

TECHNICAL SPECIFICATIONS

Physical and Mechanical Tests

HIGH GLOSS

FEATURES	UNIT	VALUE	TEST METHOD
Density	kg/m ³	7.7-12-16-18 mm: 750 ± 7% 22-25-30 mm: 720 ± 7%	EN 323
Thickness Tolerance	mm	7.7-12-16-18 mm: ± 0,20 mm 22-25-30 mm: ± 0,30 mm	EN 324-1 EN 622-1
Aspect Tolerance	mm/m	± 2 mm/m, maksimum ± 5 mm	EN 324-1 EN 622-1
Squareness Tolerance	mm/m	2 mm/m	EN 324-2 EN 622-1
Side Smoothness Tolerance	mm/m	1.5 mm/m	EN 324-2 EN 622-1
Inflation in Thickness 24 Hours	%	7.7 mm 17% 12 mm 15% 16-18 mm 12% 22-25-30 mm 10 %	EN 317 EN 622-5
Inflection Resistance	N/mm ²	7.7 mm ≥ 23 N/mm ² 12 mm ≥ 22 N/mm ² 16-18 mm ≥ 20 N/mm ² 22-25-30 mm ≥ 18 N/mm ²	EN 310 EN 622-5
Inner Adhesion	N/mm ²	7.7 mm ≥ 0,65 N/mm ² 12 mm ≥ 0,60 N/mm ² 16-18-22-25-30 mm ≥ 0,55 N/mm ²	EN 319 EN 622-5
Formaldehyde Content	mg/100g	8 mg/100g	EN 120 EN 622-1
Humid Content	%	4 ÷ 11%	EN 322 EN 622-1