FILM



STAIR SYSTEMS

ELEGANT WOOD & IRON STAIR COMPONENT COLLECTIONS

PRODUCTS PICTURED

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WOOD SPECIES OFFERING

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WWW.FITTS.COM NEW WEBSITE FEATURES

Fitter

air Systems fo

Foday's Home

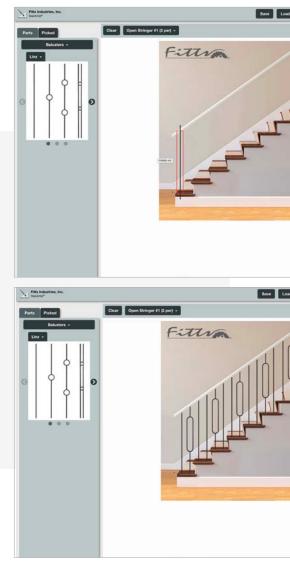
3

Our updated website now features an electronic catalog and interactive stair design tool. It is constantly being updated with new products, blog posts, and a dealer locator.

Iron Baluster Layout Simulator

Fitts' new interactive stair design tool allows you to simplify the process of designing an iron stair layout that fits your style. It's as easy as drag and drop!





ODUCTS CTUR

1

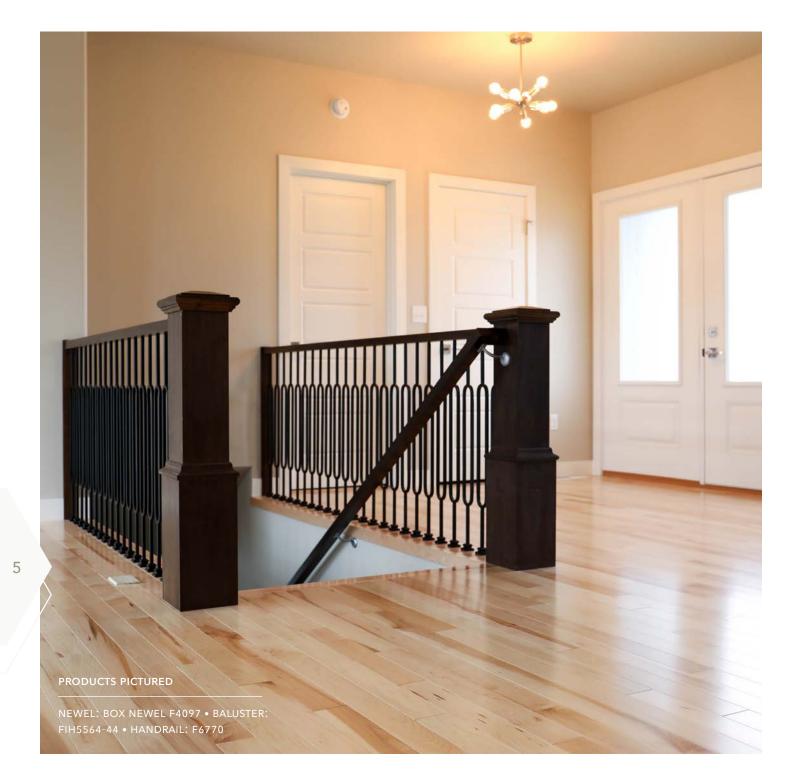
. Share f @ 8

d Email

More -Share Design 👔 🙆 🛃

> NEWEL: BO -IH5560-4

IRON



DESIGNER FINISHES 8 UNIQUE & TIMELESS FINISHES



BLACK



BLACK SATIN



SILVER & BLACK



ANTIQUE NICKEL



RUBBED BRONZE



ANTIQUE BRONZE



RUBBED COPPER



6

ASH GRAY

*COLOR MAY VARY DUE TO THE UNIQUE NATURE OF THE FINISHES (FINISH AVAILABILITY MAY VARY BY PRODUCT)



FI3101-1-1/4 Shoe with 1-1/4" Base



FI3101 Shoe with 1-1/2" Base



FI3104 Shoe with Screw Attachments



FI3102 Pitch Shoe 38°



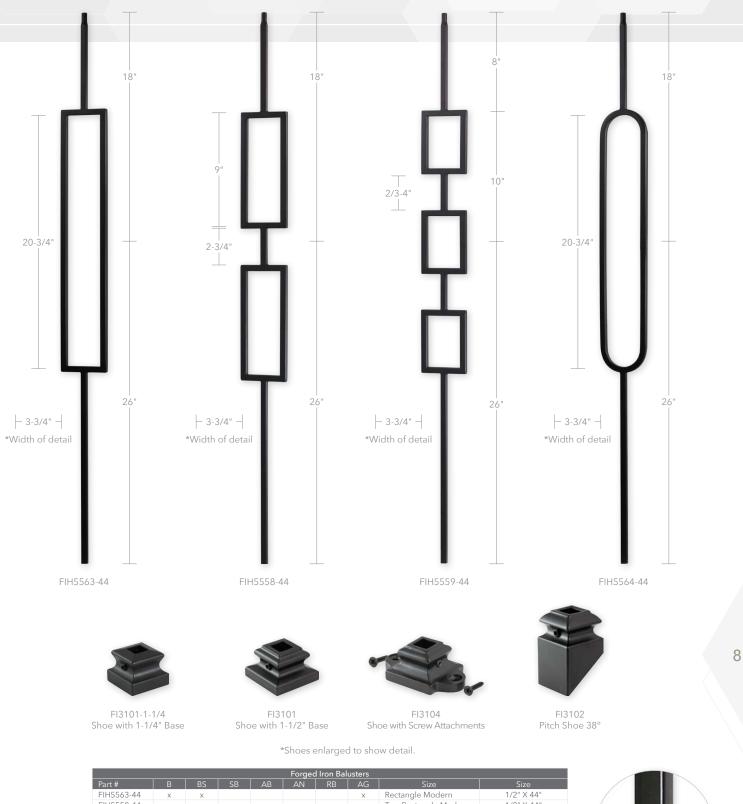
Bar Stock Detail 1/2" Square

					Forge	d Iron Ba	lusters		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FIH5568-44		х					Rectangle Modern	1/2" X 44"	1.15
FIH5569-44		х					Oval Modern	1/2" X 44"	1.60
FIH5565-44		х					Circle Modern	1/2" X 44"	1.30
FIH5566-44		х					Two Circle Modern	1/2" X 44"	1.90
FIH5567-44	х	х			х		Art Deco H Baluster	1/2" X 44"	1.15
					Forg	ed Iron S	Shoes		
Part #	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs)
FI3101-1-1/4	х	х	х	х	х	х	Iron Shoe 1-1/4" Base	1/2"	0.14
FI3101	х	х	х	х	х	х	Iron Shoe 1-1/2" Base	1/2"	0.14
FI3104	х	х	х	х	х	х	Shoe/Screw	1/2"	0.15
FI3102	х	х	х	х	х	х	Iron Pitch Shoe	1/2"	0.15

*Shoes enlarged to show detail.

B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process **Product availability may vary by warehouse location

1/2" HOLLOW IRON



Part #	В	82	SB	AB	AN	I KR	AG	Size	Size
FIH5563-44	х	х					х	Rectangle Modern	1/2" X 44"
FIH5558-44	×	х					х	Two Rectangle Modern	1/2" X 44"
FIH5559-44	×	х					х	Three Rectangle Modern	1/2" X 44"
FIH5564-44	×	х					х	Oval Modern	1/2" X 44"
					Forg	ed Iron S	hoes		
Part #	В	BS	SB	AB	AN	RB	AG	Size	Size
FI3101-1-1/4	х	х	х	х	х	х	х	Iron Shoe 1-1/4" Base	1/2"
FI3101	×	х	х	х	х	х	х	Iron Shoe 1-1/2" Base	1/2"
FI3104	×	х	х	х	х	×	х	Shoe/Screw	1/2"
FI3102	х	х	х	х	х	х	х	Iron Pitch Shoe	1/2"
D Dla alv e DC	Black Sa	tin e CD -	Cilver 9		0 Austinu	Dropad	• ANI	Antique Nickel • RB = Rubbed	Deserve A.C. Ash Co

Bar Stock Detail 1/2" Square

LINZ

COPENHAGEN

9/16" ROUND HOLLOW IRON





9

Bar Stock Detail 9/16" Round

Weight / Each (lbs) Part # Description 9/16" Spoon Round Collar 9/16" Spoon 2 Round Collar 9/16" x 44" 9/16" x 44" FIH5577-44 1.65 FIH5578-44 FIH5576-44 9/16" Round Tube 9/16" X 44" .85 FIH5579-44 9/16" Round One Collar 9/16" X 44' 1.65 FIH5580-44 9/16" Round Two Collar 9/16" X 44 1.95 Shoes Part # ght / Each (lbs) Description FI3106 9/16' 0.14 Shoe Round Base FI3108 9/16" 0.14 Pitch Shoe 38° FI3107 Shoe 1-1/2" Base 0.14 9/16" B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process **Product availability may vary by warehouse location

FITTS | IRON COLLECTIONS • COPENHAGEN

BURGUNDY

1/2" ROUND SOLID IRON



Round Plain

Round Shoe

Shoe/Screw Round

Iron Pitch Round Shoe

n Shoes

ed Irc

B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze

AB

1/2" X 44"

1/2

1/2"

1/2"

1.75

Weight / Each (lbs

0.14

0.15

0.13

Bar Stock Detail 1/2" Round

*Finishes vary based on powdercoating process **Product availability may vary by warehouse location

Х

Х

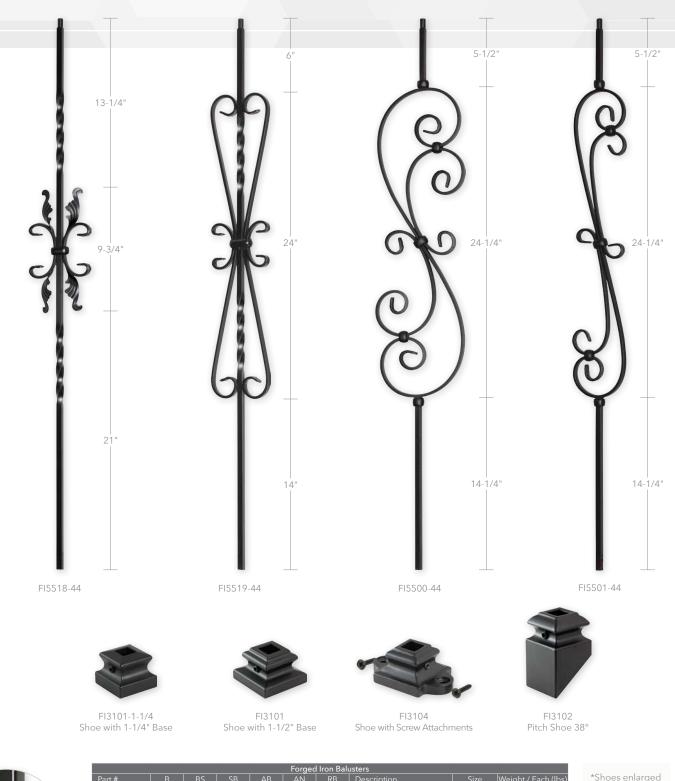
FI5575-44

FI3101-5

FI3104-5

FI3102-5

MONTE CARLO



11

Bar Stock Detail 1/2" Square

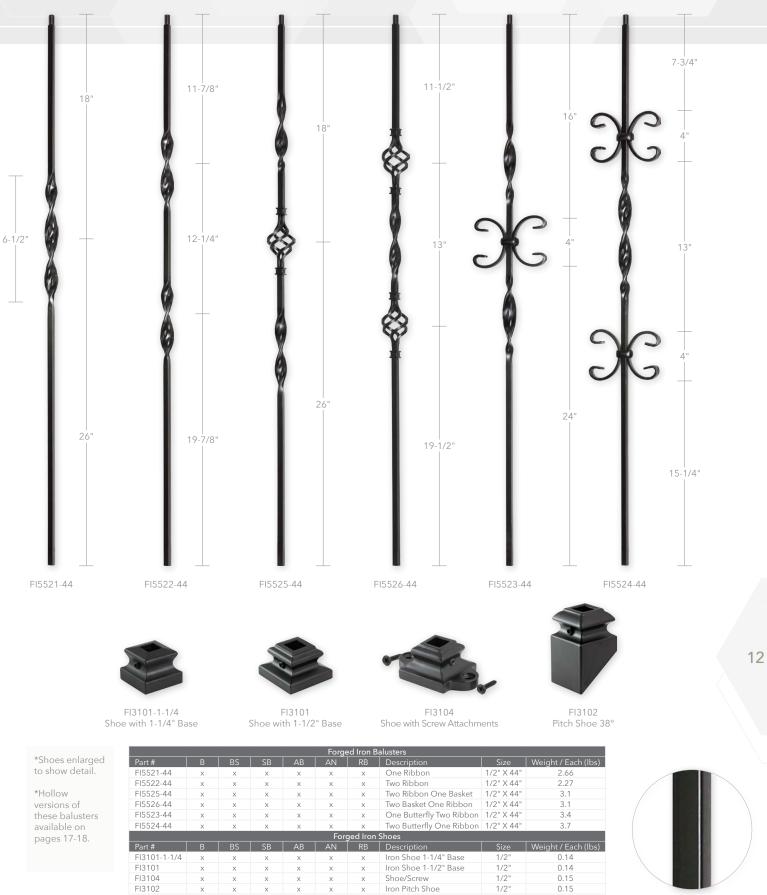
FI5518-44 Twist/Butterfly/Leaf 1/2" X 44" FI5519-44 Twist/Butterfly/Scroll 1/2" X 44" 3.75 FI5500-44 7" Scroll 1/2" X 44" 5.4 FI5501-44 4-1/4" Code Scroll 1/2" X 44' 5.2 AN FI3101-1-1/4 Iron Shoe 1-1/4" Base 1/2' 0.14 Х FI3101 Iron Shoe 1-1/2" Base 1/2" 0.14 X FI3104 Shoe/Screw 1/2" 0.15 Х FI3102 Iron Pitch Shoe 1/2" 0.15 B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process

**Product availability may vary by warehouse location

*Shoes enlarged to show detail.

*Hollow versions of these balusters available on pages 17-18. 1/2" SOLID IRON

PROVENCE



B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process **Product availability may vary by warehouse location

Bar Stock Detail 1/2" Square

TAVISTOCK

9/16" SOLID IRON



Bar Stock Stamped Detail 9/16" Square

Part #

FI3101-2

FI3104-2

FI3102-2

13

9/16" 0.14 Shoe/Screw 9/16" Iron Pitch Shoe 0.15 B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process **Product availability may vary by warehouse location

Iron Shoe

these balusters available on pages 17-18.

