



Woodgrain Full-Line Door Catalog



Beauty Strength Durability

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Beauty, Strength, & Durability.

Woodgrain combines beauty, strength, and durability in every door we offer. Our finely crafted doors connect your most cherished indoor and outdoor spaces. By combining the breadth of styles, designs and customizable options Woodgrain Doors offers with the superior craftsmanship of our products, you're sure to find a door to meet your functional needs while also enhancing the charm of your home.

Woodgrain is one of the world's leading manufacturers and suppliers of hardwood and softwood stile and rail doors, and door components. Distributors, builders, remodelers, architects, designers and homeowners rely on Woodgrain products to build quality homes. Woodgrain is committed to innovation through continuous improvements in manufacturing, investment in design, excellence in craftsmanship and use of the highest quality raw materials to build doors that are as durable as they are beautiful.

Our History

Woodgrain has manufactured millwork and building products for the residential and commercial construction markets since it was founded in 1954. In over 65 years in business, the company has expanded with millwork, distribution, doors, and window divisions — making Woodgrain the preferred leader in the construction and home building industry.

Woodgrain Doors began in 1985 with the acquisition of Meridian Wood Products by our parent company, Woodgrain Millwork. Woodgrain Doors is headquartered in Nampa, Idaho manufacturing and distributing hundreds of thousands of doors annually.

Our Commitment

In our total commitment to the environment, Woodgrain promises to act as a responsible corporate citizen, optimizing our use of resources and producing products that have a positive impact on the environment and the health of people. The wood used by Woodgrain primarily originates from sustainable sources. Our manufacturing processes ensure over 99% of the wood fiber is used as a product. Woodgrain recycles every product possible and strives to operate in an environmentally conscious manner.

Door Selection Process

Selecting the Right Door

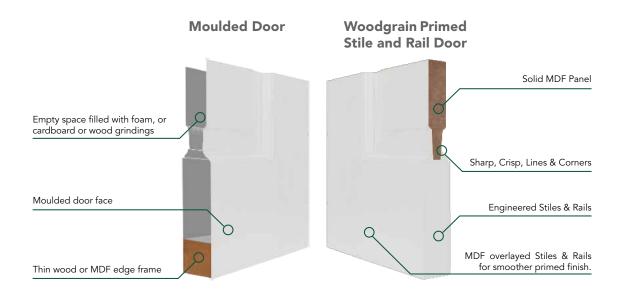
From traditional to contemporary styles, choose features such as panel, glass, size, and species for your ideal door:

- Determine application Interior, Exterior, Barn or Rolling Door, Fire Door, Etc.
- Determine your size
- Choose a door design and type
- Pick a species
- Select from the panel options
- Upgrade with add-ons

To learn more about Woodgrain Doors, visit: woodgrain.com

Quality Craftsmanship Meets Superior Performance

Woodgrain's exquisite collection offers a unique combination of beauty and durability. Built upon our superior, quality craftsmanship, we uphold the industry's highest standard of authentic stile and rail construction. With thousands of door designs, styles, and configurations to choose from, you'll find the perfect door to complement your unique style.



Woodgrain Door Sizes

Our Doors and Bifolds Come in a Variety Of Standard Sizes, Ranging From:

- 6'8", 7'0", 7'6" and 8'0" heights
- 0'10" to 6'0" widths 1-3/8" and 1-3/4" thicknesses*

While not all sizes and panel configurations are available in all options, Woodgrain can accommodate many custom orders such as replacing a panel with glass.

Dutch Doors & Custom Applications

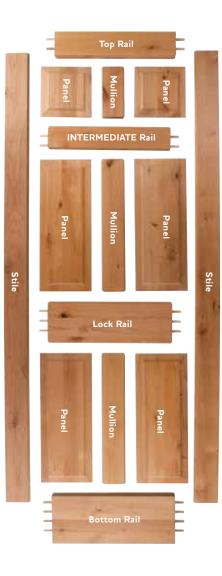
As a door slab manufacturer, Woodgrain is able to provide customers the materials they need to let their craftsmanship and creativity thrive. Mount any of our unique door profiles to barn door hardware and create a contemporary and custom feel for less. Remanufacture a number of our profiles, by cutting them down the middle to create a dynamic Dutch door. These are just a few alternative ways to use Woodgrain door slabs.

Express Ship Inventory

We stock many doors in Idaho and Minnesota as part of our express ship program-please refer to our Express Ship brochure or speak to a Woodgrain representative for options.

Stile & Roil Door Construction

Throughout the catalog, all panel profiles available for each door category are shown as an end view of the panel profiles.



Features & Benefits:

Router-Carved Door Benefits



Mode in USA



Customizable Options



>800 lb Screw Hold Capacity



Precision

Carved

Stile & Rail Door Benefits



Customizable

Options

Engineered Wood

Components

Timeless

Stules



Dependable Security









Duroble for

Decades



Timeless

Stules





Superior Sound Reduction



Made in USA

Door Types



Barn Doors

Woodgrain's Barn Door Collection is the perfect fit for modern, contemporary, and rustic applications. Built upon our superior quality and craftsmanship, each barn door features a 3/4" panel design to highlight the definition and elegance of the v-groove. The mulls in each layout are full thickness and engineered to meet flush with the stiles and rails to provide a unique combination of beauty, strength, and durability. Barn Doors allow you the flexibility to enhance an entire room with a unique accent piece, while also adding more functionality to your space. From master suites to pantries, barn doors give you the flexibility to customize your space. Any Woodgrain door may be used as a barn door.



Bifold Doors

Woodgrain's bifold doors are crafted with state-of-the-art technology to ensure consistent precision assembly. Bifold doors are ideal for smaller spaces, including closets, laundry rooms, and any area where space is at a premium. Bifold doors come with all the necessary hardware for installation.



Craftsman Doors

Make a memorable first impression with a Woodgrain craftsman entry door. The collection of exterior doors is built with unsurpassed craftsmanship and extensive design and glass options offering natural warmth and beauty to your home. All craftsman doors are built with true divided lite construction (TDL) and Low E glass, meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing.



Choose a door

Decorative Glass Doors

Customize your home with Woodgrain's interior decorative glass doors. Choose from geometric patterns in a variety of styles and finishes.



Primed MDF Doors

The Woodgrain design collection of medium density fiberboard (MDF) includes infinite options including personalized options with our auto-CAD technology. Available in fire-rated options. California 93120 CARB Compliant for Formaldehyde Phase 2 and TSCA Title VI certified or compliant.



Flat Panel Doors

Woodgrain offers interior flat panel doors in a variety of wood species. Flat panel doors offer crisp lines and provide a versatile look that complements both modern and traditional interiors. Available in fire rated options.



Dutch Doors

Woodgrain offers a number of interior and exterior doors in a variety of wood species that can be easily altered to create custom Dutch doors. Dutch doors create a versatile look that combines both modern and traditional interiors.



Louver Doors

Woodgrain's louver doors provide a beautifully functioning door with a touch of subtle charm between passageways. Each door is designed to provide privacy and ventilation, and ideal for closets and other spaces that require maximum air circulation. Louver doors are a sensible choice for hallways, closets, and storage rooms.



Plank Panel Doors

Woodgrain offers interior and exterior plank panel doors in a variety of wood species. Plank panel doors offer added dimension to complement traditional and contemporary styles.



Raised Panel Doors

Woodgrain offers interior and exterior raised panel doors in a variety of wood species. Raised panel doors offer added dimension to complement traditional and contemporary styles.

Sash Doors

Woodgrain sash doors include an assortment of handcrafted doors to complement any decor. All sash doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior designs with numerous light and panel configurations available.

Sidelights

Woodgrain glass doors also include a variety of sidelights to complement any door. Adding sidelights to either or both sides of your door will increase the impact of your door by inviting natural light into the home at entry or patio doorways. Sidelights are available in insulated or single glazed glass.



Traditional and Contemporary French Doors

Woodgrain traditional French doors offer an assortment of handcrafted doors to complement any decor. All French glass doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior design options are available.

Transoms

Woodgrain glass doors include a variety of transoms to complement any door. Adding a transom above your door will extend the height of your door and allow natural light into the home at entry or patio doorways. Transoms are available in insulated or single glazed glass.



Utility Doors

Customize your home with a utility door in Laundry, Pantry or Wine Cellar.



