFACE SHALL BE ROLLED AT LEAST TWO PASSES.
  7. THE CONTRACTOR SHALL GRADE SLOPES TO NO STEEPER THAN 1 V AND 2.5 H.



**ASH DISPOSAL POND "B" TILLING, GRADING AND COMPACTION PLAN**



- LEGEND**
- MAJOR CONTOURS
  - MINOR CONTOURS
  - 13440000N ..... SURVEY GRID LINE (500 FT SQUARE)
  - EXISTING ROAD/PATH



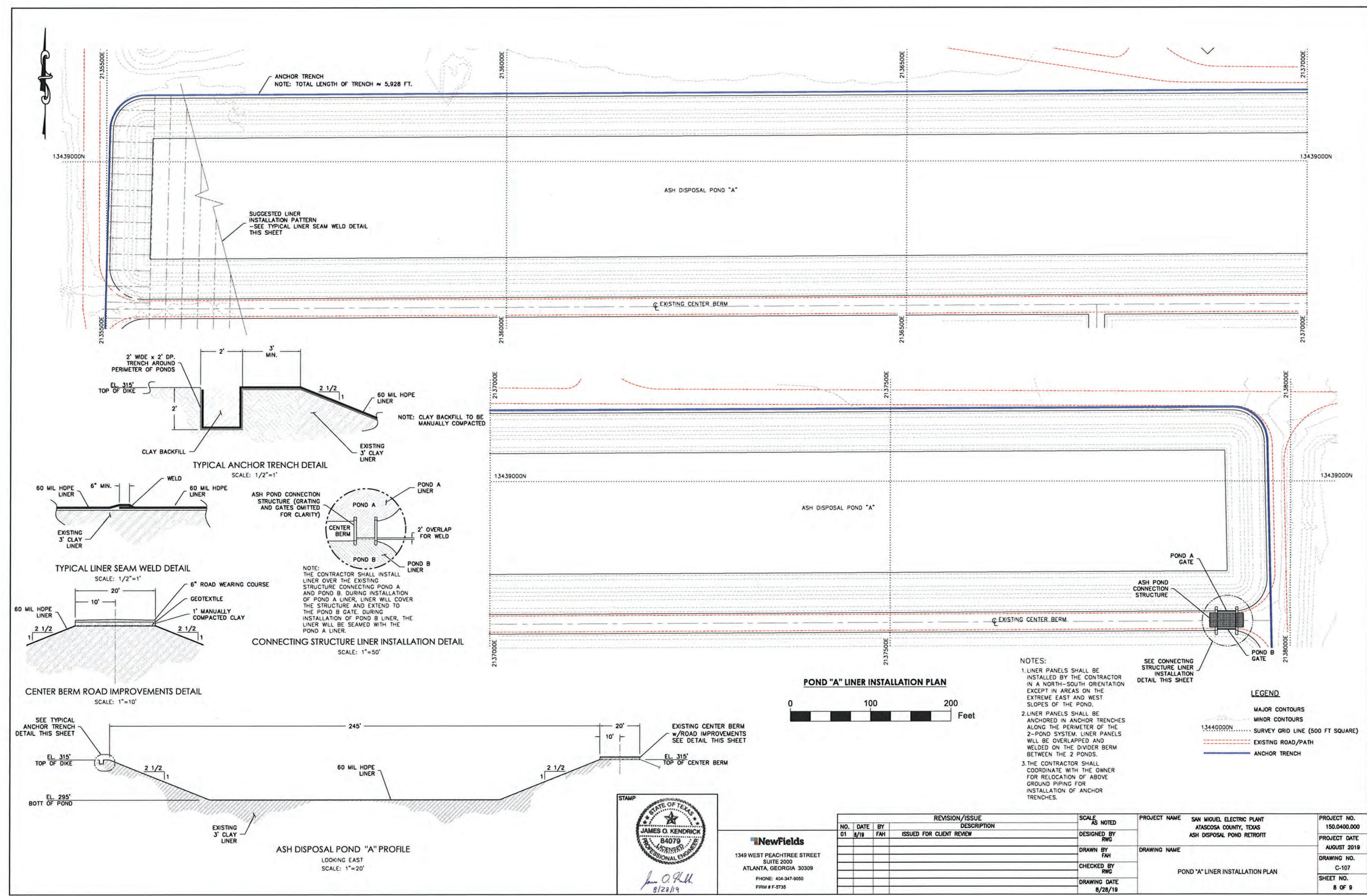
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 SUITE 2000  
 ATLANTA, GEORGIA 30309  
 PHONE: 404-347-9050  
 FIRM # F-8735

REVISION/ISSUE			SCALE AS NOTED	PROJECT NAME	PROJECT NO.
NO.	DATE	BY	DESCRIPTION	DESIGNED BY	150.0400.000
01	8/19	FAH	ISSUED FOR CLIENT REVIEW	FAH	PROJECT DATE
				DRAWN BY	AUGUST 2019
				CHECKED BY	DRAWING NO.
				DRAWING DATE	C-105
					SHEET NO.
					8 OF 8

PROJECT NAME: SAN MIGUEL ELECTRIC PLANT  
 ATASCOSA COUNTY, TEXAS  
 ASH DISPOSAL POND RETROFIT

DRAWING NAME: POND "B" TILLING, GRADING AND COMPACTION PLAN



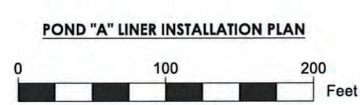
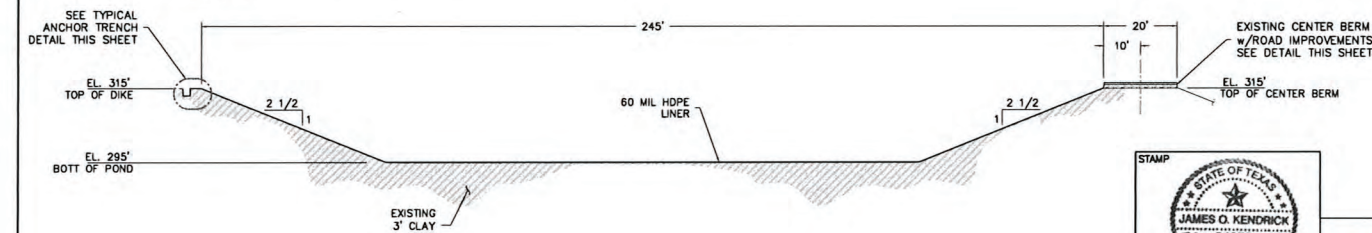
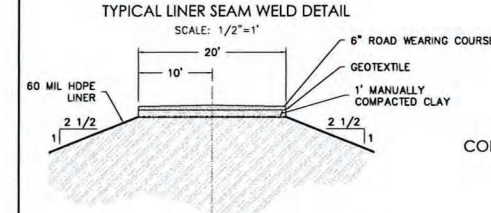
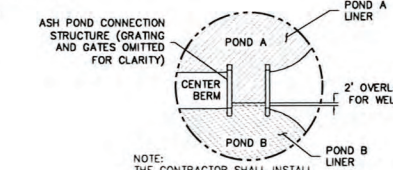
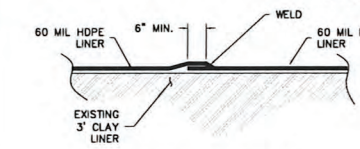
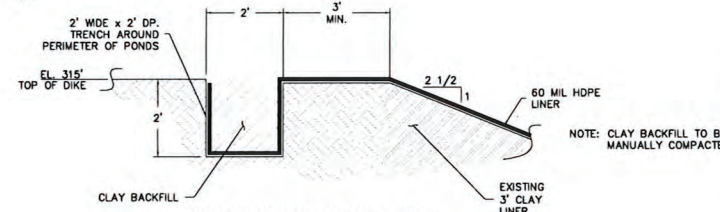


ANCHOR TRENCH  
NOTE: TOTAL LENGTH OF TRENCH = 5,928 FT.

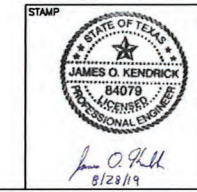
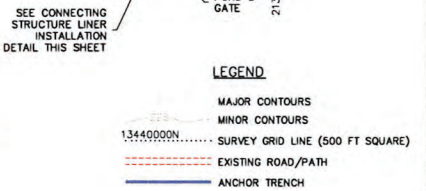
SUGGESTED LINER  
INSTALLATION PATTERN  
-SEE TYPICAL LINER SEAM WELD DETAIL  
THIS SHEET

ASH DISPOSAL POND "A"