Weight / Each (lbs)

0.14

9/16"

9/16" SOLID IRON

RAVENNA



FI3102-2 Iron Pitch Shoe 9/16" 0.15 х B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze *Finishes vary based on powdercoating process **Product availability may vary by warehouse location

Bar Stock Scalloped Detail

9/16" Square

BORDEAUX



Bar Stock Detail 1/2" Square

FI3102

FI3103

*Finishes vary based on powdercoating process **Product availability may vary by warehouse location

FITTS | IRON COLLECTIONS • BORDEAUX

1/2"

1/2"

0.15

0.15

Iron Pitch Shoe

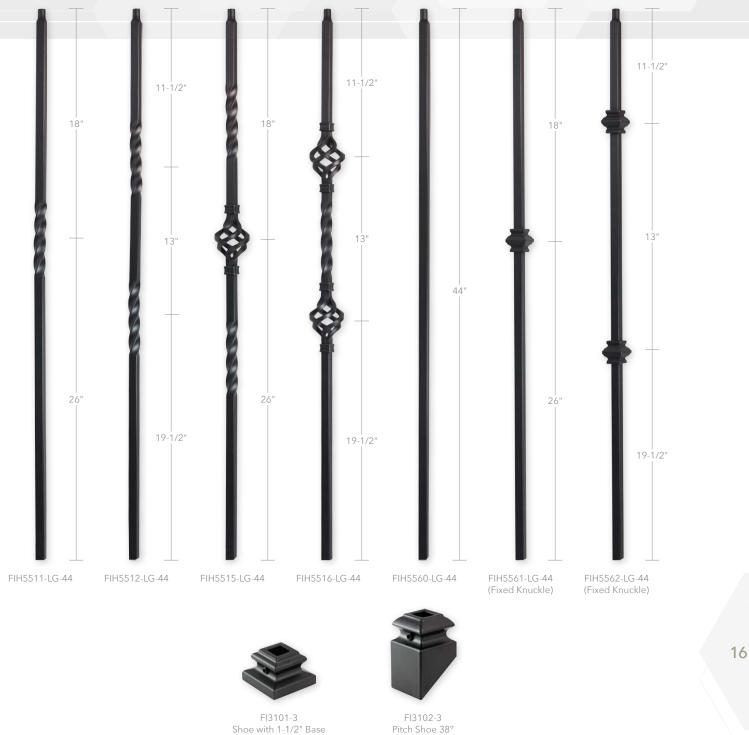
Iron Adjustable Knuckle

х

B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze

3/4" HOLLOW IRON

MEGA | BORDEAUX



*Shoes enlarged to show detail.

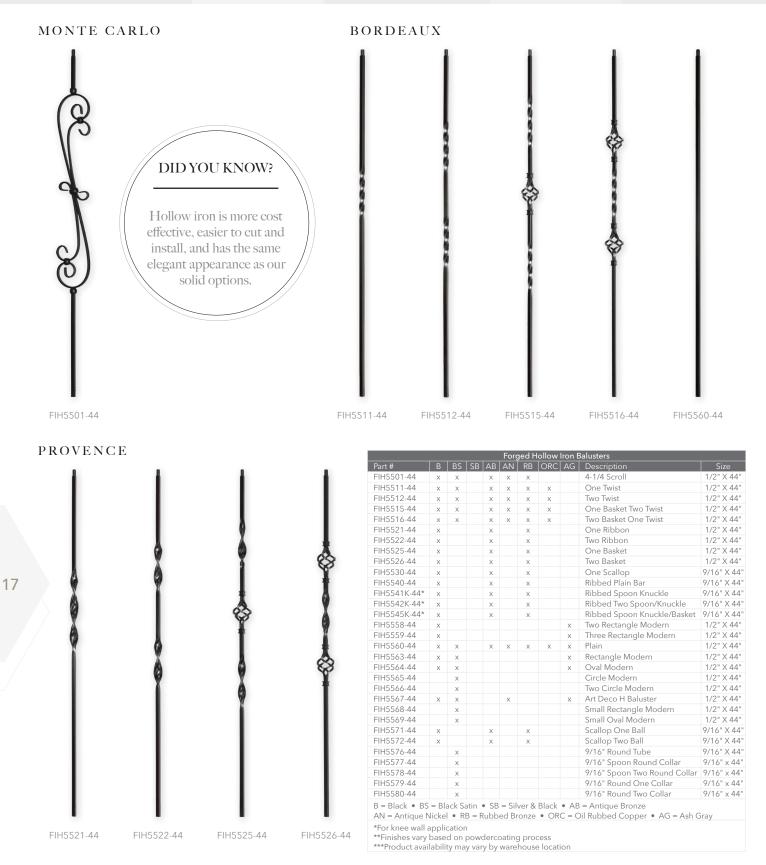
FIH5511-LG-44 One Twist 3/4" X 44" FIH5512-LG-44 Two Twist 3/4" X 44" FIH5515-LG-44 One Basket Two Twist 3/4" X 44" FIH5516-LG-44 Two Basket One Twist 3/4" X 44" FIH5560-LG-44 Plain Bar 3/4" X 44" FIH5561-LG-44 Plain One Knuckle 3/4" X 44" FIH5562-LG-44 Plain Two Knuckles 3/4" X 44" Description FI3101-3 Iron Shoe 1-1/2" Base 3/4' Х Х FI3102-3 Iron Pitch Shoe 3/4" B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze • AN = Antique Nickel • RB = Rubbed Bronze • ORC = Oil Rubbed Copper

*Finishes vary based on powdercoating process **Product availability may vary by warehouse location

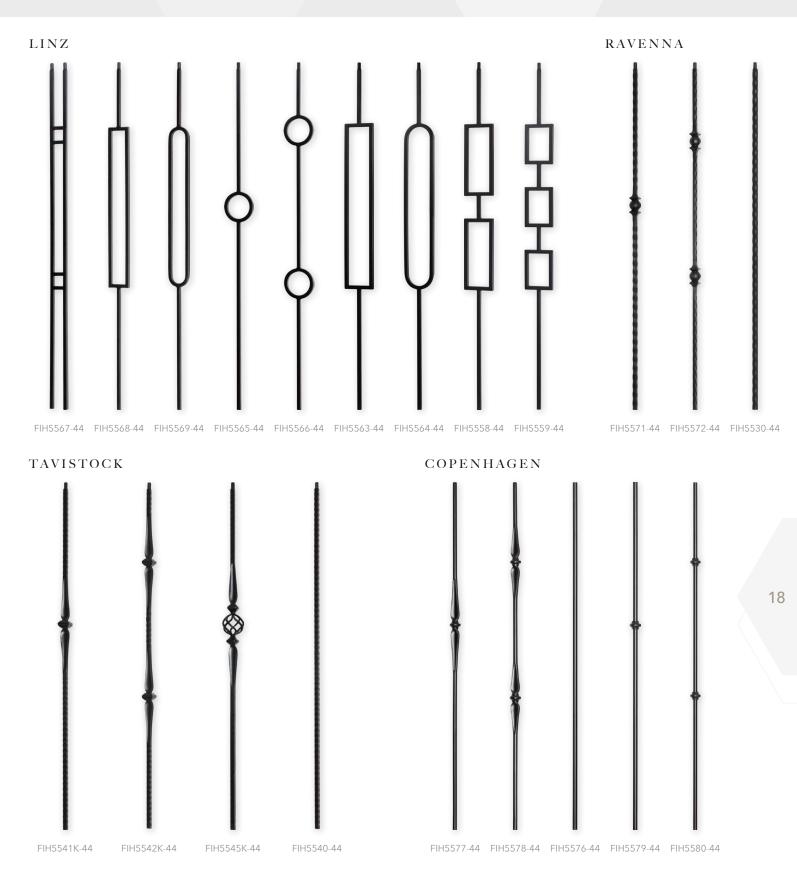


Bar Stock Detail 3/4" Square

HOLLOW IRON



HOLLOW IRON



IRON NEWEL POSTS



FI4111-48



FI3400 Newel Attachment & Shoe with Screws and Wrench

*Shoe enlarged to show detail.

Part #		BS	SB	AB	AN	RB	Description		Weight / Each (lbs
FI4111-48	х	х	х	х			One Twist	1-3/16" X 48"	18
FI4115-48	х	х	х	х			Two Twist One Basket	1-3/16" X 48"	20
FI4121-48	х	х	х	х			One Ribbon	1-3/16" X 48"	18
FI4141-48	х	х	х	х			Spindle/Knuckle	1-3/16" X 48"	21
* Finishes v ** Product									
					Fo	rged	Iron Shoes and Knuckles		
	В	BS	SB	AB	AN	RB	Description	Size	Weight / Each (lbs
Part #		×	×	×			Newel Shoe	1-3/16"	3

IRON ACCESSORIES **SHOES & TOOLS**

SHOES & KNUCKLE FOR SQUARE 1/2" BALUSTERS



FI3101-1-1/4 Shoe with 1-1/4" Base



FI3101 Shoe with 1-1/2" Base



FI3104 Shoe with Screw Attachments

SHOES FOR SQUARE 9/16" BALUSTERS



FI3102 Pitch Shoe 38°



FI3103 Decorative Knuckle



FI3101-2 Shoe with 1-1/2" Base





FI3104-2 Shoe with Screw Attachments



FI3102-2 Pitch Shoe 38°



FI3108 Pitch Shoe 38°



FI3001 Hex Wrench for Iron Shoes

Touch Up Pen Colors:

Black	
Black Satin	
Bronze	
A 11 1 1	

20

FI3300-B	Black
FI3300-BS	Black Sa
FI3300-BRNZ	Bronze
FI3300 NCKL	Nickel
FI3300-COPR	Copper

To replicate forged iron finishes, use the following color combinations:

 Black Black Touch Up Pen

 Black Satin Black Satin Touch Up Pen

 Antique Bronze Bronze & Black Touch Up Pens

 Silver & Black Nickel & Black Satin Touch Up Pens

 Antique Nickel Nickel & Black Touch Up Pens

 Rubbed Bronze Bronze & Copper Touch Up Pens





FI3101-5 Shoe with 1-1/2" Base

FI3200-NZ

Nozzle

FI3101

FI3101-2

FI3101-5

FI3102

FI3102-2

FI3102-5

FI3103

FI3104

FI3104-2

FI3104-5

FI3105

FI3106

FI3107

FI3108

FI3101-NS

FI3101-1-1/4



FI3200-EF

Two-Part Epoxy

B BS SB AB AN RB ORC AG Descriptio

d Iron Shoes and Knuckles

FI3102-5

FI3106 FI3107 Shoe with Round Base Shoe with 1-1/2" Base

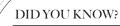


FI3300 Touch Up Pens (Sold individually)

colors have been coordinated with Valspar[®] to replicate paint finishes on forged iron products for quick and easy touch ups.



Fitts' specially formulated pen



0.14 Iron Shoe Iron Shoe 1-1/4" Base 1/2" 0 1 4 Iron Shoe 9/16' 0.14 Round Shoe 1/2" 0.14 Shoe without Set Screws 1/2" 0.14 Iron Pitch Shoe 1/2" 0.15 Iron Pitch Shoe 9/16' 0.15 Iron Pitch Round Shoe 1/2" 0.13 Iron Adjustable Knuckle 1/2" 0.15 Shoe/Screw 1/2" 0.15 Shoe/Screw 9/16' 0.14 Shoe/Screw Round 1/2" 0.15 Shoe Round Base 1/2" 0.14 Round Shoe 9/16" 0.13 Iron Shoe 9/16" Round 9/16" 0.14

Iron Pitch Shoe B = Black • BS = Black Satin • SB = Silver & Black • AB = Antique Bronze

AN = Antique Nickel • RB = Rubbed Bronze • ORC = Oil Rubbed Copper • AG = Ash Gray * Finishes vary based on powdercoating process

** Product availability may vary by warehouse location

FITTS | IRON ACCESSORIES





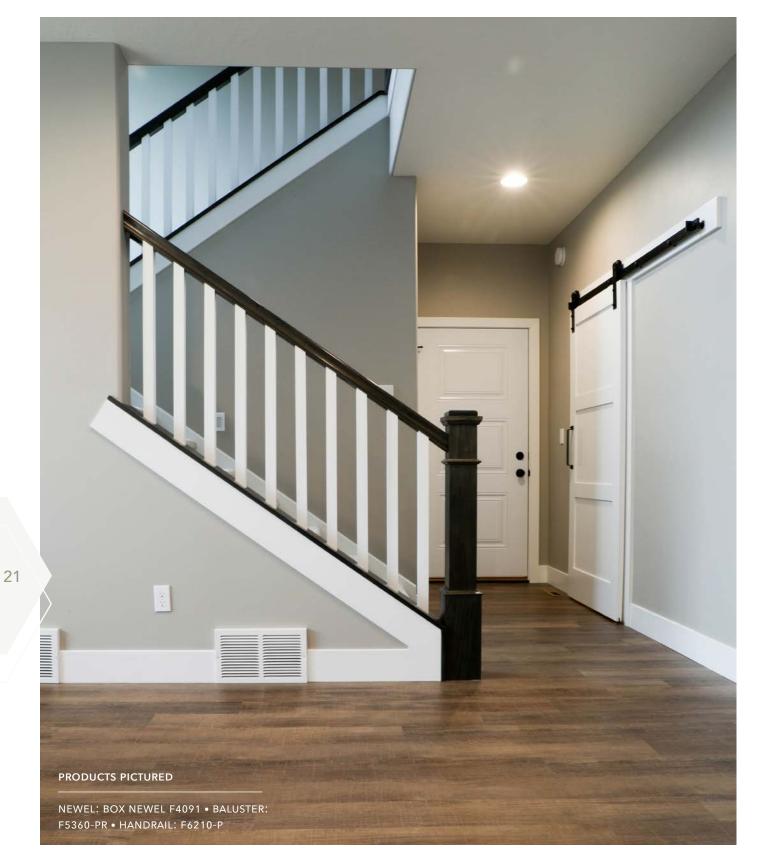
FI3200 Epoxy Gun

9/16"

Size Weight / Each (Ibs)

0.14

HARDWOOD



FITTS | HARDWOOD

6-1/4" FIXED BASE



White Oak Hemlock

*Other species available upon request

3-1/2" BASE

NEWEL CAP KITS THE PERFECT ACCENT FOR PRIMED BOX NEWELS

Newel cap kits provide versatility for pre-primed box newel posts. Each kit includes a flat top, pyramid top, and base moulding. Each cap is easily applied with construction adhesive. Kits are sold separately. When ordering, specify 35-KIT for 4090 newels or 475-KIT for 4091 newels. F35 kits can also be used with Fitts' F4000 and F4001 newels (pictured on page 32).





