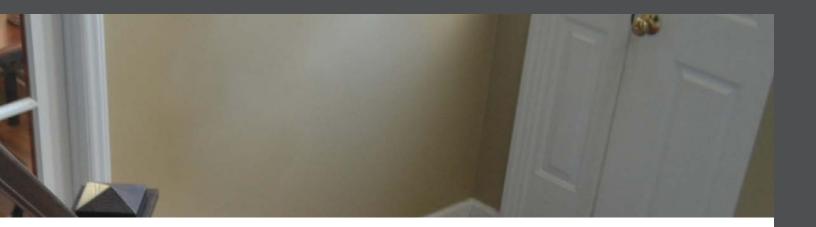
offwax STAIR PARTS

BUYER'S GUIDE







Coffman Stair Parts has been a leading name in the stair part industry since 1874. For over 140 years, Coffman Stair Parts has been committed to providing the highest quality and workmanship of wood and iron stair parts. With a name you can trust, Coffman's focus on our customer's needs has us constantly looking for ways to offer improved service with programs, technology and the highest level of sales support.

www.WM-Coffman.com

800.810.9204







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Steps To Create Your Stairs					
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Wood Collection					
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Six Easy Steps to Create an Elegant Staircase

Step by Step Guide

Creating a staircase just the way you want it is easier than ever with Coffman Stair Parts. Whatever your personal style or type of home, you'll enjoy turning the stairway that you imagine into a beautiful creation. Our step-by-step process below will help guide you to a perfectly crafted staircase.

Have any questions? Our dedicated team of stair professionals are here to help. Contact us at **(800) 810-9204** or email us at **sales@wm-coffman.com** and also check us out at **www.wm-coffman.com**.

Choose an Over-the-Post or Post-to-Post System

Over-the-Post stairways incorporate a continuous handrail that is set atop the newels and balusters for the length of the stair run and allow for the use of a variety of decorative fittings.

Post-to-Post stairways feature a handrail that connects into an upper square block on the newel.





OVER-THE-POST

POST-TO-POST

2. Select Your Wood Species

Give your staircase a personal touch with beautiful wood. Consider selecting from our standard species that include Red Oak, White Oak, Poplar, Hard Maple, and Beech. Add a higher degree of distinction with virtually any custom wood species. We will craft virtually any style of stair in the exotic specie of your choice.

Contact us today for information at sales@wm-coffman.com.



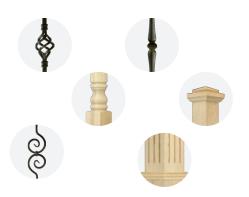
3. Select Your Baluster Style

All wood balusters are either pin top or square top. Pin top balusters have turned, round tops that are inserted into holes drilled into an unplowed handrail (as well as Iron Balusters). Square top balusters have a turned portion, leaving a square upper and lower portion. Square top balusters require a plowed handrail and fillet.



Choose Your Collection

Our extensive Collections are created to fit your style and your home's interior setting. Their design possibilities are almost limitless. Find the look that works best for you. Choose the profile you like and combine it with your preference of Newel design.



5. Select Your Handrail

Most handrails are available either plowed or unplowed, as shown in the pictures, and are designed to correspond to your selection of baluster type.



6. Add Detail with Design Options

Enhance your staircase with a wealth of decorative design accessories. Our appealing array of starting steps, rosettes and tread brackets provides finishing touches to create a richly decorated stairway that you and your family will cherish. You will find many finely crafted options throughout this book to help you create your perfect stairway.







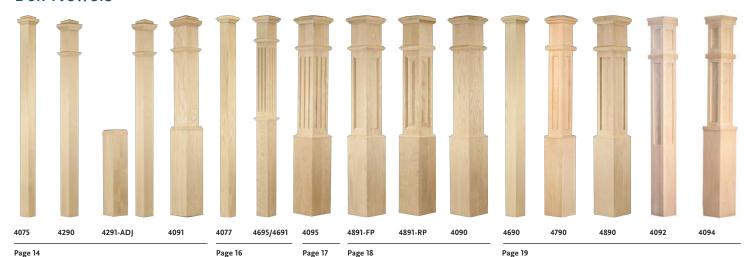
ROSETTE

STARTING STEP

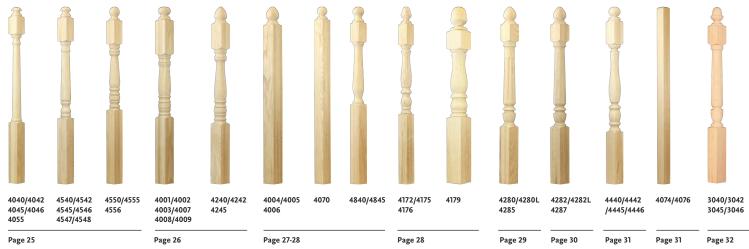
TREAD BRACKET

Product Summary

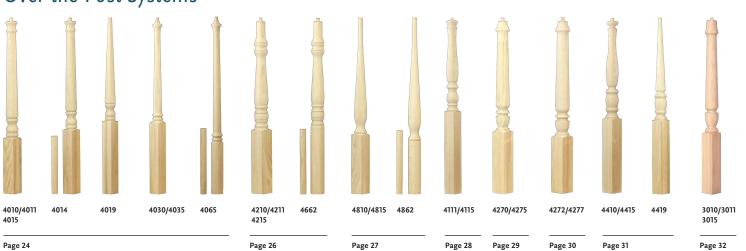
Box Newels



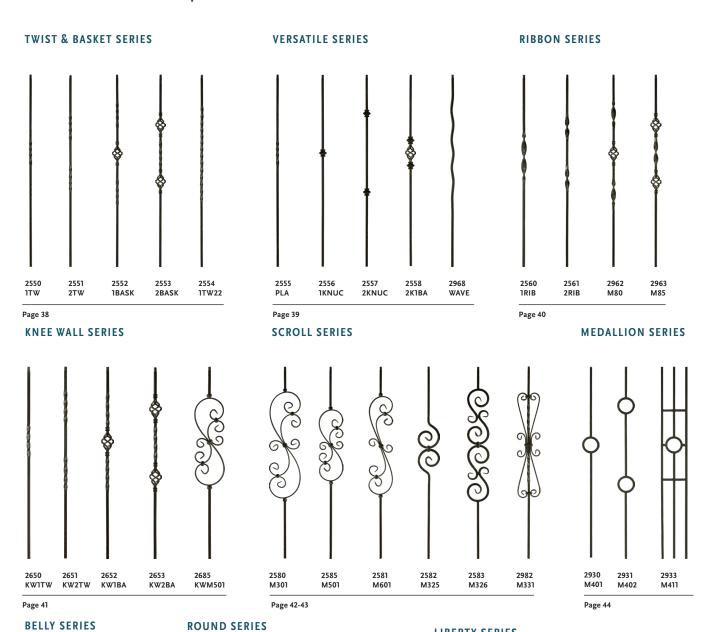
Post-to-Post Systems

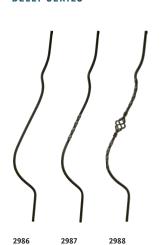


Over-the-Post Systems



1/2" Iron Baluster Options





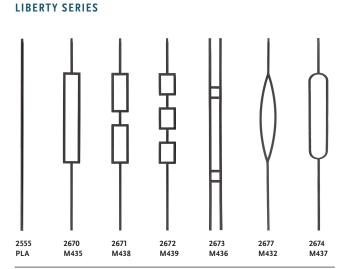
1TW-BLY

1BASK-BLY

PLA-BLY

Page 45

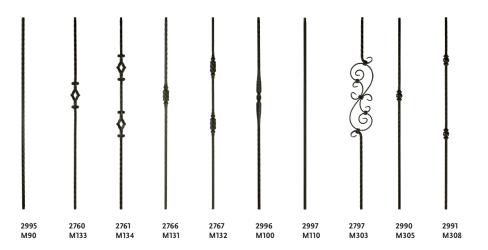




Page 48 Page 57

%16" Iron Baluster Options

MEDITERRANEAN



GOTHIC



Page 50

Page 46-47

%16" ROUND SERIES



Page 49

5/8" Iron Baluster Options

VENETIAN SERIES



Page 51

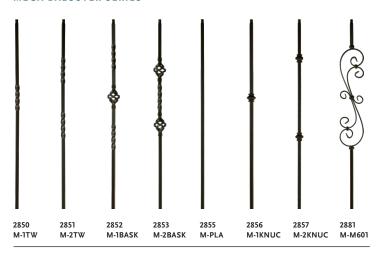
MODERN VENETIAN SERIES



Page 56

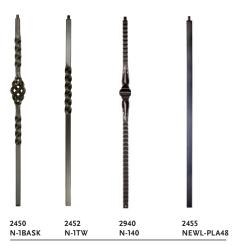
3/4" Iron Baluster Options

MEGA BALUSTER SERIES



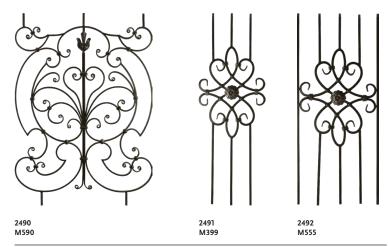
Page 52-53

Iron Newels



Page 55

DECORATIVE PANELS



Page 54

Shoe & Knuckle Options

1/2" SHOES 1/2" ROUND SHOES



2340 FSH-01



2342 M-06



2345 AK-01



2350 PSH-02



2910 SCR-04



2911 M-020



2912 M-022



2370 R 08F

Page 59



2371 R 09P

Page 58

5/8" SHOES



Page 59

9/16" SHOES



2341 H-03

Page 58



2915



%16" ROUND SHOES





Page 59



R-06P



2918 RAK-03

3/4" SHOES



2391 M-FSH-08

Page 58



2392 M-M-08



2390 M-PSH-08

UNIVERSAL (1/2" OR 9/16") SHOES



RM-301

Page 59

2330



2331 RM-201



2919 RD-201



2929 SQ-301



NEWEL KIT

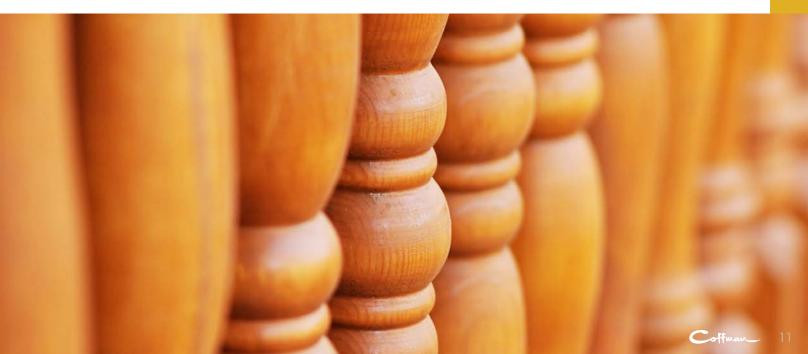
2360 NC-101

Page 59

Mood Collection



Coffman offers a wide range of in-stock species. Select your personal preference of style from a range of series. These inspired classics will accentuate your home and can be mixed and matched to create a personal touch. If you want to get a better visual, we invite you to visit our website and try our Stair Artist feature to see your vision realized. We offer a wide range of wooden stair parts in our 6 in-stock species with the option of additional custom species. For more information about our custom stair parts program, please reach out to one of our representatives at sales@wm-coffman.com.

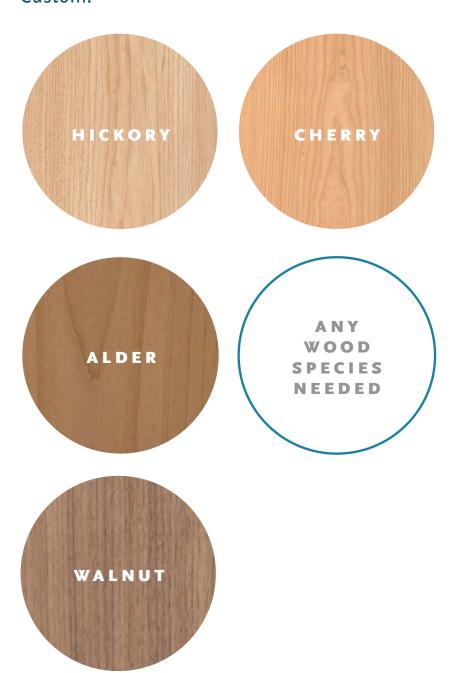


Wood Species Guide

Stocking:



Custom:



Available Stocking Wood Species

Coffman Stair Parts offers a large selection of quality stair parts in the most popular wood species including Red Oak, White Oak, Poplar, Hard Maple, and Beech. We also offer a wide range of Primed White options.

Box Newels

Removable Cap Style





Fluted Panel

Raised Panel



Flat Panel



C-4091-FP Flat Panel Base Width 6-7/4" *RO, POP, and PR do not include EZ Mount Block



C-4091-RP Raised Panel Base Width 6-1/4"



C-4091-IP Int. Panel Base Width 6-1/4"

Each Box Newel Family has unique
Cap and Trim designs. Ex: Removable
Cap Style Box Newels have a different
Cap and Trim as the Fixed Cap Style
Box Newels, etc.

All Removable Cap Style Box Newels come with a Flat Cap and a Pyramid Cap to give more design options.

All 3-1/2" and 4-1/2" Box Newels have solid bases. All 6-1/4" and 7-1/2" Box Newels have a hollow base for easier installation (using the Coffman EZ Mount Installation Block).

Box Newels

Fixed Cap Style







4095 Fluted Panel

4095 Raised Panel



Box Newels

Fixed Cap Style





4891 Flat Panel

4891 Raised Panel



Mission Style

Craftsman style



4890 Mission Panel



4092 & 4094 Craftsman Panel





Base Width 6-1/2"

Base Width 5"

Interchangeable Box Newels

Coffman's new interchangeable Box Newel collection offers you the ability to create the perfect box newel for any stair. Caps for our IBN series come with loose trim to enable a perfect fit on our IBN posts. Sleeves for our IBN series come with loose top sleeve trim to ensure a tight fit on the post.

To Create Your Own Custom Box Newel, Select:

1. Plain or Flat Panel



OR



FLAT PANEL

Mission Panel also available

2. Sleeve & Width

Available to fit all size posts 3-1/2", 4-1/2", or 5-1/2"





Craftsman Sleeve Trim available

3. Cap & Trim



WMC IBN CAP & TRIM



CRAFTSMAN IBN CAP

Available to fit all size posts 3-1/2", 4-1/2" or 5-1/2"

Available in: Red Oak, Poplar, Primed, Hard Maple, White Oak, & Mahogany

Ask us about our New England Cap Style



Wood Series







Coffman Stair Parts has a rich history of offering a variety of beautifully crafted wood stair parts. Our attention to detail and focus on quality has allowed Coffman to be an industry leader for over 140 years. We offer a wide range of styles in the most popular species (Red Oak, White Oak, Poplar, Hard Maple, and Beech) and can create any part you need in virtually any species.