Fire Rated Doors

Woodgrain doors manufactures 20, 60 and 90 minute fire rated doors in 9 different species. We achieve these ratings by incorporating a special intumescent core into our 1-3/4" thick doors.

choose a door

Personalize With Wood Species





FIR — Douglas Fir

Douglas Fir is a large, generally vertical-grained tree that grows in abundance in the Pacific Northwest. Douglas Fir is characterized by exceptional natural strength, hardness, and durability. The wood varies in color from yellowish tan to light, bright brown.

KAL — Knotty Alder

Knotty Alder grows in the Pacific Northwest and is a medium density hardwood with an even grain appearance. The wood is normally light brown with hues of red or peach. Its softer nature makes it easy to machine and receptive to a variety of stains and finishes.



KPN — Knotty Pine

Knotty Pine is abundant in America. The wood has a rich display of knots that reflects the randomness and beauty of nature. The wood tends to be a honey-toned or straw color while the knots are generally reddish-brown.

MHG — Mahogany

Mahogany is characterized by its natural strength, proven durability, and a rich red color. Its straight grain is usually free of voids and pockets, making it a premium hardwood known for use in high-end furniture making. Khaya Mahogany is the Woodgrain standard MHG door: range and mix of colors in door parts and components from light blonde to dark brown.



MPL — Maple

Maple grows in the Eastern United States, offers a very fine grain and a white-ish color tinged with reddish brown.

*Available in select models from Express Ship Inventory in Minnesota

Wood Species



OAK - Northern Red Oak

Hard and heavy, Oak grows mainly in the North Central United States. With a coarse texture and a straight, prominent grain, Oak accepts a broad range of stains and finishes.

PON — Ponderosa Pine

Ponderosa Pine is one of America's most abundant tree species. It has straight, uniform grain with minimal amounts of reddish-brown heartwood. The sapwood has wide growth bands, which are honey-toned or straw-colored.



POP — Poplar

Poplar grows in the Eastern United States. The colors of Poplar vary from brown to pale yellow to olive green. Over time, the green color will darken with exposure to sunlight and may turn brown. Poplar is a medium density hardwood, generally straight-grained with a fine, even texture.

PRM — Primed

Woodgrain's multiple door configurations have a primed option to allow for a better paint finish and color match process for any project. Interior applications are produced with MDF veneer and panels for superior paintability. MDF Design Collection Router Carved doors are also available.

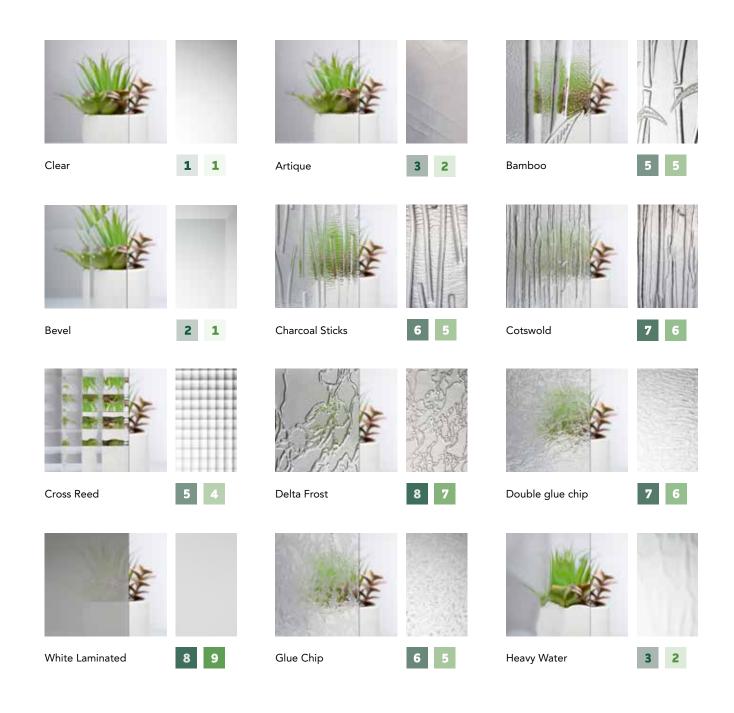


RAD — Radiata Pine

Radiata Pine is a Premium-grown wood from Chile, New Zealand, and Australia. It has a distinctive grain pattern with a pale cream color. Radiata tends to be harder than other pine species and has fewer knots.

Personalize With Door Glass

Woodgrain Doors offers 24 glass options to further customize your door. Choose from either a Clear Single Glazed or Insulated Low E glass type. Clear Single Glazed is a single piece of tempered glass whereas Low E Insulated is coated and insulated, which allows it to reflect radiant heat, making it a more energy efficient option.



Not all glass options are available in all styles or species. *Certain glass patterns may look slightly different in large pane layouts. Our glass meets the following standards: ANSI Z97.1 and 16CFR 1201 C II.

Glass Options

Privacy:

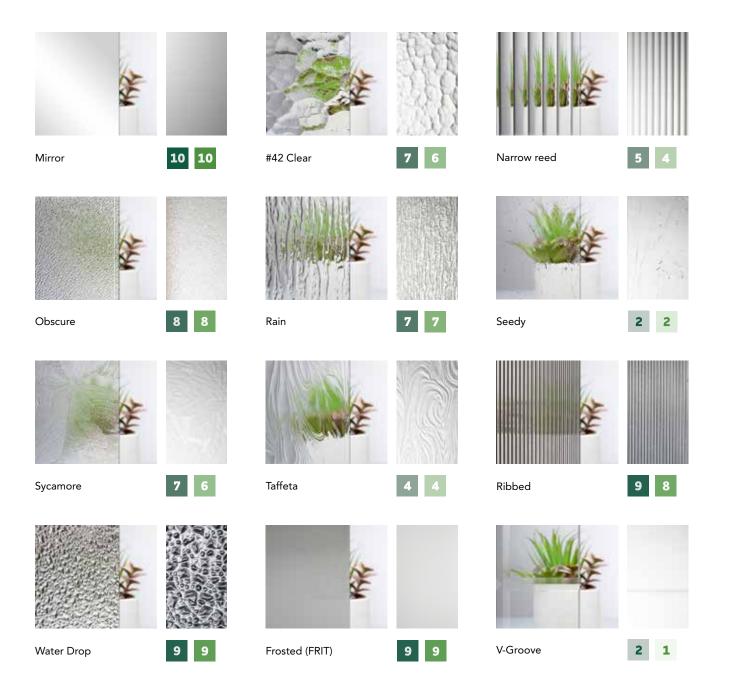


This indicates the amount of privacy that each glass profile allows through it; 1 being little privacy and 10 being full privacy.

Light:

10 9 8 7 6 5 4 3 2 1	
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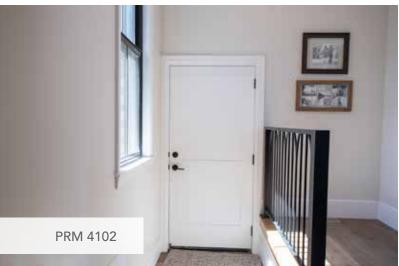
This indicates the amount of light that each glass profile allows through it; 1 being lots of light and 10 being no light.





Interior Doors Beauty. Strength. Durability.







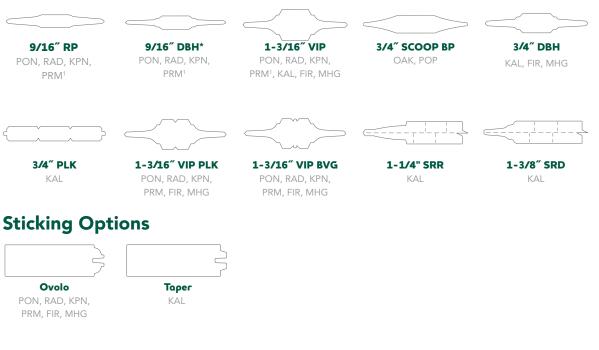
At Woodgrain, interior stile and rail and Router carved construction doors are our specialty. With thousands of door designs, styles, and configurations to choose from, you'll find the perfect door to complement your style. We have both an EXPRESS SHIP on hand inventory and the ability to make custom doors in a wide range of sizes and widths. When it comes to selection, quality and delivery time, you can count on us to exceed expectations.

Raised Panel Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)

Panel Profiles



¹ PRM in these designs is 5/8".



