



OF AMERICA

**WE ARE DRAWERS**

# WE GO FARTHER TO HELP CUSTOMERS DO MORE

## SUPERIOR SUPPORT SINCE 1976

Our environmental commitment shows in our FSC certification, and in made in America products that are Lacey Act compliant. The foundation of our success is delivering as promised, on-time, every time. Every order is tailored to your needs, not our convenience, and dedicated to helping you manufacture and sell more successfully.

We are DRAWERS is much more than our slogan; it's who we are. The proof is everywhere. What this means is that from the kitchen to the bath, bedrooms to the garage, residential, commercial, institutional, and at the heart of rooms throughout the hospitality industry, BHK drawers are there.

You'll also find us in closets, and a myriad of storage and display applications; RTA to fully-assembled, and as always, it's about supporting customers. We deliver the highest quality cost-effective products for furniture manufacturers with customers that demand the best.



## THREE EXAMPLES OF BHK'S UNRIVALLED SUPPORT

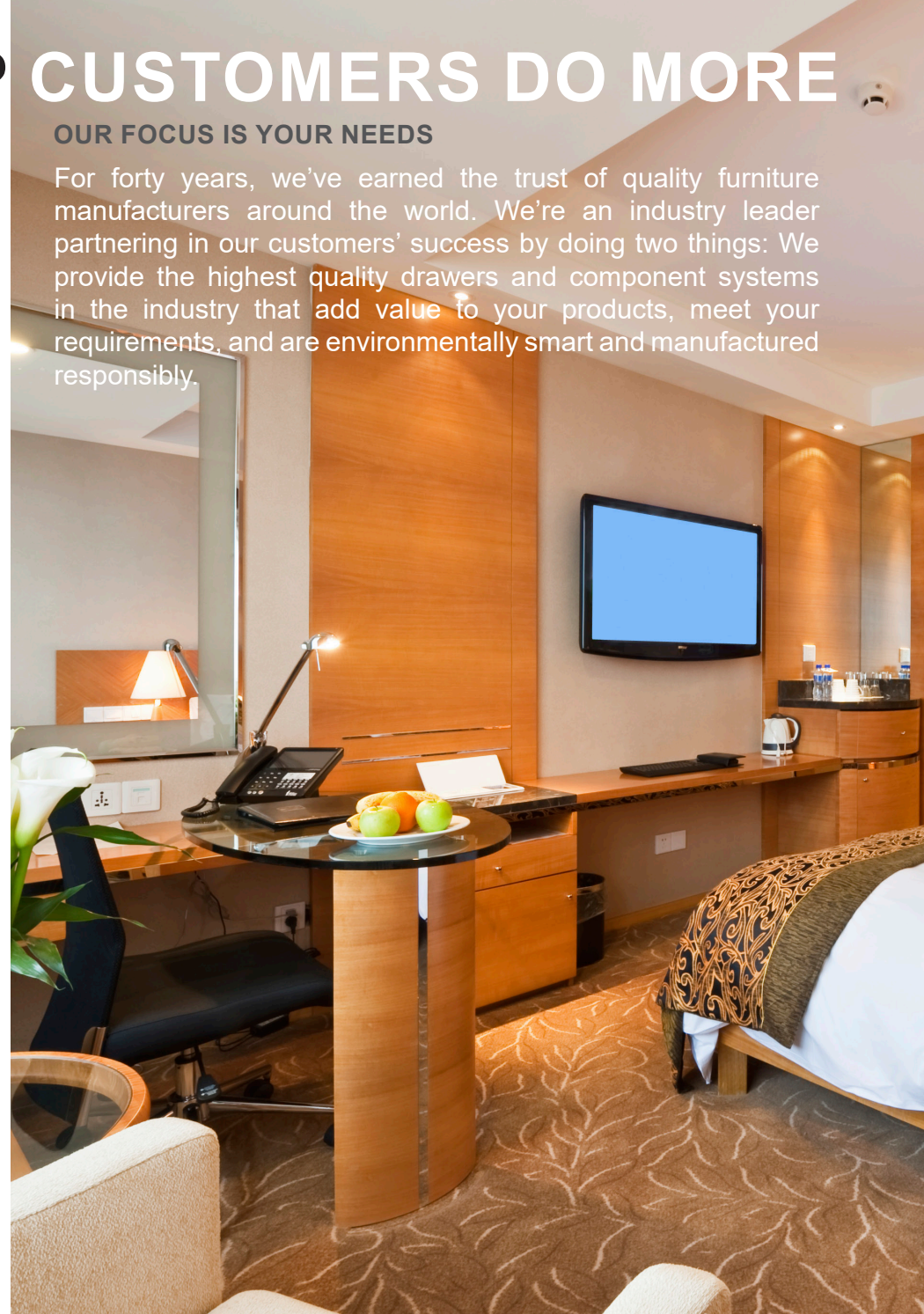
Explosive hospitality growth posed major challenges for a Mississippi manufacturer. When Marriott decided to renovate 12,000 rooms, in addition to already planned new hotels, the additional business was welcomed, but it resulted in strict new schedules and deadlines. We worked closely with procurement delivering on-time completed drawers to meet ever-tighter schedules, helping our customer earn still more orders and build real client trust.