EXISTING CENTER BERM



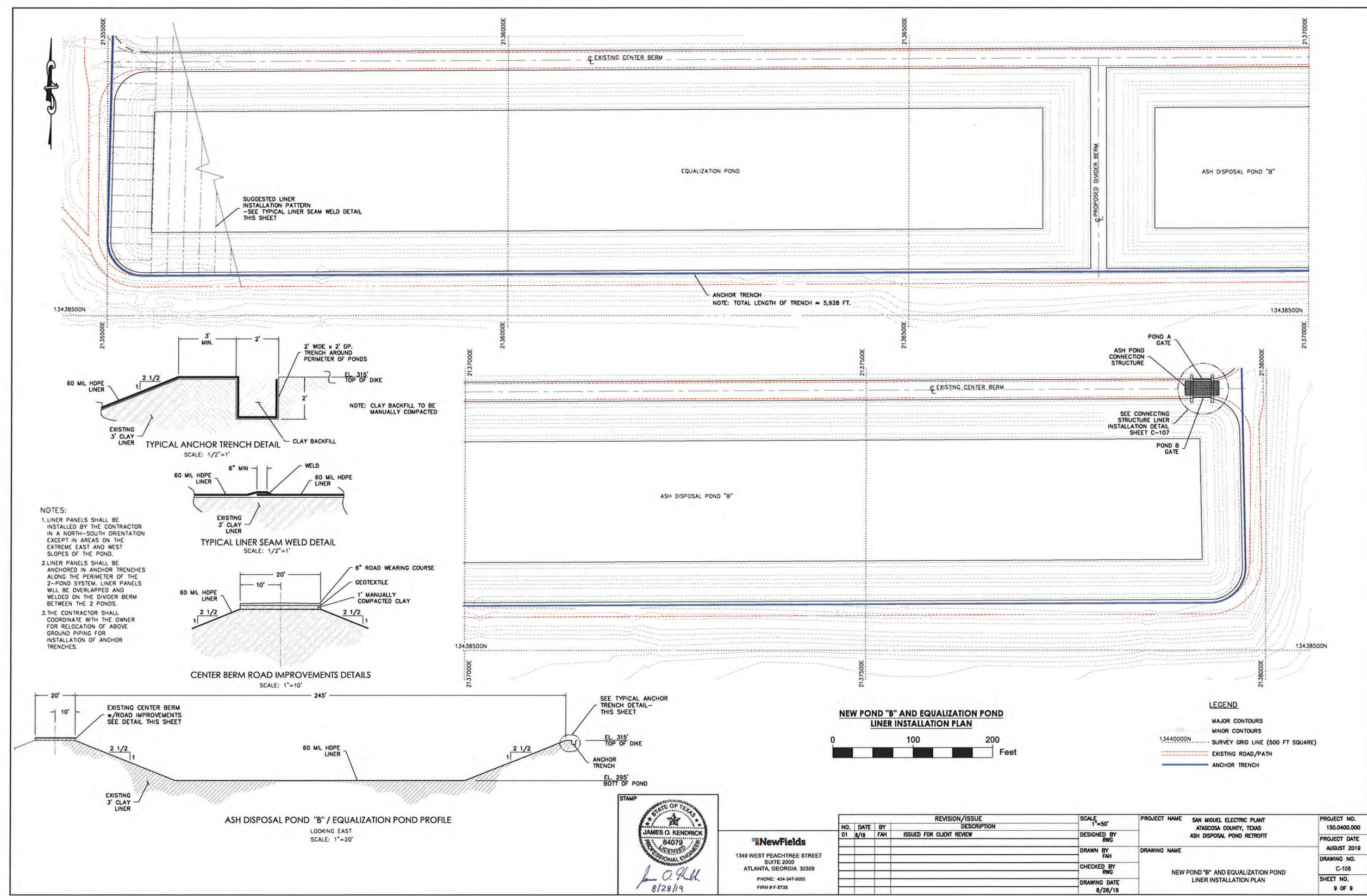
- NOTES:
1. LINER PANELS SHALL BE INSTALLED BY THE CONTRACTOR IN A NORTH-SOUTH ORIENTATION EXCEPT IN AREAS ON THE EXTREME EAST AND WEST SLOPES OF THE POND.
  2. LINER PANELS SHALL BE ANCHORED IN ANCHOR TRENCHES ALONG THE PERIMETER OF THE 2-POND SYSTEM. LINER PANELS WILL BE OVERLAPPED AND WELDED ON THE DIVIDER BERM BETWEEN THE 2 PONDS.
  3. THE CONTRACTOR SHALL COORDINATE WITH THE OWNER FOR RELOCATION OF ABOVE GROUND PIPING FOR INSTALLATION OF ANCHOR TRENCHES.



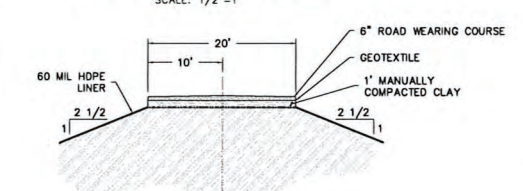
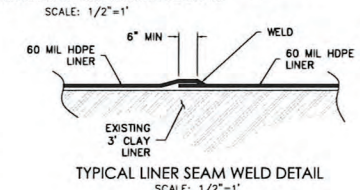
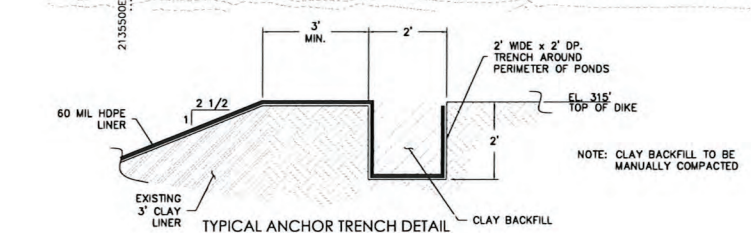
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SUITE 2000  
ATLANTA, GEORGIA 30309  
PHONE: 404-347-9050  
FIRM # F-5735

REVISION/ISSUE			SCALE	AS NOTED
NO.	DATE	BY	DESIGNED BY	PROJECT NAME
01	8/19	FAH	ISSUED FOR CLIENT REVIEW	SAN MIGUEL ELECTRIC PLANT ATASCOSA COUNTY, TEXAS ASH DISPOSAL POND RETROFIT
			DRAWN BY	DRAWING NAME
			CHECKED BY	POND "A" LINER INSTALLATION PLAN
			DRAWING DATE	PROJECT NO. 150.0400.000
				PROJECT DATE AUGUST 2019
				DRAWING NO. C-107
				SHEET NO. 8 OF 9

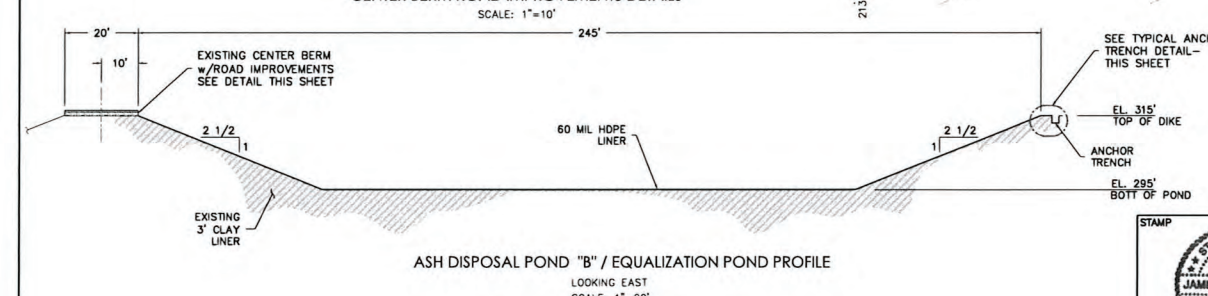




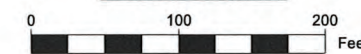
SUGGESTED LINER INSTALLATION PATTERN  
-SEE TYPICAL LINER SEAM WELD DETAIL THIS SHEET



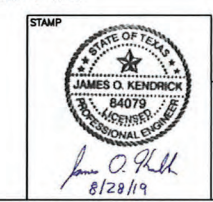
- NOTES:
1. LINER PANELS SHALL BE INSTALLED BY THE CONTRACTOR IN A NORTH-SOUTH ORIENTATION EXCEPT IN AREAS ON THE EXTREME EAST AND WEST SLOPES OF THE POND.
  2. LINER PANELS SHALL BE ANCHORED IN ANCHOR TRENCHES ALONG THE PERIMETER OF THE 2-POND SYSTEM. LINER PANELS WILL BE OVERLAPPED AND WELDED ON THE DIVIDER BERM BETWEEN THE 2 PONDS.
  3. THE CONTRACTOR SHALL COORDINATE WITH THE OWNER FOR RELOCATION OF ABOVE GROUND PIPING FOR INSTALLATION OF ANCHOR TRENCHES.



**NEW POND "B" AND EQUALIZATION POND  
LINER INSTALLATION PLAN**



- LEGEND**
- MAJOR CONTOURS
  - MINOR CONTOURS
  - 13440000N SURVEY GRID LINE (500 FT SQUARE)
  - EXISTING ROAD/PATH
  - ANCHOR TRENCH



