



Exterior | Interior

MASONITE.

Masonite is committed to delivering unsurpassed performance in exterior and interior doors and glass products. We provide much more than a door; we deliver a total experience, giving you a complete line of products, services and support tools designed to enhance curb appeal and the interior aesthetics of a home.

We are your leading source for the latest trend insights and design ideas, delivering distinctive doors that complement any style and personal taste. It's never been easier to find the perfect door for your home.



- DuraStyle Exterior Wood Doors 03 with AquaSeal Technology
- Torrefied Premium Wood Doors 05
 - Choose Your Door 07
 - Wood Door Collections 09
 - Wood Options 11
 - Glass 13
 - Le Chateau 15
 - Artisan **39**
 - French 45
 - Louver Doors & Bifolds 51
 - Sidelites & Transoms 55
 - Panel & Sticking 57
 - Design Details 58
- Performance Options | Warranty Summary 59

COVER: Door: 809 Species: Fir Finish: Clear Coat Glass: White Laminate

> THIS PAGE: Door: 642 Species: Mahogany Finish: Clear Coat Glass: Clear

▲ WARNING: This product can expose you to chemicals including wood dust, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.





Wood Door Collections

Benefits at a Glance

Our dedication to superior craftsmanship allows us to deliver unsurpassed quality and value in exterior and interior doors. We offer a comprehensive selection of door styles, species and decorative glass options—all crafted with exacting attention to detail.

LE CHATEAU



Explore the possibilities with a panel collection that embodies the unmistakable elegance of an authentic wood door.

Panels can be replaced with your choice of glass to let natural light shine through.

ARTISAN



Celebrate traditional craftsmanship with warmth and simplicity.

Choose from our panel and glass combinations to create a look that blends seamlessly with its surroundings.

FRENCH DOORS



Fill your home with natural light and create seamless transitions between rooms.

Our doors feature a crisp, clean appearance that brightens any space.

Masonite", "Masonite. Open to extraordinary," are trademarks of Masonite International Corporation.

Our continuing program of product improvement makes specification, design and product detail subject to change without notice. 03/22 PRINTED IN THE USA © 2022 by Masonite International Corporation

LOUVERS



Add visual interest and increase airflow between rooms.

Coordinating bifolds offer the perfect solution when space is limited.





4 Simple Steps to Choose Your Door



Door # 618

Shown in Cherry

Shown with Clear Glass

Customize Your Door

Design the perfect door. See some of our most popular customization options below.



Smart solutions for any application

From built-in mirrors to chalkboards, Masonite offers options to enhance the look, feel and functionality of any wood door.

The perfect fit for your home

Customize the size of your door to easily accommodate oversized openings.



C35 Knotty Alder Custom

Custom

Details to suit any style

Add unique design characteristics like a custom arched rail to complement architectural features.



C35 Knotty Alder Custom



SELECT PANEL STYLE



Ovolo Sticking with Single-hip raised panel

DuraStyle... Exterior Wood Doors with AquaSeal... Technology

The Clear Difference

The difference is clear: AquaSeal can deliver up to 22 times the protection against water penetration compared to exterior wood doors without AquaSeal preserving the door's natural beauty.





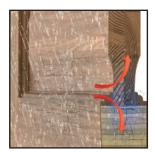


An automated patented process applies sealant around all door panels and all door glass, dries clear and is both paintable and stainable.





Glass and panels with AquaSeal Technology



Wood doors without AquaSeal let water in



DuraStyle wood doors keep water out

Superior construction with AquaSeal Technology means one of the best performing exterior wood doors on the market backed by a 5-Year limited warranty. Torrefied species & insulated glass come with a 20-Year limited warranty.



CERTIFIED THIRD-PARTY WATER PENETRATION TEST

When subjected to extreme wind and water, DuraStyle Exterior Wood Doors with AquaSeal Technology resisted water penetration up to 22 times better than wood doors without AquaSeal.

MASONITE.							56 Min. 100% Pass
Competitor A							2.5 Min. 0% Pass
Competitor B							1.6 Min. 0% Pass
	MINUTES	10	20	30	40	50	60

TEST: ASTM E331 WATER PENETRATION OF EXTERIOR DOORS BY UNIFORM STATIC AIR PRESSURE DIFFRERENCE Test measures water penetration at 8" of water and 24 mph winds - lasting 15 minutes in this condition is considered passing. All doors finished according to the manufacturer's finishing instructions.

DuraStyle[®] Torrefied Premium Exterior Wood Doors

Design the perfect fit for your home with Masonite's DuraStyle torrefied Collection. These premium exterior wood doors let you have it all without compromise. Our one-of-a-kind, handcrafted, solid wood doors have the highest levels of performance in the market. We're so confident that we back each wood door with a 20-year limited warranty without an overhang requirement. Design your perfect door with hundreds of unique panel and glass options.



A 20-Year Warranty That's as Durable as Time

Built to withstand the most severe conditions, every torrefied premium exterior wood door carries a 20-year guarantee against warping, twisting, rotting and delamination.

residential.masonite.com/learn/warranty-information

Designed to Perform

We stop at nothing to design a better door. Masonite's Torrefied premium exterior doors continue to revolutionize the industry with unparalleled performance. With no overhang required, our doors are designed to withstand the harshest conditions from direct sunlight to extreme cold.

Completely Unique

If you can dream it, it can be designed with wood. Hundreds of unique panel and glass options are available in our Le Chateau, Artisan or French Door collections. Visit **residential.masonite.com/ products/view-order-catalogs** for details of all of the available designs.