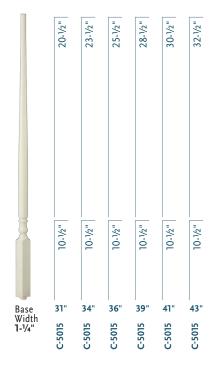
Traditional Series

Over-the-Post Pintop Newels

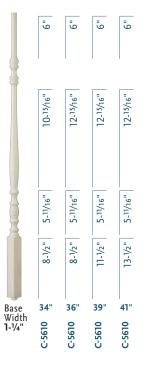


Pintop Balusters

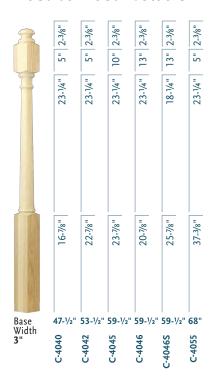
USE WITH NON-PLOWED HANDRAIL







Post-to-Post Newels

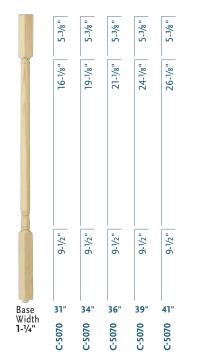




2	3"	3"	3"	3"	3"	
	6-1/2"	6-1/2"	10.	13"	15"	6-1/2"
	20-1/2"	20-1/2"	15-1/2"	15-1/2"	15-1/2"	20-1/2"
	18.	24"	25-1/2"	22-1/2"	26-1/2"	31-1/2"
Base Width 3"	48"	54"	54"	54"	60"	61-1/2"
3"	C-4540	C-4542	C-4545	C-4546	C-4547	C-4548



Square Top Balusters USE WITH 1-1/4" PLOWED HANDRAIL



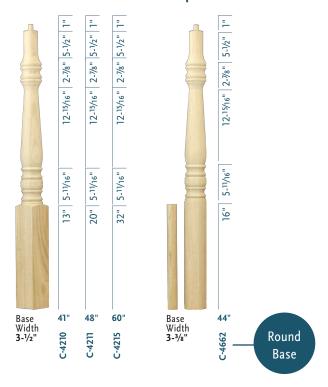




4040 SERIES NEWELS AVAILABLE IN MUSHROOM & BALL TOP

Hampton Series

Over-the-Post Pintop Newels



Post-to-Post Newels

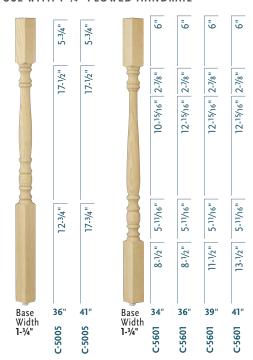


Pintop Balusters

USE WITH NON-PLOWED HANDRAIL



Square Top Balusters USE WITH 1-3/4" PLOWED HANDRAIL



Art Deco Series

Over-the-Post Pintop Newels

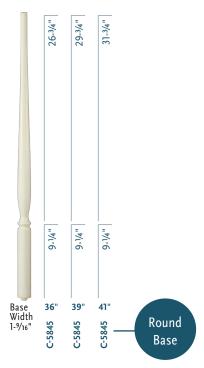


Post-to-Post Newels

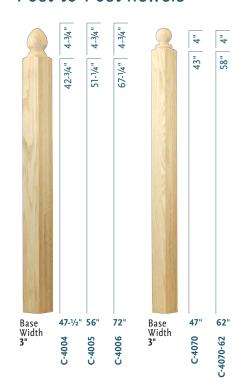


Classic Series

Pintop Balusters



Post-to-Post newels



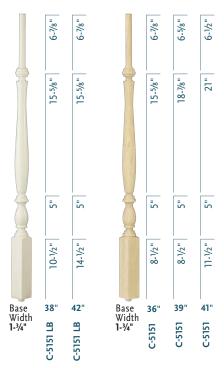
Bristol Series

Over-the-Post Pintop Newels

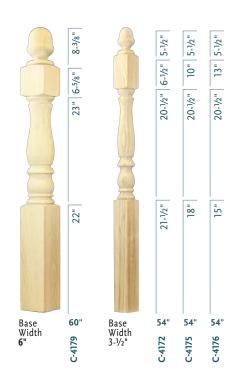


Pintop Balusters

USE WITH NON-PLOWED HANDRAIL



Post-to-Post Newels



Square Top Balusters

USE WITH 1-3/4" PLOWED HANDRAIL



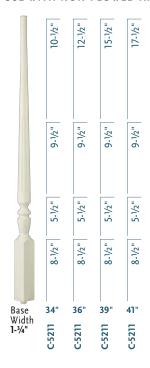
Chippendale Series

Over-the-Post Pintop Newels



Pintop Balusters

USE WITH NON-PLOWED HANDRAIL



Post-to-Post Newels



Square Top Balusters

USE WITH 1-3/4" PLOWED HANDRAIL



Marion Series

Over-the-Post Pintop Newels



Pintop Balusters

USE WITH NON-PLOWED HANDRAIL



Post-to-Post Newels



Square Top Balusters

USE WITH 1-3/4" PLOWED HANDRAIL



Richmond Series

Over-the-Post Pintop Newels



Post-to-Post Newels

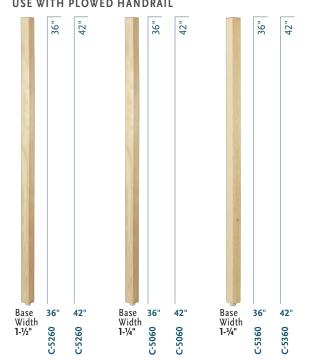


Craftsman Series

Post-to-Post Newels



Square Top Balusters USE WITH PLOWED HANDRAIL



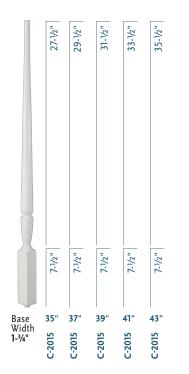
Gatlin Series

Over-the-Post Pintop Newels

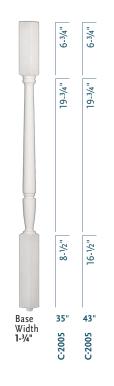
Post-to-Post Newels



Pintop Balusters USE WITH NON-PLOWED HANDRAIL



Square Top Balusters USE WITH 1-3/4" PLOWED HANDRAIL

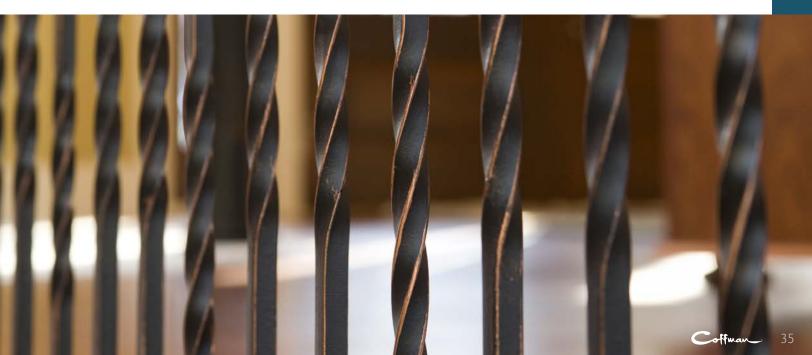




Iron Collection



Coffman Stair Parts offers a vast collection of quality iron balusters in both Hollow and Solid. Our offerings include 8 finishes (Flat Black, Satin Black, Powder Coat (Gray/Black), Antique Bronze, Oil Rubbed Bronze, Oil Rubbed Copper, Ash Gray, and Brushed Nickel). We also offer Horizontal Tubing and Silver Lining Cable Railing in Stainless Steel.



Iron Finish Guide

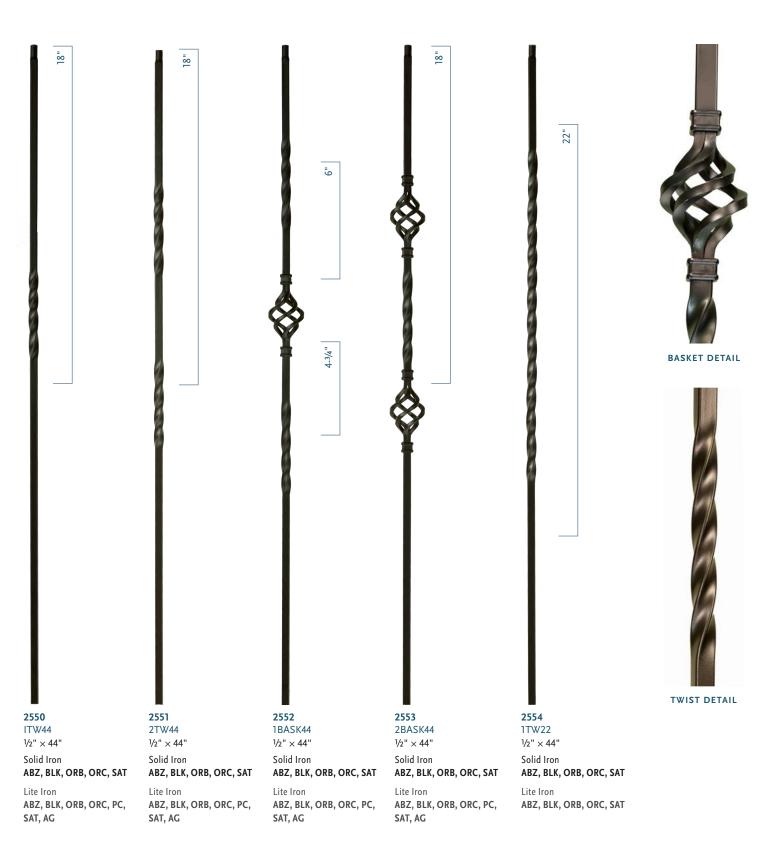




Available Iron Finishes

Coffman Stair Parts 8 finishes offer the options you need to create a welcoming staircase with the warmth of iron. Use the Coffman Stair Artist tool (wm-coffman.com) to create a unique pattern for your stairway.

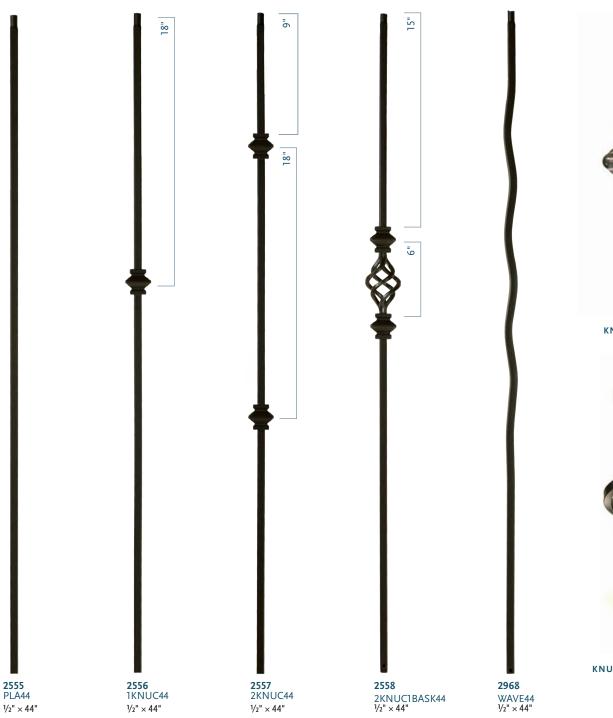
Twist & Basket Series



Versatile Series

USE WITH 1/2" SQUARE SHOES FOUND ON PAGE 58

NEW & IMPROVED KNUCKLE COMING IN 2020



Lite Iron

ABZ, BLK, ORB, ORC, SAT

Solid Iron

ABZ, BLK, ORB, ORC, SAT

Lite Iron ABZ, BLK, ORB, ORC, PC, SAT, AG

Solid Iron ABZ, BLK, ORB, ORC, SAT

Lite Iron ABZ, BLK, ORB, ORC, PC, SAT, AG

Solid Iron

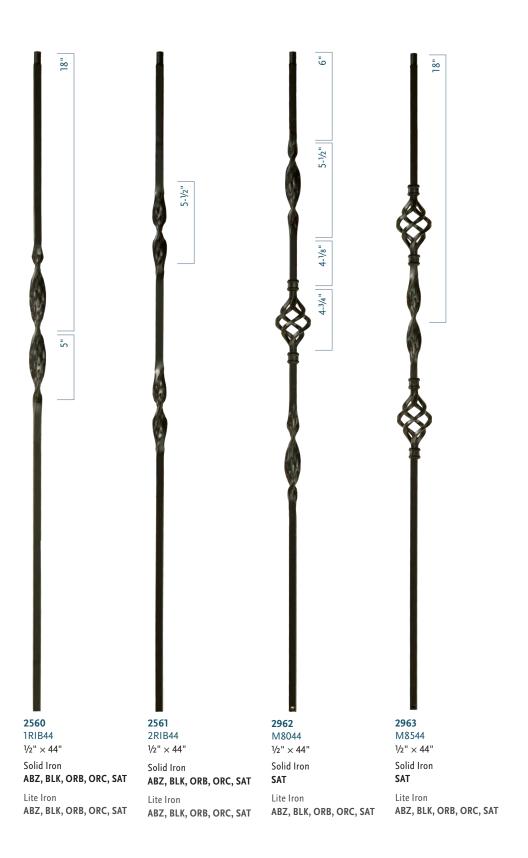
ABZ, BLK, ORB, ORC, SAT Lite Iron ABZ, BLK, ORB, ORC, PC, SAT, AG

