Easy Assembly — Monitor Arms
Assemble and swing into action.
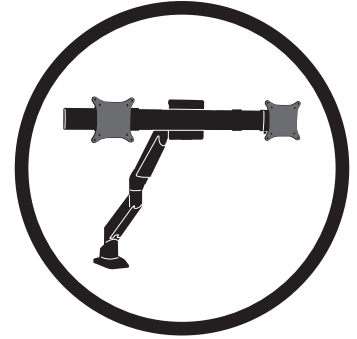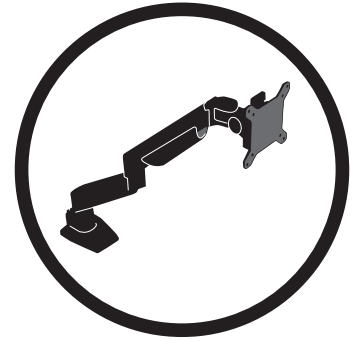

Tools Required

Phillips-head screwdriver

M3 Hex key (provided)

M4 Hex key (provided)

M6 Hex key (provided)

Time Required

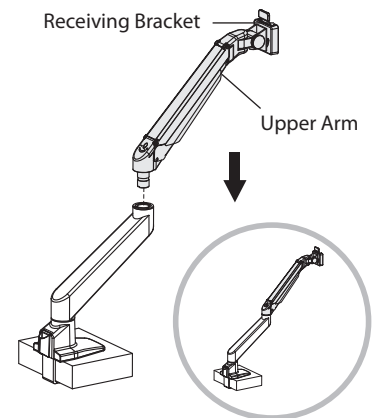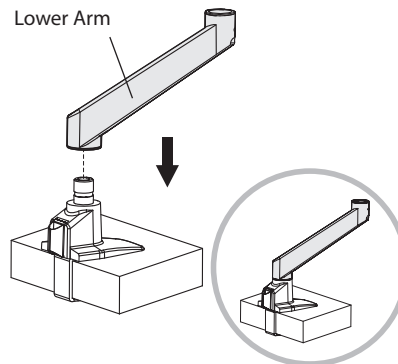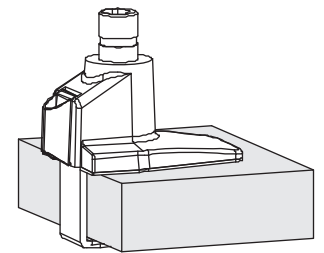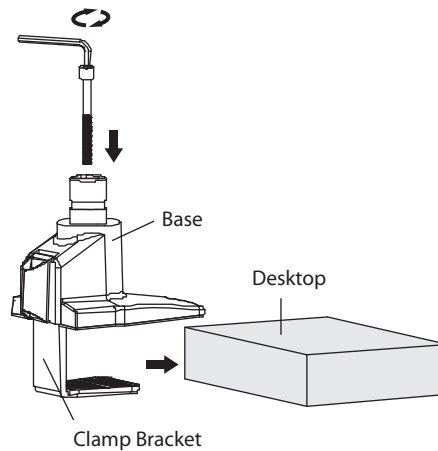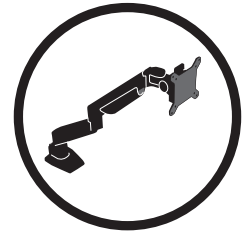Less than watching a short TED Talk

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Note: Follow these steps to assemble the Single or Dual Monitor Arms.

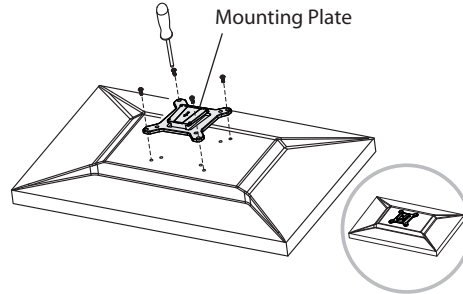## Forget feats of strength. A steady hand is all it takes to build this arm.

1. Locate the M6 hex key, 3-1/2" bolt, Base, and Clamp Bracket. Insert the 3-1/2" bolt into the top of the Base. Insert the Clamp Bracket into the underside of the Base; thread the bolt into the Clamp Bracket. Place the assembly at the desired location on the Desktop, making sure the Clamp Bracket is tight to the edge of the Desktop. Using the M6 hex key, tighten the bolt until the assembly is securely clamped to the Desktop.

2. Locate the Lower Arm. Place Lower Arm on the Base Assembly and push down until fully seated. Locate the Upper Arm. Place the Upper Arm on the Lower Arm and push the two arms together until fully seated.

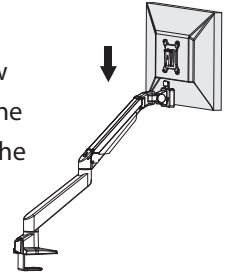3. Now you're ready to attach a Single or Dual Monitor Arm assembly.

Base

Desktop

Clamp Bracket

Lower Arm

Receiving Bracket

Upper Arm

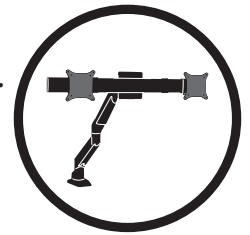# Single Monitor Arm Assembly — *Simple steps to a nice view.*

1 Locate the Mounting Plate. Fasten the Mounting Plate to the back of your monitor (not included) using the four screws provided. The Mounting Plate should be positioned so the arrow on the Mounting Plate points down.

Mounting Plate

2 Slide the monitor and mounting plate (arrow pointing down) into the receiving bracket on the upper arm until you hear a click.

