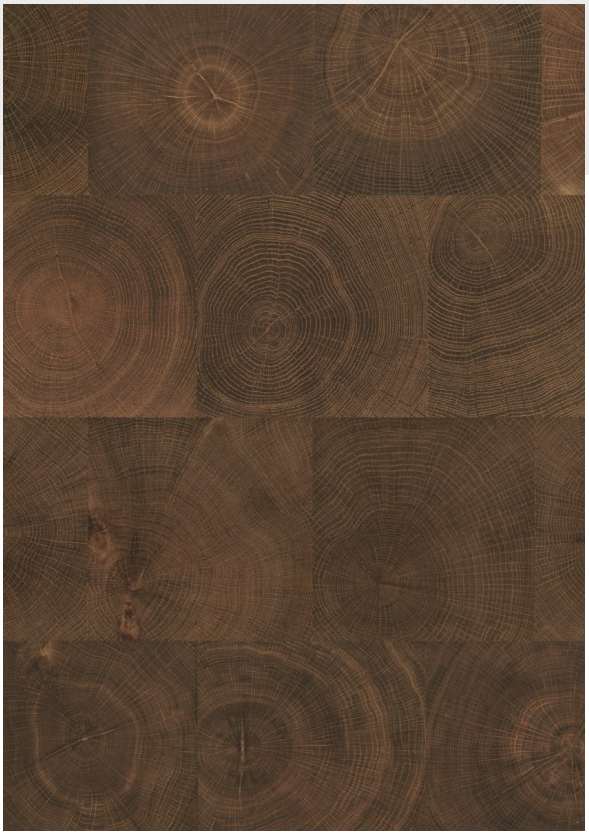
HAVWOODS



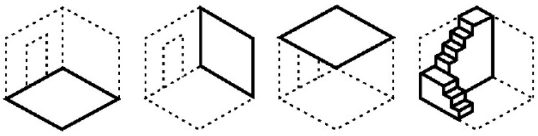
Technical Data Sheet

Version 1.1

HW2611-O

Pumpernickel

End grain



Specification

Pattern	End grain
Construction	4-layered engineered
Top Layer Specie	European oak (Quercus robur)
Surface Process	Sanded
Finish	Oiled
Connection System	Tongue & groove
Edge Profile	Square edge
Backing	Softwood veneer (Abies spp. Pinus spp. Picea spp.)
Wear Layer Thickness	4.2mm
Total Thickness	16mm
Width	180mm
Length	2200mm
Pack Size	TBC
Grade	Nature

PEFC
PEFC/16-37-1417
Promoting Sustainable Forest Management
www.pefc.org

Key

* Subject to compatible subfloor and correct installation (see Installation Guidelines) including sensors.

Temperature of top-face must never be allowed to exceed 27°C. UFH protocol to control temperature conditions is recommended.

Installation Methods

Fully Bonded	Yes* (recommended)
Nailed/Screwed	No
Floated on Underlay	No
Over Underfloor Heating	Yes*# (please ask for our technical guidelines)

All Havwoods floor must be installed by a competent installer who will have the necessary skills and take individual site circumstances into account. Havwoods warranty will apply only to floors which have been installed by a competent flooring installer comparable to BS8201 in the UK or equivalent standards worldwide.

Grading Criteria

Known as either natural or rustic grade this allows a virtually limitless size and number of knots. Heartwood will be used, there will be colour variation, sapwood and filler; you should expect checks (cracks across the growth ring) and possibly some end shake (cracks between the rings). The colour of the filler is intended to complement the natural structure of the wood, where features such as knots are in contrast to the surrounding timber, and it may vary from batch to batch.

N.B. The product grading criteria is inspected at each mill visually and should be taken as an approximation only. To allow for unavoidable variations in the material characteristics, 3% of materials may vary from the stated range.

Technical Criteria

Origin	Europe
Certification	PEFC™ Certified (PEFC/16-37-1417)
Janka Hardness Rating	1,120 lbf (4,980N)
Formaldehyde Emissions	E1 (EN 717-1)
Pentachlorophenol Emissions	< 5ppm (CEN/TR 14823)
Reaction to Fire Classification	Dfl-s1 (EN 13501-1)

HAVWOODS

For More Information
Contact Our Experienced Team:

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Email: info@havwoods.com

Comprehensive maintenance instructions and materials are available from Havwoods for all floors.



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