

**Harmony**  
The Final Touch™

# 2021 Profile Catalog

**20**  
**YEAR**

**ANNIVERSARY**

**TLC** *Mouldings, Inc.*

“American Made, American Owned”

This catalog contains the majority of available profiles manufactured at time of catalog printing. If you are unable to locate a profile in this catalog, check with TLC Mouldings, (866) 653-4852, [www.tlcmouldings.com](http://www.tlcmouldings.com) or your distributor. New profiles are added to the library on a regular basis.

Please keep the following items in mind:

- Custom profiles are available, based upon volume.
- Special orders are not subject to cancellation.
- Some profiles may require minimum runs.
- Standard length is 16'.
- While other lengths are available, a longer lead-time and/or surcharge may apply.
- Samples are available upon request – pending availability.
- Shipments may be +/- 10% of ordered quantity.
- All orders subject to mill approval.
- All Harmony Mouldings are Made in the USA.
- Contains 100% recycled and/or recovered fiber. EPA TSCA Title VI/CARB Compliant.



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**Note:**

Unless specified in the description, all profiles are shown actual size. If multiple sizes are listed, the first size specified is shown. Profile renderings may have slight deviations as a result of 3D rendering or printing.

★ Indicates a Minimum Run is Required

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# Base Boards



## 002

17mm x 5-1/4" 224/u  
 17mm x 7-1/4" 168/u  
 17mm x 9-1/4" 140/u  
 3/4" x 6-11/16" 168/u  
 3/4" x 8-11/16" 120/u



## 007

7/16" x 3-1/4" 546/u \*



## 010

1/2" x 5-1/4" 336/u  
 12mm x 7-1/4" 240/u



## 011

7/16" x 3" 700/u \*  
 7/16" x 3-1/4" 650/u \*



## 015

3/4" x 7-1/4" 168/u \*



## 018

14mm x 5-1/4" 288/u \*



## 019

3/4" x 6-1/2" 120/u



## 020

12mm x 3-1/4" 546/u  
 12mm x 4-1/4" 420/u  
 12mm x 5-1/4" 336/u



## 023

12mm x 3-1/4" 546/u  
 12mm x 4-1/4" 420/u  
 12mm x 5-1/2" 336/u

**025**

14mm x 5-1/4" 288/u



**027**

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u

14mm x 9-1/4" 160/u

17mm x 9-1/4" 140/u

(also available in 12mm)



**030**

7/16" x 3-1/4" 650/u \*



**028**

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u



**031**

12mm x 3-1/4" 546/u



**036**

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u

(also available in 12mm)



**037**

12mm x 4-1/4" 324/u

12mm x 5-1/4" 336/u



**038**

15mm x 7-3/8" 192/u \*



**040**

15mm x 3-7/8" 396/u \*



# Base Boards

# Base Boards



**041**

15mm x 4-1/4" 320/u\*



**042**

12mm x 5-3/16" 336/u\*



**044**

15mm x 3-1/4" 420/u\*



**047**

14mm x 3-1/4" 480/u\*



**048**

18mm x 7" 144/u\*



**052**

5/8" x 5-1/4" 240/u\*



**053**

12mm x 3-1/4" 546/u

12mm x 4-1/4" 420/u



**056**

12mm x 5-1/4" 336/u\*



**060**

12mm x 5" 256/u\*

**062**  
5/8" x 6-1/2" 192/u \*



**063**  
12mm x 3-1/4" 546/u



**066**  
12mm x 3-1/4" 702/u \*



**069**  
14mm x 5-3/4" 252/u \*



**072**  
14mm x 5-3/4" 252/u \*



**075**  
14mm x 5-1/4" 252/u \*



**078**  
5/8" x 5" 288/u \*



**092**  
14mm x 7-1/4" 192/u \*  
14mm x 8" 200/u \*



**086**  
5/8" x 5-1/4" 256/u  
5/8" x 3-1/4" 252/u  
5/8" x 4-1/4" 270/u  
5/8" x 7-1/4" 192/u  
3/4" x 9-1/4" 140/u \*



# Base Boards

# Base Boards

**095**

14mm x 6-1/2" 280/u \*



**096**

12mm x 5-1/4" 336/u \*



**098**

3/4" x 3-1/2" 312/u



**099**

12mm x 3-1/4" 576/u \*



**100**

1/2" x 5-1/4" 336/u

12mm x 3-1/4" 546/u \*

12mm x 4-1/4" 420/u

12mm x 7-1/4" 240/u

12mm x 9-1/4" 180/u



**103**

17mm x 4-5/8" 270/u \*



**104**

15mm x 7-1/4" 192/u \*

15mm x 5-1/4" 288/u \*



**105**

5/8" x 5-1/4" 240/u \*

5/8" x 7-1/4" 192/u \*



**108**

7/16" x 3" 270/u \*





### 109

14mm x 5-1/2" 288/u  
14mm x 7-1/4" 192/u  
3/4" x 2-3/14" 360/u  
3/4" x 3-1/2" 288/u



### 111

14mm x 4-1/2" 324/u \*



### 112

14mm x 5-1/4" 288/u  
14mm x 7-1/4" 192/u \*



### 113

12mm x 3-1/4" 546/u



### 114

12mm x 3-1/4" 546/u \*



### 118

15mm x 7-1/4" 192/u



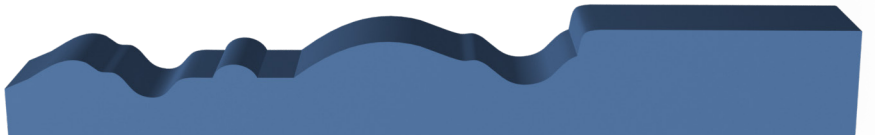
### 121

14mm x 3-1/4" 546/u \*



### 122

14mm x 4-7/16" 324/u \*



### 125

5/8" x 5-1/4" 288/u  
5/8" x 7-1/4" 192/u  
5/8" x 9-1/4" 160/u



## Base Boards

# Base Boards

**157**

15mm x 5-1/4" 240/u \*



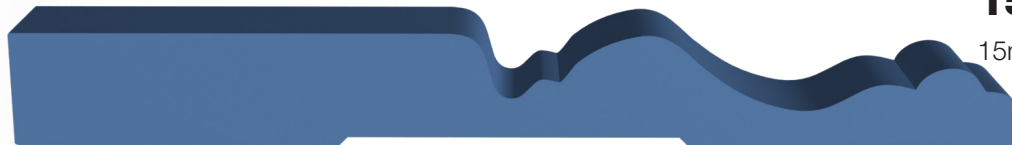
**135**

5/8" x 5-3/8" 240/u \*



**155**

15mm x 5-1/4" 240/u \*



**131**

3/8" x 3-1/8" 650/u \*



**132**

14mm x 3-1/4" 546/u \*



**134**

12mm x 3-1/4" 546/u \*



**142**

12mm x 3" 588/u \*



**144**

3/4" x 3-1/2" 312/u

3/4" x 7-1/2" 144/u



**156**

15mm x 3-1/4" 504/u \*



**153**

3/16" x 8-1/2" 140/u \*



### 140

5/8" x 7-1/4" 192/u \*

5/8" x 4-1/2" 324/u \*



### 159

18mm x 5-1/4" 192/u \*



### 163

14mm x 5-1/4" 288/u

14mm x 7-1/4" 192/u

14mm x 9-1/4" 160/u

11/16" x 11-1/4" 96/u



### 166

14mm x 5-1/4" 288/u



### 168

15mm x 5-1/4" 256/u

15mm x 3-1/4" 420/u

15mm x 4-1/4" 360/u

15mm x 7-1/4" 192/u



### 173

1-3/16" x 7-1/4" 120/u \*



### 175

17mm x 5-1/2" 240/u \*



### 180

14mm x 5-1/4" 288/u



## Base Boards

# Base Boards



**183**  
3/8" x 3-7/8" 528/u \*



**184**  
15mm x 5-9/16" 288/u \*



**185**  
3/4" x 5-1/2" 192/u \*



**187**  
5/8" x 5-1/2" 280/u \*



**189**  
12mm x 3-1/4" 546/u  
12mm x 4-1/4" 420/u  
12mm x 5-1/4" 336/u



**193**  
5/8" x 5-1/4" 240/u \*



**196**  
18mm x 7" 192/u \*



**200**  
5/8" x 5-1/4" 240/u  
17mm x 7-1/4" 168/u



**385**  
12mm x 4-1/4" 420/u \*  
(specify width/thickness)



**994**  
1/2" x 5" 288/u \*

**887**

3/4" x 7-3/4" 120/u \*



**889**

3/4" x 8-1/8" 120/u \*



**895**

12mm x 5-1/4" 336/u \*



**985**

15mm x 5-1/4" 240/u \*



**888**

3/4" x 8" 120/u \*



**894**

14mm x 7-1/4" 192/u \*



**927**

3/8" x 6" 280/u \*

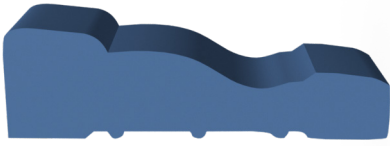


**991**

14mm x 6" 224/u \*

# Base Boards

# Casings



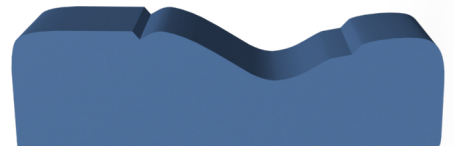
**298**

15mm x 2" 720/u \*



**283**

15mm x 2-1/8" 720/u \*



**204**

5/8" x 2-1/4" 570/u \*



**227**

1/2" x 2-1/4" 684/u \*



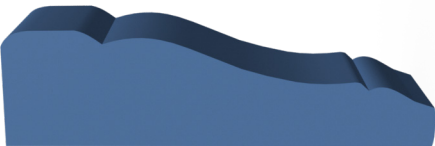
**236**

14mm x 2-1/4" 684/u  
15mm x 2-1/4" 684/u



**237**

14mm x 2-1/4" 684/u \*



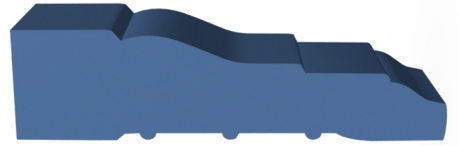
**242**

5/8" x 2-1/4" 684/u \*



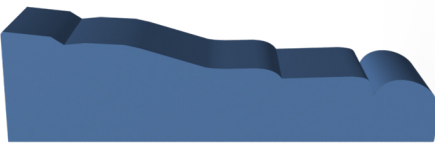
**256**

15mm x 2-1/4" 570/u



**259**

15mm x 2-1/4" 684/u \*



**276**

15mm x 2-1/4" 684/u \*



**292**

5/8" x 2-1/4" 684/u \*



**293**

11/16" x 2-1/4" 756/u \*



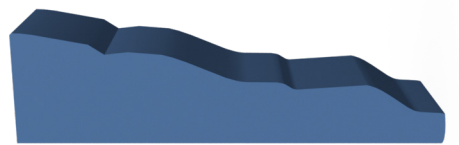
**295**

15mm x 2-1/4" 798/u



**296**

15mm x 2-1/4" 684/u



**306**

15mm x 2-1/4" 684/u



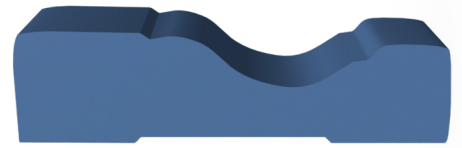
**324**

15mm x 2-1/4" 684/u



**356**

14mm x 2-1/4" 684/u



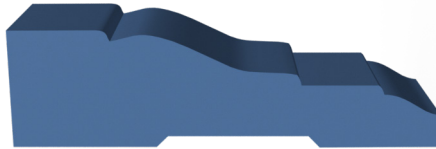
**359**

15mm x 2-1/4" 684/u



**365**

5/8" x 2-1/4" 684/u



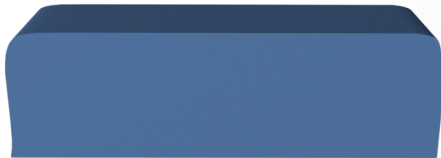
**366**

5/8" x 2-1/4" 570/u  
14mm x 2-1/4" 684/u



**376**

15mm x 2-1/4" 684/u



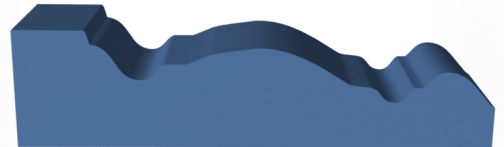
**384**

17mm x 2-1/4" 532/u  
(specify width/thickness)



