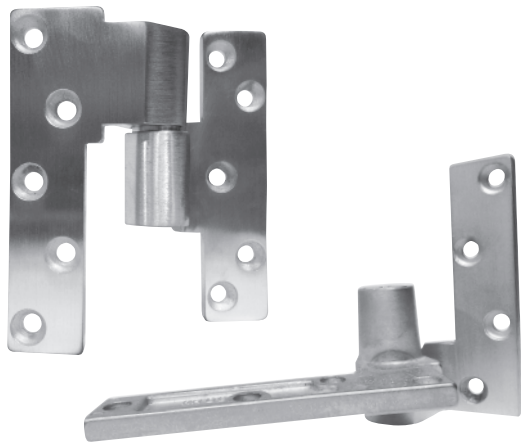
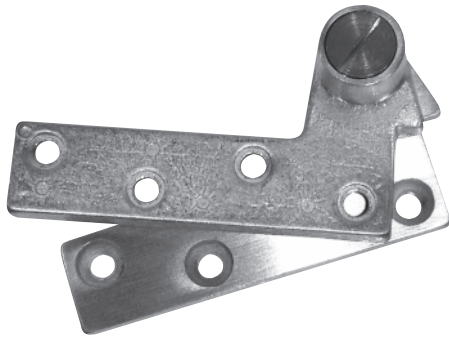


# DON-JO MFG., INC.

## ARCHITECTURAL HARDWARE & ACCESSORIES



Houston, Texas

## DOOR PIVOTS

# INDEX

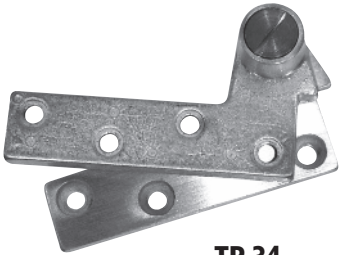
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IP-34-LHR .....	1L	PS-4 .....	5L

## DON-JO PIVOT CROSS REFERENCE CHART

DON-JO #	ABH	RIXSON	IVES	DORMA
TP-34	0180	180/H180		75120
IP-34	019	M19/M190	7215 INT	75220
E8WIP-34	E019	EM19		
BP-1-34				
BP-2-34				
PS-1	0195	195	7215	OPJ350
PS-2	0147	147		
PS-3				
PS-4				

## TOP PIVOT



**TP-34**

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
TP-34	4 1/4" x 1 1/16"	3/4"	1/4"		Non-Ferrous

**\*For medium and heavy wood and metal doors in high traffic areas**

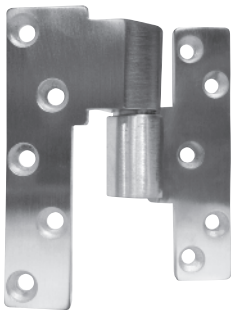
- FEATURES:**
- Can be used on exterior and interior doors
  - Can be used w/ intermediate and bottom pivots
  - Non-handed
  - For doors up to 600lbs

**SHELF PACK:** 1 per box w/ screws

**FASTENERS:** 8 ea Wood Screws  
8 ea Machine Screws

**FINISHES:** 605, 606, 612, 613, 626

## INTERMEDIATE PIVOT



**IP-34-LHR**  
**IP-34-RHR**

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
IP-34-LHR	5" x 4 1/4"	3/4"	5/16"	CO732I	Non-Ferrous
IP-34-RHR	5" x 4 1/4"	3/4"	5/16"	CO732I	Non-Ferrous

**\*For medium and heavy wood and metal doors in high traffic areas**

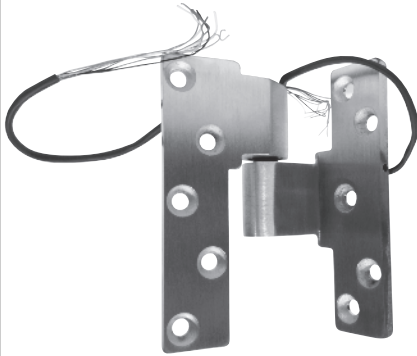
- FEATURES:**
- Can be used on exterior and interior doors
  - Can be used w/ top and bottom pivots
  - Units are handed
  - Not load bearing
  - Maintains door alignment and aids in installing bottom pivots
  - Doors 60" to 90" in height should use one intermediate pivot. Each additional 30" warrants another intermediate pivot.
  - Vertical adjustment up to 3/16"