Part #	Base Height	Base Width	Shaft Width	Detail Height	Neck Mould to Cap Height	Overa Heigh
F4000*		3-1/2"	3-1/2"			48"
F4075		3-1/2"	3-1/2"			55"
F4076		3-1/2"	3-1/2"		6"	55"

*KITS SOLD SEPARATELY FROM NEWELS. PRIMED NEWELS INCLUDE PRIMED CAPS.

BOX NEWEL POSTS 4-1/2" ADJUSTABLE BASE



Pyramid Cap Detail All 4075, 4076 & 4090 newels include flat and pyramid caps



*Each 4090 includes a loose adjustable base to create taller intermediate newels.

4-1/2"

4-1/2

4-1/2"

4-1/2"

F4090

E4090-EI

F4090-RP

F4090-PR

24"

24"

24"

24"

	3" 6" 1" 21"		18-3/4"		18-3/4"		
	24"						
-4-1/2"− F4090 Plain		F4090-FL Fluted		F4090-RP Routed Panel		F4090-PR Primed	
nsions Detail Neck Mc	uld Overall			A	VAILABLI	E IN THE FOLLOWI	NG SPECIES:
Height to Cap He 6" 18-3/4" 6" 6"	eight Height 55" 55" 55" 55"						

Please note: In order to stay at the forefront of design and technology, from time to time Fitts makes modifications to its products. Box newel cap designs have been adapted over the years to meet customer demands. Some gallery photos may show previous versions of Fitts' box newels that have radius mouldings that have changed over time. Current box newels come with the flat and pyramid caps pictured above.

Shaf

3-1/2

3-1/2

3-1/2

3-1/2"

F4090 & F4091 PLAIN NEWELS ALSO AVAILABLE IN THE FOLLOWING SPECIES:

Cherry

Red Oak Hard Maple



Alder

24

FITTS | BOX NEWEL POSTS

*Other species available upon request

Poplar

7-1/2" FIXED BASE



AVAILABLE IN THE FOLLOWING SPECIES:

25



Red Oak Hard Maple Cherry

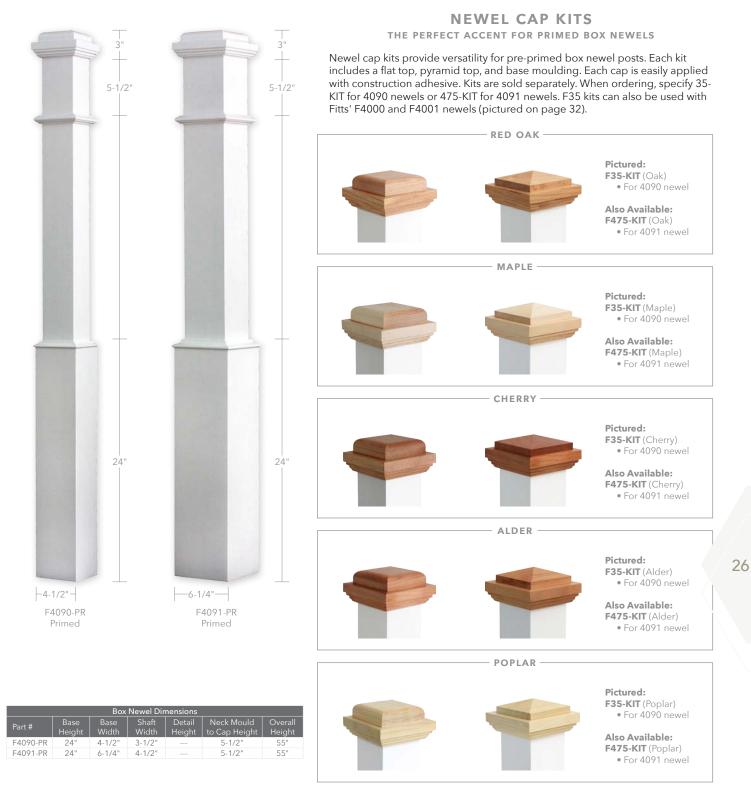
Poplar

Alder

	Box Newel Dimensions									
Part #	Base Height	Base Width	Shaft Width	Detail Height	Neck Mould to Cap Height	Overall Height				
F4097	24"	7-1/4"	6"			55"				
F4097-FL	24"	7-1/4"	6"	18-3/4"		55"				
F4097-RP	24"	7-1/4"	6"	18-3/4"		55"				

*Other species available upon request

PRIMED BOX NEWELS



*KITS SOLD SEPARATELY FROM NEWELS. PRIMED NEWELS INCLUDE PRIMED CAPS.

6-1/2" FIXED BASE



F4093

18-7/8"

6-1/4"

4-3/4"

CAP & MOULDINGS AVAILABLE IN THE FOLLOWING SPECIES:

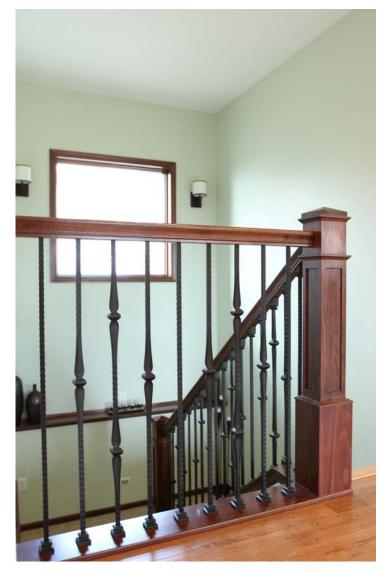


*Other species available upon request

Neck Mould

55"

BOX NEWEL POSTS 6-1/2" FIXED BASE SQUARE RECESSED



Products Pictured

Newel: F4092-FP • Balusters: FIH5540-44, FIH5541-44 & FIH55542-44 • Handrail: F6010

Box Newel Dimensions										
Part #	Base Height	Base Width	Shaft Width	Detail Height	Neck Mould to Cap Height	Overall Height				
F4092-FP	24"	6-1/4"	4-3/4"	18-3/4"	7-1/4"	55"				





Pyramid Cap Detail All 4092 newels include flat and pyramid caps



True Recessed Flat Panel Design



Simple Moulding Detail

28

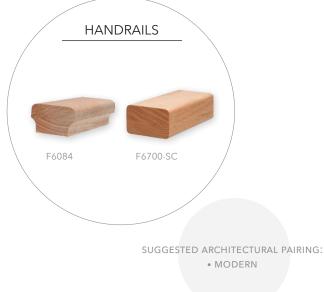
AVAILABLE IN THE FOLLOWING SPECIES:



*Other species available upon request

LOFT modern





	inewei Post D	imensions • F	'ost-to-Post			
Height	Width	Finial	Top Block	Turning	Base Blocl	
56"	3-1/2"	1-1/4"				
	Balu	ster Dimensic	ons			
Height	Width	Top Block	Turning	Base	Block	
36"	1-1/4"			36"		
42"	1-1/4"			42"		
36"	1-3/4"			36"		
d						
	Hanc	drail Dimensic	ons			
Height	Width	Base		Plow Width		
2-5/16"	2-1/2"	2-1/2"		1-3/4"		
1-5/8"	2-1/4"	2-1/4"	1-3/4"			
1-5/8"	2-1/4"	2-1/4"	1-1/4"			
1-5/8"	2-11/16"	2-11/16"		1-3/4"		
1-5/8"	2-11/16"	2-11/16"		1-1/4"		
2-7/8"	1-5/8"	1-5/8"		1-1/4"		
	56" Height 42" 36" 42" 36" 42" 1-5/16" 1-5/8" 1-5/8" 1-5/8" 1-5/8"	56" 3-1/2" Balu Height Width 36" 1-1/4" 42" 1-1/4" 42" 1-3/4" Height Width 2-5/16" 2-1/2" 1-5/8" 2-1/4" 1-5/8" 2-1/4" 1-5/8" 2-11/16"	56" 3-1/2" 1-1/4" Baluster Dimension 463pt Width Top Block 36" 1-1/4" 42" 1-1/4" 42" 1-3/4" 42" 1-3/4" 42" 1-3/4" 42" 1-3/4" 42" 1-3/4" 42" 1-3/4" 42" 1-3/4" 42" 1-1/4" 42" 1-1/4" 42" 1-3/4" 2-1/2" 42" 2-1/14" 2-1/4" 1-5/8" 2-11/4" 2-1/4" 1-5/8" 2-11/16" 2-11/16"	56" 3-1/2" 1-1/4" Baluster Dimensions Height Width Top Block Turning 36" 1-1/4" 42" 1-1/4" 42" 1-1/4" 42" 1-3/4" 42" 1-3/4" 42" 1-3/4" 42" 1-3/4" 42" 1-1/4" 42" 1-3/4" 2-5/16" 2-1/2" 2-5/16" 2-1/4" 1-5/8" 2-1/4" 2-1/4" 1-5/8" 1-5/8" 2-11/16" 2-11/16" 1-5/8" 2-11/16" 2-11/16"	56" 3-1/2" 1-1/4" Baluster Dimensions Baluster Dimensions Height Width Top Block Turning Base Base 3 36" 1-1/4" 3 3 42" 1-1/4" 3 3 42" 1-1/4" 3 3 3 436" 1-3/4" 3 3 3 50" Handrail Dimensions Handrail Dimensions 1 1-3/4" 1-3/4" 1-3/4" 2-5/16" 2-1/2" 2-1/2" 1-3/4" 1-3/4" 1-3/4" 1-5/8" 2-1/4" 2-1/4" 2-1/4" 1-1/4" 1-3/4" 1-5/8" 2-11/16" 2-11/16" 2-11/16" 1-3/4" 1-5/8" 2-11/16" 2-11/16" 1-1/4"	

EASED EDGE TREADS









PLAIN - EASED EDGE

F8070-EE 142 (42"), 148 (48"), 160 (60") Plain tread - clear one side

FALSE END TREADS



F8071-EE-LH Eased edge F8071-EE-RH Eased edge



RETURN - EASED EDGE

F8070-EER 142 (42"), 148 (48"), 160 (60") Return tread - reversible



F8072-EE Eased edge

30

LANDING TREAD



F8090-5-EE Eased edge



FITTS | EASED EDGE PRODUCTS

MISSION



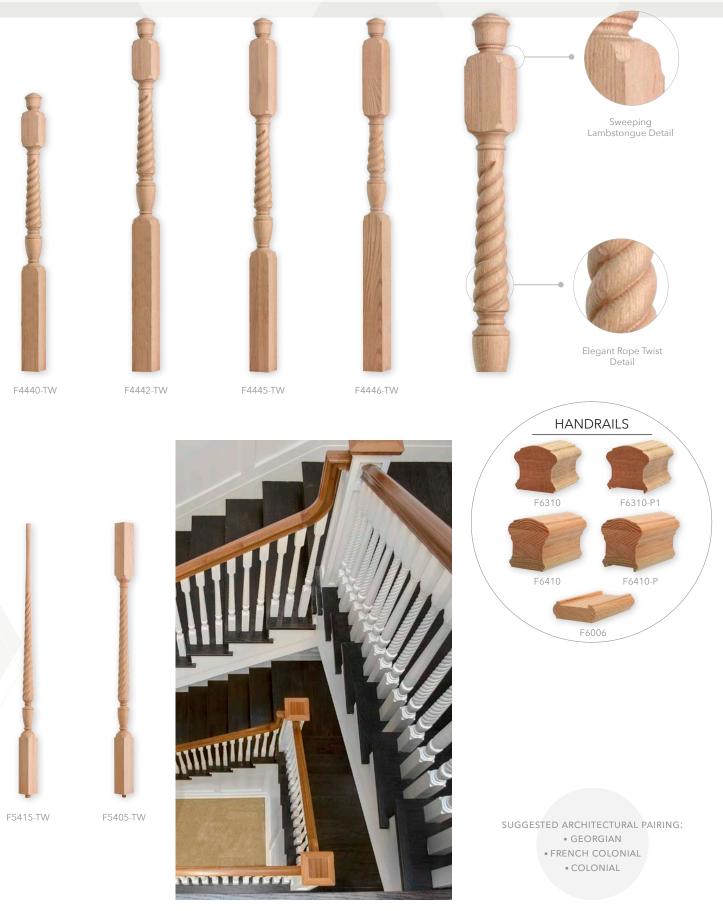
CRAFTSMAN



SHERATON

POST-TO-POST

SERPENTINE ROPE TWIST



33

SHERATON

SERPENTINE ROPE TWIST



E6006*

*Includes Fillet

2-5/8"

FITTS | SHERATON • OVER-THE-POST

1-3/4"

SHERATON

POST-TO-POST













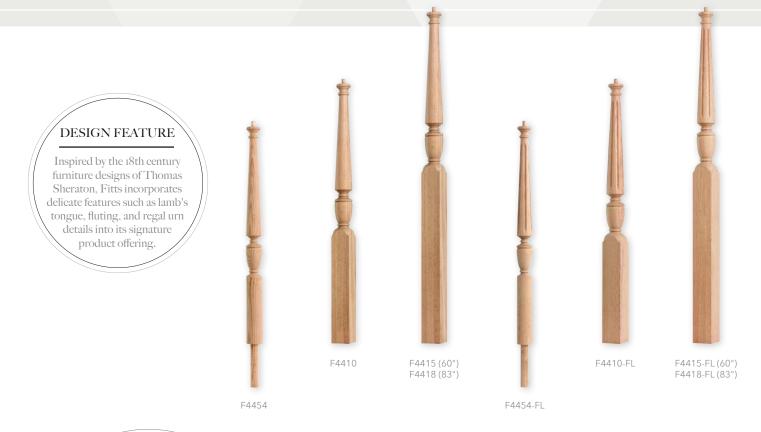
F5014 F5415 F5405 F5415-PR F5415-FL-PR F5014-FL F5415-FL F5405-FL



