HAVWOODS



Technical Data Sheet

Version 1.0

European Oak

Venture Plank









Specification

Pattern	Plank
Construction	Multi Layered Engineered
Top Layer Specie	European Oak (Quercus robur)
Surface Process	Sanding Required**
Finish	Unfinished
Connection System	Tongue & Grooved
Edge Profile	2-Sided Bevelled Edge
Backing	Birch Plywood (Betula spp.)
Wear Layer Thickness	6mm
Total Thickness	19mm
Width	220mm
Length	1800–2400mm (May include up to 25% shorter boards)
Pack Size	TBC
Grade	Prime



The mark of responsible forestry

Key:

- ** This product may require on-site sanding prior to applying a suitable finish
- * Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.
- # Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

Installation Methods

Fully Bonded	Yes* (recommended)
Nailed/Screwed	Yes*
Floated on Underlay	Yes*
Over Underfloor Heating	Yes*# (Please ask for our technical guidelines)

All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

Grading Criteria

Sound Knots	Up to $3 \times \emptyset \leq 8mm$
Broken Knots	Not allowed
Filled Defects	Not allowed
Heart /Pith	Not allowed
Sapwood	Not allowed
End Checks	Not allowed
Insect damage	Not allowed
Filler	Not allowed
Colour variation	Allowed
Small cracks	Not allowed
Inner bark	Not allowed
Modullary Rays	Allowed

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only. To allow for unavoidable variations in the material characteristics, 3% of materials may vary from the stated range.

Technical Criteria

Origin	Europe
Certification	FSC® Certified (FSC-C009500)
Janka Hardness Rating	1,120 lbf (4,980N)
Formaldehyde Emissions	E1 (EN717-1)
Pentachlorophenol Emissions	< 5ppm (CEN/TR 14823)
Slip Testing	Not assessed as unfinished
Reaction to Fire Classification	Cfl-s1 (EN13501-1)
Thermal Conductivity	0.18 W/m K (EN 12664)





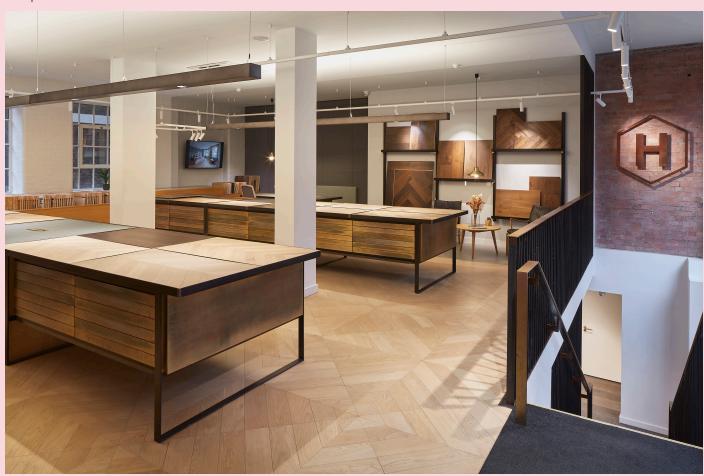
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For More Information Contact Our Experienced Team:

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Comprehensive maintenance instructions and materials are available from Havwoods for all floors.



This technical data sheet was written by Havwoods International. At the time of writing and publication, all information is specified correctly. The company reserves the right to change the specifications of this product at any time without prior notice to third parties. The photographs used in this document are intended only as illustrations. No rights can be derived from them.