Lite Iron ABZ, BLK, ORB, ORC, SAT



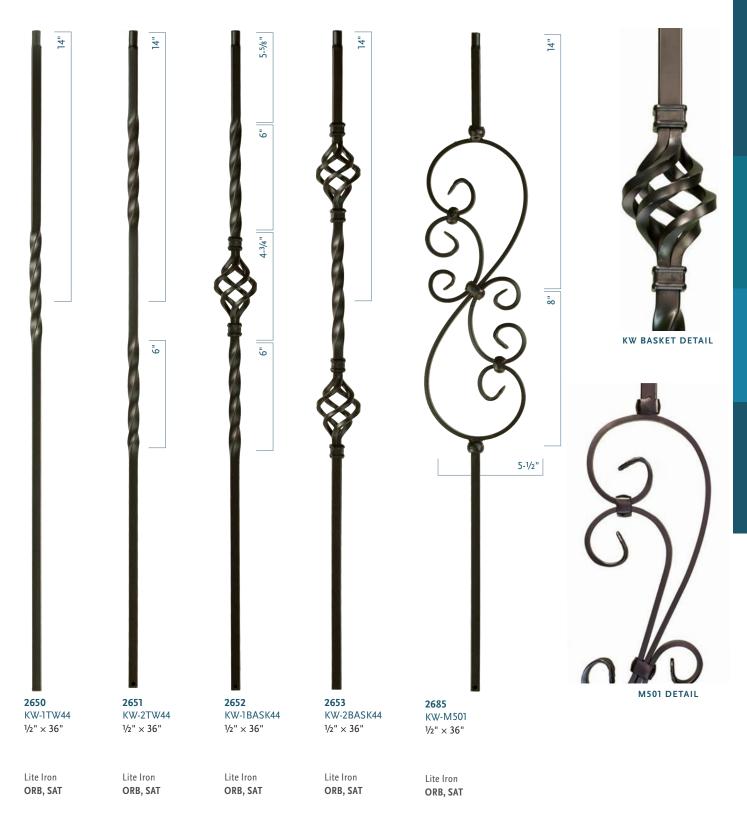
KNUCKLE BASKET DETAIL

Ribbon Series

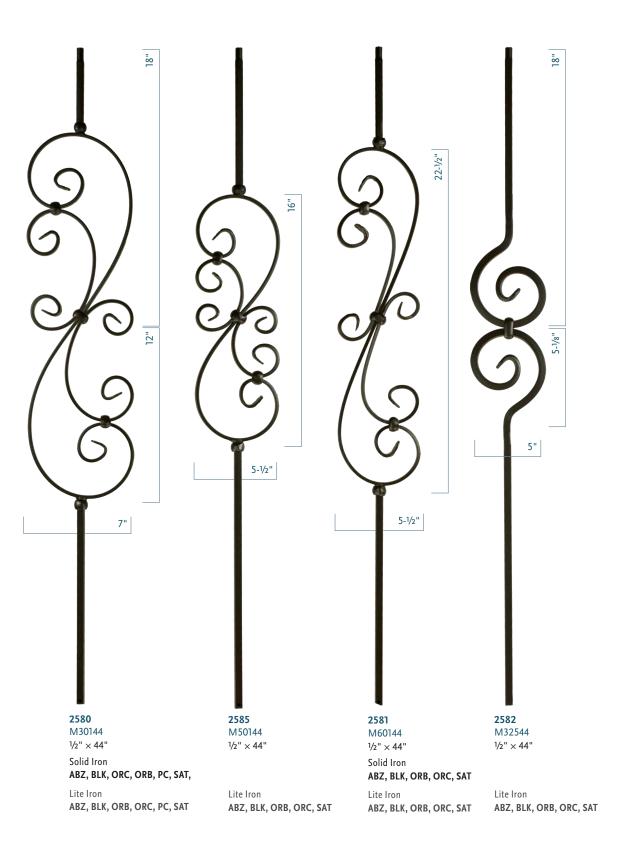


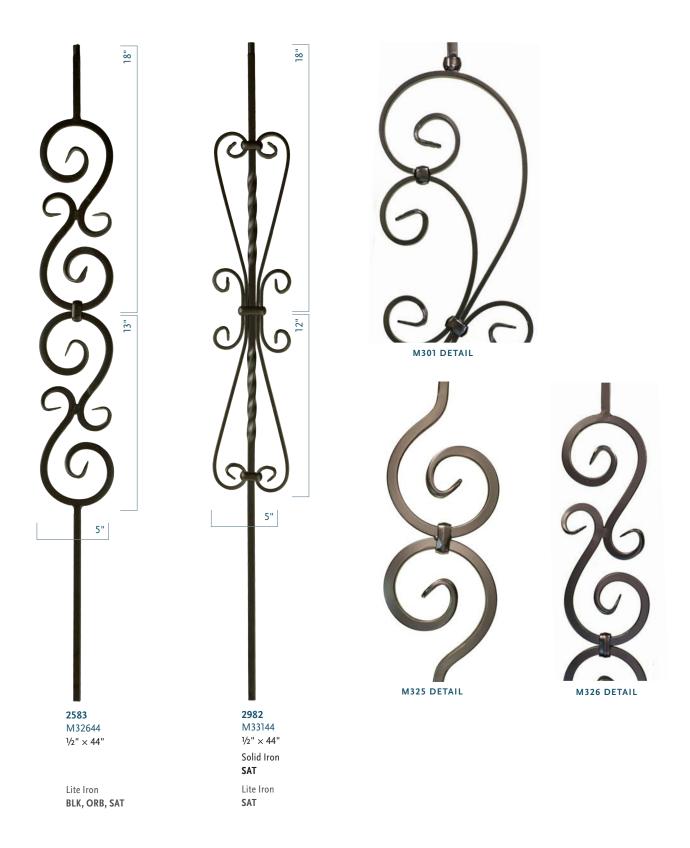


Knee Wall Series

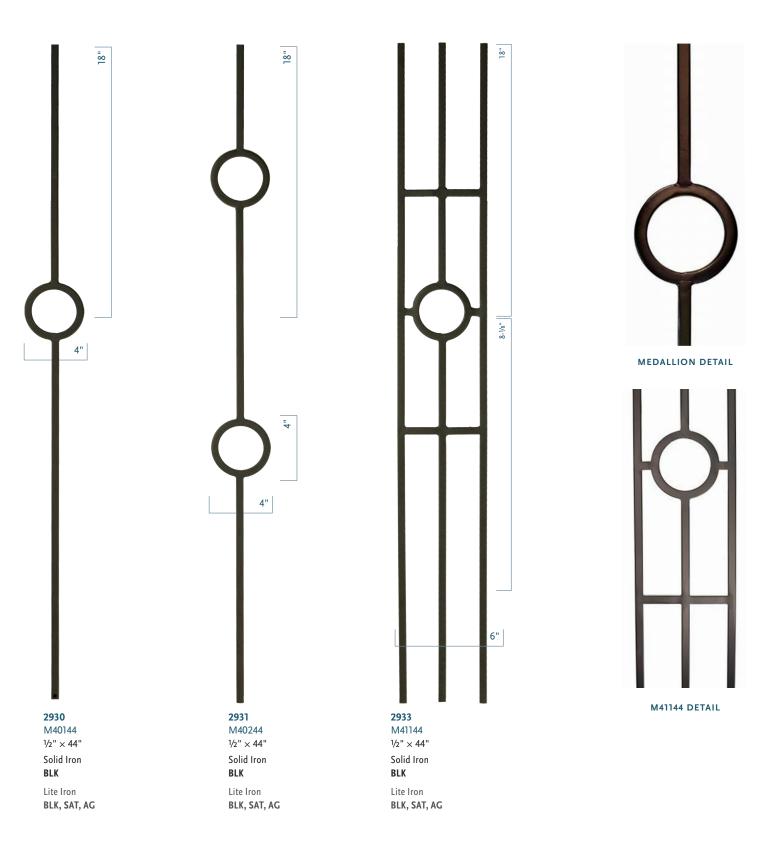


Scroll Series

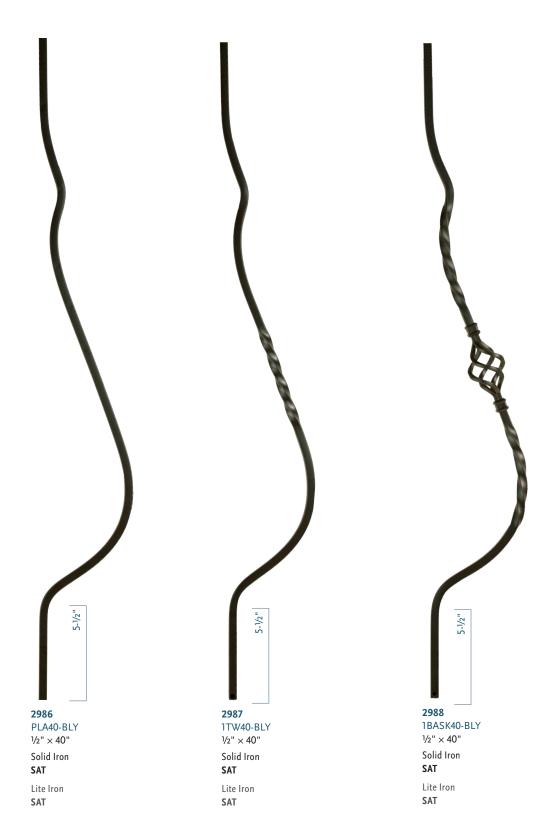




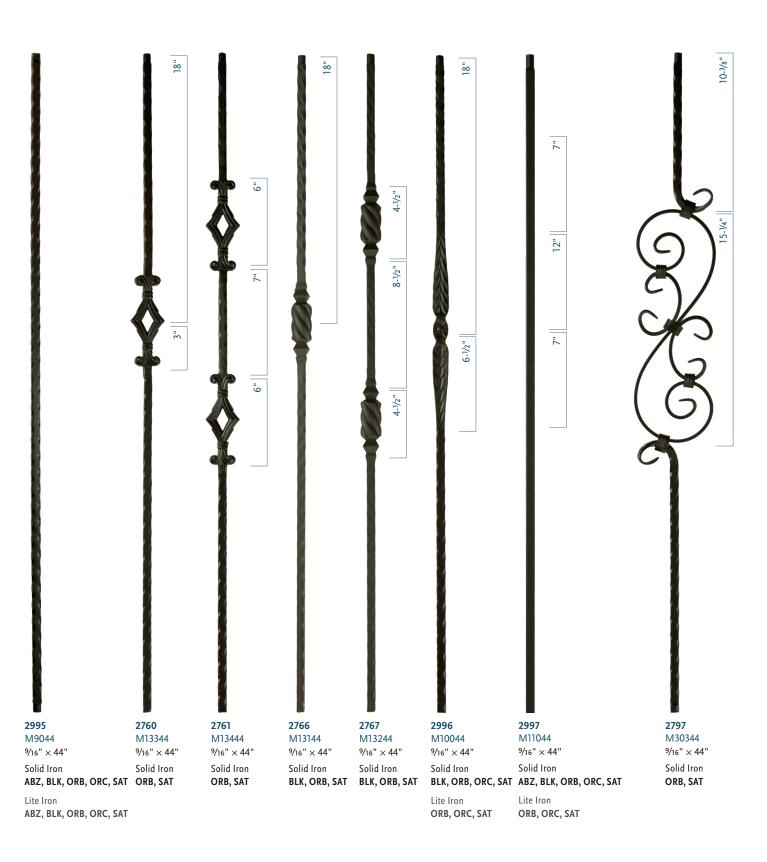
Medallion Series



Belly Series



Mediterranean Series





Solid Iron

Lite Iron

ABZ, BLK, ORB, ORC, SAT

Solid Iron

Lite Iron

 ${\tt ABZ,\,BLK,\,ORB,\,ORC,\,SAT} \qquad {\tt ABZ,\,BLK,\,ORB,\,ORC,\,SAT}$

ABZ, BLK, ORB, ORC, SAT

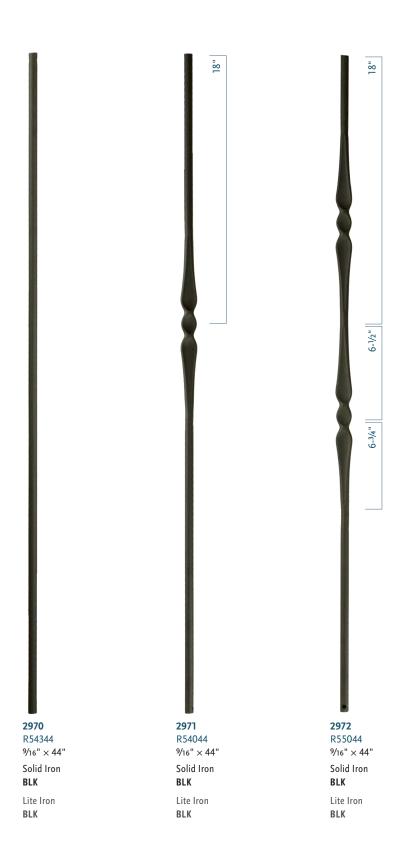
1/2"Round Series

USE WITH 1/2" ROUND SHOES FOUND ON PAGE 59



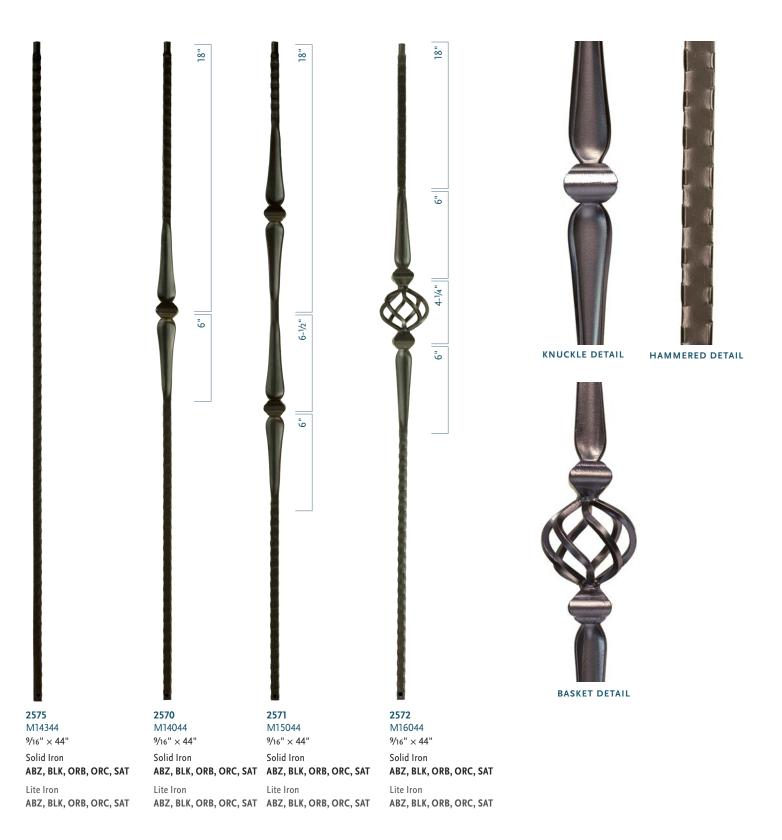
9/16" Round Series

USE WITH 9/16" ROUND SHOES FOUND ON PAGE 59



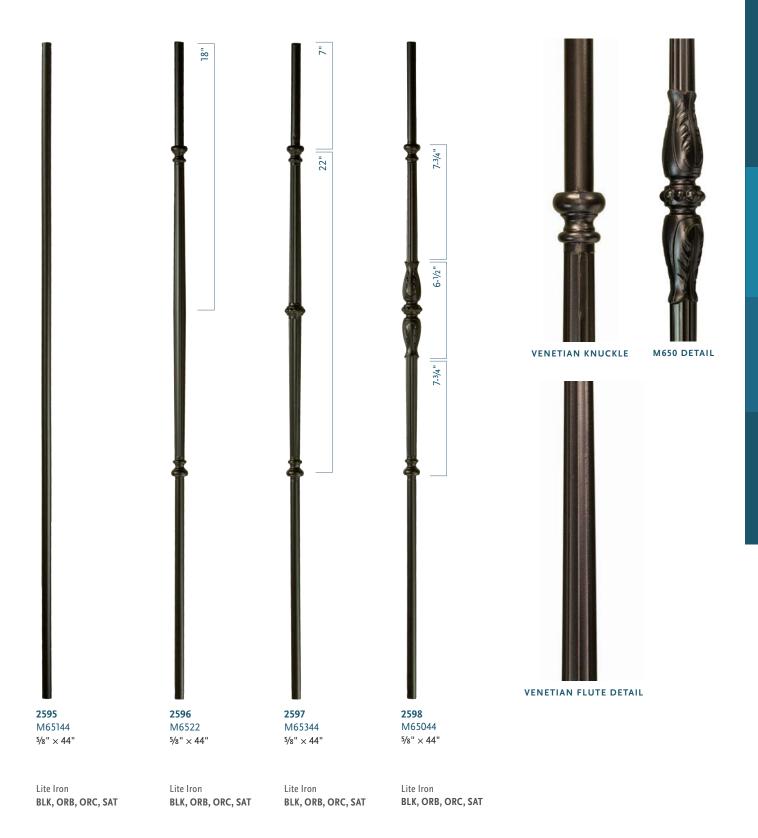


Gothic Series

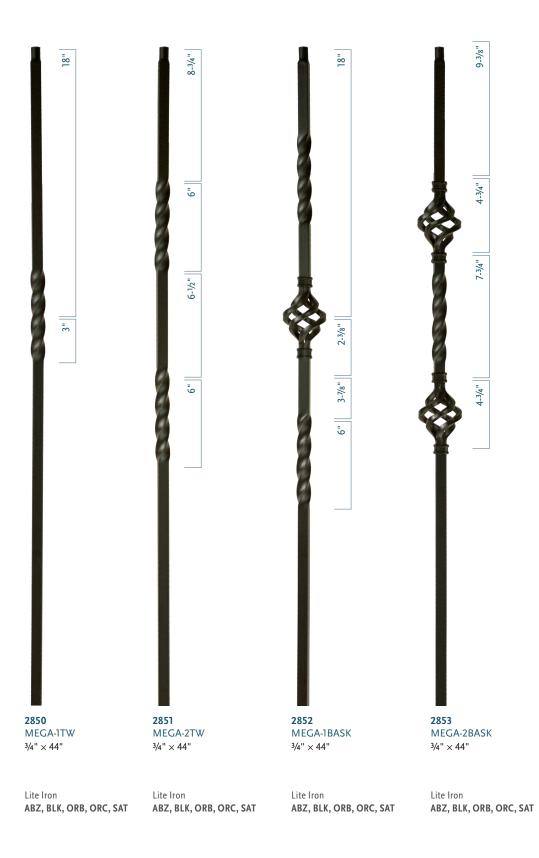


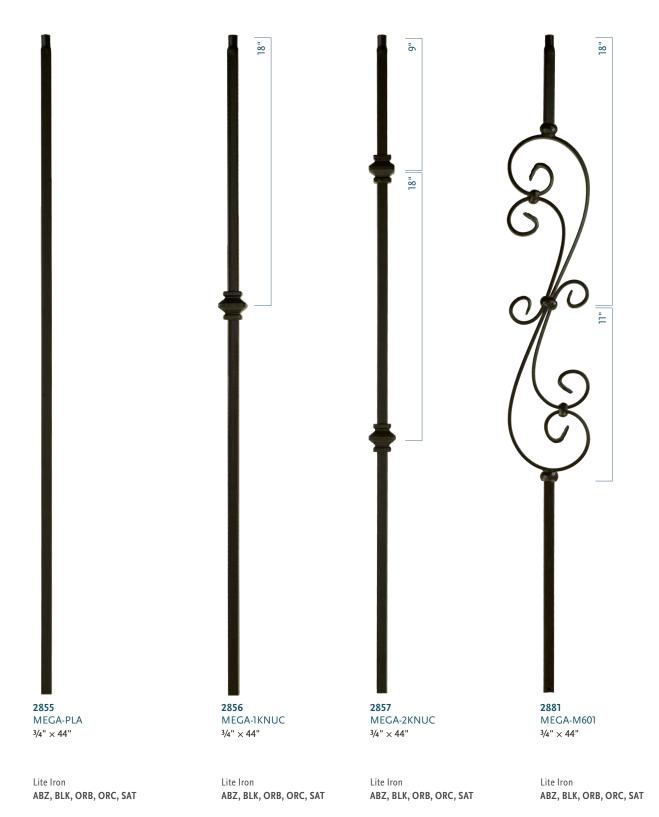
Venetian Series

USE WITH 5/8" ROUND SHOES FOUND ON PAGE 59

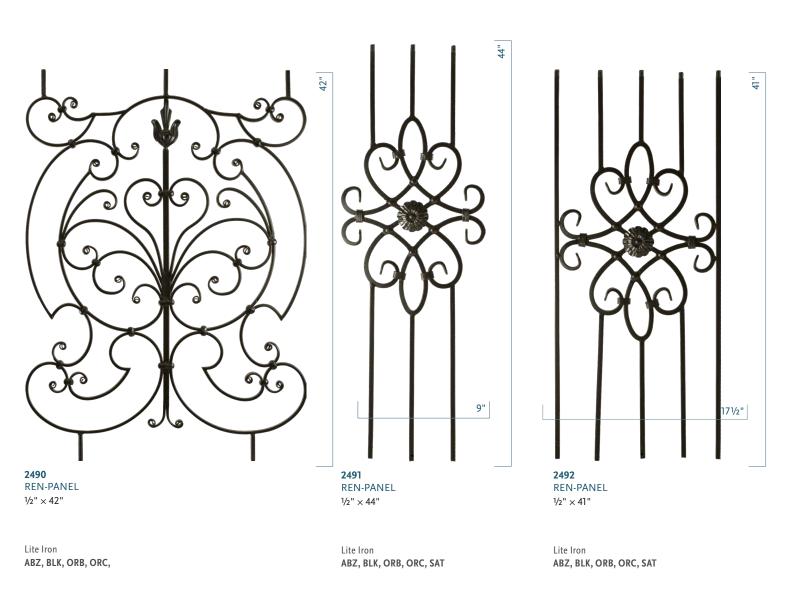


Mega Series



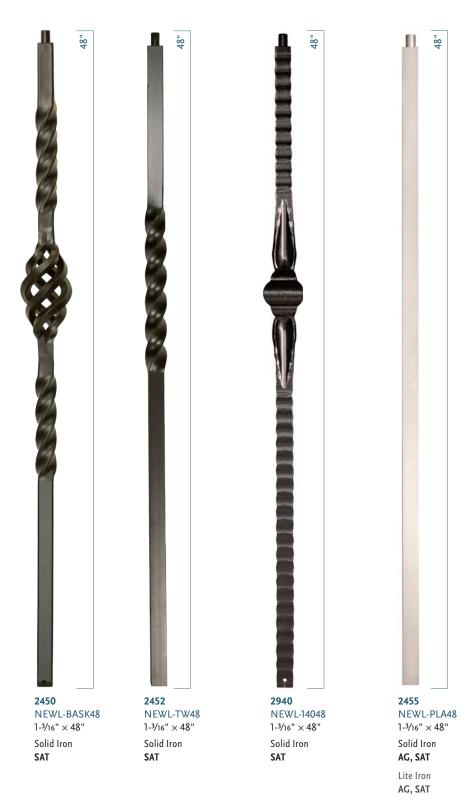


Decorative Panels



Iron Newels

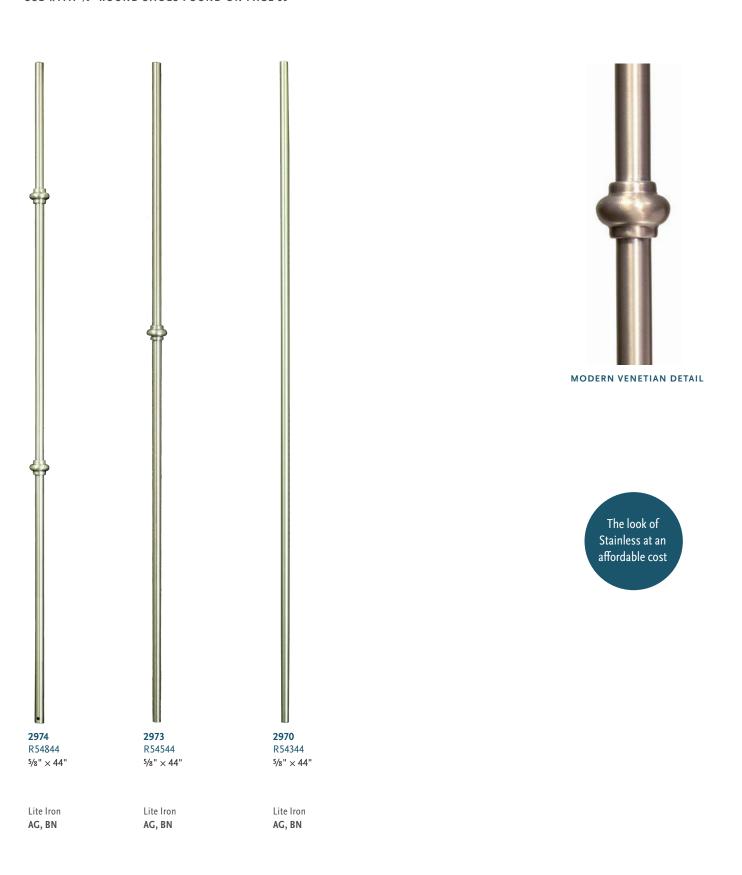
USE WITH 1-3/16" NEWEL KIT SHOES FOUND ON PAGE 59



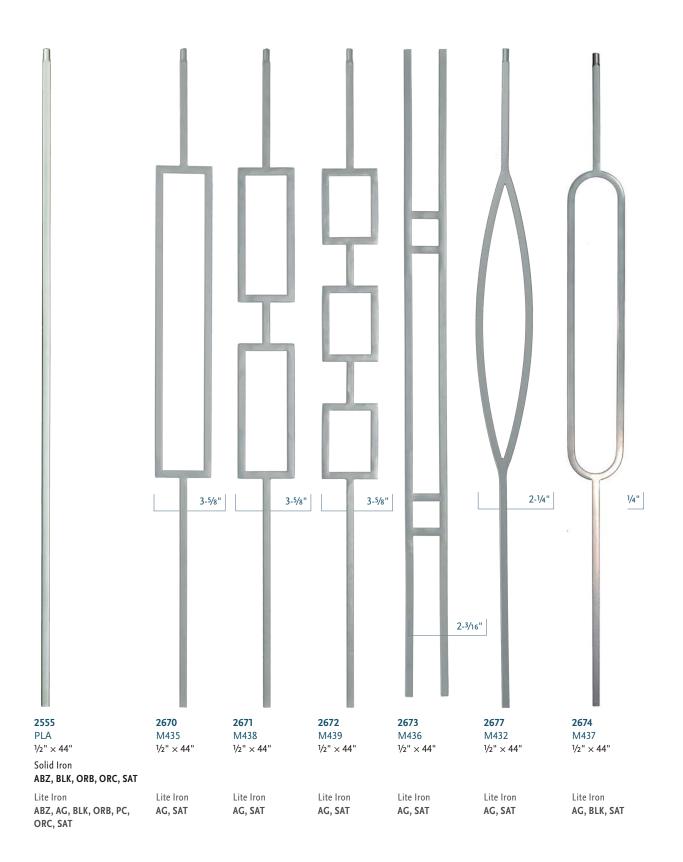
SHOWN IN ASH GRAY

Modern Venetian Series

USE WITH 5/8" ROUND SHOES FOUND ON PAGE 59



Liberty Series



Shoe & Knuckle Options

BE SURE TO SELECT SHOES THAT ARE THE SAME SIZE AND SHAPE AS YOUR IRON BALUSTERS.

1/2" Square Shoes and Knuckles



FSH-01



2342 M-06



2345 AK-01



2350 PSH-02



2910 SCR-04

Solid Iron ABZ, BLK, ORB, ORC, SAT Lite Iron ABZ, BLK, ORB, ORC, SAT

2342, 2345, 2350 available in PC 2342, 2350 available in AG



2911 M-020 Solid Iron ABZ

Lite Iron AG, SAT



2912 M-022 Lite Iron BLK

9/16" Square Shoes



2341 H-03



2915 H-06



2351 H-05P



Solid Iron ABZ, BLK, ORB, ORC, SAT Lite Iron ABZ, BLK, ORB, ORC, SAT

3/4" Square Shoes



2391 M-FSH-08



2392 M-M-08



2390 M-PSH-08



Solid Iron ABZ, BLK, ORB, ORC, SAT ABZ, BLK, ORB, ORC, SAT

1/2" Round Shoes



2370 R-08F



2371 R-09P

Solid Iron
ORB, SAT