*SQUARE TOP BALUSTERS MUST USE PLOWED HANDRAILS

35

SHERATON







Part #	Height	Width	Finial	Top Block		Base Bloc					
F4440*	48"	3-1/2"	3-3/4"	5-3/4"	23"	15-1/2"					
F4442*	60"	3-1/2"	3-3/4"	5-3/4"	23"	27-1/2"					
F4445*	60"	3-1/2"	3-3/4"	13"	23"	20-1/4"					
F4446*	60"	3-1/2"	3-3/4"	13"	16-3/4"	26-1/2"					
*Plain and fl	uted produ	ct dimens	ions are the	e same							
Newel Post Dimensions • Over-the-Post											
Part #	Height	Width	Top Pin	Base Block	Turning	Install Pin					
F4454*	49"	3"	1"		40"	8"					
F4410*	48"	3-1/2"	1"	14-1/2"	27-1/2"						
F4415*	60"	3-1/2"	1"	31-1/2"	27-1/2"						
F4418*	83"	3-1/2"	1"	55-1/2"	27-1/2"						
*Plain and fl	uted produ	ct dimens	ions are the	e same							
		Ba	luster Dime	nsions							
Part #	Height	Width	Top Block	Turning	Base	e Block					
F5014-33*	33"	1-1/4"		17-1/4"	7-5/8"						
F5014-36*	36"	1-1/4"		20-5/16"	7.	5/8"					
F5014-39*	39"	1-1/4"		22-3/4"	7.	5/8"					
F5014-42*	42"	1-1/4"		25-3/8"	7-5/8"						
F5415-32*	32"	1-3/4"		24"	8"						
F5415-36*	36"	1-3/4"		28"	8"						
F5415-39*	39"	1-3/4"		31"							
F5415-40*	40"	1-3/4"		32"	8"						
F5415-42*	42"	1-3/4"		34"		8"					
F5405-32*	32"	1-3/4"	6-7/16"	17-1/16"		8"					
F5405-36*	36"	1-3/4"	7-7/16"	20-1/16"		8"					
F5405-39*	39"	1-3/4"	7-7/8"	22-5/8"		8"					
F5405-40*	40"	1-3/4"	7-3/4"	23-3/4"		8"					
F5405-42*	42"	1-3/4"	7-3/4"	25-3/4"		8"					
*Plain and fl	uted produ	ct dimens	ions are the	e same / Avai	lable prim	ed					
			drail Dime								
Part #	Height	Width	Base		Plow Widtl	า					
F6310	2-1/2"	2-5/8"	2-1/4"								
F6310-P1*	2-1/2"	2-5/8"	2-/4"		1-3/4"						
F6410	2-15/16"	2-5/8"	2-1/16"								
F6410-P*	2-15/16"	2-5/8"	2-1/16"		1-3/4"						
F6410-BR	2-15/16"	2-5/8"	2-1/16"								
F6006*	1"	2-5/8"		1-3/4"							

CANTERBURY

POST-TO-POST



CANTERBURY







FITTS | CANTERBURY • OVER-THE-POST

Part #		Width	Finial	• Post-to-Post Top Block		Base Block	
F4940-52*	Height 52"	3-1/2"	4-7/8"	тор вюск 5"	Turning 22-3/4"	19-3/8"	
				-			
F4946*	60"	3-1/2"	4-7/8"	12"	16-1/2"	26-5/8"	
*Plain and flut							
<u> </u>			1	Over-the-Pos			
Part #	Height	Width	Top Pin	Base Block	Turning	Install Pin	
F4910*	52"	3-1/2"	1"	24-1/4"	22-3/4"		
F4915*	60"	3-1/2"	1"	36-1/4"	22-3/4"		
*Plain and flut	ed produc						
			uster Dime				
Part #	Height	Width	Top Block	Turning		e Block	
F5019-36	36"	1-1/4"		25-5/8")-3/8"	
F5019-42	42"	1-1/4"		25-5/8"		5-3/8"	
F5109-36	36"	1-1/4"	6-3/8"	19-1/4"	10-3/8"		
F5109-42	42"	1-1/4"	6-3/8"	19-1/4"	16-3/8"		
F5911-36*	36"	1-3/4"		25-5/8"	10-3/8"		
F5911-42*	42"	1-3/4"		25-5/8"	16-3/8"		
F5905-36*	36"	1-3/4"	6-3/8"	19-1/4"	10-3/8"		
F5905-42*	42"	1-3/4"	6-3/8"	19-1/4"	16	-3/8"	
F5020-36-PR	36"	1-1/4"		25-5/8"	10)-3/8"	
F5020-42-PR	42"	1-1/4"		25-5/8"	16	5-3/8"	
*Plain, fluted, a	and prime	d product c	dimensions	are the same			
		Har	ndrail Dime	nsions			
Part #	Height	Width	Base		Plow Width		
F6710	2-3/8"	2-5/8"	2-1/4"				
F6710-P1*	2-3/8"	2-5/8"	2-1/4"		1-1/4"		
F6710-BR	2-3/8"	2-5/8"	2-1/4"				
F6910	2"	2-5/8"	1-5/8"				
F6910-P*	2"	2-5/8"	1-5/8"		1-1/4"		
F6910-BR	2"	2-5/8"	1-5/8"				
F6045*	3/4"	2-1/4"	1-5/8"		1-1/4"		
F6006*	1"	2-3/4"	2-1/4"		1-3/4"		

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HAMPTON

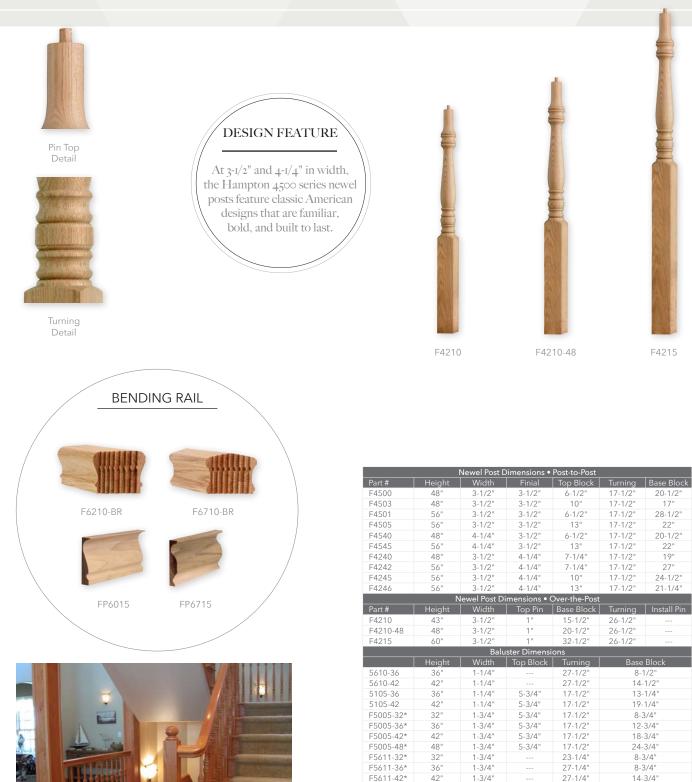
POST-TO-POST

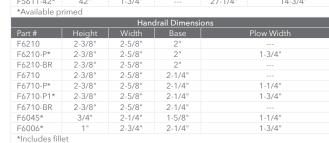


OVER-THE-POST

HAMPTON

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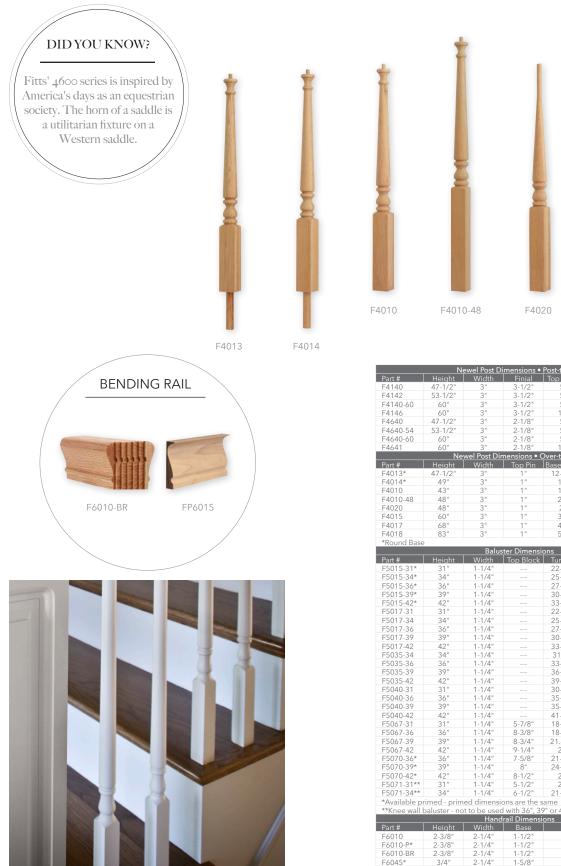
FITTS | HAMPTON • OVER-THE-POST

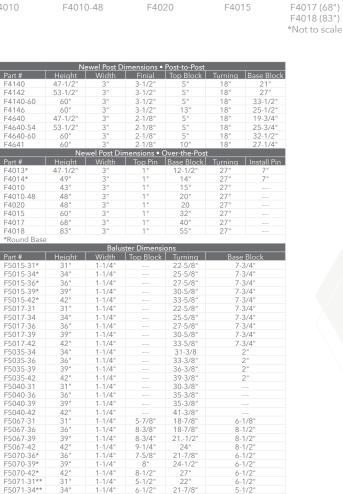
LEXINGTON

POST-TO-POST



LEXINGTON





21-7/8 39" or 42 ith 36" l Dim 1-1/2" 1-1/2" 1-1/2" 1-1/4"

*Includes fillet

1-5/8"

1-1/4"

FITTS | LEXINGTON • OVER-THE-POST

TRADITIONAL

POST-TO-POST



TRADITIONAL

DID YOU KNOW? Pin Top Detail Pin top newels are designed to stabilize and support handrail fittings. Many fittings are designed with receivers called "caps" that fit on top of the pin. Ring Detail **BENDING RAIL** F6010-BR FP6015

F4063



FITTS | TRADITIONAL • OVER-THE-POST

	F4030	F4035
F4064		

				Post-to-Post		
Part #	Height	Width		Top Block	Turning	Base Blo
F4040	47-1/2"	3"	2-3/8"	5"	23-1/4"	16-7/8"
F4040-BT	47-1/2"	3"	3-1/2"	5"	23-1/4"	15-3/4'
F4040-60	60"	3"	2-3/8"	5"	23-1/4"	29-3/8
F4040BT-60	60"	3"	3-1/2"	5"	23-1/4"	28-1/4
F4042	53-1/2"	3"	2-3/8"	5"	23-1/4"	22-7/8
F4042-BT	53-1/2"	3"	3-1/2"	5"	23-1/4"	21-3/4
F4045	60"	3"	2-3/8"	10"	23-1/4"	24-3/8
F4045-BT	60"	3"	3-1/2"	10"	23-1/4"	23-1/4
F4046	60"	3"	2-3/8"	13"	18-1/4"	26-3/8
F4046-BT	60"	3"	3-1/2"	13"	18-1/4"	25-1/4
F4046-D1	68"	3"	2-3/8"	5"	23-1/4	37-3/8
F4055-BT	68"	3"		5"	23-1/4	41-1/4
			3-1/2"	5"		
F4058	83"	3"	2-3/8"		23-1/4"	52-3/8
F4058-BT	83"	3"	3-1/2"	5"	23-1/4"	51-1/4
				Over-the-Pos		
Part #	Height	Width		Base Block		Install P
F4063*	47-1/2"	2-3/4"	1"		39-1/2"	7"
F4064*	49"	2-3/4"	1"		41"	7"
F4030	43"	3"	1"	15"	27"	
F4035	60"	3"	1"	32"	27"	
*Round base						
		Balus	ter Dimens	ions		
Part #	Height		Top Block		Base	Block
F5015-31*	31"	1-1/4"		22-5/8"		3/4"
F5015-34*	34"	1-1/4"		25-5/8"	7-3/4"	
F5015-36*	36"	1-1/4"		27-5/8"	7-3/4"	
F5015-39*	39"	1-1/4"		30-5/8"		3/4"
F5015-42*	42"	1-1/4"		33-5/8"		
	42 31"				7-3/4"	
F5017-31		1-1/4"		22-5/8"	7-3/4"	
F5017-34	34"	1-1/4"		25-5/8"	7-3/4"	
F5017-36	36"	1-1/4"		27-5/8"	7-3/4"	
F5017-39	39"	1-1/4"		30-5/8"		3/4"
F5017-42	42"	1-1/4"		33-5/8"		3/4"
F5035-34	34"	1-1/4"		31-3/8		2"
F5035-36	36"	1-1/4"		33-3/8"		2"
F5035-39	39"	1-1/4"		36-3/8"		2"
F5035-42	42"	1-1/4"		39-3/8"		2"
F5040-31	31"	1-1/4"		30-3/8"		
F5040-36	36"	1-1/4"		35-3/8"		
F5040-39	39"	1-1/4"		35-3/8"		
F5040-42	42"	1-1/4"		41-3/8"		
F5067-31	31"	1-1/4"	5-7/8"	18-7/8"		1/8"
F5067-36	36"	1-1/4"	8-3/8"	18-7/8"		1/2"
F5067-39	39"	1-1/4"	8-3/4"	211/2"		1/2"
F5067-42	42"	1-1/4"	9-1/4"	24"		1/2"
F5070-36*	36"		7-5/8"	21-7/8"		1/2"
	30	1-1/4"	/-5/8	21-7/8		
F5070-39*		1-1/4"				1/2"
F5070-42*	42"	1-1/4"	8-1/2"	27"		1/2"
F5071-31**	31"	1-1/4"	5-1/2"	22"	6-1/2"	
F5071-34**	34"	1-1/4"	6-1/2"	21-7/8"	5-	1/2"
*Available pr						
**Knee wall b	aluster - no					
		Hand	rail Dimens	ions		
Part #	Height	Width	Base		Plow Width	<u>ו</u>
F6010	2-3/8"	2-1/4"	1-1/2"			
F6010-P*	2-3/8"	2-1/4"	1-1/2"		1-1/4"	
F6010-BR	2-3/8"	2-1/4"	1-1/2"			
F6045*	3/4"	2-1/4	1-1/2		1-1/4"	
10040	3/4	∠-1/**	1-3/0		1-1/4	

