

A NOVO Building Products Company



Open up to Inspiration!

We are honored to have this opportunity to share with you a little bit of our history, as well as some information about the quality and craftsmanship we build into our products every day.

L.J. Smith's heritage of American craftsmanship reaches far back in time. It all began in 1885, when a gentleman, by the name of L.J. Smith, began making staircases and the stair parts for each in Pittsburgh, Pennsylvania. In 1911, he moved his family to Conotton, Ohio, to continue the stairway business as "L.J. Smith and Son." L.J. Smith and his son, along with seven other craftsmen, were very busy keeping up with the demand for their meticulously crafted circular stairways that were going into large homes throughout the south.

Following the death of L.J. Smith, in 1942, the company continued to thrive under the leadership of his son until, in 1977, the Smith family sold the business.

The following decade offered tremendous growth opportunities for the company. The rising demand for our circular stairways and stair parts lead to the construction of a new and much larger manufacturing facility located near Bowerston, Ohio, in 1989.

The new facility was utilized for the manufacturing of stair parts, while the original structure was renovated to accommodate the custom stair division of L.J. Smith, Inc.

Since 1991, L.J. Smith has made many strategic acquisitions and currently has 8 locations, four of which are complete manufacturing facilities, throughout the country in order to meet the needs of their valued customers.

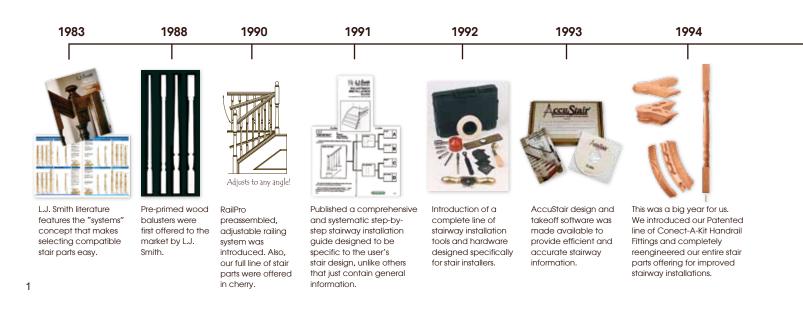
Today, L.J. Smith is the largest stair parts manufacturing company in the country. Our continued growth over the past several decades is clearly a result of

our leadership role in developing and taking to market new and innovative products & techniques. We have patents or patents pending on nearly two dozen products and processes. Our most recent innovations include:



hardware to easily remodel stairways from wood balusters to iron balusters; half wall box







newels for an economical upgrade from plain half wall stairways, stainless steel cable & tube infill systems and many other product enhancements and new designs.

The time line below illustrates the many unique ideas that we've developed into products or marketing tools. Many of these creations were designed to provide stair installers with alternative methods for building stronger stairways. Others were developed to broaden our product offering, providing unlimited design possibilities for any stairway.

Now, look to the pages ahead and see all the care and effort that we take to make the finest quality stairway components, then explore the beautiful choices of style, limited only by your imagination.....

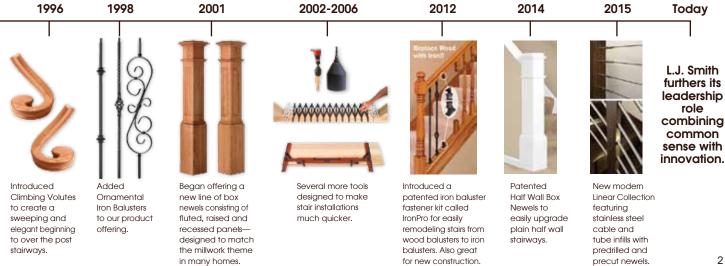
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Connect with us!

Join us on social media for the latest news and product releases.





Why L.J. Smith?

L.J. Smith products are defined by their unique design-providing uncompromised durability and good looks. The exclusive features of many of our designs result in unsurpassed strength and the benefits are simply endless.....

Assemblies (gooseneck

Conect-A-Kit® unique design also conceals every bit of the installation

See pages 72-78 for our

A-Kit[®] and "Traditional"

complete line of Conect-

fittings).

hardware.

fittings.

Our Handrail Fittings — L.J. Smith offers two types of handrail fittings. Our "Traditional" fittings utilize rail bolts for installation and our patented line of "Conect-A-Kit®" fittings provide an even better and stronger method for securing handrail fittings to the handrail and to the newel posts. Aside from their common applications, seven of these fittings, used in combination, will make up 26 different Landing Fitting

Conect-A-Kit® Fittings



Conect-A-Kit fittings are bolted to the newel posts for a very secure stair system.



Goosenecks are assembled using lag bolts for stronger connections.

The completed assembly reveals

beauty of the stairway because

all of the installation hardware is

concealed.

no holes, putty or plugs to mar the





Finish nails are typically used for securing traditional fittings to newel posts. However, we recommend using our Mr. Grip perforated strips.



Traditional gooseneck fittings are assembled with clamp nails.



Utiilize clamp nails, rail bolts and wood plugs for installation.

Our Balusters — We offer two types of balusters to suit

your installation and aesthetic preferences. Our "LJ-" Series utilizes a double-

end lag screw in the bottom of each baluster. This technique pulls the balusters extremely tight against the surface, producing a very strong railing system....and the hardware is completely concealed. The turning details of these carefully designed balusters flow parallel to the handrail.

The "S-" Series balusters have a turned pin on the bottom for installation and their bottom block detail flows parallel to the treads.

All baluster designs can be found on pages 13-14.



The double-end lag screw securely tightens down each baluster for a strong rail system. Our Pin E-Z can also be used for installing in the traditional manner.

The hardware is totally concealed so there will be no unsightly marks from installing the balusters.







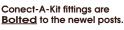
Adhesive and finish

used for installation to fasten the

nails are typically

balusters to the

The detail at the bottom of the baluster flows with the treads



Traditional fittings are secured to the post using our Mr. Grip™ perforated strips

LJ- Series balusters are Screwed down to the treads

S- Series balusters are glued and nailed to the treads

"S-" Series Balusters



The turned wooden pin inserts into drilled holes on the treads and/or landing.



The choice is yours to experience you're settled into your new or

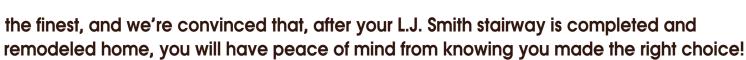


L.J. Smith is the "one stop shop" for everything needed for your stairway....from our individually crafted component parts to our exclusive offering of innovative tools for installing them. Nowhere will you find a selection that even comes close to the vast array of styles available from L.J. Smith.

Wooden Balusters — If you have a specific design in mind, we're certain you will find it within the 55 styles we offer. You might decide to move up to one of our heavier styles for an even more dramatic stairway. Below is a sampling of our baluster offering. See pages 13-14 for our array of beaded, fluted, twisted, octagonal styles. **Ornamental Iron Balusters** — Generations of fine styling endures in of each of our 81 hand forged ornamental balusters. Coupled with the warm touch of a wooden handrail, this timeless combination is as durable as it is beautiful. The bottom of pages 13 & 14 picture the popular styles we offer.



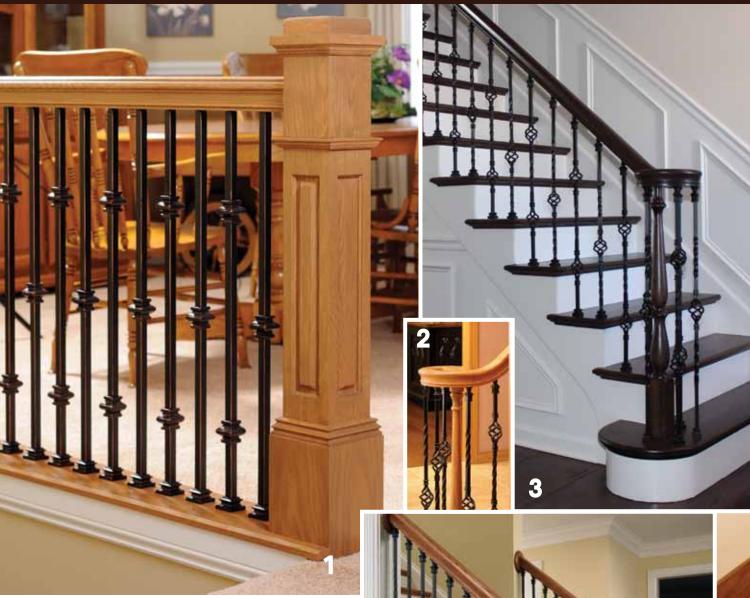
Handrails — Our 30 handrail profiles provide plenty of options from which to choose. Many are also available in bending rail for applications requiring curved hand railing. A glimpse of our handrail profiles can be found on pages 13-14, and our bending rail selections are featured on page 84.



Wooden and Iron Newel

Posts — Choose from over 60 perfectly proportioned newel posts of wood or iron. As the "anchors" of your stairway, these are both durable and substantial without any sacrifice of fine design and enduring quality of workmanship. See pages 15-16 for an impressive look at our newel post collection.

Photo Portfolio



LIH-MG1KNUC44 & LIH-MG2KNUC44 Iron Balusters, LJRA-4091 Raised Panel Box Newel and LJ-6900 Handrail

2 LIH-HOL1BASK44, LIH-HOL2BASK44 Iron Balusters and LI-PROLVL IronPro, LJ-4010 Newel, LJ-6010 Handrail and LJ-7030 Volute

3 LI-1BASK44, LI-2BASK44 Iron Balusters and LI-PROLVL IronPro, Custom Newel, LJ-6010 Handrail and LJ-7030 Volute

4 LIH-HOL1BASK44, LIH-HOLDBLTW44 Iron Balusters and LI-PROLVL IronPro, LJ-4040 Newels and LJ-6010 Handrail





5 LI-40144, LI-40244 & LI-WAVE44 Iron Balusters, LI-NWLRIB48 Iron Newels, LJ-6701B Bending Handrail, LJ-7731 & LJ-7736 Custom Climbing Volutes

6 LI-30544 & LI-30844 Iron Balusters, LJ-4091 Box Newels and LJ-6519 Handrail

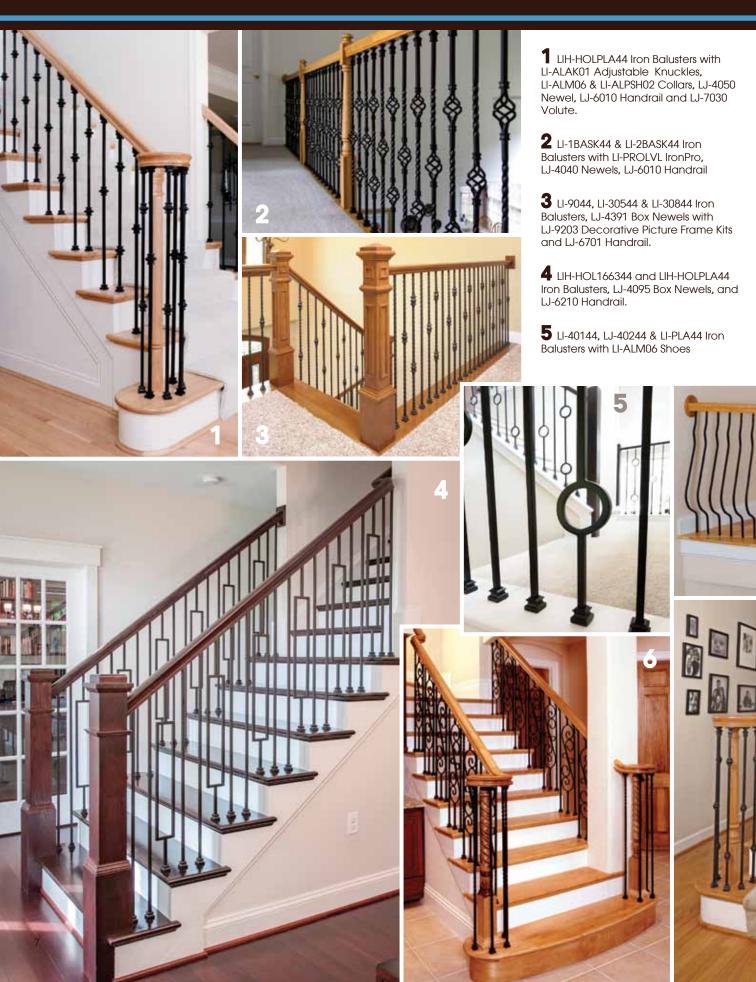
7 LIH-HOLPLA44 Iron Balusters with LI-ALAK05 Adjustable Knuckles and LI-PROLVL IronPro, LJ-4010 Newel and LJ-6010 Handrail

8 LI-14044, LI-15044, LI-14344 & LI-30144 Iron Balusters, LJF-3010 Newels, LJ-6519B Bending Handrail, LJ-7531 Climbing LJ-8215 Bowed Starting Step





Photo Portfolio









6 LI-30144 & LI-2TW44 Iron Balusters, LJT-3010 Newels, LJ-6400 Handrail with LJ-7430 and LJ-7435 Volutes

7 LIH-KW60144, LIH-KW2TW44 Iron Balusters, LJ-3513PT Newel Post, LJ-6010 Handrail and LJ-7038 Vertical Volute

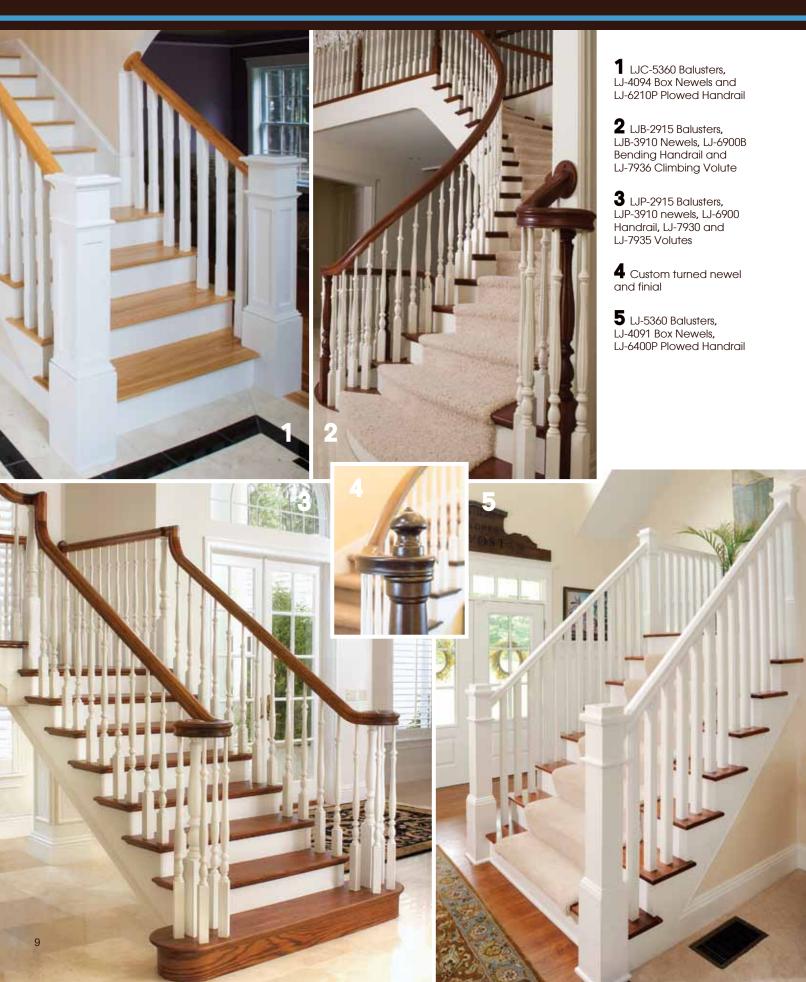
8 LJ-PLA40BLY Iron Balusters & LJ-6010B Bending Handrail

LI-1BASK44, LI-2TW44 & LI-60144 Iron Balusters, LJRA-4091 Box Newels, LJ-6900B Bending Handrail with LJ-7911 Quarterturns and LJ-7912 Upeasings

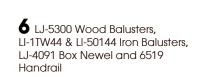
10 LI-1BASK44, LI-DBLTW44 Iron Balusters, LJT-3010 Newels, LJ-6010 Handrail and LJ-7031 Climbing Volute

11 LIH-HOL30144, LIH-HOLPLA44 Iron Balusters with LI-ALAK02 Adjustable Knuckles, LJ-4010 Newels, Custom Box Newels with Stainable Caps, LJ-6010 Handrail and LJ-7030 & LJ-7035 Volutes.

Photo Portfolio







7 LJP-2115 Balusters, LJ-4094 Recessed Panel Box Newels and LJ-6701 Handrail

8 LJ-2111 Balusters, LJF-3210 Newels, LJ-6A10 handrail.

9 LJ-5360 Balusters, LJ-4095 Raised Panel Box Newels accessorized with LJ-9101 Rosette Blocks and LJ-9001 Chamfered Top Plate, and 6210P Plowed Handrail.

10 LJP-2415 balusters, LJP-3240BT Post to Post Newel, LJP-3210 Over the Post Newel with matching custom pin top newels and custom handrail.



6



8

Four Simple Steps for Selecting a Beautiful

Selecting the component styles for your stairway should be simple, not complicated. L.J. Smith makes this process very easy with these "Four Steps for Selecting a Beautiful Stair System." As you review these steps, you will notice that we offer a very wide variety of styles from which to choose. Our wood stair parts are available in oak, beech, poplar, maple, hemlock, cherry and we will quote many other species as well. Our wood balusters are also available with a factory primer coating. All stairway components in this catalog are intended for interior use only.



The systems pages of this catalog are divided into two sections to simplify your selection process. To begin, select either the Post to Post style or the Over The Post style of stairway.

Post to Post Systems

The Handrail runs between the newel posts



Pictured above: LJ-6010 Handrail, LJ-4040 Utility Newels, LI-1BASK44 and LI-2TW44 Iron Balusters.



Over the Post Systems

The handrail runs over the newel posts with the use of handrail fittings



Pictured above: LJ-6900 Handrail, LJP-3910 Utility Newels, LJP-3915 Intermediate Landing Newel, LJP-2915 Balusters, LJ-7930 and LJ-7935 Volutes, Landing Fitting Assemblies.

Over the Post Systems can be found on Pages 42-55

Stair System





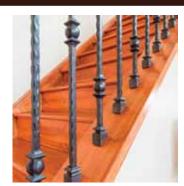
After selecting a stairway style, there are a couple more "style" decisions that need to be made before selecting the stairway components. First, decide if the stairway will have Open Treads or a Kneewall and what tread treatment will be utilized. Then, if you chose the Post to Post stairway style in step 1, refer to the left bottom side of this page. If you chose the Over The Post stairway style see the right bottom half of this page.

Decide if your stairway will have Open Treads or a Kneewall

On an Open Tread Stairway, the balusters are installed directly to the top of the stairway treads. Choose whether or not the steps will be carpeted. If the steps are to be carpeted, then decide if the wood on the treads will be exposed at one or both ends. See pages 80-81 for our available tread products.



Open Tread Stairway



Kneewall Stairway

On a Kneewall Stairway, the balusters are installed into a shoerail and the tread ends are closed or "boxed in". Decide whether or not the steps will be carpeted. If the steps are to be carpeted, then decide if the carpet runs wall to wall, or if the wood on the treads will be exposed at the ends. See pages 80-81 for our available tread products.



Kneewall stairway, carpet wall to wall

Below are examples of several tread treatments



Open tread stairway, no carpet



Open tread stairway, wood exposed both ends, carpet



Open tread stairway with full treads and open risers

Post to Post Systems

Now determine whether or not the stairway will have landing fitting assemblies at the landings



Landing Fitting Assembly (gooseneck) is used with a short block newel post at all landings.



Handrail runs straight into the top block of the newel post at all landings.

Over the Post Systems

Now select the starting fitting(s) that will be used at the bottom of the stairway*



Requires a Starting Step

Vertical Volute

Does not require a

Starting Step

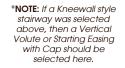


Volute

Requires a Starting Step



Turnout Requires a Starting Step



Starting Easing with Cap Does not require a Starting Step

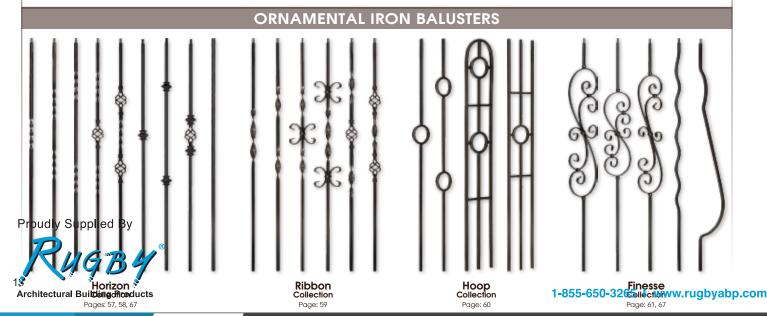
Four Simple Steps for Selecting a Beautiful

Select a **BALUSTER**. When selecting a wood baluster style, you can choose either a Pin Top or a Square Top Style. To the right are photos showing both styles. After deciding which "look" you prefer, make your selection from the wood balusters below. If you prefer iron balusters, make your selection from the Ornamental Iron balusters at the bottom of these two pages.

STEP

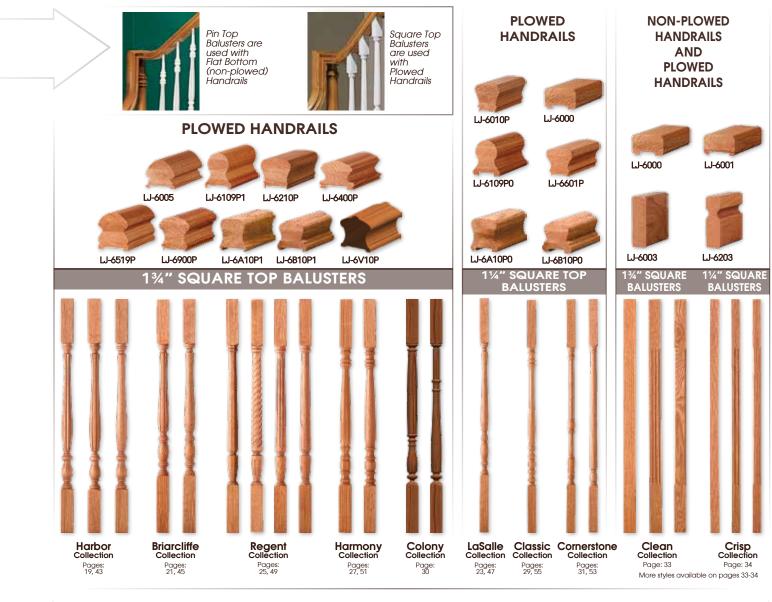


All balusters below can be used with any of our Non-Plowed Handrails

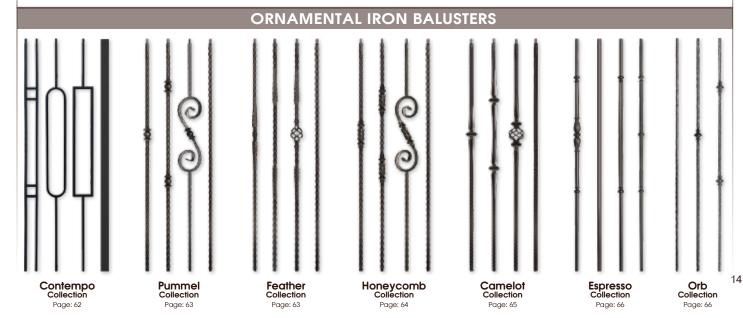


Stair System





All balusters below can be used with any of our Non-Plowed Handrails



Four Simple Steps for Selecting a Beautiful

On these two pages you will find our vast array of newel post styles. While being sure to look at the top row for a Post to Post stair or the bottom row for an Over The Post stair, find the newel post style which matches your chosen baluster.

POST TO POST STYLES



Collection Page: 20

Collection Page: 22 LaSalle Collection

Page: 24



Collection Page: 26





Collection Page: 29 Page: 30

Image: Normal stateImage: Nor

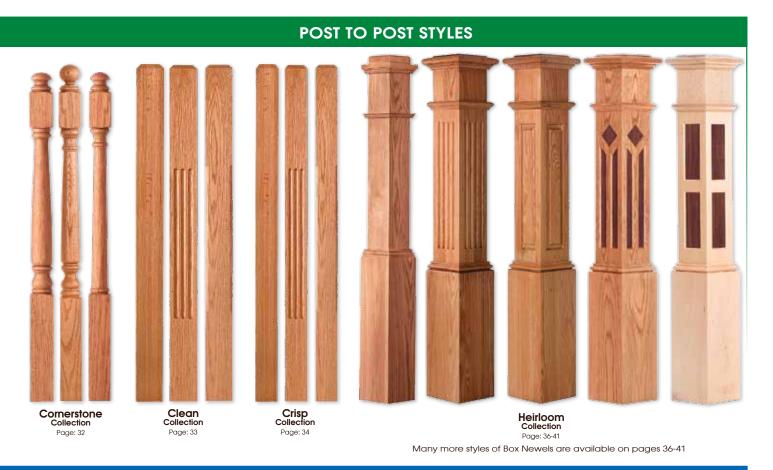
OVER THE POST STYLES



Stair System



You can then refer to the page listed below the selected newel to see the complete system. Post to Post systems can be found on pages 19 to 41 and Over The Post systems can be found on pages 43 to 55.



OVER THE POST STYLES



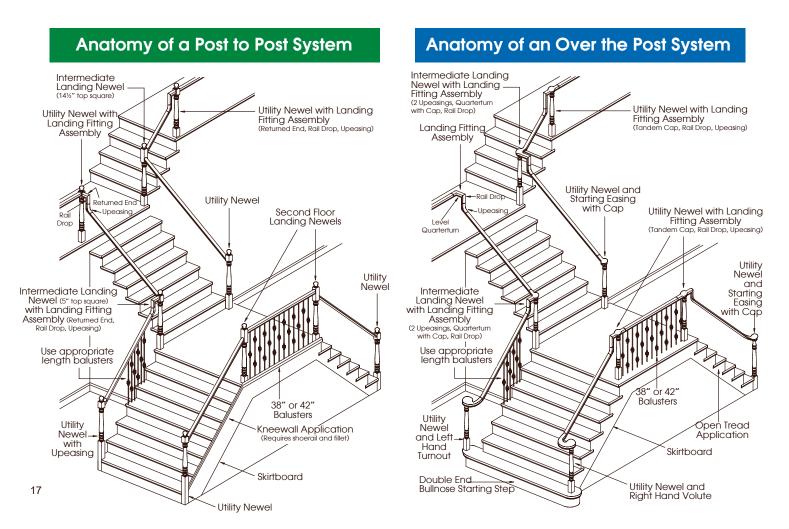
Our Wood Species



L.J. Smith is proud to offer the following standard species of wood products. Material in all of these species is in stock and can be made into nearly any of our wood stair components. We would also be glad to quote any other species, as well. Call us for product availability and lead times on these, and other species.

Note: all species shown here are clear coated for illustrative purposes only.





Post to Post Systems



This section features all of our wood Post to Post Balustrade options. Each collection pictures components that are compatible with one another. We recommend choosing the handrail, baluster and newel styles for your stairway from the same collection.

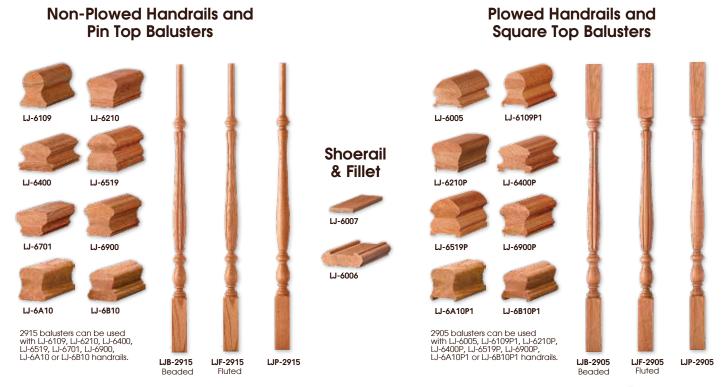
Post to Post

Pictured: LJ-6010 Handrail, LJ-6010B Bending Handrail, S-5015 Balusters, and LJ-4180 Newel Series.

Harbor Collection



Post to Post



Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

Handrails:	He	ight		ofile dth	Bottom Width	Plow Width
LJ-6005	25/16	" (59 mm)	21/2"	(64 mm)	21/2" (64 mm)	13/4"(44 mm)
LJ-6109	21/8	' (73 mm)	17⁄8"	(48 mm)	23⁄8" (60 mm)	N/A
LJ-6109P1	21/8	' (73 mm)	1 1/s" (48 mm)		23⁄8" (60 mm)	13⁄4"(44 mm)
LJ-6210	23/8	' (60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8	" (60 mm)	25%"	(67 mm)	2" (51 mm)	13/4"(44 mm)
LJ-6400	21/4	' (57 mm)	23/4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4	(57 mm)	2 ³ /4" (70 mm)		3" (76 mm)	1 ³ /4"(44 mm)
LJ-6519	3"	(76 mm)	25%" (67 mm)		25⁄8" (67 mm)	N/A
LJ-6519P	3"	(76 mm)	25%"	(67 mm)	25⁄8" (67 mm)	1 ³ /4"(44 mm)
LJ-6701	21/8	' (54 mm)	23/4"	2 ³ / ₄ " (70 mm)		N/A
LJ-6900	23/4	2 ³ /4" (70 mm)		(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	N/A
LJ-6900P	2¾" (70 mm)		25/8"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	1 ³ /4"(44 mm)
LJ-6A10	23⁄8" (60 mm)		2" (51 mm)		21/8" (54 mm)	N/A
LJ-6A10P1	23/8	23%" (60 mm)		2" (51 mm)		13/4"(44 mm)
LJ-6B10	25/16	2 ⁵ /16" (59 mm)		51 mm)	23⁄8" (60 mm)	N/A
LJ-6B10P1	25/16	" (59 mm)	2" (51 mm)	23⁄8" (60 mm)	13/4"(44 mm)
Shoerail and Fillet:	He	ight	Wi	dth	Plow	Width
LJ-6006	1"	(25 mm)	31/s" (79 mm)		13⁄4"	(44 mm)
LJ-6007	5/16	" (8 mm)	13/4"	(44 mm)	N/	Ά
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
2905-34	61/2"(165 mm)	211/16"(535 mm)	67/16"(164 mm)	1 ³ /4" (44 mm)	34" (8	
2905-38	61/2"(165 mm)	211/16"(535 mm)	10 ⁷ /16"(265 mm)	13/4" (44 mm)	38" (9	
2905-42	61/2"(165 mm)	211/16"(535 mm)	147/16"(367 mm)	13/4" (44 mm)	42" (1	067 mm)
2915-34	N/A	27%16"*(700 mm)	67/16"(164 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	164 mm)
2915-38	N/A	27%/16"*(700 mm)	10 ⁷ /16"(265 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (9	, 165 mm)
2915-42	N/A	27%/16"*(700 mm)	147/16"(367 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	067mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newe	-	Brook	Eengin	Brook	OILO	Longin
3940	5 ⁷ /16"(138 mm)	5" (127 mm)	23 ¹ /16 ["] (586 mm)	141/4"(362 mm)	3¼" (83 mm)	48"(1219 mm
3942	57/16 (138 mm)	5" (127 mm)	23 ¹ /16 [°] (586 mm)	24 ¹ / ₄ "(616 mm)	31/4" (83 mm)	58"(1473 mm
			20716 (300 mm)	2474 (010 1111)	374 (63 mm)	50 (14/51111
	57/16"(138 mm)	11" (279 mm)	191/2"(495 mm)	21 ³ / ₄ " (552 mm)	31/4" (83 mm)	58"(1473 mm
		(2/3 mm)	1072 (455 mm)	2 1 /4 (302 mm)	074 (03 mm)	00 (14/3 mm
3945		owole				
Second Floo 3945 Intermediate 3946		ewels 14½" (368 mm)	16"(406 mm)	36 ³ /4"(933 mm)	31⁄4" (83 mm)	73"(1854 mm





 Requires a landing fitting assembly (gooseneck pp 77-78)



Pictured Above: LJ-6900 Handrail, Custom Box Newels and LJP-2915 Balusters.

Pictured Right: LJ-6519 Handrail, LJB-3940 Utility Newels, LJB-2915 Balusters.



Briarcliffe Collection



Post to Post

LJ-6109

LJ-6400

LJ-6701

LJ-6A10

LJ-6900

LJ-6B10

2115 and LJ-2111 balusters can be used with LJ-6109, LJ-6210, LJ-6400, LJ-6519, LJ-6701, LJ-6900, LJ-6A10 or LJ-6B10 handrails.