5/8" Round Shoes and Knuckles



2375 R-10

Lite Iron ABZ, AG, BLK, ORB, ORC, SAT, BN



2352 RAK-01

Lite Iron

%16" Round Shoes and Knuckles



2916 R-07F Solid Iron BLK

Lite Iron BLK



2917 R-06P Lite Iron

BLK



2918 RAK-03 **BLK**

Newel Kit



2360 NC-101

Solid Iron AG, SAT

Universal (1/2" or 9/16") Shoes



2330 RM-301 Solid Iron ORB, SAT

Lite Iron
ABZ, BLK, ORC



2331 RM-201

Lite Iron
SAT



2919 RD-201 Solid Iron

ABZ, BLK, ORB, ORC, SAT

Lite Iron
ABZ, BLK, ORB, ORC, SAT



2929 SQ-301

Solid Iron
ORB, SAT

Modern Collection



Swageless Fittings



Modern Railings



C-6700 Non-Plowed 2-1/2" × 1-5/8"



C-6840 Non-Plowed 2-5/8" × 1-5/8"

Hollow Tubes

*ALSO AVAILABLE IN SATIN BLACK AND ASH GRAY



SS-Tube-065 Stainless Steel 304 5/8" × 96"



SS-Tube-050 Stainless Steel 304 1/2" × 96"

SL-Tools & Accessories



803982 Pre-Drilled



803983 UnDrilled



803978 SL-Cable Cutter



803980 SL-S.S. Post Protector



803979 SL-Cable Release



Stainless Steel Newel Mount Bracket



SS-573505 Stainless Steel Wall Mount Bracket



803981 SL-Mandrel / Cut-Off Wheels

Handrails & Details

Rail Series

Traditional Series

LENGTHS AVAILABLE: 8', 10', 12', 14', 16', 18', AND 20'



C-6010 Non-Plowed $2^{-1/4}$ " × $2^{-3/8}$ "



C-6010P Plowed 1-1/4" $2^{-1/4}$ " × $2^{-3/8}$ "

Not available in 20'





C-6016 Bending Rail $2^{-1/4}$ " × $2^{-3/8}$ "



Classic Series

LENGTHS AVAILABLE: 8', 10', 12', 14', AND 16'



C-6210 Non-Plowed 2-5/8" × 2-3/8"



C-6210P1



Plowed 1-3/4" 2-5/8" × 2-3/8"



C-6216 Bending Rail 2-5/8" × 2-3/8"

Comes in 20'

Bristol Series

LENGTHS AVAILABLE: 8', 12', AND 16'



C-6110 Non-Plowed $2^{-3/4}$ " $\times 2^{-3/4}$ "



C-6110P1 Plowed 1-3/4" $2^{-3/4}$ " $\times 2^{-3/4}$ "





C-6116 Bending Rail $2^{-3/4}$ " $\times 2^{-3/4}$ "







Richmond Series

LENGTHS AVAILABLE: 8', 12', AND 16'





C-6410 Non-Plowed 2-5/8" × 2-3/8"





C-6410P1 Plowed 1-3/4" 2-5/8" × 2-3/8"

Make sure that if you have chosen Square Top Balusters that you select the appropriate Plowed Handrail. Coffman handrails are available in Finger Joint, Solid Cap, and Engineered.