**NewFields**  
1349 WEST PEACHTREE STREET  
SUITE 2000  
ATLANTA, GEORGIA 30309  
PHONE: 404-347-9050  
FIRM # F-5735

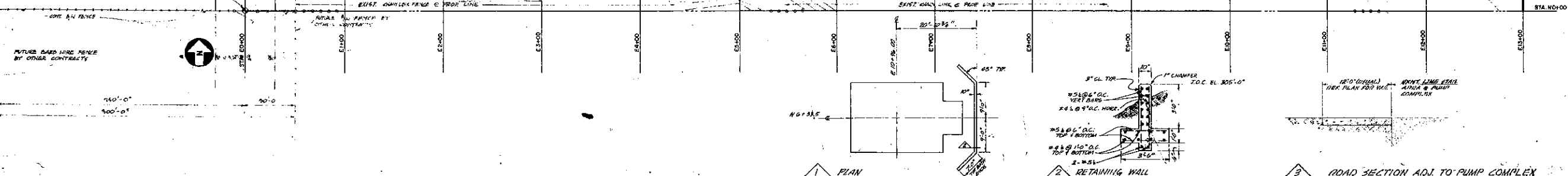
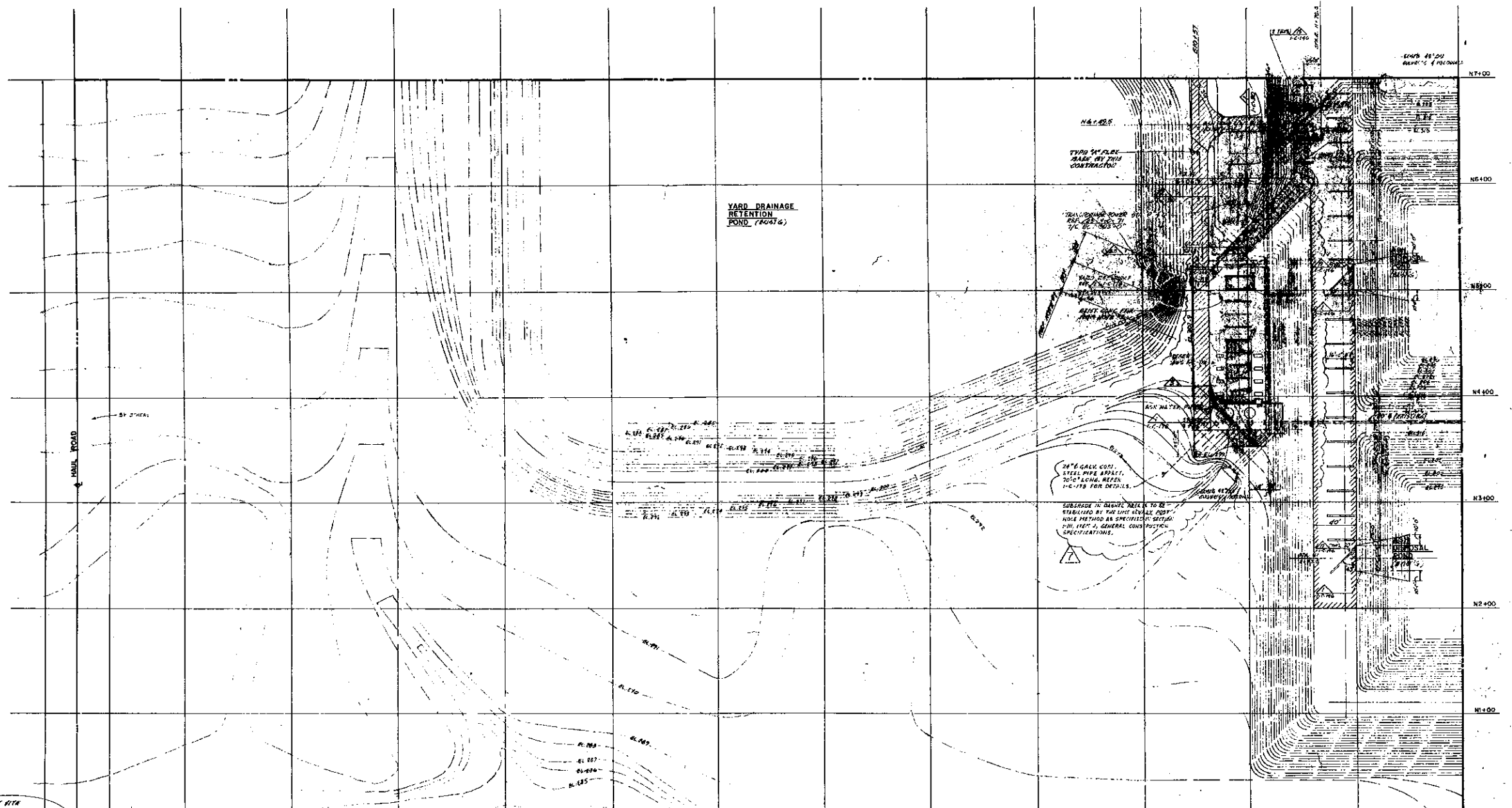
NO.	DATE	BY	REVISION/ISSUE	DESCRIPTION	SCALE
01	8/19	FAH	ISSUED FOR CLIENT REVIEW		1"=50'

DESIGNED BY	RWG	PROJECT NAME	SAN MIGUEL ELECTRIC PLANT ATASCOSA COUNTY, TEXAS ASH DISPOSAL POND RETROFIT	PROJECT NO.	150.0400.000
DRAWN BY	FAH	DRAWING NAME	NEW POND "B" AND EQUALIZATION POND LINER INSTALLATION PLAN	PROJECT DATE	AUGUST 2019
CHECKED BY	RWG			DRAWING NO.	C-108
DRAWING DATE	8/28/19			SHEET NO.	9 OF 9

**APPENDIX B**

Tippet & Gee, Inc.  
San Miguel Plan, Unit No. 1  
Drawings: I-C-I-C, 1-C-33, I-C-37, I-  
C-40, C-?

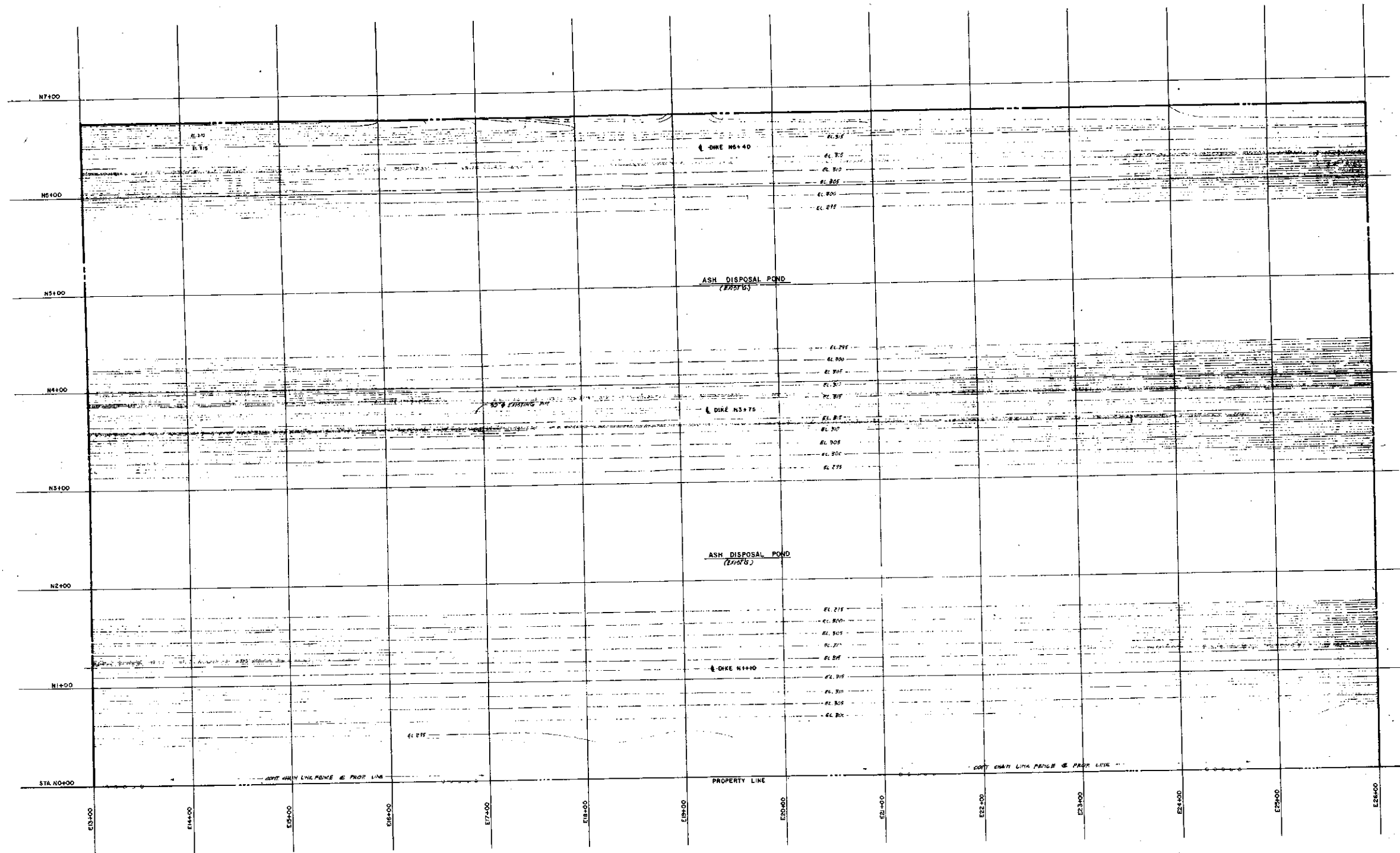




1. THIS CONTRACTOR TO PROVIDE & INSTALL 12" RIBBED ALUMINUM FLOORING AROUND PUMP SUPPORT STRUCTURE AS SHOWN. SUPPORT SHALL EXTEND FULL W. OF FLOORING TO EL. 300'. EXISTING CONC. FOUNDATION TO BE REMOVED TO TOP OF PILING, E.L. 299'0"

REV.	DATE	BY	DESCRIPTION
1	1-15-77	J.P.	ISSUED FOR PERMITS
2	2-17-77	J.P.	REVISED PER COMMENTS
3	3-17-77	J.P.	REVISED PER COMMENTS
4	4-17-77	J.P.	REVISED PER COMMENTS
5	5-17-77	J.P.	REVISED PER COMMENTS
6	6-17-77	J.P.	REVISED PER COMMENTS
7	7-17-77	J.P.	REVISED PER COMMENTS
8	8-17-77	J.P.	REVISED PER COMMENTS
9	9-17-77	J.P.	REVISED PER COMMENTS
10	10-17-77	J.P.	REVISED PER COMMENTS
11	11-17-77	J.P.	REVISED PER COMMENTS
12	12-17-77	J.P.	REVISED PER COMMENTS

SCALE: 1" = 40' DEPT: S.G.M. DATE: 3-1-77 CHECKED: C.A.L. APPROVED: M.A. & W.G.				<b>TIPPETT &amp; GEE, INC.</b> CONSULTING ENGINEERS ABILENE TEXAS	<b>SAN MIGUEL PLANT</b> UNIT NO. 1 B.E.P.C. S.T.E.C.	<b>SITE PLAN</b> <b>SECTION NO. 4</b>	JOB NO. SMI-406 DRAWING NUMBER I-C-33
---	--	--	--	---	--	--	--



NO.	DATE	DESCRIPTION
1	1-1-77	REVISED PER ADDENDUM NO. 1
2	2-1-77	FINAL 200 SET

SCALE 1"=40'  
 DRAWN D.E.M.  
 DATE 4-1-77  
 CHECKED C.A.D.  
 APPROVED M.L.N., M.B.N.