Non-Plowed Handrails and Pin Top Balusters D U-6210 LJ-6210 LJ-6519 Shoerail & Fillet

Plowed Handrails and Square Top Balusters



Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

LJ-6007

LJ-6006

Handrails:	н	eight	Pro Wie		Bottom Width	Plow Width
LJ-6005		s" (59 mm)	21/2"		21/2" (64 mm)	13⁄4"(44 mm
LJ-6109		" (73 mm)	11/8"		23/8" (60 mm)	N/A
LJ-6109P1	21/8	" (73 mm)	11/8"	48 mm)	23/8" (60 mm)	1¾"(44 mm
LJ-6210	23/8	" (60 mm)	25%" (67 mm)	2" (51 mm)	N/A
LJ-6210P	2¾	" (60 mm)	25/8" (67 mm)	2" (51 mm)	1 ³ ⁄4"(44 mm
LJ-6400	21/4	" (57 mm)	2¾" (70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4	21⁄4" (57 mm)		70 mm)	3" (76 mm)	1 ³ ⁄4"(44 mm
LJ-6519	3"	(76 mm)	25/8" (67 mm)	25⁄8" (67 mm)	N/A
LJ-6519P	3"	(76 mm)	25/8" (67 mm)	25⁄8" (67 mm)	1 ³ ⁄4"(44 mm
LJ-6701	21/8	" (54 mm)	2¾" (70 mm)	15⁄8" (41 mm)	N/A
LJ-6900	2 ³ /4	2 ³ ⁄4" (70 mm)		67 mm)	1 ¹⁵ /16"(49 mm)	N/A
LJ-6900P	2¾" (70 mm)		25/8" (67 mm)	1 ¹⁵ /16"(49 mm)	1 ³ ⁄4"(44 mm
LJ-6A10	23⁄a" (60 mm)		2" (5	1 mm)	21⁄s" (54 mm)	N/A
LJ-6A10P1	2¾	." (60 mm)	2" (5	1 mm)	21⁄8" (54 mm)	1 ³ ⁄4"(44 mm
LJ-6B10	25/1	s" (59 mm)	2" (5	1 mm)	23⁄8" (60 mm)	N/A
LJ-6B10P1	25/1	s" (59 mm)	2" (51 mm)		23⁄8" (60 mm)	1 ³ ⁄4"(44 mm
Shoerail						
and Fillet:	H	eight	Wie	dth	Plow	Width
LJ-6006	1" (25 mm)		31⁄8" (79 mm)	1³⁄4"	(44 mm)
LJ-6007	5/10	" (8 mm)	1¾"(44 mm)	N/	A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
2105-34	6 ¹ /2"(165 mm)	191⁄s" (486 mm)	83/s"(213 mm)	1 ³ /4" (44 mm)	34" (8	<u> </u>
2105-38	61/2"(165 mm)	191/s" (486 mm)	123/s"(314 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (9	165 mm)
2105-42	6 ¹ /2"(165 mm)	191/s" (486 mm)	163/s"(416 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	067 mm)
2111-34	N/A	255/s"*(651 mm)	83/s"(213 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	164 mm)
2111-38	N/A	25 ⁵ /8"*(651 mm)	123/s"(314 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (9	165 mm)
2111-42	N/A	255%"*(651 mm)	163/s"(416 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
2115-34	N/A	25 ⁹ /16"*(642 mm)	87/16"(214 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	
2115-38	N/A	25 ⁹ /16 ^{"*} (642 mm)	12 ⁷ /16"(316 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (9	
2115-42	N/A	25 ⁹ /16"*(642 mm)	16 ⁷ /16"(418 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	067mm)
		_				
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overal Length
Utility Newel	s					
3340	5" (127 mm)	5" (127 mm)	23" (584 mm)	14 ¹ /2"(368 mm)	31/2" (89 mm)	48"(1219 mm
3342	5" (127 mm)	5" (127 mm)	23" (584 mm)	241/2"(622 mm)	31/2" (89 mm)	58"(1473 mr
Second Floo				. ,	. ,	
3345	5" (127 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	31/2" (89 mm)	58"(1473 mr
Intermediate						
3346	5" (127 mm)	14½" (368 mm)	16 ¹ /2"(419 mm)	361/2"(927 mm)	31/2" (89 mm)	73"(1854 mr
3358	5" (127 mm)	5" (127 mm)	23" (584 mm)	44 ¹ /2"(1130 mm)	3 ¹ /2" (89 mm)	78"(1981 mn

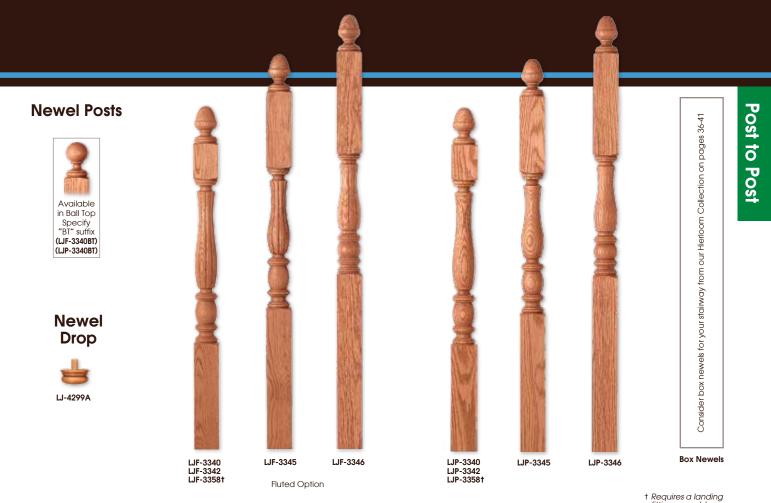
LJF-2115

Fluted

LJP-2115

LJ-2111





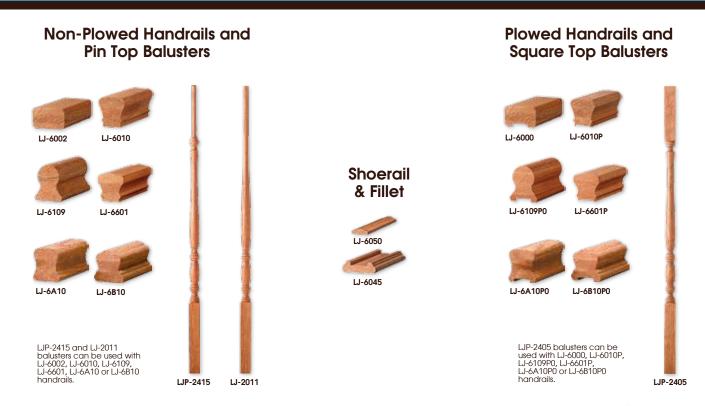
Pictured Left: LJ-6519P Handrail, LJP-3340BT Newels and LJP-2105 Balusters. Pictured Below: LJP-2111 Balusters. Pictured Right: LJ-6210B Bending Handrail and LJ-2111 Balusters.





LaSalle Collection

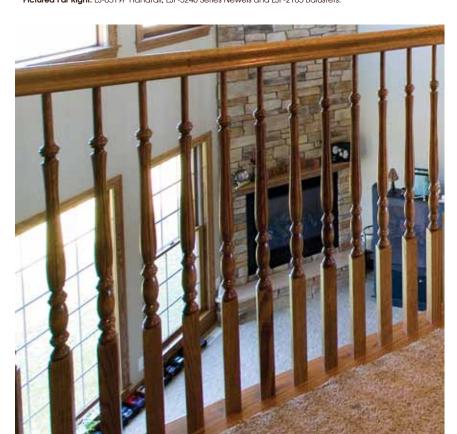




Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

	1					·
Handrails:	He	ight	Pro Wie		Bottom Width	Plow Width
LJ-6000	15/8	(41 mm)	23/4" (70 mm)		2 ³ /4" (70 mm)	11/4" (32 mm)
LJ-6002	1%	(41 mm)	23/4" (70 mm)		2 ³ / ₄ " (70 mm)	N/A
LJ-6010	23/8	' (60 mm)	21/4" ((57 mm)	11/2" (38 mm)	N/A
LJ-6010P	23/8	' (60 mm)	21/4" ((57 mm)	1½" (38 mm)	1¼" (32 mm
LJ-6109	21/8	21/8" (73 mm)		(48 mm)	23/8" (60 mm)	N/A
LJ-6109P0	21/8	'(73 mm)	11/8" ((48 mm)	23⁄8" (60 mm)	11⁄4" (32 mm
LJ-6601	21/4	'(57 mm)	21/4" ((57 mm)	11/2" (38 mm)	N/A
LJ-6601P	21/4	' (57 mm)	21/4" ((57 mm)	11/2" (38 mm)	11/4" (32 mm
LJ-6A10	23/8	' (60 mm)	2" (5	1 mm)	21/8" (54 mm)	N/A
LJ-6A10P0	23/8	' (60 mm)	2" (5	1 mm)	21/8" (54 mm)	1¼" (32 mm
LJ-6B10	25/16	" (59 mm)	2" (5	1 mm)	23/8" (60 mm)	N/A
LJ-6B10P0	25/16	" (59 mm)	2" (5	1 mm)	23⁄8" (60 mm)	1¼" (32 mm
Shoerail						
and Fillet:		ight	Wio		Plow	
LJ-6045		3⁄4" (19 mm)		(64 mm)		(32 mm)
LJ-6050	3⁄8"	(10 mm)	1¼" ((32 mm)	N	/A
	Тор	Turning	Bottom	Square	Overall Length	
Balusters: 2011-34	Block N/A	Length	Block	Size	-	<u> </u>
2011-34	N/A N/A	25 ⁹ / ₁₆ "*(642 mm)	87/16"(214 mm)	11/4" (32 mm)		864 mm)
2011-38	N/A N/A	25 ⁹ /16"*(642 mm)	12 ⁷ /16"(316 mm) 16 ⁷ /16"(418 mm)	11/4" (32 mm)		965 mm)
2011-42	N/A 6 ⁹ / ₁₆ "(167 mm)	25 ⁹ / ₁₆ "*(642 mm)		11/4" (32 mm)		067 mm)
2405-34		19 ¹ / ₁₆ " (484 mm)	8%"(213 mm)	1 ¹ ⁄ ₄ " (32 mm)		864 mm)
2405-38	6 ⁹ / ₁₆ "(167 mm)	19 ¹ / ₁₆ " (484 mm)	123/8"(314 mm)	11/4" (32 mm)		965 mm)
	6 ⁹ / ₁₆ "(167 mm) N/A	19 ¹ / ₁₆ " (484 mm)	163/s"(416 mm)	11/4" (32 mm)		067 mm)
2415-34		251/2"*(648 mm)	8 ¹ /2"(216 mm)	11/4" (32 mm)		864 mm)
2415-38 2415-42	N/A	251/2"*(648 mm)	121/2"(318 mm)	11/4" (32 mm)		965 mm)
	N/A	251/2"*(648 mm)	16½"(419 mm)	1¼" (32 mm)		1067mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newe		DIOCK	Length	BIOCK	Size	Length
3240	5" (127 mm)	5" (127 mm)	23" (584 mm)	14½"(368 mm)	3" (76 mm)	48"(1219 mm
3240	5 (127 mm) 5" (127 mm)	5 (127 mm) 5" (127 mm)	23 (584 mm) 23" (584 mm)	24 ¹ / ₂ "(622 mm)	3 (76 mm) 3" (76 mm)	40 (1219 mm 58"(1473 mm
			∠3 (584 mm)	Z4 72 (622 mm)	3 (/6 mm)	36 (14/3 mm
Second Floe 3245	5" (127 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	3" (76 mm)	58"(1473 mm
ntermediate			1 3 /2 (495 mm)	∠∠ (mm 8cc)	3 (/o mm)	30 (14/3 mm
3246	5" (127 mm)	14 ¹ /2" (368 mm)	16 ¹ /2"(419 mm)	361/2"(927 mm)	3" (76 mm)	73"(1854 mm
	O (12/mm)	14/2 (368 mm)	10/2 (419 mm)	30/2 (92/mm)	3 (76 mm)	1 3 (1854 mm

Pictured Below: LJ-6810 Handrail and LJF-2115 Balusters. Pictured Right: LJ-2011 Balusters. Pictured Far Right: LJ-6519P Handrail, LJF-3240 Series Newels and LJF-2105 Balusters.





Requires a landing fitting assembly (gooseneck pp 77-78)





Regent Collection





Non-Plowed Handrails and **Plowed Handrails and Square Top Balusters Pin Top Balusters** LJ-6109 LJ-6210 LJ-6005 LJ-6109P1 Shoerail & Fillet LJ-6210P LJ-6400P LJ-6400 LJ-6519 LJ-6007 LJ-6701 LJ-6900P LJ-6900 LJ-6519P LJ-6006 LJ-6A10P1 LJ-6A10 LJ-6B10 LJ-6B10P1 20158 and 2015 balusters can be used with LJ-6109, LJ-6210, LJ-6400, LJ-6519, LJ-6701, LJ-6900, LJ-6A10 or LJ-6B10 handrails. 20058 and 2005 balusters can be used with LJ-6005, LJ-6109P1, LJ-6210P, LJ-6400P, LJ-6519P, LJ-6900P, LJ-6A10P1 or LJ-6810P1 handrails. LJP-20158 LJT-2015 LJF-2015 LJP-2015 LJP-20058 LJT-2005 LJF-2005 LJP-2005 Octagonal Twisted Fluted Octagonal Twisted Fluted

Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

Handrails:	Hei	ight	Pro		Bottom Width	Plow Width
LJ-6005		(59 mm)	21/2"	(64 mm)	21/2" (64 mm)	1 ³ /4"(44 mm
LJ-6109	21/8"	(73 mm)	11/8"	(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1	21/8"	(73 mm)	11%" (48 mm)		23/8" (60 mm)	13⁄4"(44 mm
LJ-6210	23/8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	1 ³ /4"(44 mm
LJ-6400	21/4"	21/4" (57 mm)		(70 mm)	3" (76 mm)	N/A
LJ-6400P	21⁄4"	21/4" (57 mm)		(70 mm)	3" (76 mm)	1 ³ /4"(44 mm
LJ-6519	3" (76 mm)	25/8"	(67 mm)	25⁄8" (67 mm)	N/A
LJ-6519P	3" (3" (76 mm)		(67 mm)	25⁄8" (67 mm)	1 ³ /4"(44 mm
LJ-6701	21⁄8"	21/8" (54 mm)		(70 mm)	15⁄8" (41 mm)	N/A
LJ-6900	23/4"	2 ³ /4" (70 mm)		(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	N/A
LJ-6900P	23/4"	23/4" (70 mm)		(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	1 ³ /4"(44 mm
LJ-6A10	23/8"	(60 mm)	2" (5	i1 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8"	23/s" (60 mm)		2" (51 mm)		1 ³ /4"(44 mm
LJ-6B10	25/16"	2 ⁵ /16" (59 mm)		2" (51 mm)		N/A
LJ-6B10P1	25/16"	(59 mm)	2" (5	i1 mm)	23⁄8" (60 mm)	1 ³ /4"(44 mm
Shoerail and Fillet:	Hei	ight	Wie	dth	Plow \	Nidth
LJ-6006	1" (25 mm)	31⁄s" (79 mm)		1³⁄4" (4	44 mm)
LJ-6007	⁵ / ₁₆ "	(8 mm)	13⁄4" (44 mm)		N/A	
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
2005(8)-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 ³ /4" (44 mm)	34" (8	-
2005(8)-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 ³ / ₄ " (44 mm)	38" (9	
2005(8)-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 ³ / ₄ " (44 mm)	42" (10	
2015(8)-34	N/A	28"* (711 mm)	6" (152 mm)	1 ³ / ₄ " (44 mm)	34" (8	
2015(8)-38	N/A	28"* (711 mm)	10" (254 mm)	1 ³ / ₄ " (44 mm)	38" (9	· /
2015(8)-42	N/A	28"* (711 mm)	14" (356 mm)	1 ³ / ₄ " (44 mm)	42" (10	
()		T - 11	T	Dettern	0	0
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overal Length
Utility Newels	- Timar	Brook	Longin	BIOOK	OILC	Longth
3040(8)	4 ³ / ₄ " (121 mm)	5" (127 mm)	23" (584 mm)	15" (381 mm)	31/2" (89 mm)	48"(1219 mm
3042(8)	4 ³ / ₄ " (121 mm)	5" (127 mm)	23" (584 mm)	25" (635 mm)	31/2" (89 mm)	58"(1473 mm
Second Floor			20 (304 mm)	20 (035 mm)	072 (09 mm)	00 (1473 mi
3045(8)	4 ³ / ₄ " (121 mm)	11" (279 mm)	191/2"(495 mm)	22" (558 mm)	31/2" (89 mm)	58"(1473 mm
ntermediate L			1 0 7 2 (455 mm)	22 (000 mm)	072 (09 mm)	00 (1473 mi
3046(8)	4 ³ / ₄ " (121 mm)	14 ¹ /2" (368 mm)	16" (406 mm)	37" (939 mm)	31/2" (89 mm)	73"(1854 mn
0040(0)	-7/4 (121 mm)	1-472 (300 mm)	(min oor) Oi	(333 mm)	072 (05 mm)	10 (1004 mi

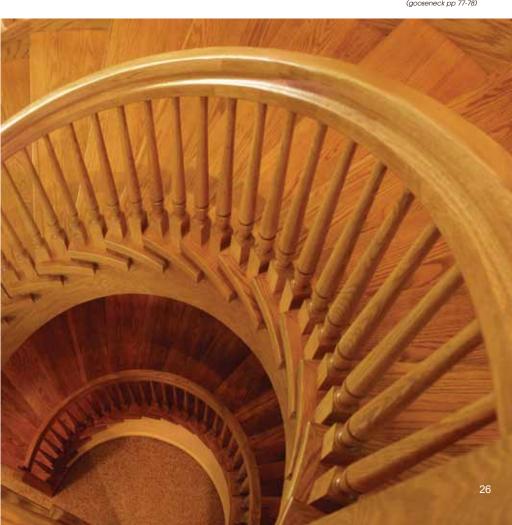




Requires a landing fitting assembly (gooseneck pp 77-78)



Pictured Right: Custom Bending Handrail, LJP-2015 Balusters, Custom Treads.



Harmony Collection



Post to Post

Non-Plowed Handrails and Plowed Handrails and Square Top Balusters Pin Top Balusters LJ-6109 LJ-6210 LJ-6005 LJ-6109P1 Shoerail & Fillet urning length varies by length urning length varies by length LJ-6400 LJ-6519 LJ-6210P LJ-6400P LJ-6007 LJ-6701 LJ-6900 LJ-6519P LJ-6900P LJ-6006 LJ-6A10P1 LJ-6A10 LJ-6B10 LJ-6B10P1 53008 and 5300 balusters can be used with LJ-6109, LJ-6210, LJ-6400, LJ-6519, LJ-6701, LJ-6900, LJ-6A10 or LJ-6B10 handrails. 50058 and 5005 balusters can be used with LJ-6005, LJ-6109P1, LJ-6210P, LJ-6400P, LJ-6519P, LJ-6900P, LJ-6A10P1 or LJ-6B10P1 LJ-53008 LJ-5300 S-5300 LJ-50058 LJ-5005 S-5105 handrails. Traditional 5 Lengths Octagonal Octagonal Traditional 5 Lengths

"LJ-" series balusters are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. The balusters can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately). "S-" series balusters have a turned bottom pin.

			D		Dettern	Diam
Handrails:	Hei	ight		ofile dth	Bottom Width	Plow Width
LJ-6005		(59 mm)		(64 mm)	21/2" (64 mm)	1 ³ /4"(44 mm
LJ-6109	21/8"	(73 mm)	11/8"	(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1	21/8"	(73 mm)		(48 mm)	23/8" (60 mm)	13⁄4"(44 mm
LJ-6210	23/8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8"	(60 mm)	25%"	(67 mm)	2" (51 mm)	13⁄4"(44 mm
LJ-6400	21/4"	21/4" (57 mm)		(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4"	21/4" (57 mm)		(70 mm)	3" (76 mm)	13⁄4"(44 mm
LJ-6519	3" (3" (76 mm)		(67 mm)	25/8" (67 mm)	N/A
LJ-6519P	3" (76 mm)	25%"	(67 mm)	25/8" (67 mm)	13⁄4"(44 mm
LJ-6701	21/8"	(54 mm)	2 ³ /4"	(70 mm)	15%" (41 mm)	N/A
LJ-6900	2 ³ /4"	(70 mm)	25%"	(67 mm)	1 ¹⁵ /16"(49 mm)	N/A
LJ-6900P	23/4"	(70 mm)	25%"	(67 mm)	1 ¹⁵ /16"(49 mm)	13⁄4"(44 mm
LJ-6A10	23/8"	(60 mm)	2" (51 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8"	(60 mm)	2" (51 mm)	21/8" (54 mm)	13/4"(44 mm
LJ-6B10		(59 mm)	2" (51 mm)	23/8" (60 mm)	N/A
LJ-6B10P1	25/16"	(59 mm)	2" (51 mm)	23⁄8" (60 mm)	13⁄4"(44 mm
Shoerail and Fillet:	Hei	ight	Wi	dth	Plow \	Nidth
LJ-6006	1" (2	25 mm)	31⁄8" (79 mm)		1¾" (44 mm)
LJ-6007	5/16"	(8 mm)	134" (44 mm)		N/A	
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJ-5005ND-31‡	51/8"(149 mm)	165/8"(422 mm)	81/2"(216 mm)	1 ³ ⁄4" (44 mm)	31" (7	87 mm)
LJ-5005(8)-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	13/4" (44 mm)	34" (8	64 mm)
LJ-5005(8)-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 ³ / ₄ " (44 mm)	38" (9	65 mm)
LJ-5005(8)-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 ³ / ₄ " (44 mm)	42" (10	067 mm)
S-5105-31	51/8"(149 mm)	165/8"(422 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	31" (7	87 mm)
S-5105-34	51/8"(149 mm)	195% "(498 mm)	7¾" (197 mm)	1 ³ ⁄4" (44 mm)	34" (8	64 mm)
S-5105-36	51/8"(149 mm)	215%"(549 mm)	7 ³ /4" (197 mm)	1 ³ / ₄ " (44 mm)	36" (9	14 mm)
S-5105-39	51/8"(149 mm)	245/8"(625 mm)	7¾" (197 mm)	1 ³ ⁄4" (44 mm)	39" (9	91 mm)
S-5105-42	81/s"(206 mm)	253/8"(645 mm)	7¾" (197 mm)	1 ³ ⁄4" (44 mm)	42" (10)67 mm)
LJ-5300(8)-34	N/A	27"* (686 mm)	7" (178 mm)	1 ³ ⁄4" (44 mm)	34" (8	64 mm)
LJ-5300(8)-38	N/A	27"* (686 mm)	11" (279 mm)	1 ³ ⁄4" (44 mm)	38" (9	65 mm)
LJ-5300(8)-42	N/A	27"* (686 mm)	15" (381 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	067mm)
S-5300-31	N/A	221/2"(572 mm)	7¾" (197 mm)	1 ³ ⁄ ₄ " (44 mm)	31" (7	87 mm)
S-5300-34	N/A	251/2"(648 mm)	7¾" (197 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	64 mm)
S-5300-36	N/A	271/2"(698 mm)	7¾" (197 mm)	1 ³ ⁄ ₄ " (44 mm)	36" (9	14 mm)
S-5300-39	N/A	301/2"(775 mm)	7¾" (197 mm)	13⁄4" (44 mm)	39" (9	91 mm)
S-5300-42	N/A	331/2"(851 mm)	7 ³ / ₄ " (197 mm)	1 ³ /4" (44 mm)	42" (10	

Product Di	Product Dimensions						
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length	
Utility Newels							
LJ-4500(8)	31⁄2" (89 mm)	5" (127 mm)	23" (584 mm)	16¼" (413 mm)	3½" (89 mm)	48"(1219 mm)	
LJ-4504(8)	31/2" (89 mm)	5" (127 mm)	23" (584 mm)	26¼" (668 mm)	3½" (89 mm)	58"(1473 mm)	
LJ-4004	4½" (114 mm)	N/A	N/A	N/A	3½" (89 mm)	48"(1219 mm)	
LJ-4004COL	4 ¹³ /16" (122 mm)	N/A	N/A	N/A	3½" (89 mm)	48"(1219 mm)	
LJ-4004RT	31⁄2" (89 mm)	N/A	N/A	N/A	3½" (89 mm)	48"(1219 mm)	
Second Floor	Landing Nev	wel					
LJ-4503(8)	31⁄2" (89 mm)	11" (279 mm)	191⁄2"(495 mm)	23¾" (603 mm)	3½" (89 mm)	58"(1473 mm)	
LJ-4005	4½" (114 mm)	N/A	N/A	N/A	3½" (89 mm)	58"(1473 mm)	
LJ-4005COL	4 ¹³ / ₁₆ " (122 mm)	N/A	N/A	N/A	3½" (89 mm)	58"(1473 mm)	
LJ-4005RT	31⁄2" (89 mm)	N/A	N/A	N/A	3½" (89 mm)	58"(1473 mm)	
Intermediate L	anding New	els					
LJ-4505(8)	31/2" (89 mm)	14½" (368 mm)	16" (406 mm)	38¾" (984 mm)	3½" (89 mm)	73"(1854 mm)	
LJ-4558(8)	31⁄2" (89 mm)	5" (127 mm)	23" (584 mm)	46¼" (1175 mm)	3½" (89 mm)	78"(1981 mm)	
LJ-4006	41⁄2" (114 mm)	N/A	N/A	N/A	3½" (89 mm)	73"(1854 mm)	
LJ-4006COL	4 ¹³ / ₁₆ " (122 mm)	N/A	N/A	N/A	3½" (89 mm)	73"(1854 mm)	
LJ-4006RT	31/2" (89 mm)	N/A	N/A	N/A	31/2" (89 mm)	73"(1854 mm)	

Pictured Right: LJ-6519 Handrail, LJ-5300 Balusters with LIH-HOL50144 and LIH-HOL1TW44 Iron Balusters.

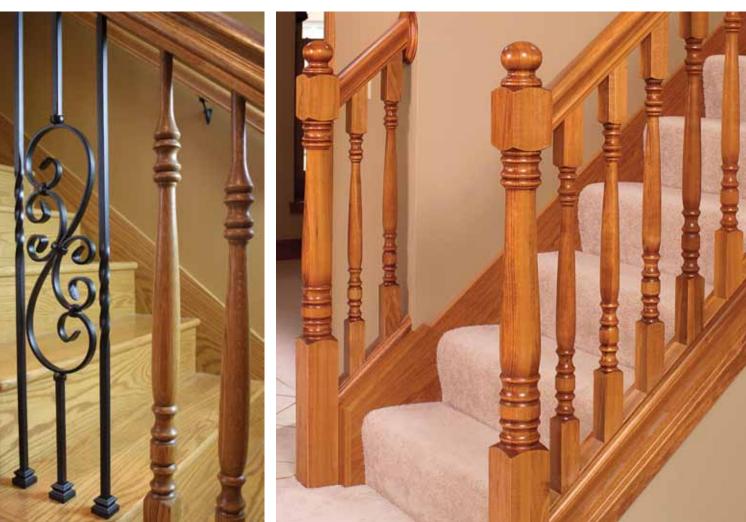
Pictured Far Right: LJ-6519P Handrail, LJ-6006 Shoerail, LJ-6007 Fillet, LJ-4500 Newels and LJ-5005 Balusters.

* Length is from the top of the bottom block to the top of the baluster ‡ This baluster is for kneewall stairways only. It is NOT predrilled and does NOT include the Pin EZ.





† Requires a landing fitting assembly (gooseneck pp 77-78)



Classic Collection

Non-Plowed Handrails and Pin Top Balusters

LJ-6002 LJ-6010

LJ-6109 LJ-6601

LJ-6B10



LJ-5200 balusters can be used with LJ-6002, LJ-6010, LJ-6109, LJ-6601, LJ-6A10 or LJ-6B10 handrails. LJ-5200

LJ-6A10





Plowed Handrails and

Square Top Balusters

be used with LJ-600, LJ-6010P, LJ-6109P0, LJ-6601P, LJ-6A10P0 or LJ-6810P0 handrails.



Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

 Requires a landing fitting assembly (gooseneck pp 77-78)

Product Dir	mensio	าร				
Handrails:	He	ight		ofile dth	Bottom Width	Plow Width
LJ-6000		(41 mm)	23/4"	(70 mm)	2¾" (70 mm)	11/4" (32 mm
LJ-6002	15%	(41 mm)	2¾" (70 mm)		2¾" (70 mm)	N/A
LJ-6010	23/8'	(60 mm)	21/4"	(57 mm)	1½" (38 mm)	N/A
LJ-6010P	23/8'	(60 mm)	21/4"	(57 mm)	1½" (38 mm)	11⁄4" (32 mm
LJ-6109	21/8'	" (73 mm)	11⁄8"	(48 mm)	23⁄8" (60 mm)	N/A
LJ-6109P0	21/8	(73 mm)	11/8"	(48 mm)	23⁄8" (60 mm)	11⁄4" (32 mm
LJ-6601	21/4	(57 mm)	21/4"	(57 mm)	1½" (38 mm)	N/A
LJ-6601P	21/4	(57 mm)	21/4"	(57 mm)	11/2" (38 mm)	11/4" (32 mm
LJ-6A10	23/8'	(60 mm)	2" (51 mm)	21⁄8" (54 mm)	N/A
LJ-6A10P0	23/8'	' (60 mm)	2" (51 mm)	21⁄8" (54 mm)	1¼" (32 mm
LJ-6B10	25/16	" (59 mm)	2" (51 mm)	23⁄8" (60 mm)	N/A
LJ-6B10P0	25/16	" (59 mm)	2" (51 mm)	23⁄8" (60 mm)	1¼" (32 mm
Shoerail and Fillet:	He	ight	Wi	dth	Plow	Width
LJ-6045	3/4"	(19 mm)	21/2" (64mm)		11/4" (32 mm)	
LJ-6050		3∕s" (10 mm)		11/4" (32 mm)		/A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size		erall
LJ-5004ND-31±	51/8" (149 mm)	165/8" (422 mm)	81/2" (216 mm)	11/4" (32 mm)		787 mm)
LJ-5004-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1¼" (32 mm)		864 mm)
LJ-5004-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)		965 mm)
LJ-5004-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1¼" (32 mm)	42" (1067mm)
LJ-5200-34	N/A	27"* (686 mm)	7" (178 mm)	11/4" (32 mm)	34" (, 864 mm)
LJ-5200-38	N/A	27"* (686 mm)	11" (279 mm)	11/4" (32 mm)	38" (965 mm)
LJ-5200-42	N/A	27"* (686 mm)	15" (381 mm)	11/4" (32 mm)	42" (1	067 mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newels						
LJ-4600	3 ⁷ /16"(87 mm)	5" (127 mm)	23" (584 mm)	16¼" (413 mm)	3" (76 mm)	48"(1219 mm
LJ-4604	3 ⁷ /16"(87 mm)	5" (127 mm)	23" (584 mm)	261/4" (668 mm)	3" (76 mm)	58"(1473 mm
Second Floor L	anding No	ewel				
LJ-4603	3 ⁷ /16"(87 mm)	11" (279 mm)	191/2"(495 mm)	23¾" (603 mm)	3" (76 mm)	58"(1473 mm
Intermediate La	anding Ne	wels				
LJ-4605	3 ⁷ /16"(87 mm)	14½" (368 mm)	16" (406 mm)	38 ³ /4"(984 mm)	3" (76 mm)	73"(1854 mm
LJ-4658	3 ⁷ /16"(87 mm)	5" (127 mm)	23" (584 mm)	46¼" (1175 mm)	3" (76 mm)	78"(1981 mm
Rake Newel						
LJ-3513PT	N/A	N/A	27 ¹³ /16"(706 mm)	20 ³ /16"(513 mm)	3" (76 mm)	48"(1219 mm

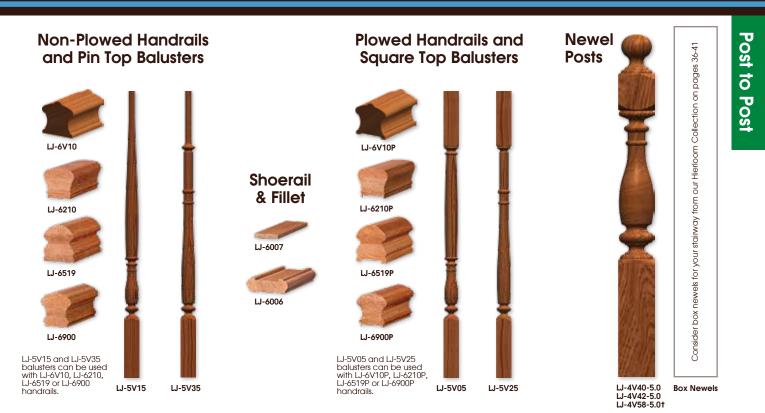


Pictured: LJ-6010P Handrail, LJ-4600 Utility Newels and LJ-5004 Balusters.