A North Carolina manufacturer for boutique hotels desired a new product for conventional hotels and sought a product with strict cost, material and dimensional requirements. We designed it and with BHK's FastTrack program – available with even the smallest orders – brought it in on-time, on-budget. This led to still further opportunities for the customer.

What began as a series of modest orders for a Midwest manufacturer of high-end specialty hospital and office furniture, became an opportunity to showcase our best. The customer's project was threatened by another supplier's delay of several weeks, and we were asked to help. Rescuing the project, we scheduled shipments and delivered in short time. We are now their exclusive supplier and broadened their product line with BHK's DuraWrap®.

## OUR FOCUS IS YOUR NEEDS

For forty years, we've earned the trust of quality furniture manufacturers around the world. We're an industry leader partnering in our customers' success by doing two things: We provide the highest quality drawers and component systems in the industry that add value to your products, meet your requirements, and are environmentally smart and manufactured responsibly.



CONTRIBUTING TO YOUR SUCCESS



# BHK DURAWRAP® DRAWER SYSTEM

THE MOST REQUESTED DRAWERS IN THE INDUSTRY

## FEATURES THAT ADD VALUE AND STYLE

Everything you need: the quality, value, dependability and flexibility you've come to expect from BHK, without the high price.

- Elegant wood designs, value-priced
- Wide range of colors and designs
- Fashionable, color-coordinated bottoms
- FAST Miterfold, KD or Blank versions
- Sealed to eliminate wrinkles and bubbles
- Abrasion-resistant, easy-to-clean surface
- Pre-assembled or ready-to-assemble

## FASHION LEADERSHIP FROM BHK

We'll help you stay at the forefront of the latest furniture design trends, with BHK's Designer Collection, a part of the DuraWrap® Drawer System from BHK of America.

## HIGHEST QUALITY - YOUR SPECIFICATIONS

The economical DuraWrap® Drawer System from BHK of America is a smarter solution. Precision manufactured to your exact specifications, there is no more requested drawer in the industry today.

## ASSEMBLED OR READY-TO-ASSEMBLE (RTA)

It really is up to you. Choose from always on-time delivery of pre-assembled drawers that are ready to go, or select ready-to-assemble for streamlined and simplified on-the-spot, on-the-job installation.



# ENGINEERED WOOD DRAWERS FROM BHK

CUSTOMIZED TO YOUR REQUIREMENTS

## OPTIONS, FLEXIBILITY, AND VALUE

BHK Engineered Wood Drawers can be manufactured from the wood that you and your customer prefer, with options and flexibility to add value and save you time and money.

- Plywood – both domestic and imported
- Baltic Birch
- 1/2" or 5/8" thickness
- Composite board option upon request
- Finger-jointed and edge-glued
- Wide range of top edge treatments
- Choose from finished or unfinished
- Available Low VOC and HAP-Free BHK EnDura® UV-Finish
- Custom staining available

## BEAUTY, FUNCTIONALITY, AND DURABILITY

Engineered Wood Drawers from BHK means you no longer have to settle for mostly right. Get it just right, just as you want it, and keep your customers happy.

Functionality, durability, and truly great looks, manufactured responsibly but without compromise – safeguarding natural resources and saving you time and money.



