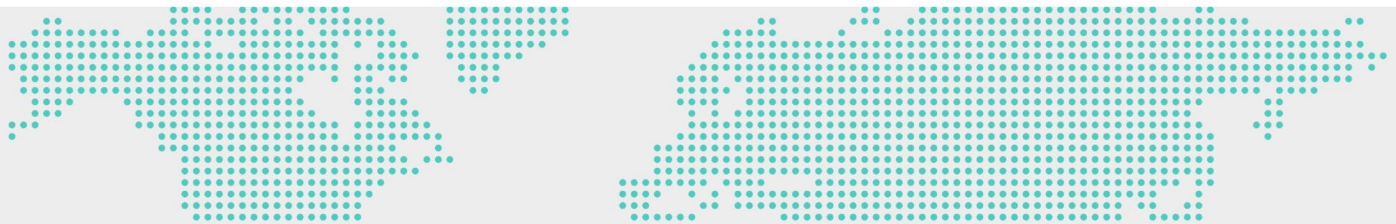


# SigenStack Energy Storage System Installation Guide

Version: Draft A  
Release Date: 2025-01-07



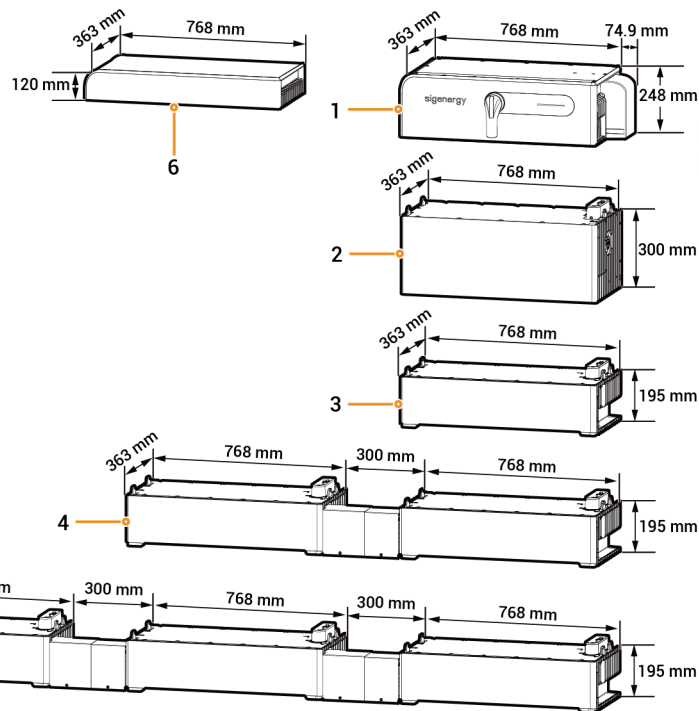
## ⚠ Caution

- Only trained or qualified persons with electrical engineering knowledge can work directly on the equipment.
- Operators should be familiar with national and local laws, regulations, and standards, and the compositions and operating principles of relevant systems.
- Before operations, please carefully read operating requirements and precautions in this document and User Manual. Any equipment damage caused by improper operation will not be covered under warranty.

## 1 Introduction

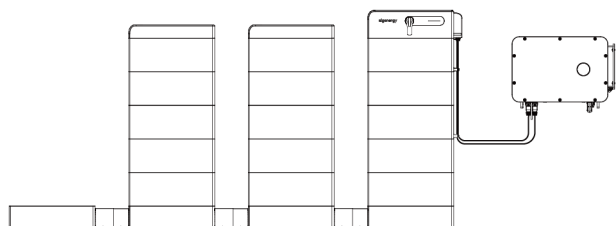
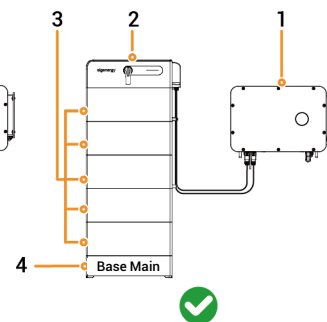
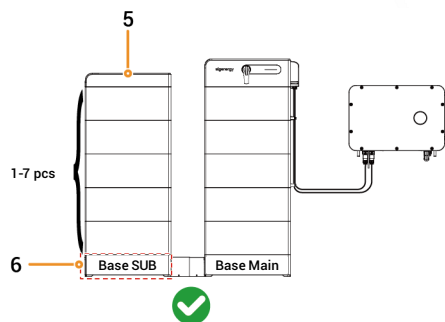
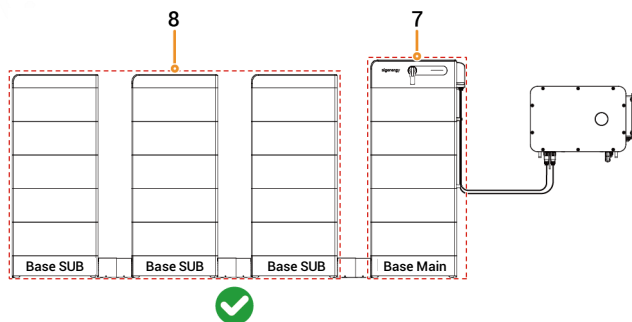
### 1.1 Appearance and Dimensions

No.	Model	Description	Abbreviated Form
1	SigenStack BC M2-1C-BST	Battery controller (including DC-DC boost converter module).	BC-BST
	SigenStack BC M2-0.5C-BST		
	SigenStack BC M2-0.5C	Battery controller.	BC
2	SigenStack BAT 12.0	Energy storage battery.	BAT
3	SigenStack Base MAIN-0.5C	Main base, for the Main stack containing the battery controller.	Base MAIN
	SigenStack Base MAIN-1C		
	SigenStack Base SUB-0.5C	Sub-base, for the Sub stack containing the energy storage battery top cover.	Base SUB
	SigenStack Base SUB-1C		
4	SigenStack Base 2S-1C	Twin base, including one main base and one sub-base.	Base 2S
5	SigenStack Base 4S-0.5C	Quadruple base, including one main base and three sub-bases.	Base 4S
6	SigenStack Cover	Energy storage battery top cover, for the Sub stack containing the sub-base.	Cover

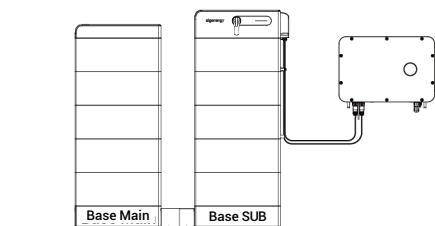


STA10V00001

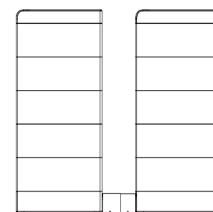
## 1.2 Configuration



No equipment is installed on the Base



Incorrect mounting location of Base Main



No BC-BST/BC is mounted to the battery rack



STA10V00003

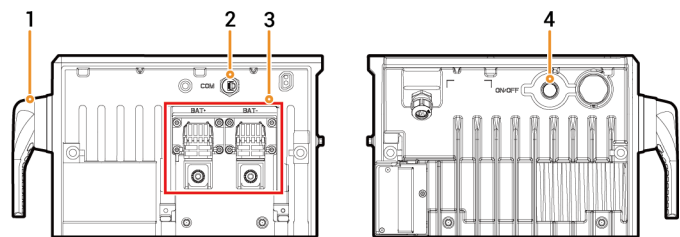
No.	Description	No.	Model
1	Sigen inverter/PCS	Sigen C&I series inverter/PCS	
7	Main Stack	2	SigenStack BC M2-0.5C/0.5C-BST/1C-BST
		3	SigenStack BAT 12.0
		4	SigenStack Base MAIN-0.5C/1C
		5	SigenStack Cover
8	Sub Stack	3	SigenStack BAT 12.0
		6	SigenStack Base SUB-0.5C/1C

### Tips

- 4 to 21 batteries can be connected to each inverter/PCS.
- 1 to 7 batteries can be mounted onto both Main Stack and Sub Stack.
- Base MAIN works with BC-BST or BC, and Base SUB works with Cover.
- BC-BST is used when no more than 19 batteries are connected to the inverter/PCS or when the inverter/PCS is connected to a PV string.