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Colony Collection



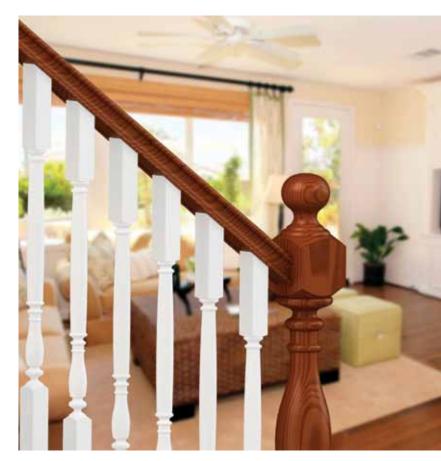


4

Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

t Requires a landing fitting assembly (gooseneck pp 77-78)

	1		1			
Handrails:	He	ight		ofile dth	Bottom Width	Plow Width
LJ-6V10	21/2"	(64 mm)	25/8"	(67 mm)	21/2" (64 mm)	N/A
LJ-6V10P	21/2"	(64 mm)	25/8"	(67 mm)	21/2" (64 mm)	1 ³ /4"(44 mm)
LJ-6210	23/8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23/8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	13⁄4"(44 mm
LJ-6519	3" (3" (76 mm)		(67 mm)	25/s" (67 mm)	N/A
LJ-6519P	3" (76 mm)	25/8"	(67 mm)	25/s" (67 mm)	13⁄4"(44 mm
LJ-6900	2 ³ /4"	(70 mm)	25/8"	(67 mm)	1 ¹⁵ /16"(49 mm)	N/A
LJ-6900P	23/4"	(70 mm)	25/8"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	13⁄4"(44 mm
Shoerail and Fillet:	He	ight	Wi	dth	Plow	Width
LJ-6006	1" (25 mm)	31⁄8"	(79 mm)	1¾" ((44 mm)
LJ-6007	⁵ / ₁₆ "	(8 mm)	1 ³ /4"	(44 mm)	N/	A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJ-5V05-34	6 ⁹ /16" (166 mm)	20 ⁵ /16" (516 mm)	71/8" (181 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	<u> </u>
LJ-5V05-38	6 ⁹ /16" (166 mm)	20 ⁵ /16" (516 mm)	111/8" (283 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (9	, 965 mm)
LJ-5V05-42	6 ⁹ / ₁₆ " (166 mm)	20 ⁵ /16" (516 mm)	151/8" (384 mm)	1 ³ / ₄ " (44 mm)	42" (1	067 mm)
LJ-5V15-34	N/A	261/8"* (682 mm)	71/8" (181 mm)	1 ³ / ₄ " (44 mm)	34" (8	864 mm)
LJ-5V15-38	N/A	267/s"* (682 mm)	111/8" (283 mm)	1 ³ / ₄ " (44 mm)	38" (9	965 mm)
LJ-5V15-42	N/A	267/s"* (682 mm)	151/8" (384 mm)	1 ³ / ₄ " (44 mm)	42" (1	067mm)
LJ-5V25-34	6 ⁹ /16" (166 mm)	20 ⁵ /16" (516 mm)	71/8" (181 mm)	13⁄4" (44 mm)	34" (8	964 mm)
LJ-5V25-38	6 ⁹ /16" (166 mm)	20 ⁵ /16" (516 mm)	111/8" (283 mm)	13⁄4" (44 mm)	38" (9	965 mm)
LJ-5V25-42	6 ⁹ / ₁₆ " (166 mm)	20 ⁵ /16" (516 mm)	151⁄8" (384 mm)	1 ³ ⁄4" (44 mm)	42" (1	067 mm)
LJ-5V35-34	N/A	26%"* (682 mm)	71⁄8" (181 mm)	1 ³ ⁄4" (44 mm)	34" (8	964 mm)
LJ-5V35-38	N/A	26%"* (682 mm)	111/8" (283 mm)	13⁄4" (44 mm)	38" (9	965 mm)
LJ-5V35-42	N/A	261/8"* (682 mm)	151⁄8" (384 mm)	1¾" (44 mm)	42" (1	067mm)
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overal Length
Utility Newels	s					
LJ-4V40-5.0	53%s" (137 mm)	51/4" (133 mm)	201/2" (521 mm)	16 ³ /8" (416 mm)	5" (127 mm)	48"(1219 mm
LJ-4V42-5.0	53%" (137 mm)	51⁄4" (133 mm)	201/2" (521 mm)	26¾" (670 mm)	5" (127 mm)	58"(1473 mm
Landing New	el					
LJ-4V58-5.0	5 ³ /8" (137 mm)	51/4" (133 mm)	201/2" (521 mm)	443/8" (1127 mm)	5" (127 mm)	78"(1981 mm



Pictured: LJ-6V10P Handrail, LJ-4V40-5.0 Newel and LJ-5V05 Balusters.

Cornerstone Collection





"LJ-" series balusters are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. The balusters can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately). "S-" series balusters have a turned bottom pin.

Handrails:	He	ight		ofile /idth	Bottom Width	Plow Width
LJ-6000		(41 mm)		" (70 mm)	2 ³ / ₄ " (70 mm)	1¼" (32 mm
LJ-6002		(41 mm)		" (70 mm)	2 ³ / ₄ " (70 mm)	N/A
LJ-6010		(60 mm)		" (57 mm)	11/2" (38 mm)	N/A
LJ-6010P		(60 mm)		" (57 mm)	11/2" (38 mm)	11/4" (32 mm
LJ-6109		(73 mm)		" (48 mm)	2 ³ /8" (60 mm)	N/A
LJ-6109P0		(73 mm)		" (48 mm)	23/8" (60 mm)	11/4" (32 mm
LJ-6601		(57 mm)		" (57 mm)	11/2" (38 mm)	N/A
LJ-6601P		(57 mm)		" (57 mm)	11/2" (38 mm)	11/4" (32 mm
LJ-6A10		(60 mm)		(51 mm)	21/8" (54 mm)	N/A
LJ-6A10P0		(60 mm)		(51 mm)	21/8" (54 mm)	11/4" (32 mm
LJ-6B10		" (59 mm)		(51 mm)	23/8" (60 mm)	N/A
LJ-6B10P0		(59 mm)		(51 mm)	23/8" (60 mm)	11/4" (32 mm
Shoerail and	2710	(oo mini)		(or min)	270 (00 mm)	174 (02.111
Fillet:	He	ight	w	lidth	Plow	Width
LJ-6045	3/4"	(19 mm)	21/2	" (64mm)	11⁄4"	(32 mm)
LJ-6050	3/8"	(10 mm)	11/4	" (32 mm)	N	A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJ-5015ND-31±	N/A	225/8"*(575 mm)	83/8"(213 mm)	1¼" (32 mm)	31" (
LJ-5015-34	N/A	28"* (711 mm)	6" (152 mm)	11/4" (32 mm)	34" (
LJ-5015-38	N/A	28"* (711 mm)	10" (254 mm)	11/4" (32 mm)	38" (
LJ-5015-42	N/A	28"* (711 mm)	10" (254 mm) 14" (356 mm)	11/4" (32 mm)	42" (1	
S-5015-31	N/A	225/s"*(575 mm)	75/8"*(193 mm)	11/4" (32 mm)	31" (
S-5015-34	N/A	25 ⁵ /8 ^{**} (651 mm)	75/8"*(193 mm)	11/4" (32 mm)	34" (
S-5015-36	N/A	275/8"*(702 mm)	75/8"*(193 mm)	11/4" (32 mm)	36" (· /
S-5015-39	N/A	30 ⁵ /s ^{**} (778 mm)	75/8"*(193 mm)	11/4" (32 mm)	39" (
S-5015-42	N/A	335/s"*(854 mm)	75/8"*(193 mm)	11/4" (32 mm)	42" (1	
LJ-5035-34	N/A	28"* (711 mm)	6" (152 mm)	1 1/4 (32 mm)	42 (1 34" (1	
LJ-5035-38	N/A	28"* (711 mm)	10" (152 mm)	11/4" (32 mm)	38" (· /
LJ-5035-42	N/A	28"* (711 mm)	14" (356 mm)	11/4" (32 mm)	42" (1	··· /
LJ-5040-34	N/A	34" (864 mm)	N/A	11/8" Diam. (29 mm)	34" (
LJ-5040-38	N/A	34" (864 mm) 38" (965 mm)	N/A	11/8" Diam. (29 mm)	38" (· /
LJ-5040-42	N/A	42" (1067mm)	N/A	1%" Diam. (29 mm)	42" (1	
S-5040-31	N/A	30 ¹ / ₄ " (768 mm)	N/A	11/8" Diam. (29 mm)	31" (
S-5040-34	N/A	33 ¹ / ₄ " (845 mm)	N/A	11/8" Diam. (29 mm)	34" (
S-5040-36	N/A	35 ¹ / ₄ " (895 mm)	N/A	11/8" Diam. (29 mm)	36" (
S-5040-39	N/A	381/4" (972 mm)	N/A	11/8" Diam. (29 mm)	39" (
S-5040-42	N/A	41 ¹ / ₄ " (1048 mm)	N/A	11/8" Diam. (29 mm)	42" (1	
LJ-5067-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (1	
LJ-5067-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)	38" (
LJ-5067-42	7" (176 mm) 7" (178 mm)	20" (508 mm) 20" (508 mm)	15" (381 mm)	11/4" (32 mm) 11/4" (32 mm)	42" (1	
S-5067-31	5 ¹ / ₄ " (133 mm)	20 (506 mm) 191/s" (486 mm)	5 ⁷ / ₈ " (149 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)	31" (
S-5067-31	5 ⁷ / ₈ " (133 mm)	21 ¹ / ₂ " (546 mm)	57/8" (149 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)	34" (8	
S-5067-34	5% (149 mm) 5% (136 mm)	21 /2 (546 mm) 24" (610 mm)	57/8 (149 mm) 57/8" (149 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)	34 (i 36" (i	
S-5067-39	5% (136 mm) 51/4" (133 mm)	24 (610 mm) 271/s" (689 mm)	57/8 (149 mm) 57/8" (149 mm)	1 1/4 (32 mm) 1 1/4" (32 mm)	30 (1	
				1/4 (J2 mm)	59 (iou iuliii)

Product Dir	nensior	IS				
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJ-5141ND-31±	51/4"(133 mm)	16 ³ /4"(425 mm)	9" (229 mm)	1¼" (32 mm)	31" (787 mm)
LJ-5141-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (864 mm)
LJ-5141-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)	38" (965 mm)
LJ-5141-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11/4" (32 mm)	42" (*	1067mm)
S-5141-31	51/4" (133 mm)	16 ³ /4"(425 mm)	81/4" (210 mm)	11/4" (32 mm)	31" (787 mm)
S-5141-34	61/4" (159 mm)	18 ³ /4"(476 mm)	81/4" (210 mm)	11/4" (32 mm)	34" (864 mm)
S-5141-36	61/4" (159 mm)	20 ³ /4"(527 mm)	81/4" (210 mm)	11/4" (32 mm)	36" (914 mm)
S-5141-39	6¼" (159 mm)	233/4"(603 mm)	81/4" (210 mm)	11/4" (32 mm)	39" (990 mm)
S-5141-42	6¼" (159 mm)	26 ³ /4"(679 mm)	8¼" (210 mm)	1¼" (32 mm)	42" (1	067 mm)
‡ This Balus	ster is for kneew	all stairways only.	It is NOT predrille	ed and does NOT i	nclude the Pin E	Ζ.
Newel Posts:	Finial	Top Block	Turning Length	Bottom Block	Square Size	Overall Length
Utility Newels						
LJ-4040	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	17" (431 mm)	3" (76 mm)	48"(1219 mm)
LJ-4042	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	27" (686 mm)	3" (76 mm)	58"(1473 mm)
LJ-4150	3 ³ / ₄ " (95 mm)	5" (127 mm)	23" (584 mm)	16" (406 mm)	3" (76 mm)	48"(1219 mm)
LJ-4152	3 ³ /4" (95 mm)	5" (127 mm)	23" (584 mm)	26" (660 mm)	3" (76 mm)	58"(1473 mm)
LJ-4180	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	17" (431 mm)	31⁄4" (83 mm)	48"(1219 mm)
LJ-4182	25/s" (67 mm)	5" (127 mm)	23" (584 mm)	27" (686 mm)	31/4" (83 mm)	58"(1473 mm)
Second Floor L	anding Ne	wel				
LJ-4045	25/s" (67 mm)	11" (279 mm)	191/2"(495 mm)	241/2" (622 mm)	3" (76 mm)	58"(1473 mm)
LJ-4155	3 ³ / ₄ " (95 mm)	11" (279 mm)	191/2"(495 mm)	231/2" (597 mm)	3" (76 mm)	58"(1473 mm)
LJ-4185	25/8" (67 mm)	11" (279 mm)	191/2"(495 mm)	241/2" (622 mm)	31⁄4" (83 mm)	58"(1473 mm)
Intermediate La	Inding Nev	vels				
LJ-4046	25⁄8" (67 mm)	14½" (368 mm)	16" (406 mm)	391/2"(1003 mm)	3" (76 mm)	73"(1854 mm)
LJ-4053	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	31" (787 mm)	3" (76 mm)	62"(1574 mm)
LJ-4055	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	42" (1067 mm)	3" (76 mm)	73"(1854 mm)
LJ-4058	25⁄8" (67 mm)	5" (127 mm)	23" (584 mm)	47" (1193 mm)	3" (76 mm)	78"(1981 mm)
LJ-4156	3 ³ /4" (95 mm)	14½" (368 mm)	16" (406 mm)	381/2"(978 mm)	3" (76 mm)	73"(1854 mm)
LJ-4168	3 ³ /4" (95 mm)	5" (127 mm)	23" (584 mm)	46" (1168 mm)	3" (76 mm)	78"(1981 mm)
LJ-4186	25%" (67 mm)	14½" (368 mm)	16" (406 mm)	395%8"(1006 mm)	3¼" (83 mm)	73"(1854 mm)
LJ-4198	25/8" (67 mm)	5" (127 mm)	23" (584 mm)	47" (1193 mm)	31⁄4" (83 mm)	78"(1981 mm)
Rake Newel						
LJ-4013PT	N/A	N/A	27" (686 mm)	16" (406 mm)	3" (76 mm)	43"(1029 mm)

 $\ensuremath{\text{Pictured Right:}}\xspace$ LJ-6B10P0 Handrail, LJ-6045 Shoerail, LJ-4040 Newels and LJ-5141 Balusters.

Pictured Far Right: LJ-6601 Handrail and LJ-5040 Balusters.



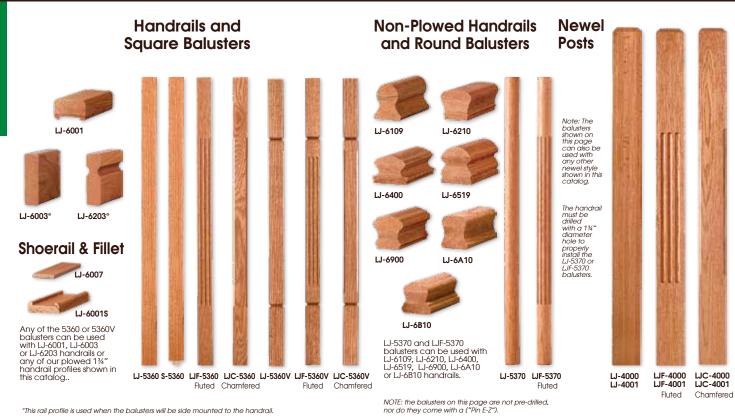






Clean Collection





"This rail profile is used when the balusters will be side mounted to the handrail.

	_		Pro	ofile	Bottom	Plow	
Handrails:	He	ight	Wi	dth	Width	Width	
LJ-6001	15/8"	(41 mm)	2 ³ /4"	(70 mm)	2 ³ /4" (70 mm)	1 ³ ⁄4" (44 mm)	
LJ-6003	51/2"	(140 mm)		(41 mm)	15%" (41 mm)	N/A	
LJ-6109	21/8"	(73 mm)	11/8"	(48 mm)	23/8" (60 mm)	N/A	
LJ-6203	51/2"	(140 mm)	15/8"	(41 mm)	15%" (41 mm)	N/A	
LJ-6210	23/8"	(60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A	
LJ-6400	21/4"	(57 mm)	23/4"	(70 mm)	3" (76 mm)	N/A	
LJ-6519	3"	(76 mm)	25/8"	(67 mm)	25%" (67 mm)	N/A	
LJ-6900	2 ³ /4"	(70 mm)	25/8"	(67 mm)	1 ¹⁵ /16"(49 mm)	N/A	
LJ-6A10		(60 mm)	2"	51 mm)	21/8" (54 mm)	N/A	
LJ-6B10		" (59 mm)		51 mm)	23⁄8" (60 mm)	N/A	
Shoerail and Fillet:			14/2	dth	Diam	A/I al 4 la	
		ight			-	Width	
LJ-6001S LJ-6007		(19 mm)		(64 mm)		4" (44 mm) N/A	
LJ-6007	⁹ /16	(8 mm)	1%	(44 mm)	N/	A	
	Тор	Detail	Bottom	Squa	re	Overall	
Balusters:	Block	Length	Block	Size	9	Length	
LJ-5360		13/4" (44 mm) Se	quare x 34" (864	mm), 38" (965 mm), or	42"(1067 mm)		
S-5360	13⁄4" (44 mr	n) Square x 31	" (787 mm), 34 " (864	mm), 36" (914 mm), 3	9" (990 mm), or 4	2"(1067 mm)	
LJF-5360-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	13/4" (44 mm)	Square	34" (864 mm)	
LJF-5360-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	13/4" (44 mm)	Square	38" (965 mm)	
LJF-5360-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	13/4" (44 mm)	Square	42"(1067 mm	
LJC-5360-34	51/8" (149 mm)	181/8" (460 mm)	10" (254 mm)	13/4" (44 mm)	Square	34" (864 mm)	
LJC-5360-38	51/8" (149 mm)	181/8" (460 mm)	14"(356 mm)	13/4" (44 mm)	Square	38" (965 mm)	
LJC-5360-42	51/8" (149 mm)	181/8" (460 mm)	18"(457 mm)	13/4" (44 mm)	Square	42"(1067 mm)	
All 5360V-34	71/4" (184 mm)	191/2" (495 mm)	71/4" (184 mm)	13/4" (44 mm)		34" (864 mm)	
All 5360V-38	71/4" (184 mm)	191/2" (495 mm)	111/4" (286 mm)	13/4" (44 mm)		38" (965 mm)	
All 5360V-42	71/4" (184 mm)	191/2" (495 mm)	151/4" (387 mm)	13/4" (44 mm)	Square	42"(1067 mm)	
LJ-5370		13/4" (44 mm) R		mm), 38" (965 mm), or		,	
LJF-5370-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 ³ / ₄ " (44 mm)		34" (864 mm)	
LJE-5370-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	13/4" (44 mm)		38" (965 mm)	
LJF-5370-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 ³ ⁄ ₄ " (44 mm)		42"(1067 mm)	
Newel	Тор	Detail	Bottom	Squa	re	Overall	
Posts:	Block	Length	Block	Size	9	Length	
Utility Newels	5						
LJ-4000	N/A	N/A	N/A	31/2" (89	mm)	48"(1219 mm)	
LJF-4000	111/2"(292 mm)	20" (508 mm)	16 ¹ /2"(419 mm)	31/2" (89		48"(1219 mm)	
LJC-4000	111/2"(292 mm)	20" (508 mm)	16 ¹ /2"(419 mm)	31/2" (89		48"(1219 mm)	
Intermediate							
LJ-4001	N/A	N/A	N/A	31/2" (89	mm)	58"(1473 mm)	
LJF-4001	15" (381 mm)	16" (406 mm)	27" (686 mm)	31/2" (89		58"(1473 mm	
LJC-4001	15" (381 mm)	16" (406 mm)	27" (686 mm)	31/2" (89		58"(1473 mm)	

Pictured Top Right: LJ-6001 Handrail, LJC-4000 Chamfered Newels and LJC-5360 Chamfered Balusters. Pictured Bottom Right: LJ-6210P Handrail, LJ-4091 Box Newels and LJ-5360V V-Groove Balusters

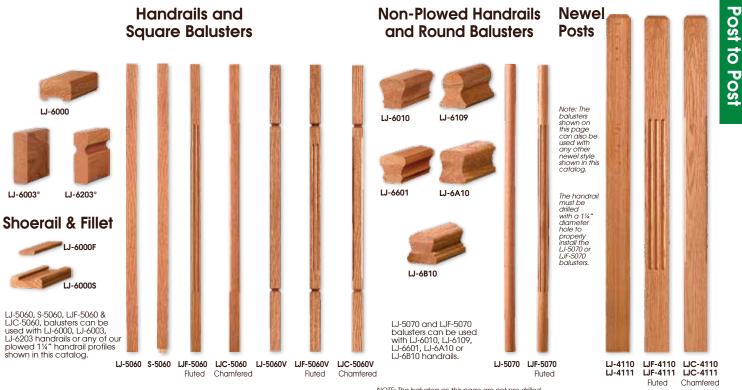
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Crisp Collection





"This rail profile is used when the balusters will be side mounted to the handrail.

Product Dimensions						
Handrails:	Height		Profile Width		Bottom Width	Plow Width
LJ-6000	15%" (41 mm)		2 ³ /4" (70 mm)		2 ³ /4" (70 mm)	1¼" (32 mm
LJ-6003	5 ¹ /2" (140 mm)		15%" (41 mm)		15%" (41 mm)	N/A
LJ-6010	2 ³ /s" (60 mm)		21/4" (57 mm)		11/2" (38 mm)	N/A
LJ-6109	27/s" (00 mm)		17/s" (48 mm)		23/8" (60 mm)	N/A
LJ-6203	51/2" (140 mm)		15%" (41 mm)		15%" (41 mm)	N/A
LJ-6601	2 ¹ /4" (57 mm)		2 ¹ /4" (57 mm)		11/2" (38 mm)	N/A
LJ-6A10	23%8" (60 mm)		2" (51 mm)		21/8" (54 mm)	N/A
LJ-6B10	25/16" (59 mm)		2" (51 mm)		23/8" (60 mm)	N/A
Shoerail and					_	
Fillet:	Height		Width		Plow Width	
LJ-6000F	5⁄16" (8 mm)		11/4" (32 mm)		N/A	
LJ-6000S	3/3	(19 mm)	21/2"	(64 mm)	1¼"	(32 mm)
	Тор	Detail	Bottom	Squa		Overall
Balusters:	Block	Length	Block	Siz		Length
LJ-5060				mm), 38 " (965 mm), or		
S-5060				mm), 36" (914 mm), 3		2"(1067 mm)
LJF-5060-34	7" (178 mm)	20" (508 mm)	7" (178 mm)			34" (864 mm
LJF-5060-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)	Square	38" (965 mm
LJF-5060-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1¼" (32 mm) Square		42"(1067 mm
LJC-5060-34	51 8" (149 mm)	181⁄8" (460 mm)	10" (254 mm)	1¼" (32 mm) Square		34" (864 mm
LJC-5060-38	5%" (149 mm)	181⁄8" (460 mm)	14" (356 mm)	1¼" (32 mm) Square		38" (965 mm
LJC-5060-42	5%" (149 mm)	181⁄8" (460 mm)	18" (457 mm)	1¼" (32 mm)	Square	42"(1067 mm
All 5060V-34	71⁄4" (184 mm)	191⁄2" (495 mm)	71⁄4" (184 mm)	11/4" (32 mm)	Square	34" (864 mm
All 5060V-38	71⁄4" (184 mm)	191⁄2" (495 mm)	11¼" (286 mm)	11/4" (32 mm)	Square	38" (965 mm
All 5060V-42	71⁄4" (184 mm)	191⁄2" (495 mm)	15¼" (387 mm)	11/4" (32 mm)	Square	42"(1067 mm
LJ-5070		1¼" (32 mm) R	ound x 34" (864 r	mm), 38 " (965 mm), or 4	42"(1067 mm)	
LJF-5070-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1¼" (32 mm)	Round	34" (864 mm
LJF-5070-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1¼" (32 mm)	Round	38" (965 mm
LJF-5070-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11⁄4" (32 mm)	Round	42"(1067 mm
Newel	Тор	Detail	Bottom	Squa		Overall
Posts:	Block	Length	Block	Siz	e	Length
Utility Newels		NI/A	NI/A	0"		10"
LJ-4110	N/A	N/A	N/A	3" (76)		48"(1219 mm
LJF-4110	111/2"(292 mm)	20" (508 mm)	161/2"(419 mm)	3" (76)		48"(1219 mm
LJC-4110	111/2"(292 mm)	20" (508 mm)	16½"(419 mm)	3" (76)	mm)	48"(1219 mm
Intermediate	•		N1/A	0"		F0"
LJ-4111	N/A	N/A	N/A	3" (76)	,	58"(1473 mm
LJF-4111	15" (381 mm)	16" (406 mm)	27" (686 mm)	3" (76)		58"(1473 mm
LJC-4111	15" (381 mm)	16" (406 mm)	27" (686 mm)	3" (76)	mm)	58"(1473 mm

NOTE: The balusters on this page are not pre-drilled, nor do they come with a ("Pin E-Z").



Heirloom Collection

This section features our collection of box newels and decorative accessories we call this our Heirloom Collection. The styling of these handcrafted posts dates back to the seventeenth and eighteenth centuries and is once again becoming a popular choice for many of today's homes.

Pictured: LJ-6010P Plowed Handrail, LJ-5060 Balusters, and LJ-4091NC Box Newels with LJ-C4091 Cap.

Post to Post



L.J. Smith Box Newels are individually hand made by experienced craftsmen, consistent with the methods and techniques that have been proven over many years. The next several pages feature our complete Box Newel offering, including our full line of decorative box newel accessories.



The Box Newels shown here are our Traditional Style Box Newels. The construction of these newels allow for various installation methods. We recommend these newels be used with any of our iron or 13/4" (44 mm) balusters and corresponding handrails. They can, however, be used with 1¹/4" (32 mm) balusters and corresponding handrails. These newels can also be accessorized with our top plates and finials, as shown on page 41. All Box Newels and accessories are for interior use only.

Pictured left to right:

LJ-4091 Box Newels, LI-1BASK44 and LI-DBLTW44 Iron Balusters, LJ-6519 Handrail. LJRA-4091 Box Newels, LI-2TW44 LI-1BASK44, and LI-30144 Iron Balusters, LJ-6900 Handrail.

LJ-4091 Box Newels, LJ-5360 Balusters, LJ-6400P Handrail.

LJ-4095 Box Newels with LJ-9100 Rosette Blocks and LJ-9003 Acorn Finials, LJ-53008 Balusters, LJ-6701 Handrail.



Product	Product Dimensions											
ltem Number:	Top Plate Height	Top Moulding Height	Middle Moulding Height	Bottom Moulding Height	Top Block Length	Center Length	Bottom Block Length	Square Size	Overall Length			
All 4091's	13⁄8" (35 mm)	11/2" (38 mm)	3⁄4" (19 mm)	13/s" (35 mm)	6¼" (159 mm)	20 ³ ⁄4" (527 mm)	23" (584 mm)	61⁄4" (159 mm)	55" (1397 mm)			
LJ-4075	13⁄8" (35 mm)	11/2" (38 mm)	3⁄4" (19 mm)	N/A	6¼" (159 mm)	N/A	46%" (1191 mm)	31⁄2" (89 mm)	56" (1422 mm)			
LJ-4075-50	13⁄8" (35 mm)	11/2" (38 mm)	3⁄4" (19 mm)	N/A	6¼" (159 mm)	N/A	401/s" (1019 mm)	31⁄2" (89 mm)	50" (1270 mm)			
LJ-4175	13⁄8" (35 mm)	11/2" (38 mm)	3⁄4" (19 mm)	N/A	6¼" (159 mm)	23¾" (603 mm)	221%" (562 mm)	41/2" (114 mm)	56" (1422 mm)			
LJ-4175-50	13⁄8" (35 mm)	11/2" (38 mm)	3⁄4" (19 mm)	N/A	6¼" (159 mm)	175⁄8" (448 mm)	221%" (562 mm)	41/2" (114 mm)	50" (1270 mm)			
LJ-4391	13%8"(35 mm) & 13%4"(19 mm)	1∛a" (48 mm)	11/2" (38 mm)	1 7⁄8" (48 mm)	5¼" (133 mm)	223⁄8" (568 mm)	23¼" (591 mm)	5½" (140 mm)	54¼" (1378 mm)			



LJ-4391 Box Newel with Interchangeable Top Caps

Fach LJ-4391 Box Newel comes with two loose Top Caps for

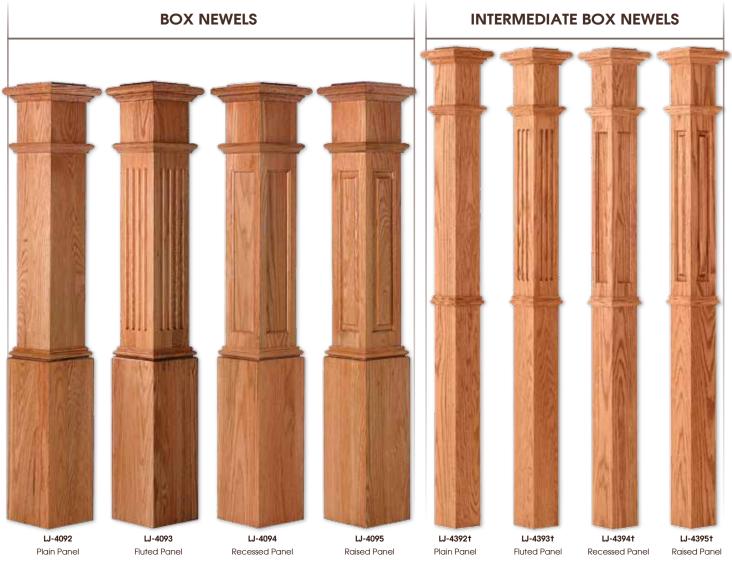
pin





Heirloom Collection

The construction of these box newels allows for various installation methods...each features a solid blocking within the top section while the remainder of the newel is hollow. We recommend these newels be used with any of our iron or 1 ³/₄" (44 mm) wood balusters and corresponding handrails. They can, however, also be used with 1 ¹/₄" (32 mm) balusters and corresponding handrails. These newels can also be accessorized with our top plates and finials, as shown on page 41. All box newels and accessories are for interior use only.



tRequires a gooseneck handrail fitting when used at an intermediate landing or second floor landing.

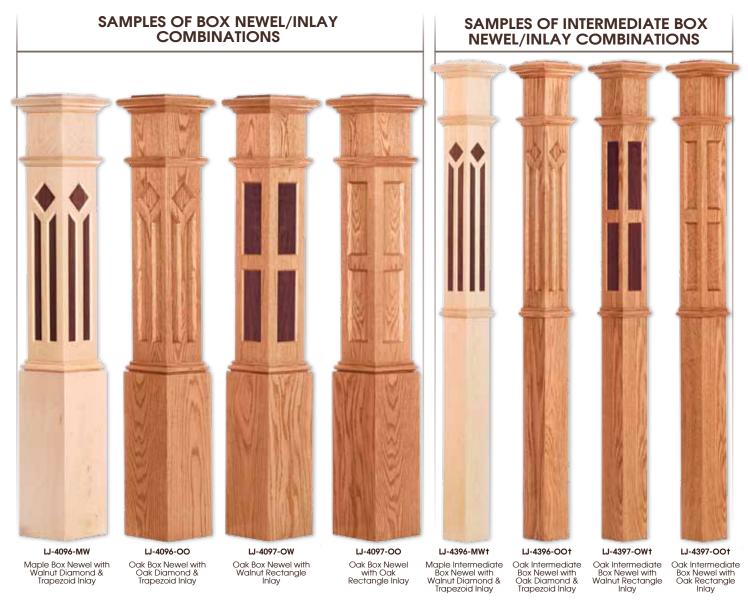
Product I	Dimensions							
ltem Number:	Top Moulding Height (includes flat top plate)	Middle Moulding Height	Bottom Moulding Height	Top Block Length	Center Length	Bottom Block Length	Square Size	Overall Length
LJ-4092	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)
LJ-4093	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)
LJ-4094	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)
LJ-4095	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)
LJ-4096*	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)
LJ-4097*	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	23 ⁵ /16" (592 mm)	20" (508 mm)	71/2" (191 mm)	53 ³ /16" (1351 mm)
LJ-4392	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	41/4" (108 mm)	62" (1575 mm)
LJ-4393	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ /16" (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	41/4" (108 mm)	62" (1575 mm)
LJ-4394	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	41/4" (108 mm)	62" (1575 mm)
LJ-4395	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	235/16" (592 mm)	28 ¹³ / ₁₆ " (732 mm)	41/4" (108 mm)	62" (1575 mm)
LJ-4396*	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ / ₁₆ " (732 mm)	41/4" (108 mm)	62" (1575 mm)
LJ-4397*	2 ³ /16" (56 mm)	11/4" (32 mm)	11/4" (32 mm)	5 ³ / ₁₆ " (132 mm)	23 ⁵ /16" (592 mm)	28 ¹³ /16" (732 mm)	4¼" (108 mm)	62" (1575 mm)

* This item is pictured on the following page



Post to Post

These box newels feature decorative inlays for a more dramatic stairway appearance. Each of our Box Newels and Intermediate Box Newels can be ordered with either of the two inlay patterns installed, as shown below. These newels are identical in dimension, and are assembled in the same manner, as is our LJ-4092, LJ-4093, LJ-4094 and LJ-4095 series of box newels shown on the previous page. Our Inlaid Box Newels can be used with any of our wood or iron balusters and nearly all of our handrail profiles. These newels can also be accessorized with our top plates and finials, as shown on page 41.



