



TECHNICAL DATA SHEET

RECM4384 Orlea

Design from Havwoods

USAGE: (SEE HAVWOODS QUICK REFERENCE GUIDE TO CHOOSING THE CORRECT FLOOR).



PRODUCT DETAILS

Product Code	RECM4384
Product Range	Design from Havwoods
Construction	Engineered
Specie	European Oak
Pattern	Design Panel
Process	Fine Aged
Finish	Stained & Oiled
Profile	Tongue & Groove
Edge Profile	Square Edge
Top Layer	5mm European Oak
Backing	Birch Plywood
Thickness	20mm
Width	800mm
Length	800mm
Pack Size	0.64m ²
Grade	Rustic
Maintenance	Comprehensive maintenance instructions and materials are available from Havwoods for all floors.

INSTALLATION METHODS

Fully Bonded	Yes* (recommended)
Nailed	No
Floated on underlay	No
Over Underfloor Heating	Yes*# (Please ask for our technical guidelines)

GRADING CRITERIA

Known as either natural or rustic grade this allows a virtually limitless size and number of knots. Heartwood will be used, there will be colour variation, sapwood and filler; you should expect checks (cracks across the growth ring) and possibly some end shake (cracks between the rings). The colour of the filler is selected to compliment the wood rather than to match it exactly and it may vary from batch to batch.

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only. Please ask for further details

TECHNICAL CRITERIA

Origin	Europe
Responsible Certification	Please ask a member of staff for details
Janka Hardness Rating	1,120 lbf (4,980N)
Formaldehyde Emission	E1(EN 717-1)
Pentachlorophenol Emission	< 5ppm (CEN/TR 14823)
Slip testing	95/48 PTV (CEN/TS 15676:2007)
Reaction to Fire Certification	Cfl-s1 (EN 13501-1:2007)
Thermal Conductivity	λ 0.18 W/m K (EN 12664)

* Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.

** This product may require on-site sanding prior to applying a suitable finish

Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

INSTALLATION AND WARRANTY All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

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