Proudly Supplied By



1-855-650-3265 I www.rugbyabp.com





20 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

108

 MPL^2

133

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG

PON, RAD, KPN,

PRM¹,OAK, POP,

KAL, FIR, MHG,

100 PON, RAD, KPN, PRM¹, OAK, POP,

102 PON, RAD, KPN,

PRM¹, OAK, POP, KAL, FIR, MHG



103 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



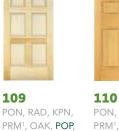
103T 106 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, PRM¹, OAK, POP, KAL, FIR, MHG KAL, FIR, MHG, MPL²



107 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



131 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



109

141

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG

KAL, FIR, MHG

PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



112 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



117

129 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, PRM¹, OAK, POP, KAL, FIR, MHG KAL, FIR, MHG



804 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG







PON, RAD, KPN, PRM¹



PON, RAD, KPN, PRM¹, KAL, FIR, MHG



PRM¹

149

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG

831 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

158

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG



802

MPL²

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG,

PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



803

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG

842 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

849

PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

¹ Species is manufactured with MDF skins and panels.

² Species is only available from Express Ship Inventory in Minnesota.

Flat Panel Doors

- Specifications
 6'8", 7'0", 7'6" and 8'0" heights
 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- 3/8" panel; *5/8" panel available on 1-3/4" doors
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)
- Wood stile and rail components with MDF veneers and panels for superior quality painted finish

Panel Options

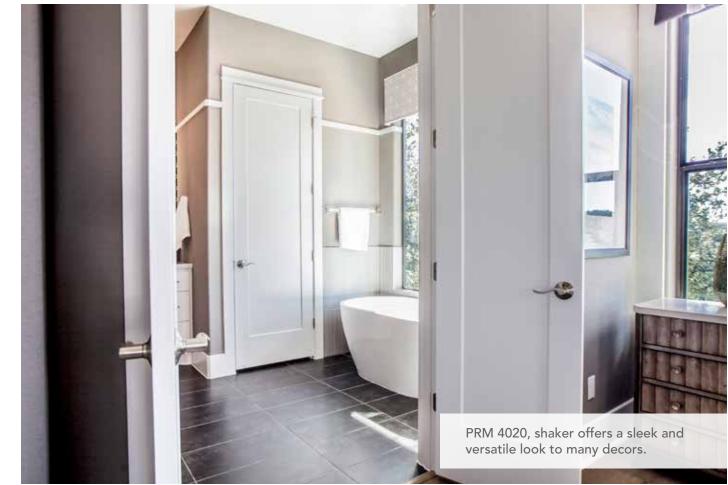


Shaker (4000 Series) PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



Flat Panel Ovolo (FP Series) PON, RAD, KPN, PRM, OAK, POP, FIR, MHG





Raised Panel



20 FP 4020

PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

102 FP 4102 4103 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG, MPL^{2,3}



103 FP **103T FP** PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

4103T PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG, MPL^{2,3} MPL³



106 FP 4106 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG,

107 FP 4107

PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



108 FP 4108

PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG, MPL³





4109 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

4112 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

4129 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4131 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

4133

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL², FIR, MHG

4141 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4158 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG



4802 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

4803 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

4831

KAL², FIR, MHG



4833 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, PRM¹, OAK, POP, KAL², FIR, MHG

Dry Erase, Mirror, and **Magnetic Chalkboard**

Woodgrain Doors offers Dry Erase Whiteboard and Magnetic Chalkboard in the designs below:



Raised Pane

¹Species is manufactured with MDF skins and panels.

² Species only available in Shaker Sticking (4000 Series).

³ Species is only available from Express Ship Inventory in Minnesota.

Plank Panel Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Taper Block Sticking
- 20, 60, 90-minute fire rated available (available on 1-3/4" only)





KAL





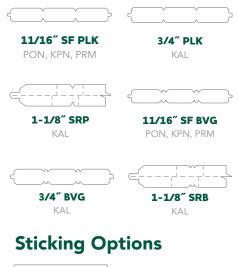
20 PLK KAL

102 PLK 802 PLK PON, **KPN**, PRM¹, KAL

PON, KPN, PRM¹, KAL

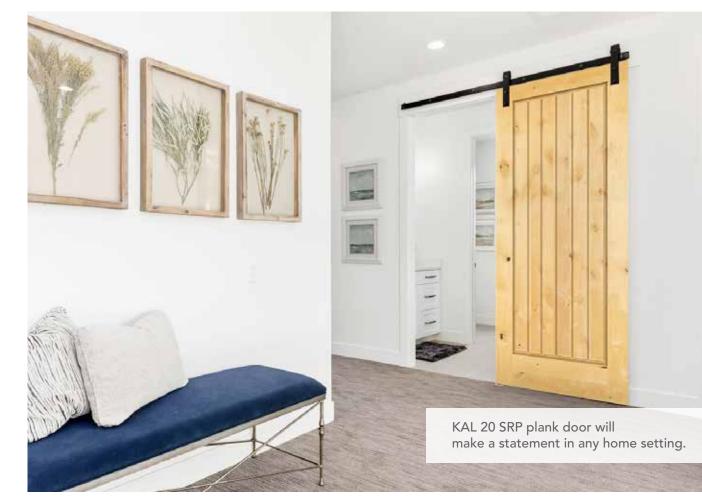
820 PLK

Panel profiles





¹Species is Primed Pine unless otherwise noted.

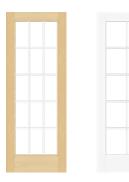


Plank Panel

Decorative Glass & Utility

Specifications

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Clear V-Groove Single Glazed Glass
- Frosted Silk Screen Glass



670 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

*Not all sizes are available in all options.

672 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

20.005

8'0" Door



Decorative Glass Doors are available in 8'0" with wood panel options in all species.

Utility Doors are available in 8'0" with wood panel options in all spe-

8'0" Door

cies.



PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG



652 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



*Customizable glass options available for Pantry, Laundry, and Wine Cellar designs.

650 Laundry



652 Pantry



22



653 Wine Cellar

Barn Doors

Specifications

• 6'8", 7'0" and 8'0" heights

72", 84", and 96" tracksRated up to 200 lbs.

- 2'0" to 4'0" widths
- 1-3/8" and 1-3/4" thicknesses

Available Mounting Hardware

• Handle options and connector piece available

Hanging Mount

Shown in Black Finish

Panel Options



3/4" PLK PON, RAD, KPN, PRM, KAL, FIR



Shaker (4000 Series) PON, RAD, KPN, PRM, KAL, FIR, OAK, POP, MHG









*Note: Any Woodgrain door can be used in barn door or "rolling door" application



Top Mount

Shown in Black Finish



Both mounts also available in Nickel Finish

Plank Panel

















186 PON, RAD, KPN, PRM, **KAL**, FIR

180 PON, RAD, KPN, PRM, KAL, **FIR**

181 PON, RAD, KPN, PRM, KAL, FIR

182 PON, RAD, KPN, PRM, KAL, FIR

183 PON, RAD, KPN, PRM, KAL, FIR

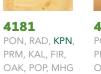
184 PON, RAD, KPN, PRM, KAL, FIR

PON, RAD, KPN, PRM, KAL, **FIR**

Shaker Panel



4180 PON, RAD, KPN, PRM, KAL, FIR, OAK, POP, MHG



4182 PON, RAD, KPN, PRM, KAL, FIR,



4183 PON, RAD, KPN, PRM, KAL, FIR, OAK, POP, MHG OAK, POP, MHG



4184 PON, RAD, KPN, PRM, KAL, FIR, OAK, POP, MHG



4185 PON, RAD, KPN, PRM, KAL, FIR, OAK, POP, MHG



4186 PON, RAD, KPN, PRM, KAL, FIR, OAK, POP, MHG

Glass Options



380 TOP PON, RAD, KPN, PRM, KAL, FIR



380 BTM PON, RAD, KPN, PRM, KAL, FIR



381 MID PON, RAD, KPN, PRM, KAL, FIR



381 OUT PON, RAD, KPN, PRM, KAL, FIR



4380 PON, RAD, KPN, PRM, KAL, FIR



PON, RAD, KPN,

Louver Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- "W" models available with 11" bottom rail for ADA compliance

Panel Options

9/16" RP RAD, PRM

3/4" Scoop BP

POP, OAK



1-3/16" VIP PLK

RAD, PRM





1-3/16" VIP

RAD, PRM

RAD, PRM

Standard Louver



730 PON, RAD, PRM¹, OAK, POP, FIR

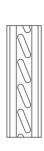
732 PON, RAD, PRM¹, OAK, POP, FIR



733 742 PON, RAD, PRM¹, PON, RAD, PRM¹, OAK, POP, FIR FIR

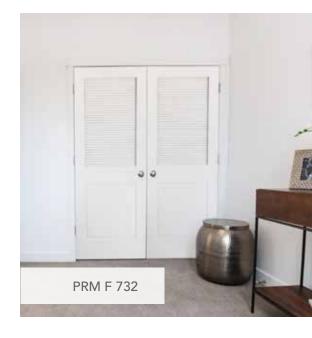


782 PON, RAD, PRM¹, OAK, POP, FIR



1-3/16" Standard Louver





¹Species is manufactured with MDF skins and panels.