Requires a gooseneck handrail fitting when used at an intermediate landing or second floor landing.

Species — Our Inlaid Box Newels are available in cherry (C), oak (O), and maple (M). The Inlays are available in the following wood species: cherry (C), walnut (W), oak (O), and maple (M). See page 17 for our wood species. When ordering Inlaid Box Newels, specify the Box Newel Item Number from the chart below and add a suffix of the Newel Specie code, followed by the Inlay Specie code. For example, LJ-4096-MW is a Maple Box Newel with Walnut Diamond & Trapezoid Inlay.

ITEM NUMBER	DESCRIPTION
LJ-4096	Box Newel with Diamond & Trapezoid Inlay
LJ-4097	Box Newel with Rectangle Inlay
LJ-4396	Intermediate Box Newel with Diamond & Trapezoid Inlay
LJ-4397	Intermediate Box Newel with Rectangle Inlay

Our tapered box newel collection is carefully designed to be reminiscent of the early 1900s Arts and Crafts movement.

LJ-4000TP-4.5 LJ-4001TP-4.5 Solid

LJ-4091TP
Hollow

Product Dimensions

Top Caps:

Newel Bodies:

LJ-9011

LJ-C4075

LJ-C4091

LJ-4110SQ

LJ-4111SQ

LJ-4000SQ

LJ-4001SQ

LJ-4075NC

LJ-4091NC

LJF-4091NC

Item Number

Item Number | Width |

4¹⁵/₁₆" (125 mm) 5⁷/₁₆" (138 mm)

5" (127 mm)

61/4" (158 mm)

Width

3" (76 mm)

3" (76 mm)

31⁄2" (89 mm)

31/2" (89 mm)

31⁄2" (89 mm)

6¼" (159 mm)

6¼" (159 mm)

Product Dimensions									
Item Number	Cap Height	Taper Length	Bottom Straight	Square Size	Overall Height				
LJ-4000TP-4.5	21/2" (64 mm)	281/2" (724 mm)	17" (432 mm)	41/2" (114 mm)	48" (1219 mm)				
LJ-4001TP-4.5	21/2" (64 mm)	281/2" (724 mm)	27" (686 mm)	41⁄2" (114 mm)	58" (1473 mm)				
LJ-4091TP	21/2" (64 mm)	$32^{1/2}$ " (813 mm)	23" (584 mm)	6¼" (159 mm)	58" (1473 mm)				

L.J. Smith offers a versatile collection of newel options to create the perfect combination for stairways with painted balusters and stained handrail. Choose from five gloss primed newel styles and coordinating caps in the species to match the handrail and other woodwork in the home.



Height

15/8" (41 mm)

21/8" (73 mm)

21/8" (73 mm)

Height

48" (1219 mm)

58" (1473 mm)

48" (1219 mm)

58" (1473 mm)

5423/64" (1381 mm)

53³/8" (1355 mm)

53³⁄8" (1355 mm)

15%" (41 m





Our decorative metal newel caps are designed to fit 3", 3 ¼" and 3 ½" square wood posts. This combination is perfect for multiple home designs such as Contemporary, Retro, Modern, Craftsman, etc. and blends well with our wide array of iron balusters. Installation is simple using only construction adhesive.



Easily upgrade any half wall stairway with our innovative Half Wall Box Newel and Sleeve. This very economical stairway upgrade is great for new construction and remodel work. Designed for a standard 4-9/16'' wall (2x4 & 1/2'' drywall construction). Available in matte primed finish to be painted to match the walls or trim in the home. For interior use only.



Many of our Box Newels are crafted with a flat top plate. This allows for a variety of options from which you can choose to suit your particular taste. Each of the items pictured below are sold separately and are available in the same wood species as our Box Newels. All Box Newels and accessories are for interior use only.

Top Plates — Our Flat Top Plates and Chamfered Top Plates can be added directly to our Box Newels for added dimension.



Finial — Finials are a very early form of architectural ornamentation of stairways in the world's finest homes. A finial can be applied directly to our standard box newel top or the LJ-9000/LJ-9300 Flat Top (as pictured below). Each finial is shipped with a 2½" x 5/16" lag screw.



Product Dimensions

	Item Number	Length	Width	Thickness
	LJ-9000	5" (127 mm)	5" (127 mm)	1" (25 mm)
Top Plates:	LJ-9001	5" (127 mm)	5" (127 mm)	11/4" (32 mm)
	LJ-9300	35⁄8" (92 mm)	35⁄8" (92 mm)	⁷ ∕8" (22 mm)
	LJ-9301	35⁄8" (92 mm)	35%8" (92 mm)	15⁄16" (24 mm)
Finial:	LJ-9008	41/16"(113 mm)	3¼" (83 mm)	31⁄16" (78 mm)

The following chart shows which accessories (listed along the left side) can be used with each of our box newels (listed across the top).

	4075	4091	4092	4093	4094	4095	4096	4097	4175	4391	4392	4393	4394	4395	4396	4397
9000			~	~	~	~	~	~								
9001			~	~	~	~	~	V								
9008		~	~	~	~	~	~	V		~	~	~	~	V	~	V
9300											~	~	~	V	~	V
9301											V	~	V	~	~	V





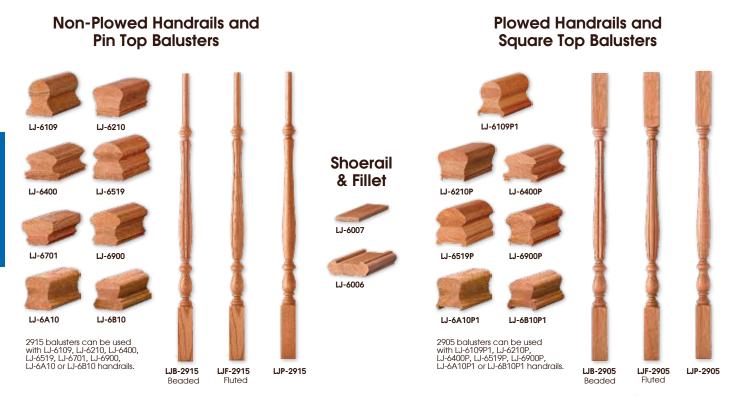
Over the Post Systems



This section features all of our wood Over the Post Balustrade options. Each collection pictures components that are compatible with one another. We recommend choosing the handrail, baluster and newel styles for your stairway from the same collection.

Pictured: LJ-6900 Handrail, LJP-2915 Balusters, LJP-3910 Newel Series and LJ-7930 Left Hand Volute.

Harbor Collection



Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

			Pro	file	Bottom	Plow	
Handrails:	He	ight	Wie		Width	Width	
LJ-6109	27/8	(73 mm)	11/8"	(48 mm)	23/s" (60 mm)	N/A	
LJ-6109P1	27/8	(73 mm)	11/8"	(48 mm)	23/s" (60 mm)	13/4"(44 mm)	
LJ-6210	23/8	(60 mm)	25/8"	(67 mm)	2" (51 mm)	N/A	
LJ-6210P	23/8	(60 mm)	25/8"	(67 mm)	2" (51 mm)	13/4"(44 mm)	
LJ-6400	21/4	(57 mm)	23/4"	(70 mm)	3" (76 mm)	N/A	
LJ-6400P	21/4"	(57 mm)	2 ³ /4"	(70 mm)	3" (76 mm)	13/4"(44 mm)	
LJ-6519	3"	(76 mm)	25/8"	(67 mm)	25/s" (67 mm)	N/A	
LJ-6519P	3"	(76 mm)	25/8"	(67 mm)	25/s" (67 mm)	13⁄4"(44 mm	
LJ-6701	21/8	(54 mm)	2 ³ /4"	(70 mm)	15%" (41 mm)	N/A	
LJ-6900	23/4	(70 mm)	25/8"	(67 mm)	1 ¹⁵ /16"(49 mm)	N/A	
LJ-6900P	23/4	(70 mm)	25%"	(67 mm)	1 ¹⁵ /16"(49 mm)	13⁄4"(44 mm	
LJ-6A10	23/8	(60 mm)	2" (5	1 mm)	21/s" (54 mm)	N/A	
LJ-6A10P1	23/s" (60 mm)		2" (5	1 mm)	21/s" (54 mm)	13⁄4"(44 mm	
LJ-6B10	2 ⁵ /16" (59 mm)		2" (5	1 mm)	23/s" (60 mm)	N/A	
LJ-6B10P1	25/16" (59 mm)		2" (5	1 mm)	23/8" (60 mm)	1 ³ ⁄4"(44 mm	
Shoerail							
and Fillet:	Height		Wie	dth	Plow	Width	
LJ-6006		(25 mm)	31⁄8"			(44 mm)	
LJ-6007		(8 mm)	1 ³ ⁄ ₄ " (44 mm)		N/A		
	Ton	Turning	Bottom	Causes	Ove	roll	
Balusters:	Top Block	Length	Block	Square Size	Len		
2905-34	6 ¹ /2"(165 mm)	211/16"(535 mm)	67/16"(164 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	-	
2905-38	6 ¹ /2"(165 mm)	211/16"(535 mm)	10 ⁷ /16 [°] (265 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (
2905-42	6 ¹ /2"(165 mm)	211/16"(535 mm)	147/16"(367 mm)	1 ³ / ₄ " (44 mm)	42" (1		
2915-34	N/A	27 ⁹ / ₁₆ "*(700 mm)	67/16"(164 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8		
2915-38	N/A	27%16"*(700 mm)	10 ⁷ /16 ["] (265 mm)	1 ³ / ₄ " (44 mm)	38" (
2915-42	N/A	27%16" (700 mm)	14 ⁷ / ₁₆ "(367 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1		
Newel				. ,	0	Overal	
Newer Posts:		ning ngth	Bot Blo		Square Size	Length	
Utility Newe	÷	igui	Вл	/on	OILC	Longer	
3910		s"(586 mm)	18 ¹⁵ /16"(481 mm)		31/4" (83 mm)	43"(1092 mm	
3914		s"(586 mm)	25 ¹⁵ /16 ^{''} (659 mm)		3 ¹ / ₄ " (83 mm)	50"(1270 mn	
ntermediate			20 / 10	(000 mm)	074 (00 mm)	00 (1210111	
3915			3315/	"(862 mm)	31/4" (83 mm)	58"(1473 mn	
0010	23 ¹ /16 [°] (586 mm) 23 ¹ /16 [°] (586 mm)		33 ¹⁵ /16"(862 mm) 48 ¹⁵ /16"(1243 mm)		074 (03 mm)	00 (1413 mil	





Newel Posts



Fluted



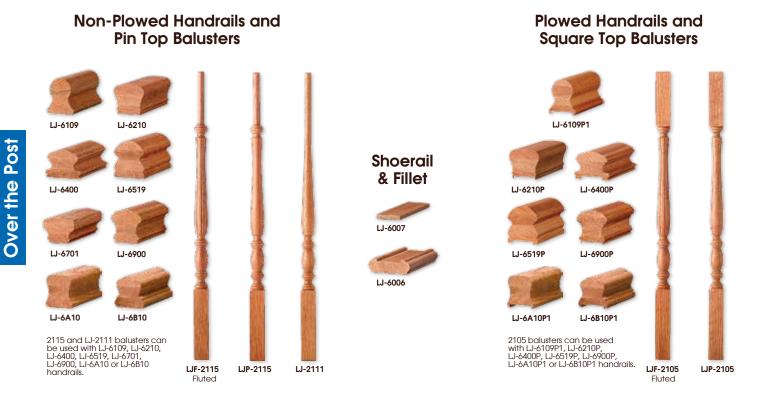


Pictured Left: LJ-6400 Handrail, LJF-3910 Utility Newels, LJF-2915 Balusters, LJ-7430 Left Hand Volute, LJ-7441-90 Left Hand Turnout and LJ-7446-90 Right Hand Turnout.

Pictured Above: LJ-6900 Handrail, LJ-6900B Bending Handrail, LJP-3910 Utility Newels and LJP-2915 Balusters.

Over the Post

Briarcliffe Collection



Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

	I		[
Handrails:	н	eiaht	Prot Wic		Bottom Width	Plow Width
LJ-6109		" (73 mm)	1 ⁷ /s" (2 ³ /s" (60 mm)	N/A
LJ-6109P1		(73 mm)	11/8" (2 ³ /s" (60 mm)	1 ³ ⁄4"(44 mm)
LJ-6210		(60 mm)	25%" (6		2" (51 mm)	N/A
LJ-6210P		" (60 mm)	25%" (2" (51 mm)	13/4"(44 mm
LJ-6400	21/4	" (57 mm)	2 ³ /4" (3" (76 mm)	N/A
LJ-6400P	21/4	" (57 mm)	2 ³ ⁄4" (70 mm)	3" (76 mm)	13⁄4"(44 mm
LJ-6519	3"	(76 mm)	25/8" (1	57 mm)	25⁄8" (67 mm)	N/A
LJ-6519P	3"	(76 mm)	25/8" (1	57 mm)	25⁄8" (67 mm)	13⁄4"(44 mm
LJ-6701	21/8	" (54 mm)	2¾" (70 mm)	15⁄s" (41 mm)	N/A
LJ-6900	2 ³ /4	" (70 mm)	25/8" (6	67 mm)	1 ¹⁵ /16"(49 mm)	N/A
LJ-6900P	2 ³ /4	" (70 mm)	25/8" (6	67 mm)	1 ¹⁵ /16"(49 mm)	13⁄4"(44 mm
LJ-6A10	23/8	" (60 mm)	2" (51	l mm)	21⁄8" (54 mm)	N/A
LJ-6A10P1		" (60 mm)	2" (51	l mm)	21⁄8" (54 mm)	13⁄4"(44 mm
LJ-6B10	2⁵∕16" (59 mm)		2" (51	l mm)	23⁄8" (60 mm)	N/A
LJ-6B10P1	2 ⁵ /16" (59 mm)		2" (51	l mm)	23⁄8" (60 mm)	13⁄4"(44 mm
Shoerail and Fillet:		l e la f	Wic	141-	Plow	
LJ-6006	Height 1" (25 mm)		31/8" (-	(44 mm)
LJ-6007		(25 mm) " (8 mm)	378 () 13/4" ()			(44 mm) /A
L3=0007						
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	erall ath
2105-34	61/2"(165 mm)	191/s" (486 mm)	83/s"(213 mm)	1 ³ /4" (44 mm)		364 mm)
2105-38	6 ¹ /2"(165 mm)	191/s" (486 mm)	123/8"(314 mm)	1 ³ ⁄ ₄ " (44 mm)	38" (
2105-42	61/2"(165 mm)	191/s" (486 mm)	163/s"(416 mm)	1 ³ /4" (44 mm)	42" (1	
2111-34	N/A	25%"*(651 mm)	83/s"(213 mm)	1 ³ ⁄4" (44 mm)	34" (364 mm)
2111-38	N/A	25%"*(651 mm)	123/8"(314 mm)	1 ³ ⁄4" (44 mm)	38" (965 mm)
2111-42	N/A	25 ⁵ /8"*(651 mm)	16 ³ /s"(416 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
2115-34	N/A	25 ⁹ /16 ^{"*} (642 mm)	8 ⁷ /16 ["] (214 mm)	1 ³ ⁄ ₄ " (44 mm)	34" 0	364 mm)
2115-38	N/A	25 ⁹ / ₁₆ "*(642 mm)	12 ⁷ / ₁₆ "(316 mm)	1 ³ ⁄ ₄ " (44 mm)		965 mm)
2115-42	N/A	25 ⁹ / ₁₆ "*(642 mm)	16 ⁷ / ₁₆ "(418 mm)	1 ³ ⁄ ₄ " (44 mm)	42" (1	
Newel			Bott	om	Square	Overal
Posts:	Turnin	g Length	Blo	ck	Śize	Length
Jtility Newe	ls					
3310	221/8	" (581 mm)	191/s" (486 mm)		31⁄2" (89 mm)	43"(1092 mm
3314	221/8	" (581 mm)	261/8" (664 mm)	3½" (89 mm)	50"(1270 mm
ntermediate	Landing N	lewels				
3315	221/8	" (581 mm)	341/8" (867 mm)	31/2" (89 mm)	58"(1473 mm
3318	007/	" (581 mm)	491/8" (1		31/2" (89 mm)	73"(1854 mm





Newel Posts

Fluted









LJ-4299A

LaSalle Collection



Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

	I		l			-
Handrails:	Не	ight	Prot Wic		Bottom Width	Plow Width
LJ-6010		' (60 mm)	21/4" (1½" (38 mm)	N/A
LJ-6010P		(60 mm)	21/4" (11/2" (38 mm)	11/4" (32 mm
LJ-6109		(73 mm)	11/8" (23%8" (60 mm)	N/A
LJ-6109P0		(73 mm)	11/8" (18 mm)	23%8" (60 mm)	11/4" (32 mm
LJ-6601	21/4	' (57 mm)	21/4" (57 mm)	11/2" (38 mm)	N/A
LJ-6601P	21/4	' (57 mm)	21/4" (57 mm)	11/2" (38 mm)	1¼" (32 mm
LJ-6A10	23/8	' (60 mm)	2" (51	mm)	21/8" (54 mm)	N/A
LJ-6A10P0	23/8	(60 mm)	2" (51	mm)	21/8" (54 mm)	11/4" (32 mn
LJ-6B10	25/16	" (59 mm)	2" (51	mm)	23/8" (60 mm)	N/A
LJ-6B10P0	2 ⁵ /16	" (59 mm)	2" (51	mm)	23%8" (60 mm)	11⁄4" (32 mm
Shoerail						
and Fillet:	Height		Wic	lth	Plow	Width
LJ-6045	3⁄4" (19 mm)		21/2" (54 mm)	11⁄4"	(32 mm)
LJ-6050	3⁄8" (10 mm)		1¼" (32 mm)	N	A
	Тор	Turning	Bottom	Square	Ove	
Balusters: 2011-34	Block N/A	Length 25 ⁹ /16 ^{3**} (642 mm)	Block 8 ⁷ /16 [°] (214 mm)	Size	Len	
2011-34	N/A	25 ⁹ / ₁₆ (642 mm)		11/4" (32 mm)	34" (8	
2011-36	N/A	25 ⁹ / ₁₆ (642 mm)	12 ⁷ / ₁₆ "(316 mm)	11/4" (32 mm)	38" (9	
			16 ⁷ / ₁₆ "(418 mm)	11/4" (32 mm)	42" (1	··· /
2405-34	61/2"(165 mm)	191/s" (486 mm)	8%"(213 mm)	11/4" (32 mm)	34" (8	· · ·
2405-38	61/2"(165 mm)	191/s" (486 mm)	123/8"(314 mm)	11/4" (32 mm)	38" (9	
2405-42	61/2"(165 mm)	191/s" (486 mm)	16 ³ /s"(416 mm)	11/4" (32 mm)	42" (1	
2415-34	N/A	25 ⁹ / ₁₆ "*(642 mm)	8 ⁷ / ₁₆ "(214 mm)	11/4" (32 mm)	34" (8	
2415-38	N/A	25 ⁹ / ₁₆ "*(642 mm)	12 ⁷ / ₁₆ "(316 mm)	11/4" (32 mm)	38" (9	··· /
2415-42	N/A	25 ⁹ / ₁₆ "*(642 mm)	16 ⁷ / ₁₆ "(418 mm)	1¼" (32 mm)	42" (1	067mm)
Newel Posts:		ning ngth	Bott Blo		Square Size	Overal Length
Utility Newe	ls					
3210	221/8	" (581 mm)	191⁄8" (486 mm)	3" (76 mm)	43"(1092 mm
3214	227/8	" (581 mm)	261/s" (664 mm)		3" (76 mm)	50"(1270 mm
Intermediate	Landing N	ewels				
3215	221/8	" (581 mm)	341 8" (867 mm)		3" (76 mm)	58"(1473 mm
3218	221/8	" (581 mm)	491/8" (*	248 mm)	3" (76 mm)	73"(1854 mm





Newel Posts





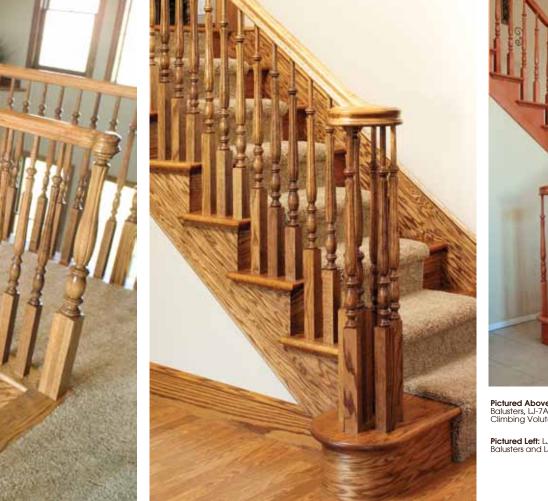


Newel Drop

LJ-4099A



Consider iron newels for your stainway from our Iron Collection on page 68

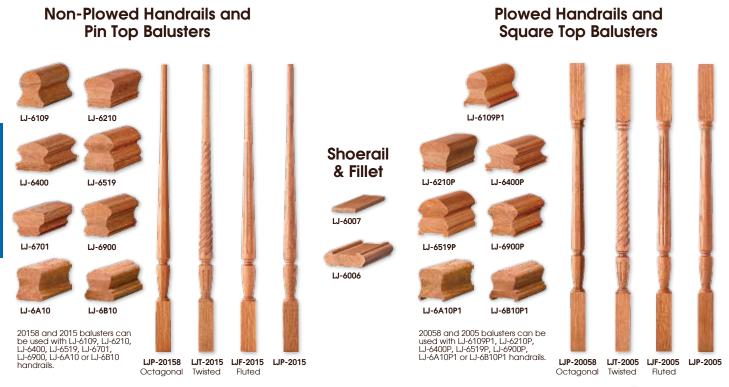




Pictured Above: LJ-6A10 Handrail, LJP-3210 Newel Series LJP-2415 Balusters, LJ-7A31 Left Hand Climbing Volute and LJ-7A36 Right Hand Climbing Volute.

Pictured Left: LJ-6B10 Handrail, LJF-3210 Newel Series LJF-2115 Balusters and LJ-7B30 Left Hand Volute.

Regent Collection



Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

		ns			·	
Handrails:	Hei	ght		ofile dth	Bottom Width	Plow Width
LJ-6109	21/8"	(73 mm)	11⁄8"	(48 mm)	23⁄a" (60 mm)	N/A
LJ-6109P1	21/8"	21/s" (73 mm)		(48 mm)	23⁄a" (60 mm)	1 ³ /4"(44 mm
LJ-6210	23⁄8"	(60 mm)	25%"	(67 mm)	2" (51 mm)	N/A
LJ-6210P	23⁄8"	(60 mm)	25%"	(67 mm)	2" (51 mm)	13⁄4"(44 mm
LJ-6400	21⁄4"	(57 mm)	23/4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21⁄4"	(57 mm)	23/4"	(70 mm)	3" (76 mm)	13⁄4"(44 mm
LJ-6519	3" ('6 mm)	25%"	(67 mm)	25%a" (67 mm)	N/A
LJ-6519P	3" ('6 mm)	25%"	(67 mm)	25%a" (67 mm)	13⁄4"(44 mm
LJ-6701	21⁄8"	(54 mm)	23/4"	(70 mm)	1% " (41 mm)	N/A
LJ-6900	23/4"	(70 mm)	25%"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	N/A
LJ-6900P	23/4"	(70 mm)	25%"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	13⁄4"(44 mm
LJ-6A10	23⁄8"	(60 mm)	2" (5	51 mm)	21⁄a" (54 mm)	N/A
LJ-6A10P1	23⁄8" (60 mm)		2" (5	51 mm)	21⁄a" (54 mm)	13⁄4"(44 mm
LJ-6B10	2 ⁵ /16" (59 mm)		2" (5	51 mm)	23⁄8" (60 mm)	N/A
LJ-6B10P1	25⁄16" (59 mm)		2" (5	51 mm)	23⁄8" (60 mm)	1 ³ ⁄4"(44 mm
Shoerail and						
Fillet:		ght	Wi	dth	Plow V	Nidth
LJ-6006	1" (?5 mm)	31⁄8"	(79 mm)	1¾" (44 mm)
LJ-6007	⁵ / ₁₆ "	(8 mm)	1 ³ ⁄ ₄ " (44 mm)		N/A	
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
2005(8)-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 ³ /4" (44 mm)	34" (8	-
2005(8)-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 ³ / ₄ " (44 mm)	38" (9	
2005(8)-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 ³ / ₄ " (44 mm)	42" (10	
2015(8)-34	N/A	28"* (711 mm)	6" (152 mm)	1 ³ /4" (44 mm)	34" (8	
2015(8)-38	N/A	28"* (711 mm)	10" (254 mm)	1 ³ /4" (44 mm)	38" (9	
2015(8)-42	N/A	28"* (711 mm)	14" (356 mm)	1 ³ ⁄4" (44 mm)	42" (1	067mm)
Newel Posts:		ning Igth		tom ock	Square Size	Overal Length
Jtility Newel		<u> </u>				
3010(8)		686 mm)	15" (381 mm)	31/2" (89 mm)	43"(1092 mm
3014(8)		686 mm)	22" (31/2" (89 mm)	50"(1270 mm
ntermediate			(,	.,	
3015(8)	•		30" (762 mm)	31/2" (89 mm)	58"(1473 mn
	27" (686 mm) 27" (686 mm)		30" (762 mm) 45" (1143 mm)		a se transfer	



Over the Post



Newel Posts





Octagonal





Fluted

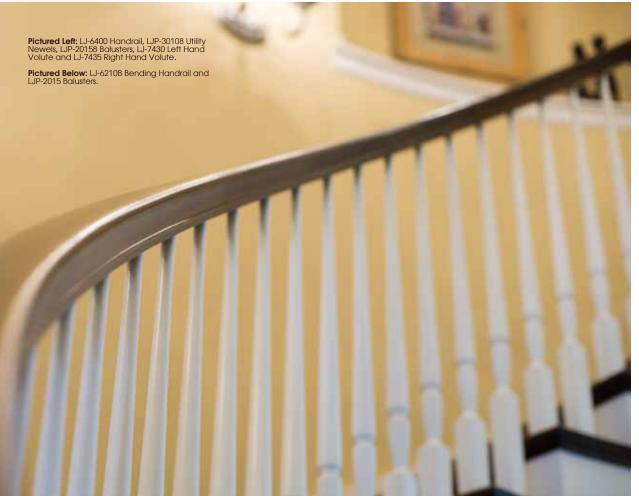




Consider iron newels for your stairway from our Iron Collection on page 68

Iron Newels

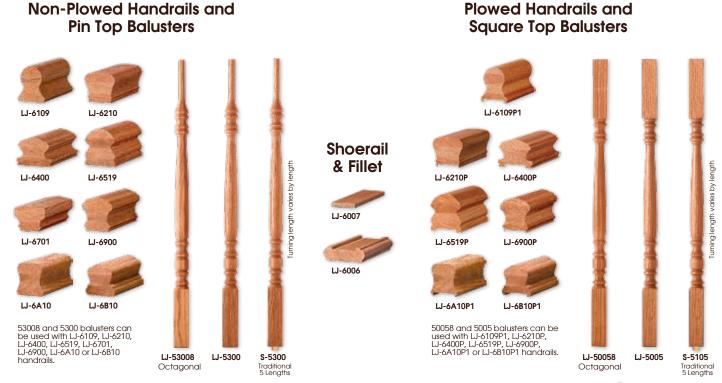
Over the Post





Pictured Above: LJ-6400P Handraii, LJF-3010 Utility Newel, LJF-2005 Balusters, LJ-7430 Left Hand Volute and LJ-7411 Quarterturn.

Harmony Collection



"LJ-" series balusters are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. The balusters can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately). "S-" series balusters have a turned bottom pin.

Product Dim	ensions					
Handrails:	He	ight	-	ofile dth	Bottom Width	Plow Width
LJ-6109		(73 mm)		(48 mm)	23/8" (60 mm)	N/A
LJ-6109P1		(73 mm)		(48 mm)	23/8" (60 mm)	13/4"(44 mm
LJ-6210		(60 mm)		(67 mm)	2" (51 mm)	N/A
LJ-6210P		(60 mm)		(67 mm)	2" (51 mm)	13/4"(44 mm
LJ-6400		(57 mm)	23/4"	(70 mm)	3" (76 mm)	N/A
LJ-6400P	21/4"	(57 mm)	2 ³ /4"	(70 mm)	3" (76 mm)	13/4"(44 mr
LJ-6519	3"	(76 mm)	25/8"	(67 mm)	25/8" (67 mm)	N/A
LJ-6519P		(76 mm)	25/8"	(67 mm)	25/8" (67 mm)	13/4"(44 mr
LJ-6701	21/8"	(54 mm)	23/4"	(70 mm)	15%8" (41 mm)	N/A
LJ-6900	23/4"	(70 mm)	25/8"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	N/A
LJ-6900P	23/4"	(70 mm)	25/8"	(67 mm)	1 ¹⁵ / ₁₆ "(49 mm)	13⁄4"(44 mr
LJ-6A10	23/8"	(60 mm)	2" (5	51 mm)	21/8" (54 mm)	N/A
LJ-6A10P1	23/8"	(60 mm)	2" (5	51 mm)	21/8" (54 mm)	13⁄4"(44 mr
LJ-6B10	25/16	" (59 mm)	2" (5	51 mm)	23⁄8" (60 mm)	N/A
LJ-6B10P1	25/16	2 ⁵ /16" (59 mm)		51 mm)	23⁄8" (60 mm)	1 ³ ⁄4"(44 m
Shoerail and Fillet:	He	Height		dth	Plow \	Nidth
LJ-6006	1"	25 mm)	31⁄8"	(79 mm)	1³⁄4" (44 mm)
LJ-6007	5/16	(8 mm)	13⁄4"	(44 mm)	N/	A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJ-5005ND-31‡	51/8"(149 mm)	165/8"(422 mm)	81/2" (216 mm)	1 ³ / ₄ " (44 mm)	31" (7	
LJ-5005(8)-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	1 ³ / ₄ " (44 mm)	34" (8	
LJ-5005(8)-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1 ³ / ₄ " (44 mm)	38" (9	
LJ-5005(8)-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1 ³ / ₄ " (44 mm)	42" (10	
S-5105-31	51/8"(149 mm)	165%8"(422 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	31" (7	
S-5105-34	51/8"(149 mm)	195%"(498 mm)	7 ³ / ₄ " (197 mm)	1 ³ ⁄ ₄ " (44 mm)	34" (8	
S-5105-36	5 ⁷ /8"(149 mm)	21 ⁵ /8"(549 mm)	7 ³ /4" (197 mm)	1 ³ / ₄ " (44 mm)	36" (9	· /
S-5105-39	5 ⁷ /s"(149 mm)	24 ⁵ /s"(625 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	39" (9	'
S-5105-42	81/s"(206 mm)	25 ³ /s"(645 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	42" (10	· /
LJ-5300(8)-34	N/A	27"* (686 mm)	7" (178 mm)	1 ³ / ₄ " (44 mm)	34" (8	
LJ-5300(8)-38	N/A	27" (686 mm)	11" (279 mm)	1 ³ / ₄ " (44 mm)	38" (9	
LJ-5300(8)-42	N/A	27"* (686 mm)	15" (381 mm)	1 ³ / ₄ " (44 mm)	42" (1	·· /
S-5300-31	N/A	221/2"(572 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	31" (7	
S-5300-34	N/A	25 ¹ /2"(648 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	34" (8	
S-5300-36	N/A	27 ¹ /2"(698 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	36" (9	
S-5300-39	N/A N/A	30 ¹ /2"(775 mm)	7 ³ / ₄ " (197 mm)	1 ³ / ₄ " (44 mm)	30 (9	
S-5300-39	N/A N/A	30 ¹ /2"(851 mm)	7 ³ / ₄ " (197 mm)	1 ³ /4" (44 mm) 1 ³ /4" (44 mm)	42" (10	
3-3300-42	N/A	33/2 (851 mm)	1 74 (197 mm)	174 (44 mm)	42 (10	vor mm)

* Length is from the top of the bottom block to the top of the baluster ‡ This baluster is for kneewall stairways only. It is NOT predrilled and does NOT include the Pin EZ.