HANDRAILS

HANDRAIL PROFILES







F6410



F6410-P

F6710

F6710-P



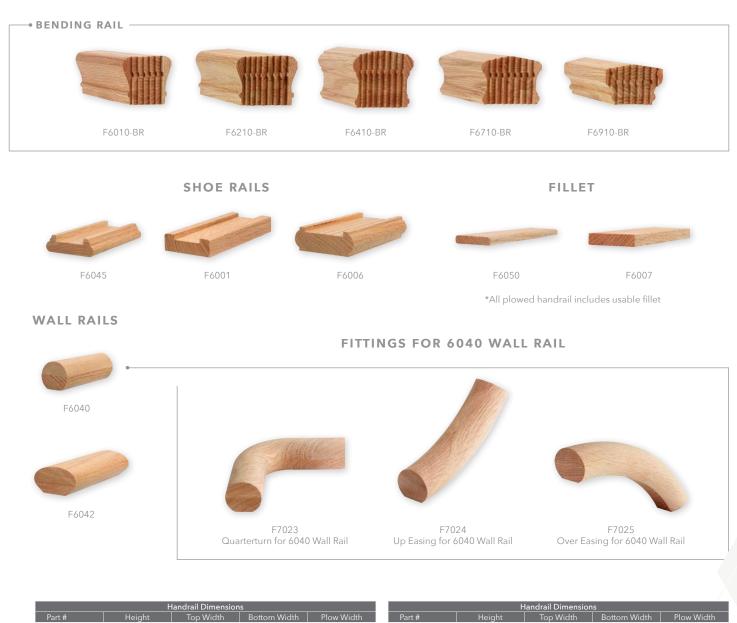
F6710-P1

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HANDRAILS

BENDING RAIL, SHOE RAIL & WALL RAIL



Handrail Dimensions					Handrail Dimensions					
Part #	Height	Top Width	Bottom Width	Plow Width	Part #	Height	Top Width	Bottom Width	Plow Width	
F6010	2-3/8"	2-1/4″	1-1/2"		F6910-P	2″	2-5/8"	1-5/8″	1-1/4"	
F6010-P	2-3/8"	2-1/4"	1-1/2"	1-3/4"	F6910-BR	2″	2-5/8"	1-5/8″		
F6010-BR	2-3/8"	2-1/4"	1-1/2"		F6005	2-5/16"	2-1/2"	2/1-2"	1-3/4"	
F6084	1-1/2"	2-1/2"	2"		F6019	3″	2-5/8"	2-5/8"	1-3/4"	
F6210	2-3/8"	2-5/8"	2"		F6002	2-7/8″	1-5/8″	1-5/8″		
F6210-P	2-3/8"	2-5/8"	2"	1-3/4"	F6002-P	2-7/8"	1-5/8″	1-5/8″	1-1/4"	
F6210-BR	2-3/8"	2-5/8"	2"		F6700	1-5/8″	2-3/4"	2-3/4"		
F6310	2-1/2"	2-5/8"	2-1/4"		F6700-P	1-5/8″	2-3/4"	2-3/4"	1-1/4"	
F6310-P	2-1/2"	2-5/8"	2-1/4"	1-3/4"	F6700-P1	1-5/8″	2-3/4"	2-3/4"	1-3/4"	
F6410	2-15/16"	2-5/8"	2-1/16"		F6770	1-5/8″	2-1/4"	2-1/4"		
F6410-P	2-15/16"	2-5/8"	2-1/16"	1-3/4"	F6770-P	1-5/8″	2-1/4"	2-1/4"	1-1/4"	
F6410-BR	2-15/16"	2-5/8"	2-1/16"		F6770-P1	1-5/8″	2-1/4"	2-1/4"	1-3/4"	
F6710	2-3/8"	2-5/8"	2-1/4"		F6045	3/4"	2-1/4"	1-5/8″	1-1/4"	
F6710-P	2-3/8"	2-5/8"	2-1/4"	1-1/4"	F6001-P	3/4"	2-1/4"	2-1/4"	1-1/4"	
F6710-P1	2-3/8"	2-5/8"	2-1/4"	1-3/4"	F6006	1"	2-3/4"	2-1/4"	1-3/4"	
F6710-BR	2-3/8"	2-5/8"	2-1/4"		F6040	1-5/8"	1-3/4"	1"		
F6910	2″	2-5/8"	1-5/8″		F6042	1-9/32"	2-1/4"	1-1/4"		

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HANDRAIL FITTINGS

STARTING FITTINGS





F7030 Left Hand Volute



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F7040 Left Hand Turnout



F7035 Right Hand Volute



F7045 Right Hand Turnout



F7031 Left Hand Climbing Volute



F7041 Left Hand Turnout



F7036 Right Hand Climbing Volute



F7046 Left Hand Turnout

F7010 Starting Easing

*FITTINGS SHOWN ARE 7000 SERIES FOR 6010 HANDRAIL. USE CORRESPONDING PREFIX WHEN ORDERING FITTINGS FOR OTHER HANDRAILS. For example, when ordering F7012 up-easing for <u>60</u>10 rail, specify F<u>70</u>12. When ordering F7012 up-easing for <u>62</u>10 rail, specify F<u>72</u>12.

HANDRAIL FITTINGS

TRANSITIONAL FITTINGS



F7006 Right Hand S-Turn 5-1/2" Offset



F7007 Left Hand S-Turn 5-1/2" Offset



F7013 Over-Easing (60°)



F7011 Level Quarterturn



F7011-135 Level Quarterturn 135°



F7015 Starting-Easing with Returned End



F7012

Up-Easing (60°)

F7016 Over-Easing with Returned End



F7021 Quarterturn with Cap



F7009 Returned End



F7021-135 Quarterturn with Cap (135°)



F7014

Up-Easing (90°)

F7019 Opening Cap



F7020 Tandem Cap

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F7008 Coped End

*FITTINGS SHOWN ARE 7000 SERIES FOR 6010 HANDRAIL. USE CORRESPONDING PREFIX WHEN ORDERING FITTINGS FOR OTHER HANDRAILS. For example, when ordering F7012 up-easing for <u>60</u>10 rail, specify F<u>70</u>12. When ordering F7012 up-easing for <u>62</u>10 rail, specify F<u>72</u>12.

HANDRAIL FITTINGS

GOOSENECK FITTINGS





F7050 Left Hand Two Rise No Cap



F7071 Left Hand Two Rise No Cap

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F7090-2 Left Hand Two Rise 5-1/2" Offset



F7095-2 Right Hand Two Rise 5-1/2" Offset



F7060 Left Hand Two Rise with Cap



F7081 Left Hand Two Rise with Cap



F7089 Two Rise With Cap



F7065 Right Hand Two Rise with Cap



F7086 Left Hand Two Rise with Cap



F7099 Two Rise







FITTS | HANDRAIL FITTINGS

STARTING STEPS



*All starting steps have an overall 8" height. Custom opening dimension available upon request. Paint grade risers also available upon request.

TREADS & RISERS

TREADS, RISERS & WINDER TREADS

TREADS

F8070 Plain Tread Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: 36", 42", 48", 54", 60", 72", 84" & 96"

*Eased edge treads shown on page 30



F8070-R Return Tread One End / Reversible Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: 36", 42", 48", 54", 60" & 72"

F8075-8 8" Riser

Thickness: 3/4"

Available in the following lengths: 36", 42", 48", 60" & 72"

RISERS



F8075-7 7.5" Riser Thickness: 3/4" Available in the following lengths: 36", 42", 48", 60" & 72"

WINDER TREADS & PLATFORM





F8070-WP Winder Stair Platform Available in the following lengths: 36", 42" & 48"

F8070-W2 2 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

F8070-W3 3 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

FALSE END TREADS & RISERS



F8071-PLY-LH 7-1/2" Riser Thickness: 3/4" Length: 11-1/2" Width: 5-5/8"



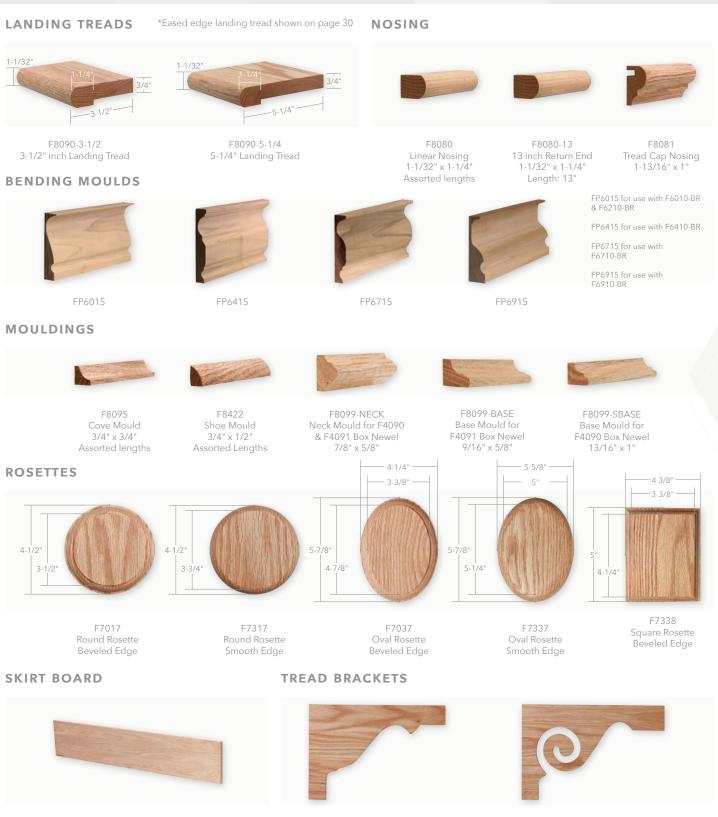
F8071-PLY-RH 7-1/2" Riser Thickness: 3/4" Length: 11-1/2" Width: 5-5/8"



F8072-PLY 8" Riser Thickness: 3/4" Length: 11-1/2" Width: 5-5/8"

FITTS | TREADS & RISERS

MOULDINGS **MOULDINGS & ACCESSORIES**



F8075-L-11 Skirt Board Height: 11-1/4" Width: 3/4"

F8028 Plain Tread Bracket Height: 8-1/4" Length: 11-1/2"

F8029 Scroll Tread Bracket Height: 8-1/4" Length: 11-1/2" 52

FITTS | MOULDINGS & ACCESSORIES

HARDWARE

LIGHTWEIGHT HANDRAIL BRACKET







F3002-AB Antique Brass

F3002-B Brass

F3002-BL Black



F3002-BN Brushed Nickel

HEAVY DUTY HANDRAIL BRACKET



Brass





F3010-BL Black



F3010-BN Brushed Nickel



F3010-CR Chrome



F3010-RB Rubbed Bronze

TOOLS





F3030 Stair Installer's Kit Kit includes the following:

- Canvas Roll Bag
 F3011 Railbolt Wrench
 1-1/2" Spade Bit
- 1" Spade Bit
- 3/4" Spade Bit
 3/4" Spade Bit
 5/8" Spade Bit
 1/2" Spade Bit
 3/8" Spade Bit

- 1/4" Drill Bit • DeWalt™ Quick Release
- F3009 Rail Bolt Driver
- F3012 Baluster Fastener
- Driver



HARDWARE

NEWEL FASTENERS



F3007 L-Anchor System for 3" Newels

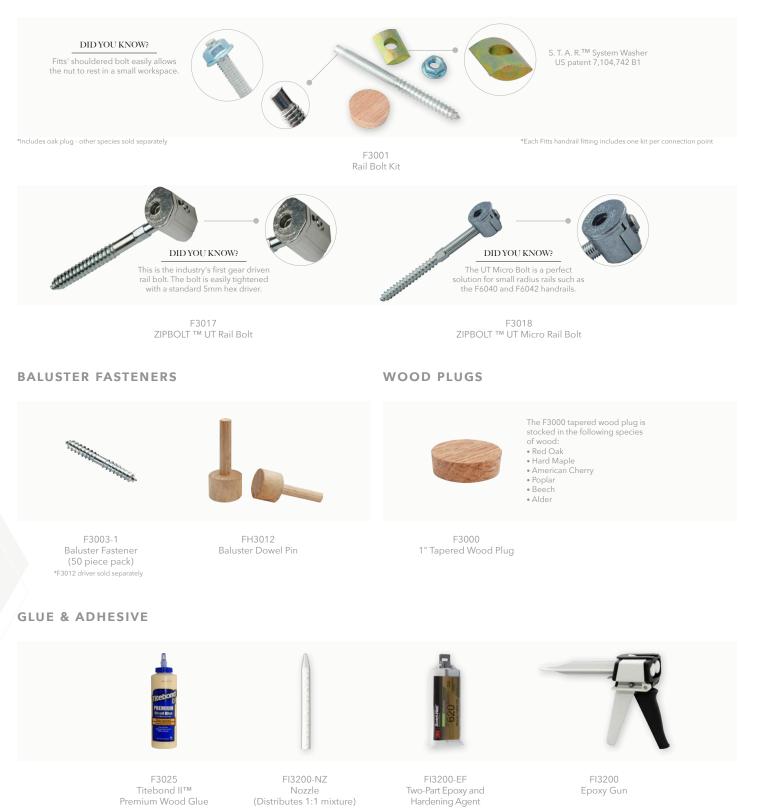
F3008 L-Anchor System for 3-1/2" Newels

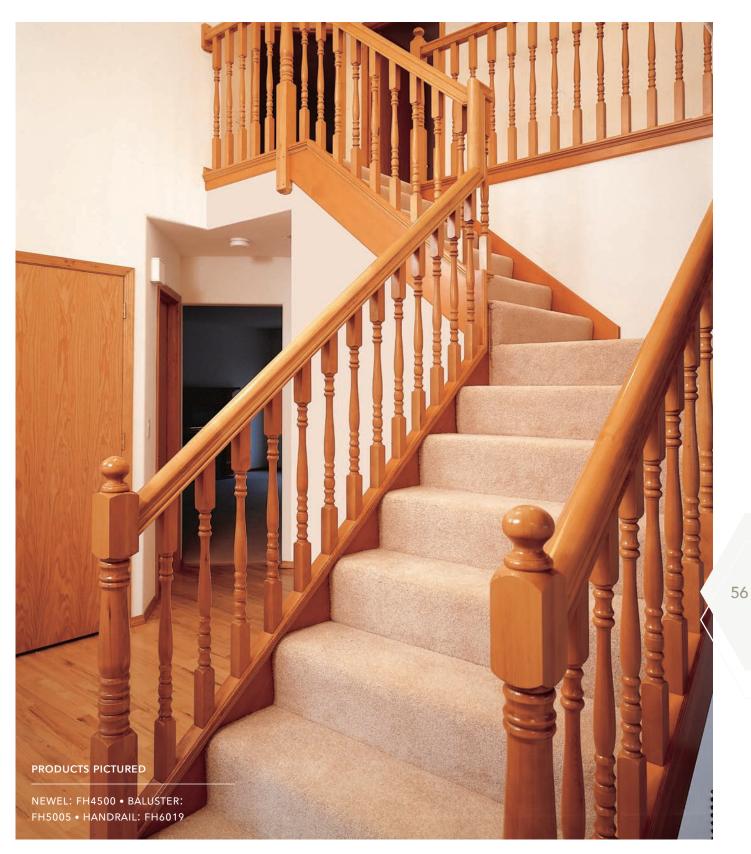
FITTS | HARDWARE & ACCESSORIES

HARDWARE

HANDRAIL FASTENERS

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HAMPTON POST-TO-POST



wel Post Dimensions • Po st-to-Post Part # Height Width Finial Top Block Turning Base Block FH4500 47-1/2 3-1/4" 3-1/2' 6-1/2" 20' FH4501 60" 3-1/4" 3-1/2" 6-1/2" 17-1/2" 32" FH4506 60" 3-1/4" 3-1/2" 14-1/2 17-1/2" 24" er Dim Part # Height FH5610-36 36" 1-1/4" 23-1/4 12" FH5610-42 42" 1-1/4" 23-1/4" 18" FH5105-36 36" 1-1/4" 5-3/4" 23-1/4" 12-3/4" FH5105-42 42" 1-1/4" 5-3/4" 23-1/4" 18-3/4" FH5611-36 36" 1-5/8" 19-3/4" 8-1/2" FH5611-42 42" 1-5/8" 19-3/4" 14-1/2" FH5005-36 36" 1-5/8" 9-1/4" 17-1/2" 9-1/4" FH5005-42 42" 1-5/8" 9-1/4" 17-1/2 15-1/4" Н ail Dim Part # Height Top Width Bottom Wid w Width FH6210 2-3/8" 2-5/8" 2" FH6210-P* 2-3/8" 2-5/8" 1-5/8" FH6006* 1" 2-1/8" 2-1/4" 1-5/8" *Includes fillet



