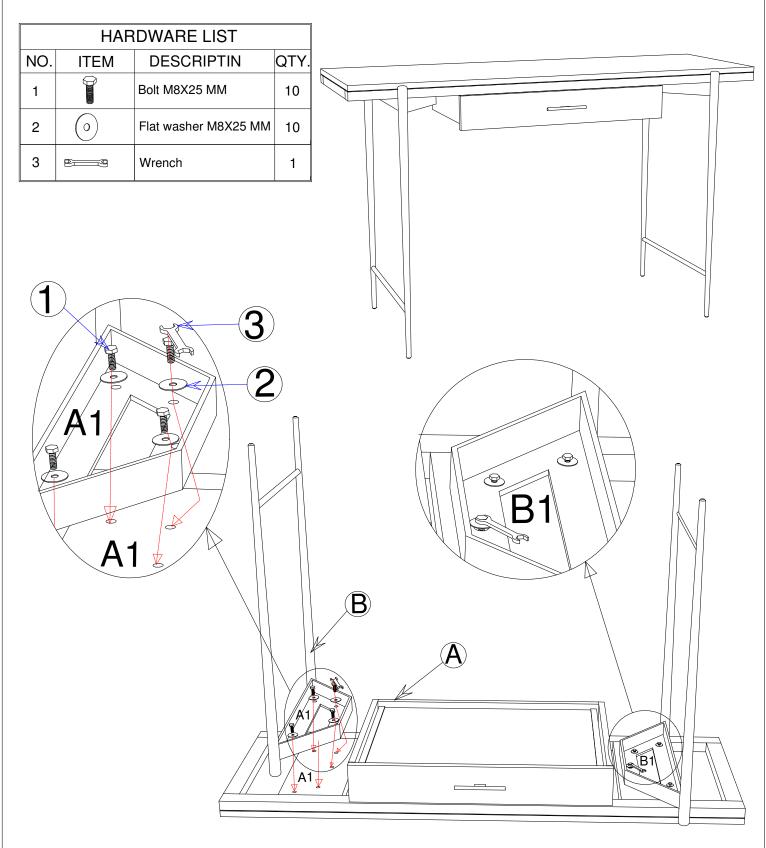


X A HOWARD MILLER COMPANY

ASSEMBLY INSTRUCTION FOR 23742 DESK W/1 DRAWER



TO ASSEMBLY:

- STEP 1: Unpack desk and turn the desk (A) upside down. on a clean, soft surface.
- STEP 2: Match the iron legs(B). use matching marks A1 & B1 on top (A).
- STEP 3 : Align holes in legs (B) with holes on bottom of desk (A) and slide it into position.
- STEP 4: Thread the flat washer(2), bolt (1) to leg (B). Do not tighten bolts fully until all bolts have been started.
- STEP 5: Tighten bolts in step 4 fully with wrench (3) then carefully turn the desk upright.