Louver & Cafe



Premium Louver



P 730 RAD, PRM¹, OAK, POP, FIR

P 732 POP, FIR

P 742 RAD, PRM¹, OAK, PON, RAD, PRM¹, OAK, POP, FIR



P 782 PON, KPN, RAD, PRM¹, OAK, POP, FIR



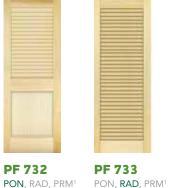
Louver



Premium False Louver



PON, RAD, PRM¹



PF 742 PON, RAD, PRM¹



PF 782 PON, RAD, PRM¹



Bifold Doors

- 6'8", 7'0" and 8'0" heights
- 2'0" to 6'0" widths
- 1-3/8" thicknesses
- Square and Arch Tops
- Premium: 1-3/8" thickness; 2-1/4" stiles with full scale rails

Premium Panel Options



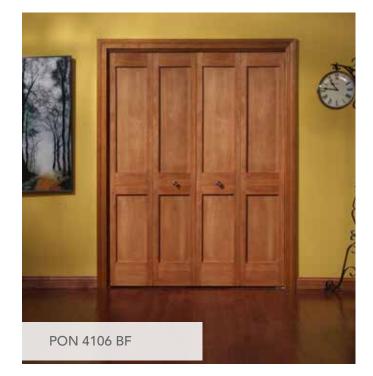
11/16" SF BVG PON, RAD, KPN





1-3/16" VIP BVG PON, RAD, KPN, FIR, MHG





Premium Series

Raised Panel





100 PON, RAD, KPN, PRM¹

103 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

106 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG, MPL³





107 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

Louver

730

OAK, POP

P 730*

* 2-1/4" wide slat

POP

PON, RAD, PRM¹,



732

OAK, POP

PON, RAD, PRM¹,



733 PON, RAD, PRM¹



108 PON, RAD, KPN, PRM¹, OAK, POP,

109

PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG



802 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG, MPL^3

Flat Panel



822 PON, RAD, KPN, PRM¹

Premium Louver



P 732* RAD, PRM¹, OAK, RAD, PRM¹, OAK, POP



P 733* RAD, PRM¹, OAK, POP

Plank Panel

KAL, FIR, MHG,

 MPL^3



106 PON, KPN, KAL





KAL², FIR, MHG

103 FP 4103 PON, RAD, KPN, PON, **RAD**, KPN,

PRM¹, OAK, POP, PRM¹, OAK², POP, KAL², FIR, MHG



4103T

103T FP 106 FP 4106

```
PON, RAD, KPN,
                              PON, RAD, KPN,
PRM<sup>1</sup>, OAK<sup>2</sup>, POP<sup>2</sup>,
                              PRM<sup>1</sup>, OAK, POP,
FIR, MHG, MPL3
                              KAL<sup>2</sup>, FIR, MHG,
                              MPL<sup>3</sup>
```



107 FP 4107

PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

Bifold

¹ Species is manufactured with MDF skins and panels.

² Species only available in Shaker (400 Series).

³ Species is only available from Express Ship Inventory in Minnesota.

French Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 1'6" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- Single Glazed Glass
- See pages 14 and 15 for Glass Options

Sticking Options



Shaker (4000 Series) AVAILABLE IN ALL WOOD SPECIES

Ovolo / 600 Series PON, RAD, KPN, PRM,

OAK, POP, FIR, MHG

Contemporary





4517 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

4517A PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

603/4603 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



603W/ 604 / 4604 PON, RAD, KPN, 4603W PRM, OAK, POP, PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG KAL, FIR, MHG



604W / 4604W PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



605/4605 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



605W/ 4605W PON, RAD, KPN, PRM, OAK, POP,

606W /4606W PON, RAD, KPN,

KAL, FIR, MHG



607W/ 4607W

PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



608/4608 609/4609 PON, RAD, KPN, PON, RAD, KPN, PRM, OAK, POP, PRM, OAK, POP, KAL, **FIR**, MHG KAL, FIR, MHG



610/4610 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



620

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG

622 PON, RAD, KPN, PRM. OAK. POP. KAL, FIR, MHG



PRM, OAK, POP,

Traditional



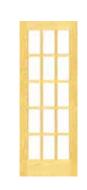


624 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG, MPL²

625

626 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



627 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG, MPL^2

628

PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



Sidelite



633 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



634 PON, RAD, KPN, PRM, OAK, POP

636 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

690

KAL, FIR, MHG



691 PON, RAD, KPN, PON, RAD, KPN, PRM, OAK, POP, PRM, OAK, POP, FIR, MHG

692 PON, RAD, KPN, PRM, OAK, POP, FIR, MHG



630

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG

824 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



825 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



827 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



840 PON, RAD, KPN, PON, RAD, KPN, PRM, OAK, POP, PRM, OAK, POP, KAL, FIR, MHG KAL, FIR, MHG



845 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG



PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

847

PON, RAD, KPN,

PRM, OAK, POP,

KAL, FIR, MHG



848 PON, RAD, KPN, PRM, OAK, POP, KAL, FIR, MHG

² Species is only available from Express Ship Inventory in Minnesota.

Sash Doors



Specifications

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch, and Eyebrow Tops
- Single Glazed Glass





570 PON, RAD, KPN, PRM¹, FIR, MHG

571 PON, RAD, KPN, PRM¹, FIR, MHG

572 PON, RAD, KPN, PRM¹, FIR, MHG



573 PON, RAD, KPN, PON, RAD, KPN, PRM¹, FIR, MHG PRM¹, FIR, MHG

574

818

KAL



581 PON, RAD, KPN, PRM¹, FIR, MHG

811 PON, RAD, KPN, PRM¹, OAK, POP, KAL



812 PON, RAD, KPN, PRM¹, OAK, POP, KAL

813

KAL

PON, RAD, KPN,

PRM¹, OAK, POP,



814 PON, RAD, KPN, PRM¹, OAK, POP, KAL



816 PON, RAD, KPN, PRM¹, OAK, POP, KAL



819 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, PRM¹, OAK, POP, KAL



844 PON, RAD, KPN, PRM¹, OAK, POP, KAL



851 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



860 PON, RAD, KPN,

861 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



862 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



863 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, PRM¹, OAK, POP, KAL, FIR, MHG KAL, FIR, MHG



864 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG

PRM¹, OAK, POP,

KAL, FIR, MHG

MDF Router Carved Doors

Premium Router Carved MDF Doors

Woodgrain's Design Collection MDF Doors are made

of medium density fiberboard (MDF) and include both 1-3/8" and 1-3/4" doors available in panel, bifold and firerated doors. Design Collection MDF doors offer infinite design options by combining cutting edge technology and quality craftsmanship. Woodgrain uses its well-honed techniques from decades of wood door manufacturing to build a better door.

Design Collection MDF doors offer:

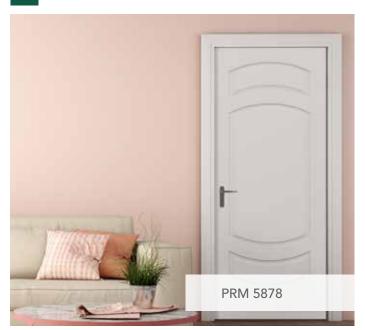
- Exceptionally smooth surface for excellent paint adhesion
- Unlimited design options, including most graphics and text
- Resists shrinkage, expansion, or warping
- Environmentally friendly
- SureEdge design

Design Collection MDF doors with expanded polystyrene (EPS) core offer several advantages:

- 40% lighter than the standard 2'6" x 6'8" MDF door
- Easier to handle and hang
- Exerts less stress on the hinges
- Improve sound transmission properties
- Bifold doors available



20, 60, 90-minute fire rated available.