Premium Species

Fir gives a modern twist by highlighting clean, straight grains.

Maple takes unique to new levels with prominent natural color variations and wandering grains.

Chemical Free

Torrefaction is an all natural, chemical-free technology. By heating our wood slowly, we eliminate the possibility to warp, twist, rot or delaminate. Masonite pushes past the surface to ensure every ounce of the wood is structurally stable and ready to stand the test of time.







Door: C30 | Species: Knotty Alder | Stain: Clear

Le Chateau

1-3 Panels	·	·	·	·	·	·	•	·	. 13
4 Panels	•				•				. 19
5 Panels						•			.25
6 or More Panels									.29

SIDELITES & TRAMSOMS



1-3 Panel Designs

Front: C22 Door (Open)



Door: C22 | Species: Maple | Stain: Fruitwood

Back: 1501 Mirror Door (Closed)



Door: C22 | Species: Maple | Stain: Fruitwood



Door: C11 | Species: Primed with Chalkboard | Paint: Warm Gray

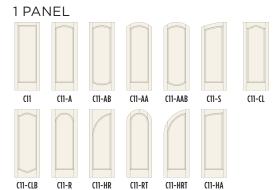


Maple

Door: C33 | Species: Fir Torrefied | Stain: Golden Oak

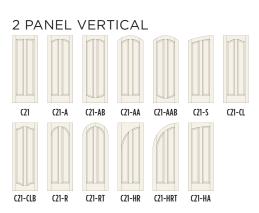
1-3 Panel Designs





C11 FIR

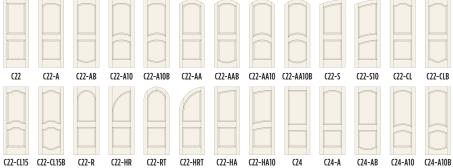




C21 PINE



2 PANEL TRADITIONAL



C22 KNOTTY ALDER



2 PANEL MISSION C25 C25-A C25-AB C25-A10 C25-A10B C25-AA C25-AAB C25-AA10 C25-AA10B C25-S C25-S10 C25-CL C25-CLB C25-CL15 C25-CL15B C25-R C25-HR C25-RT C25-HRT C25-HA10 C25-HA

C25 POPLAR

C26-AA10B C26-S C26-S10

C26 CHERRY

2 PANEL ALTERNATE

C26-AB

C26-CL15

C26-A10

C26-CL15B

C26-A10B

C26-R

C26-AA

C26-HR

C26-AAB

C26-RT

C26-AA10

C26-HRT

C26-HA

C26-HA10

C26

C26-CL

C26-A

C26-CLB



3 PANEL EQUAL C30 C30-A C30-AB C30-A20 C30-A20B C30-AA C30-AAB C30-AA20 C30-AA20B C30-S C30-S20 C30-R C30-CL C30-CLB C30-CL25 C30-CL25B C30-HR C30-RT C30-HRT C30-HA C30-HA20 **3 PANEL TRADITIONAL** C31 C31-A C31-AB C31-A20 C31-A20B C31-AA C31-AAB C31-AA20 C31-AA20B C31-S C31-S20 C31-CL C31-CLB C31-CL25 C31-CL25B C31-R C31-HR C31-RT C31-HRT C31-HA C31-HA20 **3 PANEL ALTERNATE 1**



C31 RED OAK



C32

C32-CL

C32-A

C32-CLB

C32-AB

C32-CL15

C32-A10

C32-CL15B

C32-A10B

C32-R

C32-AA

C32-HR

C32-AAB

C32-RT

C32-AA10

C32-HRT

C32-AA10B

C32-HA

C32-S

C32-HA10

C32-S10

C32 FIR

1-3 Panel Designs



3 PA	NEL /	ALTER	RNATI	E 2					
					\square				
C33	C33-A	C33-AB	C33-A20	C33-A20B	C33-AA	C33-AA20	C33-S	C33-S20	C33-CL
\sim	\sim	\sim							
~									
C33-CLB	C33-CL25	C33-CL25B	C33-R	C33-HR	C33-RT	C33-HA	C33-HRT	C33-HA20	