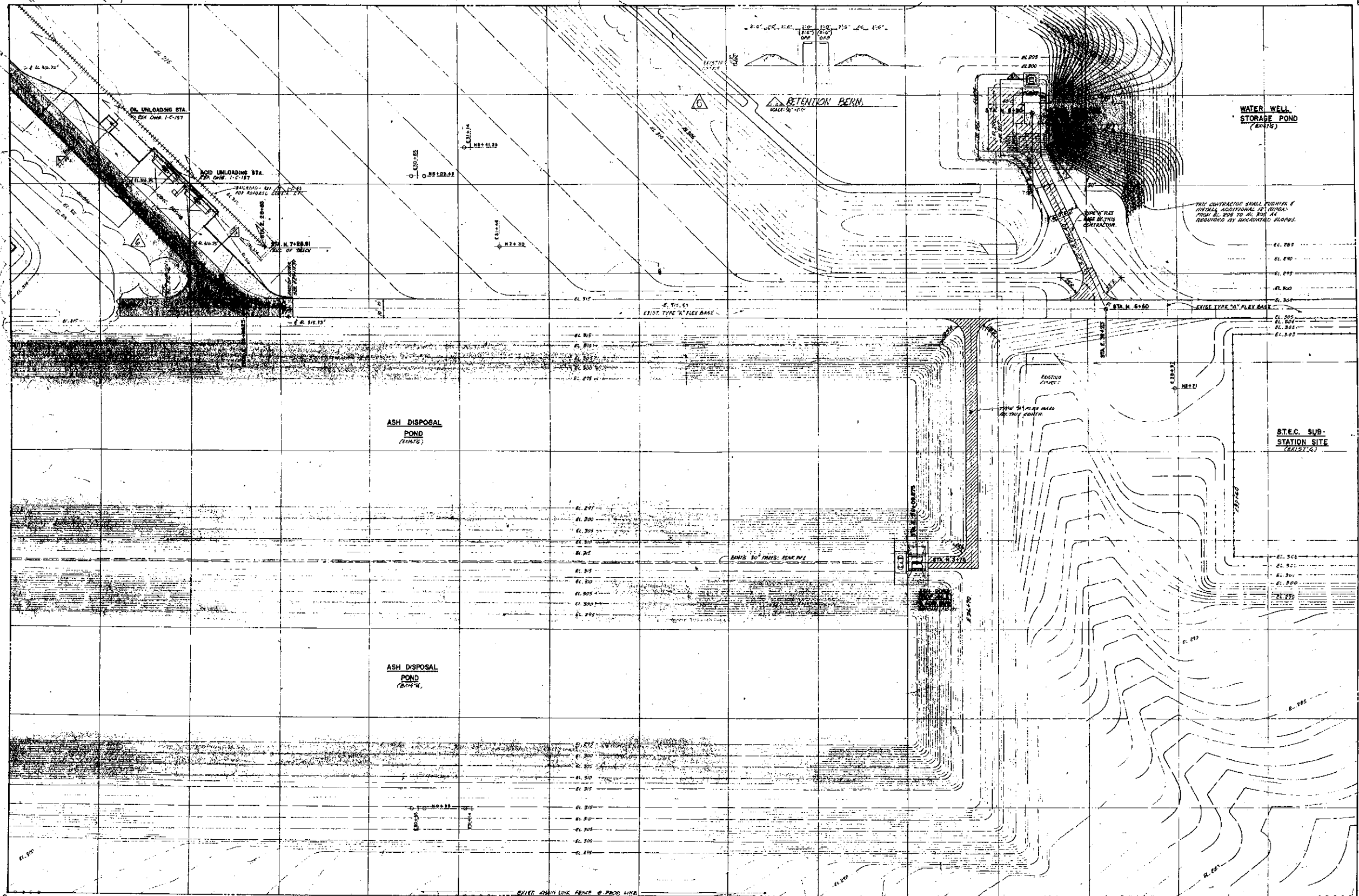


**TIPPETT & GEE, INC.**  
 CONSULTING ENGINEERS  
 ABILENE TEXAS

**SAN MIGUEL PLANT**  
 UNIT NO. 1  
 B.E.R.C. S.T.E.C.

**SITE PLAN**  
 SECTION NO. 8

JOB NO.	REV.
SMI-406	0
DRAWING TITLES	
1-C-87	



NOTES

NO.	DESCRIPTION
1	SEE SHEET 10-1 FOR DETAILS OF UNLOADING STATION
2	SEE SHEET 10-2 FOR DETAILS OF UNLOADING STATION
3	SEE SHEET 10-3 FOR DETAILS OF UNLOADING STATION
4	SEE SHEET 10-4 FOR DETAILS OF UNLOADING STATION
5	SEE SHEET 10-5 FOR DETAILS OF UNLOADING STATION
6	SEE SHEET 10-6 FOR DETAILS OF UNLOADING STATION
7	SEE SHEET 10-7 FOR DETAILS OF UNLOADING STATION
8	SEE SHEET 10-8 FOR DETAILS OF UNLOADING STATION
9	SEE SHEET 10-9 FOR DETAILS OF UNLOADING STATION
10	SEE SHEET 10-10 FOR DETAILS OF UNLOADING STATION

NO.	DATE	BY	DESCRIPTION
1	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
2	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
3	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
4	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
5	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
6	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
7	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
8	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
9	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"
10	11-17-77	J.M.G.	DESIGNED FOR TOLERANCE 1/4"

SCALE	1"=40'
DRAWN	P.G.M.
DATE	4-3-77
CHECKED	E.P.D.
APPROVED	J.M.G.

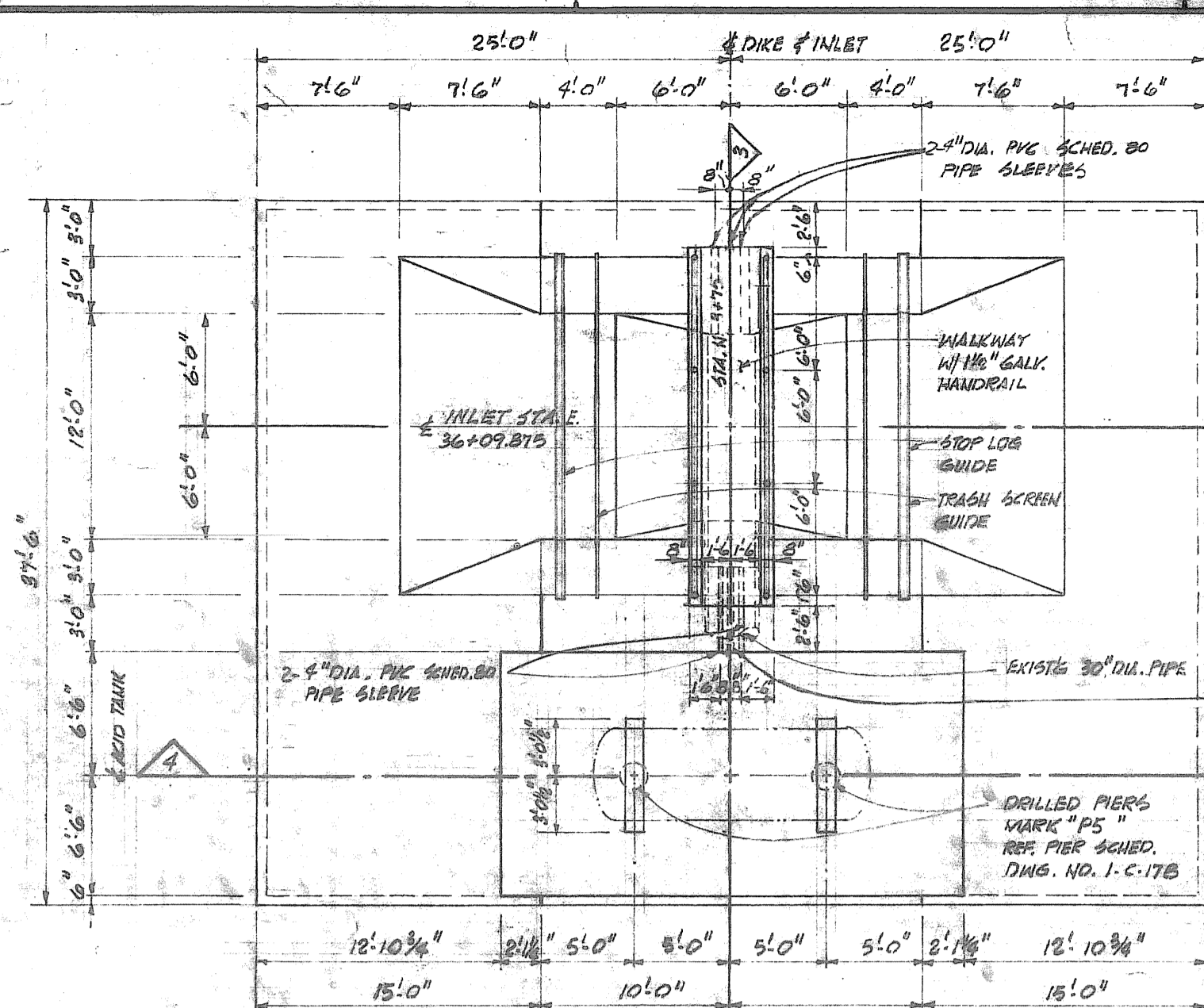
TIPPETT & GEE, INC.  
CONSULTING ENGINEERS  
ABILENE TEXAS

SAN MIGUEL PLANT  
UNIT NO. 1  
R.E.P.C. S.T.E.C.