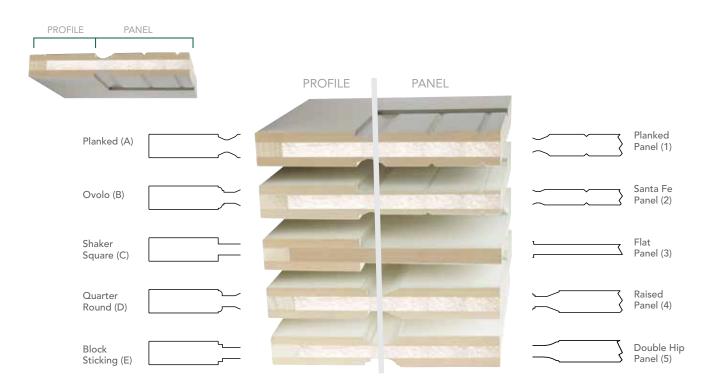






Profile and Panel Options

Mix and match any of our five profile options or two raised moulding options.

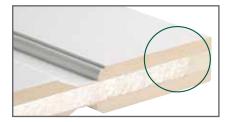


Raised Moulding



The SureEdge Advantage:

SureEdge solid wood edge band is a feature in each MDF door. Installed in each stile the SureEdge system allows maximum screw holding power and ease of hinge mortising.



SureEdge



SureEdge



Precision Routing Technology provides crisp lines

MDF Router Carved Doors

Specifications

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'6" to 4'0" widths

- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)





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MDF Router Carved Doors

Specifications

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'6" to 4'0" widths

- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)



MDF Router Carved

Interiors

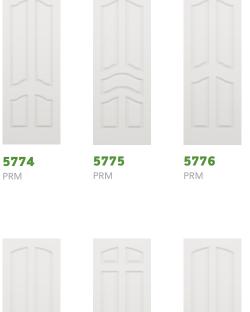


MDF Router Carved Doors

Specifications

- 6'8", 7'0", 7'6" and 8'0" heights
- 1'6" to 4'0" widths

- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)





PRM

5806 PRM

5812

PRM



5777

PRM

5819

PRM

5778

PRM

5820 582 PRM PRM

5802

PRM



5803

PRM



PRM

Interiors



5872 PRM

5873 PRM

5874 PRM

5875 PRM

5876 PRM



PRM



5878 PRM

MDF Router Carved Doors

Specifications

- 6'8", 7'0", 7'6" and 8'0" heights
 1'6" to 4'0" widths

- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)





5920 PRM

5180 PRM



5181

PRM



5182

PRM



5183

PRM



5184 PRM









MDF Router Carved

Contemporary & Modern MDF Router Carved Doors

Specifications

- 6'8", 7'0", 7'6" and 8'0" heights
- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)





5272 5264 5265 5266 5267 5268 5270 5271 PRM PRM PRM PRM PRM PRM PRM PRM

Interior/Exterior Dutch Doors

The Process

Our Dutch Door collection pays homage to the novel and practical split Dutch door style. The Dutch door designs allow the user to open the top of the door to allow light, air, and the outside elements fill a room without having to open the entire door. The bottom half of the door can stay closed to allow privacy and prevent ground, dust, and dirt to enter your home. Along with being super practical, the architectural design is elegant and completes the look of any room.

We offer a large selection of Dutch door styles that are designed and manufactured to be cut in half. All Woodgrain doors are shipped as a full slab, however, we do not ship the door pre-cut. The door shop or door hanger would make the needed cuts to finish the Dutch door functionality. There are a number of different cuts that would achieve the look each individual can determine what works best for their needs.



Available Profiles

Panel Profiles	615
100	851
102	859
106	860
108	862
110	863
129	864
802	4551
804	4851
806	6551
822	6559
842	6560
4102	6561
4106	6562
4108	6563
4129	6564
4802	6581
	6596
	6598
	6612
Sash profiles	6615
-	6851
551	6859
559	6860
560	6861
561	6862
562	6863
563	6864
564	
581	
596	
598	
612	

Select Panel Options



PON, RAD, KPN,

PRM¹, OAK, POP

100



PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG



129 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



822

OAK, PRM¹

842 PON, RAD, KPN, PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



4129 PON, RAD, KPN, PRM¹, OAK, POP, KAL², FIR, MHG

Select Sash Options



551/6551 PON, RAD, KPN, PRM¹, **KAL**, FIR, MHG



559/6559 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



PON, RAD, KPN,

PRM¹, OAK, POP,

KAL, FIR, MHG



562/6562 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

563 / 6563 PON, RAD, KPN, PRM¹, FIR, MHG

598/6598



581/6581 PON, RAD, KPN, PRM¹ FIR, MHG,



612 PON, RAD, KPO, FIR, MHG, PRM

862 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



MHG

864 PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG



PON, RAD, KPN, PRM¹, OAK, POP, KAL, FIR, MHG MHG



861/6861 PON, RAD, KPN, PRM¹, KAL, FIR,



KAL

6612 PON, RAD, KPN, PON, RAD, KPN, **PRM**¹, FIR, MHG PRM, FIR, MHG

		E			
•	•	•••	•••	•••	

6864 PON, RAD, KPN, **PRM**¹, FIR, MHG



Exterior Doors

Beauty. Strength. Durability.







Woodgrain offers a wide array of custom exterior door products that are both on trend and cost-effective. Hundreds of exterior wood door styles are available with 9 wood species to choose from and an additional 24 glass options you are certain to get exactly what you want. Designs are offered in contemporary, craftsman, colonial, and many more styles. Woodgrain exterior doors are made specifically for you to compliment the look of any home and is sure to increase curb appeal.

Raised Panel Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square, Arch and Eyebrow Tops
- 20, 60, 90-minute fire rated available

Panel Options



1-3/16" VIP PLK

PON, RAD, KPN,

PRM, FIR, MHG



1-3/16" VIP BVG PON, RAD, KPN, PRM, FIR, MHG



9/16" DBH PON, RAD, KPN, PRM 3/4″ DBH

FIR, MGH



PON, RAD, KPN, PRM, FIR, MHG



FIR, MHG

3/4" DBH BVG FIR, MHG

1-3/8" SRD Kal



1-3/8" SRP Kal





Raised Panel

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20 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

100 PON, RAD, KPN, PRM¹

102 PON, RAD, KPN, MHG

PRM¹, KAL, FIR,



103 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

106 PON, RAD, KPN, PRM¹, FIR, MHG



107

MHG

PON, RAD, KPN, PRM¹, KAL, FIR,



108 PON, RAD, KPN, PRM¹, FIR, MHG



109 PON, RAD, KPN, PRM¹, FIR, MHG



131

PRM¹, FIR, MHG

PON, RAD, KPN, PRM¹, FIR



133 PON, RAD, KPN, PON, RAD, KPN, PRM¹, FIR, MHG



802 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



804 PON, RAD, KPN, PRM¹, FIR, MHG



806 PON, RAD, KPN, PRM¹



820 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



822 PON, RAD, KPN, MHG, PRM¹



PON, RAD, KPN, PRM¹, FIR, MHG

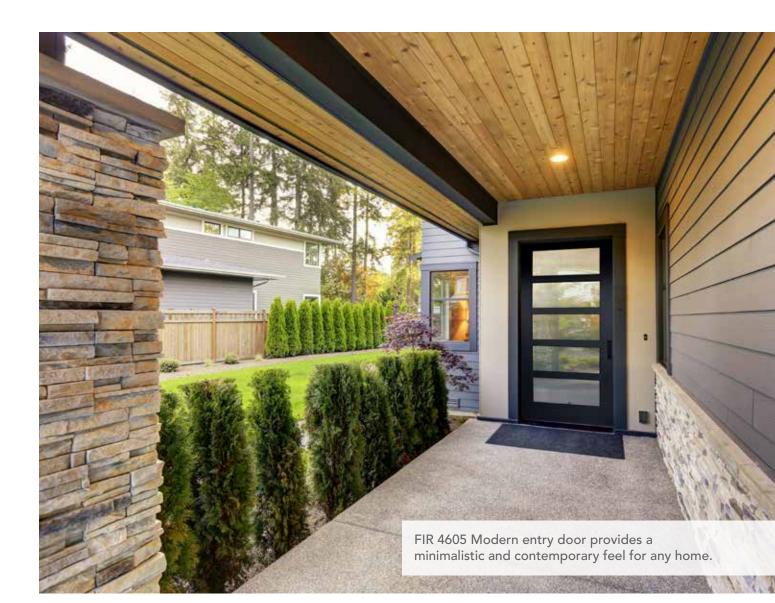


833 PON, RAD, KPN, PRM¹, FIR, MHG

Glass & TDL Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thicknesses
- Square and Arch Tops
- Single Glazed and Insulated Low E Glass