Gunlocke®







# SOLID WOOD OPTIONS FROM BHK

UNRIVALLED QUALITY AND UNEQUALED BEAUTY

## SIMPLY SUPERIOR CRAFTSMANSHIP

The finest solid wood drawers manufactured in America to your specifications from the highest-quality materials, with options to satisfy the most demanding customers.

- Premium quality 5/8" solid wood drawers
- Choose from Maple, Aspen, Red Oak, Cherry, and Walnut or request a custom wood
- Standard Clear BHK EnDura® UV-Finish
- A wide array of other available options
- 10-Business Day Production Standard
- Available 5-Business Day BHK Expedite

## STREAMLINED, EXPEDITED PROCESSING

We're determined to do whatever it takes to make your job easier. We're standing by to help lighten your load by enabling you to turn orders around faster and free-up time to focus on your customers and new business development. With Solid Wood Drawers from BHK you'll do more and save time and money.







# DRAWER BLANKS



# FROM BHK OF AMERICA

A SMART SOLUTION SAVING TIME AND MONEY

## INGENIOUSLY SIMPLE AND EASY

Great ideas don't have to be complicated, some of the very best are simply common sense. Take a BHK blank, and make four straight cuts. Then fasten with staples, screws, biscuits joining or bore & dowel. Voilà. A few simple steps to a high-quality finished drawer.

## ALL THE OPTIONS YOU NEED

- DuraWrap® or Engineered Wood
- Flexible heights and dimensions
- UV-finished or unfinished
- Standard Groove Location suitable for side-mount slides and most under-mount slides
- Ask about customization options

## FAST DELIVERY OF POPULAR SIZES

- 2" – 51mm
- 3" – 76mm
- 3.5" – 89mm
- 4" – 102mm
- 4.5" – 114mm
- 5" – 127mm
- 6" – 152mm
- 7" – 178mm
- 8" – 203mm
- 9.5" – 241mm
- 10" – 254mm

We don't like to wait, and you shouldn't have to and won't. Authorized BHK Distributors have 5 and 8 foot stock in all the most popular heights for quick delivery.



DELIVERING FAST DRAWER SOLUTIONS WITH BHK PRE-FINISHED DRAWER BLANKS



# BHK PARTNER SERVICES TO SUPPORT YOU

PROGRAMS TO HELP SAVE TIME AND DO MORE

## BHK FASTTRACK PROGRAM

GET WHAT YOU NEED – FASTER

- Drawers in any quantity from 1 to 150 per order
- Easy and fast online ordering
- Standard heights: 2", 3", 3.5", 4", 5", 6", 7", 8", 10"
- Standard Bottom Groove Widths: 1/8", 1/4", 3/8" (Solid Wood)
- Solid Wood: Maple, Aspen and more
- Engineered Wood: Baltic Birch, Maple and other plywood options
- DuraWrap®: White, Black & White Maple

**10 Business Days or Less Lead Time**



BHK DuraWrap®  
Color Range

## BHK JOINERY OPTIONS

CUSTOMIZE TO YOUR NEEDS

- Miter-fold for fast assembly - glue, fold and install for 3-sided and 4-sided drawers
- Bore & Dowel for 3-sided and 4-sided drawers, for greatest flexibility and precise assembly
- English Dovetail for that craftsman look and feel
- Rabbet



Miter-Fold



English Dovetail

## PREFINISHED SHEETGOODS FROM BHK

STREAMLINES THE PROCESS

- Simplify your manufacturing process
- Top Quality BHK EnDura® UV-finish
- Clear or custom-stained
- Cut-to-size panels to your specifications



UV-  
Finishing  
Line



Front Scoop &  
Side Scallop

## BHK ASSEMBLY PROGRAM

FLEXIBILITY TO SUIT THE JOB

- Drawers made and assembled to your exact specifications
- No waste in material and labor
- Ready for installation in-house or on-jobsite
- Notching and boring for use with most undermount slides available



Notching  
& Boring







OF AMERICA

## SUPPORTING YOUR TEAM SINCE 1976

### HELPING OUR CUSTOMERS BY:

- Lowering labor costs
- Reducing equipment investments
- Enabling superior expense control
- Improving production capacity
- Decreasing lead times
- Providing truly superior products
- Being a partner you can count on

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