**284**

3/4" x 2-7/16" 576/u \*



**232**

5/8" x 2-1/2" 544/u \*



**255**

5/8" x 2-1/2" 510/u \*

**258**

18mm x 2-1/2" 432/u \*



**261**

5/8" x 2-1/2" 672/u \*



**268**

15mm x 2-1/2" 672/u \*

**286**

15mm x 2-1/2" 672/u \*



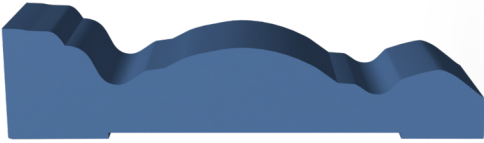
**322**

15mm x 2-1/2" 612/u \*



# Casings

# Casings



**331**

15mm x 2-1/2" 612/u\*



**287**

5/8" x 2-3/4" 672/u\*



**299**

15mm x 2-3/4" 504/u\*



**308**

17mm x 2-3/4" 450/u\*



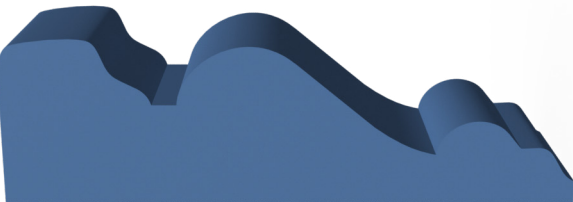
**337**

18mm x 2-3/4" 364/u\*



**375**

3/4" x 2-3/4" 390/u\*



**285**

7/8" x 3" 336/u\*



**309**

7/8" x 3" 392/u\*



**313**

18mm x 3" 504/u\*



**386**

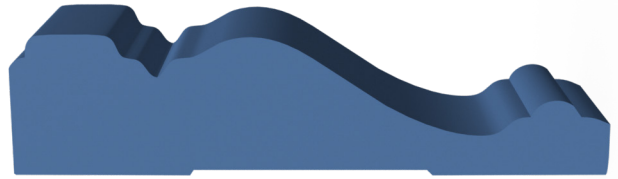
18mm x 3" 560/u\*





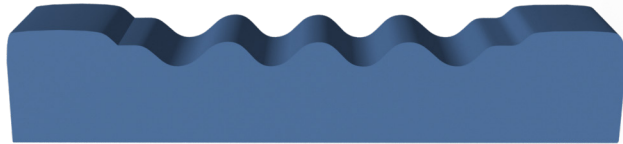
**993**

5/8" x 3" 420/u\*



**262**

3/4" x 3-1/8" 396/u\*



**380**

15mm x 3-3/16" 468/u\*



**208**

5/8" x 3-1/4" 432/u



**218**

18mm x 3-1/4" 364/u\*



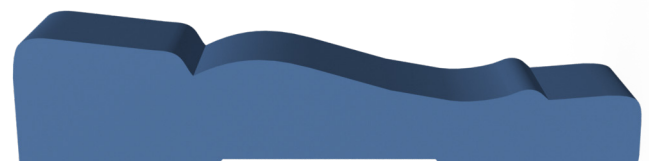
**249**

15mm x 3-1/4" 468/u  
18mm x 3-1/4" 546/u  
14mm x 3-1/4" 468/u



**271**

17mm x 3-1/4" 468/u\*



**274**

17mm x 3-1/4" 468/u\*



**297**

17mm x 3-1/4" 390/u\*



**319**

14mm x 3-1/4" 546/u\*

# Casings

# Casings



**320**

14mm x 3-1/4" 468/u\*



**321**

14mm x 3-1/4" 468/u\*



**325**

3/4" x 3-1/4" 312/u\*



**344**

14mm x 3-1/4" 546/u  
15mm x 3-1/4" 546/u



**345**

14mm x 3-1/4" 468/u  
5/8" x 3-1/4" 468/u  
17mm x 3-1/4" 468/u



**346**

15mm x 3-1/4" 546/u\*



**354**

5/8" x 3-1/4" 468/u



**361**

15mm x 3-1/4" 546/u



**369**

17mm x 3-1/4" 390/u\*



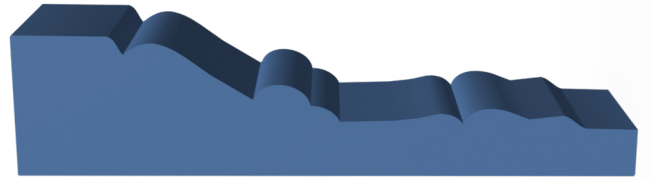
**379**

15mm x 3-1/4" 468/u



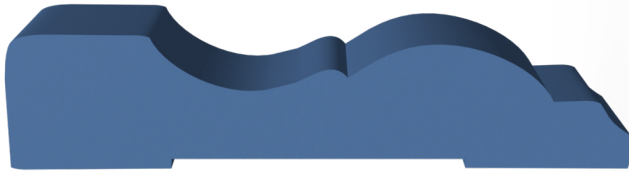
**389**

15mm x 3-1/4" 468/u



**399**

3/4" x 3-1/4" 468/u\*



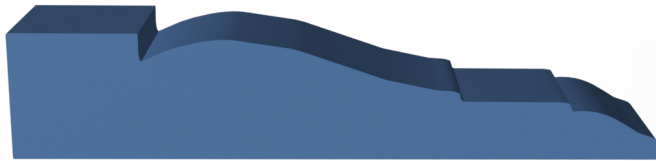
**402**

18mm x 3-1/4" 384/u\*



**984**

17mm x 3-1/4" 390/u\*



**231**

17mm x 3-3/8" 390/u\*



**247**

14mm x 3-3/8" 468/u\*



**341**

5/8" x 3-3/8" 390/u



**349**

12mm x 3-3/8" 546/u\*



**203**

1" x 3-1/2" 360/u



**205**

3/4" x 3-1/2" 360/u

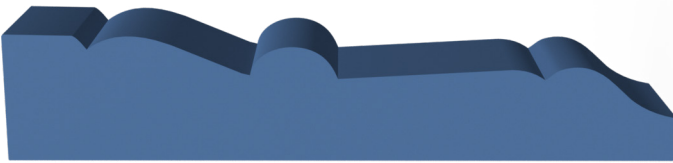
# Casings

# Casings



**211**

17mm x 3-1/2" 360/u



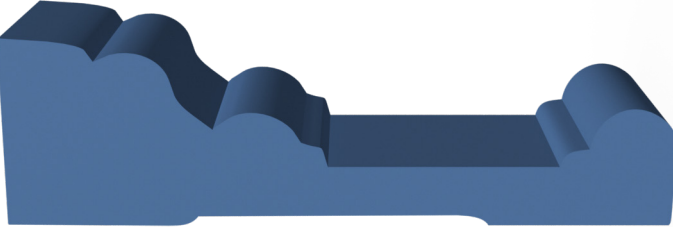
**215**

17mm x 3-1/2" 360/u\*



**216**

1" x 3-1/2" 240/u\*



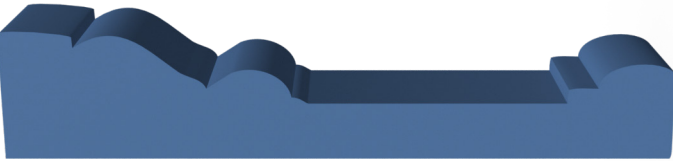
**233**

1" x 3-1/2" 360/u



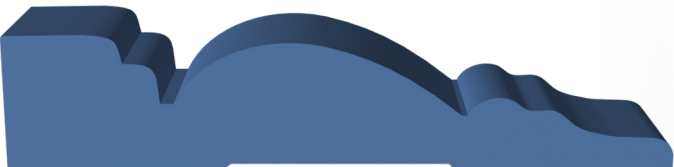
**235**

17mm x 3-1/2" 336/u\*



**238**

7/8" x 3-1/2" 288/u\*



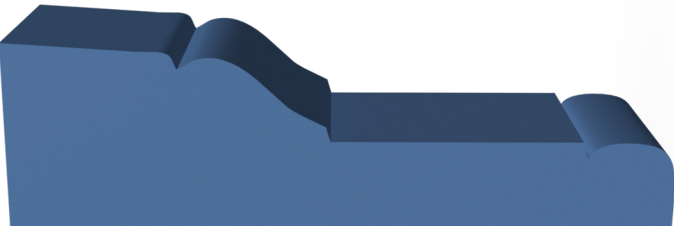
**243**

18mm x 3-1/2" 280/u\*



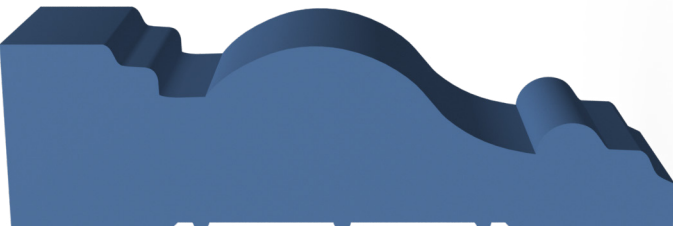
**250**

3/4" x 3-1/2" 260/u



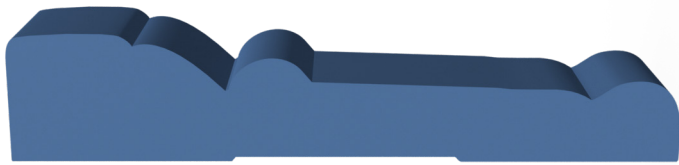
**267**

1" x 3-1/2" 336/u\*



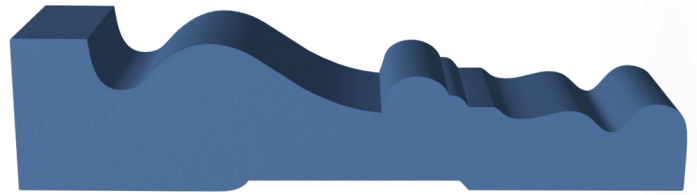
**269**

1" x 3-1/2" 280/u\*



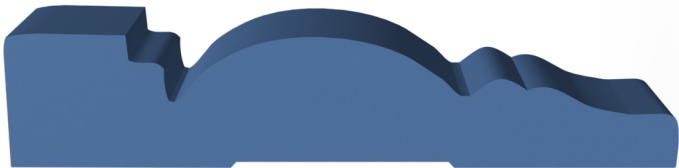
**278**

17mm x 3-1/2" 360/u\*



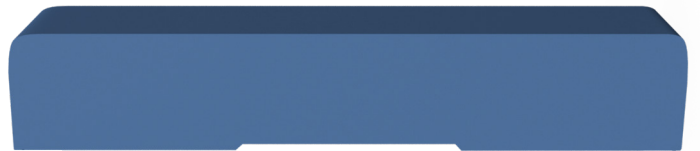
**280**

13/16" x 3-1/2" 360/u\*



**282**

18mm x 3-1/2" 240/u\*



**288**

17mm x 3-1/2" 360/u  
(specify width/thickness)



