



## 5 Key Features You Should Know

### A Tabletop That Redefines Molded Plywood

The Usurai Table elevates molded plywood beyond its typical industrial image. Its bold, striped tabletop is created through cross-cut lamination, layering white beech and oak veneer for a striking yet refined grain pattern.

### Strength in Simplicity

The Usurai Table is built with legs fixed directly to the corners and no apron or beam, yet it extends up to W2400 — a size that would normally require reinforcement. Stability was achieved through Ronan Bouroullec's precise decision to set the tabletop thickness at 35 mm, together with the manufacturer's careful consideration of structure and materials — a demonstration of true craftsmanship behind the table's pure design.

### A Name Inspired by the Beauty of Nature

"Usurai"—meaning "thin ice" in Japanese—was chosen to evoke both the layered beauty and delicate strength found in nature. The table's fine plywood layering subtly recalls the visual elegance of thin ice, enhancing the calm and refined presence of the design.

### Configurable Design for Varied Uses

The Usurai Table can be customized as a single table in larger sizes or configured by linking multiple tables together. Additional leg options further enhance its flexibility, allowing it to adapt to a variety of settings, from meeting rooms to open-plan spaces.

### In-House Lamination for Precision and Craft

Unlike conventional plywood, the Usurai's layered surface is made possible by in-house plywood production. The factory designs and laminates each layer from raw veneers, allowing for complete control over the table's composition. This careful process blends technical precision with artisanal craftsmanship.



“Although this table is basic, I like the thickness of the tabletop, the placement of the four cylindrical legs at the corners, and the angled edges.” -Ronan Bouroullec

## MATERIALS

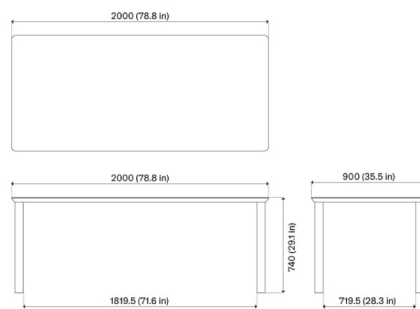
### OAK



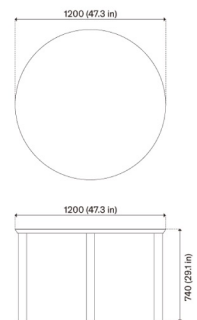
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NATURAL

## DIMENSIONS

### Rectangular



### Round



1600-2400xD900xH740 (mm)

Check the matrix chart for more size options up to 3,200 mm wide.



## Ronan & Erwan Bouroullec

Ronan and Erwan Bouroullec are French design brothers from Quimper in Brittany, France. They have been working together since 1999 with everything from industrial design to craft work, and large production runs to research, as well as the objects for the public space. Ronan and Erwan Bouroullec's creations span multiple fields of expression and have gradually entered our daily lives.

Photography: Alexandre Tabaste