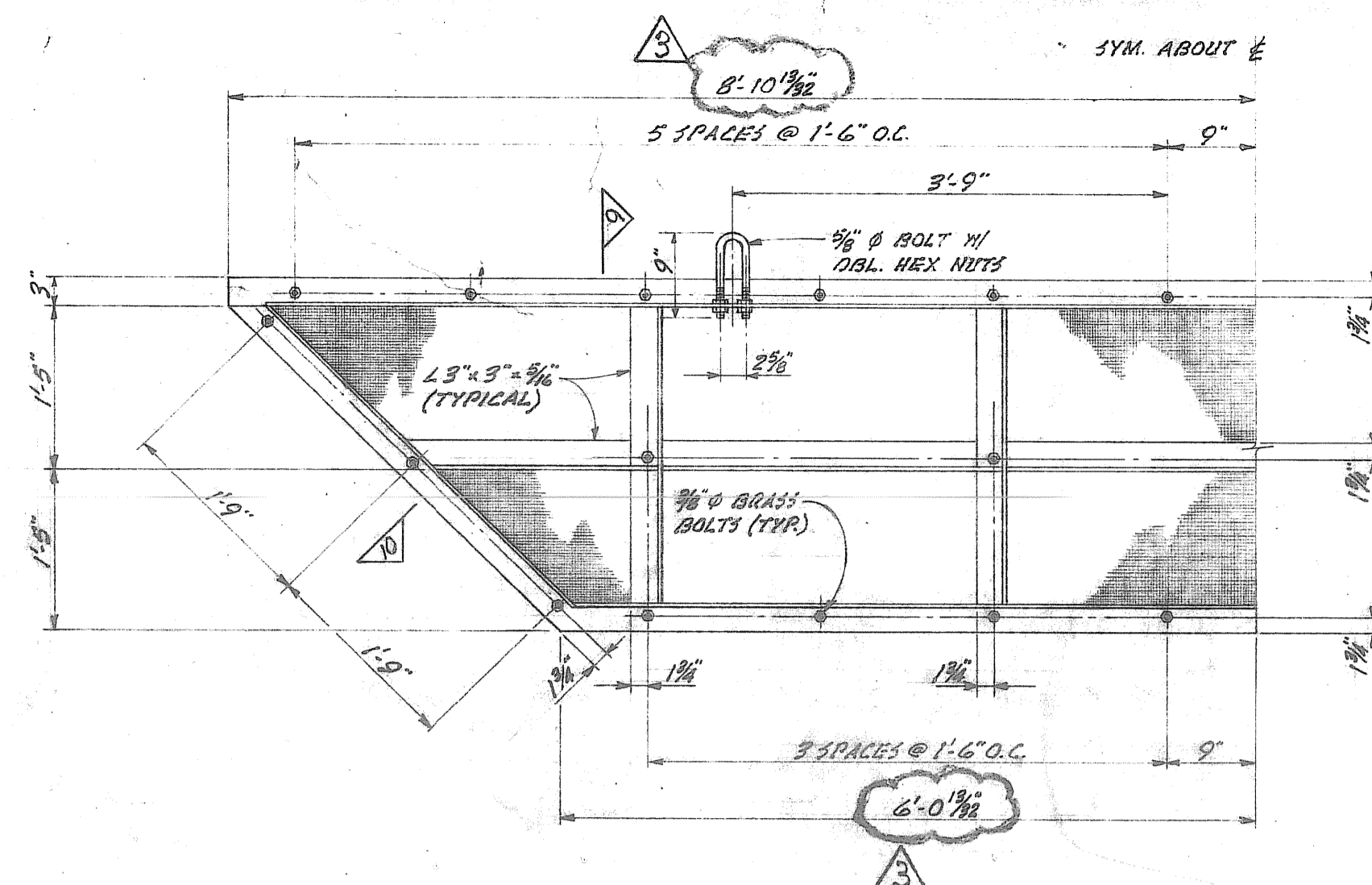
SITE PLAN  
SECTION NO. 11

JOB NO. 581-408  
REV. 6  
DRAWING NUMBER  
PC-40

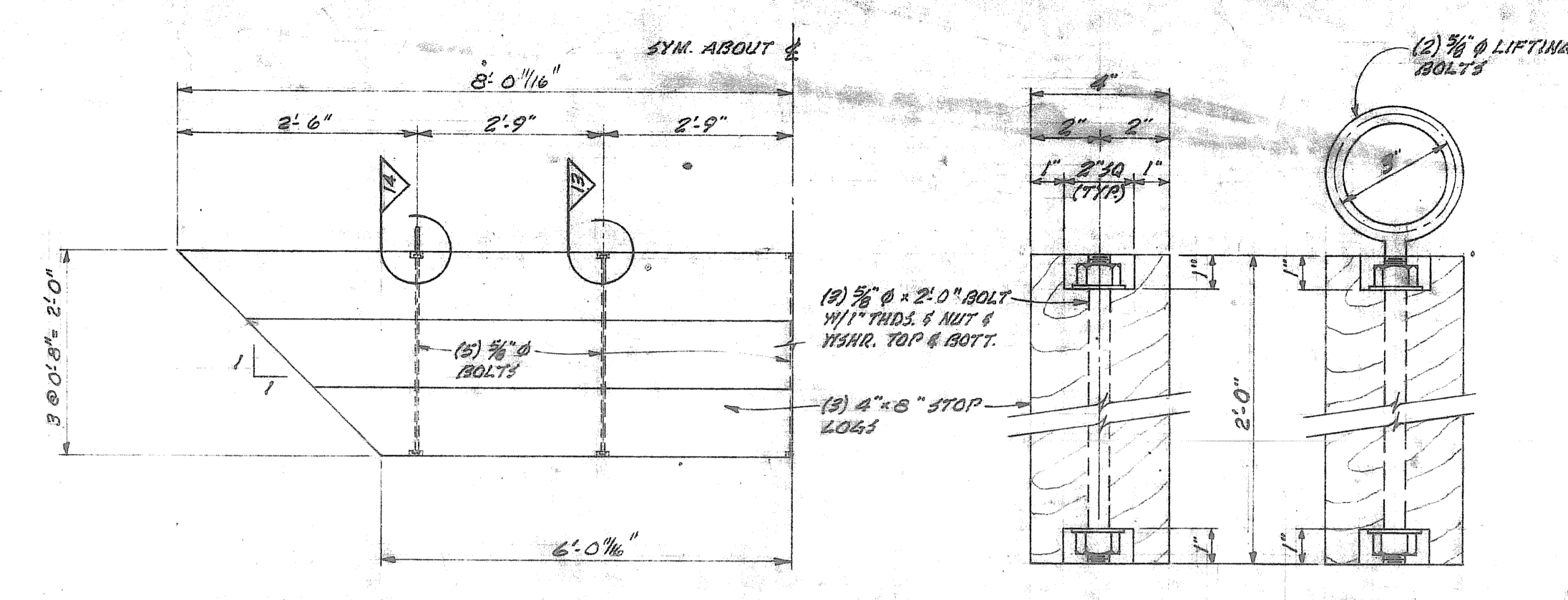




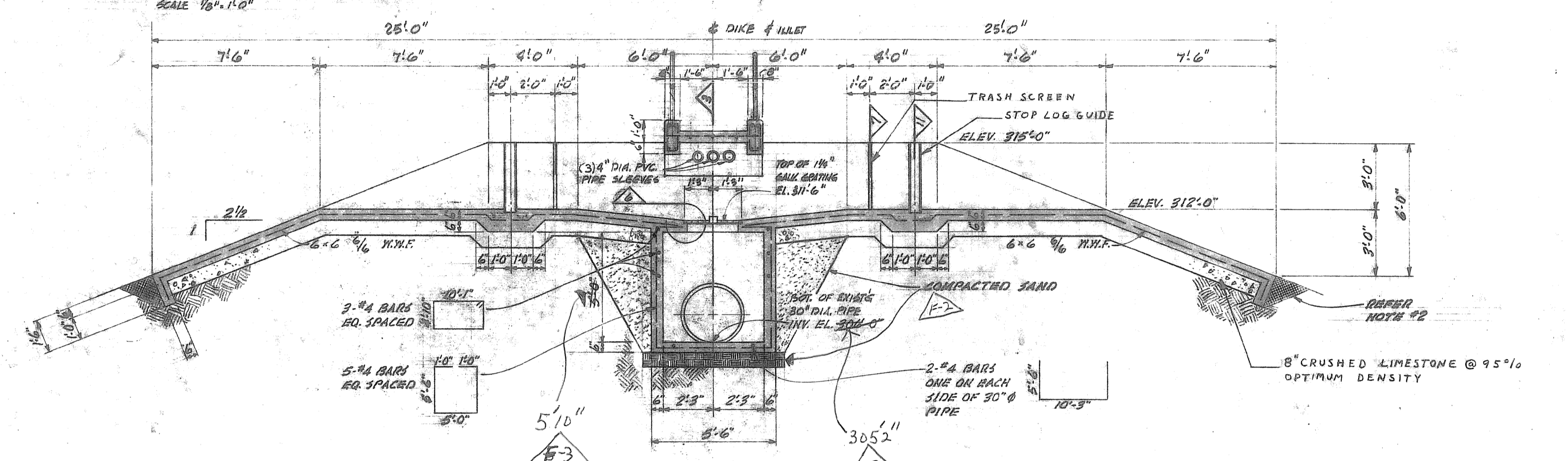
7 TRASH SCREEN GUIDE  
SCALE: 1" = 1'-0"