# 1.3 Introduction to Ports

SigenStack BC M2-0.5C/0.5C-BST/1C-BST



STA10V00003

No.	Description	Marking
1	Disconnecting switch	-
2	Communication port	COM
3	Power port	BAT+ / BAT -
4	Power button	ON / OFF

## 2 Inspections Before Installation

- Check whether the components are entirely supplied against the packing list and whether the appearance is in good condition. For any problem, contact your sales representative.
- Parts and accessories supplied with the packing box are personal assets of the owner and must not be taken away from the installation site.
- Check and ensure the completeness of personal protective equipment and installation tools; replenish if necessary.
- Check and ensure the correctness of quantity and specifications of the installer-provided cables; re-prepare if necessary.

### Personal Protective Equipment



Safety hat



Goggles



Dust mask



Protective gloves



Insulating gloves



Insulating shoes



Safety vest

### Installation Tools



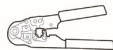
Power drill



Vacuum cleaner



Wire cutter



Crimp tool



Crimping pliers



Wire stripper



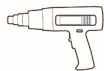
Scissors



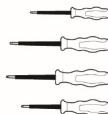
Cable ties



Heat shrinkable sleeve



Heat gun



Insulated screwdriver set



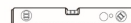
Digital torque socket wrench



Marker



Rubber mallet



Level



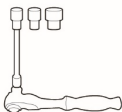
Tape measure



Forklift



Stainless steel plastic-covered wire rope



Insulated socket wrench

## Installer-provided Cables

No.	Cable Name	Recommended Specification
1	Base MAIN PE cable	Outdoor single-core copper cable Cross-sectional area of cable: $\geq 25 \text{ mm}^2$
2	Power cable between inverter/PCS and BC-BST/BC	Outdoor single-core copper cable Cross-sectional area of cable: $50 \text{ mm}^2$ to $70 \text{ mm}^2$ Cable OD: 11 mm to 22 mm Single cable length: $\leq 25 \text{ m}$
3	Signal cable between inverter/PCS and BC-BST/BC	Outdoor eight-core shielded twisted pair, EIA/TIA 568B standard network cable Cross-sectional area of conductor: $0.13 \text{ mm}^2$ to $0.2 \text{ mm}^2$ Cable OD: 4 mm to 7.5 mm Single cable length: $\leq 25 \text{ m}^{[1]}$

Note [1]: The cable length should be limited for good communication. Too long cable degrades the communication effect.

## 3 Site Requirements

### Tips

- The warranty applies when the equipment has been installed properly for its intended use and in accordance with the operating instructions.
- Prior to your installation, select the mounting location in strict accordance with your local building, fire protection, environmental protection regulations and specifications, including but not limited to GB 51048 Design Code for Electrochemical Energy Storage Station, GB 50016 Code for Fire Protection Design of Buildings, and NFPA 855 Standard for the Installation of Stationary Energy Storage Systems. The final planning of the mounting location should be determined by the installer or EPC (Engineering, Procurement, Construction).

### Installation Environment

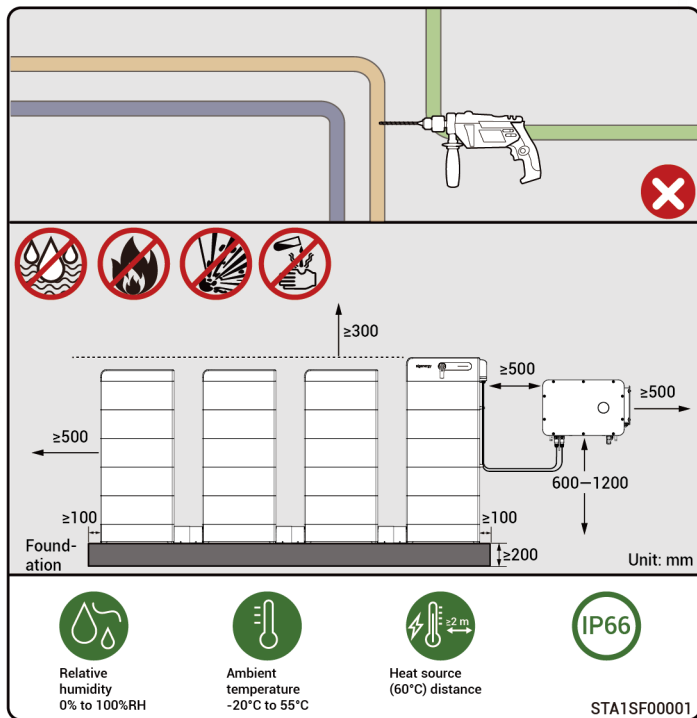
- Do not install the equipment in a smoky, flammable, or explosive environment.
- Do not install the equipment in an environment with conductive metal dust or magnetic dust.
- Do not install the equipment in an environment that is prone to mold and fungi.
- Do not install the equipment in an environment with strong electromagnetic interference.
- The temperature and humidity of the installation environment should meet equipment requirements.
- The equipment should be installed in an area that is at least 2000 m away from corrosion sources that may result in salt or acid damage (corrosion sources include but are not limited to seaside, thermal power plants, chemical plants, smelters, coal plants, rubber plants, and electroplating plants).

### Installation Location

- Do not tilt the equipment or place it upside down. Ensure that the equipment is horizontally installed.
- Do not install the equipment in a place with fire hazards or is prone to moisturizing.
- Do not install the equipment in a sealed, poorly ventilated location without fire protection measures and difficult access for firefighters.
- Do not install the equipment under water sources, including but not limited to water pipes and air conditioner outlet windows, where condensate or water leakage may occur. Otherwise, liquid may enter the equipment and cause short circuit.
- Do not install the equipment in mobile scenarios such as recreational vehicles, cruise ship. The equipment is hot when it is operating. Please ensure that the installation environment is well ventilated and avoid significant temperature rise by more than 3°C while the equipment is operating. Otherwise, the equipment will be derated.
- Do not install the equipment in mobile scenarios such as RVS, cruise ships, and trains.
- The equipment generates heat when it is operating. Do not install the equipment in areas easily accessible to heat dissipation surfaces.
- You are advised to install the equipment in a location where you can easily access, install, operate, maintain it, and view the indicator status.

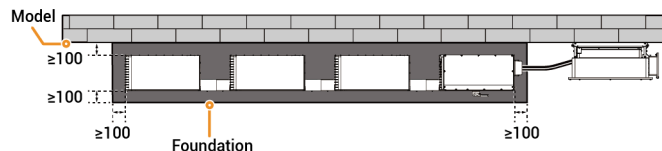
## Installation Base

- The equipment must be installed on concrete or other non-combustible surfaces, and the mounting location must be level, solid, and flat and feature sufficient load-bearing capacity.
- The equipment foundation should be prepared according to the total weight of the equipment. Recheck the foundation design if the load-bearing capacity is insufficient.
- The equipment foundation can be drilled for the installation of expansion bolts.
- Ensure that the height of the equipment base is above the highest recorded water level in the area and at least 200 mm above ground level, and avoid installing the equipment in low-lying areas prone to waterlogging.
- The foundation should not have a contact surface level error of greater than 3 mm with the equipment. Avoid local stress that may lead to instability.
- The installation base should be flat, and the installation area should meet the installation space requirements.
- No plumbing or electrical alignments should be inside the installation base to avoid potential drilling hazards during equipment installation.