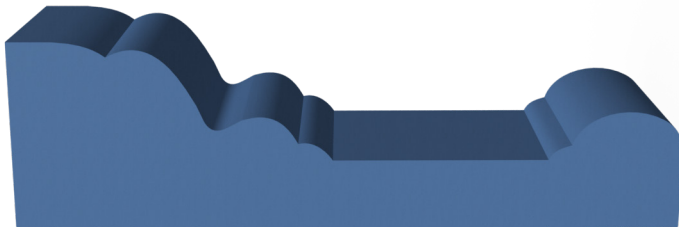
**289**

7/8" x 3-1/2" 360/u\*



**291**

1" x 3-1/2" 288/u\*



**303**

1" x 3-1/2" 360/u



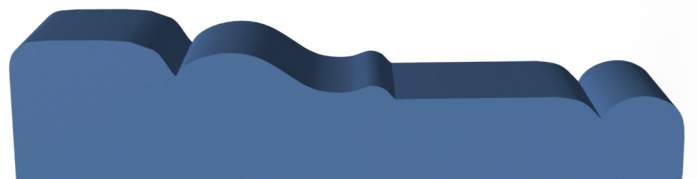
**307**

18mm x 3-1/2" 280/u\*



**312**

18mm x 3-1/2" 360/u\*



**323**

3/4" x 3-1/2" 432/u

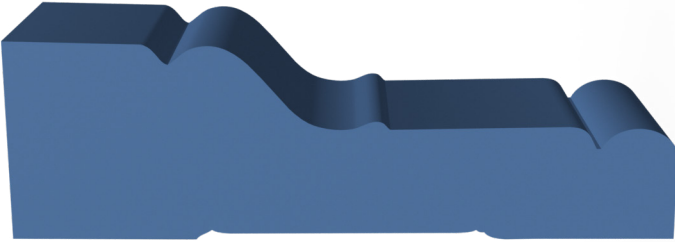
# Casings

# Casings



**329**

17mm x 3-1/2" 432/u



**332**

1-1/16" x 3-1/2" 288/u\*



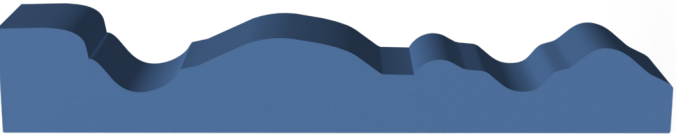
**336**

3/4" x 3-1/2" 336/u



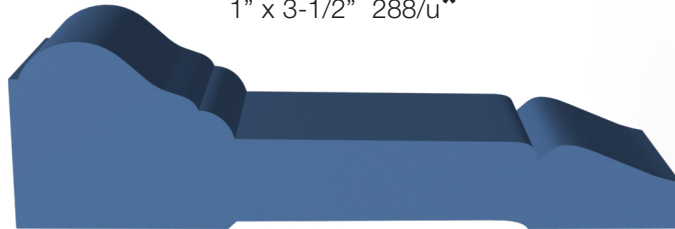
**348**

1" x 3-1/2" 288/u\*



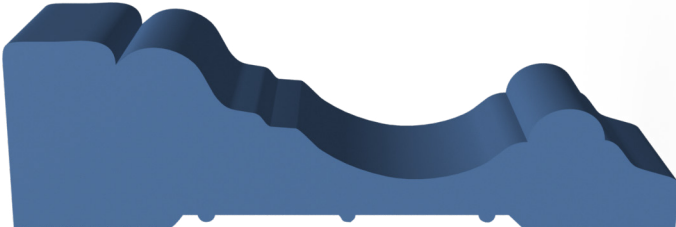
**352**

14mm x 3-1/2" 432/u\*



**360**

1" x 3-1/2" 360/u\*



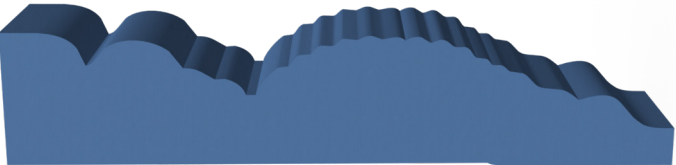
**364**

1" x 3-1/2" 360/u\*



**370**

1" x 3-1/2" 360/u



**373**

18mm x 3-1/2" 308/u\*



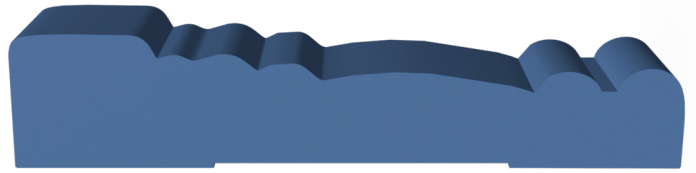
**383**

18mm x 3-1/2" 432/u\*



**387**

15mm x 3-1/2" 432/u\*



**388**

18mm x 3-1/2" 336/u



**390**

1" x 3-1/2" 360/u



**391**

3/4" x 3-1/2" 576/u\*



**395**

17mm x 3-1/2" 432/u\*



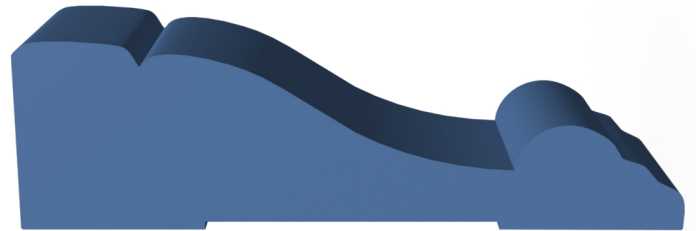
**406**

18mm x 3-1/2" 264/u



**411**

7/8" x 3-1/2" 240/u\*



**487**

1" x 3-1/2" 308/u\*



**893**

1" x 3-1/2" 288/u\*



**221**

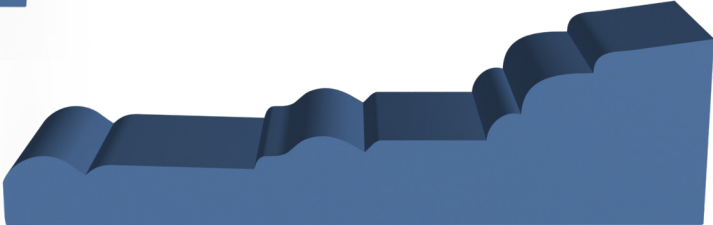
12mm x 3-9/16" 504/u

# Casings

# Casings



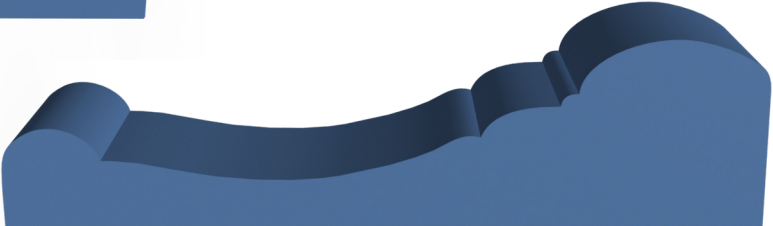
**891**  
1" x 3-5/8" 264/u\*



**270**  
1" x 3-11/16" 352/u\*



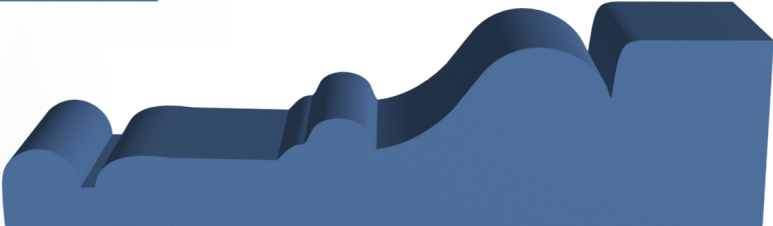
**201**  
1" x 3-15/16" 220/u\*



**213**  
1" x 4" 224/u



**214**  
17mm x 4" 224/u\*

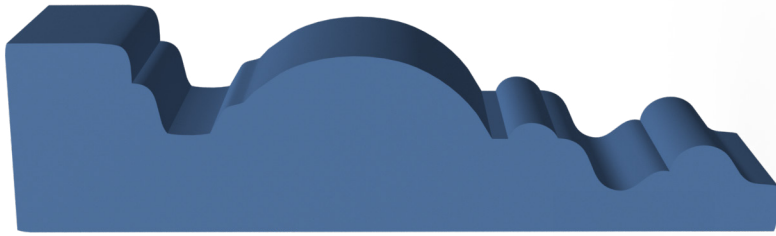


**224**  
1" x 4" 160/u\*



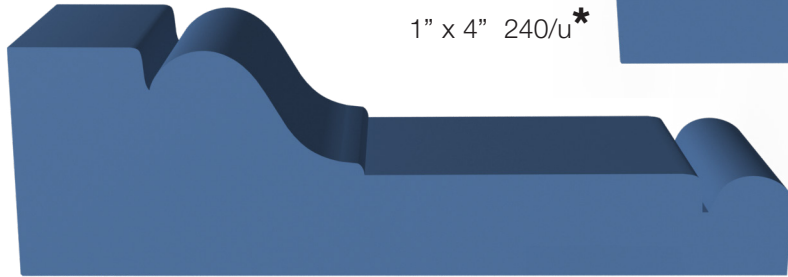
**234**  
1-3/16" x 4" 160/u





**367**

1" x 4" 360/u\*



**890**

1" x 4" 240/u\*



**304**

1-1/4" x 4-1/16" 200/u\*



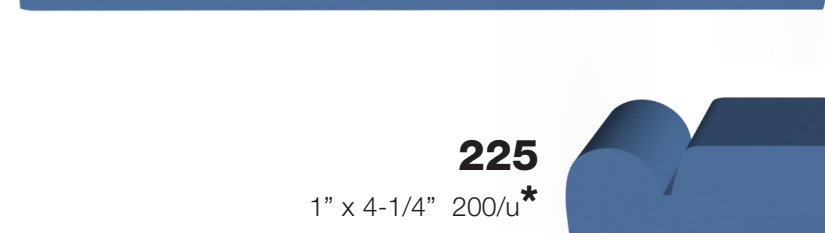
**301**

1" x 4-3/16" 240/u



**310**

1-3/16" x 4-1/4" 180/u



**225**

1" x 4-1/4" 200/u\*



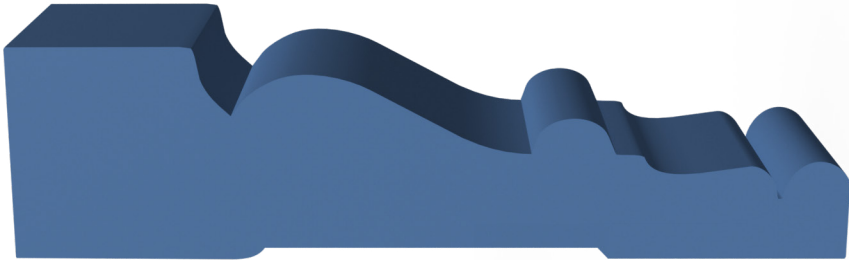
**377**

18mm x 4-1/4" 288/u

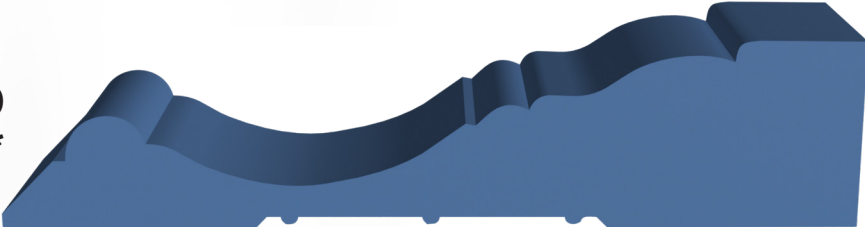


# Casings

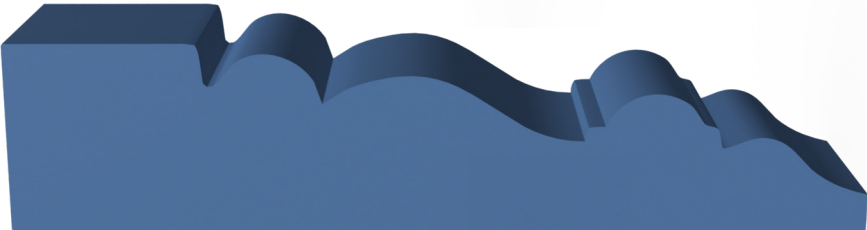