C34-S

C34-HA

C35-S

C34-S10

C34-HA10

C35-S10

C35-CL

C34-CL

C33 RED OAK

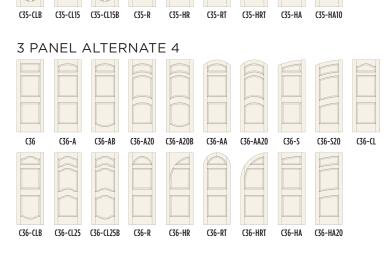




3 PANEL ALTERNATE 3









C36 FIR

LE CHATEAU





4 Panel Designs



Door:C45 | Species: Poplar | Stain: Danish Walnut Light



Poplar

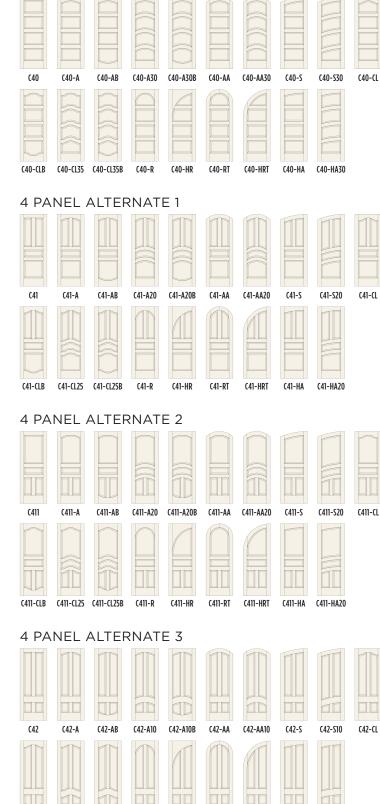


Door: C422 | Species: Primed | Color: Truly Olive



4 PANEL EQUAL













C42-CLB

C42-CL15

C42-CL15B

C42-R

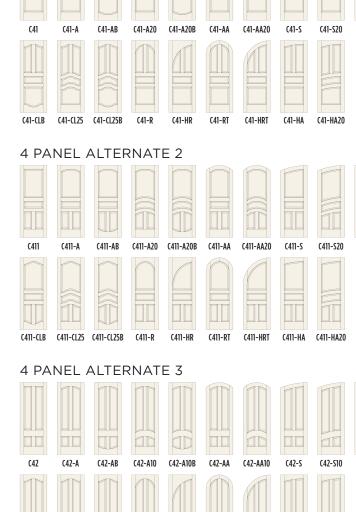
C42-HR

C42-RT

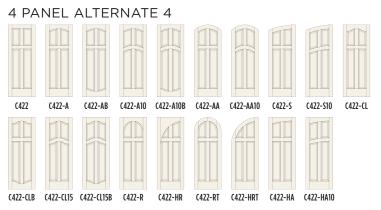
C42-HRT

C42-HA

C42-HA10



. ÷



C422 KNOTTY PINE



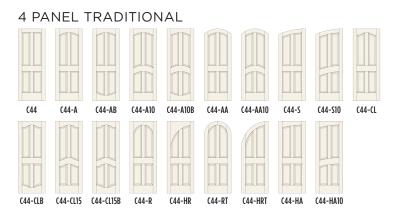
4 PANEL ALTERNATE 5 C43 C43-A C43-AB C43-A30 C43-A30B C43-AA C43-AA30 C43-S C43-S30 C43-CL C43-CLB C43-CL35 C43-CL35B C43-R C43-HR C43-RT C43-HRT C43-HA C43-HA30

C43 MAHOGANY





C45 RED OAK





E CHATEAU

4 Panel Designs



4 PANEL MISSION C46-A C46-AB C46-A10 C46-A10B C46-AA C46-AA10 C46-S C46-S10 C46-CL C46











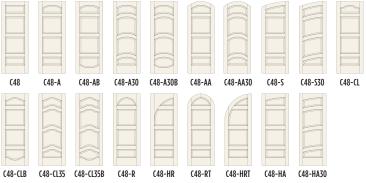
Walter	
	C49

C49-CLB

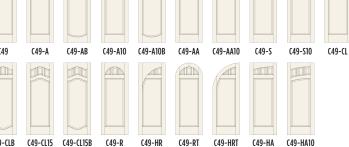
C49 MAHOGANY

C46-CLB	C46-CL15	C46-CL15B	C46-R	C46-HR	C46-RT	C46-HRT	C46-HA	C46-HA10	
4 PA	NEL /	ALTEF	RNAT	E 7					
									\sim
C47	C47-A	C47-AB	C47-A30	C47-A30B	C47-AA	C47-AA30	C47-S	C47-S30	C47-CL
\sim									
C47-CLB	C47-CL35	C47-CL35B	C47-R	C47-HR	C47-RT	C47-HRT	С47-НА	C47-HA	

4 PANEL ALTERNATE 8



NEL ALTERNATE 9







5 Panel Designs



Door: C55 | Species: Primed | Color: White



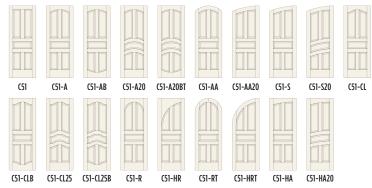
Oak

Door: C53 | Species: Pine | Stain: Teak Natural



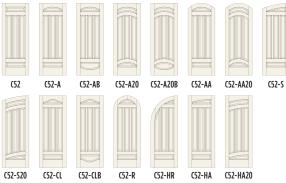


5 PANEL TRADITIONAL





5 PANEL ALTERNATE 1

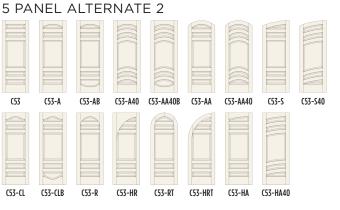




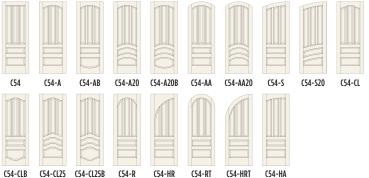


C53 RED OAK





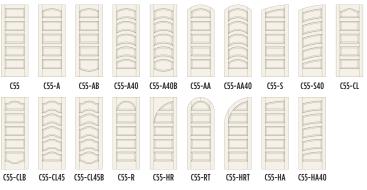
5 PANEL ALTERNATE 3



LE CHATEAU



5 PANEL HORIZONIAL	5	PANEL	HORIZONTAL
--------------------	---	-------	------------







5 PA	NEL A	ALTEF	RNATE	Ξ4	
C56	C56-A	C56-AB	C56-AA	C56-S	C56-CL
C56-CLB	C56-R	C56-HR	C56-RT	C56-HA	

C56 CHERRY



5 PA	NEL /	ALTER	RNAT	E 5					
									\frown
C57	C57-A	C57-AB	C57-A10	C57-A10B	C57-AA	C57-AA10	C57-S	C57-S10	C57-CL
C57	C57-A	C57-AB	C57-A10	C57-A10B	C57-AA	C57-AA10	C57-S	C57-S10	C57-CL
C57	C57-A	C57-AB	C57-A10	C57-A10B	C57-AA	C57-AA10	C57-S	C57-S10	C57-CL