603/6603

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG

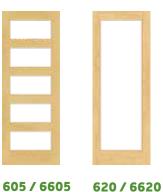


604/6604

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG



PON, RAD, KPN,

PRM¹, OAK, POP,

KAL², FIR, MHG

PON, RAD, KPN,

PRM¹, KAL², FIR,

MHG



624/6624 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



625/6625

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG

626/6626 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



627 / 6627 PON, RAD, KPN, PRM¹, KAL, FIR,

MHG

628/6628 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

630/6630 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

MHG

636/6636 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



690/6690 824/6824 PON, RAD, KPN, PON, RAD, KPN, PRM¹, KAL, FIR, PRM¹, KAL, FIR, MHG

836/6836 PON, RAD, KPN,

PRM¹, KAL, FIR, MHG

840/6840 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

845/6845 PON, RAD, KPN, PRM¹, KAL, FIR, MHG MHG



MHG

848 /6848 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

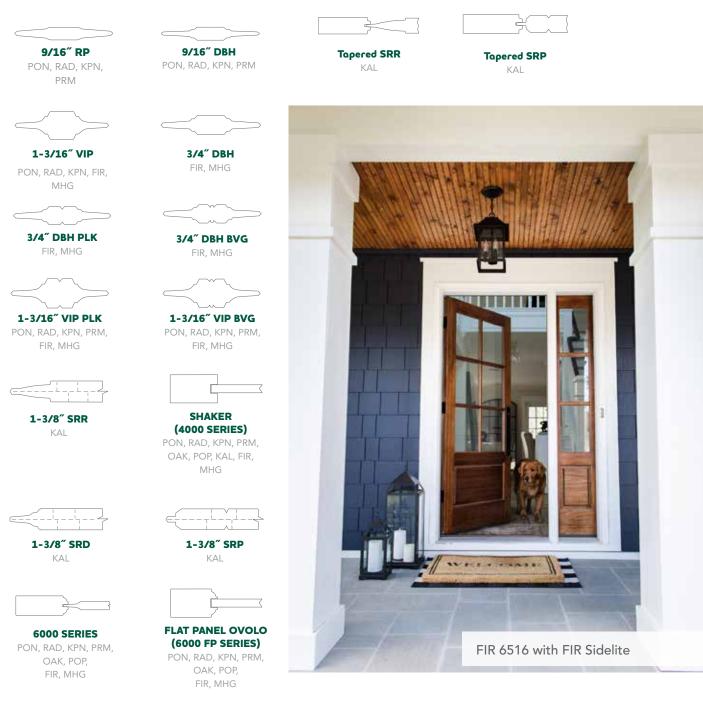
Sash Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square, Arch and Eyebrow Tops
- Single Glazed and Insulated Low E Glass
- KAL raised panel doors have tapered block sticking

¹Species is primed pine unless otherwise noted.

Panel Options



Sash





512/6512 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

513/6513 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

514/6514 PON, RAD, KPN, PRM¹, KAL, **FIR**, MHG



515/6515 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

MHG



516/6516 518/6518 PON, RAD, KPN, PON, RAD, KPN, PRM¹, KAL, FIR, PRM¹, KAL, FIR, MHG



551/6551 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



558/6558 PON, RAD, KPN,

559/6559 PON, RAD, KPN, PRM¹, KAL, FIR, MHG MHG



561/6561 562/6562 PON, RAD, KPN, PON, RAD, KPN, PRM¹, KAL, FIR, PRM¹, KAL, FIR, MHG



567 / 6567 PON, RAD, KPN, PON, RAD, KPN, PRM¹, **FIR**, MHG PRM¹, FIR, MHG



4517 RAD, FIR, MHG

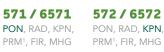


4517A

PRM¹, FIR, MHG

570/6570 RAD, FIR, MHG PON, RAD, KPN,







573/6573 PON, RAD, KPN, PRM¹, FIR, MHG, KAL,



581/6581 PON, RAD, KPN, PRM¹ FIR, MHG, KAL



596/6596 PON, RAD, KPN, PRM¹, FIR, MHG

PRM¹, FIR, MHG



598/6598

PON, RAD, KPN,

PRM¹, FIR, MHG



612/6612

PON, RAD, KPN,

PRM¹, FIR, MHG



615/6615

FIR, MHG

PON, RAD, PRM¹,



812/6812

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG



813/6813

PON, RAD, KPN,

PRM¹, KAL, FIR,

MHG



814 / 6814 PON, RAD, KPN, PRM¹, KAL, FIR, MHG





844 / 6844



859/6859 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



861/6861 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



818/6818 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

PON, RAD, KPN, PRM¹, KAL, FIR, MHG

851/6851 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



862/6862 PON, RAD, KPN, PRM¹, KAL, FIR, MHG



Plank Panel Doors

Specifications

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thicknesses

Panel Options





1-3/8" SRP KAL



1 3/8" SRB KAL



• Square and Arch Tops

• Fire Rated Available

20 PON, RAD, KPN, PRM¹, **KAL**, FIR, MHG





802 PON, RAD, KPN, PRM¹, KAL, FIR, MHG

820 PON, RAD, KPN, PRM¹, KAL, FIR,

MHG

¹Species is primed pine unless otherwise noted.



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Craftsman Doors

Specifications

- 6'8", 7'0" & 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square and Arch Tops
- All 8/0 doors will have additional glass rows.
 (6/8 configuration avail-
- able in 8/0 as custom)
- Raised Panel
- Flat Panel
- Insulated Low E Glass
- KAL raised panel doors have tapered block sticking

Dentil Shelf option



* MDO exterior rated core

Exterior Panel Options



KAL, FIR, MHG

FIR. MHG

Exterior

KAL, FIR, MHG

FIR, MHG

FIR, MHG

KAL, FIR, MHG

KAL, FIR, MHG





6553/ 4553 FIR, MHG

4554 KAL, FIR, MHG

6554/



6555/

FIR, MHG

4555

6556/ 4556 FIR, MHG 6557/ 4557

6826/ 4826 KAL, FIR, MHG KAL, FIR, MHG





4829 KAL, FIR, MHG



4832

KAL, FIR, MHG

6832/



6834/ 4834 KAL, FIR, MHG

4835 FIR, MHG



6837/ 4837 FIR, MHG



6838/ 4838 KAL, FIR, MHG



6839/

FIR, MHG

4839



6850/ 4850 KAL, FIR, MHG



6852/ 4852 KAL, **FIR**, MHG



6853 / 4853 FIR, MHG



4854

KAL, FIR, MHG

6855/ 4855 KAL, **FIR**, MHG



6856/ 4856 KAL, **FIR**, MHG



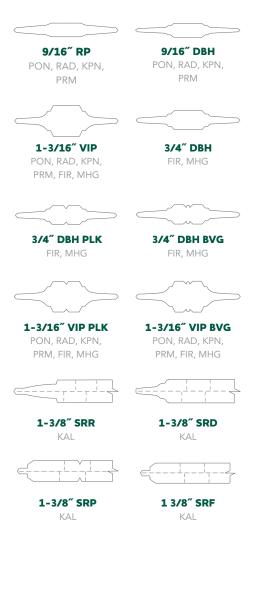
6857 / 4857 KAL, FIR, MHG

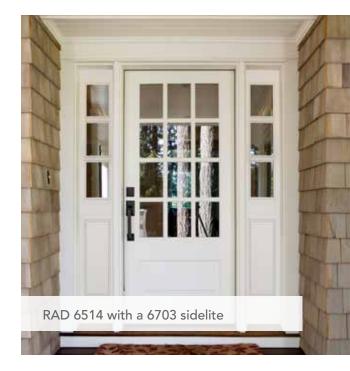
Door Sidelite

Specifications

- 6'8", 7'0" and 8'0" heights
- 0'10" to 1'6" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Single Glazed and Insulated Low E Glass (1-3/4" only)