C-6416 Bending Rail 2-5/8" × 2-3/8"

Please Note:

All Coffman Bending handrails come with bending moulding and all Coffman Plowed handrails and shoerails come with fillet installed. "1-1/4" fillet available flat and crowned

Fillet



Comes in flat and crowned



Georgian Series

LENGTHS AVAILABLE: 8', 12', AND 16'





C-6310 Non-Plowed 2-5/8" × 2-1/4"



C-6310P1 Plowed 1-3/4" 2-5/8" × 2-1/4"







C-6316 Bending Rail 2-5/8" × 2-1/4"

Rail Series

Craftsman Series

LENGTHS AVAILABLE: 16'







C-6700 Non-Plowed 2-1/2" × 1-5/8"





C-6700P1 Plowed 1-3/4" 2-1/2" × 1-5/8"









C-6700P

Plowed 1-1/4"

2-1/2" × 1-5/8"



C-6840 Non-Plowed 2-5/8" × 1-5/8"

Comes in 8' & 12'

C-6840P Plowed 1-1/4" 2-5/8" × 1-5/8"

Chatham Series LENGTHS AVAILABLE: 16'









C-6009 Non-Plowed 2-5/8" × 2-5/16"

C-6009P Plowed 1-1/4" 2-5/8" × 2-5/16"

Shoe Rail









C-6045 Plowed 1-1/4" 2-1/2" × 3/4"

C-6006 Plowed 1-3/4" 2-5/8" × 2-1/4"

Wall Rail







C-6040 1-¹¹/16" × 1-¹/2"



C-7023 Quarterturn Use with C-6040



C-7024 Starting Easing
Use with C-6040



C-7025 Starting Easing
Use with C-6040





C-6042 2-1/4" × 1-9/32"



C-7005 Quarterturn Use with C-6042

Rail Fittings

The 2nd digit of the Fitting part number identifies the profile and must match the 2nd digit of the Rail part number. (Example: C-70XX Fittings = C-6010 Rail / C-72XX Fittings = C-6210 Rail.)





Starting Fittings should be used with Pintop Newels at the base of the staircase.									
VERTICAL VOLUTE	C-7031								
LEFT HAND VOLUTE USE WITH PIN TOP NEWELS	C-7030	C-7130	C-7230	C-7330	C-7430	ST/			
RIGHT HAND VOLUTE USE WITH PIN TOP NEWELS	C-7035	C-7135	C-7235	C-7335	C-7435	TARTING			
STARTING EASING WITH CAP	C-7010	C-7110	C-7210	C-7310	C-7410	FITTING			
LEFT HAND TURNOUT	C-7040	C-7140	C-7240	C-7340	C-7440	IGS			
RIGHT HAND TURNOUT	C-7045	C-7145	C-7245	C-7345	C-7445				



Transition Fittings are used to create a continual railing with all applications.										
COPED END	C-7007		C-7207			TRANSITIONAL				
RETURNED END	C-7009	C-7109	C-7209							
LEVEL QUARTERTURN 90°	C-7011 C-7C11	C-7111	C-7211	C-7311	C-7411	FITTINGS				











TRADITIONAL	BRISTOL	CLASSIC	GEORGIAN	RICHMOND
C-6010	C-6110	C-6210	C-6310	C-6410
ings are used	to create a coi	ntinual railing	with all appli	cations.



Transition Fitti	ngs are used	to create a co	ntinual railing	with all appli	cations.	
UP EASING	C-7012S C-7C12S	C-7112S	C-7212S	C-7312S	C-7412S	
OVER EASING	C-7013 C-7C13	C-7113	C-7213	C-7313	C-7413	
UP EASING 90°	C-7014S C-7C14S	C-7114S	C-7214S	C-7314S	C-7414S	
OVER EASING RETURNED END	C-7016		C-7216			TRAN
OPENING CAP USE WITH PIN TOP NEWELS	C-7019	C-7119	C-7219	C-7319	C-7419	TRANSITIONAL FITTINGS cont
TANDEM CAP USE WITH PIN TOP NEWELS	C-7020	C-7120	C-7220	C-7320	C-7420	VAL FIT
QUARTERTURN CAP 90° USE WITH PIN TOP NEWELS	C-7021	C-7121	C-7221	C-7321	C-7421	TINGS
LEVEL CAP 135° USE WITH PIN TOP NEWELS	C-7022	C-7122	C-7222		C-7422	cont.
LEVEL TURN 135°	C-7026	C-7126	C-7226			
5" CENTER TO CENTER LEFT	C-7047LH	C-7147LH	C-7247LH		C-7447LH	
5" CENTER TO CENTER RIGHT	C-7047RH	C-7147RH	C-7247RH		C-7447RH	

Rail Fittings

The 2nd digit of the Fitting part number identifies the profile and must match the 2nd digit of the Rail part number. (Example: C-70XX Fittings = C-6010 Rail / C-72XX Fittings = C-6210 Rail.)

		TRADITIONAL	BRISTOL	CLASSIC	GEORGIAN	RICHMOND	
		C-6010	C-6110	C-6210	C-6310	C-6410	
1	LEFT HAND 2 RISER NO CAP 90°	C-7071			C-7371		
	RIGHT HAND 2 RISER NO CAP 90°	C-7076			C-7376		
	2 RISER WITH TANDEM CAP USE WITH PIN TOP NEWELS	C-7089			C-7389		GOOSENECK
	2 RISER NO CAP	C-7099 C-7C99	C-7199	C-7299	C-7399	C-7499	K FITTINGS
	LEFT HAND 2 RISER WITH CAP USE WITH PIN TOP NEWELS	C-7060		C-7260			
	RIGHT HAND 2 RISER WITH CAP USE WITH PIN TOP NEWELS	C-7065		C-7265			









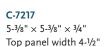


	TRADITIONAL C-6010	BRISTOL C-6110	CLASSIC C-6210	GEORGIAN C-6310	RICHMOND C-6410	
LEFT HAND 2 RISER WITH CAP 135° USE WITH PIN TOP NEWELS	C-7061		C-7261			
RIGHT HAND 2 RISER WITH CAP 135° USE WITH PIN TOP NEWELS	C-7066		C-7266			GOOSENE
LEFT HAND 2 RISER WITH CAP USE WITH PIN TOP NEWELS	C-7081		C-7281			ECK FITTINGS
RIGHT HAND 2 RISER WITH CAP USE WITH PIN TOP NEWELS	C-7086		C-7286			GS cont.
2 RISER WITH CAP USE WITH PIN TOP NEWELS	C-7097		C-7297			

Details

Rosettes







 $4-5/8" \times 4-5/8" \times 3/4"$ Top panel width 3-3/4"





 $4-\frac{5}{16}$ " \times $6-\frac{3}{16}$ " \times $\frac{3}{4}$ " Top panel width 3-1/2"





C-7337 4" × 5-1/2" × 3/4" Top panel width 3-1/8"



4-3/16" × 5-3/8" × 3/4"

Top panel width 3-5/16"

C-7318



Starting Steps

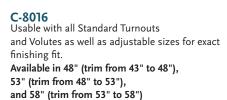
All Coffman Starting Steps are shipped with the necessary cove and shoe moulding. Single Bullnose Steps are Reversible and can be trimmed to length.



C-8010 Usable with all Standard Turnouts and Volutes Available in 48", 54", 60", and 72"



Usable with all Standard Turnouts and Volutes Available in 48", 54", and 60"





C-8030 Usable for Post-to-Post systems and works well with Box Newels. Available in 48" and 60"

Coffman treads are manufactured under highly controlled standards for beauty that will last a lifetime. We only carry solid, American-made treads. Coffman Tread & Riser Caps are used with applications where carpeting would be placed along the center. These components allow for the look of quality hardwood on either side.



C-8070 Tread - No Return 1-1/32" × 11-1/2" 1-1/32" × 13"



C-8070 Tread Blanks Available in S4S and Nosed 2 Slides Sizes Varies



C-8070 MR Coped Reversible Return Tread 1-1/32" × 11-1/2"



C-8075 Riser $3/4" \times 8"$



C-8070 Hybrid Reversible (Oak Reveal) Tread 1-1/32" × 11-1/2"



Landing Tread/Lineal Stock C-8090 3-1/2" Wide C-8390 3/8" × 5-1/4" Wide C-8590 5-1/4" Wide C-8690 6-1/2" Wide



C-6973 Skirtboard $1" \times 8"$ (actual $11/16" \times 7-1/4"$) C-6975 Skirtboard 1" × 12" (actual 11/16" × 11-1/4")



C-8028 Tread Bracket 1/4" Thick C-8028V Tread Bracket (Veneered) 1/4" Thick



C-8029 Tread Bracket 1/4" Thick C-8029V Tread Bracket (Veneered) 1/4" Thick



C-8085 Shoe Mould Lineal Stock $1/2" \times 3/4"$



C-8095 Cove Mould Lineal Stock $13/16" \times 5/8"$



C-8080 Nosing Lineal Stock 1-1/4" × 1-1/32"



C-8081 Nosing and Cove Lineal Stock 1-1/4" × 1-27/32"



C-8080-13 13" Return Nosing 1-1/4" × 1-1/32"



C-8080-13 MR Coped Return Nosing 1-1/4" × 1-1/32" × 13-3/4"

Details

Tread & Riser Caps



C-8070 Southern Yellow Pine Treads (Clear and Carpet Grade) 1" x 11-1/4"



C-8071 Tread Cap with Mitered Return Nosing and Cove (Left or Right) 5-5/8" × 12"



C-8072 Tread Cap with Nosing and Cove 5-5/8" × 12"



C-8076 Riser Cap 5-1/4" × 8"



C-8011 Reversible Starting End Cap Includes Cove & Shoe Mouldings



C-8010-2 Reversible Starting End Cap (No Notch) Moulding Not Included



Reversible False Tread and Riser 5-1/4" \times 8". Nosing and Cove is Loose and Mitred for RH or LH

Job-Lot Epoxy Adhesive Systems



25 Minute Open Working Time



2302 Manual Dispenser 2303 Extra Mixing Nozzles - Packed 10 each 2401 Adhesive Approximately 20 Balusters per Tube



2902 F-101 Injector Tool 2903 Extra Mixing Nozzle - 1 each 2901 F-300 8.5oz Epoxy Approximately 50-70 Balusters per Tube 25 Minute Open Working Time



2905 5oz Adhesive Kit Cartridge and Nozzle to be used in standard caulking gun Approximately 50 Balusters per Tube 6 Minute Open Working Time

Wall Rail Brackets

Rail brackets are shipped with all installation hardware.



Standard Wall Rail Bracket Wall-to-Center 2-3/4" C-3631PB - 573002 Polished Brass C-3631BN - 573039 Brushed Nickel C-3631CHR - 573020 Chrome C-3631FB - 573022 Flat Black C-3631SB - 573023 Satin Black C-3631ORB - 573105 Oil Rubbed Bronze



Long Arm Standard Wall Rail Bracket Wall-to-Center 3-3/8" C-3632PB - 573038 Polished Brass C-3632BN - 573138 Brushed Nickel C-3632ORB - 573135 Oil Rubbed Bronze



Premium Handrail Bracket Wall-to-Center 2-3/4" C-3621PB - 573003 Polished Brass C-3621AB - 573009 Antique Brass C-3621BN - 573007 Brushed Nickel C-3621CHR - 573006 Chrome C-3621BC - 573010 Brushed Chrome C-3621B - 573008 Textured Black C-3621SB - 573021 Satin Black C-3621ORB - 573015 Oil Rubbed Bronze



Premium Handrail Bracket Wall-to-Center 3-3/8" C-3622PB - 573014 Polished Brass C-3622BN - 573024 Brushed Nickel C-3622ORB - 573025 Oil Rubbed Bronze



Iron Handrail Bracket Wall-to-Center 3-1/4" C-3611BLK - 573013 Flat Black C-3611SAT - 573016 Satin Black C-3611PC - 573012 Grey/Black C-3611ABZ - 573011 Antique Bronze C-3611ORB - 573019 Oil Rubbed Bronze C-3611ORC - 573018 Oil Rubbed Copper C-3611AN - 573017 Antique Nickel

Details

Hardware and Accessories



C-3301 Rail & Post Fastener Includes Fastener, Washer, Nut, & Plugs



C-3302 Rail & Post Fastener Includes Fastener, Washer, Nut, & Plugs 5/16"



C-3283 Key Lock 2" × 2-5/8" × 3/8"



EZ-Mount for C-4091 Box Newels



C-3201 Baluster Fastener Drill Driver Kit 4 Fasteners 1/4"



C-3203 50 Pack C-3203 B 100 Pack Post Fastener 2-1/2" × 5/16"



C-3501 Newel Plate Fastener Plate and 13 Fasteners Plate 4-5/8" × 4-5/8" Fasteners 3"



C-3008 Sure Tite Newel Fastening System Lag Bolt, Washer, Nut, and 1-1/2" Plugs



L-Bracket Post Fastener C-3505-30 3" C-3505-35 3-1/2"



Post Mounting System C-3520TRIM C-3520-30 3" C-3520-325 3-1/4" C-3520-35 3-1/2"



C-3001 Rail Bolt 3-1/2"



C-3901 Rail Bolt Wrench



C-3032 Rail Bolt Driver 5/16"



RP-100 Removable Pin Long Block Balusters



C-3009 Newel Anchoring Hardware



C-3010 Flush Rail Plug ½" diameter



C-3015 Button Plug ½" diameter

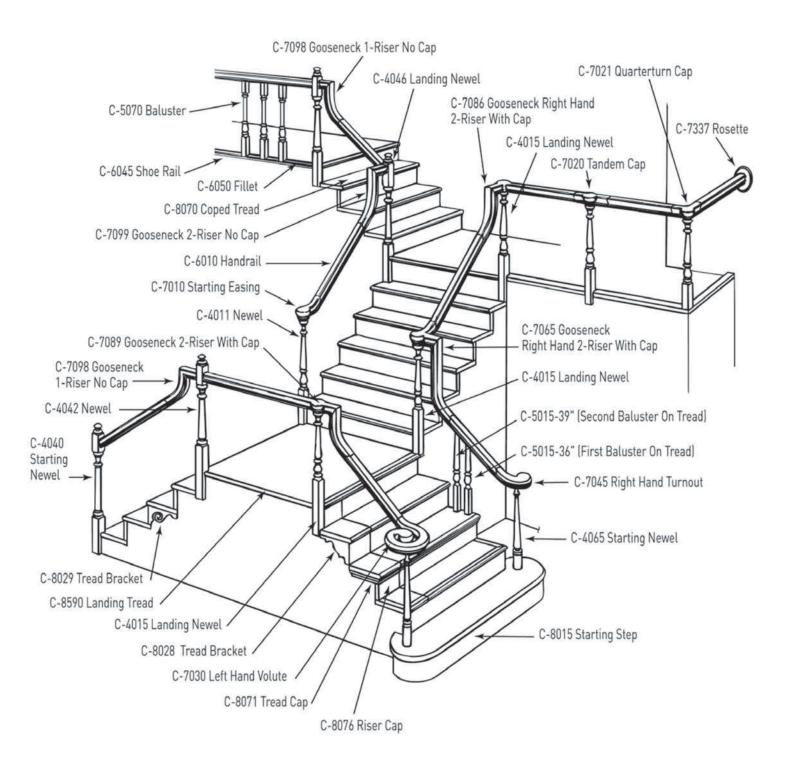


C-3000 Flush Rail Plug 1" diameter



C-3020 Button Plug 1" diameter

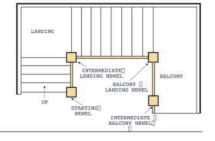
Stair Anatomy



Check local building codes for required height and baluster spacing.