C57 POPLAR



6 or More Panel Designs



Door: C88 | Species: Primed | Paint: White



Door: C88 | Species: Mahogany | Stain: Fruitwood Medium

Fir



Door: C60 | Species: Fir | Stain: Custom

6 or More Panel Designs



6 PA	NEL	HORIZ	ZONT	AL				
C60	C60-A	C60-AB	C60-A50	C60-A50B	C60-AA	C60-AA50	C60-S	C60-S50
								000 550

C61-AA

C61-RT

C61-AA10

C61-HRT

C61-S

C61-HA

C61-S10

C61-HA10

C61-CL

C61-A10B

C61-HR

C60 MAHOGANY





C62 KNOTTY ALDER

6 PANEL ALTERNATE 1

C61-CL15B

C61-AB

C61-A10

C61-R

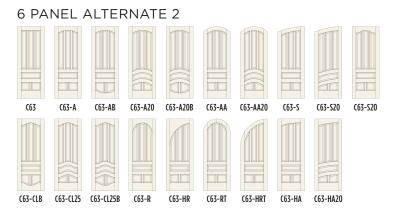
6 PANEL VERTICAL

C61-A

C61-CL15







C61

C61-CLB

31

LE CHATEAU

C64-CL

C67-CL

C88-CL

masonite.com

32

	UIA									
	 	C64-A	C64-AB	C64-A20	C64-A20B	C64-AA	C64-AA20	C64-S	C64-520	
C64 MAPLE	C64-CLB	C64-CL25	C64-CL25B	C64-R	C64-HR	C64-RT	C64-HRT	C64-HA	C64-HA20	
	6 PA	NEL 1	RAD	ITION	AL					
	C66	C66-A	C66-AB	C66-A20	C66-A20B	C66-AA	C66-AA20	C66-S	C66-S	
C66 RED OAK	C66-CL	C66-CLB	C66-CL25	C66-CL25B	C66-R	C66-RT	C66-HA	C66-HA20		
	6 PA	NEL	ALTER	RNAT	E 4				99	
	C67	C67-A	C67-AB	C67-A20	C67-A20B	C67-AA	C67-AA20	C67-S	C67-S20	
C67 KNOTTY PINE	C67-CLB	C67-CL25	C67-CL25B	C67-R	C67-HR	C67-RT	C67-HRT	C67-HA	C67-HA20	
	8 PA	NEL								
	C88	C88-A	C88-AB	C88-A30	C88-A30B	C88-AA	C88-AA30	C88-S	C88-S30	
	C88-CIB	(88-(135	C88-C135B	C88-R	C88-HR	C88-RT	C88-HRT	C88-HA	C88-HA30	

