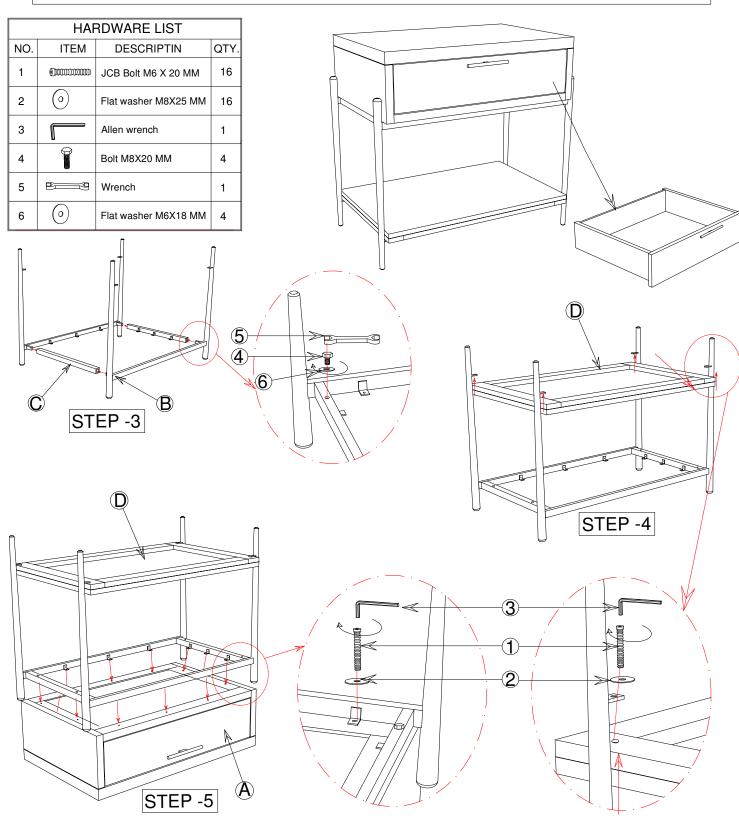


X A HOWARD MILLER COMPANY

ASSEMBLY INSTRUCTION FOR 24903 END TABLE



TO ASSEMBLY:

- STEP 1: Unpack end table and remove drawer.
- STEP 2: Roll end table on its back, then its top on a clean, soft surface.
- STEP 3: Thread the HEX. bolt(4) to iron leg(B) & iron cross bar(C). using small washers(6) tighten metal base assembly fully.
- STEP 4: Align holes in legs with holes on bottom of shelf (D).
- STEP 5: Attach legs to shelf with (1) JCB bolt and (1) washer # 2 with allen wrench #3.
- STEP 6: Set base assembly on the upside down case and attach with JCB bolt (1) and washer (6) using allen wrench (3).
- STEP 7: Tighten bolts in step 5 and 6 fully with allen wrench (3) & wrench (5) then carefully turn the end table upright.
- STEP 8 : Install drawers.