# Casings



**328**  
1-1/8" x 4-3/8" 216/u\*



**240**  
1" x 4-1/2" 252/u\*



**353**  
1" x 4-1/2" 220/u\*



**393**  
1-3/16" x 4-1/2" 180/u\*



**351**  
1-1/4" x 5" 192/u



**340**  
17mm x 5-1/4" 224/u\*



**314**  
17mm x 7-1/4" 168/u\*



**401**

7/16" x 5-1/4" 192/u



**407**

17mm x 3" 352/u\*



**430**

1" x 3-1/4" 208/u



**432**

3/4" x 3" 420/u\*



**439**

17mm x 2-5/8" 540/u



**497**

5/8" x 4-1/2" 324/u\*



**490**

17mm x 2-5/8" 468/u\*



**496**

15mm x 2-1/2" 704/u\*



**485**

17mm x 3-1/4" 468/u\*



**494**

1" x 3-1/2" 288/u



**403**

1" x 3" 220/u

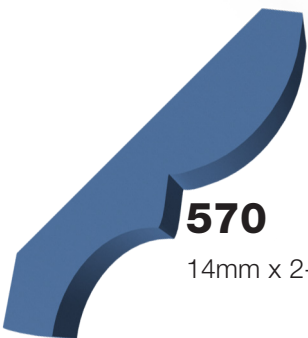


**260**

1-1/8" x 3-3/16" 320/u\*

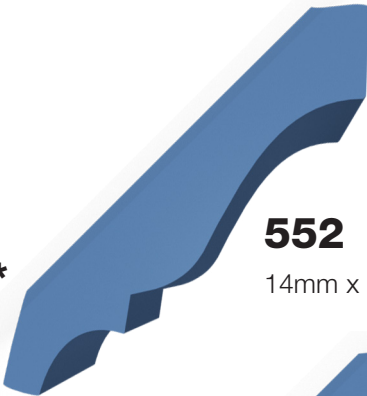
# Chair Rail

# Crown Moulding



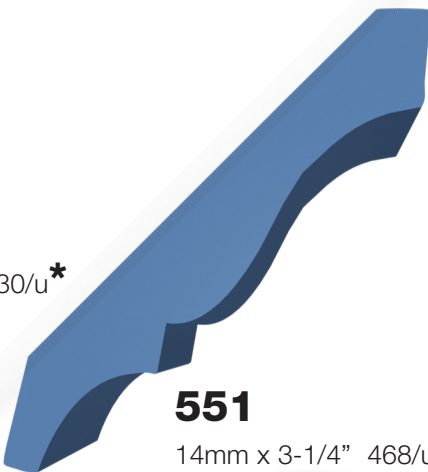
**570**

14mm x 2-1/4" 450/u\*



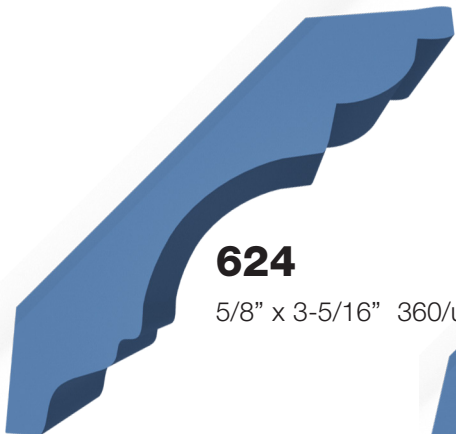
**552**

14mm x 2-3/4" 630/u\*



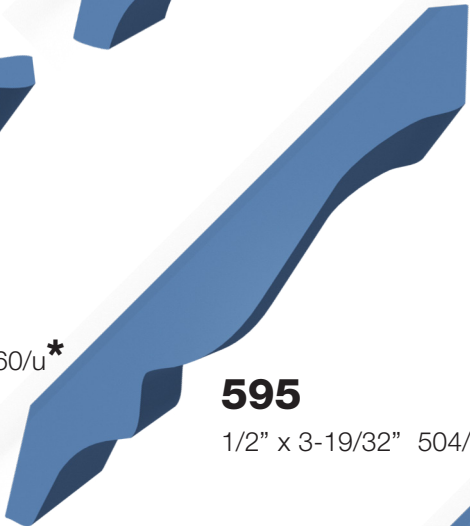
**551**

14mm x 3-1/4" 468/u



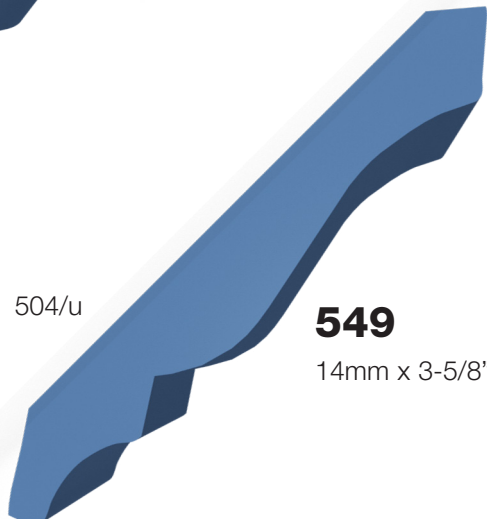
**624**

5/8" x 3-5/16" 360/u\*



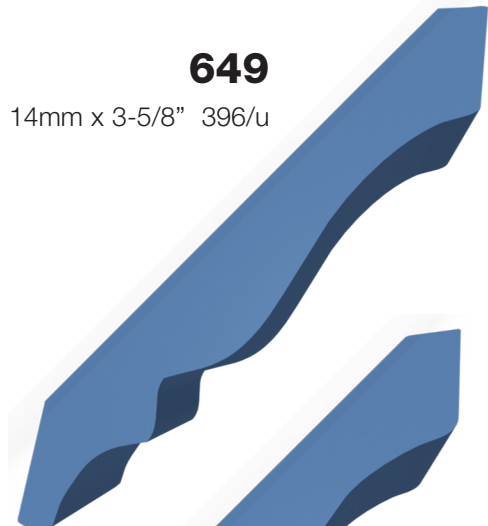
**595**

1/2" x 3-19/32" 504/u



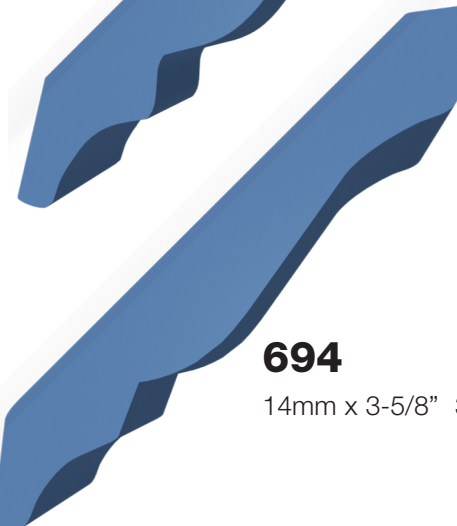
**549**

14mm x 3-5/8" 396/u



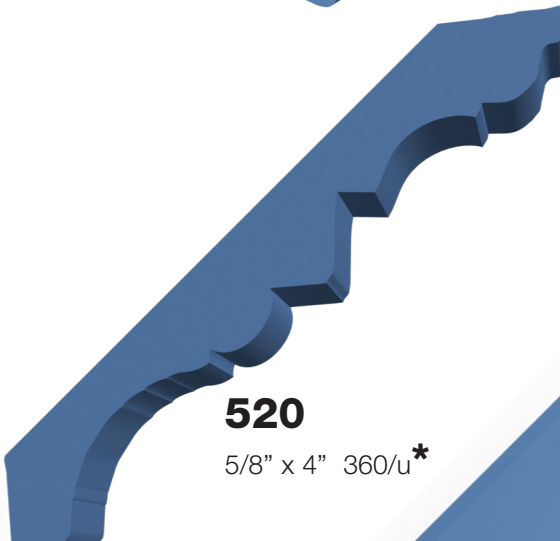
**649**

14mm x 3-5/8" 396/u



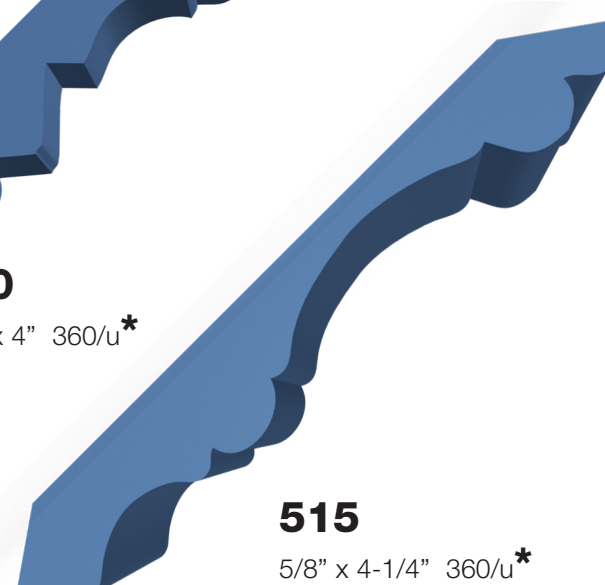
**694**

14mm x 3-5/8" 396/u



**520**

5/8" x 4" 360/u\*

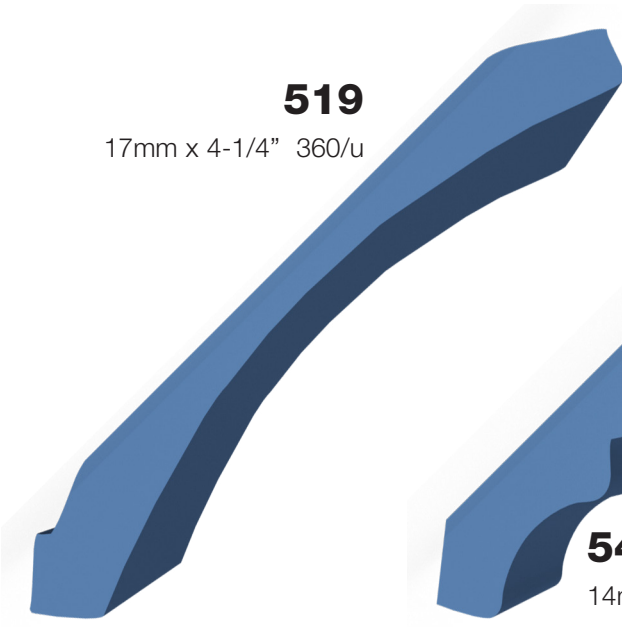


**515**

5/8" x 4-1/4" 360/u\*

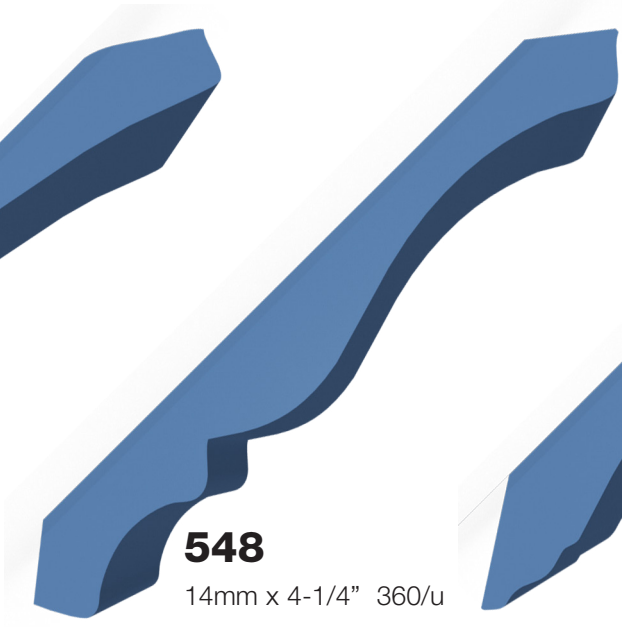
**519**

17mm x 4-1/4" 360/u



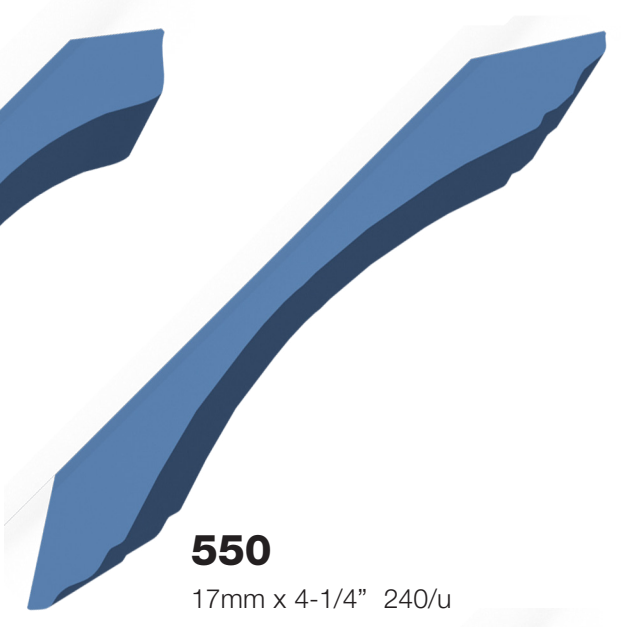
**548**

14mm x 4-1/4" 360/u



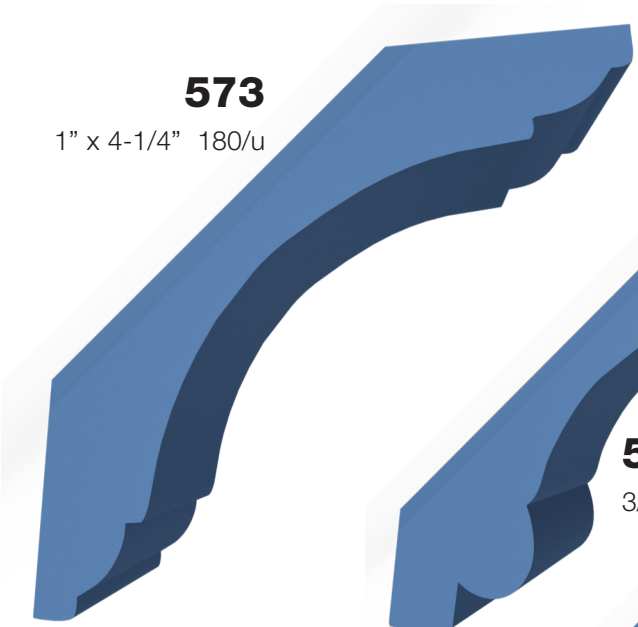
**550**

17mm x 4-1/4" 240/u



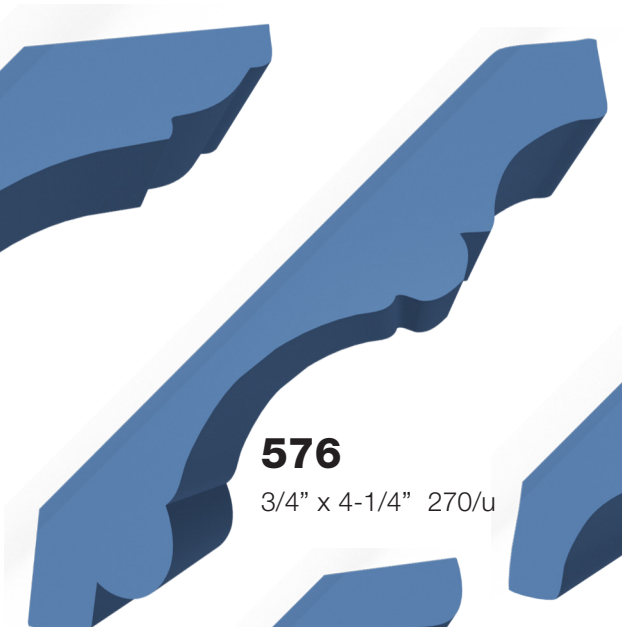
**573**

1" x 4-1/4" 180/u



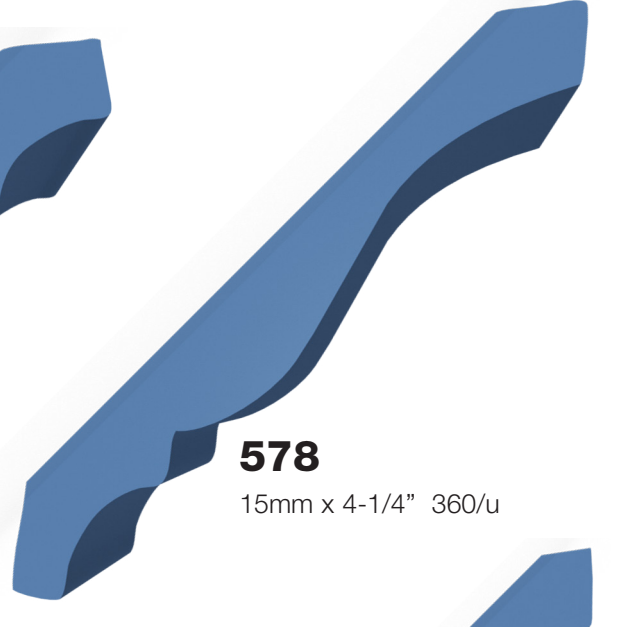
**576**

3/4" x 4-1/4" 270/u



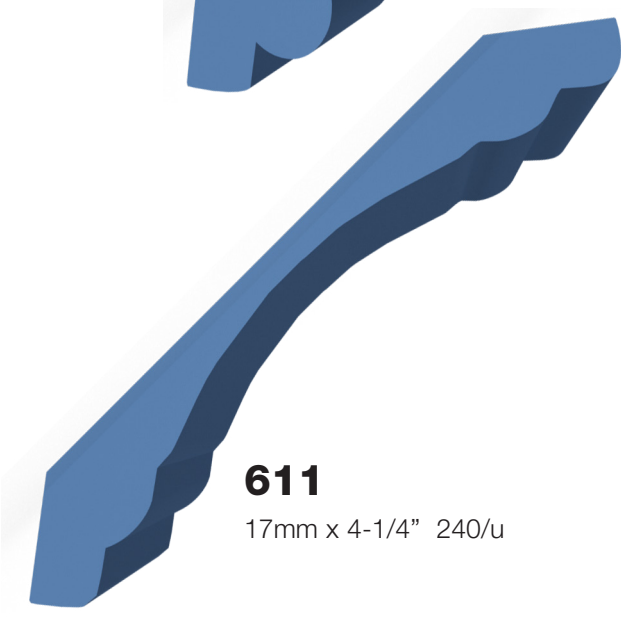
**578**

15mm x 4-1/4" 360/u



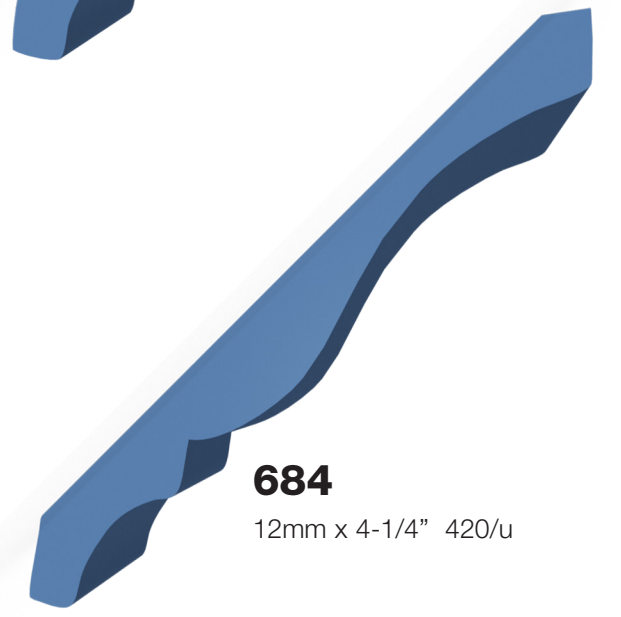
**611**

17mm x 4-1/4" 240/u



**684**

12mm x 4-1/4" 420/u



# Crown Moulding

# Crown Moulding

**531**

7/8" x 4-5/16" 240/u

