



Technical Data Sheet

Version 1.0

HW963

Arena

Venture Plank



Specification

| | |
|----------------------|---|
| Pattern | Plank |
| Construction | Multi Layered Engineered |
| Top Layer Specie | European Oak (<i>Quercus robur</i>) |
| Surface Process | Sanded |
| Finish | UV Oiled |
| Connection System | Tongue & Grooved |
| Edge Profile | 2-Sided Bevelled Edge |
| Backing | Birch Plywood (<i>Betula spp.</i>) |
| Wear Layer Thickness | 6mm |
| Total Thickness | 21mm |
| Width | 180mm |
| Length | 1950-2400mm‡ (May include up to 25% shorter boards) |
| Pack Size | 1.40-1.73m ² |
| Grade | Rustic |

Key:

‡ Pack lengths will vary between the specified minimum and maximum lengths depending upon stock availability.

* Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.

Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

Installation Methods

| | |
|-------------------------|---|
| Fully Bonded | Yes* (recommended) |
| Nailed/Screwed | Yes* |
| Floated on Underlay | Yes* |
| Over Underfloor Heating | Yes*# (Please ask for our technical guidelines) |

All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

Grading Criteria

| | |
|------------------|---|
| Sound Knots | Allowed without limit |
| Broken Knots | Up to 50mm Ø allowed |
| Filled Defects | Allowed |
| Heart /Pith | Allowed |
| Sapwood | Face side allowed |
| End Checks | Up to 50% of board allowed (Max 5mm open) |
| Insect damage | Not allowed |
| Filler | Allowed |
| Colour variation | Allowed |
| Small cracks | Allowed |
| Inner bark | Not allowed |
| Modullary Rays | Allowed |

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only. To allow for unavoidable variations in the material characteristics, 3% of materials may vary from the stated range.

Technical Criteria

| | |
|---------------------------------|-----------------------------------|
| Origin | Europe |
| Janka Hardness Rating | 1,120 lbf (4,980N) |
| Formaldehyde Emissions | E1 (EN717-1) |
| Pentachlorophenol Emissions | < 5ppm (CEN/TR 14823) |
| Slip Testing | 65/39 PTV (BS7976-2:2002+A1:2013) |
| Reaction to Fire Classification | Cfl-s1 (EN13501-1) |
| Thermal Conductivity | 0.17 W/m K (EN 12664) |



HAVWOODS

For More Information Contact Our Experienced Team:

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Comprehensive maintenance instructions and materials are available from Havwoods for all floors.



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