

# Technical Data Sheet

## HW4204 Arena 13 Venture Plank

Usage: See Havwoods quick reference guide to choosing the correct floor



### Installation Methods

Fully Bonded	Yes* (recommended)
Nailed	No
Floated on underlay	Yes*
Over Underfloor Heating	Yes*# (Please ask for our technical guidelines)

### Grading Criteria

Typically, character grade will include both heartwood and sapwood and allows a wider range of colour variation. Knots are larger and you should expect checks (cracks across the growth ring). The colour of the filler is intended to complement the natural structure of the wood, where features such as knots are in contrast to the surrounding timber, and it may vary from batch to batch.

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only. Please ask for further details

### Product Details

Product Code	HW4204
Product Range	Venture Plank
Construction	Multi Layered Engineered
Specie	European Oak (Quercus Robur)
Pattern	1-Strip
Process	Sanded
Finish	Extra Black UV Oiled
Profile	Tongue & Groove
Edge Profile	2-Sided Bevelled Edge
Top Layer	3mm European Oak (Quercus Robur)
Backing	Birch Plywood (Betula spp.)
Thickness	13mm
Width	180mm
Length	1600-2200mm‡ (May include up to 25% shorter boards)
Pack Size	TBC
Grade	Character
Maintenance	Comprehensive maintenance instructions and materials are available from Havwoods for all floors.

### Technical Criteria

Origin	Europe
Responsible Certification	FSC® Certified (FSC-C009500)
Janka Hardness Rating	1,120 lbf (4,980N)
Formaldehyde Emission	E1 (EN717-1)
Pentachlorophenol Emission	< 5ppm (CEN/TR 14823)
Slip testing	63/38 PTV (CEN/TS 15676:2007)
Reaction to Fire Certification	Cfl-s1 (EN13501-1)
Thermal Conductivity	NPD



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<sup>^</sup> Please note that this is a smoked/fumed product. This reactive process will typically generate a wider range of colour variation in the product.

<sup>\*</sup> Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.

<sup>\*\*</sup> This product may require on-site sanding prior to applying a suitable finish

<sup>#</sup> Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

<sup>‡</sup> Pack lengths will either 1950mm or 2400mm dependant upon stock availability.

**Installation and Warranty:** All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

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