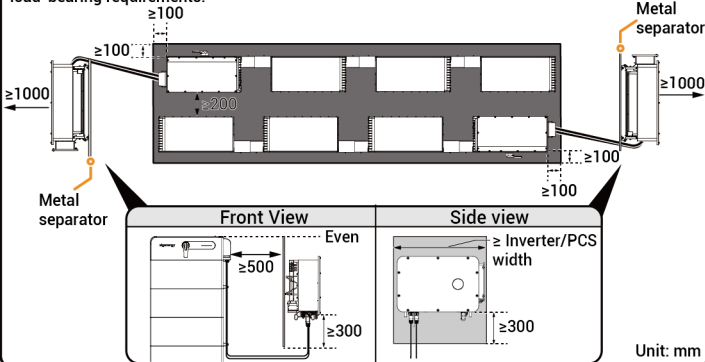


## Mounting Space (top view)

In this scenario, select a wall that meets the requirements based on the fire resistance rating defined by local codes.



In this scenario, when the installation height of the inverter/PCS is lower than that of the Main Stack, to avoid derating due to heat exchange between the inverter/PCS and BAT during operation, a metal separator must be added between them. The metal separator must meet load-bearing requirements.



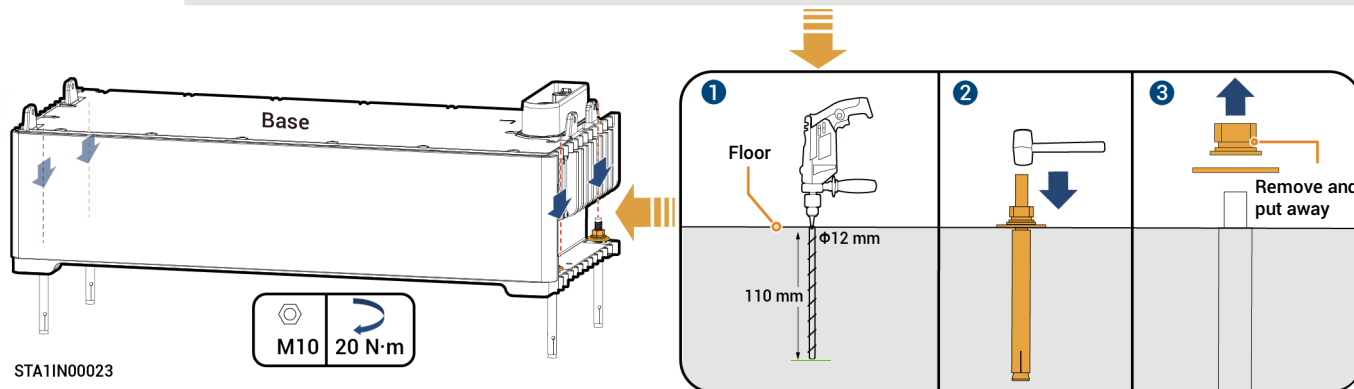
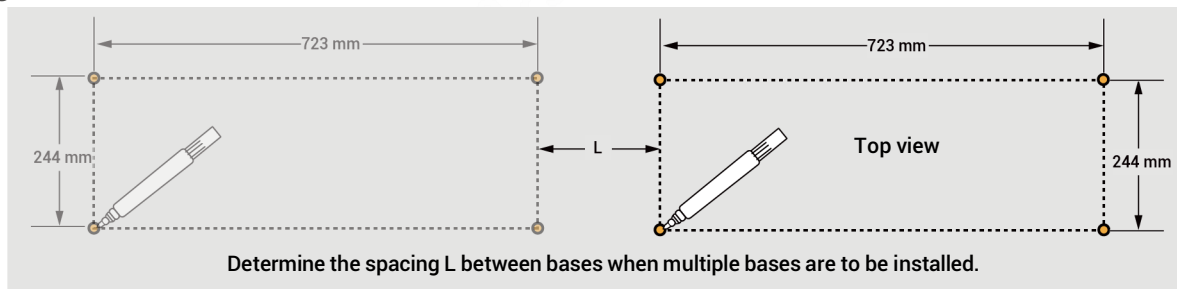


## 4 Installation

### Caution

The equipment is heavy. Handle the equipment with due care to avoid falling or injuring the operator.

### 4.1 Base Securing



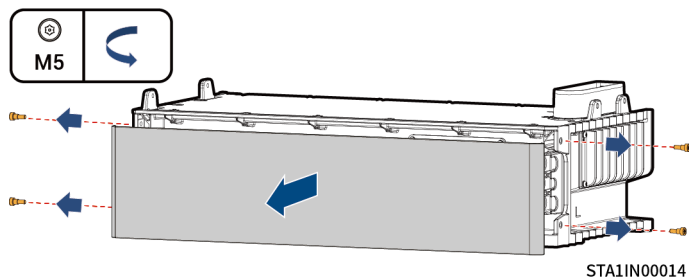
- If you purchased the Base 2S or Base 4S, please move the base with multiple people to the mounting location.
- If you purchased the Base 2S or Base 4S, please tighten the nuts in this step.
- If you did not purchase the Base 2S or Base 4S base, please tighten the nuts when assembling the base. For details, see 4.2 Assembling the Base.

## 4.2 Assembling the Base

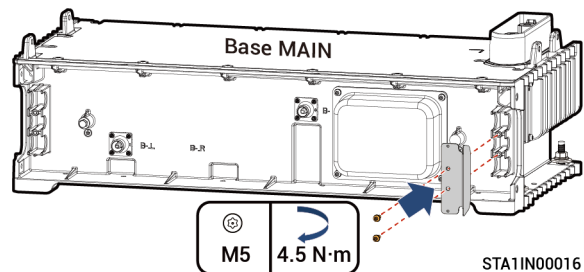
With Sub stack

If you purchased the Base 2S or Base 4S, please ignore this section.