NEWELS

Newels serve as the main structural support of the balustrade portion of the stair. Proper placement, coupled with proper installation techniques, is critical to a structurally sound and code compliant staircase. Newels should be placed at the top and bottom of every stair, at all directional changes, and at intervals of not more than 8' on level balcony runs.





POST-TO-POST NEWELS

PTP newels are designed with upper (top) square blocks that will receive the handrail. Standard block sizes (5", 10" and 13" are provided for use at various locations of the stair.



STARTING NEWELS

heavy.

A 5" top block will always work at the beginning of the stair. Larger top blocks are unnecessary and can appear top-



INTERMEDIATE LANDING NEWELS

Intermediate landing newels will have angled rail entering and exiting the upper square block from adjacent sides. Because the newel is basically making up for two rise dimensions in the stair (the last rise before the intermediate landing as well as the first rise of the second

straight run), a longer square block is necessary to keep consistent rake rail heights

from the first run to the second. A newel with a minimum 13" top block will be



BALCONY LANDING NEWELS

Balcony newels will have angled rail entering from the lower side of the newel with level rail exiting

from the top of the upper block. Because

normally be required.

only one rise dimension involved, a 10" top block will



BALCONY INTERMEDIATE NEWELS

Balcony intermediate newels will have level rail entering and exiting the upper block of the newel. A 5" top block is recommended.



USE OF FITTINGS WITH PTP NEWELS

The use of easings and goosenecks in PTP systems make the need for longer square blocks unnecessary. Order a 5" top block newel at all locations.



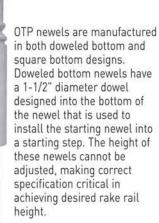
Check local building codes for required height and baluster spacing.



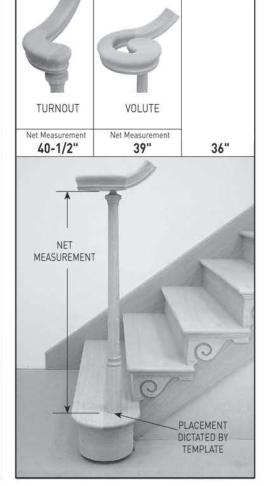
All Over-the-Post newels are manufactured with a 3/4" diameter pin turned into the top of the newel that will be installed into the underside of the fittings used in the rail system.

Recommended heights for the following newel placements are based on a 34" rake rail height, a 7-1/2" rise, a 10" run, and a 1-1/4" tread overhang and are dependent on the location of the newel matching the standard location listed with the application. Variances of up to 3/4" can be expected in certain conditions and should be accounted for when trying to achieve minimum code heights.

OTP STARTING NEWEL HEIGHTS (For 34" Rake Rail Height)









ADJUSTABLE NEWELS

An option available in all WM Coffman families to the fixed length doweled newels is the adjustable newel. These newels have a 1-1/2" diameter by 10" deep hole bored into the bottom of the newel and are shipped with a loose 19" dowel in the carton. These newels allow the installer to trim the newel (up to 4") to achieve exact rake rail heights over



NOTE: Rake rail height requirements other than 34" can be adjusted on a 1:1 basis. Example: For a 36" rake rail height, add 2" to the base number. For a 30" rake rail height, subtract 4". Check local building codes.

NOTE: 1" movement in the newel from standard placement will change the rail height by approximately 3/4". Moving newel placement away from the second riser raises the rail height and moving it closer to the second riser will lower the rail height.

10"

Check local building codes for required height and baluster spacing.

SQUARE TOP

PIN TOP

All balusters fall into one of the following categories:

PIN TOP - Pin top balusters have turned, round tops that will be inserted into holes drilled into unplowed handrail.

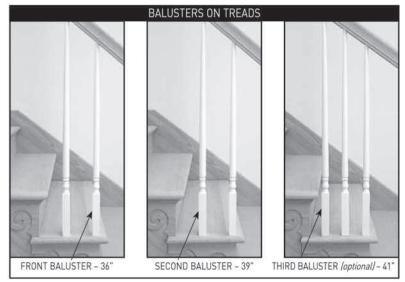
SQUARE TOP - Square top balusters have a turned portion, leaving a square upper and lower portion. Installation of square top balusters will require a plowed handrail.

FORGED IRON PIN TOP - Forged baluster pin tops are 1/2" diameter.

The stair's rake and balcony rail height, along with code considerations on baluster spacing, will determine the length and quantity of balusters required on any given job. **The tables below** list the quantity and length of the balusters necessary for each rake application for a 34" rake rail height.

BALUSTER QUANTITY AND LENGTH (For 34" Rake Rail Height)





Adjustments to rake rail heights from 34" can be accommodated on a 1:1 basis. Examples: For a 36" rail height, simply add 2" to the given length and order the nearest baluster length *(rounding up if necessary).* For a 30" rake rail height, subtract 4" from the given length and order the nearest baluster length *(rounding up if necessary).*

NOTE: 44" balusters are available in all square bottom profiles.



All baluster pins are 3/4" long by 3/4" diameter and are turned with chamfered bottoms and a centered glue ring. Exception: 5015H, 5610H pins are 5/8" long by 5/8" diameter.



Top diameter on the pin top balusters will vary according to baluster size.

1-1/4" Baluster - 5/8" diameter 1-5/8" Baluster - 5/8" diameter 1-3/4" Baluster - 3/4" diameter (except C-5611 which is 5/8") 1-9/16" Baluster - 3/4" diameter Forged - 1/2" diameter

All pin top balusters have a guaranteed 3" minimum top straight portion for trimming and insertion.

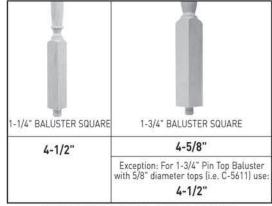


BALCONY BALUSTER LENGTH

Baluster length requirements for the balcony will match the balcony rail height. If an exact baluster length is not available, simply round up to the next available length. (Example: For a 38" balcony rail height, order a 39" baluster.)



BALCONY BALUSTER QUANTITY



MAXIMUM CENTER-TO-CENTER SPACING (Under 4" Sphere Rule)

Spacing codes vary but generally fall under the 4" sphere rule. The dimensions listed are recommended center-to-center spacing measurements that will safely comply with this code.

To obtain the quantity of balusters for individual balcony runs, divide the length of the balcony run by the corresponding center-to-center spacing and round down.

Check local building codes for required height and baluster spacing.

RAIL AND LINEAL BALUSTRADE COMPONENTS

Rail and lineal balustrade components, like other lineal products, are offered in even lengths from 4' to 16'. For rake portions of the stair, measure along the slope of the stair or use the lineal formula:

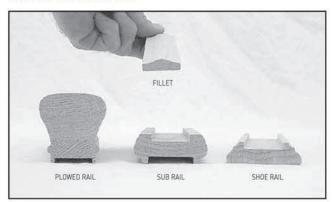
Number of Treads x 13" (rounded up to the nearest even length).



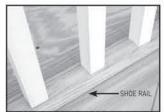
with a recessed bottom for insertion of square top balusters.

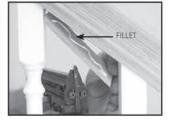
PLOWED RAIL is moulded UNPLOWED RAIL has a flat bottom that will be drilled for the insertion of pin top blausters.

LINEAL RAIL COMPONENTS consist of sub rail, shoe rail, and fillet. Shoe rail is a plowed moulding designed to accept the bottom of the baluster. Sub rail is used under unplowed handrail with square top balusters in Post-to-Post systems to provide a more substantial look to the balustrade. Fillet is a finished moulding that will be installed between the balusters in plowed rail, shoe rail and sub rail.

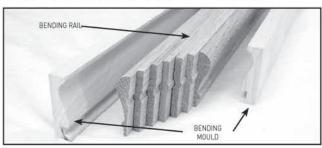








BENDING RAIL BALUSTRADE COMPONENTS



The key components of curved rail construction are bending rails and bending moulds. Bending rail is most easily understood when imagining a standard rail profile cut into thin, vertical strips. Bending mould is a form, moulded to the outside profile of the handrail, that is used to cradle the bending rail as it is being shaped to the stair.

Each ply comprising the bending rail is designed and manufactured with a tongue and groove bead to create an alignment of the plys. When assembled, WM Coffman bending rail results in a match of the standard rail profile.

The minimum radius achievable with each rail profile will depend on several factors. These factors include such variables as the thickness of each ply, the overall thickness of the handrail, the height of the handrail, the angle of the stair, and whether the rail is bent on the rake or on the level portion of the stair. The minimum recommended radius for use on both rake and level applications are listed in the chart for each Coffman bending rail profile.

BENDING RAIL MINIMUM RADIUS		
RAIL ITEM	RAKE RAIL	BALCONY RAIL
TRADITIONAL C-6016	42"	48"
BRISTOL C-6116	48"	54"
CLASSIC C-6216	48"	54"
RICHMOND C-6416	48"	54"

Check local building codes for required height and baluster spacing.

FITTINGS

Fittings, components used within rail systems, can be incorporated into both PTP and OTP stairs. In OTP rail systems, fittings are required to start the rail system, to make directional and height transitions, to carry the rail over intermediate balcony newels, and to terminate the rail when using a half newel. A good check of any Over-the-Post parts list is to make certain that a fitting is ordered for each newel, including half newels, in the stair. NOTE: WM Coffman fittings are shipped with all necessary rail bolts, 1" tapered rail plugs, templates, and full instructions to provide a quick, accurate, and professional installation.





FITTING DEFINITIONS

FITTING ORIENTATION

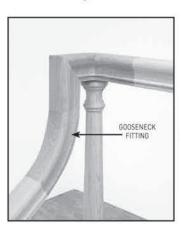
Fitting orientation is determined from the bottom of the stair looking up. All fittings in the photo to the right are right-hand.

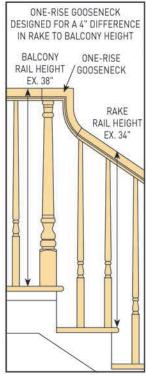


GOOSENECK FITTINGS

Gooseneck fittings are used to accommodate transitions in height and/or direction at intermediate and balcony landings.

NOTE: It is recommended that a minimum difference of 4" between rake rail height and balcony rail height be kept on all Over-the-Post systems.



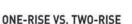


CAP VS. NO CAP

All fittings fall into two categories: (1) those designed and manufactured with a cap and (2) those manufactured without a cap.

All fittings with caps have a 3/4" diameter hole bored in the under side of the cap to receive the top pin of the Over-the-Post newel. Fittings without caps are designed to carry the baluster line through a transition without the use of a newel. Capped fittings are clearly identified in both the drawings and product descriptions.





Most goosenecks are offered in both onerise and two-rise versions. The one-rise gooseneck is manufactured with the lower easing attached and is limited to use on stairs where the difference in rake rail height to balcony rail height is 4" (Example: 34" rake rail height to 38" balcony rail height). The corresponding two-rise gooseneck makes the same height and/or directional change as its one-rise counterpart but is shipped with the lower easing unattached. This versatile two-piece design allows the installer to trim or extend the straight section of the gooseneck to a height that will work in any situation. Two-rise goosenecks work in applications where the difference in rake rail height is less than 4" (Example: 34-1/2" to 38"), greater than 4" (Example: 34" to 42"), or unknown at the time of ordering.

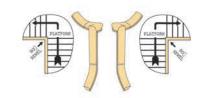


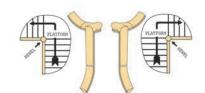


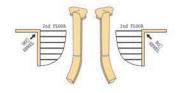
Check local building codes for required height and baluster spacing.

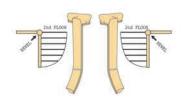
SUGGESTED GOOSENECKS FOR SOME COMMON APPLICATIONS

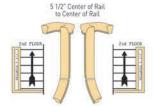
See Page for Guide to ordering Gooseneck Fittings

















SPECIALTY FITTINGS

OVER EASING

An over easing is designed to carry the rail system from the rake (angled) portion of the stair to the



level, balcony portion without the use of a gooseneck. This elegant, flowing look is achieved by combining the over easing with a transitional fitting such as a tandem cap.



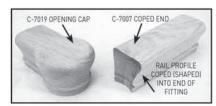
90° UP EASING

90° up easings are used to make a horizontal to vertical 90° transition in a rail system.

S-SERIES FITTINGS

WM Coffman's S-Series fittings accommodate the continuous rail codes on partial-open stairs. Specify Right-Hand or Left-Hand (from the bottom of the stair looking up).





COPED ENDS

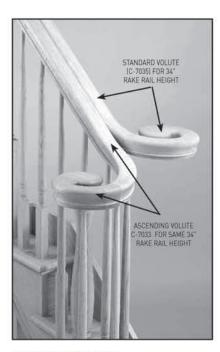
Some WM Coffman families contain a Coped End which is a fitting that has the profile of the rail shaped, or coped, into one end of a straight piece of rail. This fitting is used in conjunction with an opening cap (Example C-7019) or a gooseneck incorporating an opening cap (Example C-7097), to accommodate nonstandard angle changes.



COMBINING FITTINGS

Standard fittings will sometimes have to be site-assembled to complete a height and/or directional transition. Basically all stair applications can be satisfied using a combination of currently available WM Coffman fittings.

In the example shown of a 180° turn at balcony, you will need a two-rise gooseneck with cap that turns right 90° to sit on top of the newel along with a level quarterturn without a cap to complete the 180° turn.



ASCENDING VOLUTES

WM Coffman's ascending volutes (C-7X33, C-7X38) are designed to begin their ascent much sooner than their standard counterparts, allowing for the use of a shorter newel and shorter balusters on top of the bullnose starting step. This lower, more proportional beginning of an Over-the-Post system, coupled with the graceful, flowing transition from the volute to the rail, makes the ascending volute an attractive addition to any stair.