SUGGESTED ARCHITECTURAL PAIRING: • FARMHOUSE



CRAFTSMAN POST-TO-POST

HEMLOCK



TRADITIONAL POST-TO-POST



*SQUARE TOP BALUSTERS MUST USE PLOWED HANDRAILS

TRADITIONAL OVER-THE-POST





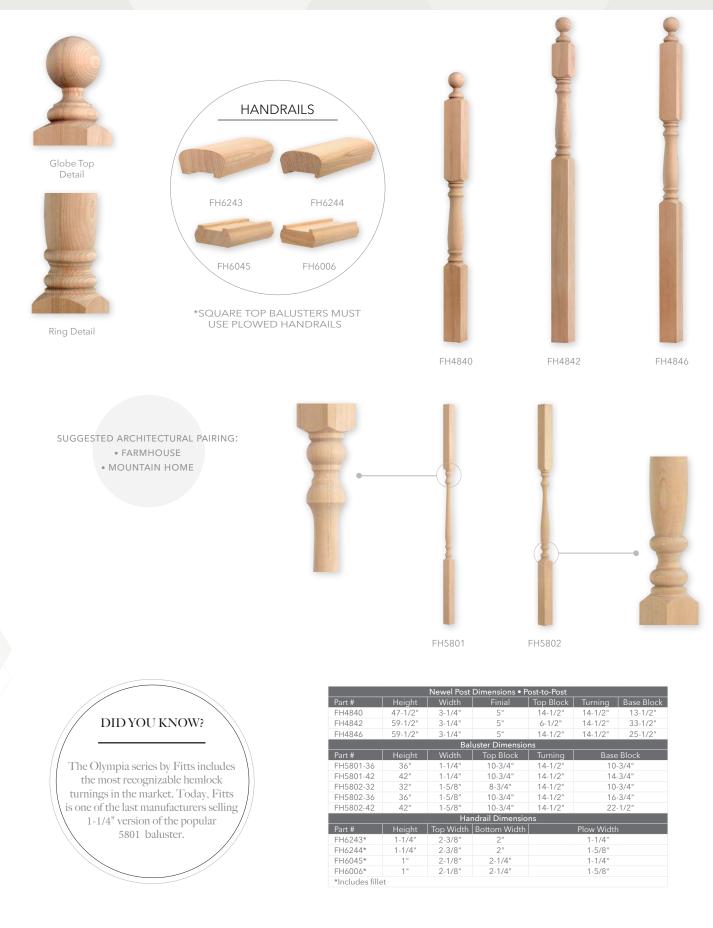
FITTS | HEMLOCK • TRADITIONAL • OVER-THE-POST

	N	ewel Post Di	mensions • Po	ost-to-Post		
Part #	Height	Width	Finial	Top Block	Turning	Base Bloc
FH4040	47-1/2"	3-1/4"	2-3/8"	5"	23-1/4"	16-7/8"
FH4040-BT	47-1/2"	3-1/4"	3-1/2"	5"	23-1/4"	15-3/4"
FH4042	60"	3-1/4"	2-3/8"	5"	23-1/4"	29-3/8"
FH4042-BT	60"	3-1/4"	3-1/2"	5"	23-1/4"	28-1/4"
FH4045	60"	3-1/4"	2-3/8"	10"	23-1/4"	24-3/8"
FH4045-BT	60"	3-1/4"	3-1/2"	10"	23-1/4"	23-1/4"
FH4046-60	60"	3-1/4"	2-3/8"	14-1/2"	18-1/4"	24-3/8"
FH4046-BT	60"	3-1/4"	3-1/2"	14-1/2"	18-1/4"	23-1/4"
FH4058	83"	3-1/4"	2-3/8"	5"	23-1/4"	52-3/8"
FH4058-BT	83"	3-1/4"	3-1/2"	5"	23-1/4"	51-1/4"
	Ne	wel Post Dir	nensions • Ov	er-the-Post		
Part #	Height	Width	Top Pin	Base Block	Turning	Install Pir
FH4010	48"	3-1/4"	1"	20"	27"	
FH4013	48"	3-1/4"	1"	12-1/2"	27"	7-1/2"
FH4014	48"	3-1/4"	1"	14"	27"	6"
FH4015	60"	3-1/4"	1"	32"	27"	
FH4018	84"	3-1/4"	1"	49"	27"	
		Balus	ter Dimensior	าร		
Part #	Height	Width	Top Block	Turning	Base	Block
FH5015-34*	34"	1-1/4"		25-5/8"	7-	3/4"
FH5015-36*	36"	1-1/4"		27-5/8"	7-3/4"	
FH5015-39*	39"	1-1/4"		30-5/8"	7-3/4"	
FH5015-42*	42"	1-1/4"		33-5/8"	7-3/4"	
FH5015-36-LE	36"	1-1/4"		27-1/2"	8-	1/2"
FH5015-39-LE	39"	1-1/4"		27-1/2"	11	-1/2"
FH5015-42-LE	42"	1-1/4"		27-1/2"	14	-1/2"
FH5040-36	36"	1-1/8"		35-3/8"		
FH5040-42	42"	1-1/8"		41-3/8"		
FH5050-36	36"	1-1/4"	4-1/2"	19"	9-	1/2"
FH5050-42	42"	1-1/4"	4-1/2"	19"	15	-1/2"
FH5070-36*	36"	1-1/4"	7-1/2"	19"	9-	1/2"
FH5070-42*	42"	1-1/4"	7-1/2"	19"	15	-1/2"
FH5070-36-LE	36"	1-1/4"	7-1/2"	19"	9-	1/2"
FH5070-39-LE	39"	1-1/4"	7-1/2"	19"	12	-1/2"
FH5070-42-LE	42"	1-1/4"	7-1/2"	19"		-1/2"
*Available prime	ed					
		Hand	rail Dimensior	าร		
Part #	Height	Top Width			Plow Width	<u>ו</u>
FH6010	2-3/8"	2-1/4"	1-5/8"			
FH6010-P*	2-3/8"	2-1/4"	1-5/8"		1-1/4"	
FH6010-BR	2-3/8"	2-1/4"	1-5/8"			
FH6045*	1"	2-1/8"	2-1/4"		1-1/4"	

FH4018 (84") *Not to scale

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OLYMPIA POST-TO-POST



STARTING STEPS (PICTURED IN OAK FOR ILLUSTRATION ONLY)



FH8010 Single Bullnose Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4" Available in the following lengths: 48" & 60" (Length measurement inside of notch)



FH8011 False End Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4" Notch length: 6"

LANDING TREAD (PICTURED IN OAK)



FH8015 Double Bullnose Starting Step Thickness: 1-1/32" Depth: 11-1/4" Available in the following lengths: 48" & 60" (Length measurement inside of notches)



FH8010-KIT Each starting step includes one kit per bullnose end *Also includes 6 foot sections of F8095 cove mould and F8422 shoe mould (not pictured)

NOSING (PICTURED IN OAK)



FH8090-3-1/2 3-1/2" inch Landing Tread



FH8090-5-1/4 5-1/4" Landing Tread

MOULDINGS (PICTURED IN OAK)

FH8095

Cove Mould

3/4" x 3/4"

ROSETTES (PICTURED IN HEMLOCK)



FH8080 Linear Nosing 1-1/32" x 1-1/4" Assorted lengths



Length: 13"

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FH8098-BASE Base Mould for



Shoe Mould 3/4" x 1/2" Assorted lengths Assorted Lengths

FH8099-NECK Neck Mould for F4090 & F4091 Box Newel 7/8" x 5/8"

FH8099-BASE Base Mould for F4091 Box Newel 9/16" x 5/8"

FILLET (PICTURED IN OAK)

F4090 Box Newel 13/16" x 1"









FH7017 Round Rosette Beveled Edge

FH7317 Round Rosette Smooth Edge

FH7337 **Oval Rosette** Smooth Edge

FH7037

Oval Rosette

Beveled Edge

FH6050

FITTS | HEMLOCK • STARTINGS STEPS & MOULDINGS

FH6007

*For dimensions, see page 52

HANDRAIL & SHOE RAIL



BENDING RAIL



*Bending mould sold separately. Shown on page 52. HANDRAIL FITTINGS

FH6010*



FH6910*

*Fittings are available for FH6010 & FH6910 only. Please see pages 48-49 for applicable fittings.

TREADS & RISERS



FH8070-SS Plain Tread - Solid Strip Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: 36", 42", 48", 60" & 72" FH8070-SS-R Return Tread One End / Reversible - Solid Strip Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: 36", 42", 48", 60" & 72"

FH8075-7 (7" Riser) FH8075-8 (8" Riser) Thickness: 3/4" Available in the following lengths: 36", 42", 48" & 60"

WINDER TREADS & PLATFORM (PICTURED IN OAK FOR ILLUSTRATION ONLY)



FH8070-WP Winder Stair Platform Available in the following lengths: 36", 42" & 48"



FH8070-W2 2 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

FH8070-W3 3 Tread Winder Kit (riser sold separately) Available in the following lengths: 36", 42" & 48"

INSPIRATIONS

"FITTS CREATES A PLACE OF DREAMS TO COME HOME TO."



ELEVATING

THE FUNCTION OF DESIGN & STYLE

FITTS | INSPIRATION

INSPIRATIONS

OF YOUR HOME

Stair System Designs to Complement Your Home

Our society is the greatest cultural melting pot of diversity in history. This grand diversity is reflected in the myriad of architectural themes that we see in the homes that dot our landscape. Prominent architectural styles and themes have always been noticeable, but some are easier to distinguish than others. Today, we see a great deal of what we call "period homes" that take these architectural elements and recreate them with a modern flair. We are able to adapt these characteristics into homes that fulfill our needs with the elements of design that suit our styles. These architectural themes are the foundation of modern home design. Here are several examples that will aid in the selection process of your stair design to match the look of your home. Each family of stair systems will suggest which architectural style of home best matches the design components of that family.



COLONIAL

KEY FEATURES:

- 2-1/2 story homes
- Symmetrical and box shaped
- Small-paned windows
- Shuttered windows
- Simple millwork

SUGGESTED STAIR SYSTEMS:

- Traditional
- Lexington

Colonial homes evolved from English Cottages to what would eventually become the "Cape Cod" style. These homes were built out of wood "clapboard" siding and had smallpaned windows. It has been said that these designs aided a family through harsh and confining winters. Two story versions of these homes were called the "New England Large" and were 2-1/2 story residences. Designs were a classical box design and gained the adoring nickname "salt box".

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GEORGIAN

KEY FEATURES:

- Traditionally brick construction
- Some clapboard construction
- Large fireplaces
- Greek columns
- Large "Palladian" style window over the front door on second floor

SUGGESTED STAIR SYSTEMS:

- Sheraton
- Iron

18th century England embraced Italian Renaissance design. Likewise, the 13 English Colonies looked to the homeland for modern design. Only the wealthy would own these large palatial homes. The design was balanced, and included large rooms suitable for warm fireplaces and cooking areas. In the North, many of these homes were built of wood, whereas in the South they were constructed of red brick. Many popular designs included a hip or gable roof and later included Greek style columns. The Georgian name came not from the region of construction, but as a namesake of King George I - IV.

INSPIRATIONS



FRENCH COLONIAL

- KEY FEATURES:
- Hipped roof
- Features adapted for modern functionality

SUGGESTED STAIR SYSTEMS:

- Sheraton
- Iron

In this design you can see a European influence with a French provincial and farmhouse combination providing a country French aesthetic. Popularized by soldiers returning from the First and Second World Wars, Gls took the concepts of steephipped roof lines and shuttered windows and incorporated them into the modern day period home.



FARMHOUSE

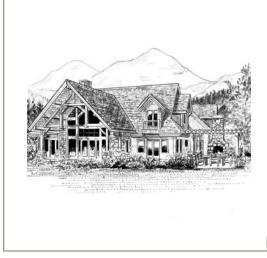
KEY FEATURES:

- Gothic arched windows
- Church-like appearance
- Open front porch
- Single building material

SUGGESTED STAIR SYSTEMS:

- Traditional
- Hampton

American farmhouse or American Gothic architecture tends to have an asymmetric styling with pinnacle peaked roof lines and ornamental mouldings. The best way to describe this appearance is church-like with alternating window shapes and styles. Construction of these homes usually does not stray from a single building material - typically wood. Homes are designed with a covered front porch seating area.



MOUNTAIN HOME

KEY FEATURES:

- A-frame roof design typically made of wood shingle
- Natural construction materials
- Large windows
- Rustic, unfinished appearance

SUGGESTED STAIR SYSTEMS: • Mission

Rustic mountain homes typically utilize stair products that have natural wood characteristics. Fitts offers alder stair components that display the natural knots and characteristics of wood. Rustic mountain homes take aspects of Swiss Chalet and A-frame construction and incorporate them with the modern comforts of design. Building materials are often natural, such as stone and/or log beams. Roofs are typically steep A-frame construction and made of wood shingles to shed the weight of winter snow. Large windows are incorporated to offer breathtaking views. Architectural characteristics attempt to work in as much the outside world as the inside world.

FITTS | ARCHITECTURAL THEMES

66

INSPIRATIONS



CRAFTSMAN

KEY FEATURES:

- Handmade attributes
- Built in furnishings such as stairs
- Earth tone colors
- Natural materials
- Simple use of materials

SUGGESTED STAIR SYSTEMS:

- Mission
- Craftsman
- Box Newels

The Arts and Crafts movement is defined by design paired with hand made and natural materials. Stair components are sometimes square and boxy with Art Nouveau design. These earthy attributes give the house a handmade feel. Arts and Crafts styles later inspired bungalow style homes, which are wood homes with touches of Spanish, and even Japanese, influences that share the rustic simplicity of the craftsman.