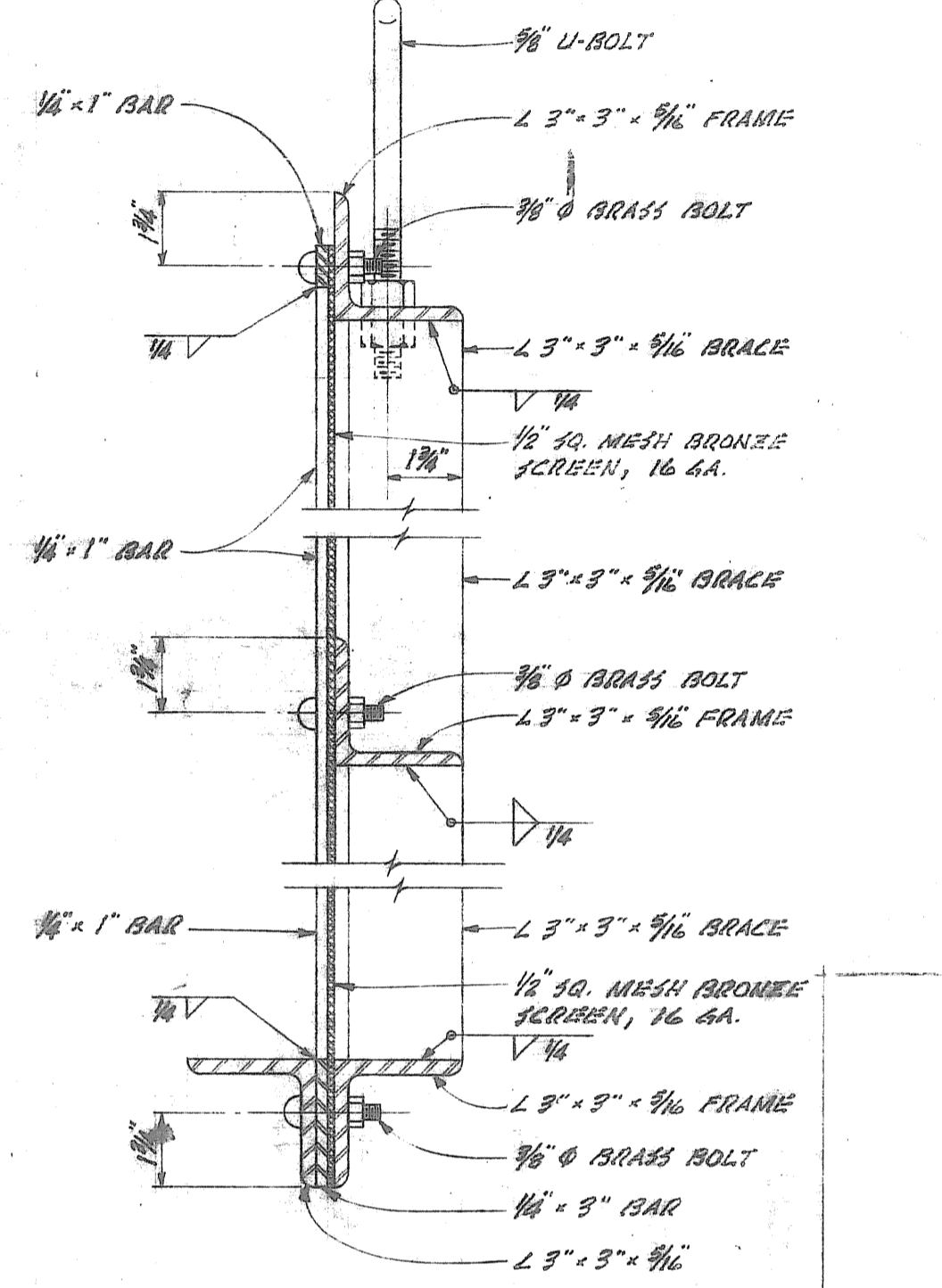
8 TRASH SCREEN  
SCALE: 3/8" = 1'-0"



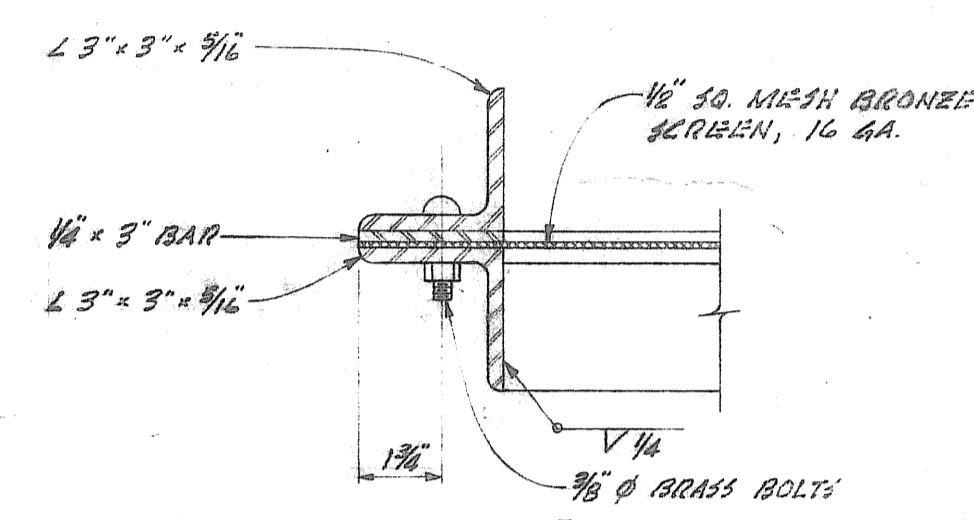
12 STOP LOG DETAILS  
SCALE: NONE  
13 NO SCALE  
14 NO SCALE



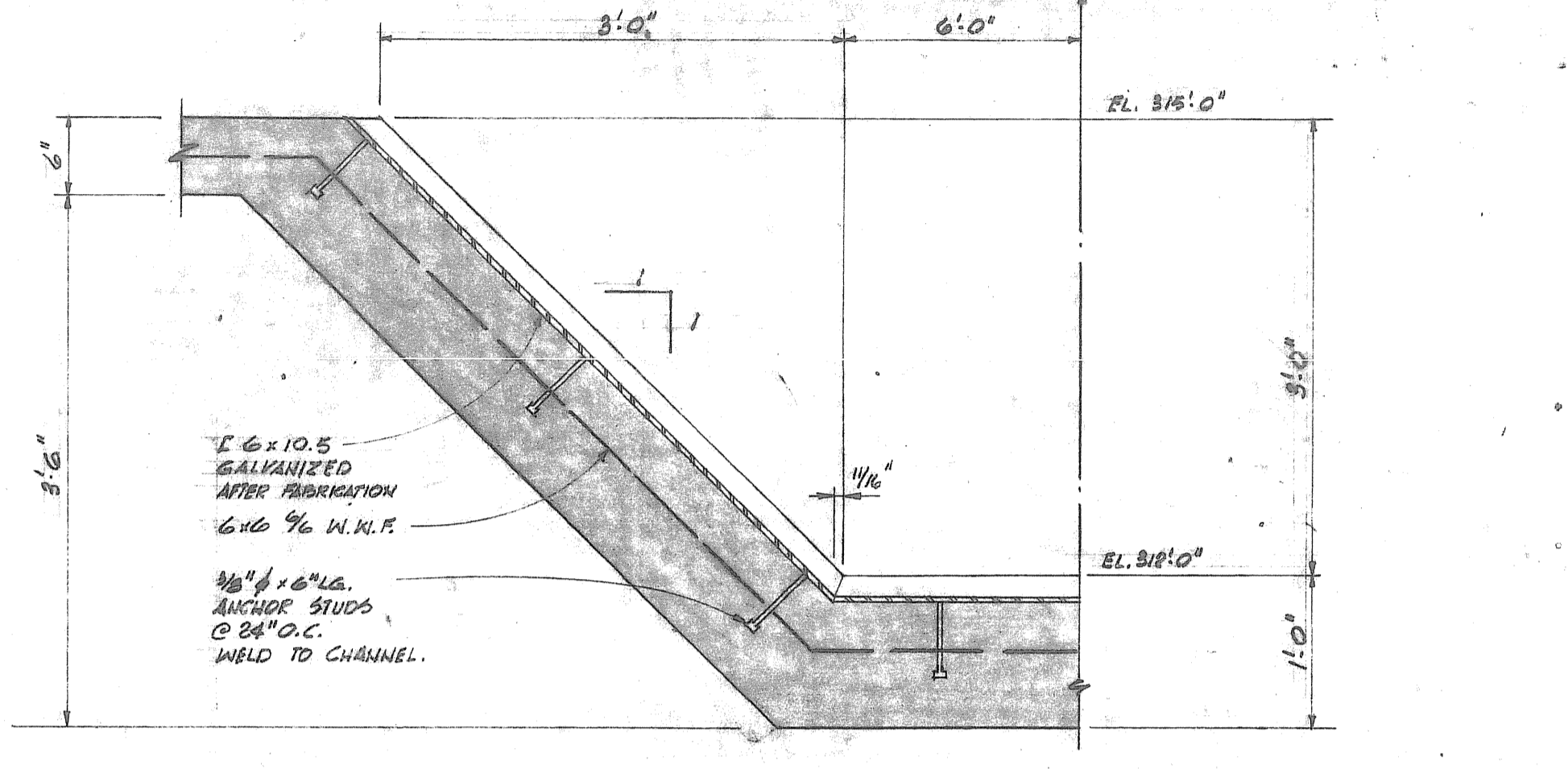
2 SECTION  
SCALE: 3/8" = 1'-0"