BOX NEWELS									
COLLECTION	SIZE	PAGE #	RED OAK	ВЕЕСН	POPLAR	PRIMED	HARD MAPLE	ALDER	WHITE OAK
C-4075	3/12" × 65"	14	~	~	~	~	~		~
C-4077	3-1/2" × 63-1/2"	16	✓	~	✓	✓	✓		~
C-4090	6-1/4" × 5-3/4"	18	~						
C-4091	6-1/4" × 55"	14	✓	~	✓	✓	✓	✓	✓
C-4091-F	6-1/4" × 55"	14	~		✓	~	~		
C-4091-FP	6-1/4" × 55"	15	✓		✓	✓	✓		✓
C-4091-IP	6-1/4" × 55"	15	~						
C-4091-RP	6-1/4" × 55"	15	✓		✓	✓	✓		✓
C-4095	7-1/2" × 56"	17	✓			~	~		
C-4095-F	7-1/2" × 56"	17	~						
C-4095-RP	7-1/2" × 56"	17	✓		✓				
C-4291	5" × 55"	14	~	~	~	~	~	~	~
C-4690	4-1/2" × 64"	19	✓		✓	~	~		
C-4691-FP	4-1/2" × 64"	16	~		~	~	~		
C-4691-RP	4-1/2" × 64"	16	✓		✓	~	~		
C-4695	4-1/2" × 64"	16	~		~	~	~		
C-4695-F	4-1/2" × 64"	16	✓						
C-4695-RP	4-1/2" × 64"	16	~						
C-4890	7-1/2" × 56"	19	~		~	~			
C-4891-FP	7-1/2" × 56"	18	~		~	~			
C-4891-RP	7-1/2" × 56"	18	~		~	~			

INTERCHANGEABLE BOX NEWELS									
COLLECTION	SIZE	PAGE#	RED OAK	POPLAR	PRIMED	HARD MAPLE	WHITE OAK	MAHAGONY	
C-4378	3-1/2"	21	~	~	~				
C-4378-S	3-1/2"	20	✓	✓	✓				
C-4378-TC	3-1/2"	20	✓	~		~	~	~	
C-4078	4-1/2"	21	✓	✓	✓				
C-4078-S	4-1/2"	20	✓	~	✓				
C-4078-TC	4-1/2"	20	✓	✓		✓	~	✓	
C-4578	5-1/2"	21	✓	~	✓				
C-4578-S	5-1/2"	20	✓	✓	✓				
C-4578-TC	5-1/2"	20	✓	~		~	~	~	
NC-101	2360	59							
R-08F	2370	59							
R-09P	2371	59							
312-CRAFT-TC	3-1/2"	21	✓	~	✓	~	~	~	
412-CRAFT-TC	4-1/2"	21	~	~	✓	~	~	✓	
512-CRAFT-TC	5-1/2"	21	~	~	~	~	~	~	

OVER THE POST NEWELS									
WOOD COLLECTION	SIZE	PAGE #	RED OAK	BEECH	POPLAR	HARD MAPLE	WHITE OAK		
C-4010	3" × 41"	24	~	~	~	~	~		
C-4011	3" × 48"	24	~		~	~	~		
C-4014	3" × 44-1/2"	24	~				~		
C-4015	3" × 60"	24	~	~	~	~			
C-4019	3" × 48"	24	~						
C-4030	3" × 48"	24	~						
C-4035	3" × 60"	24	~						
C-4065	2-3/4" × 44"	24	~						
C-4111	3-1/4" × 48"	28	~						
C-4115	3-1/4" × 60"	28	~						
C-4210	3-1/2 × 41"	26	~						
C-4215	3-1/2" × 60"	26	~			~			
C-4270	3-1/2" × 41"	29	~			~			
C-4272	3-1/2" × 41"	30	~			~			
C-4275	3-1/2" × 60"	29	~						
C-4277	3-1/2" × 60"	30	~						
C-4410	3-1/4" × 42"	31	~						
C-4415	3-1/4" × 48"	31	~						
C-4419	3-1/4" × 48"	31	~			~			
C-4662	3-3/8" × 44"	26	~						
C-4810	3-1/2" × 48"	27	~						
C-4815	3-1/2" × 72"	27	~						
C-4862	3-1/4" × 45-1/2"	27	~						

SQUARE TOP B	SQUARE TOP BALUSTERS								
COLLECTION	SIZE	PAGE#	RED OAK	POPLAR	PRIMED	HARD MAPLE			
C-5005	1-3/4"	26	~	~	~				
C-5060	1-1/4"	31	✓	✓	✓	✓			
C-5067	1-1/4"	25	~		~				
C-5070	1-1/4"	25	✓		✓				
C-5141	1-3/4"	28	~		~				
C-5201	1-3/4"	29			✓				
C-5241	1-3/4"	30	~		~				
C-5260	1-1/2"	31			~				
C-5360	1-3/4"	31	~	✓	~	✓			
C-5601	1-3/4"	26	~		~				

WOOD COLLECTION SIZE	POST TO POST NE	WELS						
C-4002 3-1/2" x 59" 26	WOOD COLLECTION	SIZE	PAGE#	RED OAK	ВЕЕСН	POPLAR	HARD MAPLE	WHITE OAK
C-4003 3-1/2" x 59-1/2" 26	C-4001	3-1/2" × 47-1/2"	26	~			~	
C-4004 3-1/2" × 47-1/2" 27	C-4002	3-1/2" × 56"	26	~			~	
C-4005 3-1/2* x 56° 27	C-4003	3-1/2" × 59-1/2"	26	~			~	
C-4006 3-1/2" x 72 27	C-4004	3-1/2" × 47-1/2"	27	~		~		
C-4007 3-1/2" x 47-1/2" 26	C-4005	3-1/2" × 56"	27	~	~	~	~	
C-4008 3-1/2" x 56 26	C-4006	3-1/2" × 72	27	~				
C-4099 3-1/2" x 56 26	C-4007	3-1/2" × 47-1/2"	26	~				
C-4040 3 "x 47-1/2" 25	C-4008	3-1/2" × 56	26	~		~		
C-4042 3° x 53·1/2° 25	C-4009	3-1/2" × 56	26	~				
C-4045 3" x 59-1/2" 25	C-4040	3" × 47-1/2"	25	~	~	~	~	~
C-40466 3" x 60" 25	C-4042	3" × 53-1/2"	25	~	~	✓	~	~
C-4046S 3" x 59-1/2" 25	C-4045	3" × 59-1/2"	25	~	~	~	~	~
C-4055	C-4046	3" × 60"	25	~		~		
C-4070 3" × 47" 27	C-4046S	3" × 59-1/2"	25	~				
C-4074	C-4055	3" × 68	25	~				~
C-4074EE 3" × 56" 31	C-4070	3" × 47"	27	~				
C-4076	C-4074	3" × 56"	31	~		~	~	~
C-4076EE 3-1/2" × 56" 31	C-4074EE	3" × 56"	31	~				
C-4172 3-1/4" × 54" 28 ✓ C-4175 3-1/4" × 54" 28 ✓ C-4176 3-1/4" × 54" 28 ✓ C-4179 6" × 60" 28 ✓ C-4240 3-1/2" × 47-1/2" 26 ✓ C-4242 3-1/2" × 56" 26 ✓ C-4243 3-1/2" × 88" 29 ✓ C-4280 3-1/2" × 56" 29 ✓ C-4280L 3-1/2" × 56" 30 ✓ C-4282L 3-1/2" × 60" 29 ✓ C-4285 3-1/2" × 60" 30 ✓ C-4287 3-1/2" × 60" 30 ✓ C-4440 3-1/4" × 54" 31 ✓ C-4440 3-1/4" × 54" 31 ✓ C-4445 3-1/4" × 54" 31 ✓ C-4446 3-1/4" × 54" 31 ✓ C-4540 3" × 48" 25 ✓ C-4540 3" × 54" 25 ✓ C-4542 3" × 54" 25 ✓ C-4543 3" × 54" 25	C-4076	3-1/2" × 56"	31	~		~	~	~
C-4175 3-1/4" x 54" 28	C-4076EE	3-1/2" × 56"	31	~				
C-4176 3·1/4" × 54" 28 ✓ C-4179 6" × 60" 28 ✓ C-4240 3·1/2" × 56" 26 ✓ C-4242 3·1/2" × 56" 26 ✓ C-4245 3·1/2" × 59·1/2" 26 ✓ C-4280 3·1/2" × 56" 29 ✓ C-4280L 3·1/2" × 56" 29 ✓ C-4282 L 3·1/2" × 56" 30 ✓ C-4285 L 3·1/2" × 60" 29 ✓ C-4285 L 3·1/2" × 60" 30 ✓ C-4285 L 3·1/2" × 60" 30 ✓ C-4287 R 3·1/2" × 60" 30 ✓ C-4440 R 3·1/4" × 54" 31 ✓ ✓ C-4442 R 3·1/4" × 54" 31 ✓ ✓ C-4444 R 3·1/4" × 54" 31 ✓ ✓ C-4440 R 3·1/4" × 54" 31 ✓ ✓ C-4540 R 3·1/4" × 54" 31 ✓ ✓ C-4540 R 3·1/4" × 54" 25 ✓ C-4545 R 3" × 54" </td <td>C-4172</td> <td>3-1/4" × 54"</td> <td>28</td> <td>~</td> <td></td> <td></td> <td></td> <td></td>	C-4172	3-1/4" × 54"	28	~				
C-4179 6' × 60" 28	C-4175	3-1/4" × 54"	28	~				
C-4240 3-1/2" x 56" 26 C-4242 3-1/2" x 56" 26 C-4245 3-1/2" x 59-1/2" 26 C-4280 3-1/2" x 48" 29 C-4280L 3-1/2" x 56" 29 C-4282 3-1/2" x 56" 30 C-4282L 3-1/2" x 56" 30 C-4285 3-1/2" x 60" 29 C-4287 3-1/2" x 48" 31 C-4440 3-1/4" x 54" 31 C-4445 3-1/4" x 54" 31 C-4446 3-1/4" x 54" 31 C-4446 3-1/4" x 54" 31 C-4540 3" x 54" 25 C-4542 3" x 54" 25 C-4543 3" x 54" 25 C-4546 3" x 54" 25 C-4550BT 3" x 54" 25 C-45460 3" x 54" 25 C-4550BT 3" x 54" 25 C-4550BT 3" x 54"	C-4176	3-1/4" × 54"	28	~			~	
C-4242 3-1/2" x 56" 26	C-4179	6" × 60"	28	~				
C-4245 3-1/2" x 59-1/2" 26	C-4240	3-1/2" × 47-1/2"	26	~				
C-4280 3-1/2" x 48" 29	C-4242	3-1/2" × 56"	26	~				
C-4280L 3-1/2" × 56" 29	C-4245	3-1/2" × 59-1/2"	26	~				
C-4282 3-1/2" x 48" 30	C-4280	3-1/2" × 48"	29	~				
C-4282L 3-1/2" × 56" 30	C-4280L	3-1/2" × 56"	29	~				
C-4285 3-1/2" x 60" 29	C-4282	3-1/2" × 48"	30	~				
C-4287 3-1/2" x 60" 30	C-4282L	3-1/2" × 56"	30	~				
C-4440 3-1/4" x 48" 31	C-4285	3-1/2" × 60"	29	~				
C-4442 3-1/4" x 54" 31	C-4287	3-1/2" × 60"	30	~				
C-4445 3-1/4" x 54" 31	C-4440	3-1/4" × 48"	31	~			~	
C-4446 3-1/4" x 54" 31	C-4442	3-1/4" × 54"	31	~			~	
C-4540 3" × 48" 25	C-4445	3-1/4" × 54"	31	~			~	
C-4542 3" × 54" 25	C-4446	3-1/4" × 54"	31	~			~	
C-4545 3" × 54" 25	C-4540	3" × 48"	25	~				
C-4546 3" × 54" 25	C-4542	3" × 54"	25	~				
C-4547 3" × 60" 25	C-4545	3" × 54"	25	~				
C-4550BT 3" × 48" 25	C-4546	3" × 54"	25	~				
C-4555BT 3" × 54" 25	C-4547	3" × 60"	25	~				
C-4556BT 3" × 54" 25	C-4550BT	3" × 48"	25	~				
C-4840 3-1/2" × 56" 27	C-4555BT	3" × 54"	25	~				
,	C-4556BT	3" × 54"	25	~				
C-4845 3-1/2" × 72"	C-4840	3-1/2" × 56"	27	~				
	C-4845	3-1/2" × 72"	27	~				

PIN TOP BALUSTERS									
COLLECTION	SIZE	PAGE#	RED OAK	POPLAR	PRIMED	HARD MAPLE			
C-5015	1-1/4"	24	~	~	~	~			
C-5040	1-1/8"	24			✓				
C-5151	1-3/4"	28	~		~				
C-5211	1-3/4"	29			✓				
C-5251	1-3/4"	30	~		~				
C-5611	1-3/4"	26	✓		✓				
C-5845	1-9/16"	27			✓				

HEMLOCK			
COLLECTION	SIZE	PAGE#	HEMLOCK
C-5060	1-1/4"	31	~
C-4076	3-1/4"	31	✓
C-4076EE	3-1/4"	31	~
C-6045	2-1/2" × 1-1/16" (1-1/4" PLOW)	69	✓

IRON BALUSTEI	RS/NEWEL	S	A	BZ	В	LK	0	RB	0	RC	PC	s	AT
COLLECTION	sku	PAGE #	LITE	SOLID	LITE	SOLID	LITE	SOLID	LITE	SOLID	LITE	LITE	SOLIE
NEWL-BASK48	2450	55											~
NEWL-TW48	2452	55											~
REN-PANEL	2490	54	~		~		~		~			~	
M-399	2491	54											~
M-555	2492	54											~
1TW44	2550	38	~	~	~	~	~	~	~	~	~	~	~
2TW44	2551	38	~	~	~	~	~	~	~	~	~	~	~
1BASK44	2552	38	~	~	~	~	~	~	~	~	~	~	~
2BASK44	2553	38	~	~	~	~	~	~	~	~	~	~	~
1TW22	2554	38	~		~		~		~			~	
PLA44	2555	39	~	~	~	~	~	~	~	~	~	~	~
1KNUC44	2556	39	~	~	~	~	~	~	~	~	~	~	~
2KNUC44	2557	39	~	~	~	~	~	~	~	~	~	~	~
2KNUC1BASK44	2558	39	~		~		~		~			~	
1RIB44	2560	40	~	~	~	~	~	~	~	~		~	~
2RIB44	2561	40	~	~	~	~	~	~	~	~		~	~
M14044	2570	50	~	~	~	~	~	~	~	~		~	~
M15044	2571	50	~	~	~	~	~	~	~	~		~	~
M16044	2572	50	~	~	~	~	~	~	~	~		~	~
M14344	2575	50	~	~	~	~	~	~	~	~		~	~
M301	2580	42	~		~	~	~		~		~	~	
M601	2581	42	~	~	~	~	~	~	~	~		~	~
M325	2582	42	~		~		~		~			~	
M326	2583	43			~		~					~	
M501	2585	42	~		~		~		~			~	
M65144	2595	51			~		~		~			~	
M65244	2596	51			~		~		~			~	
M65344	2597	51			~		~		~			~	
M65044	2598	51			~		~		~			~	
KW-1TW44	2650	41					~					~	
KW-2TW44	2651	41					~					~	
KW-1BASK44	2652	41					~					~	
KW-2BASK44	2653	41					~					✓	
KW-M501	2685	41					~					~	
M13344	2760	46						~					~
M13444	2761	46						~					~
M13144	2766	46						~					~
M13244	2767	46						~					~
R60144	2770	48						~					~
R60244	2771	48						~					~
R61144	2772	48						~					~
R61244	2773	48						~					~
R60044	2775	48						~					~