**574**

7/8" x 4-7/16" 216/u\*

**687**

5/8" x 4-7/16" 280/u\*

**644**

5/8" x 4-15/32" 270/u\*

**558**

15mm x 4-1/2" 288/u\*

**609**

5/8" x 4-1/2" 270/u\*

**663**

17mm x 4-1/2" 270/u\*

**547**

14mm x 4-5/8" 324/u

**564**

18mm x 4-5/8" 270/u\*

**604**

3/4" x 4-5/8" 252/u\*

**647**

14mm x 4-5/8" 324/u

**674**

14mm x 4-5/8" 324/u

**685**

18mm x 4-5/8" 324/u\*

**563**

7/8" x 4-7/8" 324/u\*

**506**

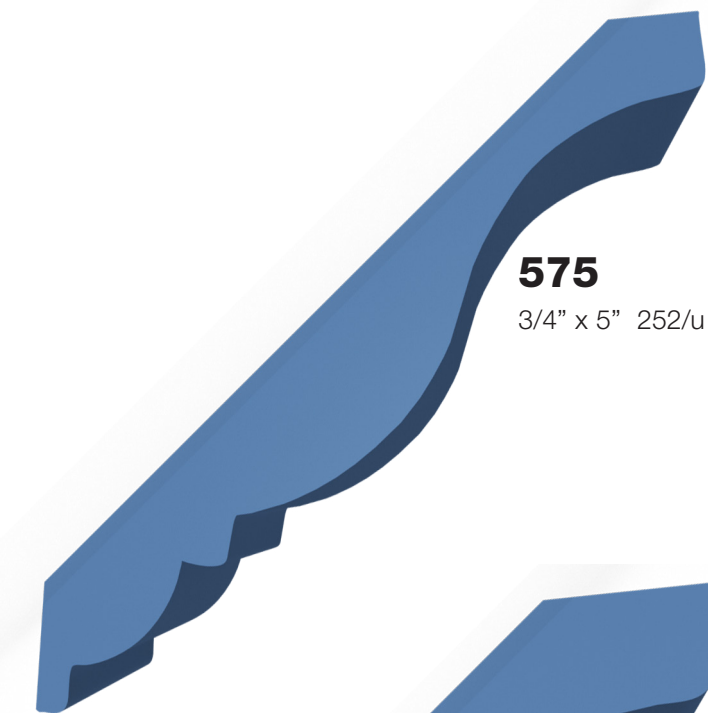
5/8" x 5" 288/u

**525**

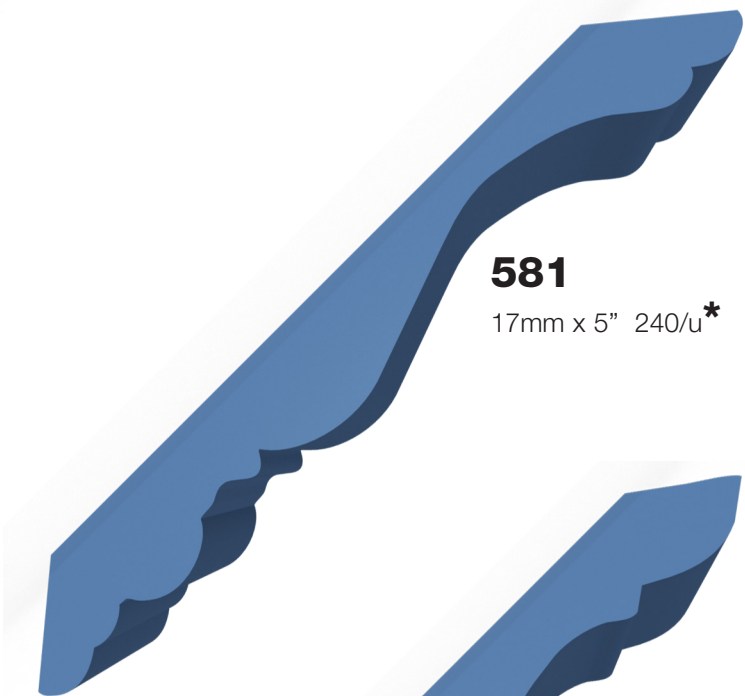
17mm x 5" 240/u

# Crown Moulding

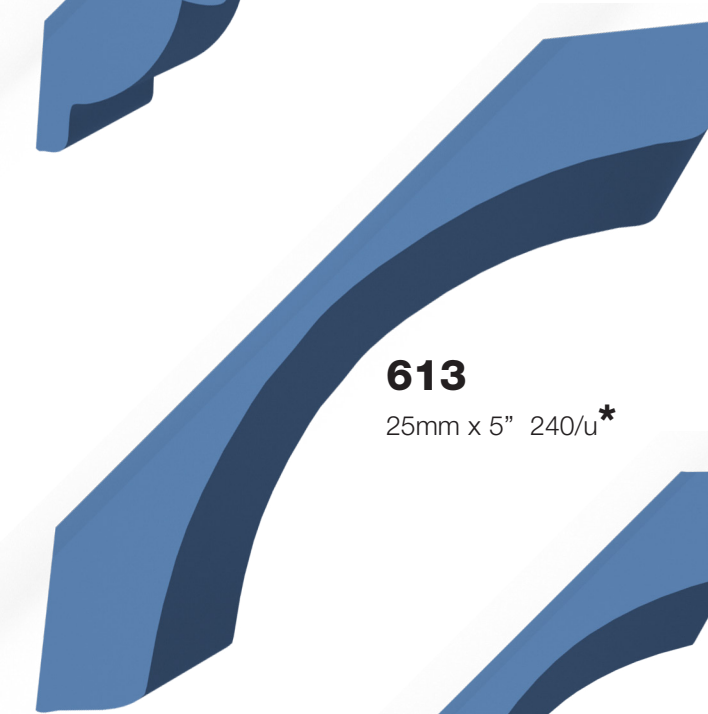
# Crown Moulding



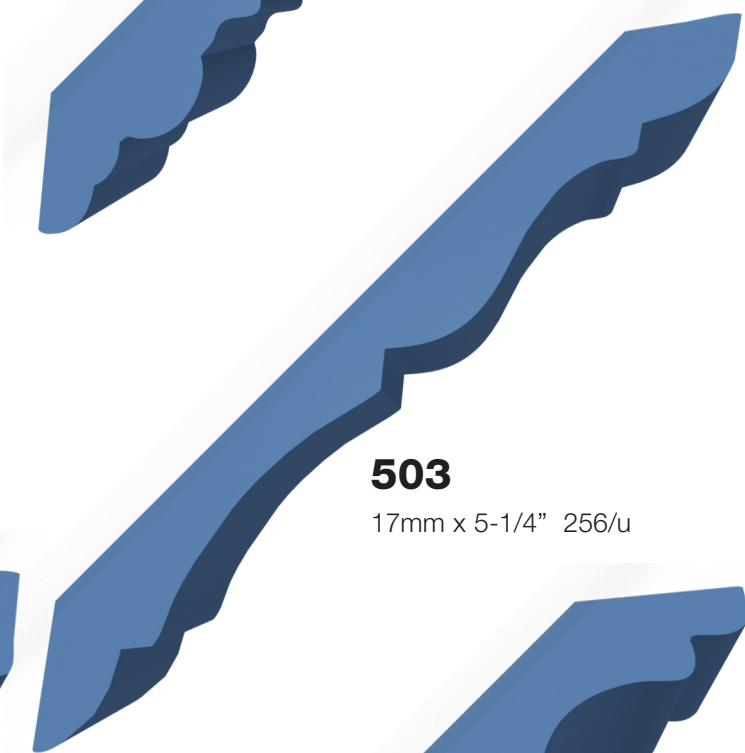
**575**  
3/4" x 5" 252/u



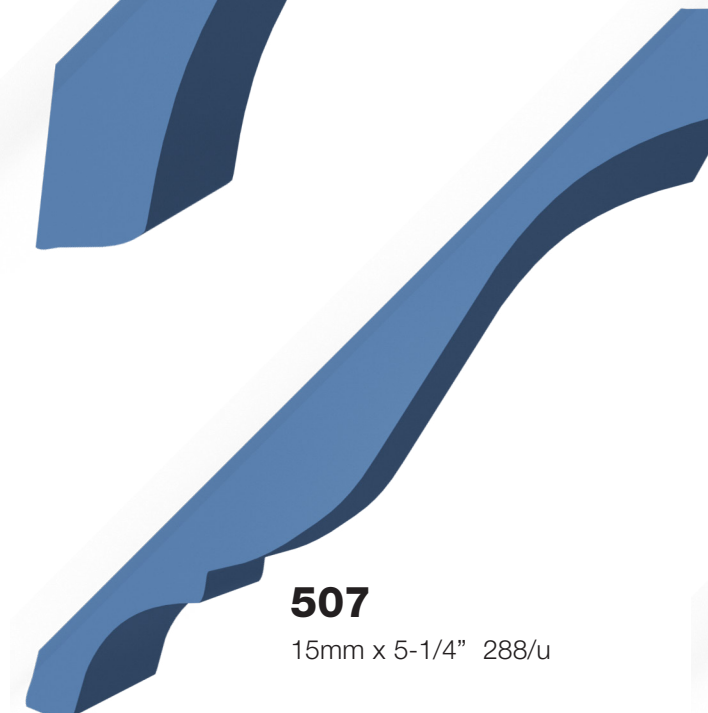
**581**  
17mm x 5" 240/u\*



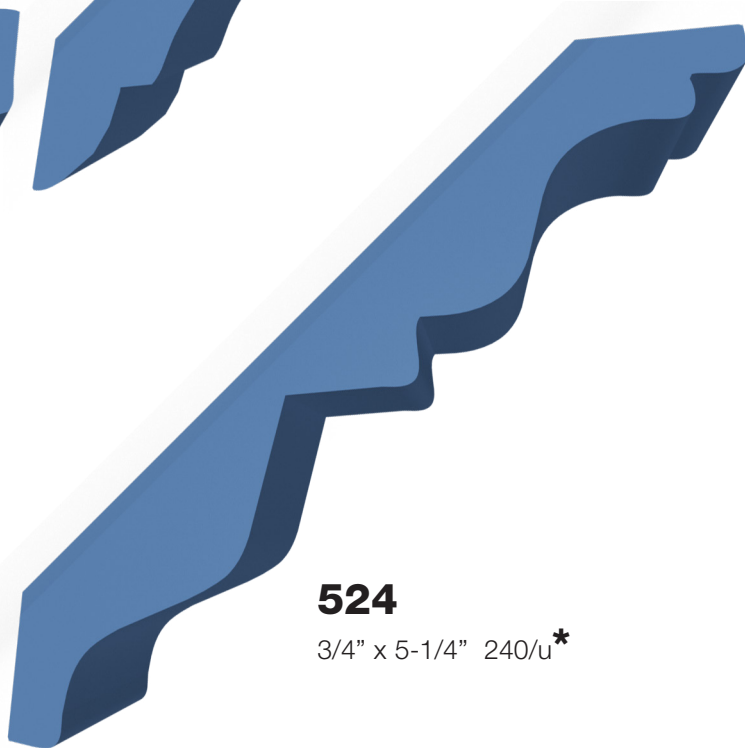
**613**  
25mm x 5" 240/u\*



**503**  
17mm x 5-1/4" 256/u

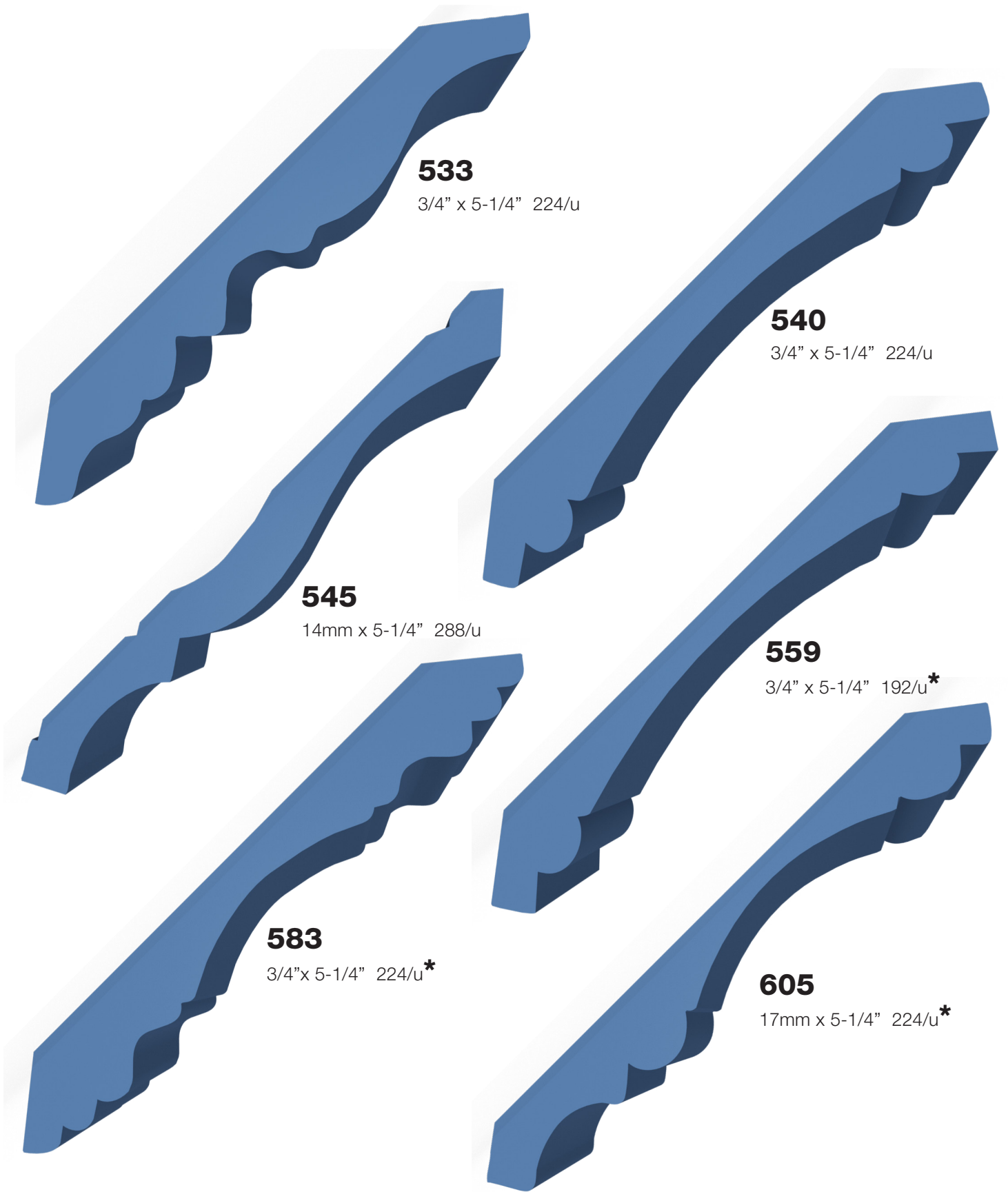


**507**  
15mm x 5-1/4" 288/u



**524**  
3/4" x 5-1/4" 240/u\*





**533**

3/4" x 5-1/4" 224/u

**540**

3/4" x 5-1/4" 224/u

**545**

14mm x 5-1/4" 288/u

**559**

3/4" x 5-1/4" 192/u\*

**583**

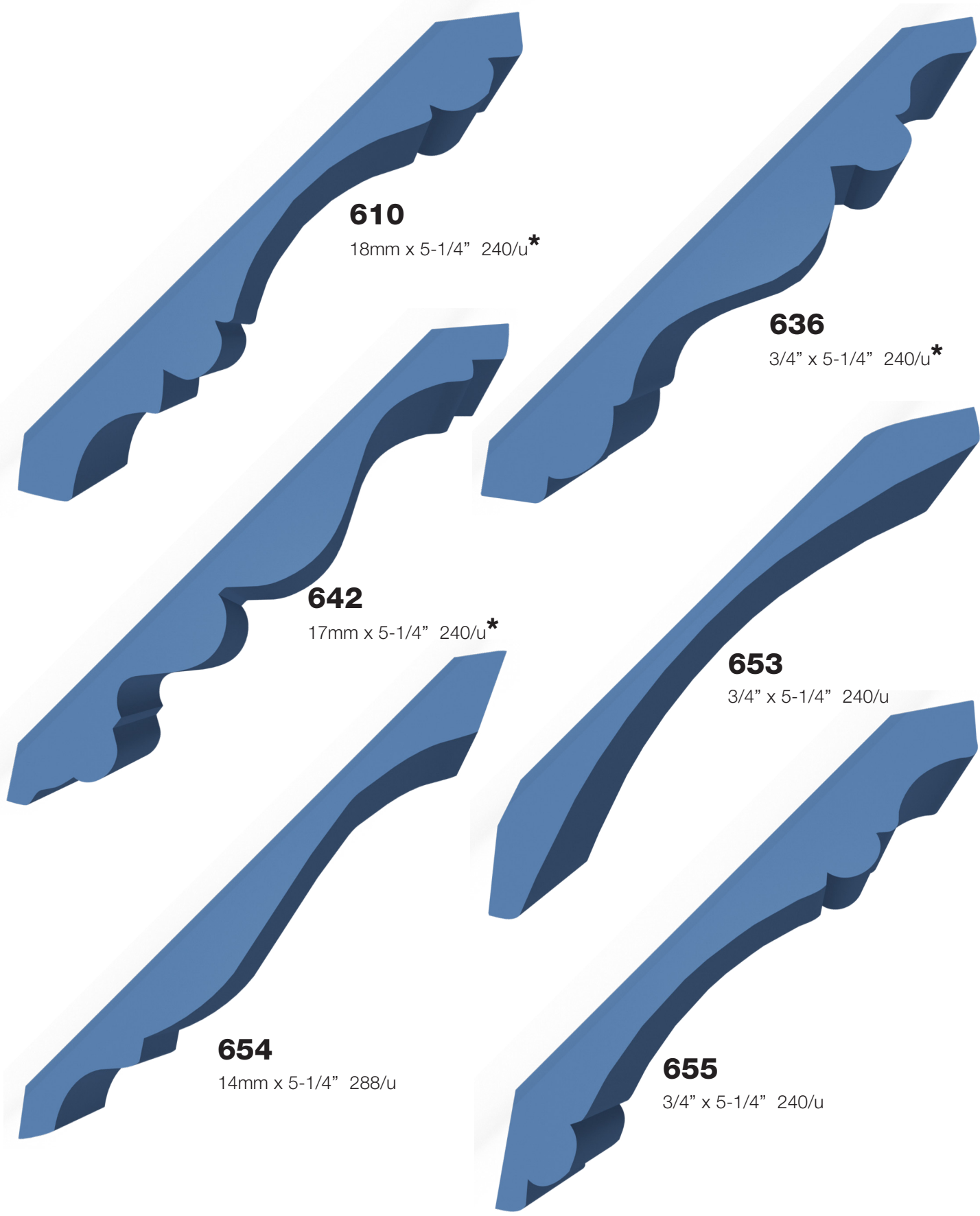
3/4" x 5-1/4" 224/u\*

**605**

17mm x 5-1/4" 224/u\*

# Crown Moulding

# Crown Moulding



**610**  
18mm x 5-1/4" 240/u\*

**636**  
3/4" x 5-1/4" 240/u\*

**642**  
17mm x 5-1/4" 240/u\*

**653**  
3/4" x 5-1/4" 240/u

**654**  
14mm x 5-1/4" 288/u

**655**  
3/4" x 5-1/4" 240/u

**686**

14mm x 5-1/4" 288/u

**688**

14mm x 5-1/4" 288/u

**589**

1-3/16"x 5-7/16" 160/u\*

**501**

3/4" x 5-1/2" 192/u

**553**

5/8" x 5-1/2" 288/u\*

**612**

3/4" x 5-1/2" 210/u\*

# Crown Moulding

# Crown Moulding

**630**

17mm x 5-1/2" 210/u\*

**555**

18mm x 5-5/8" 240/u

**571**

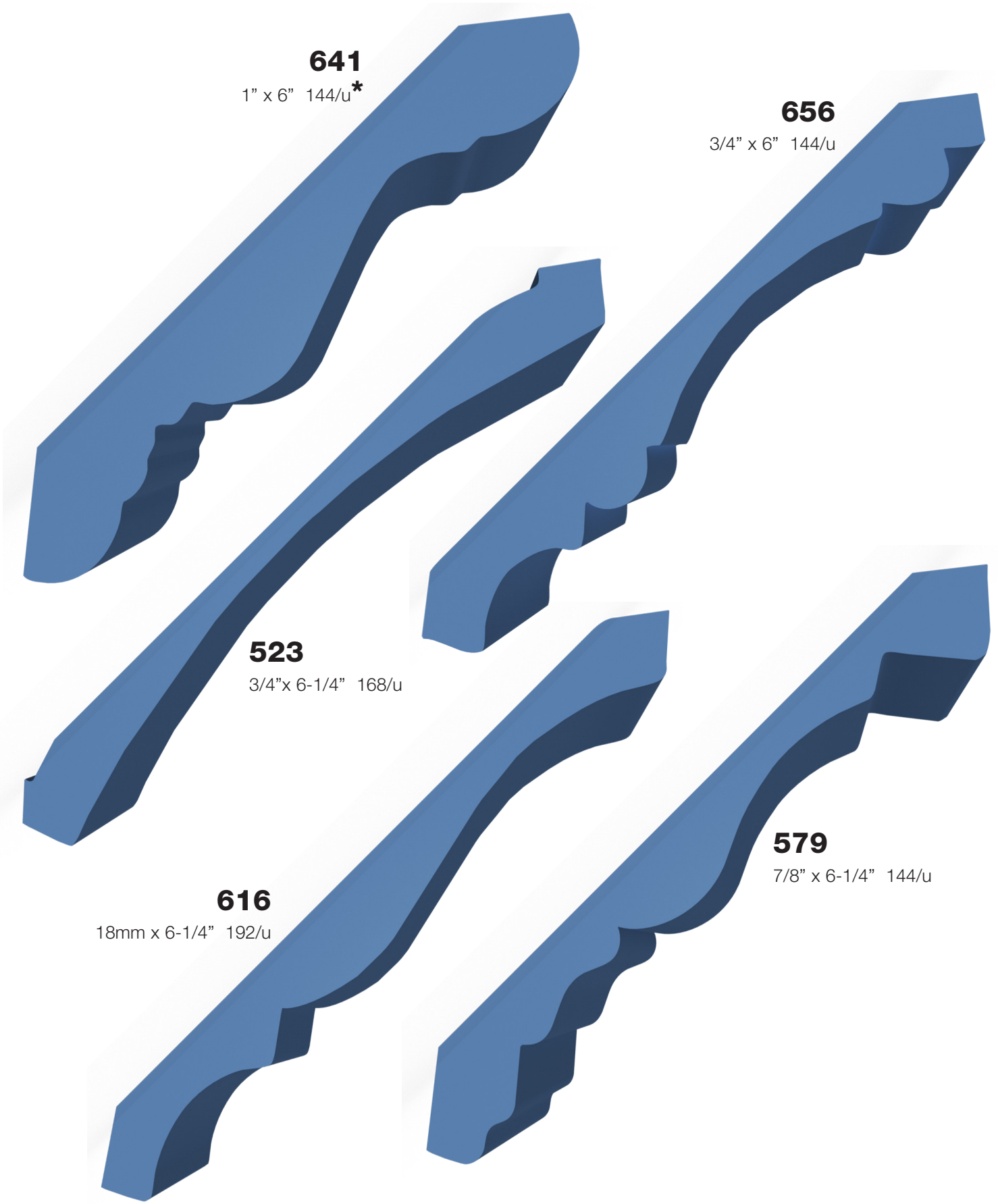
13/16" x 5-5/8" 168/u

**561**

1" x 6" 144/u\*

**606**

3/4" x 6" 252/u



**641**  
1" x 6" 144/u\*

**656**  
3/4" x 6" 144/u

**523**  
3/4" x 6-1/4" 168/u

**616**  
18mm x 6-1/4" 192/u

**579**  
7/8" x 6-1/4" 144/u

# Crown Moulding

# Crown Moulding

**665**

3/4" x 6-1/4" 168/u

