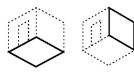
HAVWOODS



Technical Data Sheet

Version 1.0

HW3024 Serres V Collection







Specification

Pattern	Herringbone
Construction	3-Layered Engineered
Top Layer Specie	European Oak (Quercus robur)
Surface Process	Brushed
Finish	Matt Lacquered
Connection System	Tongue & Groove
Edge Profile	4-Sided Bevelled Edge
	0 1/
Backing	Spruce Veneer (Picea spp.)
Wear Layer Thickness	Spruce Veneer (Picea spp.) 4mm
Wear Layer Thickness	4mm
Wear Layer Thickness Total Thickness	4mm 14mm
Wear Layer Thickness Total Thickness Width	4mm 14mm 120mm
Wear Layer Thickness Total Thickness Width Length	4mm 14mm 120mm 600mm



The mark of responsible forestry

Key:

- \land Please note that this is a smoked/fumed product. This reactive process will typically generate a wider range of colour variation in the product.
- ** This product may require on-site sanding prior to applying a suitable finish
- ‡ Pack lengths will vary between the specified minimum and maximum lengths depending upon stock availability.
- * Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.
- # Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

Installation Methods

Fully Bonded	Yes* (recommended)
Nailed/Screwed	No
Floated on Underlay	No
Over Underfloor Heating	Yes*# (Please ask for our technical guidelines)

All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

Grading Criteria

Sound Knots	Unlimited	
Broken Knots	Up to 40mm Ø allowed	
Filled Defects	Allowed	
Heart/Pith	Allowed	
Sapwood	up to 1/3 of the width, and 30% of the volume	
End Checks	Allowed	
Insect Damage	2% maximum	
Filler	Allowed	
Colour Variation	Allowed	
Small Cracks	Allowed	
Inner Bark	Allowed	
Modullary Rays	Allowed	

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only.

Technical Criteria

Origin	Europe
Certification	FSC® Certified (FSC-C009500)
Janka Hardness Rating	1,120 lbf (4,980N)
Formaldehyde Emissions	E1 (EN717-1)
Pentachlorophenol Emissions	< 5ppm (CEN/TR 14823)
Slip Testing	45/37 PTV (CEN/TS 15676:2007)
Reaction to Fire Classification	Dfl-s1 (EN13501-1)
Thermal Resistance	0.12 W/m K (EN 12664)





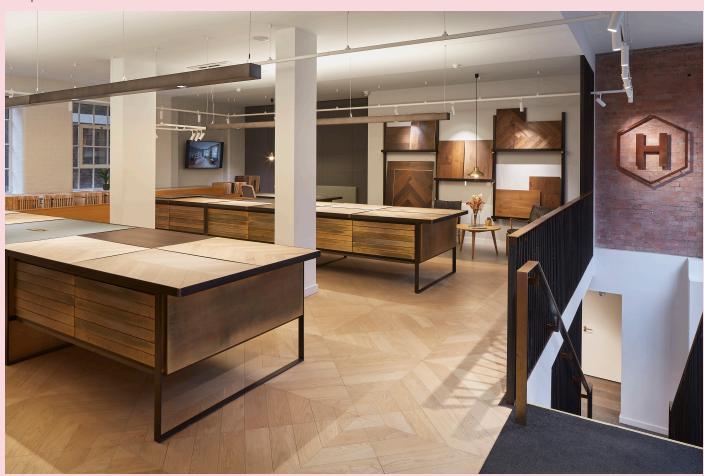
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For More Information Contact Our Experienced Team:

Tel: +44 (0)1524 737 000 | Fax: +44 (0)1524 737 001

Email: info@havwoods.com

Comprehensive maintenance instructions and materials are available from Havwoods for all floors.



This technical data sheet was written by Havwoods International. At the time of writing and publication, all information is specified correctly. The company reserves the right to change the specifications of this product at any time without prior notice to third parties. The photographs used in this document are intended only as illustrations. No rights can be derived from them.