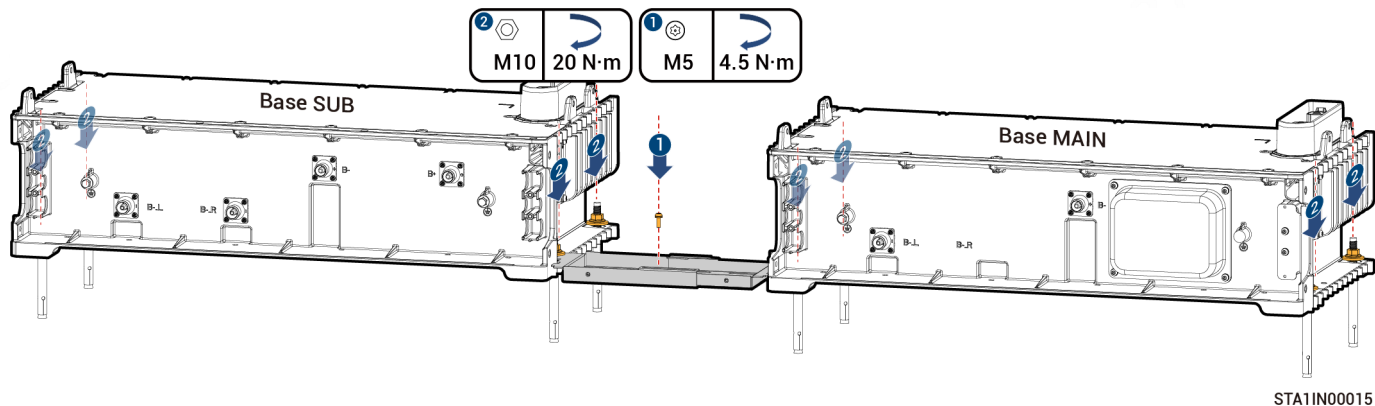
1



2




3

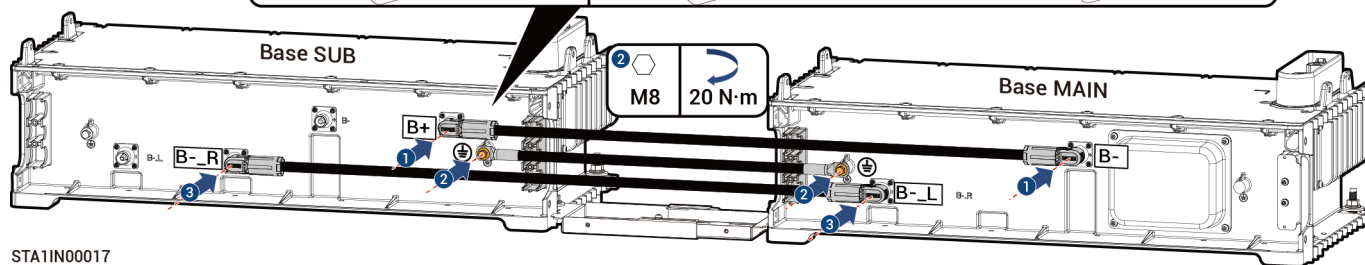
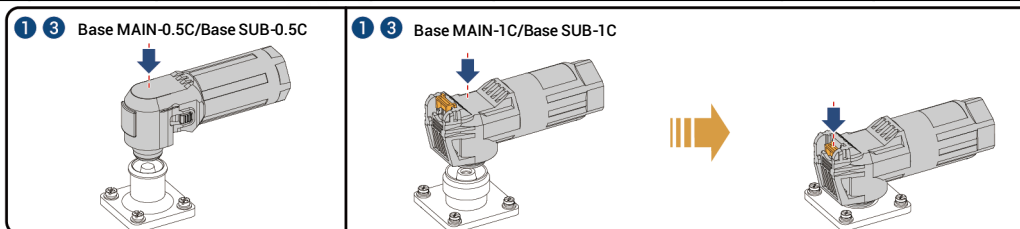


#### 4 Cables are supplied with the packing box.





##### Port Description

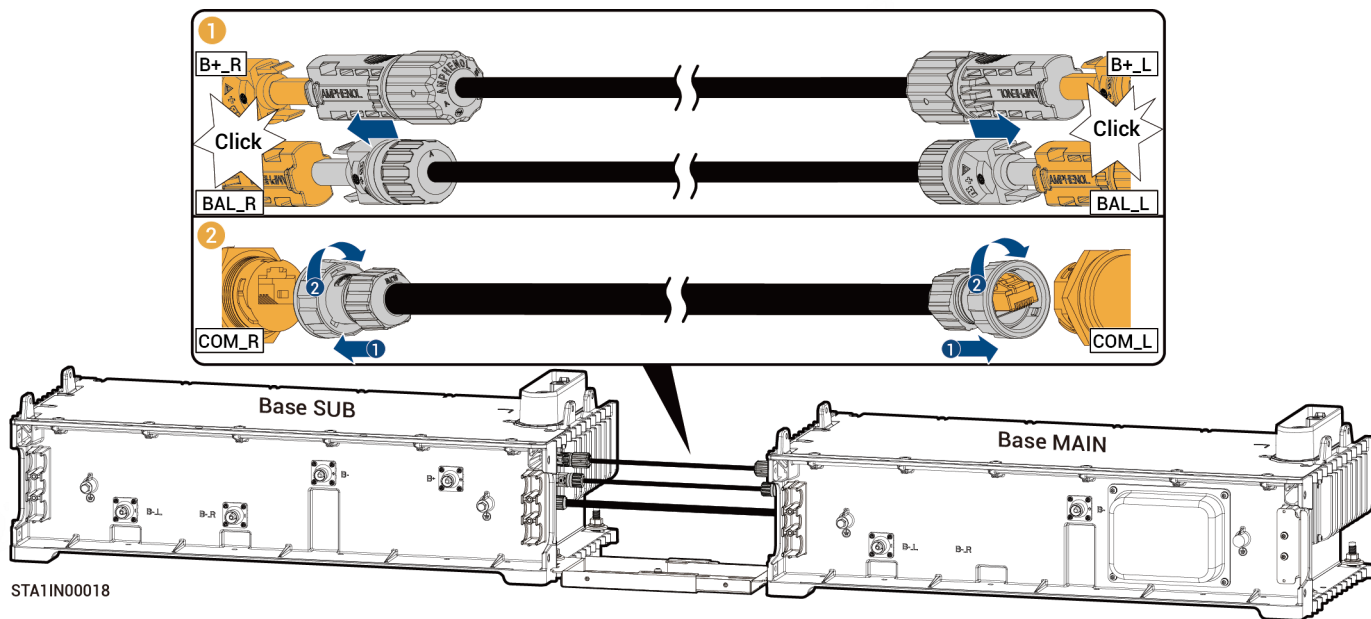
Marking	Description	Marking	Description	Marking	Description	Marking	Description
B+	Battery stack Positive Connection port	B-_R	Bus- right Connection port	B+_R	Auxiliary power supply Bus+ right Connection port	B+_L	Port on the left of the positive bus of the auxiliary power supply
B-	Battery stack Negative Connection port		PE point	BAL_R	Battery Balancing right Connection port	BAL_L	Battery Balancing left Connection port
B-_L	Bus- left Connection port	-	-	COM_R	Communication port on the right of the battery	COM_L	Communication port on the left of the battery

##### Connection



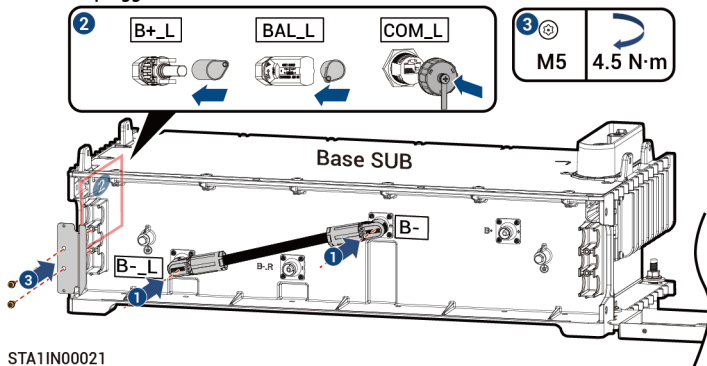
STA1IN00017

Connection between Base SUB and Base SUB		Connection between Base SUB and Base MAIN	
Base SUB	Base SUB	Base SUB	Base MAIN
B+	B-	B+	B-
			
B-_R	B-_L	B-_R	B-_L



Connection between Base SUB and Base SUB		Connection between Base SUB and Base MAIN	
Base SUB	Base SUB	Base MAIN	
B+_R	B+_L	B+_R	B+_L
BAL_R	BAL_L	BAL_R	BAL_L
COM_R	COM_L	COM_R	COM_L

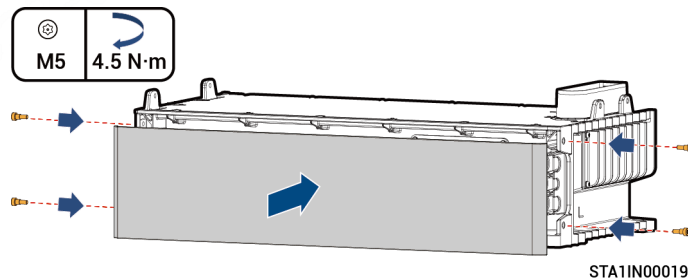
For multiple Sub stacks, repeat the steps 1 3 4 to complete the cable connection between Base SUBs.  
The Base SUB on the far left should be short-connected, and unused ports should be plugged.