Panel Options





Profiles





1705 /	1706 /
	3

1704/ 6704 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

6705 6706 PRM², KAL¹, FIR, MHG¹

PON, RAD, KPN, PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

Sidelite





1707/ 6707 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

6708 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

1709/ 6709 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

1802/

PON, RAD, KPN,

PRM², KAL¹, FIR,

6802

MHG¹

1810/

PON, RAD, KPN,

PRM², KAL¹, FIR,

6810

MHG¹

1710/ 6710 PON, RAD, KPN, PRM², KAL¹, FIR, MHG^1

1711/ 6711 PON, RAD, KPN, PRM², KAL¹, FIR, MHG^1



1712/

PON, RAD, KPN,

PRM², KAL¹, FIR,

6712

MHG¹



1713/ 6713 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹



1714/ 6714 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

1801/ 6801 PON, RAD, KPN, PRM², KAL¹, FIR,



1803/ 6803 PON, RAD, KPN,

MHG¹

6804 PRM², KAL¹, FIR, PRM², KAL¹, FIR, MHG¹



1804/ 1805/ PON, RAD, KPN,

6805 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

1869/

PON, RAD, KPN,

PRM², KAL¹, FIR,

6869

MHG¹



1806/ 6806 PON, RAD, KPN, PRM², KAL¹, FIR,

MHG¹





MHG¹

1807 / 6807 PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

6808 PON, RAD, KPN, PRM², KAL¹, FIR,



1849/ 6849 PON, RAD, KPN,

MHG¹

PRM², KAL¹, FIR,



6868 PON, RAD, KPN,

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PRM<sup>2</sup>, KAL<sup>1</sup>, FIR,
MHG<sup>1</sup>
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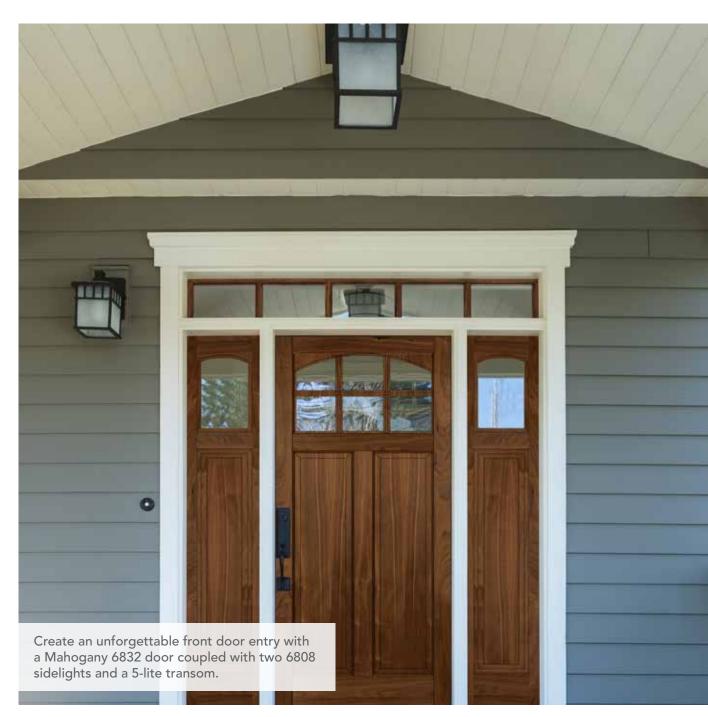
1892/ 6892

PON, RAD, KPN, PRM², KAL¹, FIR, MHG¹

MHG¹

Door Transoms

- Specifications1-3/8" and 1-3/4" thicknesses
- Custom width and height configurations
- Single Glazed and Insulated Low E Glass (1-3/4" only)





1 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



2 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



3 Lite PON, **RAD**, KPN, PRM, KAL¹, FIR, MHG¹



4 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



5 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



6 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



7 Lite PON, RAD, KPN, **PRM**, KAL¹, FIR, MHG¹



8 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹



9 Lite PON, **RAD**, KPN, PRM, KAL¹, FIR, MHG¹



10 Lite PON, RAD, KPN, PRM, KAL¹, FIR, MHG¹

¹Species only available in 1-3/4" thickness.



Finishing

Preparation for Finishing

- When staining, a wood conditioner or sander/sealer must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.)
- Fir doors should be surface treated with acetone product in advance of wood conditioner.
- Before applying the first coat of finish, thoroughly sand the entire surface of the door with 180 grit sandpaper. This crucial step helps remove handling marks, fingerprints, fiber pop, natural grain raise, possible water or liquid marks (if exposed during shipping or while on the job-site during the construction phase) and evenly prepares open wood pores to help produce a more uniform finish.
- Panels and TDL bars float and may become out of alignment during shipping and handling. Carefully take a block of wood and mallet and tap the components in alignment. Use caution not to damage the door or components during this process.
- Clean the door thoroughly with a cloth after sanding to remove all dust or foreign material. Avoid using compressed air to blow off the door as moisture or oil in the air may cause spotting. Avoid using caustic or abrasive cleaners.
- Hang the door before finishing it, then remove it to finish properly. Doors stored in stable climate controlled area and should be finished within 72 hours on home site

Exterior Finishing

Stain-and-Clear Finish

When staining, a wood conditioner must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.) The first coat of stain may be a stain-and-sealer, a combination of stain and sealer which colors the door and seals the surface. It is available in a wide range of colors. (Dark color finishes should not be used on doors exposed to prolonged direct sunlight, as some expansion and contraction of door parts may occur. See warranty for detail.) The stain-and-sealer should have an alkyd-resin base. Under no circumstances should a lacquer-based toner or any other lacquer-based finish be used on exterior doors. The second and third coats (two top coats minimum) may be a solvent-borne (oil-base, alkyd resin-base, polyurethane resin-base) or a water-borne (latex resin-base) clear finish. On doors that are glazed, the finish used should flow from the wood slightly onto the glass. This will provide assurance against water leakage and protect the glazing compound from drying out.

All stain-and-clear finishes will perform better if protected from the direct effects of sunlight and weathering, and refinishing will not be required as frequently. In areas of high exposure to sunlight and weather, a marine grade top coat is recommended.

Interior Finishing

Stain-and-Clear Finish

When staining, a wood conditioner must be used to achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.) A solvent-borne finish system is recommended for interior doors and may be a lacquer-based system. For best performance, a minimum of two clear top coats should be used over stains. All six sides of the door must be properly sealed for the warranty to apply. Woodgrain Doors have plastic film protection on the glass, removal of plastic film protection immediately after applying the finish is required. Failure to remove the plastic film at this time may cause harm to the glass and will create difficulty in removing the film at a later time. Do not use razor blades or sharp objects to remove the film or clean the glass. These items will scratch the glass.

Painted Finish

Apply 2-3 coats of either oil-base or latex resin-base paints over 1-2 coats of an oil-base primer. PRM with MDF veneer & panels or MDF router carved recommend for ANY painted door application. (Latex or

water base primer may contribute to raised grain and require extra sanding to achieve a smooth finish.) All finishes should be applied in accordance with the manufacturer's instructions. All six sides of the door must be properly sealed for the warranty to apply.

Caution

Woodgrain Doors cannot evaluate all the available paints and stains, nor customers' specific application requirements.

Your paint dealer should know of suitable finish systems that give satisfactory results in your region. It is highly recommended that top quality finishes be selected, and the application instructions on the container are followed explicitly.

Please do not use metal objects, (razor blades, etc.) to remove caulking compound or paint and varnish residue. It is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

Woodgrain Doors with Glass

Plastic film protection on the glass should be removed immediately after applying the finish. Failure to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass while cleaning it. Glass that is scratched due to cleaning is not covered by the warranty. The film should be removed by scoring edges carefully under sticking or profile edge and peeling off by hand. Doors with multiple panes of glass scratched are not the result of manufacturer defect. SOP instructions for film removal available on request. Use caution when painting/ staining muntin bars and sticking as excess paint or stain may bleed behind muntins and be visible after drying.