**SHELF PACK:** 1 per box w/ screws

**Fasteners:** 8 ea Wood Screws  
8 ea Machine Screws

**FINISHES:** 605, 606, 612, 613, 626

## ELECTRIFIED INTERMEDIATE PIVOT



**E8WIP-34-LHR**  
**E8WIP-34-RHR**

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
E8WIP-34-LHR	5" x 4 1/4"	3/4"	5/16"	CO732I	Non-Ferrous
E8WIP-34-RHR	5" x 4 1/4"	3/4"	5/16"	CO732I	Non-Ferrous

**\*For medium and heavy wood and metal doors in high traffic areas**

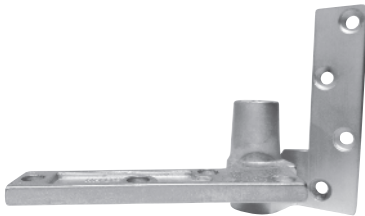
- Features:**
- 8, 28 gauge wires
  - Can be used on exterior and interior doors
  - Can be used w/ top and bottom pivots
  - Units are handed
  - Not load bearing
  - Maintains door alignment and aids in installing bottom pivots
  - Doors 60" to 90" in height should use one intermediate pivot. Each additional 30" warrants another intermediate pivot.
  - Vertical adjustment up to 3/16"

**Shelf pack:** 1 per box w/ screws

**Fasteners:** 8 ea Wood Screws  
8 ea Machine Screws

**Finishes:** 605, 606, 612, 613, 626

## BOTTOM PIVOT



**BP-I-34-LHR**  
**BP-I-34-RHR**

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
BP-I-34-LHR	5 1/2" x 4 3/4"	3/4"	1 1/32"		Non-Ferrous
BP-I-34-RHR	5-1/2" x 4 3/4"	3/4"	1 1/32"		Non-Ferrous

**\*For medium and heavy wood and metal doors in high traffic areas**

- Features:**
- Can be used on exterior and interior doors
  - Can be used w/ top and intermediate pivots
  - Units are handed
  - For doors up to 600lbs
  - Suitable for door sizes up to 4'0" to 8'0"
  - Bottom pivot mortised into side jamb
  - Vertical adjustment up to 3/16"

**Shelf pack:** 1 per box w/ screws

**Fasteners:** 8 ea Wood Screws  
8 ea Machine Screws

**Finishes:** 605, 606, 612, 613, 626

## BOTTOM PIVOT



**BP-2-34**

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
BP-2-34	8 7/16" x 1 3/16"	3/4"	3/8"		Non-Ferrous

**\*For medium and heavy wood and metal doors in high traffic areas**

- Features:**
- Can be used on exterior and interior doors
  - Can be used w/ top and intermediate pivots
  - Units are non-handed
  - For doors up to 600lbs
  - Heel edge of door must be beveled
  - Vertical height adjustment and will accommodate 3/16" to 3/4" door clearance

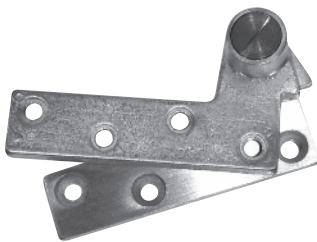
**Shelf pack:** 1 per box w/ screws

**Fasteners:** 9 ea Machine Screws, 1/4-20 X 3/4" FPHMS  
3 ea Lead Expansion Shied anchors

**Finishes:** 605, 606, 612, 613, 626

## PIVOT SETS

**Part# PS-I-(Handing), contains one each of the following:**



**TP-34**



**BP-I-34 (Handing)**

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
TP-34	4 1/4" x 1 1/16"	3/4"	1/4"		Non-Ferrous
BP-I-34 (Hand)	5 1/2" x 4 3/4"	3/4"	1 1/32"		Non-Ferrous

**\*For medium and heavy wood and metal doors in high traffic areas**

- Features:**
- Can be used on exterior and interior doors
  - Can be used w/ intermediate pivots
  - Units are handed
  - For doors up to 600lbs
  - Suitable for door sizes up to 4'0" to 8'0"
  - Bottom pivot mortised into side jamb
  - Vertical adjustment up to 3/16"

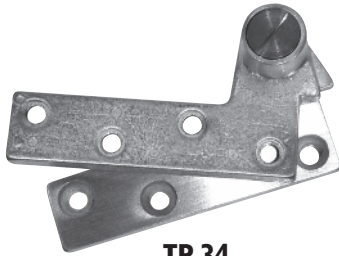
**Shelf pack:** 1 per box w/ screws

**Fasteners:** 16 ea Wood Screws  
16 ea Screws

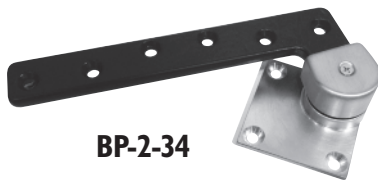
**Finishes:** 605, 606, 612, 613, 626

## PIVOT SETS

Part# PS-2, contains one each of the following:



TP-34



BP-2-34

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
TP-34	4 1/4" x 1 1/16"	3/4"	1/4"		Non-Ferrous
BP-2-34	8 7/16" x 1 3/16"	3/4"	3/8"		Non-Ferrous

\*For medium and heavy wood and metal doors in high traffic areas

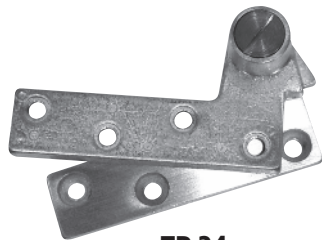
- Features:
- Can be used on exterior and interior doors
  - Can be used w/ intermediate pivots
  - Units are non-handed
  - For doors up to 600lbs
  - Heel edge of door must be beveled
  - Vertical height adjustment and will accommodate 3/16" to 3/4" door clearance

Shelf pack: 1 per box w/ screws

Fasteners: 8 ea Wood Screws  
8 ea Machine Screws  
9 ea Machine Screws, 1/4-20 X 3/4" FPHMS  
3 ea Lead Expansion Shied anchors

Finishes: 605, 606, 612, 613, 626

Part# PS-3-(Handing), contains one each of the following:



TP-34



IP-34 (Handing)



BP-I-34 (Handing)

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
TP-34	4 1/4" x 1 1/16"	3/4"	1/4"		Non-Ferrous
IP-34 (Hand)	5" x 4 1/4"	3/4"	5/16"	CO732I	Non-Ferrous
BP-I-34 (Hand)	5 1/2" x 4 3/4"	3/4"	1 1/32"		Non-Ferrous

\*For medium and heavy wood and metal doors in high traffic areas

- Features:
- Can be used on exterior and interior doors
  - Units are handed
  - For doors up to 600lbs
  - Maintains door alignment and aids in installing bottom pivots
  - doors 60" to 90" in height should use one intermediate pivot. Each additional 30" warrants another intermediate pivot.
  - Vertical adjustment up to 3/16"
  - Suitable for door sizes up to 4'0" to 8'0"
  - Bottom pivot mortised into side jamb
  - Vertical adjustment up to 3/16"

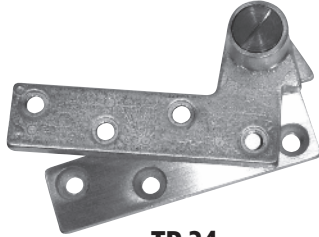
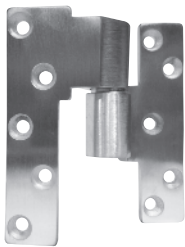
Shelf pack: 1 per box w/ screws

Fasteners: 24 ea Wood Screws  
24 ea Machine Screws

Finishes: 605, 606, 612, 613, 626

**PIVOT SETS**

**PART# PS-4-(Handing)**, contains one each of the following:

**TP-34****IP-34 (Handing)****BP-2-34**

NUMBER	SIZE	OFFSET	THICKNESS	ANSI	MATERIAL
TP-34	4 1/4" x 1 1/16"	3/4"	1/4"		Non-Ferrous
IP-34 (Hand)	5" x 4 1/4"	3/4"	5/16"	CO7321	Non-Ferrous
BP-2-34	8 7/16" x 1 3/16"	3/4"	3/8"		Non-Ferrous

**\*For medium and heavy wood and metal doors in high traffic areas**

**Features:**

- Can be used on exterior and interior doors
- Units are handed
- For doors up to 600lbs
- Maintains door alignment and aids in installing bottom pivots
- Doors 60" to 90" in height should use one intermediate pivot. Each additional 30" warrants another intermediate pivot.
- Vertical adjustment up to 3/16"
- Heel edge of door must be beveled
- Vertical height adjustment and will accommodate 3/16" to 3/4" door clearance

**Shelf pack:** 1 per box w/ screws

**Fasteners:** 16 ea Wood Screws  
16 ea Machine Screws  
9 ea Machine Screws, 1/4-20 X 3/4" FPHMS  
3 ea Lead Expansion Shied anchors

**Finishes:** 605, 606, 612, 613, 626