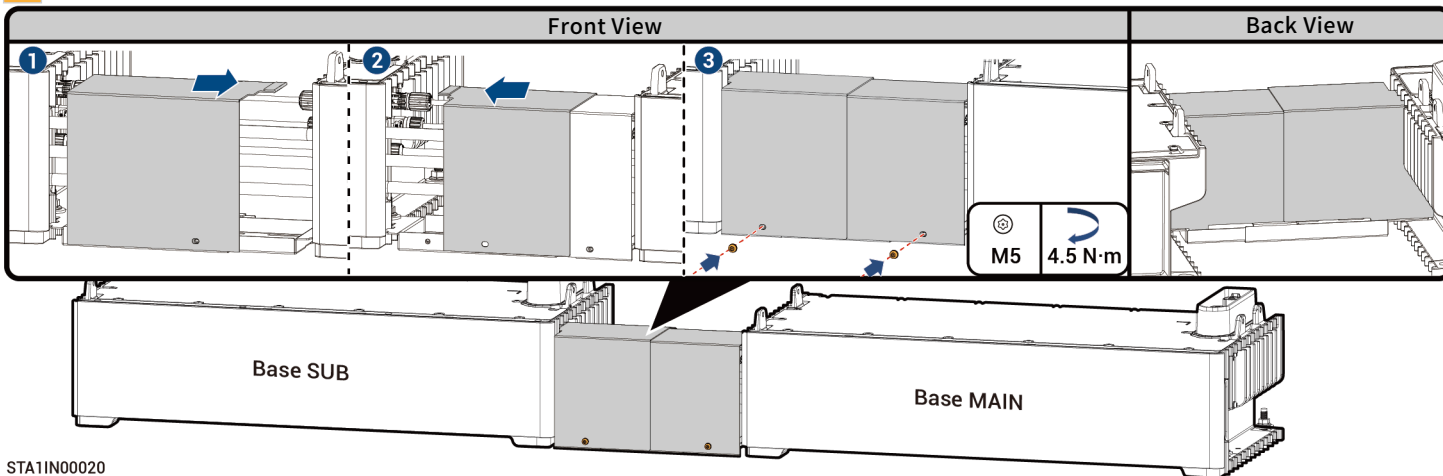
STA1IN00021

6 Before this step, you may choose to tie the cables as needed.

5

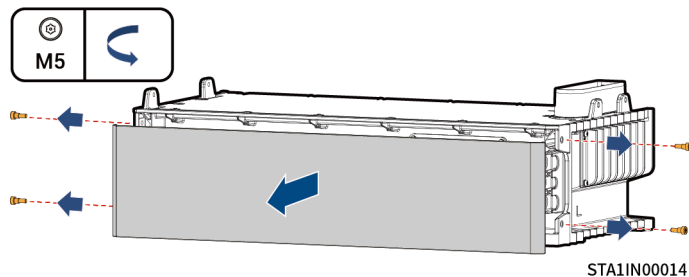


STA1IN00019

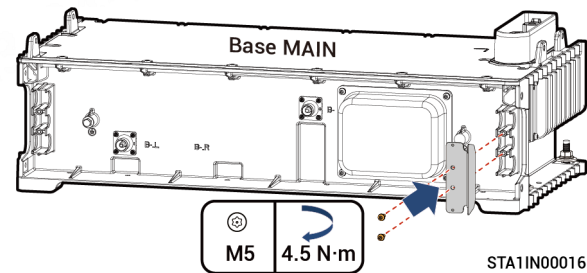


STA1IN00020

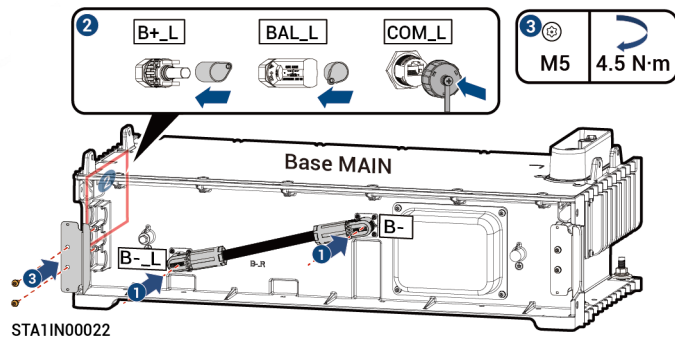
1



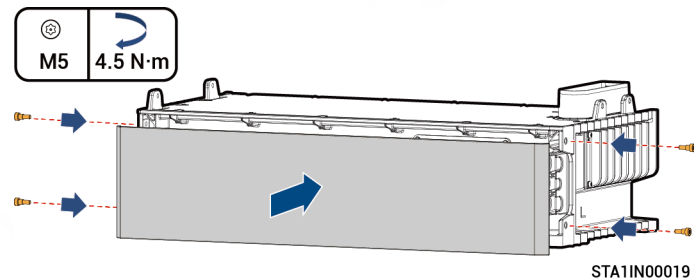
2



3



4

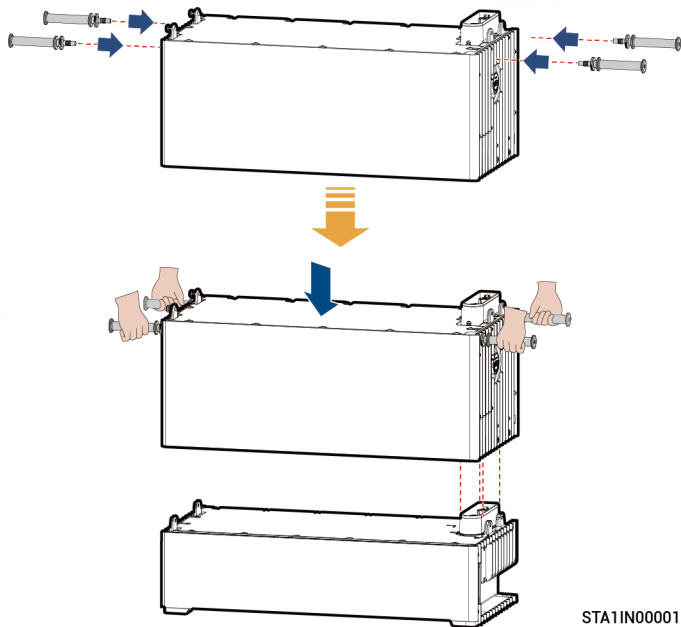


### 4.3 Installing BAT, Cover, and BC-BST/BC

#### Caution

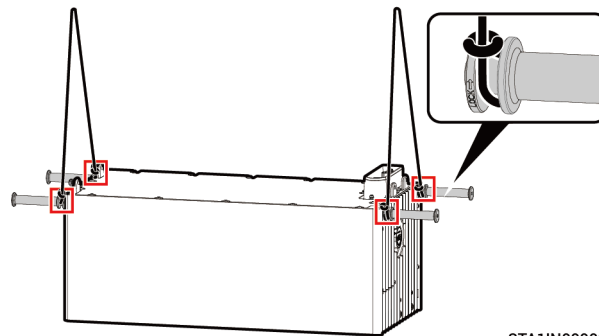
- The equipment is heavy. Please handle the equipment with due care to avoid sprains, crushing, or other injuries.
- Do not use a battery that fell off. Please buy a new one.
- Do not drag the equipment during installation.
- Check that the handles of the BAT are securely attached before lifting.

- 1** After the handles are attached to the BAT, keep the BAT level and install it vertically down.



- 2** Repeat the step **1** or the 2nd BAT.

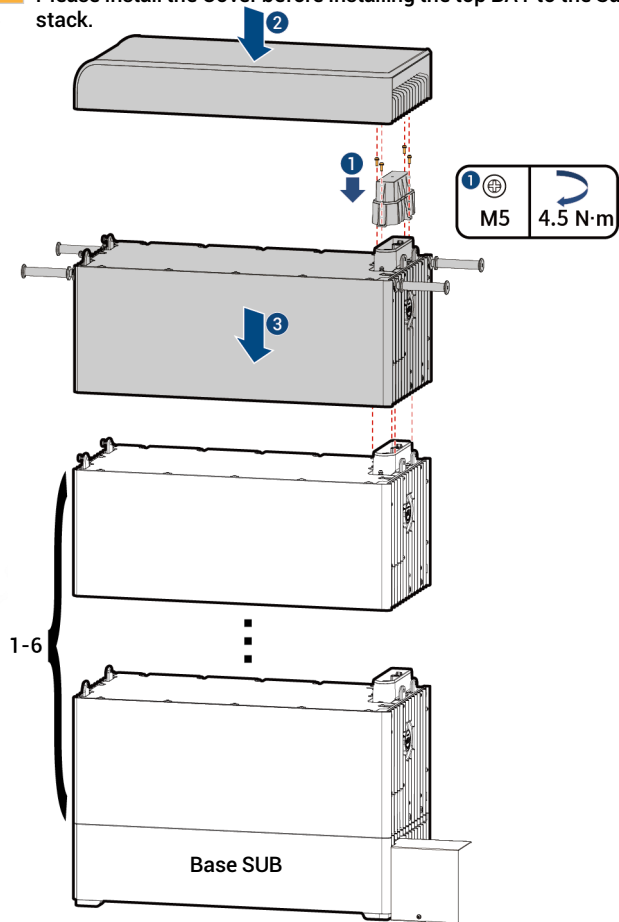
- 3** When installing three or more BATs, please use a lifting tool.