KEY FEATURES:

- Painted stucco walls
- Tile roofs
- Arched doorways and windows
- Wrought iron

SUGGESTED STAIR SYSTEMS:

- Provence Iron
- Ravenna Iron

A mixture of Spanish Colonial and Mediterranean design features, this architectural style was the design of Bertram Goodhue, a famous California architect. This style, one of the first to earn its own classification, dots the landscape across Southern California, Arizona, New Mexico, Texas, and Florida. Spanish styling was popularized in Hollywood when celebrities built Spanish Colonial style homes for their personal residences. These homes feature tile roofs, stucco and painted stucco exteriors, and rounded doorways and windows.

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MODERN

KEY FEATURES:

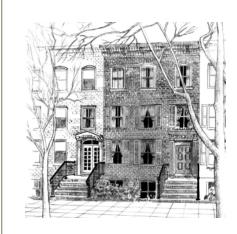
- Smooth lines
- Large amount of windows
- Based off of modern machines

SUGGESTED STAIR SYSTEMS: • Loft

Contemporary homes feature sparse millwork and have a stark yet simple architectural design. Stair systems would typically be dramatic and smooth. Contemporary design draws upon the design aspects of the machine age. Inspired by the lines of trains and airplanes, architects in the 1930's began designing for the future. Walls are typically smooth with continuing windows that give a seamless appearance. These designs incorporate characteristics of Art Nouveau as well as architectural features of the Bauhaus.

INSPIRATIONS





BROWNSTONE

KEY FEATURES:

- Brick construction
- Flat roof design
- Simple windows
- Multiple stories

SUGGESTED STAIR SYSTEMS:

- Traditional
- Hampton
- Box Newels
- Iron

Usually covering an entire city block, Brownstones became popular in Eastern cities like New York in the early 1800's. The gained their name as many were trimmed with chocolate sandstone, otherwise called Brownstone. Primarily constructed of brick, they take on characteristics of the cities in which they are built. However, designs remain consistent with flat roofs, simple windows, and multiple stories.



RAMBLER

KEY FEATURES:

- Split-level design
- Traditional styling
- Greater light to lower story

SUGGESTED STAIR SYSTEMS:

Mission

• Iron

Many 1950's Ramblers are being updated around the US. The split-level design allows for a variety of layout designs and a new statement staircase. The raised ranch, or Rambler style homes became popular in the 1950's. The key element was a raised basement that allowed for more natural light and split the living space in two. The layout was thought to keep heavy traffic out of the living space of the home. Architectural elements included many windows, a separated floor plan, and traditional styling. 68

FITTS | ARCHITECTURAL THEMES

stair design

THE BASICS

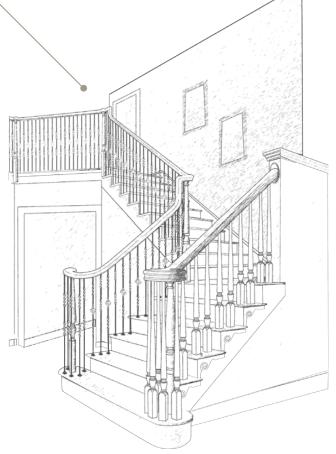
ELEVATE THE CONCEPTS



OVER -THE-POST

Handrail runs over a series of newels using fittings. This design provides the aesthetic that the handrail is continuous.





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IDENTIFY THE ARCHITECTURAL

THEME

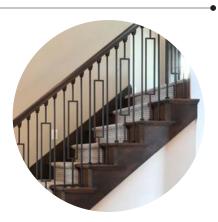
It is first important to identify the architectural theme of the home. Pages 65-68 outline several common

home styles to help you with your determination. The wonderful part about designing your staircase is that you can customize it even further by picking the colors on your palette. What we attempt to do is aid you by offering suggestions to add consistency to your design.

CHOOSE YOUR ACCESSORIES ICING ON

THE CAKE

Sometimes the perfect shoes make the outfit. Do you want wood treads? Carpet? Do want to match your wall rail brackets to your door hinge color? All of these choices are the icing on the cake. Be fearless. Be bold. Let your stairs take your home to the next level.



CHOOSE YOUR BALUSTERS



ACCENT THE DESIGN

There are many systems of products that work together in families. If you are choosing wood products, you can easily select balusters that match the turning of the newel post you have selected. You can also mix and match, selecting square balusters with no turning details. If you are looking for different materials, iron is a great option. Iron balusters and the variety of details that they offer can provide a unique layout pattern option for your home. You can also go bold and create your own design. See page 88 for a preview of Fitts' new interactive baluster layout simulator for ideas.

CHOOSE YOUR HANDRAIL

CREATING YOUR

SOMETHING TO HOLD ON TO

SIMPLE

STEPS

PERFECT STAIRCASE

Once you have selected your newel post, you will notice that we have created systems of products that work in conjunction with one another. This does not limit your handrail or baluster selection to one particular family. It is your design! These systems simply work together based on size proportion and availability of fittings for the handrails. Ultimately it is important that if you have chosen an OTP rail system that the profile of handrail you have selected has corresponding fittings available. Certain rails do not have fittings due to their sizes and the limited geography where they pass code.

Always check local building codes before purchasing or installing stair parts.



SELECT YOUR PREFERRED SPECIES OF WOOD (OR WOOD & IRON COMBINATION)

The majority of this catalog shows raw, unfinished red oak stair components. Red oak, because of its timeless beauty and durability, has long been the standard choice for flooring and stair parts. Many people choose their wood species based on flooring options, availability of the specie, cost, and even matching the wood of their furniture. We have also provided several stain color options on the inside back tab of the cover to show what effect stain can have on your specie of wood - often changing the look altogether. In addition to wood, Fitts' iron is available in eight unique finishes to further accent the beauty of your home.

CHOOSE POST-TO-POST OR OVER-THE-POST

Page 69 shows a simplified example of a post-to-post (PTP) and an over-the-post (OTP) stair case. The choice is completely up to you! If your style draws you to the clean lines of continuous handrails, then an OTP system would be the way to go. If you prefer the look of box newels, or newels with decorative tops, then the PTP system may be a better option for you. You can also make rail transitions more decorative by combining the two styles and utilizing fittings that transition into the newel rather than running over the top of it. This is known as a railing that runs post-topost with fittings.

CHOOSE YOUR NEWELS

MAKE A STATEMENT

Selecting a newel post can very quickly determine both your rail orientation (PTP or OTP) and streamline your stair system decision. If you are choosing box newels or a newel with a ball top detail, you have already selected a post-to-post rail system. If you decide you are set on an iron newel post or a round Sheraton F4454, this will lend itself to an over-the-post railing system. Factors including size of the newel and visual impact that it will make at the beginning of the staircase are important to determine.

F6710

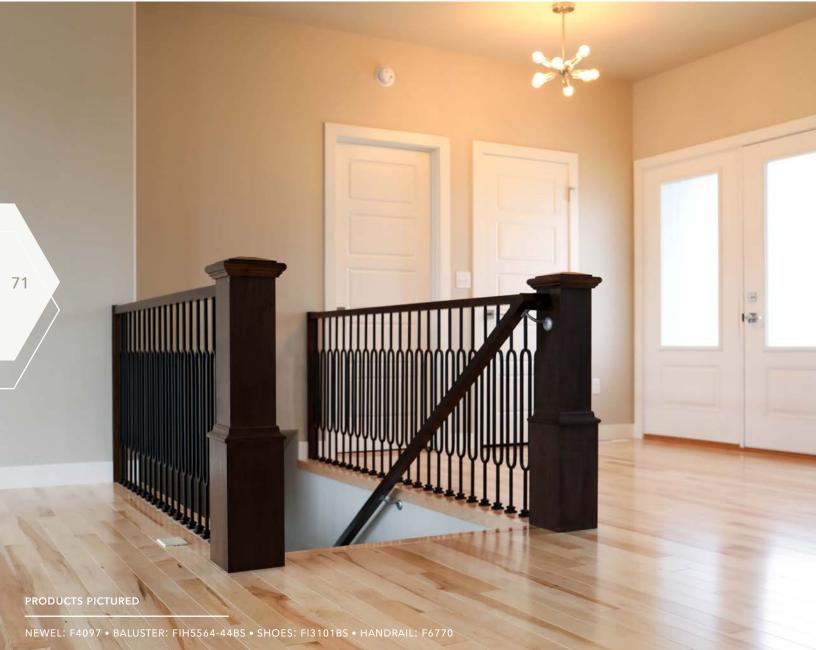
PRODUCTS PICTURED

LEFT • NEWEL: F4091 • BALUSTER: F5360-PR • HANDRAIL: F6210-P



DESIGN TIP

Mixing traditional styles of stair products with contemporary balustrade profiles can quickly modernize the home.





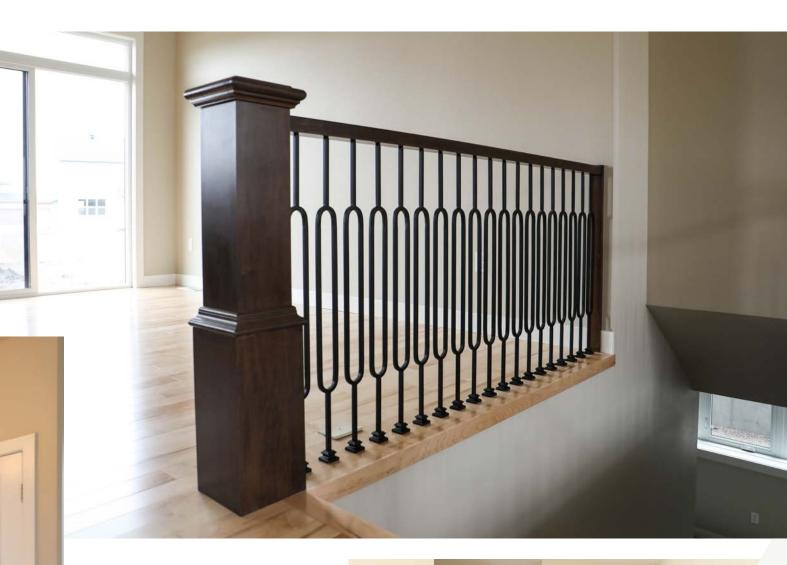
Square stair products are timeless, work with many different architectural styles, and often match a wide range of period furniture.

PRODUCTS PICTURED

ABOVE • NEWEL: F4097 • BALUSTER: FIH5564-44BS • SHOES: FI3101BS • HANDRAIL: F6770

RIGHT • NEWEL: F4001-CH • BALUSTER: FIH5560-44AG • SHOES: FI3101AG • HANDRAIL: F6002





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LEFT • NEWEL: F4090 • BALUSTERS: FIH5560-44AG & FIH5567-44AG • SHOES: FI3101AG • HANDRAIL: F6002

73

TOP RIGHT • NEWEL: F4097-PR • BALUSTER: F5060-PR • HANDRAIL: F6770-P

BOTTOM RIGHT • NEWEL: F4091-PR • BALUSTER: F5360 • HANDRAIL: F6210-P









DESIGN TIP

As traditional turnings begin to make a comeback, they are easily modernized by adapting white or new paint finishes.

PRODUCTS PICTURED

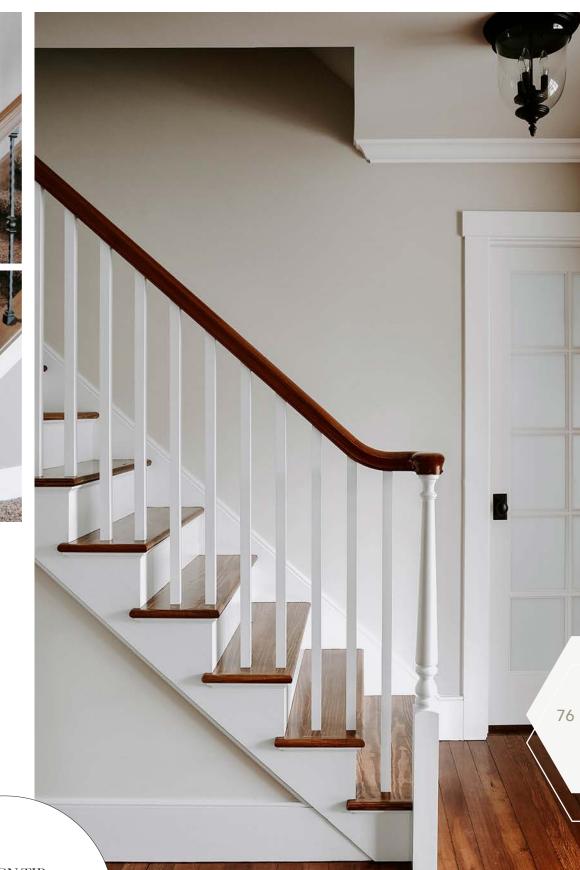
75

NEWEL: F4040 • BALUSTER: FIH5521-44BS & FIH5522-44BS • SHOES: FI3101BS • HANDRAIL: F6010-BR

GALLERY | WWW.FITTS.COM

ABOVE • NEWEL: F4091-RP • BALUSTER: FIH5530-44AB & FIH5571-44AB • SHOES: FI3102AB-2 • HANDRAIL: F6010

RIGHT • NEWEL: F4010 • BALUSTER: F5060-PR • HANDRAIL: F6010 • FITTING: CUSTOM



DESIGN TIP

The use of painted balustrade can lighten the appearance of the room, thus opening up the space and making the room look larger. RIGHT • BALUSTER: 5911-PR • HANDRAIL: F6210 & F6210-BR

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BELOW • NEWEL: F4091-PR

PRODUCTS PICTURED

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NEWEL: F4091-PR • BALUSTER: F5360-PR • HANDRAIL: F6210-F

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LEFT • NEWEL: F4091-PR • BALUSTER: F5360-PR • HANDRAIL: F6210-P

BELOW • NEWEL: F4410 • BALUSTERS: F15512-44 & F15515-44 • HANDRAIL: F6210 • F1TTINGS: F7210 & F7230

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-

60

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PRODUCTS PICTURED

NEWEL: F4410 • BALUSTER: F5415-PR • HANDRAIL: F6410-BR • FITTING: F7430

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11111



ABOVE • BALUSTER: F5405 • HANDRAIL: F6210-P

0

LEFT • NEWEL: F4410 • BALUSTER: F5415-PR • HANDRAIL: F6410-BR • FITTING: F7435 RIGHT • NEWEL: F4091 • BALUSTERS: FIH5512-44RB & FIH5560-44RB • HANDRAIL: F6010