Product Dimensions							
Newel Posts:	Turning Length	Bottom Block	Square Size	Overall Length			
Utility Newels							
LJ-4270(8)	27" (686 mm)	15" (381 mm)	31⁄4" (83 mm)	43"(1092 mm)			
LJ-4274(8)	27" (686 mm)	22" (559 mm)	31⁄4" (83 mm)	50"(1270 mm)			
Intermediate La	anding Newels						
LJ-4275(8)	27" (686 mm)	30" (762 mm)	31⁄4" (83 mm)	58"(1473 mm)			
LJ-4278(8)	27" (686 mm)	45" (1143 mm)	31⁄4" (83 mm)	73"(1854 mm)			
Rake Newel							
LJ-3513PT	27 ¹³ /16" (706 mm)	20 ³ /16" (513 mm)	3" (76 mm)	48"(1219 mm)			

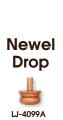




Newel Posts





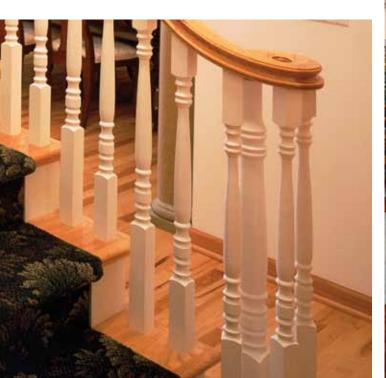


Iron Newels

Consider iron newels for your stairway from our Iron Collection on page 68

Pictured Below: LJ-6400P Handrail, LJ-4270 Newels, LJ-5005 Balusters, LJ-7431 Left Hand Climbing Volute and LJ-7436 Right Hand Climbing Volute.

Pictured Right: LJ-6400 Handrail, LJ-42708 Newel Series, LJ-53008 Balusters LJ-7430 Left Hand Volute and LJ-7435 Right Hand Volute.





Over the Post

Cornerstone Collection



"LJ-" series balusters are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. The balusters can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately). "S-" series balusters have a turned bottom pin. 4

Product Dir	nensior	IS				
				ofile	Bottom	Plow
Handrails:		ight		idth	Width	Width
LJ-6010	23/8'	" (60 mm)	21/4	" (57 mm)	11/2" (38 mm)	N/A
LJ-6010P	23/8'	" (60 mm)	21/4	" (57 mm)	11/2" (38 mm)	11/4" (32 mm
LJ-6109	21/8'	' (73 mm)	11/8	" (48 mm)	23/s" (60 mm)	N/A
LJ-6109P0	21/8'	' (73 mm)	11/8	" (48 mm)	23/s" (60 mm)	11/4" (32 mm
LJ-6601	21/4'	(57 mm)	21/4	" (57 mm)	11/2" (38 mm)	N/A
LJ-6601P	21/4'	(57 mm)	21/4	" (57 mm)	11/2" (38 mm)	11/4" (32 mm
LJ-6A10	23/8	(60 mm)	2"	(51 mm)	21/8" (54 mm)	N/A
LJ-6A10P0	23/8	(60 mm)	2"	(51 mm)	21/8" (54 mm)	11/4" (32 mm
LJ-6B10	25/16	" (59 mm)	2"	(51 mm)	23/8" (60 mm)	N/A
LJ-6B10P0	25/16	" (59 mm)	2"	(51 mm)	23/8" (60 mm)	11/4" (32 mm
Shoerail and Fillet:	Ца	ight		ïdth	Plow	Width
LJ-6045		(19 mm)		" (64mm)	-	(32 mm)
LJ-6050		(19 mm) (10 mm)		(64mm) (32 mm)	174 N	
LJ-0050	78	(10 mm)	1 74	(32 mm)	IN	A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJ-5015ND-31±	N/A	225/8"*(575 mm)	8 ³ /8"(213 mm)	11/4" (32 mm)	31" (787 mm)
LJ-5015-34	N/A	28"* (711 mm)	6" (152 mm)	11/4" (32 mm)	34" (
LJ-5015-38	N/A	28"* (711 mm)	10" (254 mm)	11/4" (32 mm)	38" (
LJ-5015-42	N/A	28"* (711 mm)	14" (356 mm)	11/4" (32 mm)	42" (1	
S-5015-31	N/A	225/8"*(575 mm)	75/8"*(193 mm)	11/4" (32 mm)	31" (·· /
S-5015-34	N/A	25 ⁵ /s"*(651 mm)	75/8"*(193 mm)	11/4" (32 mm)	34" (
S-5015-36	N/A	27 ⁵ /s"*(702 mm)	75/8"*(193 mm)	11/4" (32 mm)	36" (
S-5015-39	N/A	30 ⁵ /s"*(778 mm)	7 ⁵ /s"*(193 mm)	11/4" (32 mm)	39" (
S-5015-42	N/A	335/s"*(854 mm)	75/8"*(193 mm)	11/4" (32 mm)	42" (1	
LJ-5035-34	N/A	28"* (711 mm)	6" (152 mm)	11/4" (32 mm)	34" (
LJ-5035-38	N/A	28"* (711 mm)	10" (254 mm)	11/4" (32 mm)	38" (
LJ-5035-42	N/A	28"* (711 mm)	14" (356 mm)	11/4" (32 mm)	42" (1	
LJ-5040-34	N/A	34" (864 mm)	N/A	11/8" Diam. (29 mm)	34" (
LJ-5040-38	N/A	38" (965 mm)	N/A	11/8" Diam. (29 mm)	38" (·· /
LJ-5040-42	N/A	42" (1067mm)	N/A	11/8" Diam. (29 mm)	42" (1	
S-5040-31	N/A	30 ¹ /4" (768 mm)	N/A	11/8" Diam. (29 mm)	31" (
S-5040-34	N/A	33 ¹ ⁄ ₄ " (845 mm)	N/A	11/8" Diam. (29 mm)	34" (
S-5040-36	N/A	35 ¹ / ₄ " (895 mm)	N/A	11/8" Diam. (29 mm)	36" (·· /
S-5040-39	N/A	38 ¹ / ₄ " (972 mm)	N/A	11/8" Diam. (29 mm)	39" (
S-5040-42	N/A	41 ¹ / ₄ " (1048 mm)	N/A	11/8" Diam. (29 mm)	42" (1	
LJ-5067-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (
LJ-5067-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)	38" (
LJ-5067-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11/4" (32 mm)	42" (1	
S-5067-31	5 ¹ / ₄ " (133 mm)	191/8" (486 mm)	5 ⁷ /s" (149 mm)	11/4" (32 mm)	31" (
S-5067-34	5 ⁷ / ₈ " (149 mm)	211/2" (546 mm)	5 ⁷ /s" (149 mm)	11/4" (32 mm)	34" (
S-5067-36	5 ³ / ⁸ (136 mm)	24" (610 mm)	5 ⁷ /s" (149 mm)	11/4" (32 mm)	36" (
S-5067-39	5 ¹ ⁄ ₄ " (133 mm)	271/8" (689 mm)	5 ⁷ /s" (149 mm)	11/4" (32 mm)	39" (
S-5067-42	7 ⁵ / ⁸ " (194 mm)	27 ³ / ₄ " (705 mm)	5 ⁷ /s" (149 mm)	11/4" (32 mm)	42" (1	

Product Dimensions								
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Overall Length			
LJ-5141ND-31‡	51/4"(133 mm)	16 ³ /4"(425 mm)	9" (229 mm)	11/4" (32 mm)	31" (787 mm)			
LJ-5141-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (864 mm)			
LJ-5141-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	11/4" (32 mm)	38" (965 mm)			
LJ-5141-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	11/4" (32 mm)	42" (1067mm)			
S-5141-31	51/4" (133 mm)	16 ³ /4"(425 mm)	81/4" (210 mm)	11/4" (32 mm)	31" (787 mm)			
S-5141-34	61/4" (159 mm)	18 ³ /4"(476 mm)	81/4" (210 mm)	11/4" (32 mm)	34" (864 mm)			
S-5141-36	6¼" (159 mm)	20 ³ /4"(527 mm)	81/4" (210 mm)	11/4" (32 mm)	36" (914 mm)			
S-5141-39	6¼" (159 mm)	23 ³ /4"(603 mm)	81/4" (210 mm)	11/4" (32 mm)	39" (990 mm)			
S-5141-42	6¼" (159 mm)	26 ³ /4"(679 mm)	8¼" (210 mm)	11/4" (32 mm)	42" (1067 mm)			

* Length is from the top of the bottom block to the top of the baluster ‡ This baluster is for kneewall stairways only. It is NOT predrilled and does NOT include the Pin EZ.

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Newel Posts:	Turning Length	Bottom Block	Square Size	Overall Length
Starting Newels				
LJ-4050	27" (686 mm)	15" (381 mm) turned bottom	21/4"†(57 mm)	43"(1092 mm)
LJ-4060	27" (686 mm)	15" (381 mm) turned bottom	23/4" + (70 mm)	43"(1092 mm)
Utility Newels				
LJ-4010	27" (686 mm)	15" (381 mm)	3" (76 mm)	43"(1092 mm)
LJ-4014	27" (686 mm)	22" (559 mm)	3" (76 mm)	50"(1270 mm)
Intermediate La	nding Newels			
LJ-4015	27" (686 mm)	30" (762 mm)	3" (76 mm)	58"(1473 mm)
LJ-4017	27" (686 mm)	37" (940 mm)	3" (76 mm)	65"(1651 mm)
LJ-4018	27" (686 mm)	45" (1143 mm)	3" (76 mm)	73"(1854 mm)
Rake Newel				
LJ-4013PT	27" (686 mm)	16" (406 mm)	3" (76 mm)	43"(1092 mm)
	*Diam	eter dimension		

†Diameter dimension

Pictured Right: LJ-6010 Handrail, LJ-4010 Newel, LJ-5015 Balusters and LJ-7030 Left Hand Volute.

Pictured Far Right: LJ-6010 Handrail, LJ-4010 Newels, LJ-5015 Balusters LJ-7030 Left Hand Volute and LJ-7035 Right Hand Volute.



Newel Posts



LJ-4010 LJ-4014 LJ-4015 LJ-4017 LJ-4018



Over the Post



LJ-4050 Turned Bottom

LJ-4013PT

Classic Collection





Balusters on this page are pre-drilled with a 9/32"(7 mm) diameter hole at least 3"(76 mm) deep in which a pin ("Pin E-Z") is loosely inserted. Every baluster can then be installed in the traditional manner, or by using the Dowel-Fast™ screws as shown on page 85 (sold separately).

Handrails:	He	ight	-	ofile dth	Bottom Width	Plow Width
LJ-6010	23/8"	(60 mm)	21⁄4"	(57 mm)	11/2" (38 mm)	N/A
LJ-6010P	23⁄8" (60 mm)		21⁄4"	(57 mm)	11⁄2" (38 mm)	1¼" (32 mm)
LJ-6109	21/8"	(73 mm)	11/8"	(48 mm)	23⁄8" (60 mm)	N/A
LJ-6109P0	21/8*	(73 mm)	11/8"	(48 mm)	23⁄8" (60 mm)	11/4" (32 mm)
LJ-6601	21/4*	(57 mm)	21⁄4"	(57 mm)	11/2" (38 mm)	N/A
LJ-6601P	21/4*	(57 mm)	21⁄4"	(57 mm)	11/2" (38 mm)	1¼" (32 mm
LJ-6A10	23/8"	(60 mm)	2" (51 mm)	21⁄8" (54 mm)	N/A
LJ-6A10P0	23/8"	(60 mm)	2" (51 mm)	21⁄8" (54 mm)	11⁄4" (32 mm
LJ-6B10	25/16	" (59 mm)	2" (51 mm)	23⁄8" (60 mm)	N/A
LJ-6B10P0	25/16	" (59 mm)	2" (51 mm)	23⁄8" (60 mm)	1¼" (32 mm
Shoerail and Fillet:	Height		Width		Plow Width	
LJ-6045	3⁄4" (19 mm)		21/2" (64 mm)		11⁄4"	(32 mm)
LJ-6050	3∕a" (10 mm)		11⁄4"	(32 mm)	N	/A
Balusters:	Top Block	Turning Length	Bottom Block	Square Size	Ove Len	
LJ-5004ND-31‡	51/8" (149 mm)	16 ⁵ /8" (422 mm)	81/2" (216 mm)	11/4" (32 mm)	31" (
LJ-5004-34	7" (178 mm)	20" (508 mm)	7" (178 mm)	11/4" (32 mm)	34" (864 mm)	
LJ-5004-38	7" (178 mm)	20" (508 mm)	11" (279 mm)	1¼" (32 mm)	38" (965 mm)	
LJ-5004-42	7" (178 mm)	20" (508 mm)	15" (381 mm)	1¼" (32 mm)	42" (1067 mm)	
LJ-5200-34	N/A	27"* (686 mm)	7" (178 mm)	1¼" (32 mm)	34" (364 mm)
LJ-5200-38	N/A	27"* (686 mm)	11" (279 mm)	1¼" (32 mm)	38" (965 mm)
LJ-5200-42	N/A	27"* (686 mm)	15" (381 mm)	1¼" (32 mm)	42" (1	1067mm)
Newel Posts:		ning ngth		tom ock	Square Size	Overall Length
Utility Newels						
LJ-3270	27"	(686 mm)	15" (381 mm)	3" (76 mm)	43"(1092 mm
LJ-3274	27"	(686 mm)	22" (559 mm)	3" (76 mm)	50"(1270 mm
Intermediate La	nding Nev	vels				
LJ-3275	27"	(686 mm)	30" (762 mm)	3" (76 mm)	58"(1473 mm
LJ-3278	27" (686 mm)		45" (1143 mm)	3" (76mm)	73"(1854 mm
Rake Newel						
LJ-3513PT	2713/1	s" (706 mm)	203/10	" (513 mm)	3" (76 mm)	48"(1219 mm

* Length is from the top of the bottom block to the top of the baluster ‡ 31" Balusters are for kneewall stairways only. They are NOT predrilled and they do NOT include the Pin EZ.



Over the Post

Iron Collections

L.J. Smith's Ornamental Iron Collection offers an extensive assortment of popular styles. Our balusters are constructed from "mild" steel, making them very durable and much stronger than wrought iron versions. Each and every baluster is hand made, which means no two are exactly alike. The slight variations in the details add exceptional character to any stairway. The finishes on our iron products may vary and all components are for interior use only.



 Low Sheen
 Oil Rubbed
 Oil Rubbed

 Black
 Oil Rubbed
 Oil Rubbed

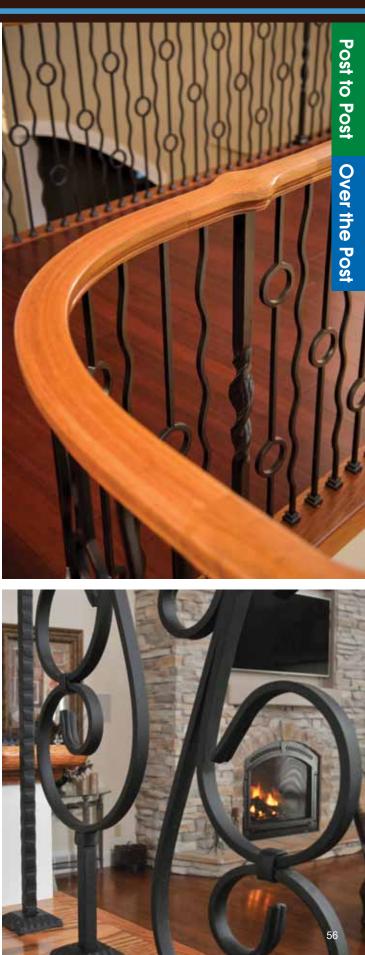
 (LSB)
 Oil Rubbed
 Oil Rubbed

 Junction
 Oil Rubbed
 Oil Rubbed

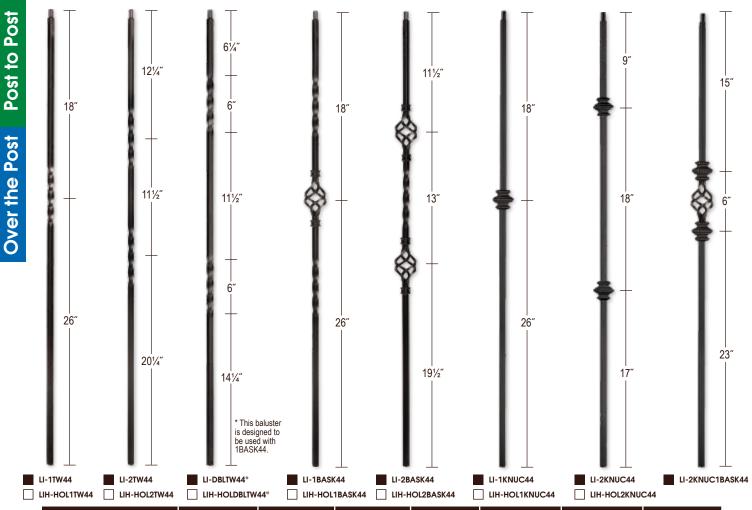
 Silver Vein
 Silver Vein

NOTE: Finishes may vary





Horizon Collection - 1/2"



Item Number	Satin Black (SB)	Matte Black (MB)	Matte Nickel (MN)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
1TW44							
2TW44							
DBLTW44							
1BASK44							
2BASK44							
1KNUC44							
2KNUC44							
2KNUC1BASK44							
LI-FSH01	✓	✓		✓	✓	✓	✓
LI-ALFSH01	✓	✓		✓	✓	✓	✓
LI-M06	✓	✓		✓	✓	✓	✓
LI-ALM06	✓	✓	✓	✓	✓	✓	✓
LI-PSH02	✓	✓		✓	✓	✓	√
LI-ALPSH02	✓	✓	✓	✓	√	✓	√
LI-SCR04	✓	✓		✓	√	✓	✓
LI-ALSCR05	✓	✓		✓	✓	✓	✓
LI-M020	✓	✓					
LI-M022	√	✓					

See page 56 for finish samples. NOTE: Finishes may vary.

All shoes shown below and to the right are compatible with the $1/2^{\prime\prime}$ SQUARE balusters on these two pages.







With Set Screw Iron







LI-FSH01 No Set Screw Iron

No Set Screw Aluminum

LI-ALM06 With Set Screw Aluminum

 LI-FSH02
 LI-ALFSH02

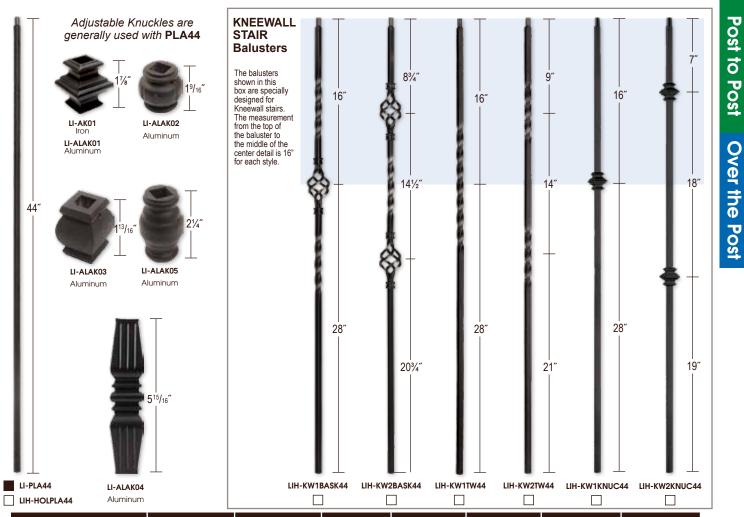
 With Set Screw Iron
 With Set Screw Aluminum

LI-SCR04 Screw Down Iron

57



Post to Post



Item Number	Satin Black (SB)	Matte Black (MB)	Matte Nickel (MN)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
PLA44							
LIH-KW1BASK44							
LIH-KW2BASK44							
LIH-KW1TW44							
LIH-KW2TW44							
LIH-KW1KNUC44							
LIH-KW2KNUC44							
LI-AK01	✓	✓	✓	✓	✓	✓	√
LI-ALAK01	✓	✓		✓	✓	✓	√
LI-ALAK02	✓	✓			✓	✓	√
LI-ALAK03	✓	✓	✓	✓	✓	✓	√
LI-ALAK04	✓	✓		✓	✓	✓	√
LI-ALAK05	✓	✓		✓	✓	✓	√
LI-ALRD201	✓	✓		✓	✓	✓	√
LI-ALSQ301	✓	✓		✓	✓	✓	√
LI-PROCOL	✓	✓		✓	✓	✓	√
LI-PROLVL	✓						
LI-PROKNE	✓					1	X













LI-PROKNE

LI-ALSCR05 Screw Down Aluminum

No Set Screw Iron

No Set Screw Iron

LI-ALRD201 No Set Screw Aluminum

LI-ALSQ301 No Set Screw Aluminum

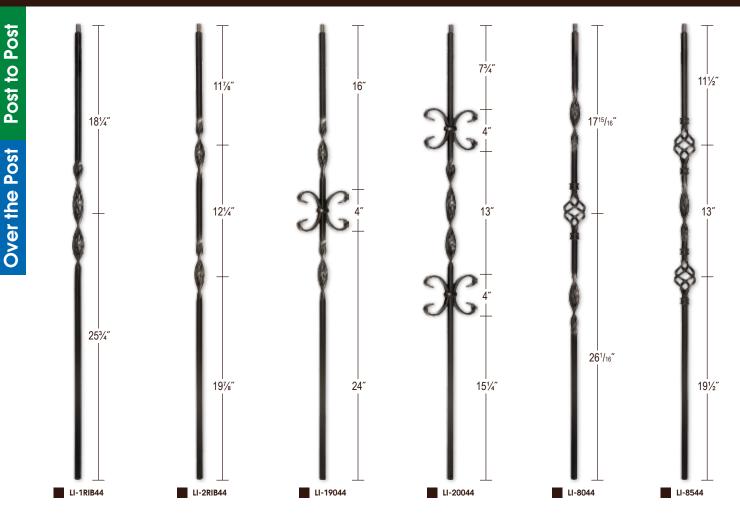
LI-PROCOL With Threaded Disc Aluminum

Alum/Iron Alum/Iron See pages 69-70 for details on IronPro

LI-PROLVL

Ribbon Collection - $\frac{1}{2}$ "





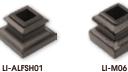
Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-1RIB44						
LI-2RIB44						
LI-19044						
LI-20044						
LI-8044						
LI-8544						
LI-FSH01	1	✓	✓	✓	✓	1
LI-ALFSH01	1	✓	✓	✓	✓	1
LI-M06	1	✓	✓	✓	✓	1
LI-ALM06	1	✓	✓	✓	✓	√
LI-PSH02	1	✓	✓	✓	√	1
LI-ALPSH02	1	✓	✓	✓	√	1
LI-SCR04	√	✓	✓	✓	✓	√

See page 56 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the $1/2^{\prime\prime}$ SQUARE balusters on these two pages.

With Set Screw Iron





LI-ALM06







59

LI-FSH01 No Set Screw Iron

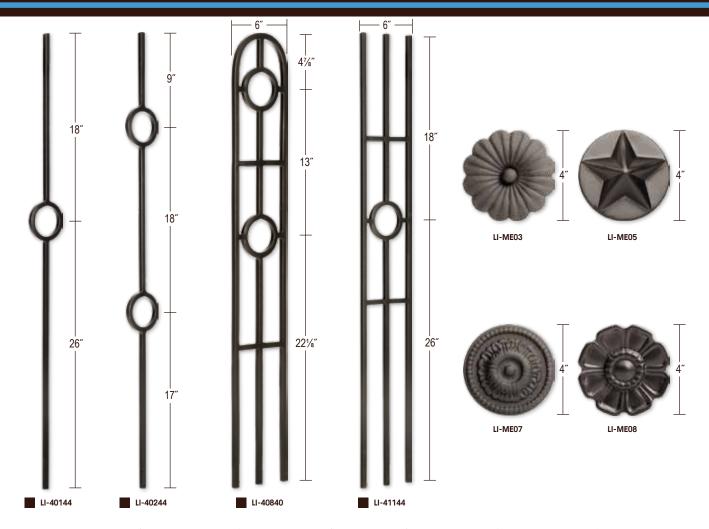
No Set Screw Aluminum

With Set Screw Aluminum

LI-PSH02 With Set Screw Iron

LI-ALPSH02 With Set Screw Aluminum

Hoop Collection - 1/2"



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Cop- per (ORC)	Oil Rubbed Bronze (ORB)
LI-40144						
LI-40244						
LI-40840						
LI-41144						
LI-ME03	√					
LI-ME05	√					
LI-ME07	√					
LI-ME08	√					
LI-ALSCR05	√	✓	✓	✓	✓	✓
LI-M020	1	✓				
LI-M022	1	✓				
LI-ALRD201	1	✓	✓	✓	✓	✓
LI-ALSQ301	√	✓	✓	✓	✓	√
LI-PROCOL	√	√	✓	✓	√	√
LI-PROLVL	√					
LI-PROKNE	√					

See page 56 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on these two pages LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" SQUARE iron balusters.













L.J. Smith

Post to Post

Over the Post



LI-ALSCR05 Screw Down Aluminum

No Set Screw Iron

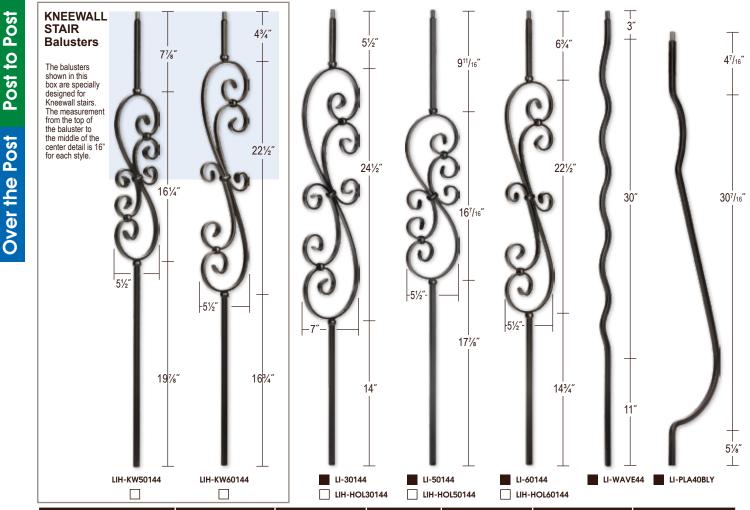
LI-M022 No Set Screw Iron

LI-ALRD201 No Set Screw Aluminum

D1LI-ALSQ301rewNo Set ScrewmAluminum

LI-PROCOL With Threaded Disc Aluminum **LI-PROLVL** Alum/Iron LI-PROKNE Alum/Iron 60

Finesse Collection - 1/2" L.J. Smith



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-KW50144						
LIH-KW60144						
30144						
50144						
60144						
LI-WAVE44						
LI-PLA40BLY						
LI-FSH01	✓	\checkmark	✓	✓	\checkmark	√
LI-ALFSH01	✓	\checkmark	✓	✓	\checkmark	√
LI-SCR04	✓	\checkmark	✓	✓	\checkmark	√
LI-ALSCR05	✓	\checkmark	✓	\checkmark	\checkmark	√
LI-M020	✓	✓				
LI-M022	✓	✓				
LI-ALRD201	✓	✓	✓	✓	✓	√
LI-ALSQ301	√	√	√	√	√	√

See page 56 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the 1/2" SQUARE balusters on these two pages. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" SQUARE iron balusters.



Iron



LI-FSH01 No Set Screw

LI-ALFSH01 No Set Screw Aluminum



LI-SCR04 Screw Down Iron



LI-ALSCR05 Screw Down Aluminum



LI-M020 No Set Screw Iron



No Set Screw Aluminum

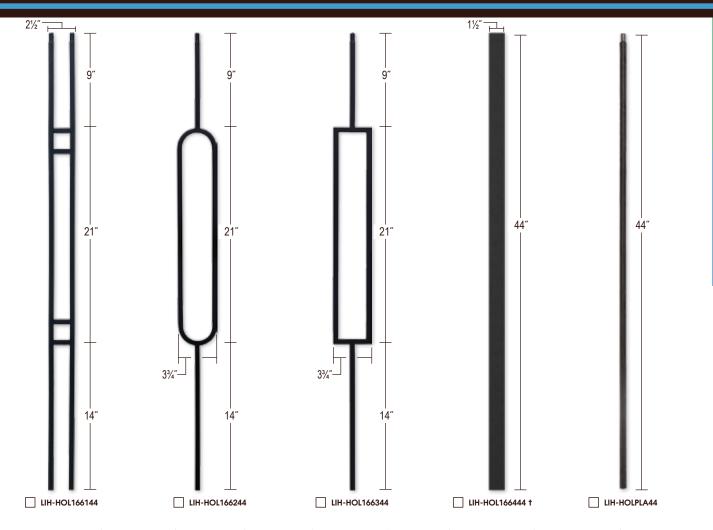


LI-M022 No Set Screw Iron

LI-ALSQ301 No Set Screw Aluminum

61





Item Number	Satin Black (SB)	Matte Black (MB)	Low Sheen Black (LSB)	Matte Nickel (MN)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-HOL166144								
LIH-HOL166244								
LIH-HOL166344								
LIH-HOL166444								
LIH-HOLPLA44								
LI-ALSQ301	✓	✓			✓	✓	✓	✓
LI-M06	✓	✓			✓	✓	✓	✓
LI-ALM06	✓	✓	✓	✓	✓	✓	✓	✓
LI-PSH02	✓	✓			✓	✓	✓	✓
LI-ALPSH02	✓	✓	✓	✓	✓	✓	✓	✓
LI-PROCOL	✓	✓			✓	✓	✓	√
LI-PROLVL	✓							
LI-PROKNE	✓							
LI-ALSQPL1	✓		✓	✓			✓	√
LI-ALSQPL2	√		√	√			√	1
LI-ALRCPL1	✓		✓	✓			✓	
LI-ALRCPL2	√		✓	√			√	
Cas name EC far finis	h a survey la survey block	TE. Electron .						

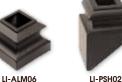
See page 56 for finish samples. NOTE: Finishes may vary.

All shoes shown below are compatible with the **1/2" SQUARE** balusters on these two pages **† LI-ALRCPL1 & LI-ALRCPL2** are compatible with **LIH-HOL166444** iron balusters. **‡** Accommodates stairs up to 37° ascent.