#### Tips

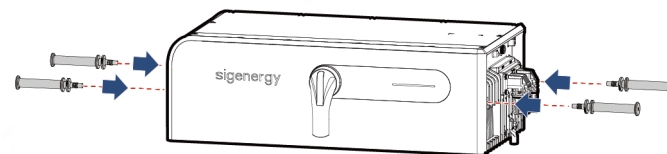
- Please prepare a lifting plan according to the actual situation and use a lifting rope that meets the load-bearing requirements. When lifting, please ensure that the equipment is secured tightly without the risk of falling.
- When lifting, wrap a protective layer around the area where the lifting rope comes into contact with the equipment to avoid damage to the equipment.

- 4 Please install the Cover before installing the top BAT to the Sub stack.



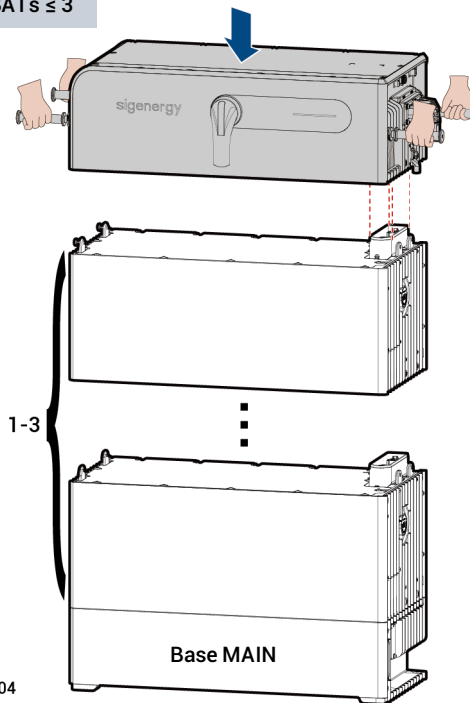
STA1IN00003

- 5 Install BC-BST/BC to the Main stack.



STA1IN00006

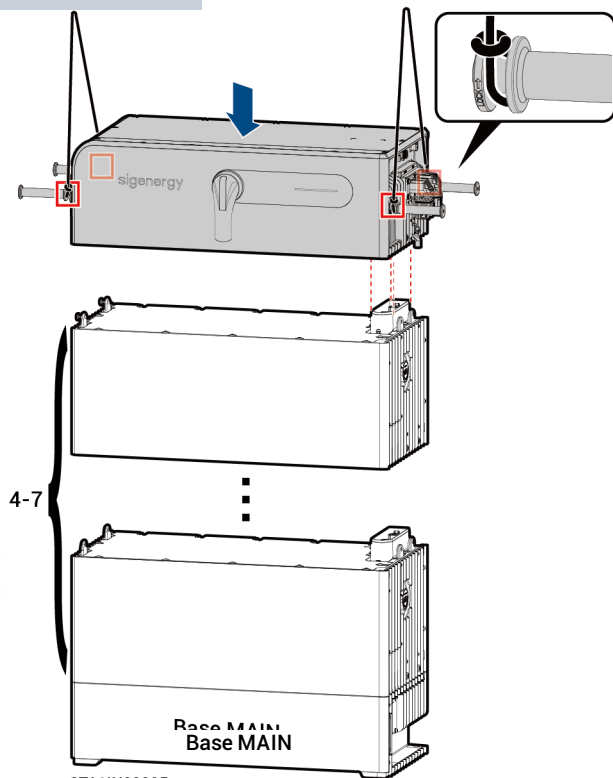
Installed BATs  $\leq 3$



STA1IN00004



4 ≤ Installed BATs ≤ 7



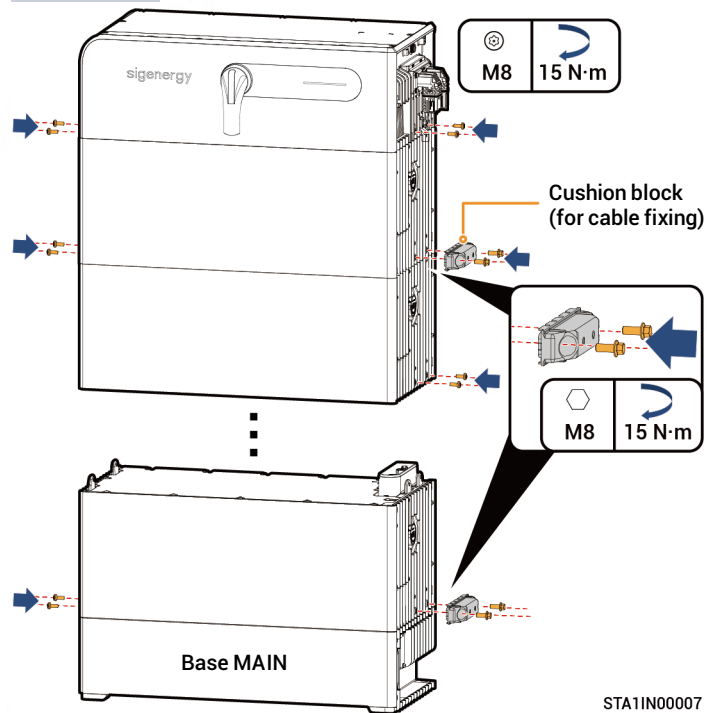
STA1IN00005

## Tips

- Please prepare a lifting plan according to the actual situation and use a lifting rope that meets the load-bearing requirements. When lifting, please ensure that the equipment is secured tightly without the risk of falling.
- When lifting, wrap a protective layer around the area where the lifting rope comes into contact with the equipment to avoid damage to the equipment.

## 6 Secure the battery rack.

### Main stack

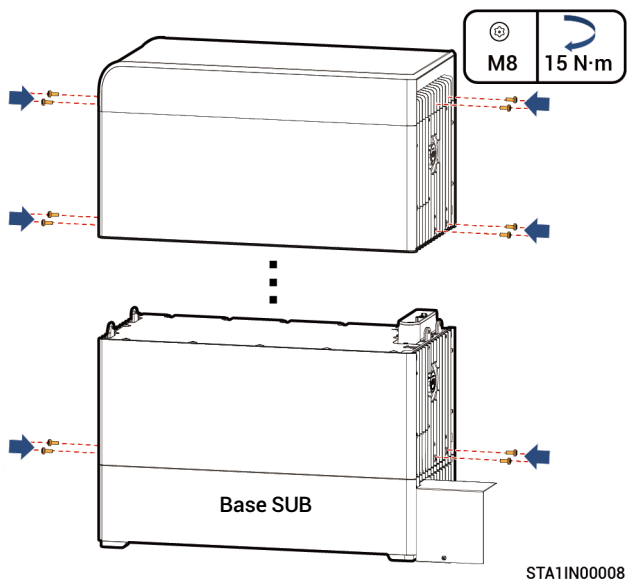


STA1IN00007

## Tips

Mounting location of cushion block:

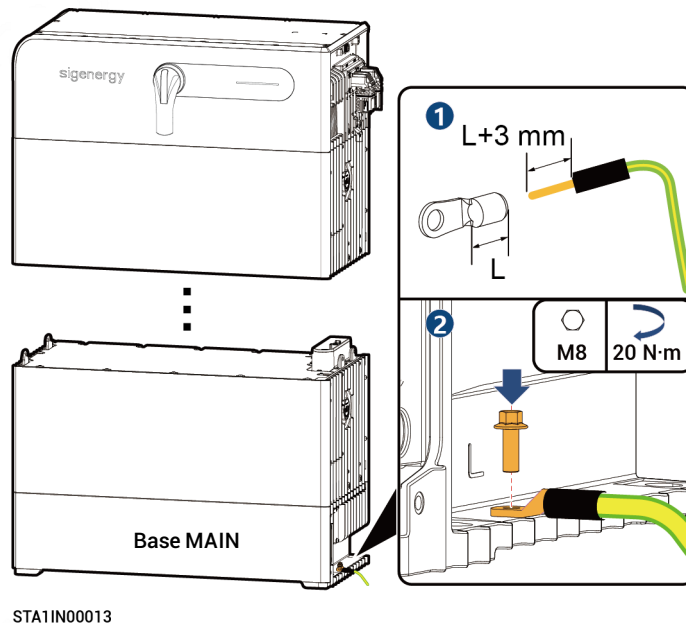
- A cushion block is required for the BAT underneath the BC-BST/BC.
- A second cushion block can be installed when there are 3 BATs or more. There are no less than one BATs between two cushion blocks.
- For BAT without cushion blocks, use screws (⊕) to secure it.



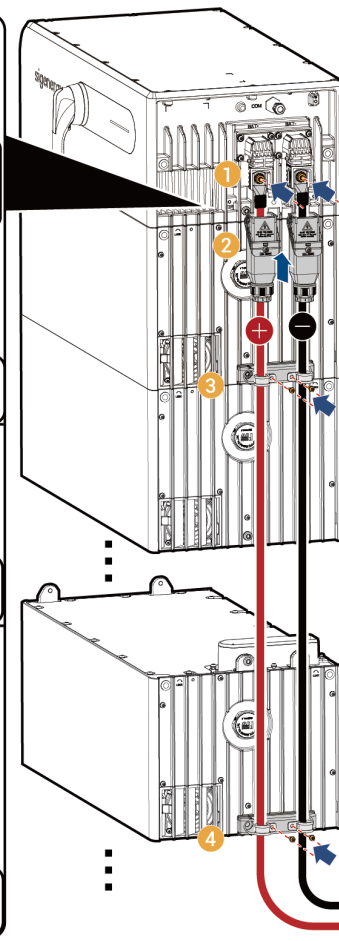
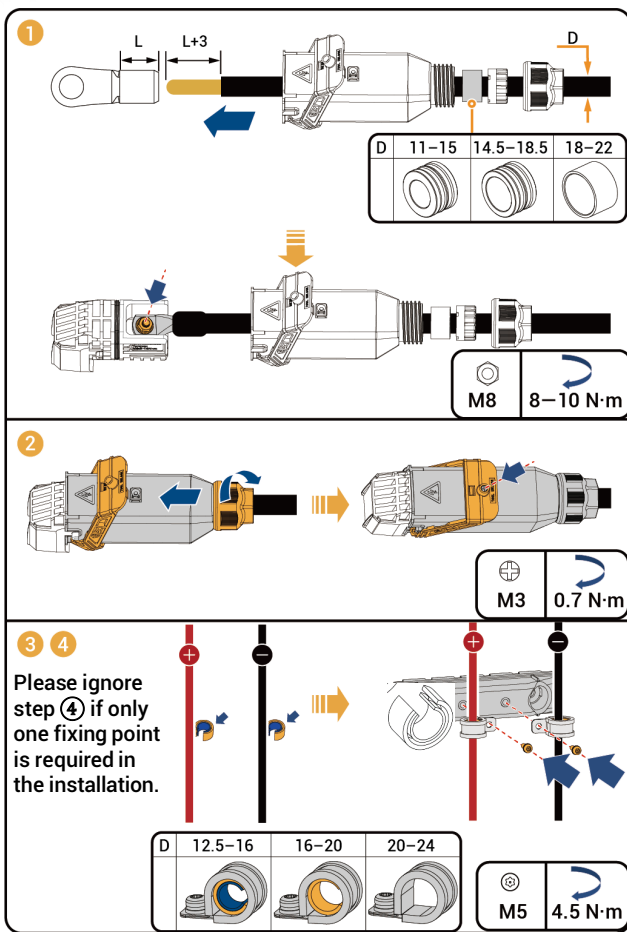
## 5 Cable Connection

### 5.1 Base MAIN PE Cable

The PE cable is grounded nearby or connected to the PE point of the inverter/PCS.



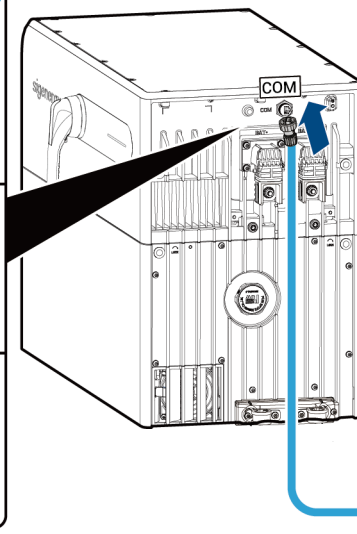
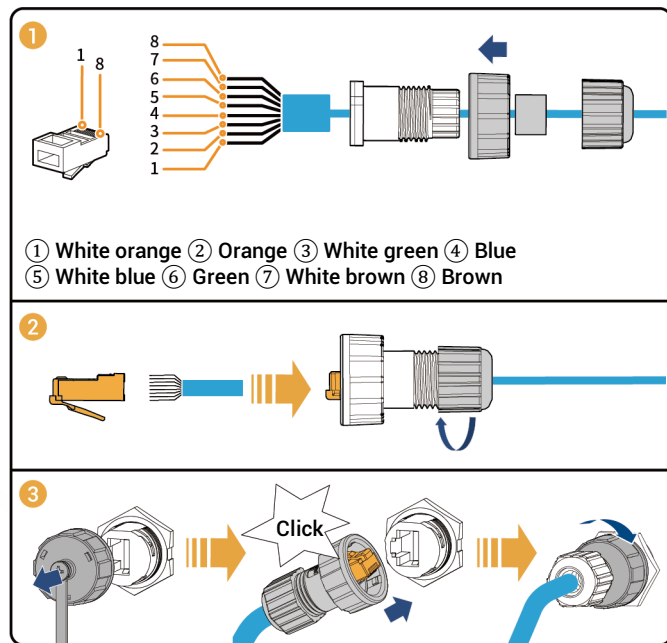
## 5.2 BC-BST/BC Power Cable



### Tips

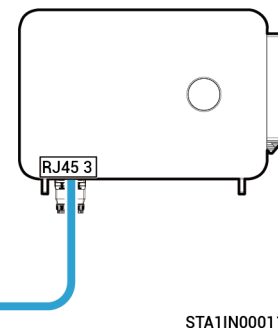
For specific operations on the inverter/PCS side, see the Installation Guide for the respective model.

## 5.3 BC-BST/BC Signal Cable



### Tips

For specific operations on the inverter/PCS side, see the Installation Guide for the respective model.