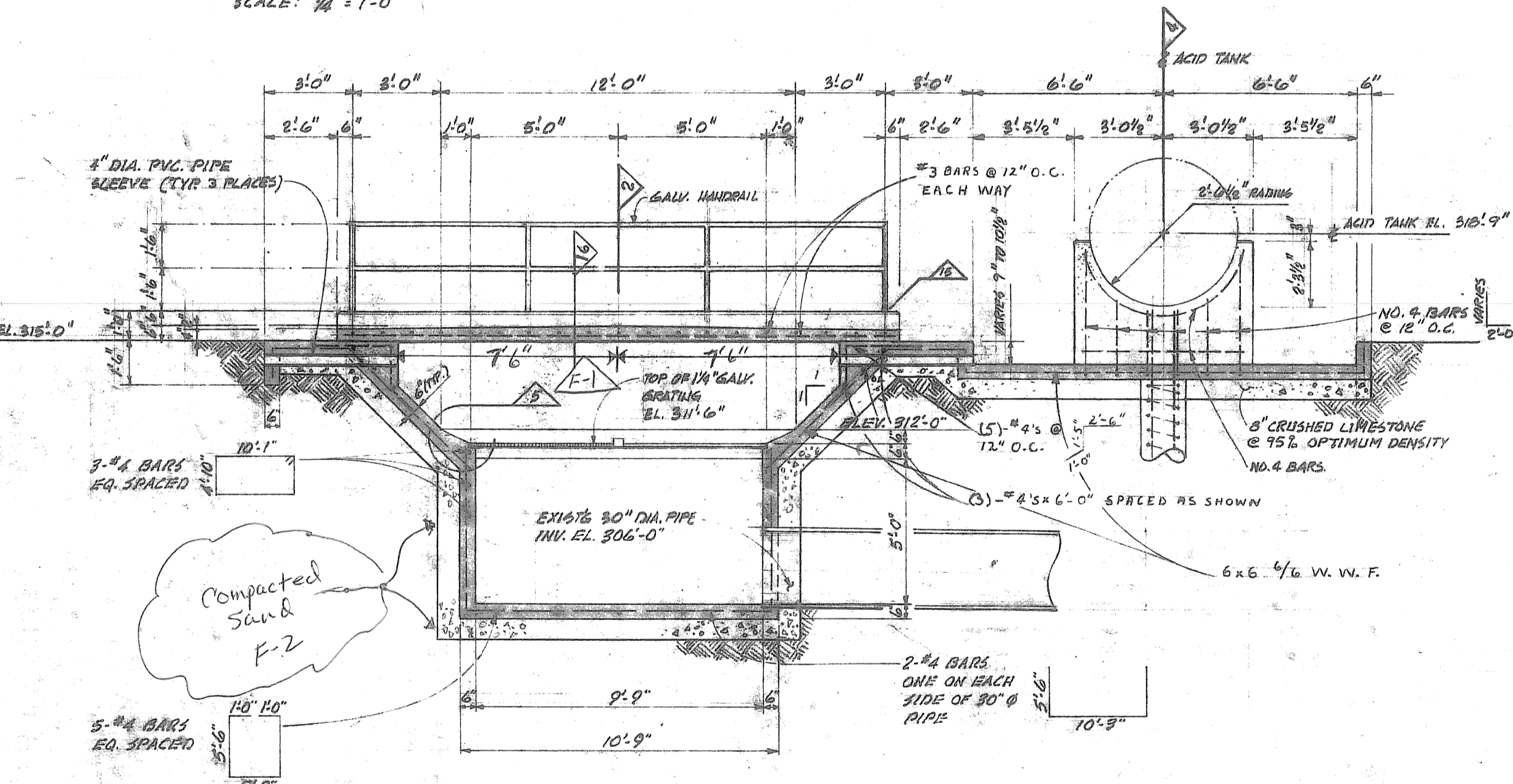
9 SECTION  
SCALE: 3/8" = 1'-0"



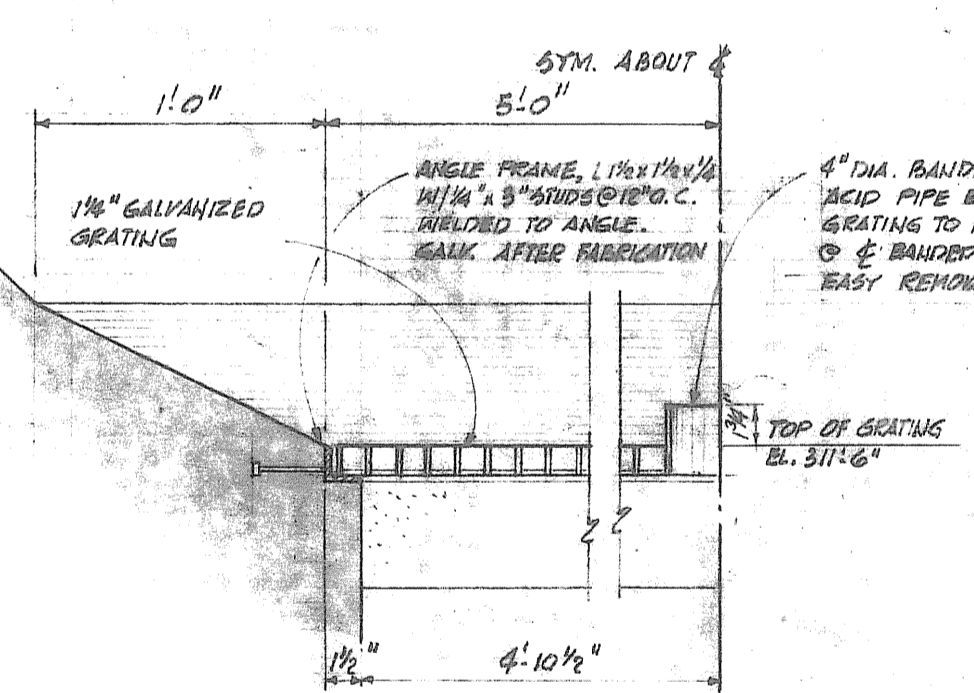
10 SECTION  
SCALE: 3/8" = 1'-0"



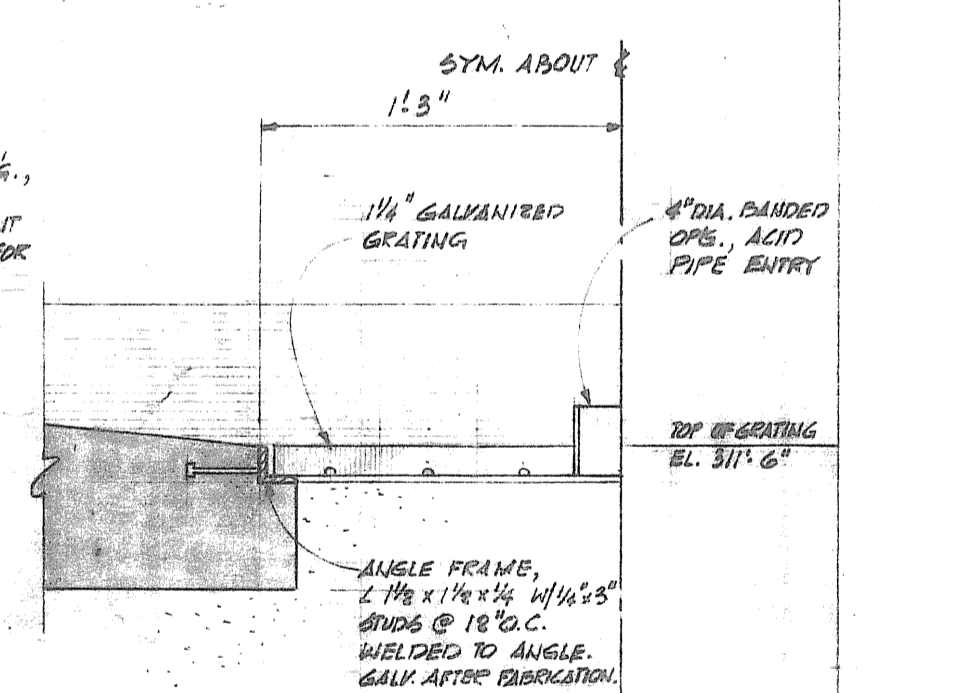
11 STOP LOG GUIDE  
SCALE: 1" = 1'-0"



