

Interested in Turning Bowls?

The **ONEWAY Bowl Steady** is specifically designed to assist in dampening the vibration caused when turning medium to large size bowls. Utilizing the same "scissor" clamping mechanism as the **Spindle Steady**, the **Bowl Steady** will accommodate bowls from 10" all the way up to 24".



For more information on the Bowl Steady or other ONEWAY products, visit our website at:

www.oneway.ca

Version 4.1 December 2010

Manufacturer's Warranty

Date Purchased: _____

Manufactured parts on this ONEWAY product are backed by a warranty period of 5 years from the date of purchase.

The Wheels and Bearings are not covered under this Warranty.

ONEWAY hereby agrees to repair or replace any defects due to faulty material or workmanship provided that:

1. The warranty period has not elapsed. Proof of purchase date (sales receipt etc.) is required prior to any repair taking place.
2. The product has not been altered or modified in any way.
3. The product has not been subjected to misuse, abuse, negligence or was not used strictly in accordance with these instructions.
4. Transportation costs incurred in returning the product to ONEWAY Manufacturing is pre-paid by the customer.

This warranty does not cover any costs or damages arising directly or indirectly from the operation of this product.

No other guarantee, written or verbal is authorized by ONEWAY Manufacturing.

Our policy is one of continuous improvement. We therefore reserve the right to change the specification and/or design without notice.



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Spindle Steady Instructions

Part No. 3280



Contents Of Package

- Tension Arm Assembly
 - Wheels (3)
 - 1 1/4" Post
 - Base
- Hardware Package
- Clamp Block (lathe specific)
- Note: Clamp Block may be packaged separately

Hardware List

<u>Hardware List</u>	<u>Qty.</u>	<u>Location</u>
Post	1	No. 1
Tension Assembly	1	No. 2
Base	1	No. 3
1/4" - 20 x 3/4" socket head cap screws	4	
3/16 short arm hex key	1	

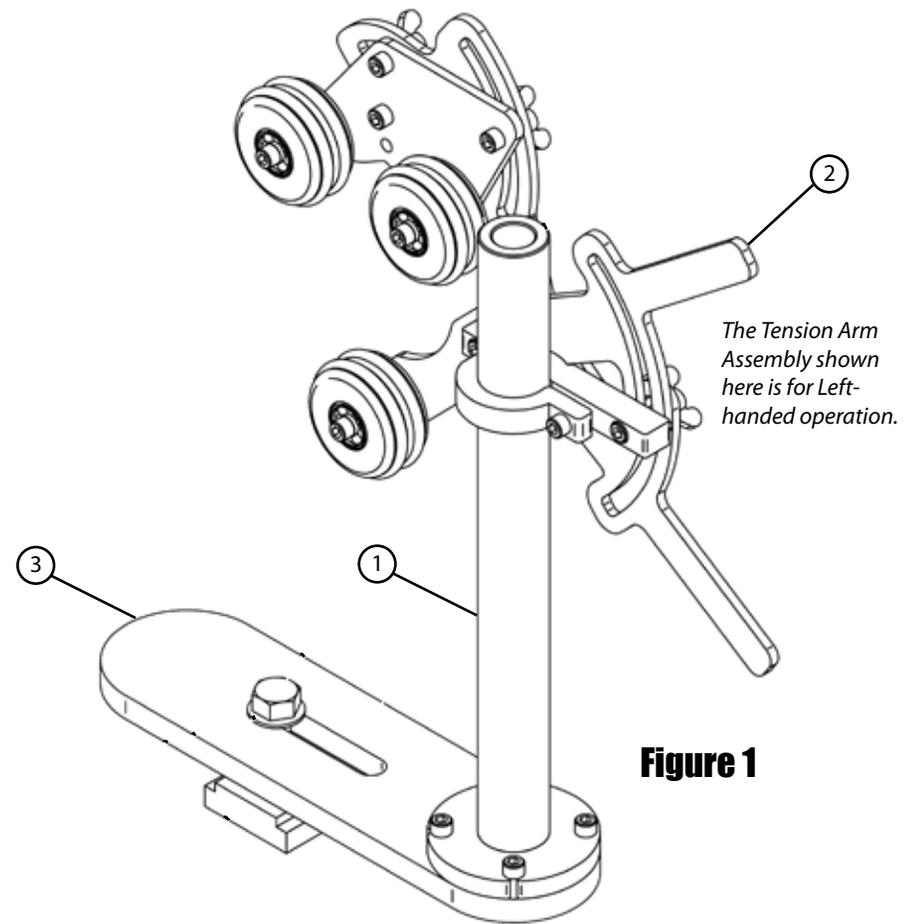


Figure 1

Assembly Instructions:

Step 1.

Assemble the Post (Figure 1 No. 1) to the Base Plate (Figure 1 No. 3) using four 1/4" - 20tpi x 3/4" long Socket Head Cap Screws which are included in the Hardware Package.

Step 2.

Attach the Tensioning Bar Assembly (Figure 1 No. 2) to the Post (Figure 1 No. 1) and tighten at the approximate spindle height.

Important Note:

The Tensioning Arm Assembly is pre-assembled for right-hand operation. This can be changed to accommodate left-hand operation (refer to Figure 1 above to view the left-handed assembly).

How to use the Spindle Steady:

Position the Spindle Steady on your machine so that the post is at the back. Adjust the height of the tension arm assembly to vertically center the tension arm assembly with the spindle (exact height adjustment is not critical). Loosen off all the nuts, open up the tensioning arms and slide the base forward until the bottom wheel is close to bottom dead center on the spindle you are turning. Tighten the base to the lathe bed. Once the Spindle Steady is securely fastened to the lathe, squeeze the tension arms with light pressure to bring the wheels into contact with the spindle. Be careful not to pull up or push down on the tensioning arms as this will deflect the spindle. Tighten all the nuts starting with the two that clamp the arms, and finish with the two that clamp the swivel block.

Removal - reverse the above process to remove the spindle for the steady.