**500**

1" x 6-5/16" 140/u

**614**

3/4" x 6-3/8" 196/u\*

**691**

14mm x 6-1/2" 216/u\*

**582**

3/4" x 6-1/2" 192/u\*

**502**

17mm x 6-5/8" 168/u

**670**

3/4" x 6-3/4" 168/u\*

**569**

3/4" x 6-7/8" 144/u\*

**560**

17mm x 6-15/16" 168/u\*

**650**

18mm x 6-7/8" 192/u\*

# Crown Moulding

# Crown Moulding

**643**

1" x 6-15/16" 144/u\*

**504**

17mm x 7" 168/u

**505**

1" x 7" 144/u

**541**

17mm x 7" 192/u



**543**

18mm x 7" 168/u

**508**

14mm x 7-1/4" 210/u

**556**

3/4" x 7" 168/u\*

**537**

3/4" x 7-1/4" 180/u\*

# Crown Moulding

# Crown Moulding

**542**

1" x 7-1/4" 144/u

**566**

18mm x 7-1/4" 168/u

**572**

1" x 7-1/4" 120/u\*

**562**

1-1/8" x 7-1/4" 144/u

**577**

3/4" x 7-1/4" 168/u

**603**

1" x 7-1/4" 120/u\*

**601**

3/4" x 7-1/4" 180/u

**608**

3/4" x 7-1/4" 168/u\*

# Crown Moulding

# Crown Moulding

**627**

3/4" x 7-1/4" 192/u

**678**

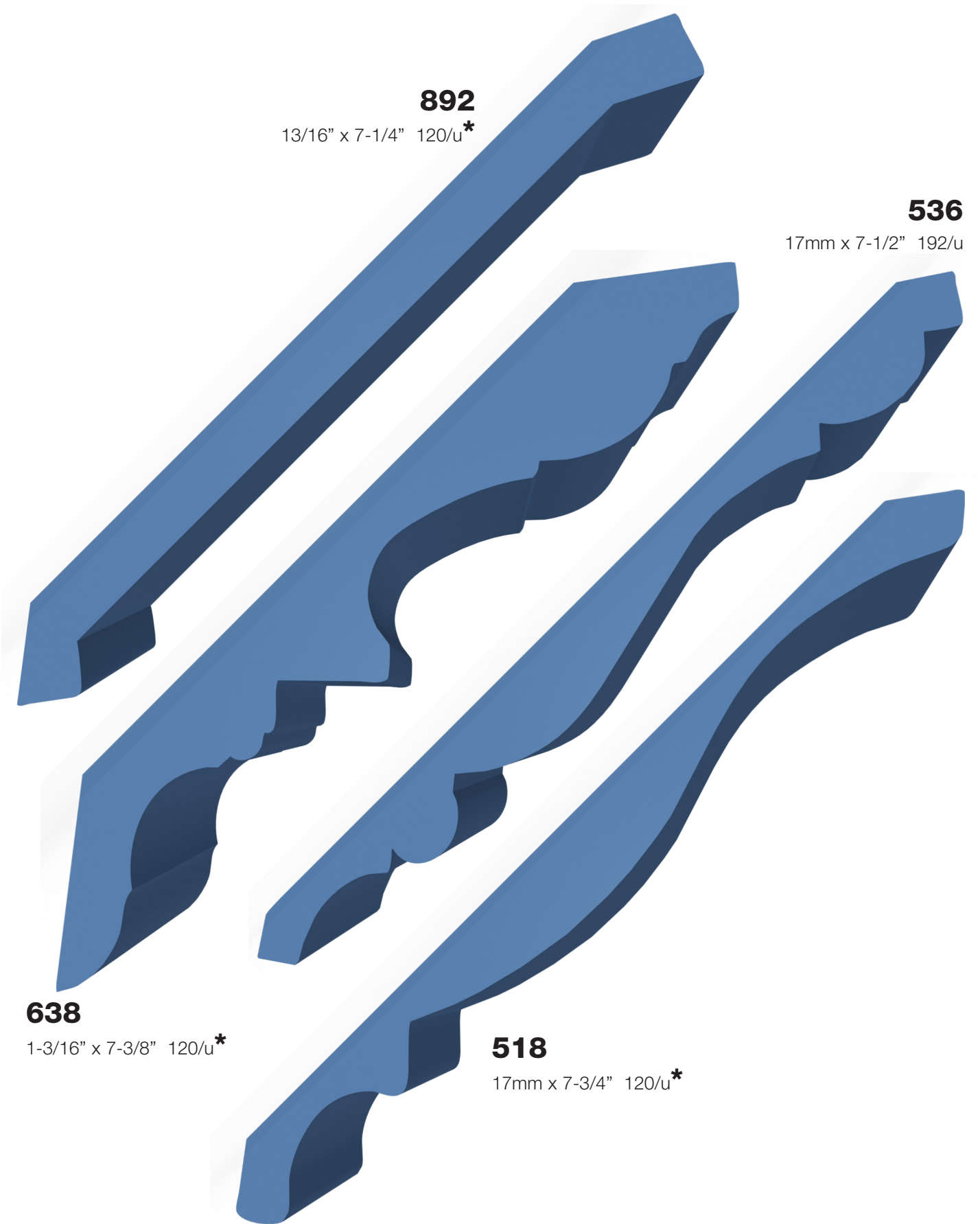
7/8" x 7-1/4" 120/u

**675**

3/4" x 7-1/4" 168/u

**679**

1" x 7-1/4" 120/u



**892**

13/16" x 7-1/4" 120/u\*

**536**

17mm x 7-1/2" 192/u

**638**

1-3/16" x 7-3/8" 120/u\*

**518**

17mm x 7-3/4" 120/u\*

# Crown Moulding

# Crown Moulding

**662**

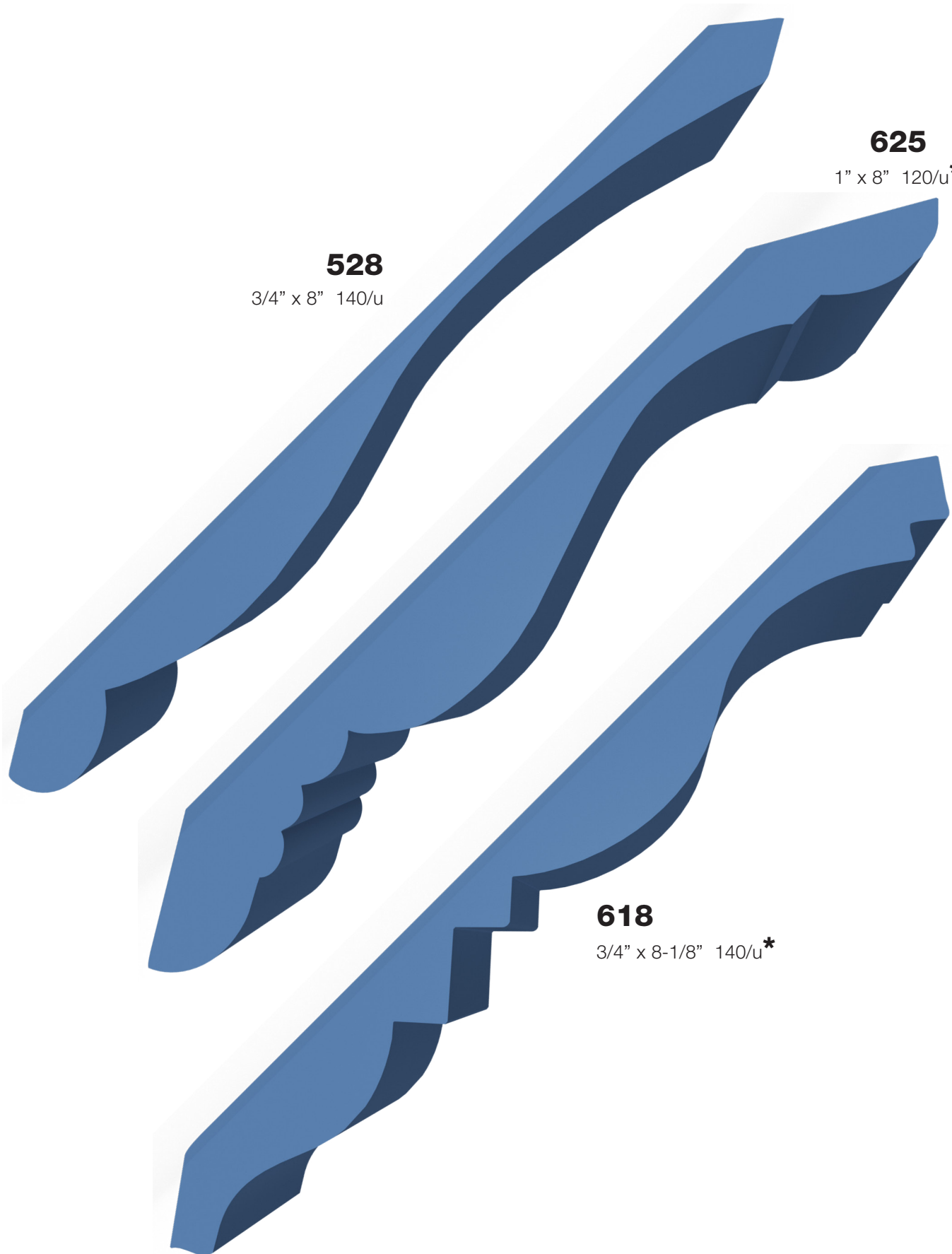
1-1/8" x 7-7/8" 100/u

**677**

3/4" x 7-3/4" 160/u

**513**

1-1/8" x 8" 90/u



**528**  
3/4" x 8" 140/u

**625**  
1" x 8" 120/u\*

**618**  
3/4" x 8-1/8" 140/u\*

# Crown Moulding

# Crown Moulding

**521**

1-1/4" x 8-1/2" 50/u\*

**668**

15/16" x 8-1/4" 120/u\*

**697**

1-1/4" x 8-1/2" 100/u\*



**Enhancers** are traditionally used as an added trim level below Crown Moulding to extend the overall look of the design.



**001**

5/8" x 2-1/2" 528/u

**599**

5/8" x 4-1/2" 288/u

# Enhancers

**Caps** are traditionally used as an added trim level to Baseboard to create a beautiful, finished design.



**914**

5/8" x 2-7/16" 448/u\*



**936**

17mm x 1-3/4" 768/u

# Caps

# Headers & Architraves

**817**

1-3/16" x 6-1/4" 120/u\*



**964**

1-3/16" x 5-1/4" 168/u\*



**931**

1-1/16" x 5-5/16" 128/u\*