BELOW • NEWEL: F4454-FL • BALUSTER: F5415-FL-PR • HANDRAIL: F6410 • FITTINGS: F7430 & F7435









LEFT • BALUSTER: F5415-PR

BELOW • BALUSTERS: F5405-TW & F5405-FL

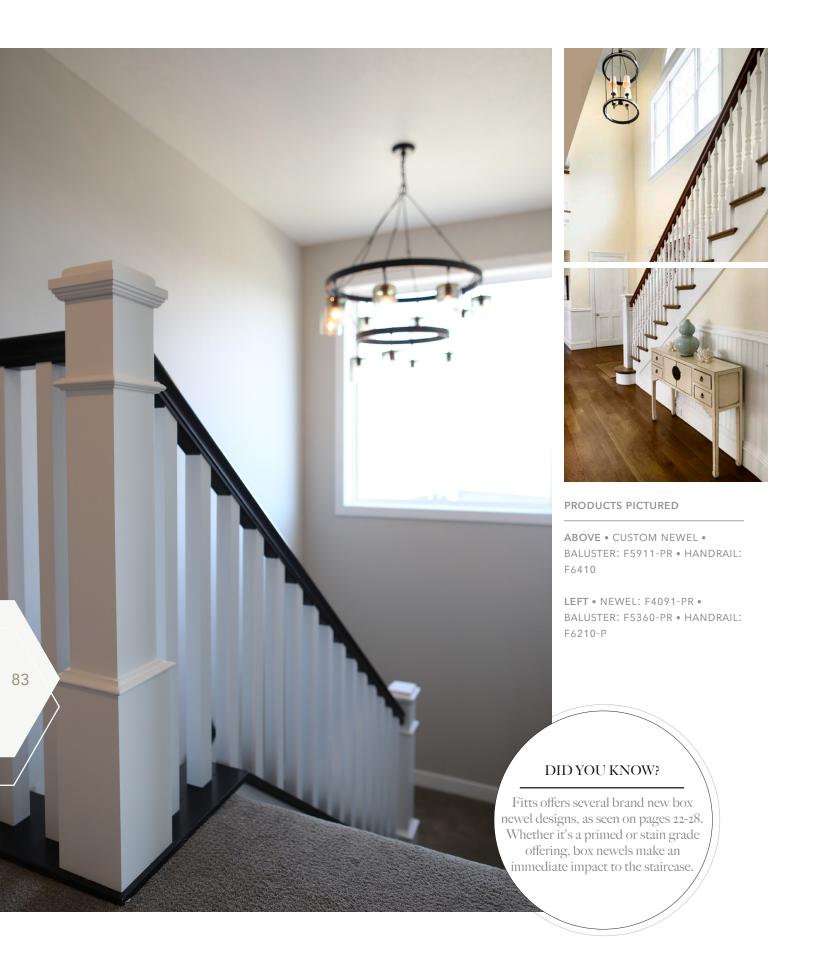
PRODUCTS PICTURED

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NEWEL: F4091 • BALUSTER: FIH5560-44 • SHOES: FI3101 • HANDRAIL: F6010

THURD

GALLERY | WWW.FITTS.COM



DID YOU KNOW?

Geometric patterns create a captivating focal point in the home. The layout can be as simple or as intricate as you can imagine. See page 88 for a preview of Fitts' new interactive baluster layout simulator for ideas.

PRODUCTS PICTURED

RIGHT • NEWEL: F4091-PR • BALUSTERS: FIH5563-44BS & FIH5560-44BS • SHOES: F3101BS • HANDRAIL: F6210

BOTTOM LEFT • BALUSTER: F5060-PR • HANDRAIL: F6010-P

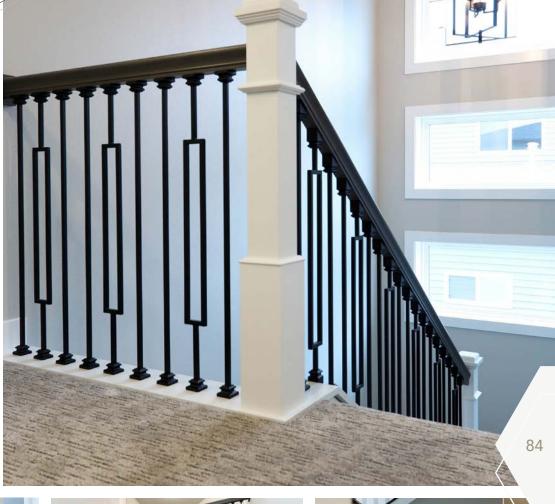
BOTTOM CENTER • NEWEL: F4091-PR • BALUSTERS: FIH5563-44BS & FIH5560-44BS • SHOES: F3101BS • HANDRAIL: F6210

BOTTOM RIGHT • NEWEL: F4091 • BALUSTER: F5360-PR • HANDRAIL: F6210-P









GLOSSARY

Baluster:

A support used to fill the open area between the rail and the stair tread or knee wall.

Balustrade:

A complete rail system that includes the handrail, balusters, and newel posts.

Box Newel Post:

An oversized square newel that is usually hollow and is used in a post-to-post balustrade system.

Bullnose Starting Step or Tread:

A starting tread that has one or both ends rounded to a semicircle and projects beyond the face of the stair stringer.

Fitting Cap:

The part of the fitting that accepts the newel post; used in conjunction with a pin top newel in an over-the-post balustrade system.

False Tread Caps:

A piece attached to the end of a rough tread to simulate solid wood treads, usually with a carpet runner down the steps.

Fillet:

A thin strip that is usually flat on one side and fits into the plow of a piece of handrail.

Gooseneck:

A fitting that is used in the transition of a handrail to a landing or balcony; compensates for the change in the rise of the stair and may make a change in direction.

Handrail:

The top rail used in a balustrade system; provides a gripping surface for added support.

Handrail Fitting:

A part used in a balustrade to compensate for a change in direction. Handrail fittings can be used in both post-to-post and over-the-post balustrade systems.

Handrail Height:

The vertical distance between the upper surface of the top rail and the leading edge of the tread or the finished floor.

Landing:

A horizontal platform at the end of a flight or between two flights of stairs, usually used to make a change in direction.

Landing Newel:

A post used on an intermediate or second floor (balcony); generally used where there is a change in direction or where a rake rail meets a level rail.

Landing Tread:

A part used as the tread on a landing that forms a level surface with the finished floor on the second floor (balcony). Also used as a level surface to attach balusters.

Newel:

A large vertical column or post to which the handrail is attached. Newels provide structural support for the balustrade.

Nosing:

The part of a tread that extends beyond the riser; can also extend beyond the fascia on a balcony.

Open Stair:

A stair that is open on one or both sides, thus allowing riser and treads to be visible.

Over Easing:

A convex rail fitting used to transition from a rake rail to a level rail.

Over-the-Post:

A balustrade system in which the handrail runs over the post and is continuous (uninterrupted).

Plowed Handrail:

A recessed area in the bottom of a handrail or in the top of a shoe rail; the square top and bottom of a baluster is designed to fit into the plow.

Post-to-Post:

A balustrade system in which the handrail runs between the newel post, with the top of the post projecting above the rail.

Quarter Turn:

A rail fitting that makes a 90 degree or right angle turn.

Quarter Turn Cap:

A quarter turn cap is made to mount on top of a pin top newel in an over-the-post rail system.

Rake:

The angle or slope of a stairway that is determined by the rise and run.

Rake Rail:

Rail section that runs parallel to the slope of the stairs.

Rise:

The vertical distance from one tread in a stair to the next.

Riser:

The vertical face of a stair step

(continued on next page)

GLOSSARY

T H E B A S I C S

INDEX

Rosette:

A decorative trim part used where railing runs directly into a wall; provides a surface for anchoring.

Run:

The horizontal width of a tread between the faces of adjacent risers.

Shoe Rail:

The molding on top of a stair stringer upon which the balusters rest.

Skirt Board:

A piece of finishing board used to cover structural supports or stringers of the stairs.

Starting Fitting:

The fitting at the bottom of a stair.

Starting Newel:

The newel post used at the beginning of the balustrade railing.

Starting Step:

The first tread and riser of a staircase

Tandem Cap:

A rail fitting used to make a break in a straight rail section to allow attachment of a newel.

Tread:

The horizontal part of the step (includes the nosing). The walking or stepping surface of the stair.

Tread Return:

In an open stair, this is the continuation of the horizontal rounded edge of the tread beyond the stair stringer.

Up Easing:

The concave rail fitting that is used to make the transition from a rake rail to the horizontal piece of a gooseneck fitting or starting fitting.

Volute:

The spiral starting of the handrail at the foot of a staircase.

Winder Tread:

A tread that is wide at one end and narrow at the other and is used for carrying stairs around curves or angles, as on a spiral staircase.



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Listed above are most of Fitts' stock stair parts. As products lose popularity or no longer meet current building codes, they are phased from our catalog. Many products are offered as special items that are not listed.



stair installation manual

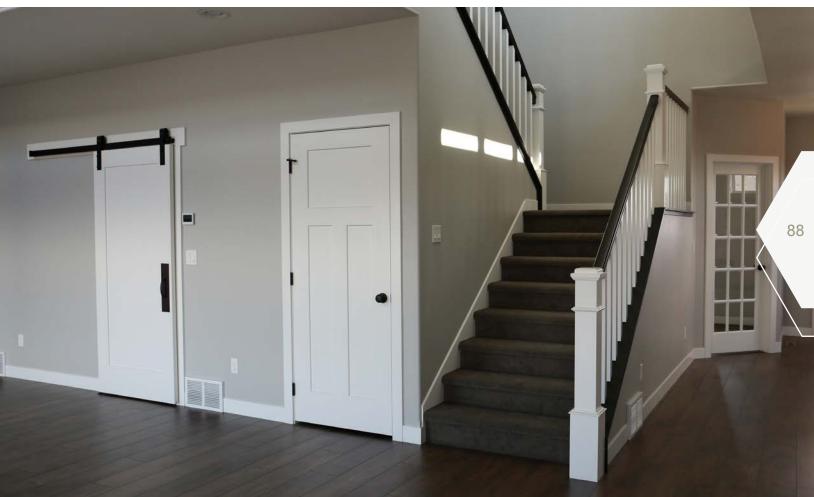
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Do you have a question about stair installation? Whether you're a beginner or a veteran installer, find your answer here.

Fitts has compiled years of stair installation recommendations into one easy guide.

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FITTS | STAIR DESIGN TOOL & INSTALLATION MANUAL

FITTS

MANUFACTURING EXCELLENCE SINCE 1947



Founded in 1947 from simple beginnings in the quaint southern town of Tuscaloosa, Alabama, Fitts Industries' commitment to manufacturing excellence and focus on customer care has enabled it to become one of the largest stair part manufacturers in the United States.

Americans returned home As following the end of World War II, focused on the future, the country began retooling for new growth and prosperity. Frank Fitts Jr. embarked on his venture designing and producing precision wood components for the furniture industry. With an inquisitive mind and a desire to try new things, Frank pioneered processes which were innovative and set the tone for alternative products and ventures. Fitts guickly became a going concern, and in the early 80's he sold his company to family members Frank and Lewis Fitts.

DID YOU KNOW?

Fitts' expertise in kiln drying and conversion of lumber, in addition to second generation wood turning knowledge, facilitates the creation of timeless and durable products for your home.

The modern era of the company began as Fitts was contracted to make stair balustrade for an industry in great need of innovation and capacity, and there

the company found its niche. One of the first manufacturers to create and warehouse products for its customers' needs, Fitts quickly rose as an industry leader.

> Today, our company remains deeply rooted in the principles which laid the foundation that supports Fitts Industries' success and longevity.

revolutionary Utilizing vision and technique, our innovative concepts produce sleeker designs and better products which are shaping the modern era of staircases and redefining the relationship between the utilitarian and the aesthetic.

WHY FITTS STAIR SYSTEMS FOR TODAY'S HOME

FAMILY-OWNED & OPERATED | Fitts is a family owned and run manufacturer of high quality stair components. Our ownership is skilled in wood conversion as well as manufacturing wood turnings and linear moulding and millwork.

IN-HOUSE MANUFACTURING | Any wood product that we offer can be made in-house! This gives us the ability to meet your needs on short notice that our competitors cannot offer.

CUSTOM CAPABILITY | Fitts can manufacture custom handrail fittings, starting steps, and radius landing tread, as well as create custom turnings on a CNC copy lathe.

FINISHED GOODS INVENTORY | Fitts stocks more than 2.5 million dollars in finished goods inventory in each of its two warehouses, which are located in Tacoma, Washington and Tuscaloosa, Alabama. Products are inventoried using a warehouse management system that allows both locations to view a real time picture of available products.

BROAD OFFERINGS | Fitts provides one of the most comprehensive stair component selections. We offer 12 species of wood, and over 40 iron balusters and newels in 6 finishes. These components are designed to be complete product systems. We are proud to offer 23 wood systems and 11 systems in wrought iron.

MADE IN THE USA | If you want a truly American made wood stair component, we can make it!



CUSTOMER SERVICE When you call Fitts, you are greeted by a knowledgeable and helpful customer service representative, not an electronic answering service or outsourced call center. Our production personnel will recognize you by your name (not your account number) and will be familiar with your orders. With Fitts, you will never just be one of many.

PERSONAL RELATIONSHIPS | Fitts hires only the most respected and hard-working sales representatives in the United States and Japan. They are independent contractors that represent an array of related building materials so that they have a diverse offering to fit your company's needs. Fitts' goal is to become an important part of your business plan, as well as a trusted partner for the future.

QUALITY & SIMPLICITY | Fitts realizes that what reigns is true quality. We do not focus attention on fancy connection hardware or complicated systems. We do believe in saving you money by making the product right the first time. We thoroughly test our components so that tolerances between fittings and rails remain true and you can be confident when using our products in the field.

LONGEVITY & CONSISTENCY | Fitts has been in business for over 60 years, and our philosophies remain the same. We continue to grow and adapt to the market and the needs of our customers, and our commitment to quality in craftsmanship is unwavering.

MARKETING MATERIAL Fitts offers full color literature and fliers of all stair components and systems. Fitts operates an interactive website at www.fitts.com that will allow you to download CAD files, view our electronic catalog, and utilize our new interactive stair design tool. We also offer a full line of handmade retail displays that are a fine addition to any showroom.

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Sales Email:	orders@fitts.com

HOURS OF OPERATION: Monday-Friday 7:30-4:30 CST

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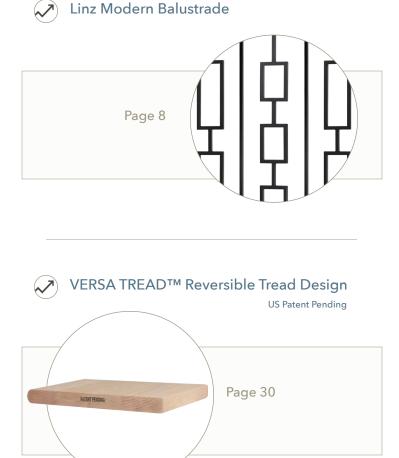
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