

Technical Data Sheet

Version 1.0



HW12120

Paterson H Collection



Specification

Pattern	Plank
Construction	Multi Layered Engineered
Top Layer Specie	European Oak (<i>Quercus</i> spp.)
Surface Process	Brushed
Finish	Matt Lacquered
Connection System	Tongue & Groove
Edge Profile	4-Sided Bevelled Edge
Backing	Eucalyptus Plywood (<i>Eucalyptus grandis</i>)
Wear Layer Thickness	3mm
Total Thickness	14mm
Width	190mm
Length	1900mm (May include up to 25% shorter boards)
Pack Size	2.9m ²
Grade	Rustic



Key:

^ Please note that this is a smoked/fumed product. This reactive process will typically generate a wider range of colour variation in the product.

** This product may require on-site sanding prior to applying a suitable finish

‡ Pack lengths will vary between the specified minimum and maximum lengths depending upon stock availability.

* Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.

Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

Installation Methods

Fully Bonded	Yes* (recommended)
Nailed/Screwed	No
Floated on Underlay	Yes*
Over Underfloor Heating	Yes*# (Please ask for our technical guidelines)

All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

Grading Criteria

Sound Knots	Up to 90mm Ø allowed
Broken Knots	Up to 50mm Ø allowed
Filled Defects	Allowed
Heart/Pith	Not allowed
Sapwood	Allowed
End Checks	Up to 7mm wide & 400mm long
Insect Damage	Allowed
Filler	Allowed
Colour Variation	Allowed
Small Cracks	Allowed
Inner Bark	Up to 4mm wide & 40mm long, 3 allowed per board

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only.

Technical Criteria

Origin	Asia
Responsible Certification	FSC® Certified (FSC-C009500)
Janka Hardness Rating	1,120 lbf (4,980N)
Formaldehyde Emissions	E1 (EN717-1)
Pentachlorophenol Emissions	< 5ppm (CEN/TR 14823)
Slip Testing	54/23 PTV (CEN/TS 15676:2007)
Reaction to Fire Classification	Cfl-s1 (EN 13501-1)
Thermal Resistance	NPD



HAVWOODS

For More Information Contact Our Experienced Team:

Tel: +44 (0)1524 737 000 | Fax: +44 (0)1524 737 001
Email: info@havwoods.com

Comprehensive maintenance instructions and materials are available from Havwoods for all floors.



This technical data sheet was written by Havwoods International. At the time of writing and publication, all information is specified correctly. The company reserves the right to change the specifications of this product at any time without prior notice to third parties. The photographs used in this document are intended only as illustrations. No rights can be derived from them.