C88-CLB C88-CL35 C88-CL35B C88-R

C88 CHERRY

C88-HR

C88-RT C88-HRT C88-HA C88-HA30

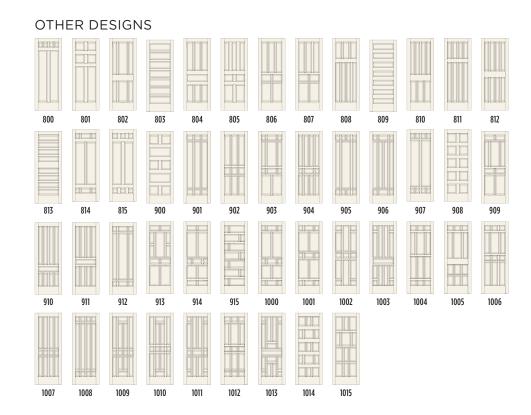
6 PANEL ALTERNATE 3

6 or More Panel Designs









908 FIR





Artisan

Door: 504 | Species: Knotty Alder | Finish: Early American Light | Glass: Clear



Door: 506 | Species: Hemlock | Stain: Clear | Glass: Clear

Door: C422 | Species: Primed | Color: Truly Olive



Artisan Designs



Door: 2641 | Species: Maple | Stain: Fruitwood Light | Glass: Delta Frost

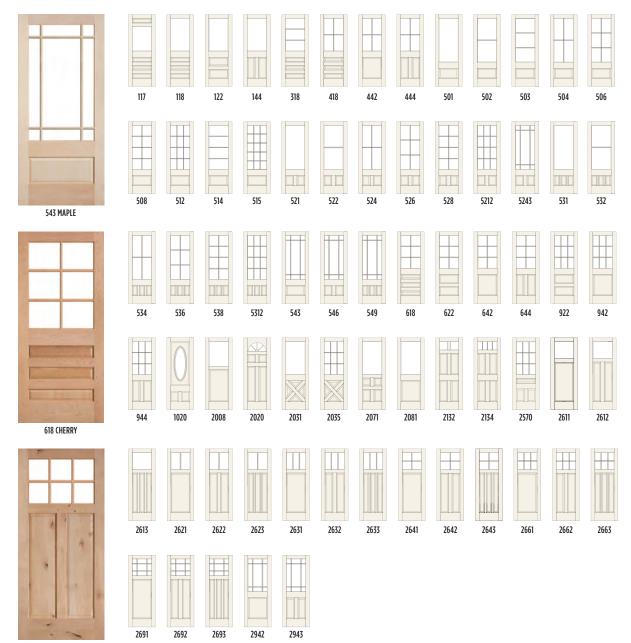


Maple

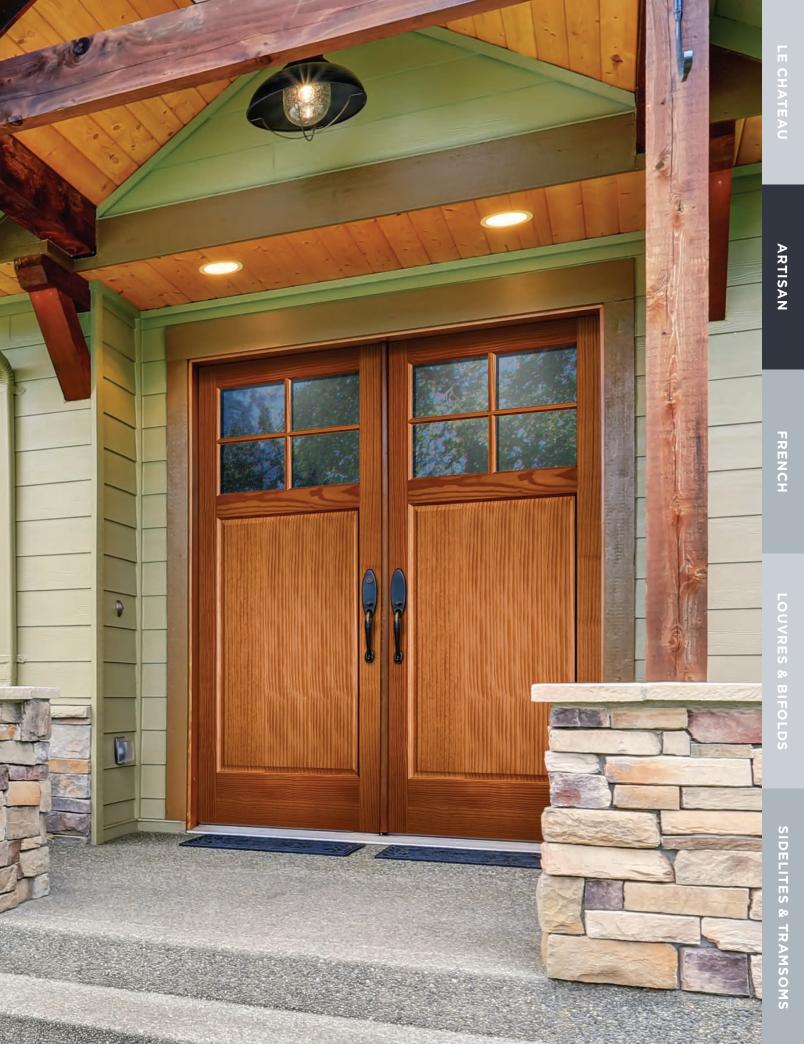


Door: 318 | Species: Maple | Stain: Fruitwood Light | Glass: Clear

Artisan Designs



2662 KNOTTY ALDER





Door: 1510 | Species: Primed | Paint: Ultra Bright White | Glass: Clear



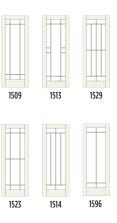
Door: 1510 | Species: Primed | Paint: While

French Designs

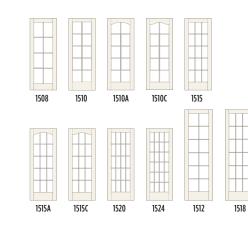












1510 MAHOGANY





LAUNDRY

Daundry

1-1-3



SILVER



5001 CHERRY



PANTRY

Pantry

5001









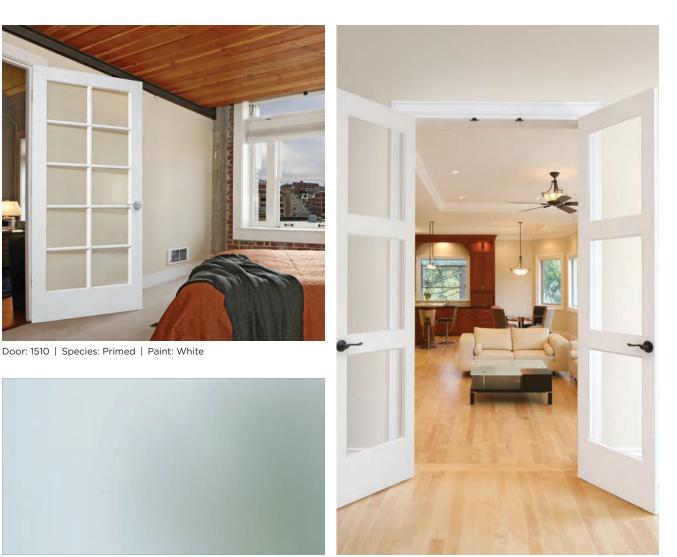


MIRROR





French Designs



Satin Etched (Pearl)