**976**

1-1/4" x 5-9/16" 120/u\*

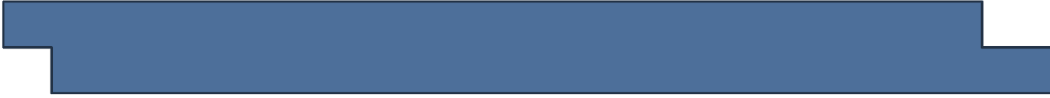




**810**

12mm x 5-1/2" 336/u\*

**818**  
3/4" x 5-1/2" 192/u



**907**

12mm x 5-1/2" 288/u\*

**916**  
12mm x 5-1/4" 384/u\*



**918**

3/4" x 5-1/2" 192/u\*

**930**  
3/8" x 5-3/4" 192/u\*



**932**

17mm x 5-1/4" 192/u

17mm x 7-1/4" 144/u

**938**  
18mm x 5-1/2" 168/u



**942**

15mm x 3-1/4" 468/u\*

**Pattern Stock**

# Pattern Stock

## 832

14mm x 7-3/4" 192/u  
14mm x 5-3/4" 288/u



## 833

12mm x 7-1/4" 240/u

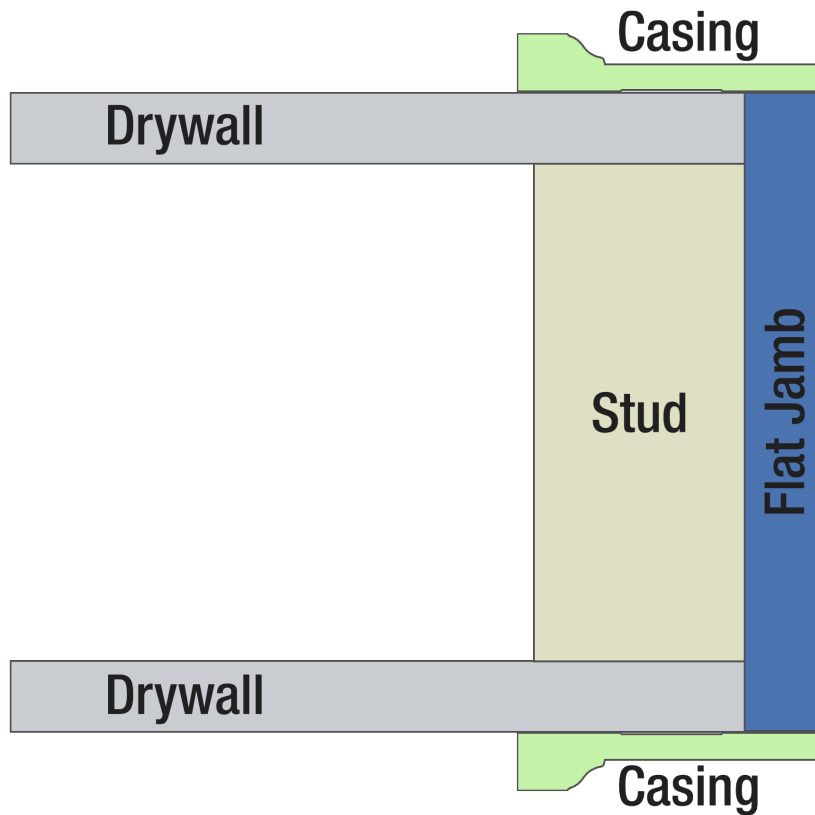


## 872

17mm x 7-1/4" 144/u  
17mm x 5-1/4" 192/u



**Flat Jamb** are traditionally used as a component of a door frame and have a standard size of 4-9/16" wide.



**700**

17mm x 4-9/16" 320/u



**703**

17mm x 4-9/16" 240/u



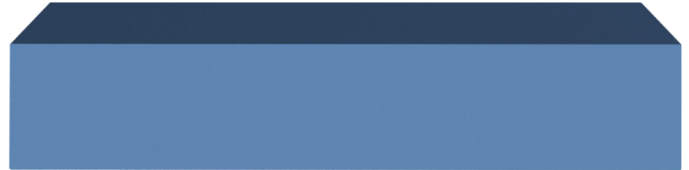
**Flat Jamb**

# Boards, Window Stool & Bullnose



**900**

15mm x 5-1/4" 288/u



**901**

17mm x 3-1/2" 312/u

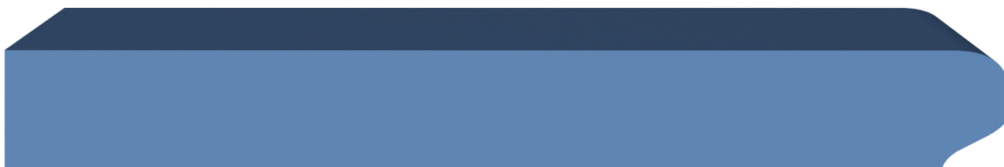
17mm x 5-1/2" 192/u

17mm x 7-1/4" 144/u

17mm x 9-1/4" 110/u

11/16" x 11-1/4" 96/u

Other Thicknesses Available



**921**

5/8" x 5-1/4" 240/u

4/8" x 4-1/2" 270/u

5/8" x 7-1/4" 180/u

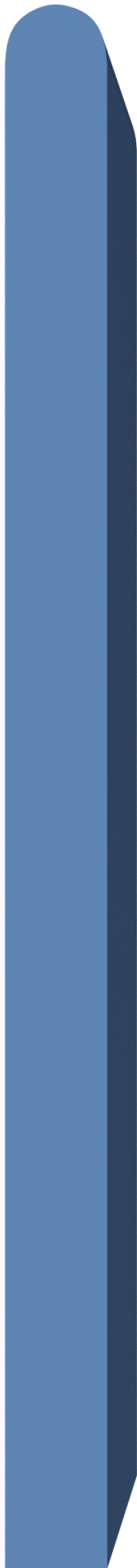
17mm x 5-1/4" 224/u

17mm x 7-1/4" 168/u



**922**

17mm x 7-1/4" 168/u



### **920 (a)**

(Not Actual Size)

3/4" x 11-1/4" 80/u

3/4" x 15-1/4" 80/u



### **920 (b)**

(Not Actual Size)

1-1/8" x 11-1/4" x 36"

1-1/8" x 11-1/4" x 42"

1-1/8" x 11-1/4" x 48"

1-1/8" x 11-1/4" x 60"

## Boards, Window Stool & Bullnose

# Miscellaneous Items



**881**

12mm x 4-3/4" 378/u\*



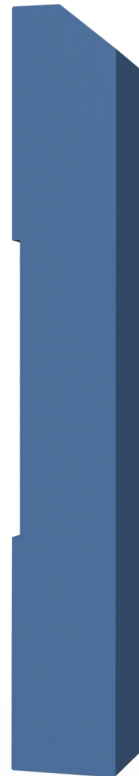
**933**

17mm x 1-3/4" 360/u



**943**

17mm x 3-1/4" 364/u\*



**944**

14mm x 4" 360/u\*



**949**

5/8" x 3-1/4" 388/u\*  
(specify size)



**977**

17mm x 4" 264/u\*



**970**

17mm x 3-1/2" 312/u\*



# Installation & Finishing

Harmony Mouldings installation is similar to wood mouldings. For optimum installation results:

- Material should be stored inside the home or job site.
- Mouldings should be stored in a dry secure area, not resting on concrete.