Glass Cleaning & Care Guidelines

DO:

- Clean glass when dirt and residue appear
- Exercise special care when cleaning coated glass surfaces
- Avoid cleaning tinted and coated glass surfaces in direct sunlight
- Start cleaning at the upper level of glass and continue to lower levels
- Soak the glass surface with clean water and soap solution to loosen dirt and debris
- Use a mild, non-abrasive commercial window cleaning solution
- Use a squeegee to remove all of the cleaning solution
- Dry all cleaning solution from window gaskets, sealants, and frame
- Be aware of and follow the glass supplier's specific cleaning recommendations
- Prevent conditions that can damage the glass

DON'T:

- Don't use scrapers of any size or type for cleaning glass
- Don't allow dirt and residue to remain on glass for an extended period of time
- Don't begin cleaning glass without knowing if a coated surface is exposed
- Don't clean tinted or coated glass in direct sunlight
- Don't allow water or cleaning residue to remain on the glass or adjacent materials
- Don't begin cleaning without rinsing excessive dirt and debris
- Don't use abrasive cleaning solutions or materials
- Don't allow metal parts of cleaning equipment to contact the glass
- Don't trap abrasive particles between the cleaning materials and the glass surface
- Don't allow other trades to lean tools or materials against the glass surface
- Don't allow splashed materials to dry on the glass surface

Fitting & Hanging

- Immediately after cutting and fitting (before hanging), seal all cut surfaces and ends of the door with an effective quality sealer. See exterior and interior finishing recommendation for complete instructions.
- Prior to exterior exposure, doors should be finished with the complete finish system.
- When hanging a door, allow adequate clearance for swelling of the door or frame in damp weather. Allow approximately 3/16" clearance for swelling when the door is installed in fully dry conditions. Jambs must be plumb.
- Do not cut doors down in height by more than 2-9/16" (13/16" maximum from the top, 1-3/4" from the bottom). Care should be taken in cutting doors down in width (maximum 1/8" each side) to avoid exposing engineered core. Use sharp fine tooth saw for trimming ends of doors.
- Caution must be used to avoid impairing the strength of the door when fitting for locks. Allow at least 1" of wood back of mortise.
- Use three hinges on doors up to 7' in height and four hinges on doors over 7'. Hinges must be set in a straight line to prevent distortion.
- Multi-point locking systems are recommended for exterior doors 7' and taller.
- Jambs and stops must be set square and plumb.
- For best performance, any exterior door should be installed under an overhang equal to the height of the door.
- To minimize heat loss and save energy, use weatherstripping.
- Do not use metal objects, (razor blades, etc.) to remove caulking compound or paint and varnish residue, it is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

Storing & Handling

- Do not walk on any door units. Some units contain glass.
- Avoid leaving unfinished doors in direct sunlight. Prolonged exposure to direct sunlight will discolor the wood and bake on the plastic film which protects the glass during the finishing process.
- Avoid dragging doors across one another.
- Keep doors clean.
- Store doors flat on a level surface in a dry, well ventilated interior space.
- Doors should be conditioned to the average prevailing relative humidity of the locality before hanging. This generally takes 48 to 72 hours.
- Doors should be delivered to the building site only after the concrete, plaster, stucco, sheetrock work and paint are completely dry.
- Doors should not be subject to abnormal heat, dryness or humidity for prolonged periods. Avoid sudden changes such as forced heat to dry out a building.
- Doors must be finished immediately upon delivery to the job site.
- If the doors are to be stored on the job site, the entire door including top and bottom edges must be sealed with a clear or pigmented based sealer to prevent moisture absorption. All six sides of the door must be properly sealed for the warranty to apply.

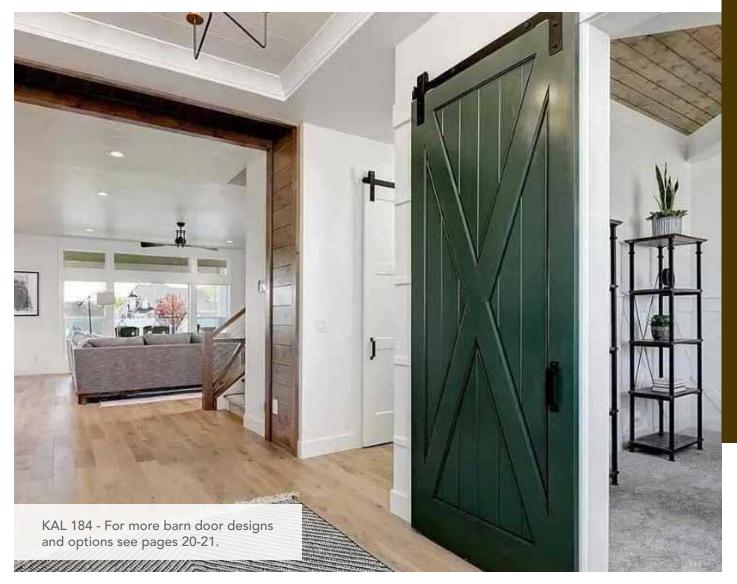
Maintenance

Your Woodgrain door has been handcrafted to last for years to come. But, like any fine piece of furniture, its finish will require periodic maintenance to keep it looking great and provide proper protection against the elements. Regular finish maintenance is also a requirement of the warranty that is included with every Woodgrain door.

Here are some signs to watch for that may indicate it is time for maintenance:

- Hairline cracks in the top coat of finish.
- Changes in the color of the finish.
- Changes in the texture of the finish, such as flaking or scaling.
- Dullness or chalkiness in the finish.

If you live in a severe climate or your entry receives a lot of direct sunlight from a southern or western exposure, you will want to examine your door's finish often. Depending on these conditions, you may also need to refinish the door more frequently.



PRM 4102 - For other flat panel primed Doors see pages 16-17.

Warranty

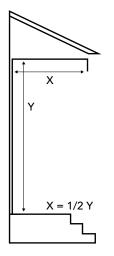
Woodgrain Limited Warranty Information

Woodgrain Doors (hereafter Seller) doors are warranted to be of sound material and workmanship and to be free of manufacturing defects which would cause the door to be unfit for ordinary recommended use for the period of twenty-four (24) months on interior doors and twelve months (12) on exterior doors from the date of shipment provided the handling, installation, and finishing proper instructions are followed. Failure to follow these guidelines voids the warranty.

Normal characteristics of kiln dried wood include but are not limited to, minor swelling and shrinking of parts made from wood, raised grain, minor pitch pockets, natural grain and color variations. Natural expansion and contraction of wood occurs with variations in climatic and atmospheric conditions such as humidity and temperature and is not a defect hereunder.

Warp in the plane of the door itself will be considered a defect only if it exceeds one-quarter inch (1/4") when measured as a deviation from a straight edge. Doors over 3-0 wide or 7-0 high are excluded from the warranty against warp. Improper hanging of the door or unsquare door frames are not considered as defects. Louver doors wider than 3-0 wide are not covered for slat warp and bow.

Any doors used in an exterior application must be at least 1 $\frac{3}{4}$ " thick and must be installed under an adequate overhang. An adequate overhang depends on the typical weather conditions of the site where the building is located. This means an overhang of 50% of the height of the doorway in Northern or Eastern exposures (reference illustration where Y= Height of the Doorway and X = Length of Overhang). For doors painted or stained dark colors and/or severe exposure, extreme Southern, Southwestern and Western exposures the overhang must equal the height of the doorway (Y=X) where Y = Height of the Doorway and X = Length of Overhang.



For doors stained or painted black or espresso finishes, X = Y

Any doors found to be defective by the Seller will be repaired or replaced, or the purchase price will be refunded at the option of Woodgrain Doors, provided the handling, installation and finishing instructions have been followed.

An extended warranty period is granted solely for seal failure on insulated glass units (moisture between glass) for a period of ten (10) years from the date of manufacture. At Seller's sole discretion, the replacement door or glass will be shipped FOB from the Woodgrain Doors factory. Seller will not, under any circumstances, be liable for installation, refinishing or painting. Cracked, scratched or broken glass is not covered by this warranty. The glass warranty will be void if the product is not properly installed according to Sellers installation instructions, or is used in or around swimming pools, saunas, sprinkler systems or greenhouse enclosures; or if installed over 5,000 ft. above sea level. The warranty on doors will be void if the product is used in or around swimming pools, saunas, sprinkler systems or greenhouse enclosures. No agent, employee or representative of Seller has any authority to bind Seller to any affirmation, representation or warranty concerning Seller's products, except as expressly stated herein.

The foregoing is in lieu of all other expressed warranties. All implied warranties of merchantability or fitness for a particular purpose are hereby limited in duration up to the two-year period stated herein. The liability of Woodgrain Doors is expressly limited to replacement or repair of the defects of the door, or refunding at its option. Woodgrain Doors will not be liable for any other expense, injury, loss or damage, whether direct or consequential, arising in connection with the sale or use of, or inability to use, any product of Woodgrain Doors, for any purpose. No purchaser shall be entitled to consequential damages as defined in the Uniform Commercial Code. Final determination of whether or not a defect exists shall be made solely by Seller in accordance with procedures established by Seller.



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