



TECHNICAL DATA SHEET

HW963 Arena

Venture Plank

USAGE: (SEE HAVWOODS QUICK REFERENCE GUIDE TO CHOOSING THE CORRECT FLOOR).



PRODUCT DETAILS

Product Code	HW963
Product Range	Venture Plank
Construction	Engineered
Specie	European Oak (Quercus Robur)
Pattern	1-Strip
Process	Sanded
Finish	Extra Black UV Oiled
Profile	Tongue & Groove
Edge Profile	2-Sided Bevelled Edge
Top Layer	6mm European Oak (Quercus Robur)
Backing	Birch Plywood (Betula spp.)
Thickness	20mm
Width	180mm
Length	1950-2400mm‡ (May include up to 25% shorter boards)
Pack Size	1.40-1.73m ²
Grade	Rustic
Maintenance	Comprehensive maintenance instructions and materials are available from Havwoods for all floors.

INSTALLATION METHODS

Fully Bonded	Yes* (recommended)
Nailed	Yes*
Floated on underlay	Yes*
Over Underfloor Heating	Yes*# (Please ask for our technical guidelines)

GRADING CRITERIA

Known as either natural or rustic grade this allows a virtually limitless size and number of knots. Heartwood will be used, there will be colour variation, sapwood and filler; you should expect checks (cracks across the growth ring) and possibly some end shake (cracks between the rings). The colour of the filler is selected to compliment the wood rather than to match it exactly and it may vary from batch to batch.

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only. Please ask for further details

TECHNICAL CRITERIA

Origin	Europe
Responsible Certification	Please ask a member of staff for details
Janka Hardness Rating	1,120 lbf (4,980N)
Formaldehyde Emission	E1 (EN717-1)
Pentachlorophenol Emission	< 5ppm (CEN/TR 14823)
Slip testing	65/39 PTV (BS7976-2:2002+A1:2013)
Reaction to Fire Certification	Cfl-s1 (EN13501-1)
Thermal Conductivity	λ 0.17 W/m K (EN 12664)

* Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.

** This product may require on-site sanding prior to applying a suitable finish

Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

‡ Pack lengths will either 1950mm or 2400mm dependant upon stock availability.

INSTALLATION AND WARRANTY All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

This technical data sheet was written by Havwoods International. At the time of writing and publication of the sheet, all information is specified correctly. The company reserves the right to change the specifications of this product at any time without prior notice to third parties. The photographs use in the sheet are intended only as illustrations. No rights can be derived from them.