IRON BALUSTERS/	NEWELS	5	А	BZ	В	LK	0	RB	0	RC	PC	Si	AT
COLLECTION	sku	PAGE#	LITE	SOLID	LITE	SOLID	LITE	SOLID	LITE	SOLID	LITE	LITE	SOLID
MEGA-1TW	2850	52	~		~		~		~			~	
MEGA-2TW	2851	52	~		~		~		~			~	
MEGA-1BASK	2852	52	~		~		~		~			~	
MEGA-2BASK	2853	52	~		~		~		~			~	
MEGA-PLA	2855	53	~		~		~		~			~	
MEGA-1KNUCK	2856	53	~		~		~		~			~	
MEGA-2KNUCK	2857	53	~		~		~		~			~	
MEGA-M601	2881	53	~		~		~		~			~	
M40144	2930	44			~	~							
M40244	2931	44			~	~							
M41144	2933	44			~	~							
NEWL-14048	2940	55											~
M8044	2962	40	~		~		~		~			~	~
M8544	2963	40	~		~		~		~			~	~
WAVE44	2968	39	~		~		~		~			~	
R54344	2970	49			~	~							
R54044	2971	49			~	~							
R55044	2972	49			~	~							
M331	2982	43										~	~
PLA40-BLY	2986	45										~	~
1TW40-BLY	2987	45										~	~
1BASK40-BLY	2988	45										~	~
M30544	2990	47	~	~	~	~	~	~	~	~		~	~
M30844	2991	47	~	~	~	~	~	~	~	~		~	~
M9044	2995	46	~	~	~	~	~	~	~	~		~	~
M10044	2996	46				~	~	~	~	~		~	~
M11044	2997	46		~		~	~	~	~	~		~	~

IRON SHOES			А	BZ	В	LK	o	RB	o	RC	F	PC	SAT	
COLLECTION	sku	PAGE#	LITE	SOLID										
RM-301	2330	59	~		~		~	~	~				~	~
RM-201	2331	59											~	
FSH-01	2340	58	~	~	~	~	~	~	~	~	~	~	~	~
H-03	2341	58	~	~	~	~	~	~	~	~			~	~
M-06	2342	58	~	~	~	~	~	~	~	~	~	~	~	~
AK-01	2345	58	~	~	~	~	~	~	~	~	~	~	~	~
PSH-02	2350	58	~	~	~	~	~	~	~	~	~	~	~	~
H-05P	2351	58	~	~	~	~	~	~	~	~			~	~
RAK-01	2352	59											~	
NC-101	2360	59												~
R-08F	2370	59						~						~
R-09P	2371	59						~						~
R-10	2375	59	~		~		~		~				~	
MEGA-PSH-08	2390	58	~	~	~	~	~	~	~	~			~	~
MEGA-FSH-08	2391	58	~		~		~		~				~	
MEGA-M-08	2392	58	~	~	~	~	~	~	~	~			~	~
SCR-01	2910	58	~	~	~	~	~	~	~	~			~	~
M-020	2911	58		~									~	
M-022	2912	58			~									
H-06	2915	58	~	~	~	~	~	~	~	~			~	~
R-07F	2916	59			~	~		~						
R-06P	2917	59			~									
RAK-03	2918	59			~									
RD-201	2919	59		~		~	~	~		~			~	~
SQ-301	2929	59					~	~					~	~

HANDRAIL BRACK	ETS
IRON COLLECTION	PAGE #
C-3611	77
C-3621	77
C-3631	77
C3622	77
C-3632	77

BENDING RAIL					
COLLECTION	SIZE	PAGE #	RED OAK	HARD MAPLE	WHITE OAK
C-6016	7-PIECE	66	~	~	~
C-6216	8-PIECE	66	✓	✓	
C-6116	9-PIECE	66	✓		
C-6416	9-PIECE	67	~		

FILLET						
COLLECTION	SIZE	PAGE#	RED OAK	BEECH	POPLAR	HARD MAPLE
C-6050	1-1/4"	67	~	~	~	~
C-6007	1-3/4"	67	~			~

MODERN							
COLLECTION	SIZE	PAGE#	RED OAK	BEECH	POPLAR	HARD MAPLE	WHITE OAK
C-4074	3" × 56"	31	~		~	~	~
C-4076	3-1/2" × 56"	31	✓		~	✓	✓
C-4071	3" × 48"	31					
M432	1/2" × 44"	57					
M-435	1/2" × 44"	57					
M-438	1/2" × 44"	57					
M-439	1/2" × 44"	57					
SS-TUBE	304-5/8" × 96"	62					
C-6700	2-1/2" × 1-5/8"	62					
C-6840	2-5/8" × 1-5/8"	62					

HANDRAIL							
COLLECTION	SIZE	PAGE #	RED OAK	BEECH	POPLAR	HARD MAPLE	WHITE OAK
C-6010	2-1/4" × 2-3/8"	66	~		~	~	~
C-6010P	2-1/4" × 2-3/8" (1-1/4" PLOW)	66	✓		✓		~
C-6210	2-5/8" × 2-3/8"	66	~		~		~
C-6210P1	2-5/8" × 2-3/8" (1-3/4" PLOW)	66	✓				✓
C-6410P1	2-5/8" × 2-3/8" (1-3/4" PLOW)	67	~				
C-6700P		68	~		~		~
C-6700P1		68	✓		✓		~

TREAD ACCESS	ORIES					
ACCESSORIES	PAGE#	RED OAK	BEECH	POPLAR	HARD MAPLE	WHITE OAK
C-6973	75	~	~			~
C-6975	75	✓	✓			
C-8028	75	~		~		✓
C-8028V	75	✓				
C-8029	75	~				✓
C-8029V	75	✓				
C-8080	75	~				
C-8080-13	75	✓				
C-8081	75	~			✓	
C-8085	75	✓				✓

ACCESSORIES &	L HARDWARE						
ACCESSORIES	PAGE#	ACCESS.	RED OAK	ВЕЕСН	POPLAR	HARD MAPLE	WHITE OAK
C-3000	79		~	~	~	~	~
C-3010	79		~				
C-3015	79		~				
C-3020	79		~				
C-3505	78		~		~		
C-3520	78		~		~	✓	
C-3001	79	~					
C-3008	78	~					
C-3501	78	~					
C-3009	79	~					
C-3032	79	~					
C-3201	78	~					
C-3203	78	~					
C-3283	78	~					
C-3301	78	~					
C-3302	78	~					
C-3901	79	~					
RP-100	79	~					

FITTINGS								
SERIES	COLLECTION	PART	PAGE #	RED OAK	BEECH	POPLAR	HARD MAPLE	WHITE OAK
TRADITIONAL	C-7005	QUARTERTURN FOR C-6042	69	~				
	C-7007	COPPED END	70	~				
	C-7009	RETURNED END	70	~	~	~	~	
	C-7010	STARTING EASING W/ CAP	70	~	~	~	~	
	C-7011	LEVEL QUARTERTURN 90°	70	✓	~	~	~	✓
	C-7012S	UP EASING	71	~	~	~	~	~
	C-7013 C-7014S	OVER EASING UP EASING 90°	71 71	~	y	*	V	
	C-7014S	OVER EASING W/ RETURNED END		~	~	~	~	
	C-7019	OPENING CAP	71	~	~	~	~	
	C-7020	TANDEM CAP	71	~	~	~	~	~
	C-7021	QUARTERTURN NEWEL CAP	71	~	~	~	~	~
	C-7022	LEVEL NEWEL CAP 45°	71	~	~	~	~	
	C-7023	QUARTERTURN FOR C-6040	69	~		~		
	C-7024	STARTING EASING FOR C-6040	69	~		~		
	C-7025	OVER EASING FOR C-6040	69	~		~		
	C-7026	LEVEL TURN 45°	71	~	~			
	C-7030 C-7035	RH VOLUTE	70 70	~	y	*	Y	~
	C-7033	VERTICAL VOLUTE	70	~	•	•	•	•
	C-7040	LH TURNOUT 4-7/8" C/C	70	~	~	~	~	
	C-7045	RH TURNOUT 4-7/8" C/C	70	~	~	~	~	
	C-7047LH	LH "S" TURN	71	~	~	~	~	~
	C-7047RH	RH "S" TURN	71	~	~	~	~	~
	C-7071	LH 2-RISER NO CAP	72	✓				
	C-7076	RH 2-RISER NO CAP	72	~				
	C-7089	2-RISER W/ TANDEM CAP	72	~				
BRISTOL	C-7099 C-7109	2-RISER NO CAP RETURNED END	72 70	~	~	~	~	~
BRISTOL	C-7109 C-7110	STARTING EASING W/ CAP	70	~			Y	
	C-7111	LEVEL QUARTERTURN 90°	70	~			~	
	C-7112S	UP EASING	71	~			~	
	C-7113	OVER EASING	71	~			~	
	C-7114S	UP EASING 90°	71	~			~	
	C-7119	OPENING CAP	71	~			~	
	C-7120	TANDEM CAP	71	~			~	
	C-7121	QUARTERTURN NEWEL CAP	71	~			~	
	C-7122 C-7126	LEVEL NEWEL CAP 45° LEVEL TURN 45°	71 71	~				
	C-7126 C-7130	LH VOLUTE	70	~			~	
	C-7135	RH VOLUTE	70	~			~	
	C-7140	LH TURNOUT 4-7/8" C/C	70	~			~	
	C-7145	RH TURNOUT 4-7/8" C/C	70	~			~	
	C-7147LH	LH "S" TURN	71	~				
	C-7147RH	RH "S" TURN	71	~				
	C-7199	2-RISER NO CAP	72	~			~	
CLASSIC	C-7207	COPED END	70	~				
	C-7209	RETURNED END	70	~			~	
	C-7210 C-7211	STARTING EASING W/ CAP LEVEL QUARTERTURN 90°	70 70	*		V	· ·	
	C-7211 C-7212S	UP EASING	70	~		*	~	
	C-72123	OVER EASING	71	~		•	~	
	C-7214S	UP EASING 90°	71	~			· ·	
	C-7216	OVER EASING W/ RETURNED END	71	~				
	C-7219	OPENING CAP	71	~		~	~	
	C-7220	TANDEM CAP	71	~			~	
	C-7221	QUARTERTURN NEWEL CAP	71	✓			~	
	C-7222	LEVEL NEWEL CAP 45°	71	~				
	C-7226	LEVEL TURN 45°	71	✓				
	C-7230	LH VOLUTE	70	~			~	
	C-7235	RH VOLUTE	70	*			~	
	C-7240 C-7245	LH TURNOUT 4-7/8" C/C RH TURNOUT 4-7/8" C/C	70 70	*				
	C-7245 C-7247LH	LH "S" TURN	71	*			~	
	C-7247RH	RH "S" TURN	71	~				
	C-7299	2-RISER NO CAP	72	~		~	~	

SERIES	COLLECTION	PART	PAGE#	RED OAK	BEECH	POPLAR	HARD MAPLE	WHITE OAK
GEORGIAN	C-7310	STARTING EASING W/ CAP	70 70	V ✓	BEECH	TOTEAR	TIARD MIAI EE	WITH OAR
	C-7310 C-7311	LEVEL QUARTERTURN 90°	70	~				
	C-7312S	UP EASING	71	~				
	C-73123	OVER EASING	71	~				
	C-7314S	UP EASING 90°	71	~				
	C-7319	OPENING CAP	71	~				
	C-7319	TANDEM CAP	71	~				
	C-7320 C-7321	QUARTERTURN NEWEL CAP	71	~				
	C-7321	LH VOLUTE	70	~				
	C-7335	RH VOLUTE	70	~				
	C-7340	LH TURNOUT 4-7/8" C/C	70	~				
	C-7345	RH TURNOUT 4-7/8" C/C	70	~				
	C-7371	LH 2-RISER NO CAP	72	~				
	C-7376	RH 2-RISER NO CAP	72	~				
	C-7389	2-RISER W/ TANDEM CAP	72	~				
	C-7399	2-RISER NO CAP	72	~				
RICHMOND	C-7410	STARTING EASING W/ CAP	70	~				
KICIIWIOND	C-7410	LEVEL QUARTERTURN 90°	70	~				
	C-74112S	UP EASING	71	~				
	C-74123	OVER EASING	71	~				
	C-7414S	UP EASING 90°	71	*				
	C-7419	OPENING CAP	71	~				
	C-7420	TANDEM CAP	71	~				
	C-7421	QUARTERTURN NEWEL CAP	71	~				
	C-7421	LEVEL NEWEL CAP 45°	71	~				
	C-7422	LH VOLUTE	70	~				
	C-7435	RH VOLUTE	70	~				
	C-7440	LH TURNOUT 4-7/8" C/C	70	~				
	C-7445	RH TURNOUT 4-7/8" C/C	70	~				
	C-7443 C-7447LH	LH "S" TURN	71	~				
	C-7447EH	RH "S" TURN	71	*				
	C-7447KH	2-RISER NO CAP	71	~				

ROSETTES								
COLLECTION	SIZE	PAGE#	RED OAK	BEECH	POPLAR	HARD MAPLE	WHITE OAK	
C-7217	5-3/8"	74	~					
C-7237	4-3/16" × 6-3/16"	74	✓	✓	✓	✓	✓	
C-7317	4-5/8"	74	~	~	~	~	~	
C-7318	4-3/16" × 5-3/8"	74	✓					
C-7337	4" × 5-1/2"	74	~	~	~	~	~	

SHOE RAIL/WALL RAIL							
COLLECTION	SIZE	PAGE#	RED OAK	BEECH	POPLAR	HARD MAPLE	
C-6045	2-1/2" × 3/4" (1-1/4" PLOW)	69	~		~	~	
C-6006	3-1/8" × 1" (1-3/4" PLOW)	69	✓		~		
C-6040	1-11/16" × 1-1/2"	69	~	~	~		
C-6042	2-1/4" × 1-9/32"	69	~		~		

STARTING STEPS							
COLLECTION	SIZE	PAGE#	RED OAK	HARD MAPLE	WHITE OAK		
C-8010	AVAIL 48", 54", 60", & 72"	74	~	~	~		
C-8015	AVAIL 48", 54", 60"	74	✓	✓	✓		
C-8016	AVAIL 48", 53", & 58"	74	~				
C-8030	AVAIL 48" & 60"	74	~				
C-8010-2	REV STARTING TREAD (NO NOTCH)	76	~				
C-8011	REV STARTING TREAD (NOTCH)	76	~				

TREADS/RISERS/TREAD ACCESSORIES							
COLLECTION	SIZE	PAGE#	RED OAK	HARD MAPLE	WHITE OAK	PRIMED	
C-8070	MULTIPLE VARIATIONS	75	~	~	~		
C-8075	8" 36", 42", 48", 54", 60", 72"	75	✓		✓	~	
C-8072	5-1/4" 12"	76	~	✓	✓		
C-8076	5-1/4" 8"	76	✓	✓	✓		
C-8079	REV FALSE TREAD/RISER	76	~				







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