With Set Screw

Iron













	-
LI-ALSQPL1	LI-
Level Flat Shoe	Lev

Aluminum

LI-ALSQPL2 ‡

Rake Flat Shoe

Aluminum



Level Flat Shoe Aluminum



With Set Screw Aluminum

LI-ALPSH02 With Set Screw Aluminum

LI-PROCOL With Threaded Disc Aluminum

LI-PROLVL LI-PROKNE Alum/Iron Alum/Iron

See pages 69-70 for details on IronPro

LI-ALRCPL2 † ‡ Rake Flat Shoe Aluminum

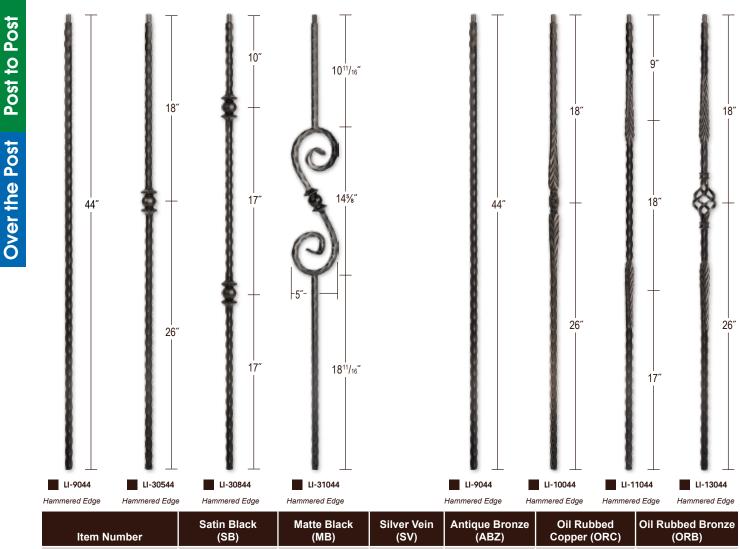
be 62

Post to Post

Over the Post

Pummel - 9/16"

Feather - 9/16"



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-9044						
LI-30544						
LI-30844						
LI-31044						
LI-10044						
LI-11044						
LI-13044						
LI-H03	√	✓	✓	✓	✓	√
LI-H04	√	✓	✓	✓	✓	√
LI-H05P	√	✓	✓	✓	✓	√
LI-ALH05P	√	✓	✓	✓	✓	√

See page 56 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 9/16" SQUARE balusters shown on these two pages.



63 LI-H03 No Set Screw Iron



Screw Down Iron

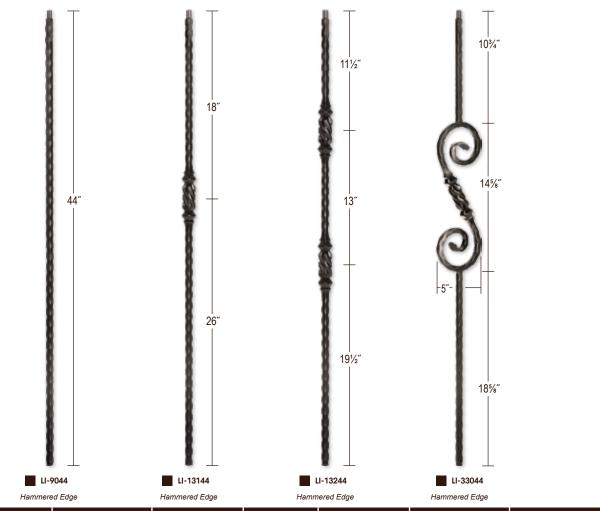


LI-H05P With Set Screw Iron



LI-ALH05P With Set Screw Aluminum

Honeycomb Collection - 9/16"



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-9044						
LI-13144						
LI-13244						
LI-33044						
LI-H06	✓	✓	✓	✓	✓	✓
LI-ALH06	✓	✓	√	✓	✓	✓
LI-ALRD201	✓	✓	1	✓	✓	✓
LI-ALSQ301	✓	✓	1	✓	✓	✓

See page 56 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 9/16" SQUARE balusters shown on these two pages. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" SQUARE iron balusters.



LI-H06 With Set Screw Iron



LI-ALH06 With Set Screw Aluminum



LI-ALRD201 No Set Screw Aluminum



LI-ALSQ301 No Set Screw Aluminum

64

Camelot Collection - 9/16"



Item Number	Satin Black (SB)	Matte Black (MB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
14044						
15044						
16044						
14344						
LI-H03	✓	✓	✓	✓	✓	✓
LI-H04	✓	✓	✓	√	✓	√
LI-H05P	✓	✓	✓	√	✓	✓
LI-ALH05P	✓	✓	✓	✓	✓	✓
LI-H06	✓	✓	✓	√	✓	\checkmark
LI-ALH06	✓	✓	✓	✓	✓	\checkmark
LI-ALRD201	✓	✓	√	√	✓	√
LI-ALSQ301	√	√	√	√	\checkmark	√

See page 56 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 9/16" SQUARE balusters shown on this page. LI-ALRD201 & LI-ALSQ301 have a plastic insert and are compatible with 1/2" & 9/16" SQUARE iron balusters.



Iron



LI-H04 Screw Down Iron



LI-H05P With Set Screw Iron

LI-ALH05P With Set Screw Aluminum



LI-ALRD201 No Set Screw Aluminum



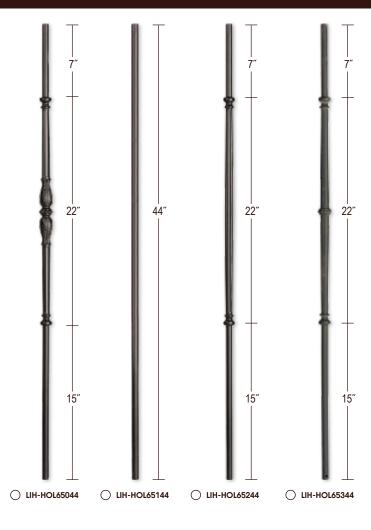
LI-H06 With Set Screw Iron

LI-ALSQ301 No Set Screw Aluminum

LI-ALH06 With Set Screw Aluminum

LI-H03 65 No Set Screw

Espresso - 5/8" 🔿



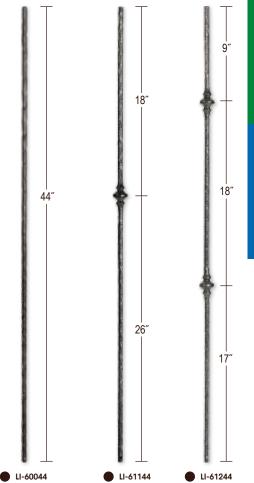
ltem Number	Satin Black (SB)	Matte Black (MB)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LIH-HOL65044	0	0	0	0
LIH-HOL65144	0	0	0	0
LIH-HOL65244	0	0	0	0
LIH-HOL65344	0	0	0	0
LI-R010	✓	✓	✓	✓

See page 56 for finish samples. NOTE: Finishes may vary.

Shoe shown below is compatible with the 5/8" ROUND balusters above.



LI-R010 No Set Screw Iron



Orb - 1/2"

ltem Number	Satin Black (SB)	Matte Black (MB)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-60044			•	
LI-61144				
LI-61244				
LI-R08F	 ✓ 	 ✓ 	✓	✓
LI-R09P	 ✓ 	 ✓ 	✓	✓

NOTE: Finishes may vary.

Shoes shown below are compatible with the 1/2" ROUND balusters above.



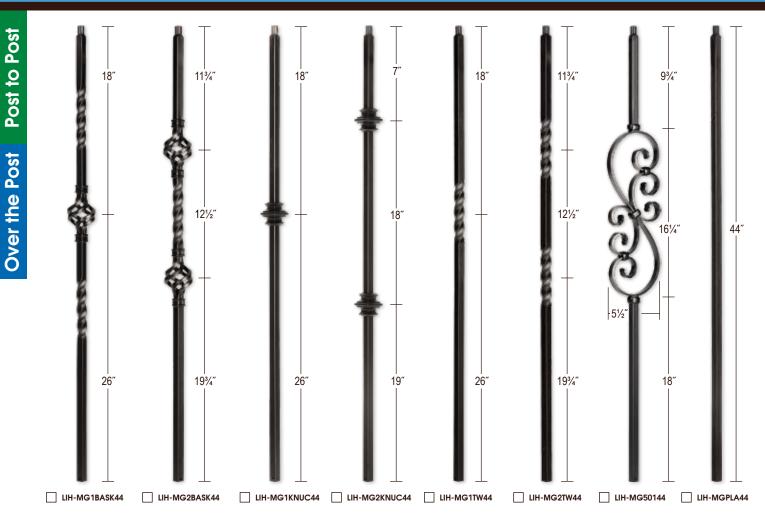


LI-R08F No Set Screw Iron LI-R09P With Set Screw Iron Post to Post Over the Post

66

Mega Collection - 3/4"





Item Number	Satin Black (SB)	Matte Black (MB)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)
LIH-MG1BASK44				
LIH-MG2BASK44				
LIH-MG1KNUC44				
LIH-MG2KNUC44				
LIH-MG1TW44				
LIH-MG2TW44				
LIH-MG50144				
LIH-MGPLA44				
LI-ALMGFSH08	✓	✓	✓	✓
LI-ALMGM08	✓	✓	✓	✓
LI-ALMGPSH08	✓	✓	\checkmark	√

See page 56 for finish samples. NOTE: Finishes may vary.

Shoes shown below are compatible with the 3/4" SQUARE balusters shown on this page.



LI-ALMGFSH08 No Set Screw Aluminum



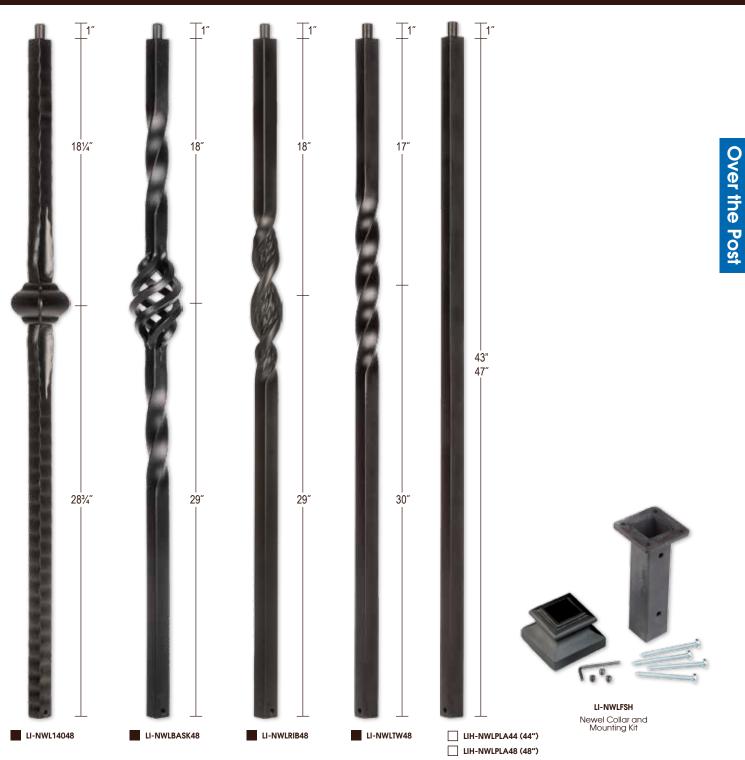
LI-ALMGM08 With Set Screw Aluminum



LI-ALMGPSH08 With Set Screw Aluminum

Iron Newels - 1 3/16''





Item Number	Satin Black (SB)	Matte Black (MB)	Low Sheen Black (LSB)	Silver Vein (SV)	Antique Bronze (ABZ)	Oil Rubbed Copper (ORC)	Oil Rubbed Bronze (ORB)
LI-NWL14048							
LI-NWLBASK48							
LI-NWLRIB48							
LI-NWLTW48							
LIH-NWLPLA44							
LIH-NWLPLA48							
LI-NWLFSH	1	✓		✓	✓	√	√

See page 56 for finish samples. NOTE: Finishes may vary.

Easily Replace Wood Balusters with

With the IronPro accessories, you can enjoy a beautiful iron balustrade and it installs in 1/3 of the time of a typical installation. IronPro is screwed

Pat. 8,356,803



IronPro[™] features:

Full Flexibility

- Adjusts to up to 45° angle of ascent
- Open Tread and Kneewall Stairways

Unsurpassed Durability

- Balusters are screwed into place
- **DIY Simple Installation**
 - No holes to drill for most applications
 - Doesn't require high-skilled labor

Elegant Look

• Unique and sophisticated attachment hardware

to the handrail and treads or kneewall utilizing high quality, self-drilling screws or bolts. It's ideal for remodeling too. The installation process is fast & simple with...



Cut through the center of each wood baluster with a reciprocating saw, jig saw or sawzall. Remove the wood baluster sections being sure to remove any glue, debris and nails. (For stairway remodel only)

At the baluster locations, attach ball adaptor and round or rectangular socket to handrail and threaded disc to tread (or hanger bolt to kneewall).

Measure the space between the ball adaptor and threaded disc (or ball adaptor and top

of hanger bolt for kneewall). Transfer this measurement to

the iron baluster from the pin shoulder down the baluster.

Trim each iron baluster from

Pivot the ball adaptor to the side and insert iron baluster

pin top. Slide the base collar (or threaded ball adaptor for kneewall) onto the baluster

threaded disc (for kneewall

align baluster and threaded ball adaptor over hanger

Tighten set screws.

the bottom.

bottom.





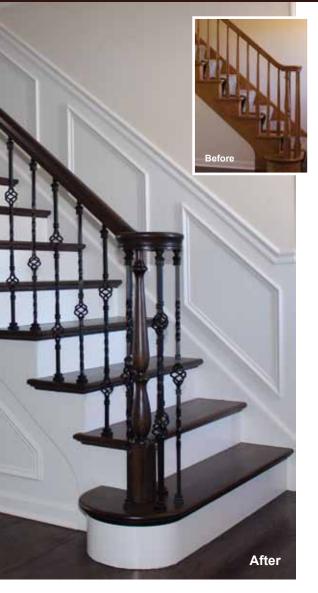


Pivot Baluster



Iron Balusters using IronPro





Finished Look:

Open Tread Top Connection







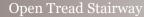


Bottom Connection



Kneewall Stair Bottom Connection

How to Select IronPro[®] Components ...





Kneewall Stairway

Select one *Jron Pro*[™] Kneewall Kit (LI-PROKNE) for each baluster you plan to install. This kit includes the items below.



Level Sections (if applicable)

Select one *Iron* **Pro**[™] **Level Kit** for each baluster you plan to install on level sections. This is the same packet as is used for an Open Tread Stairway (above). A Kneewall Kit can be used on level sections, if preferred.

Optional Products Available ... Used when replacing wood balusters with IronProTM

Universal Cover Plate

Select one metal Universal Cover Plate (LI-PROPLT1) for each 11/4" or 1³/₄" wood baluster replacement on open treads or level sections when using the Base Collar & Threaded Disc, or on a kneewall when using the Round Socket.



Fillet - Use when the spacing of the balusters change in the handrail or shoerail.

LJ-6000F Fillet for 11/4" plowed handrail and/or shoerail...

LJ-6007 Fillet for 134" plowed handrail and/or shoerail...

Fillet is also used under non-plowed rail when the spacing of the balusters will change.





Cover Plate

Select one metal Rectangular Socket Cover Plate (LI-PROPLT2) for each 11/4" or 13/4" wood baluster replacement on a kneewall when using the rectangular socket.





Iron Adhesive & Touch-up Pens



We offer the following Contractor (LI-3701, LI-3702 & LI-3703) and Job-Lot **Epoxy Adhesive Kits** (LI-3704, LI-3705 & LI-3706) Epoxy Adhesive kits for installing our Iron Balustrades. LI-3704 Job-Lot Kit includes Built-in Dispensing System, 5 oz. Adhesive Cartridge and nozzle. (Open work time is 6 minutes. Fills approximately 35 holes depending on hole size.) LI-3702 Contractor Injector Tool LI-3706 Extra Nozzle for LI-3704 & LI-3705 LI-3705 LI-3703 11-3701 Job-Lot Kit includes 5 oz. Adhesive Cartridge and nozzle for use in standard caulking guns. (Open work time is 6 minutes. Fills approximately 35 Contractor Epoxy Adhesive Mixing Nozzle Contractor Epoxy Adhesive 28 oz. (Open work time is 18 minutes. Fills approximately 122 holes depending on hole size. Includes mixing nozzle) holes depending on hole size.)

Non-Sag Adhesives

As an alternative to our epoxy products, these adhesives offer excellent adhesion to virtually any material and perform exceedingly well as a substitute for traditional adhesives.



6100E-10AD Non-Sag Adhesive

This non-sag adhesive is a flexible and highly versatile rubber-based compound that exhibits exceptional adhesive contact and sealant qualities. It is perfect for vertical or overhead use such as drilled holes on the underside of handrail for iron baluster installation. The tack time is approximately 4 minutes with a full cure time of 24-72 hours, depending upon amount used, temperature and humidity. Use with a standard caulk gun cartridge. Fills approximately 110 holes depending on hole size. 10.2 Oz Clear Adhesive. Dries clear.

EGEXTREME-10AD **Extreme Environmentally Friendly Adhesive**

This adhesive is a high performance polyether moisture cure technology that is 100% solids, solvent free and less than 2% VOC. Extreme is odor-free making it very safe to use indoors or in confined spaces. It is engineered for strong adhesion to virtually any substrate and suitable for vertical or overhead applications making it perfect for use in drilled holes on the underside of handrail for iron baluster installation. The tack time is approximately 35 minutes with a full cure time of 3 to 7 days depending upon amount used, temperature and humidity. Use with a standard caulk gun cartridge. Fills approximately 110 holes depending on hole size. 10.1 Oz White Adhesive. Dries white.



Iron Finish Touch-up Pens

These pens are an easy and effective way to touch up a marred finish in the event that an iron baluster, newel or accessory gets chipped. Each sold separately. (Two pens are required for some finishes)

LI-PEN-ABZ	Antique Bronze *
LI-PEN-LSB	Low Sheen Black
LI-PEN-MB	Matte Black
LI-PEN-MN	Matte Nickel
LI-PEN-ORB	Oil Rubbed Bronz
LI-PEN-ORC	Oil Rubbed Copp
LI-PEN-SB	Satin Black
LI-PEN-SV	Silver Vein *

e Nickel ubbed Bronze * ubbed Copper Black Vein To more closely match the powder coat

on our iron stair parts with this finish, a Satin Black pen will also be needed.



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Handrail Fittings



L.J. Smith offers two types of handrail fittings in all of the handrail profiles shown near the bottom of this page. Our "Traditional" fittings utilize rail bolts for installation. L.J. Smith also offers an exclusive, patented line of fittings called "Conect-A-Kit[®]." These unique fittings provide tremendous flexibility in the number of installation applications obtainable with each fitting. Aside from their common applications, seven of these fittings, used in combination, will make up 26 different Landing Fitting Assemblies (gooseneck fittings). Below are illustrations of how Conect-A-Kit[®] fittings are used for Common Stairway Applications, and how they are used to build Landing Fitting Assemblies (goosenecks).

Conect-A-Kit[®] Fittings for Common Stairway Applications



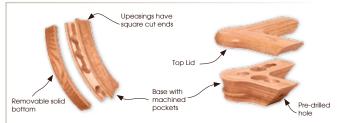
Conect-A-Kit[®] fittings provide several advantages:

Versatility — make left or right turns with the same fitting. Fittings can be used to make up a variety of fitting combinations.

Ease of Assembly — most joint connections are made on top of the rail system for better access. No rail bolts required!

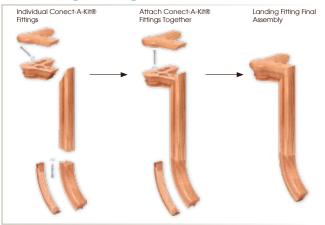
Added Strength — the hardware included with each fitting provides greater strength and tighter connections.

What's Inside...

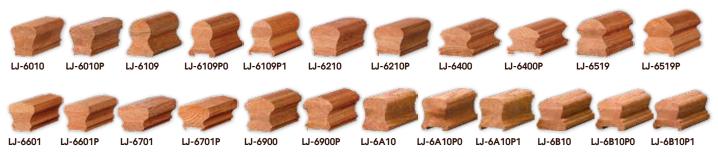


All of the Conect-A-Kit® fittings have a base with machined pockets and a removable top lid (or bottom) for easy installation. All assembly hardware is concealed within the base of each fitting.

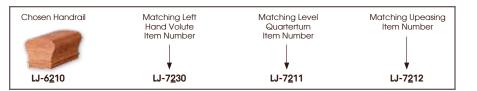
Conect-A-Kit[®] Fittings for Building Landing Fitting Assemblies (goosenecks)



Conect-A-Kit[®] fittings and traditional fittings are available in the handrail profiles shown below. When the handrail chosen is plowed, designate a plowed fitting with a "P" suffix. Fillet is included with each plowed fitting. Note: some fittings are available plowed 1¹/₄" or 1³/₄" and some are not available plowed at all...refer to the item numbers listed below each fitting throughout this section of the catalog.



When ordering fittings to match the chosen handrail, the <u>second</u> digit indicates the matching profile. Below is an example of how easy it is to order our handrail fittings.





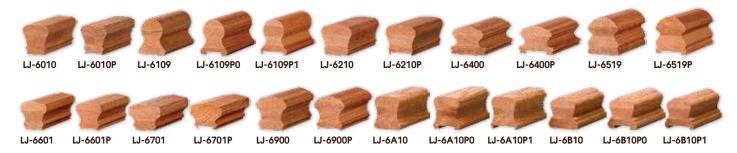
How to Install

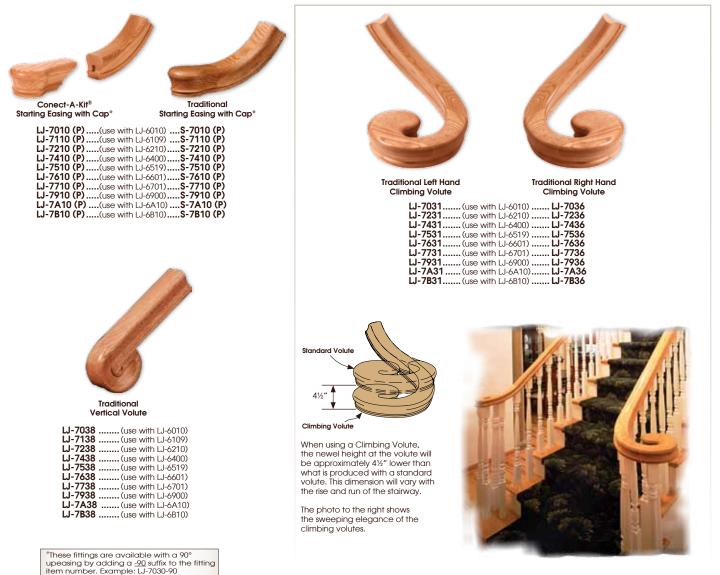
Conect-A-Kit

Handrail Fittings

Our Conect-A-Kit[®] Starting Easings with Cap, Standard Volutes and Turnouts are packaged as two pieces unassembled while our traditional fittings are assembled as one piece. A template is included with each Volute and Turnout. Handing is determined by standing at the bottom of the stairs looking up the flight.

Fittings are available in the handrail profiles shown below. When the handrail chosen is plowed, designate a plowed fitting with a "P" suffix. Fillet is included with each plowed fitting. Note: some fittings are available plowed 1¹/₄" or 1³/₄" and some are not available plowed at all...refer to the item numbers listed below each fitting throughout this section of the catalog. All handrail fitting photos are shown in the LJ-6010 profile.











Conect-A-Kit® Left Hand Standard Volute*

Conect-A-Kit® Right Hand Standard Volute*

LJ-7130 LJ-7230 LJ-7430 LJ-7530 LJ-7630 LJ-7730 LJ-7930 LJ-7A30	(P)(use with LJ-6010) LJ-7035 (P)(use with LJ-6109) LJ-7135 (P)(use with LJ-6210) LJ-7235 (P)(use with LJ-6519) LJ-7355 (P)(use with LJ-6501) LJ-735 (P)(use with LJ-6601) LJ-735 (P)(use with LJ-6701) LJ-7735 (P)(use with LJ-6701)	(P) (P) (P) (P) (P) (P) (P) (P)
	D (P) (use with LJ-6A10) LJ-7A35 D (P) (use with LJ-6B10) LJ-7B35	



Traditional Left Hand Standard Volute*

Traditional Right Hand Standard Volute*

S-7030 (P) (use with LJ-6010) S-7035 (P S-7130 (P) (use with LJ-6109) S-7135 (P S-7230 (P) (use with LJ-6210) S-7235 (P S-7430 (P) (use with LJ-6519) S-7435 (P S-7530 (P) (use with LJ-6519) S-7535 (P S-7630 (P) (use with LJ-6601) S-7635 (P S-7730 (P) (use with LJ-6701) S-7635 (P S-7730 (P) (use with LJ-6900) S-7935 (P	ううううううう
S-7930 (P) (use with LJ-6900) S-7935 (P S-7A30 (P) (use with LJ-6A10) S-7A35 (P S-7B30 (P) (use with LJ-6B10) S-7B35 (P	ý)



LJ-7041 (P)(use with LJ-6010)LJ-7046 (P)
LJ-7141 (P) (use with LJ-6109)LJ-7146 (P)
LJ-7241 (P) (use with LJ-6210) LJ-7246 (P)
LJ-7441 (P) (use with LJ-6400) LJ-7446 (P)
LJ-7541 (P) (use with LJ-6519) LJ-7546 (P)
LJ-7641 (P) (use with LJ-6601) LJ-7646 (P)
LJ-7741 (P) (use with LJ-6701) LJ-7746 (P)
LJ-7941 (P) (use with LJ-6900) LJ-7946 (P)
LJ-7A41 (P)(use with LJ-6A10)LJ-7A46	
LJ-7B41 (P)(use with LJ-6B10)LJ-7B46 (P)





	•
S-7041 (P)	(use with LJ-6010) S-7046 (P)
S-7141 (P)	(use with LJ-6109)S-7146 (P)
	(use with LJ-6210) S-7246 (P)
S-7441 (P)	(use with LJ-6400) S-7446 (P)
	(use with LJ-6519) S-7546 (P)
	(use with LJ-6601) S-7646 (P)
	(use with LJ-6701) S-7746 (P)
S-7941 (P)	(use with LJ-6900) S-7946 (P)
	(use with LJ-6A10)S-7A46 (P)
S-7B41 (P)	(use with LJ-6B10) S-7B46 (P)





Traditional 5" Left Hand Turnout*

Traditional 5" Right Hand Turnout*

S-7040 (P) (use with	n LJ-6010)	S-7045 (P)
S-7140 (P) (use with	n LJ-6109)	S-7145 (P)
S-7240 (P) (use with	n LJ-6210)	S-7245 (P)
S-7440 (P) (use with	n LJ-6400)	S-7445 (P)
S-7540 (P) (use with	n LJ-6519)	S-7545 (P)
S-7640 (P) (use with	n LJ-6601)	S-7645 (P)
S-7740 (P) (use with	n LJ-6701)	S-7745 (P)
S-7940 (P) (use with	n LJ-6900)	S-7945 (P)
S-7A40 (P) (use with	n LJ-6A10)	S-7A45 (P)
S-7B40 (P) (use with	n LJ-6B10)	S-7B45 (P)

Conect-A-Kit® 5" Left Hand Turnout*

Conect-A-Kit® ft Hand Turnout*	Conect-A-Kit [®] 5" Right Hand Turnout*
LJ-7040 (P) (use with L	
LJ-7240 (P) (use with L	J-6210) LJ-7245 (P)
LJ-7440 (P) (use with L LJ-7540 (P) (use with L	J-6519) LJ-7545 (P)
LJ-7640 (P) (use with L LJ-7740 (P) (use with L	J-6701) LJ-7745 (P)
LJ-7940 (P) (use with L LJ-7A40 (P) (use with L	
LJ-7B40 (P) (use with L	J-6B10) LJ-7B45 (P)

The handrail fittings on these two pages are used for common stairway applications. Upeasings and Over Easings are used when the stairway rise changes. The Quarterturns are used when the rail changes direction. The Rail Drop is used to build Landing Fitting Assemblies (goosenecks). Use the"S" Shaped Fittings to continue the handrail around a partial wall.

Fittings are available in the handrail profiles shown below. When the handrail chosen is plowed, designate a plowed fitting with a "P" suffix. Fillet is included with each plowed fitting. Note: some fittings are available plowed 1¹/₄" or 1³/₄" and some are not available plowed at all...refer to the item numbers listed below each fitting throughout this section of the catalog. All handrail fitting photos are shown in the LJ-6010 profile.





0011001 / 101	
Returned End	l

LJ-7009	(use with LJ-6010)	.S-7009
LJ-7109	(use with LJ-6109)	.S-7109
LJ-7209	(use with LJ-6210)	.S-7209
LJ-7409	(use with LJ-6400)	.S-7409
	(use with LJ-6519)	
	(use with LJ-6601)	
	(use with LJ-6701)	
	(use with LJ-6900)	
	(use with LJ-6A10)	
LJ-7B09	(use with LJ-6B10)	.S-7B09

Traditional

Returned End



Conect-A-Kit® Level Quarterturn 90°

LJ-7011 (use with LJ-6010)	S-7011
LJ-7111 (use with LJ-6109)	S-7111
LJ-7211 (use with LJ-6210)	S-7211
LJ-7411 (use with LJ-6400)	S-7411
LJ-7511 (use with LJ-6519)	S-7511
LJ-7611 (use with LJ-6601)	S-7611
LJ-7711 (use with LJ-6701)	S-7711
LJ-7911 (use with LJ-6900)	S-7911
LJ-7A11 (use with LJ-6A10)	S-7A11
LJ-7B11 (use with LJ-6B10)	S-7B11



Conect-A-Kit® Level Q

	naamonai
l Quarterturn 135°	Level Quarterturn 135°
LJ-7011-135 (use with LJ-0	6010) S-7011-135
LJ-7111-135 (use with LJ-	6109) S-7111-135
LJ-7211-135 (use with LJ-	6210) S-7211-135
LJ-7411-135 (use with LJ-	6400) S-7411-135
LJ-7511-135 (use with LJ-	6519) S-7511-135
LJ-7611-135 (use with LJ-	6601) S-7611-135
LJ-7711-135 (use with LJ-	
LJ-7911-135 (use with LJ-	
LJ-7A11-135 (use with LJ-	6A10) S-7A11-135
LJ-7B11-135 (use with LJ-	6B10) S-7B11-135

Traditional

Top View

Custom angles are also available. Call your supplier for details.



Conect-A Upeasing

and the second	and the second sec
Conect-A-Kit® Upeasing 60°	Traditional Upeasing 60°
LJ-7012 (P) (use with L	
LJ-7212 (P) (use with L	J-6210)S-7212 (P)
LJ-7412 (P) (use with L	J-6400)

LJ-7412 (P) (use with LJ-6400)	S-7412 (P)
LJ-7512 (P) (use with LJ-6519)	S-7512 (P)
LJ-7612 (P) (use with LJ-6601)	
LJ-7712 (P) (use with LJ-6701)	
LJ-7912 (P) (use with LJ-6900)	
LJ-7A12 (P)(use with LJ-6A10)	
LJ-7B12 (P)(use with LJ-6B10)	S-7B12 (P)



Conect-A-Kit® Upeasing 90°

LJ-7014 (P) (use with LJ-6010)) S-7014 (P)
LJ-7114 (P) (use with LJ-6109)S-7114 (P)
LJ-7214 (P) (use with LJ-6210))S-7214 (P)
LJ-7414 (P) (use with LJ-6400))S-7414 (P)
LJ-7514 (P) (use with LJ-6519	»)S-7514 (P)
LJ-7614 (P) (use with LJ-660'	i)S-7614 (P)
LJ-7714 (P) (use with LJ-670'	I)S-7714 (P)
LJ-7914 (P) (use with LJ-6900))S-7914 (P)
LJ-7A14 (P) (use with LJ-6A1	0)S-7A14 (P)
LJ-7B14 (P) (use with LJ-6B10))S-7B14 (P)

Traditional

Level Quarterturn 90°



Traditional Upeasing 90°

75





Conect-A-Kit® Starting Easing	Traditional Starting Easing
LJ-7015 (P)(use with LJ-6010) LJ-7115 (P)(use with LJ-6109) LJ-7215 (P)(use with LJ-6210) LJ-7415 (P)(use with LJ-6400) LJ-7515 (P)(use with LJ-6519)	S-7115 (P) S-7215 (P) S-7415 (P)
LJ-7615 (P)(use with LJ-6601) LJ-7715 (P)(use with LJ-6701) LJ-7715 (P)(use with LJ-6700) LJ-7A15 (P)(use with LJ-6A10 LJ-7B15 (P)(use with LJ-6810)	S-7715 (P) S-7915 (P) S-7A15 (P)



Conect-A-Kit®



Traditional Starting Over Easing

	naamona
Starting Over Easing	Starting Over Easin
LJ-7016 (P) (use with LJ-	-6010) S-7016 (P)
LJ-7116 (P) (use with LJ	-6109)S-7116 (P)
LJ-7216 (P) (use with LJ-	
LJ-7416 (P) (use with LJ	
LJ-7516 (P) (use with LJ	
LJ-7616 (P) (use with LJ	
LJ-7716 (P) (use with LJ	
LJ-7916 (P) (use with LJ	
LJ-7A16 (P) (use with LJ	
LJ-7B16 (P) (use with LJ-	-6B10)S-/B16 (P)

Traditional Quarterturn with Cap 90°



Conect-A-Kit® Tandem Cap

LJ-7020(use with LJ-6010)	\$-7020
LJ-7120(use with LJ-6109)	S-7120
LJ-7220(use with LJ-6210)	S-7220
LJ-7420(use with LJ-6400)	S-7420
LJ-7520(use with LJ-6519)	S-7520
LJ-7620(use with LJ-6601)	S-7620
LJ-7720(use with LJ-6701)	S-7720
LJ-7920(use with LJ-6900)	S-7920
LJ-7A20(use with LJ-6A10))S-7A20
LJ-7B20(use with LJ-6B10)	S-7B20



Traditional Tandem Cap

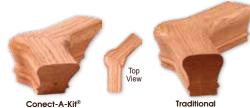


Conect-A-Kit[®] Quarterturn with Cap 90°



Rail Drop

LJ-70RD	(use with LJ-6010)
LJ-71RD	(use with LJ-6109)
LJ-72RD	(use with LJ-6210)
LJ-74RD	(use with LJ-6400)
	(use with LJ-6519)
LJ-76RD	(use with LJ-6601)
	(use with LJ-6701)
	(use with LJ-6900)
	(use with LJ-6A10)
LJ-7BRD	(use with LJ-6B10)



Conect-A-Kit® Quartert

	raamoria
erturn with Cap 135°	Quarterturn with Cap 135°
LJ-7021-135 (use with L.	-6010) S-7021-135
LJ-7121-135 (use with L	J-6109) S-7121-135
LJ-7221-135 (use with L	J-6210) S-7221-135
LJ-7421-135 (use with L	
LJ-7521-135 (use with L	
LJ-7621-135 (use with L	
LJ-7721-135 (use with L	
LJ-7921-135 (use with L	
LJ-7A21-135 (use with L	
LJ-7B21-135 (use with L	J-6B10)S-/B21-135

Custom angles are also available. Call your supplier for details.