- Prior to installation, Harmony Mouldings should be stored in room conditions for a minimum of 48 hours.
- When installing baseboards on new slab construction, it is recommended that baseboard be installed at least 1/8" ABOVE the concrete to help prevent moisture wicking. Also, insure that all components of the wall system are dry.
- In high moisture areas, it is recommended you prime ends and back of moulding before installation.
- Use a 60 to 80-tooth carbide tipped saw blade for cutting.  
Note: MDF may expand and contract up to .3% due to changes in relative humidity.
- For best results, use a pneumatic fastening system with finish nails or 18 gauge brad nails. "T" Nails and staples are not recommended, as they tend to cause puckering.
- If hand nailing, it is recommended to pre-drill.
- Air pressure on pneumatic nailers should be between 90 and 120 psi, depending on moulding type.
- Nailing should be 1" in from ends, and 1/4" from edges.
- If using screws, predrilled pilot holes are recommended.
  - Pilot holes should be 85-90% of screw root diameter and depth should be slightly more than the screws length.
  - Sheetrock screws or specially designed MDF screws work best.
- At a splice, use a 30 degree scarf joint where you can nail both sides into a stud or top/bottom plate, and glue edges with carpenters glue.

Prior to painting, nail holes should be filled with light weight spackle. Putty may also be used. but make sure it is compatible with finish paint. After spackle dries, sand lightly, being careful not to sand through the primer coat.

Harmony Mouldings are coated with a high quality water based acrylic latex primer at the mill. Any quality water, oil, or lacquer based top coating will work to produce a good finished product. For best results, it is recommended that you follow paint manufacturer's instructions regarding product use.

Not responsible for installation problems or product failure due to non conforming installation practices.



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