Door: C30 w/ Glazing / 3 Panelite. | Species: Primed | Paint: Ultra Bright White



Louver Doors & Bifolds



Door: Louver over Louver | Stain: Early American Medium



Louver Designs & Bifold





Louver over Panel Pine w/ Plantation slats



Panel over Louver Primed w/ Standard slats



Full Louver Pine w/ Standard slats



Louver over Louver Bifold

Primed w/ Plantation slats

Louver over Panel Bifold

Pine w/ Plantation slats

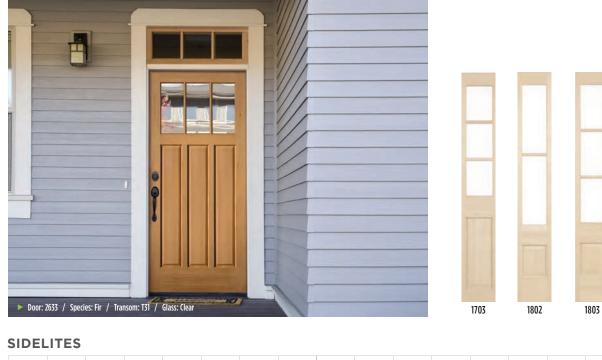


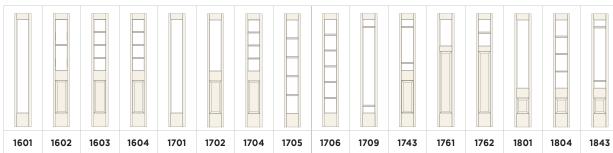


Full Louver Bifold Pine w/ Standard slats



Sidelites & Tramsoms





TRANSOMS



Custom transom designs are also available

Wood Options

From the rich elegance of walnut to the rustic charm of knotty pine, we have the wood species to achieve the look that defines your style. Choose from 19 stain-grade species or expand your options by having your door primed and ready to paint.





Glass

Crystal-clear, opaque, patterned or plain, the glass you choose should be a reflection of your personal taste. We offer the widest array of glazing options in the industry, making it easy to achieve the look and level of privacy you desire.



CLEAR



WARWICK



EVERGLADE



CLASSIC AQUATEX



NARROW REED



GREY TINT*



WATERGLASS*



MASTER CARRÉ*



HAMMERED



MAYFLOWER



FLEMISH



MINSTER



MORISCO



RAIN



GLUE CHIP

Many designs are available with beveling, insulated glass (ig) and low-e options.



SATIN ETCHED (PEARL.)



SCREEN*



MIRROR*



BAMBOO*



DELTA FROST



FROSTED



OBSCURED (PEAR)

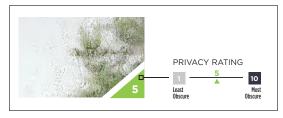


AUSTIN

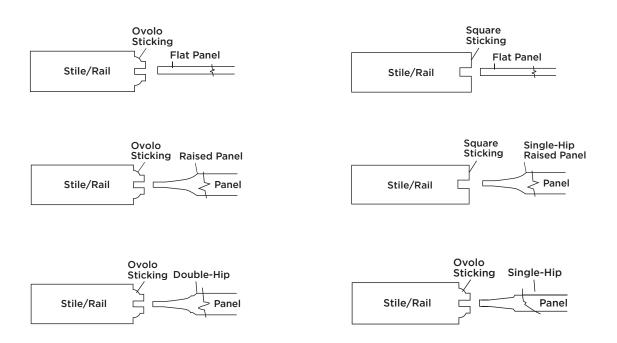


WHITE LAMINATE*

PRIVACY RATING GUIDE



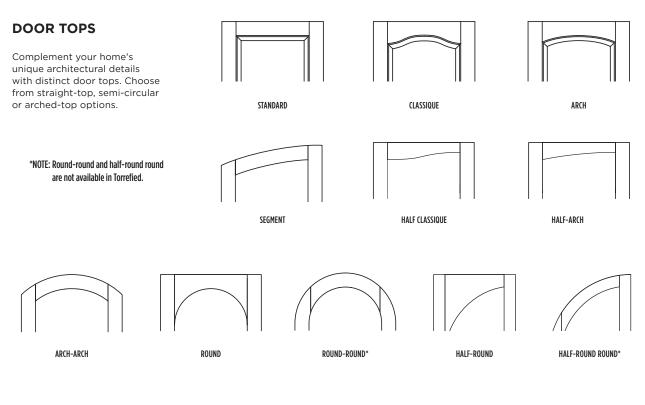
Panel & Sticking Options



PANEL STANDARDS	1-3/8" Door	1-3/4" Door	Construction
Flat Panel	standard: 1/2" upgrades: 3/4"	standard: 1/2" upgrades: 3/4"	standard: veneered * upgrades: solid available most models
Raised Panel	standard: 3/4" upgrades: 1-1/8"	standard (interior): 3/4" standard (exterior) & upgrades: 1-1/8"	standard: veneered * upgrades: solid available most models
Single-Hip Panel	9/16″	9/16″	Solid
Double-Hip panel	standard: 3/4" upgrades: 1-1/8"	standard (interior): 3/4" standard (exterior) & upgrades: 1-1/8"	Solid

*Knotty Alder standard is solid and not available in raised panel

Design Details



INTERIOR JAMBS & EXTERIOR FRAMES

DOUBLE-RABBET JAMB (4 9/16" & 6 9/16")	JAMB OPTIONS	All Square Tops (Arch, Half-arch, Classique, Half Classique and Round top rails)	All Rounded Tops (Segment, Arch-arch, Round-round, Half- round top rails)
	Torrefied	All	Segment, Arch-arch and Half round-top
	Mahogany	Heads and legs available	All
SINGLE-RABBET JAMB (4 9/16" & 6 9/16")	All Other Species	No	All
	Fire-Rated	All	All
FLAT JAMB			

(4 9/16" & 6 9/16")

Performance Options

Fire Rating - High Performance

Masonite carries a full line of fire-rated doors and jambs. They range from 20- (negative and positive), 60- and 90-minute/rated models in sizes up to 4/0 width and 8/0 height and are available in a range of custom sizes and designs, with either a primed paint finish or a choice of 15 different species of stain-grade.