Traditional Coped End

LJ-7008.... (use with LJ-6010) LJ-7208.... (use with LJ-6210) LJ-7A08... (use with LJ-6A10)





LJ-7019	(use with LJ-6010)	
LJ-7119	(use with LJ-6109)	S-7119
LJ-7219	(use with LJ-6210)	S-7219
LJ-7419	(use with LJ-6400)	S-7419
LJ-7519	(use with LJ-6519)	S-7519
	(use with LJ-6601)	
	(use with 1 J-6701)	
LJ-7919	(use with LJ-6900)	S-7919
	(use with LJ-6A10)	
	(use with LJ-6B10)	



Traditional	Left Hand
"S" Shape	ed Fitting
•	•

LJ-7047 (use with LJ-60"	10) LJ-7048
LJ-7147 (use with LJ-610	09)LJ-7148
LJ-7247 (use with LJ-62"	10) LJ-7248
LJ-7447 (use with LJ-640	00)LJ-7448
LJ-7547 (use with LJ-65'	19)LJ-7548
LJ-7647 (use with LJ-660	01)LJ-7648
LJ-7747 (use with LJ-670	01)LJ-7748
LJ-7947 (use with LJ-690	00)LJ-7948
LJ-7A47 (use with LJ-6A	10)LJ-7A48
LJ-7B47 (use with LJ-6B	10) LJ-7B48



Traditional Right Hand "S" Shaped Fitting

Handrail Fittings

We offer traditional 2-rise gooseneck fittings shown on the top of these two pages. Goosenecks (Landing Fitting Assemblies) can also be assembled from various combinations of the seven Conect-A-Kit component fittings shown along the left edge of this page. Use the chart on these two pages to determine which

How to use this chart — Each box to the right shows a group of traditional gooseneck fittings. The rows below each group indicate which Conect-A-Kit component fittings, and how many of each, are required to build <u>any</u> one of the corresponding gooseneck fittings in the group. After you've determined which component fittings are needed, refer to pages 75-76 for the respective fitting part numbers to match your chosen handrail.	Traditional LH Gooseneck Traditional RH Gooseneck \$-7050(use with LI-6010)\$-7055 \$-7150(use with LI-6010)\$-7055 \$-7250(use with LI-6010)\$-7255 \$-7250(use with LI-6010)\$-7255 \$-7250(use with LI-6010)\$-7255 \$-7250(use with LI-6010)\$-7255 \$-7550(use with LI-6010)\$-7255 \$-7550(use with LI-6010)\$-7755 \$-7750(use with LI-6010)\$-7755 \$-7750(use with LI-6010)\$-7755 \$-7750(use with LI-6010)\$-7755 \$-7750(use with LI-6010)\$-7755 \$-7750(use with LI-6010)\$-7755 \$-7750(use with LI-6010)\$-7755 \$-7850(use with LI-6010)\$-7755	Traditional LH Gooseneck Traditional H Gooseneck \$-7060(use with LJ-6010)\$-7065 \$-7160(use with LJ-6010)\$-7065 \$-7260(use with LJ-6010)\$-7265 \$-7260(use with LJ-6010)\$-7265 \$-7260(use with LJ-6010)\$-7265 \$-7260(use with LJ-6010)\$-7265 \$-7260(use with LJ-6519)\$-7265 \$-7760(use with LJ-6701)\$-7765 \$-7760(use with LJ-6701)\$-7765	Traditional UP Traditional UP Traditional UP Dest op Sot Applications Post to Post Applications Traditional IH Geoseneck Traditional RH Geoseneck 5-7071(use with LI-6010)S-7076 S-7171(use with LI-6010)S-7076 S-72771(use with LI-6010)S-7276 S-74771(use with LI-6010)S-7765 S-7671(use with LI-6601)S-7765 S-7671(use with LI-6601)S-7765 S-7771(use with LI-6701)S-7776 S-7271(use with LI-6701)S-7776 S-7271(use with LI-6910)S-7876 S-7871(use with LI-6910)S-7876	Traditional LH Gooseneck Traditional Public 5-7081 up with LJ-6010) S-7081 (use with LJ-6109) S-7181 (use with LJ-6109) S-7281 (use with LJ-6109) S-7786 S-77886 S-7781 (use with LJ-600) S-7786 S-7786 S-7781 (use with LJ-600) S-7786 S-7786 S-7881 (use with LJ-600) S-7786 S-7786
Conect-A-Kit Returned End				
Conect-A-Kit Quarterturn 90° LJ-7X11	1		1	
Conect-A-Kit Upeasing 60° LJ-7X12	2	2	1	1
Conect-A-Kit Opening Cap LJ-7X19				
Conect-A-Kit Tandem Cap LJ-7X20				
Conect-A-Kit Quarterturn w/Cap		1		1
Conect-A-Kit Rail Drop LJ-7XRD	1	1	1	1



Conect-A-Kit fittings to order for making the corresponding goosenecks (Landing Fitting Assemblies) shown across the top.

					Post to Post Applications
-	Traditional IH Gooseneck Traditional RH Gooseneck \$-7090-2 (use with LI-6010) \$-7095-2 \$-7190-2 (use with LI-6109) \$-7195-2 \$-7290-2 (use with LI-6210) \$-7295-2 \$-7590-2 (use with LI-6401) \$-7495-2 \$-7590-2 (use with LI-6601) \$-7595-2 \$-7690-2 (use with LI-6601) \$-7695-2 \$-7790-2 (use with LI-6701) \$-7795-2 \$-7790-2 (use with LI-6701) \$-7795-2 \$-77890-2 (use with LI-6701) \$-7795-2 \$-7890-2 (use with LI-6810) \$-7895-2	Traditional LH Gooseneck Traditional RH Gooseneck \$-7091-2(use with LJ-6109) \$-7192-2 \$-7191-2(use with LJ-6210) \$-7292-2 \$-7491-2(use with LJ-6210) \$-7492-2 \$-7591-2(use with LJ-6519) \$-7492-2 \$-7591-2(use with LJ-6519) \$-7592-2 \$-7691-2(use with LJ-6611) \$-7792-2 \$-7691-2(use with LJ-6601) \$-7792-2 \$-7791-2(use with LJ-6601) \$-7792-2 \$-7791-2(use with LJ-6700) \$-7792-2 \$-7891-2(use with LJ-6710) \$-7892-2 \$-7891-2(use with LJ-6810) \$-7892-2	Traditional Tandem Cap Gooseneck S-7088-2 (use with LJ-6010) S-7188-2 (use with LJ-6109) S-7288-2 (use with LJ-6210) S-7488-2 (use with LJ-6400) S-7588-2 (use with LJ-6500) S-7788-2 (use with LJ-6500) S-7788-2 (use with LJ-6700) S-7A88-2 (use with LJ-6700) S-7A88-2 (use with LJ-6810)	Traditional Cap Gooseneck S-7097(use with LJ-6010) S-7197(use with LJ-6109) S-7297(use with LJ-6210) S-7497(use with LJ-6519) S-7697(use with LJ-6519) S-7697(use with LJ-6501) S-7797(use with LJ-6701) S-7797(use with LJ-6701) S-7897(use with LJ-6700) S-7897(use with LJ-6700) S-7897(use with LJ-6810)	Traditional Gooseneck S-7099(use with LJ-6010) S-7199(use with LJ-6109) S-7299(use with LJ-6210) S-7499(use with LJ-6519) S-7699(use with LJ-6611) S-7799(use with LJ-6601) S-7799(use with LJ-6700) S-7799(use with LJ-6700) S-7799(use with LJ-6700) S-7899(use with LJ-6710) S-7899(use with LJ-6810)
	2	1			1
	1	1	1	1	1
				1	
			1		
		1			
	1	1	1	1	1

Starting Steps



We offer a wide variety of Starting Steps to accommodate nearly any application. Each step is shipped with the necessary cove and shoe moulding. The standard length is 48"(1219 mm), however, longer lengths are also available. Single bullnose steps are reversible and can be job cut for shorter lengths. Specifications: Treads are 1"(25 mm) x 11 ¹/₂"(292 mm); total rise on all steps is 8"(203 mm); risers measure ³/₄"(19 mm) x 7"(178 mm).

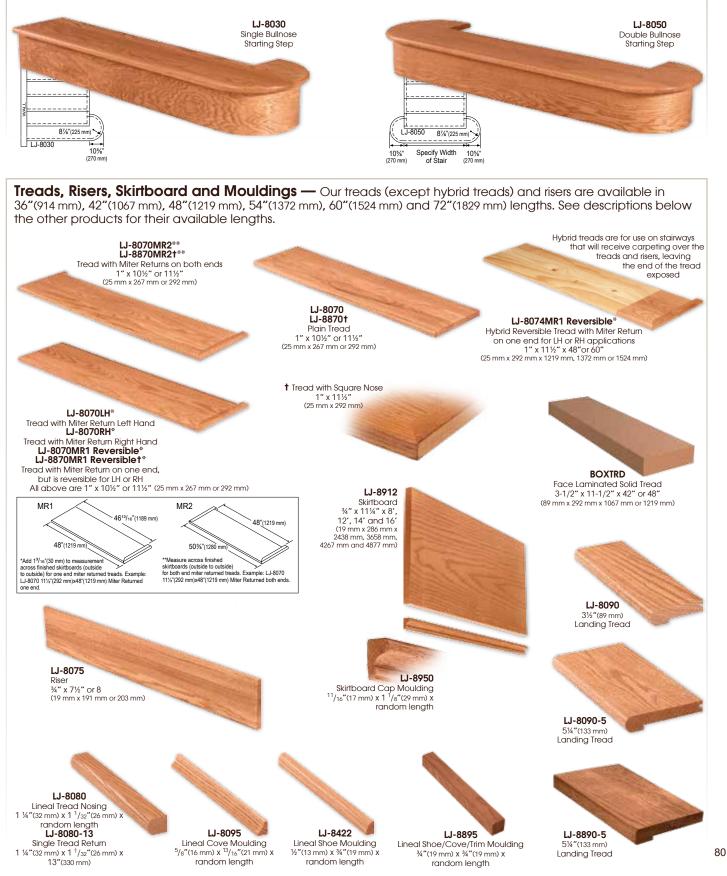
Steps for use with Volutes and Turnouts — For LJ-6010, LJ-6210, LJ-6601, LJ-6900, LJ-6A10, LJ-6B10 turnouts and standard volutes, and LJ-6701 turnouts, use LJ-8010, LJ-8015, LJ-8210, and LJ-8215 starting steps. For LJ-6109, LJ-6400, LJ-6519 turnouts and standard volutes, LJ-6701 standard volutes, and all climbing volutes, use LJ-8310 and LJ-8315 starting steps.



Steps for use with Square Top Newels, Box Newels and 90 Starting Fittings — For Box Newels or when placing any square top utility newel at the second riser, use LJ-8040 and LJ-8060 steps. For starting fittings utilizing a 90° upeasing, as illustrated to the right, use LJ-8440, LJ-8460, LJ-8640 and LJ-8660 steps. For LJ-6010, LJ-6210, LJ-6601, LJ-6A10, LJ-6B10 profiles of turnouts and standard volutes, or LJ-6109 and LJ-6701 turnouts, use LJ-8440 and LJ-8460 steps. For LJ-6109, LJ-6701 standard volutes, or LJ-6519, LJ-6400 and LJ-6900 turnouts and standard volutes, use LJ-8640 and LJ-8660 steps. IC. LJ-8060 - 111/2" (292 mm) Tread LJ-8040 - 11½" (292 mm) Tread **LJ-8460** - 14" (356 mm) Tread **LJ-8660** - 16" (406 mm) Tread LJ-8440 - 14" (356 mm) Tread LJ-8640 - 16" (406 mm) Tread Double End Starting Step Single End Starting Step (178 mm) 7"(178 mm) Specify 71/4"(Width of LJ-8040 LJ-8060 Stair 7"(178 mm)



Starting Steps for use with Box Newels — Our LJ-8030 and LJ-8050 steps are for use with any of our Box Newels.



Rosettes & Brackets



Rosettes — We have designed our rosettes to accommodate nearly any of our handrail profiles. Rosettes are used to cap off handrail any time it ends at a wall.







LJ-7033 6" x 4 ⁵/16" (152 mm x 110 mm)



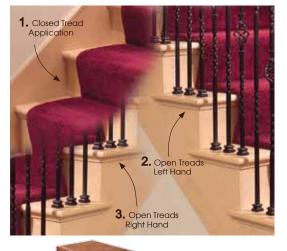
LJ-7027 6½" x 4 ⁷/₁₆" (165 mm x 113 mm) Stair Brackets — These decorative brackets upgrade any open tread stair with their delicate detail.





LJ-7029 11½" x 8 ¹/a"x ⁵/1e" (292 mm x 206 mm x 8 mm)

False Tread Kit Applications



False Ends — False Starting Steps and False Treads and Risers are often used when carpeting will be placed on the center of the treads and risers on a stairway. We offer a variety of kits for finishing off your stairway treads.



A false end step is used when a volute or turnout is utilized at the bottom of the stairway. Each kit includes cove and shoe moulding, and is reversible for right hand and left hand applications.

LJ-8010-2 False End Starting Step

LJ-8172

This kit can

accommodate

application 1, as

pictured above.

(311 mm x 152 mm)

Riser is 8" x 6" x 1/2"

Tread with attached

moulding is 121/4" x 6'

(203 mm x 152 mm or 13 mm)

Kit

Closed False Tread

Use with the same starting fittings as is used with our LJ-8010 full starting step (see page 79) LJ-8310-2 False End Starting Step Use with the same starting fittings as is used with our LJ-8310 full starting step (see page 79)

LJ-8079 False Tread Kit This kit can accommodate applications 1, 2, or 3 pictrued above. Tread is 11" x 6" x ½" (279 mm x 152 mm x 13 mm) Riser is 8" x 6" x ½" (203 mm x 152 mm x 13 mm)



LJ-8179 Double Miter Return False Tread Kit This kit can accommodate applications 2 & 3, as pictured above Tread with attached moulding is 12½" x 7¼" (318 mm x 184 mm) Pisori 8" x 6" x 16"



LJ-8076 False Riser Use with S-80 S-8071RH or 1

False Riser Use with S-8071LH, S-8071RH or S-8072 to accommodate applications 1, 2 or 3 pictured above. 8" x 6" x ½" (203 mm x 152 mm x 13 mm)

LJ-8879

Double Miter Return

This kit can accommodate

applications 1, 2 or 3, as

S-8071LH

Tread

Left Hand False

Use with LJ-8076 to accommodate application 2

pictured above.

13 ⁷/₈" x 5¼ (352 mm x 133 mm)

False Tread Kit

S-8072 False Tread Use with LJ-8076 to accommodate application 1 pictured above. 13 7/s" x 514" (352 mm x 133 mm)



S-8071RH

Tread

Right Hand False

Use with LJ-8076

pictured above.

13⁷/₈" x 5¼" (352 mm x 133 mm)

application 3

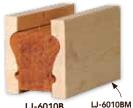
to accommodate

81

Bending Rails



Bending Rail — Many of our handrail profiles shown throughout this catalog are available in bending rail for applications requiring curved handrail. Corresponding bending mould to match the chosen handrail is necessary for forming the desired radius. Bending moulds are available separately in random lengths. Our bending rails are available in 8', 10', 12', 14', & 16' lengths. The dimensions of each of our bending rails match their corresponding straight rail profile. Our bending rails are shown below along with the rake and level radius limitations to which each can be bent.



L-6210B

LJ-6010B 7 pieces Bending Radius: Rake - 30" (762 mm) Level - 36" (914 mm)

LJ-6910BM 8 pieces Bending Radius: Rake - 30" (762 mm) Level - 36" (914 mm)

LJ-6010BM or LJ-6910BM* Bending Mould for LJ-6010B or LJ-6210B



LJ-6701B 10 pieces Bending Radius: Rake - 30" (762 mm) Level - 36" (914 mm)

LJ-6701BM Pine Bending Mould for LJ-6701B



LJ-6900B

8 pieces

Bending Radius: Rake - 54" (1372 mm)

Level - 60" (1524 mm)

LJ-6900BM

Pine Bending Mould

for LJ-6900B

Do Be



2 pieces Bending Radius: Rake - 36" (914 mm) Level - 48" (1219 mm)

Does not require Bending Mould



LJ-6519B 7 pieces Bending Radius: Rake - 54" (1372 mm) Level - 60" (1524 mm)

LJ-6519BM Pine Bending Mould for LJ-6519B

LJ-6A10B

7 pieces

Bending Radius: Rake - 30" (762 mm) Level - 36" (914 mm)

LJ-6A10BM

Pine Bending Mould

for LJ-6A10B



LJ-6601B 7 pieces Bending Radius: Rake - 30" (762 mm) Level - 36" (914 mm)

LJ-6601BM Pine Bending Mould for LJ-6601B



LJ-6B10B 7 pieces Bending Radius: Rake - 36" (914 mm) Level - 48" (1219 mm)

> LJ-6B10BM* Bending Mould for LJ-6B10B

*LJ-6910BM and LJ-6B10BM Enduromolds are reusable polyvinyl bending moulds. Glue does not stick to the surface. Both profiles are available in 8' (2438 mm) lengths only.



Bending rails are typically used on circular or spiral stairs, and curved balconies.

Pictured Left: This elegant stair features LJ-6900B Bending Handrail and Climbing Volutes with LJB-2915 Beaded Balusters and LJB-3910 Beaded Newel Posts.

Pictured Right: Highlighted in this classic stairway design is LJ-65198 Bending Handrail and Climbing Volute with LI-14044, LI-15044, LI-14344, LI-30144 Iron Balusters, and LJF-3010 Fluted Newel Posts.





Wall Rail — We offer four profiles of wall rail and corresponding fittings for three of the profiles. Wall rail is used along the wall(s) of stairways that have a full or partial wall on one or both sides. Wall rail brackets are utilized for attaching wall rail to the wall.



Wall Rail Brackets — Our wide variety of wall rail brackets provide several styles and many finishes from which to choose. The measurement from the wall to the handrail centerline on LJ-3012 and LJ-3127 brackets is 2¾" (70 mm) and LJ-3128 is 3¼" (83 mm). NOTE: Finish color may vary.





LJ-3127-BB L Polished Brass Pol







7-BZ LJ-3127-SN d Bronze Satin Nickel



LJ-3128-SS Stainless Steel



LJ-3128-BM Black Matte



LJ-3012-BB

Polished Brass



LJ-3012-PC Polished Chrome

LJ-3012-AN Antique Nickel

K

LJ-3012-BZ Oil Rubbed Bronze



Satin Nickel

LJ-3012-BM Black Matte



L.J. Smith offers a full line of installation hardware designed specifically for stair installers to improve the strength and quality of L.J. Smith stairway installations.

Newel Mounting Hardware

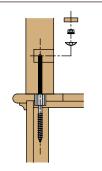


LJ-3004 Newel Mounting Kit — This kit is fully concealable. Use on finished floor surfaces, landings, and starting steps.

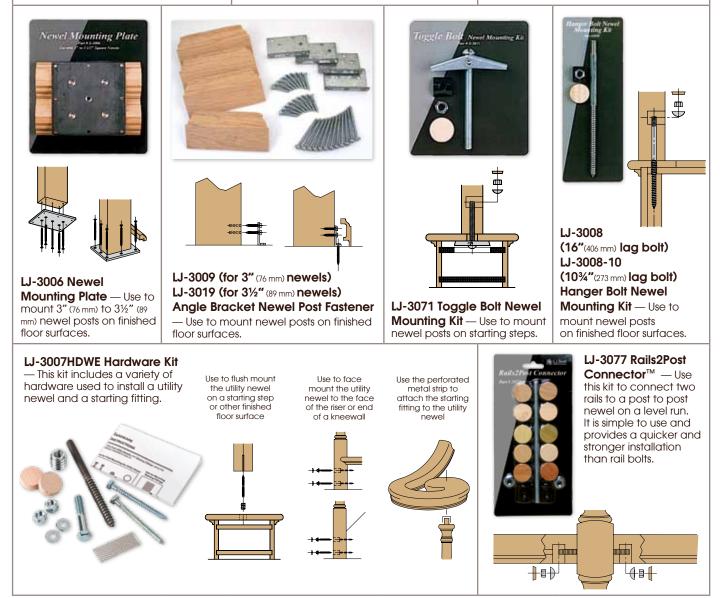


LJ-3005 Keylock[™] Newel Post Fastener — This kit is fully concealable. Use on finished floor surfaces, stairs, ceramic tile and concrete.





LJ-3070 Threadlock[™] Newel Post Fastener — Use to mount newel posts on finished floor surfaces.

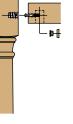




L.J. Smith offers a full line of installation hardware and tools designed specifically for stair installers to improve the strength and quality of L.J. Smith stairway installations.

Miscellaneous Hardware



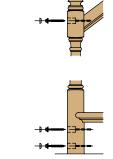


LJ-3075 Flush Mount Kit - Use to fasten handrail to newels in flush mount applications.



LJ-3076 Dowel-Fast Screws — Pack of 50 5/16" x 21/2" full thread dowel screws to attach balusters to treads and landing tread.





LJ-3078 Rail & Post Fastener - Use to fasten handrails to newel posts or newel posts to stair risers.



LJ-3080 (10 Pack) Rail Bolt Kit(s) Use to attach handrail to: handrail, fitting, newel, wall; or fittings to fittings. *To order items separately use: LJ-3001 for bolt, washer and nut and use LJ-3000 for plug.



LJ-3020 LJ-3021 (10 Pack) Wood Glue Aliphatic resin in Pressure Point syringe for neat and accurate placement of glue.



LJ-3022 LJ-3023 (10 Pack) Realwood Water-based putty in Pressure Point syringe fills defects, cracks and nail holes.

1/2" (13 mm) Tapered Plugs LJ-3025 (25 Pack) 1" (25 mm) Tapered Plugs

Face grain tapered plugs are designed for flush mount installations to cover bolt holes in handrail and newel posts.



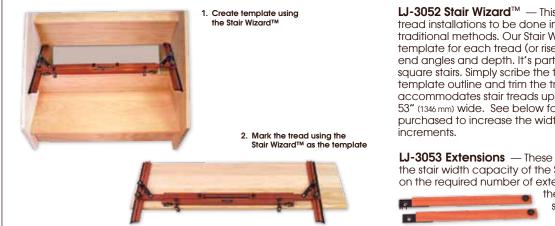
1/2" (13 mm) Button Plugs Face grain button plugs are used to cover bolt holes in newel posts.

LJ-3026 (50 Pack)



LJ-3074 (16 Pack) Mr. Grip[™] These perforated metal strips provide an extremely tight fit between handrail fittings and Over the Post newel posts.

Tread & Riser Layout Tool



LJ-3052 Stair Wizard[™] — This innovative tool allows tread installations to be done in half the time of traditional methods. Our Stair Wizard™ creates an exact template for each tread (or riser), including length, end angles and depth. It's particularly useful for out of square stairs. Simply scribe the tread blank along the template outline and trim the tread. The Stair Wizard™ accommodates stair treads up to 14" (356 mm) deep and 53" (1346 mm) wide. See below for extensions that can be purchased to increase the width capacity by 18" (457 mm)

LJ-3053 Extensions — These extensions quickly increase the stair width capacity of the Stair Wizard[™]. Simply splice on the required number of extensions and use the tool in

the normal manner. Available sets of two.



L.J. Smith offers a variety of tools designed specifically for stair installers in order to make marking and installing balusters easier and quicker.

Baluster Marking and Installation Tools



ZIPBOLT RAILBOLT ZIPBOLT RAILBOLT2 (2 Pack) Connects handrail to fitting or handrail to handrail. **ZIPBOLT DRILL GUIDE** Use to align and drill ZipBolt connection holes.

ZIPBOLT DRIVER — Fits all ZipBolt connectors and is used in place of an allen wrench.

Installation Tools



L.J. Smith offers a variety of power drill accessories designed specifically for stair installers. Our unique Chuck-Buster is a "must have" for every stair installer. This nifty tool will save valuable time on every stair installation because it eliminates the handling of multiple drills. Most of the drill tools needed to install stairs are right here on this page. Our Chuck-Buster quickly connects and releases all of them in any 3/8" or larger chuck drill.

Chuck-Buster Tools





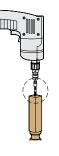
LJ-3031 Chuck-Buster — Quickly connects and releases many tools from 3/8" or larger chucks. Saves time by eliminating additional drills.



LJ-3032 Rail Bolt-Runner — This drill attachment has machine threads to drive rail bolts into handrail, fittings, newels, and walls.

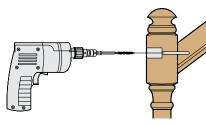


LJ-3033 Dowel-Runner® — This drill attachment has lag threads to drive dowel screws into baluster bases.



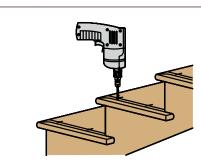






LJ-3034 Screw-Runner — This 4" drill extension has a magnetic end which fits ¼" hex screw tips. This tool provides ease in driving wood screws into newel posts.

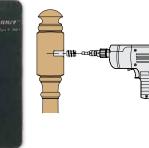




LJ-3036 Dowel-Fast Tap — This time-saving tool drills and taps holes for ease of tightening dowel-screwed balusters into treads and landing treads.



LJ-3041 Scraper Sharpener — Use this tool to quickly sharpen any of our handrail scraper profiles found on the following page. Patent No. 5,440,811



 $\label{eq:LJ-3085} \begin{array}{l} \text{Insert-Runner} & - \text{Use this drill attachment with our LJ-3075 Flush Mount Kit and LJ-3004 Newel Mounting Kit to drive the <math display="inline">\%''x1'' \\ \text{threaded insert into the appropriate surface.} \end{array}$



LJ-3049 Drill Bit Pack — Includes a variety of drill bit sizes required for most stair installations.

Includes our Chuck-Buster & Dowel-Fast Tap Includes these twist bits: 1/8"x6", 5/32"x32", 3/6"x32", 3/8"x8", 9/32"x4"Includes these spade bits: 4"x5", 9/16"x5", 5/8"x5", 1"x5", 11/2"x5", 3/4"x5", and a 5/8"x3" flare bit.



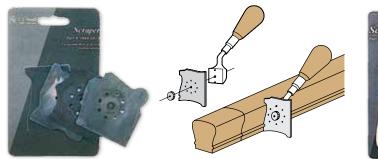
L.J. Smith offers a full line of installation hardware and tools designed specifically for stair installers to improve the strength and quality of L.J. Smith stairway installations.

Handrail & Fitting Tools



LJ-3044 VersaTool[™] – Locates holes as well as starts and tightens hex nuts onto rail bolts. Drives 5/16" rail bolts and tightens 1/2" hex nuts. Also used to locate 1/4" pilot hole on handrails & rail drops for attaching to Conect-A-Kit® handrail fittings.

LJ-3060 Bore Buster® — The Bore Buster® increases the quality and speed of handrail installation. This tool bores precision perpendicular or angled holes in straight or curved wooden handrails. The Bore Buster® is lightweight but extremely tough. It has precision pitch controls and fits LJ-6010, LJ-6109, LJ-6210, LJ-6400, LJ-6519, LJ-6601, LJ-6701, LJ-6900, LJ-6A10 and LJ-6B10 handrail profiles. This tool permits fast, accurate rail bolt holes to be drilled. The Bore Buster® fits most power drills and our LJ-3031 Chuck-Buster.



Scrapers — Use to smooth profiles of handrail when two pieces are connected together. Great for clean-up on bending rail. Pat. No 5,440,811

LJ-3040-6010	LJ-3040-6109	LJ-3040-6400	LJ-3040-6519	LJ-3040-6701
LJ-6010 & LJ-6210	LJ-6109	LJ-6400	LJ-6519	LJ-6701 & LJ-6601
Profiles	Profile	Profile	Profile	Profiles

LJ-3043 Scraper Handle - Our

Handl

scraper handle offers a higher level of control when using any of our scrapers. Pat. No. 5.440.811



LJ-3060 Bore Buster® Comes in a hard carrying case and includes: LJ-3031 Chuck-Buster 9/32" twist bit 3/8" twist bit 5/8" Bore Buster® bit 3/4" Bore Buster® bit 1" Bore Buster® bit Bit file



LJ-3061 Bore Buster® Plus Comes in a hard carrying case and includes: LJ-3060 Bore Buster® & accessories 3/8" electric drill LJ-3032 Rail Bolt-Runner LJ-3033 Dowel-Runner® LJ-3035 Centaur® LJ-3036 Dowel-Fast Tap LJ-3044 VersaTool[™]

Tool Bag and Tool Packs



LJ-3062 Tool Bag — This rugged canvas bag is tough enough to handle all of your stairway installation tools...plus anything else you want to throw in!!! Add either of our tool packs, or fill it with any combination of our stairway installation tools and hardware. We've tested it with both of our tool packs and all of our other tools, and there's still room left for your drill, tape measure and much more. Bag Dimensions: 12' (305 mm) deep x 10" (254 mm) wide x 25" (635 mm) lona



LJ-3064 Tool Pack 1 — Includes: LJ-3032 Rail Bolt-Runner

LJ-3034 Screw-Runner

LJ-3040-6010 Scraper

LJ-3036 Dowel-Fast Tap

- LJ-3031 Chuck-Buster
- LJ-3033 Dowel-Runner® LJ-3035 Centaur®
- LJ-3044 VersaTool™
- LJ-3085 Insert-Runner C-88 Centerline Tool LJ-3047 Telescoping Baluster Marking Tool

LJ-3066 Tool Pack 2 — Includes: LJ-3049 Drill Bit Pack LJ-3052 Stair Wizard™ LJ-3084 Baluster Runner[™] Set

Custom Capabilities







- **2** Acrylic Balusters
- **3** Stacked Starting Steps

8

- 4 Bowed Starting Steps
- **5** Bowed Treads

22

22

- 6 Bowed Risers
- Custom Treads
- 8 Curved Treads
- **9** Curved Shoe Mould
- Curved Cove Mould
- Winder Treads
- Platforms
- Transition Fittings
- Custom Carvings
- Custom Component Fittings

3

4

5

4

17

13

6

3

12

- 16 Curved Handrail
- Shaped Handrail
- 18 Shaped Shoerail
- ① Curved Landing Tread
- Shaped Landing Tread
- Oversized Landing Tread
- Custom Designs

Call (740) 269-2221 for a quote or more information.