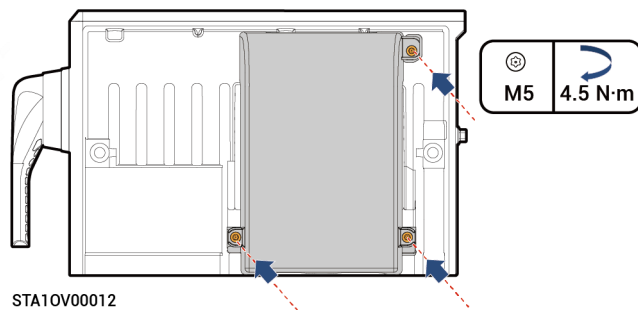


STA1IN00011

## 6 Inspections After Installation

No.	Check Item
1	The equipment is securely installed.
2	PE cable, power cable, and signal cable are installed properly without omission.
3	Lock screws or connectors are installed in place without any looseness.
4	Cutouts of cable ties are free of burr or sharp edges.
5	The disconnecting switch is in the OFF position.
6	Unused ports are protected with water-proof covers or plugs.
7	No construction residue inside and outside the equipment.

After checking that everything is OK, install the protective cover for the BC-BST/BC.

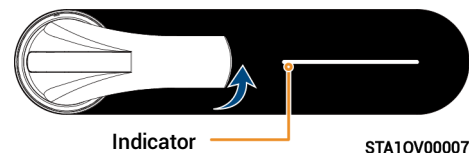


## 7 Power-on

1. Place the BC/BC-BST disconnecting switch in the ON position.
2. Power on the inverter/PCS by referring to the Installation Guide for the respective model.
3. Check the indicator status of the BC/BC-BST.

### Tips

The indicator correctly indicates the real-time power and status of the battery rack.



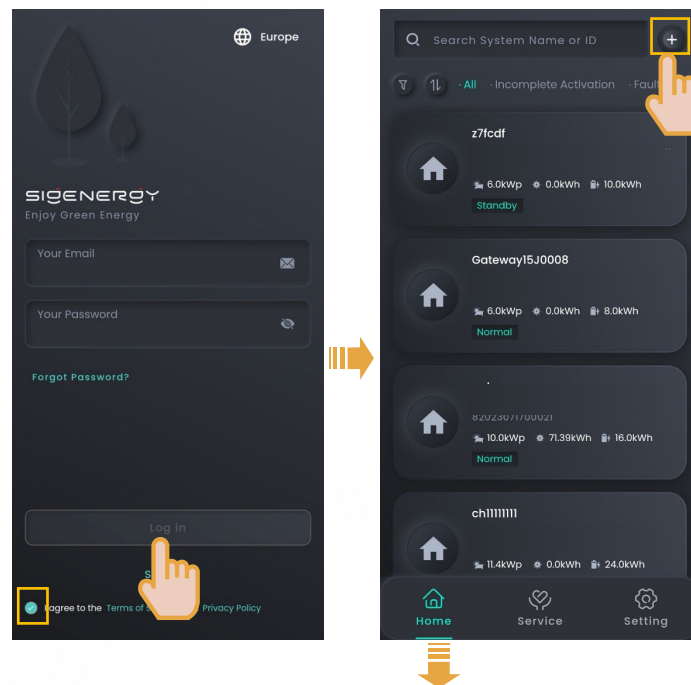
Color	Status	Meaning
	Steady on	Battery rack in standby mode.
	Flowing	Charging.
	Flowing	Discharging.
	Steady on	The battery cluster communicates abnormally with the inverter/PCS.
	Breathing blink	Communication error between BAT and BC/BC-BST.
	Steady on	Equipment failure.

## 8 Creating a New System

- 1 Please visit <https://www.sigenergy.com> and go to "Partner" → "Register Now" and sign up for your account.
- 2 Download the mySigen app to initiate the creation of a new system for your equipment.



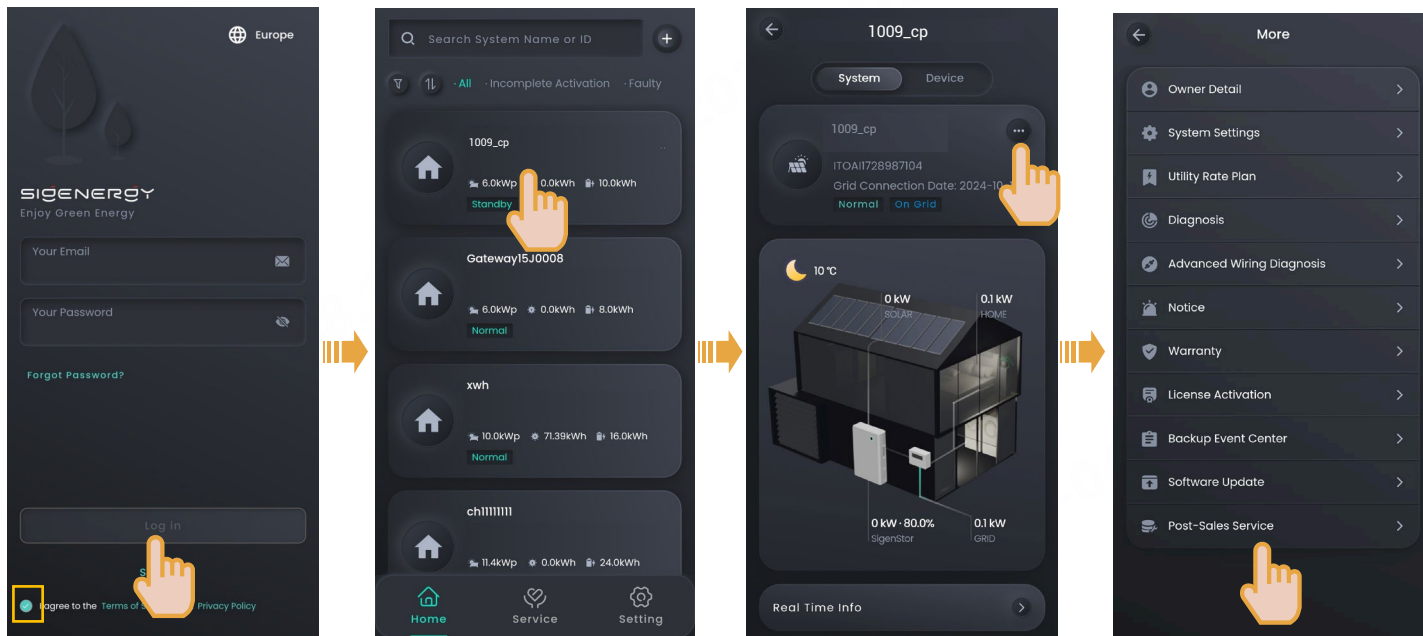
### Creating a New System with an inverter/PCS



- Create a new system as instructed on the screen.
- For the procedure, see Installation Guide for the respective inverter/PCS.

## Adding to Existing Power Stations

Please complete the following steps to confirm the addition of SigenStack.



← Post-Sales Service

1 2 3

Details Confirm

inverter Inverter Normal

Please confirm the service content of this after-sales service :

01 SigenStor  
CMU110A21CN0010  
• Inverter: 110A21CN0010  
• DC Charger: DCI231231232 New  
• Battery: pack12341234 New

02 EV AC Charger  
KDK123123123

I confirm that after this after-sales service, the devices in the system conform to the actual conditions.

Next



Complete the confirmation process as instructed on the screen.





Sigenergy Technology Co., Ltd.



Website

LinkedIn

YouTube

**www.sigenergy.com**



**SIGENERGY**

Copyright © 2025 Sigenergy Technology Co., Ltd. All rights reserved.

The information provided in this document is for reference only. The information in the document is legally collected and maintained as reliable, accurate, and complete as possible, but the accuracy or completeness of the information described in the document is not guaranteed. This document cannot be used as a basis or evidence for morality, responsibility, or legality. Sigenergy Technology Co., Ltd. will supplement, correct, and revise the relevant information at any time, but will not provide any forms of guarantee on its timely release. Sigenergy assumes no responsibility for the information provided in this document or for any direct or indirect effects or consequences arising therefrom. The document is proprietary to Sigenergy Technology Co., Ltd. and shall not be reproduced, copied, or published in any form by any organization or individual without prior written permission. Sigenergy Technology Co., Ltd. has the right to modify and interpret the terms of this disclaimer.