Benefit from the advantages of using a single source for all your fire-rated door requirements. It's no longer a choice between form and function because Masonite's fire-rated door products afford your clients the peace of mind they need and the great looks they want.

		М	AXIMI OPEI	JM SIZ NING	ZE	PANEL DEFIT		AVAILABLE TOP RAIL	STANDARDS
RATING	CAT.	Sin	gle	Doι	uble	PROFILE	PREFIT	SELECTION	COMPLIANCE
		w	н	w	н				
20-	Α	48″	96″	84″	96″		0°: Prefit ≤ ¼″ 3°: 3°-0″ only		Both positive and neutral, UL 10(c), UBC 7-2 (1997) Part 1, NFPA 252, ASTM E2074-00
minute	В	48″	96″	-	-	Flat	0° and 3°: Prefit ≤ ¼″	Square top door only with	
60- minute	А	48″	96″	84″	96″	Flat, Raised (SH), V-Groove (SH & DH)	0°: Prefit ≤ ¼″	arched, classique or round-round panel	Both positive and neutral, UL 10(c),UBC 7-2 (1997) Part 1, NFPA 252, ASTM E2074-00, ASTM E152-81a
90- minute	A	48″	96"	-	-		3°: 3°-0″ only	Square top door only with arched, classique or round-round panel	Both positive and neutral, UL 10(c), UBC 7-2 (1997) Part 1, NFPA 252, ASTM E2074-01, ASTM E152-81a

FIRE-RATED DOOR SPECIFICATIONS

Category A: Masonite's category A doors are manufactured with a sealing system concealed into the edges of the door. This means that no additional edge-sealing system is required between the door and frame.

Category B: These doors require an additional edge-sealing system between the door and frame.

Warranty Summary

	Interior Doors	Exterior Doors	DuraStyle Exterior. Wood Doors with AquaSeal. Technology	DuraStyle Exterior. Wood Doors with AquaSeal. Technology Torrefied Species
Warp	1 Year	1 Year	5 Years	20 Years
Panel Splits & Stile and Rail Separation	1 Year	1 Year	5 Years	20 Years
Delaminations of Stiles / Rails	1 Year	1 Year	5 Years	20 Years
Rotting	NONE	NONE	NONE	20 Years
Non-Insulated Glass	1 Year	1 Year	NONE	NONE
Insulated Glass	NONE	1 Year	NONE	NONE
Masonite-Applied Coatings	1 Year	1 Year	20 Years	1 Year



Care & Finishing

Failure to follow any portion of these instructions voids any manufacturer warranty. These instructions may be updated from time to time. The most updated version is available on Masonite.com.

HANDLING AND STORAGE

- 1. Do not walk on or drag doors and handle with clean gloves.
- 2. When products are received, they must be inspected immediately for quality, including correct size, machining, and finish (if factory finished).
- 3. Unfinished doors and frames must be finished within 3 days of delivery to job site with a national brand interior or exterior grade paint or stain.
- Prior to installation, the door/unit shall be stored so that it is not exposed to the elements or allowed to sit in a damp area or standing water (must be between 25% - 55% relative humidity and 50 degrees F (10 degrees C) - 90 degrees F (32 degrees C)).
- 5. When storing door slabs, keep the doors stacked horizontally and fully supported on a level surface. Do not lean the doors vertically against a wall or other structure. When stacking doors, keep the top door covered at all times with a cover sheet, plywood or cardboard.
- 6. Masonite ships certain products with spacers. In order to prevent product distortion, it is required that the packaging spacers remain until the product is removed to be hung.
- 7. Pre-hung door units should be stored vertically and secured to avoid accidentally falling over.

HANGING

- 1. Leave one-eighth of an inch (1/8") between the door and jamb to allow for seasonal variance.
- 2. The maximum amount to cut off the height is one (1) inch with a maximum of:
 - a. One-half (.5) inch off of the top
 - b. One (1) inch off of the bottom
- The maximum amount allowed for trimming the edges is one-half (.5) inch, one-quarter (.25) from either side.
- Doors less than 7' tall must have three (3) hinges. Doors above 7' must have four (4) hinges and a multi-point locking system is required (bold required). Door openings with double (2) doors of any height require use of a multi-point lock system.
- 5. Screw holes must be pre-drilled to prevent splitting and stripping.
- 6. All drill bits and blades must be sharp to prevent splitting and cracking.

7. Unless a Torrefied species is chosen, all Masonite Exterior Wood doors must be protected from the elements as described below. Sun, rain and snow can break down the finish on your door and cause performance issues so the doors must be installed in accordance with the industry standards as shown below. Failure to follow these steps voids manufacture warranty.



a. If your door faces north or east, the minimum required overhang is equal to one half of the distance from the sill to the overhang. If your door faces south or west, the minimum overhang requirement is equal to the distance from the sill to the overhang. See illustration.

- b. North or East Y = $\frac{1}{2}$ X
- c. South or West Y = X
- d. Where Y is the length of the overhang required and X is the distance from the bottom of the door to the base of the overhang.
- e. Door must project sideways at least 3 feet beyond each side of the exterior door system.
- 8. Do not hang inside of a non-vented storm door as this will cause heat build-up and void the manufacturer warranty.
- 9. Exterior doors must be installed in a location protected from exposure to direct sun or rain under normal conditions.
- 10. Adjust or align all door components prior to finishing. Panels and glass dividing bars may become out of alignment during shipping and handling. Carefully take a block of wood and mallet and tap the components into alignment. Use caution not to damage the door or components during this process.