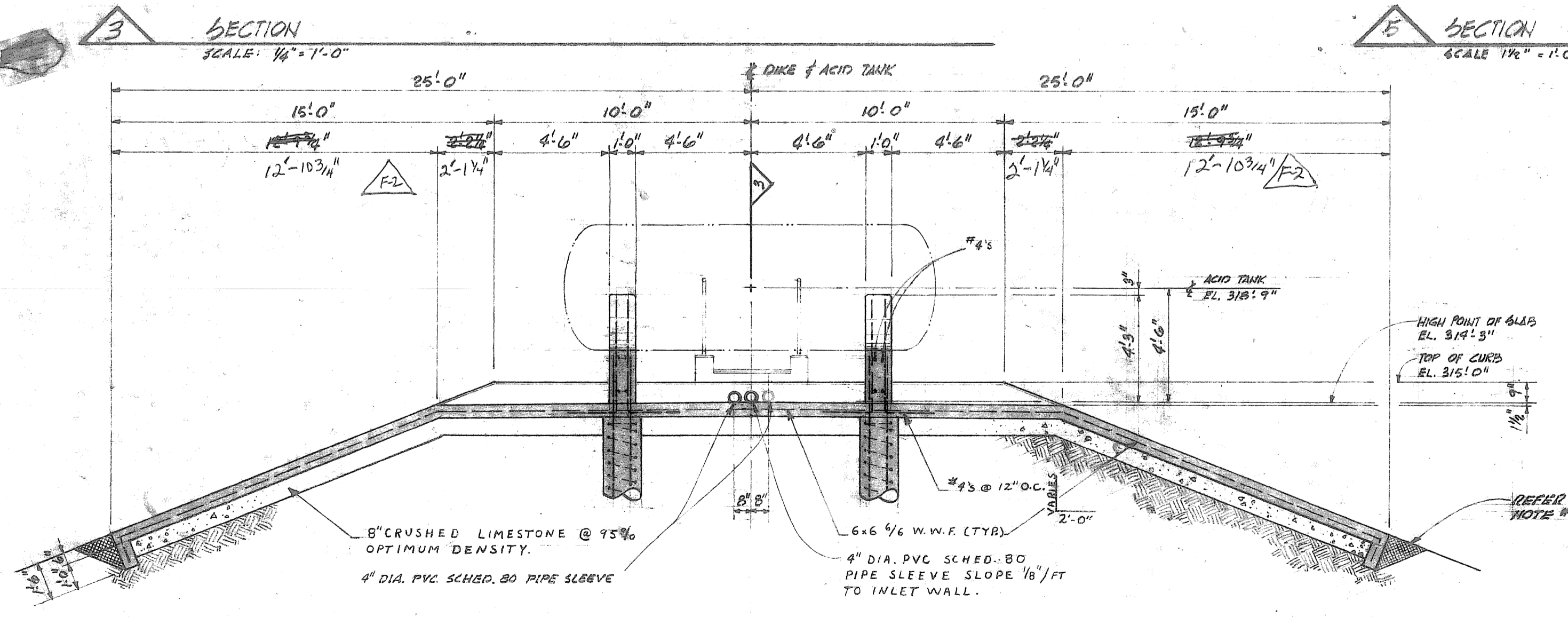
3 SECTION  
SCALE: 3/8" = 1'-0"



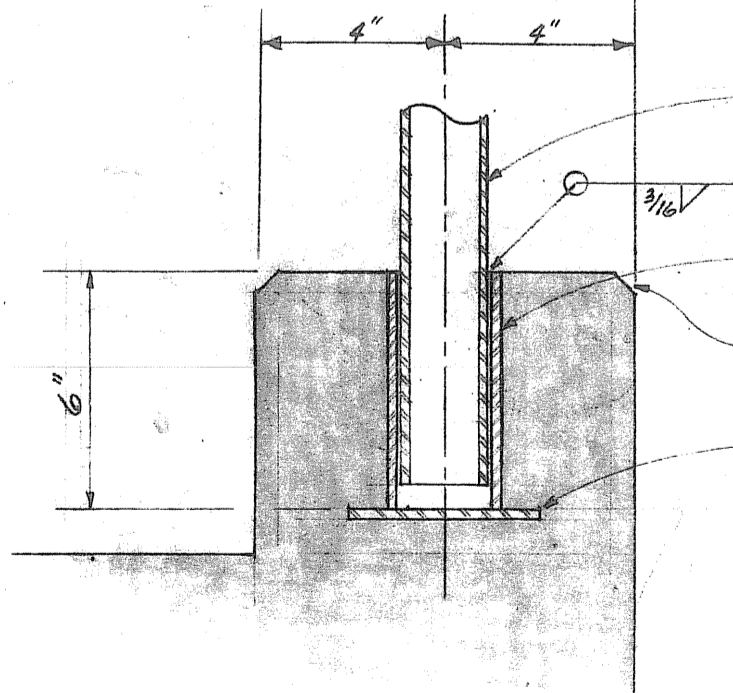
E SECTION  
SCALE: 1/2" = 1'-0"



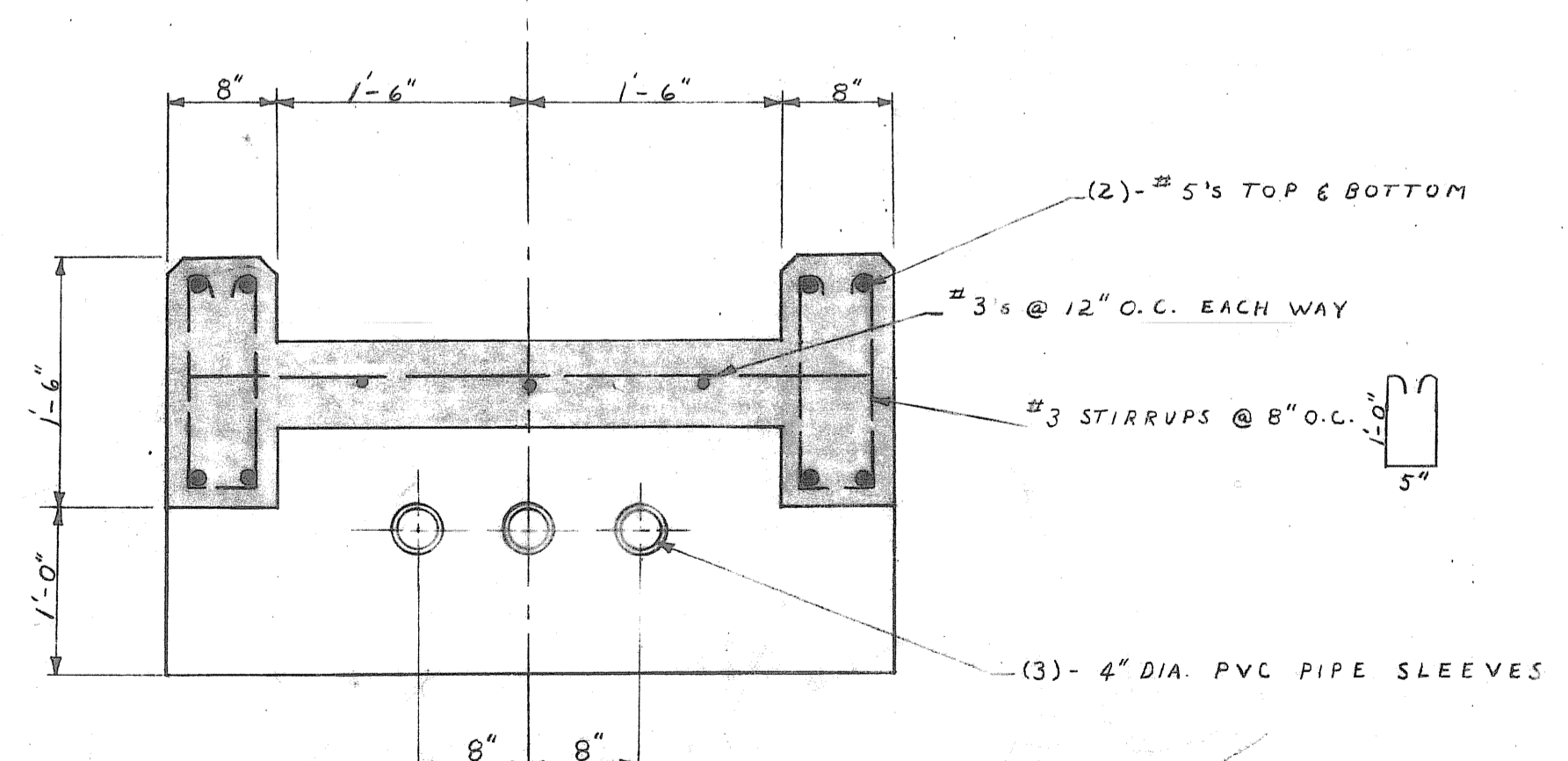
6 SECTION  
SCALE: 1/2" = 1'-0"



4 SECTION  
SCALE: 3/8" = 1'-0"



15 HANDRAIL PIPE SLEEVE DETAIL  
SCALE: 3/4" = 1'-0"



16 SECTION  
SCALE: 1" = 1'-0"

- F-1 Per Thomassen (TFC) July 11, 1978
- F-2 Per Thomassen (TFC) July 16, 1978
- F-3 Per Thomassen (TFC) July 19, 1978

NOTES  
1. REFER TO GENERAL NOTES I.C.70 FOR FOUNDATION REQUIREMENTS.  
2. COMPACTED STRUCTURAL BACKFILL.  
CONTRACTOR MAY USE BAGGATED CLAY.  
LINE STABILIZATION IS NOT REQUIRED AT THIS AREA.

REV	DATE	BY	DESCRIPTION
A	10/27/77	J.L.F.	REVISED PER ADDENDUM NO. 1
B	2-3-77	J.L.F.	REVISED PER ADDENDUM NO. 2
C	6-8-77	J.L.F.	FINAL BID SET
1	7-17-78	J.L.F.	ADDED SOIL NOTES FOR CLARIFICATION AT DET. 2 & 4
2	8-17-78	J.L.F.	ADDED NOTES TO DIMEN. & PLAN AT SECT. 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100
3	9-2-79	J.L.F.	ADD. DIM. @ 2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 66, 68, 70, 72, 74, 76, 78, 80, 82, 84, 86, 88, 90, 92, 94, 96, 98, 100

SCALE: AS NOTED  
DRAWN: J.L.F.  
DATE: 4-1-77  
CHECKED: B.R., C.A.D.  
APPROVED: M.L.H., W.G.H.

TIPPETT & GEE, INC.  
CONSULTING ENGINEERS  
ABILENE TEXAS

SAN MIGUEL PLANT  
UNIT NO. 1  
B.E.P.C. S.T.E.C.

ASH POND DROP INLET,  
FOUND. PLAN & DETAILS  
ASH POND ACID TANK PIER,  
FOUND. PLAN & DETAILS

JOB NO. SMI-406  
REV. 3/3  
DRAWING NUMBER I-C-177





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