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WOOD POST TO POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Wood Post to Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 34" - 38" rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

	ltem	Guidelines	Page	Part # Qty
1	SKIRTBOARD	Select skirtboard at 13" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order enough skirtboard for both sides of the stairway.	80	
2	TREADS	Select one tread for each step. For a stair open on one side order miter-returned (MR1) and add 11/4" to the skirtboard to skirtboard measurement, then refer to the next longer standard length available. For a stair open both sides order miter-returned both (MR2) and use the finished skirtboard to skirtboard measurement (measured outside to outside). For false treads see page 81.	80-81	
3	RISERS	Select one riser for each step. Select one more riser than treads per each flight because of landing tread (see #4). Note: Landing tread replaces the nosing over the last riser. For false risers see page 81.	80-81	
4	LANDING TREAD	Select sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LJ-8090-5 is suitable for all newels up to and including those that are 4" square. Larger newel posts might require the addition of a wood strip.	80	
5	COVE MOULD	Select sufficient lineal footage to go under all tread nosing (including miter-returns) and under all landing tread. Note: cove moulding is not needed under false treads.	80	
6	UTILITY NEWEL	For stairs with a 34"-38" rake rail height, select the 58" Utility newel for the starting newel. If handrail and balusters will be installed on both sides of the bottom of the stairway, two of these newels will be needed. See the Post to Post Newel Applications chart at the bottom of this page for further information on Utility Newel applications. If using Box Newels, select one for the starting newel at the bottom of the stairway. If handrail and balusters will be installed on	20-34	
		both sides of the bottom of the stairway, two of these newels will be needed. Use in the middle of a long rake run of handrail for strength. This newel does not require a handrail fitting. Pin newels are available	36-41	
7	PIN NEWEL	in two turning styles only. Select the intermediate landing newel with the 14½" face when <u>not</u> using a landing fitting assembly (gooseneck). If a landing fitting	28-29,32	
8	INTERMEDIATE LANDING NEWEL	assembly is used, select the 5 [°] face intermediate landing newel. See the Post to Post to Post to Post of Arat at the bottom of this page for selecting the appropriate Intermediate Landing Newel(s) for your applications. A fact at at the bottom of fung Box Newels, select an Intermediate Box Newel. Matching the Box Newel chosen in #6 may require adding additional length to the bottom of the post when used at the intermediate landing.	20-34 36-41	
9	SECOND FLOOR LANDING	Select the 2nd Floor Landing Newel when not using a landing fitting assembly (36" balcony height). 42" balcony height requires the use of a landing fitting assembly. Use the 48" Utility Newel for surface mount when using a landing fitting assembly. If the newel extends below the floor surface, use the 68" Utility Newel with a landing fitting assembly. See the applications chart below	20-34 36-41	
10	LEVEL RUN NEWEL	If using Box Newels, select a Box Newel or Intermediate Box Newel for the Second Floor Landing Newel. A level run, whether on the 2nd floor or at an intermediate landing, must include newel posts. It should match the post selected for the transition from rake to level or rake to rake (whichever is applicable). For a run of 10 feet or more, use a newel at the midpoint or every 5 to 6 feet. Place a newel at every corner.	20-41	
11 12	HALF NEWEL OR ROSETTES	Select the half-newel of the same style as the other full newels selected on the balcony (i.e.: 11" face or 5" face or Box Newel) Select the round rosette for all level run rail connections into a wall. Select the oval or rectangular rosette for all angled rail connections into a wall (when the rail meets the wall on a rake).	20-41 81	
13	NEWEL MOUNTING HDWE	Select one of the newel mounting kits for each newel post.	84	
14	RAKE BALUSTERS FOR OPEN TREAD STAIR	"LJ-" Series Balusters: For 34"-38" handrail height, use the 38" baluster for the 1st baluster on the tread and use the 42" baluster for the 2nd baluster on the tread. If using three balusters per tread, use the 38" baluster for the 1st and 2nd balusters on the tread, and use the 42" baluster for the 3rd baluster for the 3rd baluster on the tread, and use the 42" baluster for the 9 the 3rd baluster on the tread. Note: when using three balusters per tread for 34"-38" rail height, the 42" baluster may not be long enough for use under a landing fitting assembly (gooseneck).	19-34	
		"S-" Series Balusters: For 34"-38" rake handrail height, the first baluster on each tread is 36", the 2nd is 42", and if 3 balusters are used, the middle baluster is 39".	27,31	
15	RAKE BALUSTERS FOR KNEEWALL STAIR	"LJ-" Series Balusters: Select the shortest available baluster at a rate of two or three per tread equally spaced according to code requirements. Subtract one baluster from the calculated total as the starting newel replaces the first baluster.	19-34	
		"S-" Series Balusters: Select the shortest available baluster at a rate of two or three per tread equally spaced according to code requirements. Subtract one baluster from the calculated total as the starting newel replaces the first baluster.	27,31	
16	LEVEL RUN BALUSTERS	"LJ-" Series Balusters: Use the 38" baluster for all 36" level runs/balconies. Use the 42" baluster for all 42" level runs/balconies. To determine quantity of balusters needed, measure the total distance between the end newels on each level run. Place balusters on 4" or 6" centers. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for each newel post on the level run. Do not, however, subtract one for the newel post beneath the landing fitting assembly (gooseneck) at the 2nd floor landing.	19-34	
10		"S-" Series Balusters: Use the 36" baluster for all 36" level runs/balconies. Use the 42" baluster for all 42" level runs/balconies. To determine quantity of balusters needed, measure the total distance between the end newels on each level run. Place balusters on 4" or 6" centers. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for each newel post on the level run. Do not, however, subtract one for the newel post beneath the landing fitting assembly (gooseneck) at the 2nd floor landing.	27,31	
17	HANDRAIL	Select handrail at a rate of 13" per each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14', & 16' lengths. Some are also available in 18' & 20' lengths. See #18 for calculating wall rail.	19-34,82	
18	WALL RAIL	If local building codes require wall rail, select wall rail at a rate of 13" per each tread that is closed by a wall. Also, see #20 below. Note: any of our non-plowed handrail profiles may be used as wall rail, however, be sure to check with local building codes for space requirements between the rail and the wall. Wall rail requires wall rail brackets (see #25). Select one bracket for each end of the rail and at 2'-3' intervals between.	83 19-34 82	
19	HANDRAIL FITTINGS (Landing Fitting Components)	If using a Landing Fitting Assembly (gooseneck) with the Intermediate and/or Second Floor Landing Newels, match each corner of the floor plan to a corresponding plan on pages 77-78. Specify each Conect-A-Kit fitting component needed to construct the Landing Fitting Assembly(ies) or select traditional gooseneck fittings.	77-78	
20	HANDRAIL FITTINGS (Miscellaneous Components)	If continuous handrail is needed to transition from the rake balusters, around a wall, and continue up the stair as wall rail, select the appropriate "S" Fitting or select two level quarterturns.	75-76	
21	SHOERAIL FOR KNEEWALL STAIR/LEVEL RUN	Select shoerail at a rate of 13" per each tread on kneewall. Select shoerail to cover all balcony landing tread, (if desired).	19-34	
22	FILLET	Select enough fillet to fill all plowed handrail and all shoerail.	19-34	
23	DOUBLE-END SCREW	Select one Dowel-Fast™ double-end wood screw for each baluster installed on open treads or level landings. This is optional, but highly recommended. Double-end wood screws are not needed for balusters installed within shoerail.	85	
24	BRACKETS (Open Stairs)	Select one bracket for each tread, (if desired).	81	
25	HARDWARE	See pages 83-85 for any other installation hardware needed, such as, but not limited to, the following: Flush Mount Kit or Rail & Post Fastener to fasten the handrail to the newel posts; Wall Rail Brackets for any handrail attached to the wall; Wood Plugs, Wood Putty or Wood Glue.	83-85	

Post to Post Newel Applications Each Post to Post newel series includes several newels of different lengths. The application for the newels in each series is identified below.						
Shortest Utility Newel (48"—5" top face)	May be used as the starting newel on stairs depending on handrail profile and code requirements. Can be used as a balcony newel that is surface mounted.					
Longest Utility Newel (58"-5" top face)	Use this newel as a starting newel for stairs with a 34"-38" rake rail height and for balcony newels that will extend below the floor surface.					
2nd Floor Landing Newel (11" top face)	Use this newel for the 2nd floor landing newel when not using a landing fitting assembly (gooseneck). Will achieve a 36" balcony railing height.					
Intermediate Landing Newel (73" overall-141/2" top face)	Use this newel for a level intermediate landing with <u>no</u> landing fitting assembly (gooseneck).					
Intermediate Landing Newel (78" overall—5" top face)	Use this newel at the intermediate landing corner of an L-shaped stair with a landing fitting assembly (gooseneck), including landings with 2-winder or 3-winder treads. This newel is also available in 62" and 73" lengths for the Cornerstone Collection on pages 31-32.					



Post to Post

IRON & WOOD POST TO POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Iron & Wood Post to Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 34" - 38" rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

ltem		Guidelines	Page	Part #	Qty	
SUPPORT SYSTEM						
1	SKIRTBOARD	Select skirtboard at 13" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order enough skirtboard for both sides of the stairway.	80			
2	TREADS	Select one tread for each step. For a stair open on one side order miter-returned (MR1) and add 11/4" to the skirtboard to skirtboard measurement, then refer to the next longer standard length available. For a stair open both sides order miter-returned both (MR2) and use the finished skirtboard to skirtboard measurement (measured outside to outside). For false treads see page 81.	80-81			
3	RISERS	Select one riser for each step. Select one more riser than treads per each flight because of landing tread (see #4). Note: Landing tread replaces the nosing over the last riser. For false risers see page 81.	80-81			
4	LANDING TREAD	Select sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LJ-8090-5 is suitable for all newels up to and including those that are 4" square. Larger newel posts might require the addition of a wood strip.	80			
5	COVE MOULD	Select sufficient lineal footage to go under all tread nosing (including miter-returns) and under all landing tread. Note: cove moulding is not needed under false treads.	80			
		BALUSTRADE				
6	UTILITY NEWEL	For stairs with a 34"-38" rake rail height, select the 58" Utility newel for the starting newel. If handrail and balusters will be installed on both sides of the bottom of the stairway, two of these newels will be needed. See the Post to Post Newel Applications chart at the bottom of this page for further information on Utility Newel applications.	20-34			
		If using Box Newels, select one for the starting newel at the bottom of the stairway. If handrail and balusters will be installed on both sides of the bottom of the stairway, two of these newels will be needed.	36-41			
7	PIN NEWEL	Use in the middle of a long rake run of handrail for strength. This newel does not require a handrail fitting. Pin newels are available in two turning styles only.	28-29,32			
8	INTERMEDIATE LANDING NEWEL	Select the intermediate landing newel with the 14½" face when <u>not</u> using a landing fitting assembly (gooseneck). If a landing fitting assembly is used, select the 5" face intermediate landing newel. See the Post to Post Newel Applications chart at the bottom of this page for selecting the appropriate Intermediate Landing Newel(s) for your application. Refer to the photos on page 12.	20-34			
		If using Box Newels, select an Intermediate Box Newel. Matching the Box Newel chosen in #6 may require adding additional length to the bottom of the post when used at the intermediate landing.	36-41			
9	SECOND FLOOR LANDING	Select the 2nd Floor Landing Newel when <u>not</u> using a landing fitting assembly (36" balcony height). 42" balcony height requires the use of a landing fitting assembly. Use the 48" Utility Newel for surface mount when using a landing fitting assembly. If the newel extends below the floor surface, use the 58" Utility Newel with a landing fitting assembly. See the Newel Applications chart below	20-34			
	NEWEL	If using Box Newels, select a Box Newel or Intermediate Box Newel for the Second Floor Landing Newel.	36-41	1		
10	LEVEL RUN NEWEL	A level run, whether on the 2nd floor or at an intermediate landing, must include newel posts. It should match the post selected for the transition from rake to level or rake to rake (whichever is applicable). For a run of 10 feet or more, use a newel at the midpoint or every 5 to 6 feet. Place a newel at every corner.	20-41			
11		Select the half-newel of the same style as the other full newels selected on the balcony (i.e.: 11" face or 5" face or Box Newel)	20-41			
12	OR ROSETTES	Select the round rosette for all level run rail connections into a wall. Select the oval or rectangular rosette for all angled rail connections into a wall (when the rail meets the wall on a rake).	81			
13	NEWEL MOUNTING HARDWARE	Select one of the newel mounting kits for each newel post.	84			
14	RAKE IRON BALUSTERS FOR OPEN TREAD STAIR	Use three iron balusters per tread equally spaced according to code requirements. While not necessary, an alternating pattern is frequently desired. Note: Scroll style balusters cannot be used three per tread.	57-67			
15	RAKE IRON BALUSTERS FOR KNEEWALL STAIR	Select iron balusters at a rate of three per tread equally spaced according to building code compliance. Subtract one baluster from the calculated total as the starting newel replaces the first baluster. While not necessary, an alternating pattern is frequently desired.	58,61			
16	LEVEL RUN IRON BALUSTERS	To determine quantity of balusters needed, measure the total distance between the end newels on each level run. Place iron balusters equally spaced according to building code compliance. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for each newel post on the level run. Do not, however, subtract one for the newel post beneath the landing fitting assembly (gooseneck) at the 2nd floor landing. While not necessary, an alternating pattern is frequently desired.	57-67			
17	HANDRAIL	Select non-plowed handrail at a rate of 13" per each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14', & 16' lengths. Some are also available in 18' & 20' lengths. See #18 for calculating wall rail.	19-34, 82			
18	WALL RAIL	If local building codes require wall rail, select wall rail at a rate of 13" per each tread that is closed by a wall. Also, see #20 below. Note: any of our non-plowed handrail profiles may be used as wall rail, however, be sure to check with local building codes for space requirements between the rail and the wall. Wall rail requires wall rail brackets (see #26). Select one bracket for each end of the rail	83 19-34,			
19	HANDRAIL FITTINGS (Landing Fitting Components)	and at 2'-3' intervals between. If using a Landing Fitting Assembly (gooseneck) with the Intermediate and/or Second Floor Landing Newels, match each corner of the floor plan to a corresponding plan on pages 77-78. Specify each Conect-A-Kit fitting component needed to construct the Landing Fitting Assembly(ies) or select traditional gooseneck fittings.	82 77-78			
20	HANDRAIL FITTINGS (Miscellaneous Components)	If continuous handrail is needed to transition from the rake balusters, around a wall, and continue up the stair as wall rail, select the appropriate "S" Fitting or select two level quarterturns.	75-76			
21	BOTTOM BALUSTER COLLARS	Select one bottom baluster collar for each baluster. See descriptions for applications.	57-67			
22	TOP BALUSTER COLLARS	Select one top baluster collar for each baluster (if desired). See descriptions for applications.	57-67			
23	IRON BALUSTER ACCESSORIES	If using PLA44 balusters, select the appropriate number of adjustable knuckles (if desired). If medallion balusters are being used, select the corresponding number of medallions (if desired).	58,60			
24	BRACKETS (Open Stairs)	Select one bracket for each tread, (if desired).	81			
25	IRON BALUSTER EPOXY	Select construction epoxy for installing the iron balusters.	71			
26	HARDWARE	See pages 83-85 for any other installation hardware needed, such as, but not limited to, the following: Flush Mount Kit or Rail & Post Fastener to fasten the handrail to the newel posts; Wall Rail Brackets for any handrail attached to the wall; Wood Plugs, Wood Putty ar Wood Clue.	83-85			

Post to Post Newel Applications Each Post to Post newel series includes several newels of different lengths. The application for the newels in each series is identified below.					
Shortest Utility Newel (48"—5" top face)	May be used as the starting newel on stairs depending on handrail profile and code requirements. Can be used as a balcony newel that is surface mounted.				
Longest Utility Newel (58"-5" top face)	Ise this newel as a starting newel for stairs with a 34"-38" rake rail height and for balcony newels that will extend below the floor surface.				
2nd Floor Landing Newel (11" top face)	Jse this newel for the 2nd floor landing newel when not using a landing fitting assembly (gooseneck). Will achieve a 36" balcony ailing height.				
Intermediate Landing Newel (73" overall-141/2" top face)	Use this newel for a level intermediate landing with no landing fitting assembly (gooseneck).				
Intermediate Landing Newel (78" overall—5" top face)	Use this newel at the intermediate landing corner of an L-shaped stair with a landing fitting assembly (gooseneck), including landings with 2-winder or 3-winder treads. This newel is also available in 62" and 73" lengths for the Cornerstone Collection on pages 31-32.				



WOOD OVER THE POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Wood Over the Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 34" - 38" rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

	ltem		Guidelines	Page	Part # (Qty
1	SKIRTBOARD	IRTBOARD Select skirtboard at 13" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order enough skirtboard for both sides of the stairway.		80		
2	STARTING STEP	For use with volutes and turnouts. Be sure to select a starting step the outside. For false starting steps se	Select a single or double bullnose starting step matching your floor plan to those shown on page 79. at coordinates with the chosen volute(s) and turnout(s). Measure finished skirtboards from outside to e page 81.	79,81		
3	TREADS	Select one tread for each step (except the starting step). For a stair open on one side order miter-returned (MR1) and add 1¼" to the skirtboard to skirtboard to skirtboard measurement, then refer to the next longer standard length available. For a stair open both sides order miter-returned both (MR2) and use the finished skirtboard to skirtboard measurement (measured outside to outside). For false treads see page 81.				
4	RISERS	Select one riser for each step (except the starting step). Select one more riser than treads per each flight because of landing tread (see #5). Landing tread replaces the nosing over the last riser. For false risers see page 81.				
5	LANDING TREAD	Select sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LJ-8090-5 is suitable for all newels up to and including those that are 4" square. Larger newel posts might require the addition of a wood strip.				
6	COVE MOULD		o under all tread nosing (including miter-returns) and under all landing tread. Note: cove moulding is	80		
7	STARTING FITTING	Select either a standard volute, ver an unusually long starting newel.	tical volute, turnout, or starting easing with cap. Choose a climbing volute to eliminate the need for	73-74		
в	PIN NEWEL		ewel is also used in the middle of a long rake run of handrail for strength (does not require a handrail have turning styles only	52, 54-55		
9	UTILITY NEWEL (43")	57	mediate landing corner of an L-shaped stair and in situations listed in #8 above.	44-55		
10	UTILITY NEWEL (50")	Use for balcony newel(s) that will e used, and the rake handrail height	xtend below the floor surface. Also use under a starting easing with cap when a starting step is <u>not</u> is 34" or higher.	44-55		
1	INTERMEDIATE LANDING NEWEL	Use the 58" intermediate landing n n 2-winder or 3-winder situations.	ewel at the intermediate landing corner of an L-shaped stair. Use the 73" intermediate landing newel A 65" intermediate landing newel is also available in the Cornerstone Collection on pages 53-54.	44-55		
12	LEVEL RUN NEWEL	f the balcony is 10 feet or longer, u quarterturn with cap. Use the 50" u	ise the 43" utility newel every 5 or 6 feet under a tandem cap. Place a newel at every corner under a tility newel if the newel is to extend below the 2nd floor surface.	44-55		
13	HALF NEWEL	Select the half-newel of the same s	tyle as the other full newels selected on the balcony.	44-55		
	OR ROSETTES	nto a wall (when the rail meets the		81		
5	NEWEL MOUNTING HDWE	Select one of the newel mounting H	itits for each newel post. Jutes require four or six 1¼" balusters, or four 1¾" balusters. Turnouts require two 1¼" balusters, or	84		
16	BALUSTERS FOR VOLUTES AND TURNOUTS	one 1¾" balusters. For 34"-38" rake Climbing volute requirements: For five 42" balusters.	e rail height, use 42" balusters under all standard volutes and turnouts. 34" rake rail height, use three 38" and one or two 42" baluster(s). For 36" rake rail height, use four or	43-55		
			ake rail height, use 42" balusters under standard volutes and turnouts.	51,53		
7			' baluster for 34"-38" handrail height.	43-55		
	EASING WITH CAP		baluster for 34"-38" handrail height. handrail height, use the 38" baluster for the 1st baluster on the tread and use the 42" baluster for the	51,53		
8	RAKE BALUSTERS FOR OPEN TREAD STAIR	2nd baluster on the tread. If using t 42" baluster for the 3rd baluster on <u>not</u> be long enough for use under a	hree balusters per tread, use the 38" baluster for the 1st and 2nd balusters on the tread, and use the the tread. Note: when using three balusters per tread for 34"-38" rail height, the 42" baluster may landing fitting assembly.	43-55		
		'S-" Series Balusters: For 34"-38" r he middle baluster is 39".	ake handrail height, the first baluster on each tread is 36", the 2nd is 42", and if 3 balusters are used,	51,53		
	RAKE BALUSTERS FOR		hortest available baluster at a rate of two or three per tread equally spaced according to building uster from the calculated total as the starting newel replaces the first baluster.	43-55		
9	KNEEWALL STAIR	S-" Series Balusters: Select the sh compliance. Subtract one baluster	ortest available baluster at a rate of two or three per tread equally spaced according to building code from the calculated total as the starting newel replaces the first baluster.	51,53		
20	LEVEL RUN BALUSTERS	"LJ-" Series Balusters: Use the 38" baluster for all 36" level runs/balconies. Use the 42" baluster for all 42" level runs/balconies (exception: an over the post rake rail height of 34"-38" requires 42" balusters for 36" and 42" level balconies). To determine quantity of balusters needed, measure the total distance between the end newels on each level run. Place balusters requally spaced according to building code compliance. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for a baluster or the 2nd floor landing.				
		determine quantity of balusters nee spaced according to building code	aluster for all 36" level runs/balconies. Use the 42" baluster for all 42" level runs/balconies. To ded, measure the total distance between the end newels on each level run. Place balusters equally compliance. Subtract one baluster from the calculated total to account for the end of the run. Subtract the level run. Do not, however, subtract one for the newel post beneath the landing fitting assembly g.	51,53		
21	HANDRAIL	Select handrail at a rate of 13" per engths. Some are also available ir	each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14', & 16' 18' & 20' lengths. See #22 for calculating wall rail.	43-55 82		
22	WALL RAIL	f local building codes require wall Note: any of our non-plowed handr	rail, select wall rail at a rate of 13" per each tread that is closed by a wall. Also see #24 below. ail profiles may be used as wall rail, however, be sure to check with local building codes for space the wall. Wall rail requires wall rail brackets (see #29). Select one bracket for each end of the rail	83 43-55 82		
23	HANDRAIL FITTINGS	Match each corner of the floor plan	to a corresponding plan on pages 77-78. Specify each Conect-A-Kit fitting component needed to nbly(ies) or select traditional gooseneck fittings.	77-78		
24	(Landing Fitting Components) HANDRAIL FITTINGS (Miscellaneous Components)	Each newel must be covered with a nandrail is needed to transition fror	a fitting. Select an opening cap for each half-newel (this fitting will be cut on the job). If continuous n the rake balusters, around a wall, and continue up the stair as wall rail, select the appropriate "S"	75-76		
	SHOERAIL FOR KNEEWALL	Fitting or selected two level quarterturns. Select shoerail at a rate of 13" per each tread on the kneewall. Select shoerail to cover all balcony landing tread, (if desired).				
	STAIR/LEVEL RUN FILLET			43-55 43-55		
	DOUBLE-END SCREW	Select one Dowel-Fast™ double-end wood screw for each baluster installed on open treads or level landings. This is optional, but		85		
_	BRACKETS (Open Stairs)	highly recommended. Double-end wood screws are not needed for balusters installed within shoerail. Select one bracket for each tread, (if desired).			\vdash	
	HARDWARE	See pages 83-85 for any other inst	allation hardware needed, such as, but not limited to, the following: Wall Rail Brackets for any	81 83-85		
nandran attached to the w			I Plugs, Wood Putty or Wood Glue. e Post newel series includes several newels of different lengths. The application for the newels in each se		entified below	w
Shortest Litility Nowel (42") Use this newe			e rost newel series induces several newels of uniferent rengels. The application for the newels in each se newel under all starting fittings (except Vertical Volutes and Starting Easings with Cap), and as a balo mounted. (see "Longest Utility Newel" for exception on Starting Easing with Cap)			
onę	gest Utility Newel (50")	Use this	newel under a Starting Easing with Cap when a starting step is not used and the rake handrail height used as a balcony newel that will extend below the floor surface.	t is 34" o	r higher. Ca	n
ntermediate Landing Newel (58") Use this newel for level intermediate landings.						
	ntermediate Landing Newel (73") Use this newel for intermediate landings with 2-winder or 3-winder treads. This newel is also available in 65" len Cornerstone Collection on pages 53-54.			an ath fai	the	



IRON & WOOD OVER THE POST STAIR SYSTEM

The following guidelines are designed to provide an accurate and complete list of components necessary to complete your Iron & Wood Over the Post Stair System. This checklist will provide the flexibility to comply with most building codes as they relate to handrail height and baluster spacing requirements. The following guidelines will achieve 34" - 38" rake rail heights. Always check local building codes before installation. All products in this catalog are for interior installations only.

	ltem	Guidelines	Page	Part #	Qty
		SUPPORT SYSTEM			
1	SKIRTBOARD	Select skirtboard at 13" per tread, plus any additional length desired for extension beyond the first and last risers. Be sure to order enough skirtboard for both sides of the stairway.	80		
2	STARTING STEP	For use with volutes and turnouts. Select a single or double bullnose starting step matching your floor plan to those shown on page 79. Be sure to select a starting step that coordinates with the chosen volute(s) and turnout(s). Measure finished skirtboards from outside to outside. For false starting steps see page 81.	79,81		
3	TREADS	Select one tread for each step (except the starting step). For a stair open on one side order miter-returned (MR1) and add 1 ¹ / ₄ " to the skirtboard to skirtboard measurement, then refer to the next longer standard length available. For a stair open both sides order miter-returned both (MR2) and use the finished skirtboard to skirtboard measurement (measured outside to outside). For false treads see page 81.	80-81		
4	RISERS	Select one riser for each step (except the starting step). Select one more riser than treads per each flight because of landing tread (see #5). Landing tread replaces the nosing over the last riser. For false risers see page 81.	80-81		
5	LANDING TREAD	Select sufficient lineal footage for the entire balcony and width of stairs at each landing. Note: LJ-8090-5 is suitable for all newels up to and including those that are 4" square. Larger newel posts might require the addition of a wood strip.	80		
6	COVE MOULD	Select sufficient lineal footage to go under all tread nosing (including miter-returns) and under all landing tread. Note: cove moulding is not needed under false treads.	80		
		BALUSTRADE			
7	STARTING FITTING	Select either a standard volute, vertical volute, turnout, or starting easing with cap. Choose a climbing volute to eliminate the need for an unusually long starting newel.	73-74		
8		Iron newels can only be used as starting newels at the bottom of the stairway because they require a starting step for installation. If handrail and balusters will be installed on both sides, two of these newels will be needed. See steps #9, #10 & #11 below if using wood newels as the starting newels.	68		
9	WOOD PIN NEWEL	Use under a vertical volute. This newel is also used in middle of a long rake run of handrail for strength (does not require a handrail fitting). Pin newels are available in two turning styles only.	52, 54-55		
0	WOOD UTILITY NEWEL (43")	Use everywhere except at the intermediate landing corner of an L-shaped stair and in situations listed in #9 above. See the Over the Post Newel Applications chart at the bottom of the previous page for further information on over the post wood newel applications.	44-55		
1	WOOD UTILITY NEWEL (50")	Use for balcony newel(s) that will extend below the floor surface. Also use under a starting easing with cap when a starting step is <u>not</u> used, and the rake handrail height is 34" or higher.	44-55		
2	WOOD INTERMEDIATE	Use the 58" intermediate landing newel at the intermediate landing corner of an L-shaped stair. Use the 73" intermediate landing newel in 2-winder or 3-winder situations. A 65" intermediate landing newel is also available in the Cornerstone Collection on pages 53-54.	44-55		
3	WOOD LEVEL RUN NEWEL	If the balcony is 10 feet or longer, use the 43" utility newel every 5 or 6 feet under a tandem cap. Place a newel at every corner under a quarterturn with cap. Use the 50" utility newel if the newel is to extend below the 2nd floor surface.	44-55		
4	WOOD HALF NEWEL OR	Select the half-newel of the same style as the other full newels selected on the balcony.	44-55		
5	ROSETTES	Select the round rosette for all level run rail connections into a wall. Select the oval or rectangular rosette for all angled rail connections into a wall (when the rail meets the wall on a rake).	81		
6	NEWEL MOUNTING	Select an Iron Newel Mounting Kit for each iron newel being used. Select one of the newel mounting kits for each wood newel post being used.	68		
	IRON BALUSTERS FOR	Standard volutes require six iron balusters. Climbing volutes require five iron balusters. Turnouts require two iron balusters. Scroll	84		
17	VOLUTES AND TURNOUTS	balusters cannot be used under volutes or turnouts. Use one iron baluster under each Starting Easing with Cap.	57-67		
18	STARTING EASING WITH	Use one non baluster under each Startung Easing with Gap.	57-67		
19	RAKE IRON BALUSTERS FOR OPEN TREAD STAIR	Use three iron balusters per tread equally spaced according to code requirements. While not necessary, an alternating pattern is frequently desired. Note: Scroll style balusters cannot be used three per tread.	57-67		
20	RAKE IRON BALUSTERS FOR KNEEWALL STAIR	Select iron balusters at a rate of three per tread and spaced according to building code compliance. Subtract one baluster from the calculated total as the starting newel replaces the first baluster. While not necessary, an alternating pattern is frequently desired. Please check building codes for baluster spacing compliance.	58,61		
21	LEVEL RUN IRON BALUSTERS	To determine quantity of balusters needed, measure the total distance between the end newels on each level run. Place iron balusters equally spaced according to building code compliance. Subtract one baluster from the calculated total to account for the end of the run. Subtract one baluster for each newel post on the level run. Do not, however, subtract one for the newel post beneath the landing fitting assembly (gooseneck) at the 2nd floor landing. While not necessary, an alternating pattern is frequently desired.	57-67		
22	HANDRAIL	Select handrail at a rate of 13" per each tread and include enough for all level runs. Our handrails are available in 8', 10', 12', 14', & 16' lengths. Some are also available in 18' & 20' lengths. See #23 for calculating wall rail.	43-55 82		
23	WALL RAIL	If local building codes require wall rail, select wall rail at a rate of 13" per each tread that is closed by a wall. See #25 below. Note: any of our non-plowed handrail profiles may be used as wall rail, however, be sure to check with local building codes for space requirements between the rail and the wall. Wall rail requires wall rail brackets (see #31). Select one bracket for each end of the rail and at 2-3' intervals between.	83 43-55 82		
24	HANDRAIL FITTINGS (Landing Fitting Components)	Match 2 of internal buttletin. Match each corner of the floor plan to a corresponding plan on pages 77-78. Specify each Conect-A-Kit fitting component needed to construct the Landing Fitting Assembly(ies) or select traditional gooseneck fittings.	77-78		
5	HANDRAIL FITTINGS (Miscellaneous Components)	Each newel must be covered with a fitting. Select an opening cap for each half-newel (this fitting will be cut on the job). If continuous handrail is needed to transition from the rake balusters, around a wall, and continue up the stair as wall rail, select the appropriate "S" Fitting or select 2 level quarterturns.	75-76		
26	BOTTOM BALUSTER COLLARS	Select one bottom baluster collar for each baluster. See descriptions for applications.	57-67		
7	TOP BALUSTER COLLARS	Select one top baluster collar for each baluster (if desired). See descriptions for applications.	57-67		
28	IRON BALUSTER ACCESSORIES	If using PLA44 balusters, select the appropriate number of adjustable knuckles (if desired). If medallion balusters are being used, select the corresponding number of medallions (if desired).	58,60		_
29	BRACKETS (Open Stairs)	Select one bracket for each tread, (if desired).	81		
80	IRON BALUSTER EPOXY	Select construction epoxy for installing the iron balusters.	71		
31	HARDWARE	See pages 83-85 for any other installation hardware needed, such as, but not limited to, the following: Wall Rail Brackets for any handrail attached to the wall; Wood Plugs, Wood Putty or Wood Glue.	83-85		



The all new LJSmith.com website has a modern new look with updated photos throughout. The responsive design adjusts and responds to various screen sizes and renders beautifully across desktops, laptops, tablets and mobile phones...



The new product navigation menu allows quick access to the products you are looking for.



Each product detail page pictures the item in its respective wood specie/iron finish, offers alternate items and includes integrated social media sharing.



The footer on every page provides links to often requested and important information.

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Stair Designer allows the user to select balustrade components and see them displayed on a stairway.



The Inspiration Galleries provide a variety of styles and new stairway ideas.



Marketing Tools



L.J. Smith offers a comprehensive program for marketing and selling stair systems. From our complete line of sales displays and marketing literature, to our stair training meetings, we can develop a program and supply everything needed to sell L.J. Smith products.



Sales Assistance & Training Meetings — Our sales representatives have all of the displays and samples that are proven as highly effective in conducting training meetings for groups both large and small. Contact your L.J. Smith rep to inquire about an educational meeting to be held at or near your place of business.





Marketing Literature

We offer a comprehensive array of marketing literature to assist in selling our products, as well as literature designed for training.



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