PREPARATION FOR FINISHING

- 1. Machine and hang the door before finishing, assuring a proper fit. Then remove the door slab from its opening to properly finish. Finish immediately after this step.
- 2. Doors must be sealed prior to installation of hardware or exposure to moisture and weather. Apply finish behind hinges in bores and mortises.
- 3. All doors must be sanded prior to finishing. For wood grained finishes, wiping the entire door with a damp cloth prior to sanding will produce the smoothest finish. Sand the entire surface by hand using 220 grit sand paper. This is to remove handling marks, fingerprints, and residues that may prevent a satisfactory finish. Dark stains tend to magnify blemishes and variations in wood grain. If you are staining your door a dark color, extra care needs to be given during the preparation process. This may include the need to closely inspect the door

for any imperfections, dirt, residue and glue. Additional sanding may be required to assure a high quality finish.

- Clean the door thoroughly with a dry or tacky cloth to remove all dust and foreign materials. Do not use compressed air (as water may be in the lines) or abrasive or caustic cleaners on the door.
- 5. It is the finisher's responsibility to assure all glass is protected prior to finishing by properly covering glass before applying paint or stain.
- 6. Before finishing a Durastyle door: Please inspect the sealant area surrounding the panels and orglass for the presence of wood dust or wood chips. If wood particles are noticeable, the particles should be removed prior to application of paint or stain. This can easily be accomplished using one of two following methods: Use a soft to medium bristle brush to remove wood particles. Use a rag with mineral spirits to wipe away wood particles.

FINISHING, USING STAIN

- Staining should be done in three phases: application of wood conditioner, stain (if desired for color) and 3 layers of or topcoat. These should be performed using wood conditioner, stain, and topcoat from a national brand that are selected so that they are designed to work together and by following the instructions for each product. For exterior applications, a spar varnish topcoat with UV protection is strongly recommended.
- 2. Other requirements for your Masonite Wood Doors:
 - All six (6) sides of the door must be finished.
 The edges (top, bottom and sides) should be coated with each and every coat that is applied to the face of the door.
 - b. Doors must be lightly sanded with the grain of the wood, cleaned, and allowed to dry before each step in finishing.
 - c. Make sure stain gets into all joints, including around lites and panels.
 - d. Closely inspect doors for consistent color after applying stain and before applying topcoat. Note that wood is a naturally occurring substance so no color match will be perfect. This is not a defect.
 - e. Immediately remove tape or protective film on glass after applying final layer of topcoat. Do not use razors on glass as this may scratch the glass.

FINISHING, USING PAINT

 Painting should be done in two phases: application of two (2) coats of primer and two (2) coats of paint. These should be performed using primer and paint from a national brand that are selected so that they are designed to work together and by following the instructions for each product. For exterior applications, a marine-grade paint is strongly recommended.

- 2. Other requirements for your Masonite Wood Doors:
 - a. All six (6) sides of the door must be finished.
 The edges (top, bottom and sides) should be coated with each and every coat that is applied to the face of the door.
 - b. Doors must be allowed to dry before each step in finishing.
 - c. Make sure primer and paint gets into all joints, including around lites and panels.
 - d. Immediately remove tape or protective film on glass after painting. Do not use razors on glass as this may scratch the glass.
- 3. Important stain application instruction: While our AquaSeal technology implements a paintable and stainable silicon-based sealant, some paint and stain products may requireadditional coat(s) to applied on the sealant to provide adequate coverage and color matching. If additional applications of finish are needed on the sealant, simply use a cotton swab stick (Q-tip) or thin foam or bristle brush.

MAINTENANCE

- Simple, periodic maintenance is required to keep your door looking fresh and operating properly. There is no set schedule for maintenance including refinishing, but here are signs that can be seen in the finish that indicate maintenance is needed:
 - a. Hairline cracks
 - b. Color changes
 - c. Flaking or scaling
 - d. Dullness or chalkiness
 - e. Cracked paint or varnish at component joints
 - f. Darkening areas of the wood grain
 - g. Scratches, mars or physical damage of the finishing
- 2. General timing guidelines follow:
 - a. Penetrating oil stains are easy to apply with a wipe-on application but will provide a maximum of 1-year protection before these will need to be reapplied even with additional top coats of varnish.
 - b. Pigmented stain exterior varnishes (spar varnishes) will take 2 - 4 coats but may last two to three years.
 - c. The life of an exterior paint or varnish will depend on its exposure to high humidity, precipitation, and direct sunlight. Exterior finishes may last 2-3 years under ideal conditions and protection, but if exposed to frequent direct sunlight the finish can start to deteriorate within the first year.

Care & Finishing

Failure to follow any portion of these instructions voids any manufacturer warranty. These instructions may be updated from time to time. The most updated version is available on Masonite.com.

REMINDERS AND TIPS

- Do not use dark colored stains or paints on doors exposed to sunlight, as some expansion and contraction of doors may occur and accelerates the breakdown of finishes causing more frequent maintenance. Doing this will void any manufacturer warranty.
- Wood is a naturally occurring product. Color and grain variations are part of the beauty of wood and are not defects. Wood doors will also fade in color over time. This will be accelerated with sun and water exposure and will be most apparent on dark wood types. Finishing with UV resistant finishing will help delay, but not completely remove, this effect.
- Glass cleanup. Do not use a razor blade to clean glass. Standard glass cleaners can be used to clean smooth surfaces. For textured surfaces, paint thinner or a melamine sponge eraser can be used.

Notes





masonite.com