Dual Monitor Arm Assembly — *For viewing that's twice as nice.*

1 Locate the Crossbar, two Mounting Plates, eight screws, and the M4 hex key.

Crossbar

Mounting Plates

2 Fasten the Mounting Plates to the back of your monitors (not included) using the four screws provided. The Mounting Plate should be positioned so the arrow on the Mounting Plate points down.
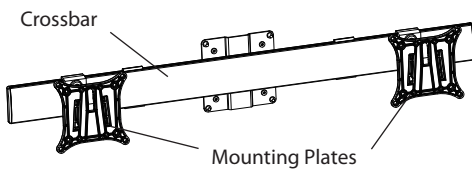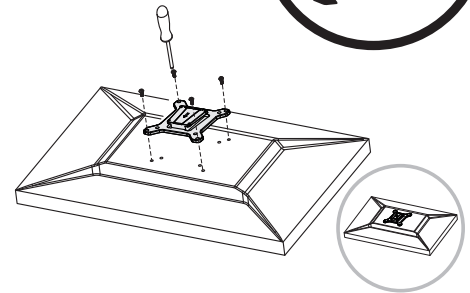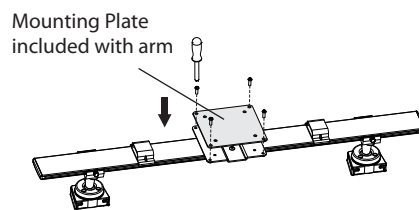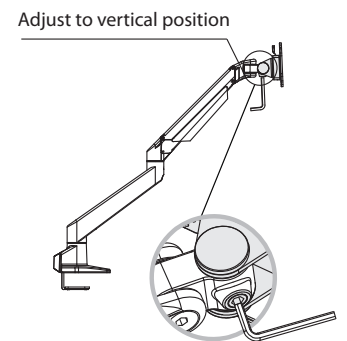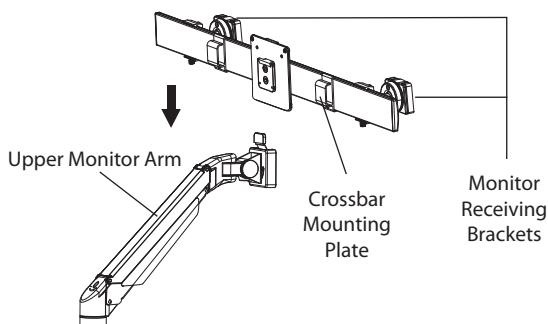
3 Fasten the Mounting Plate (included with arm) to the Crossbar with the screws provided with the arm. The Crossbar Mounting Plate should be positioned so that the arrow on the Mounting Plate is visible.
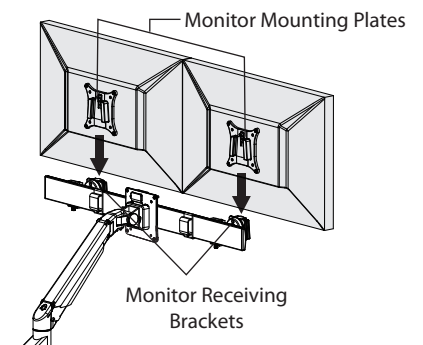
Mounting Plate included with arm

4 The set screw must be fully tightened with an M4 hex key so the Monitor Receiving Plate is in a vertical position *before* the Dual Monitor Bar is installed.

Adjust to vertical position

5 Slide the Crossbar Mounting Plate to the Upper Monitor Arm until you hear a click.
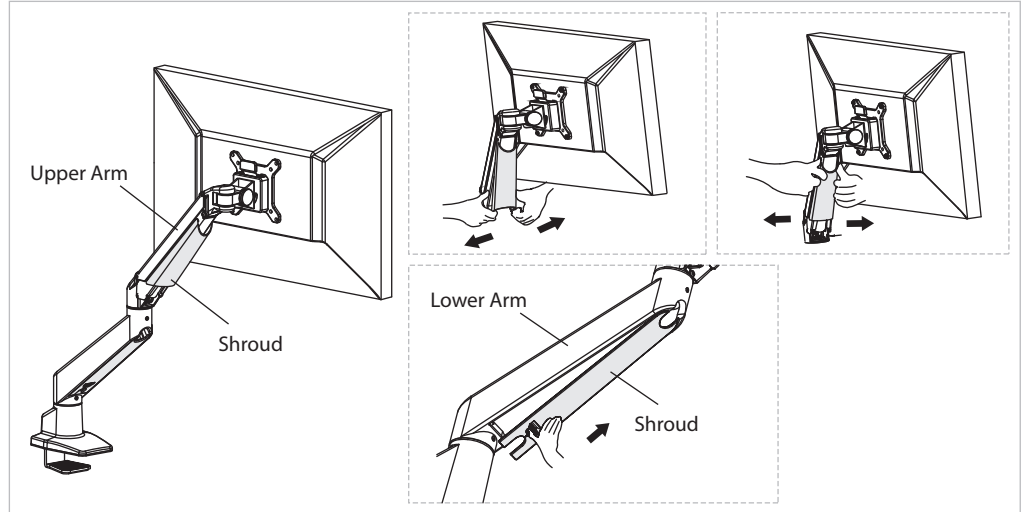
Upper Monitor Arm

Crossbar Mounting Plate

Monitor Receiving Brackets

6 Align the Monitor Mounting Plates with the Monitor Receiving Brackets and slide them down until you hear a click.

Monitor Mounting Plates

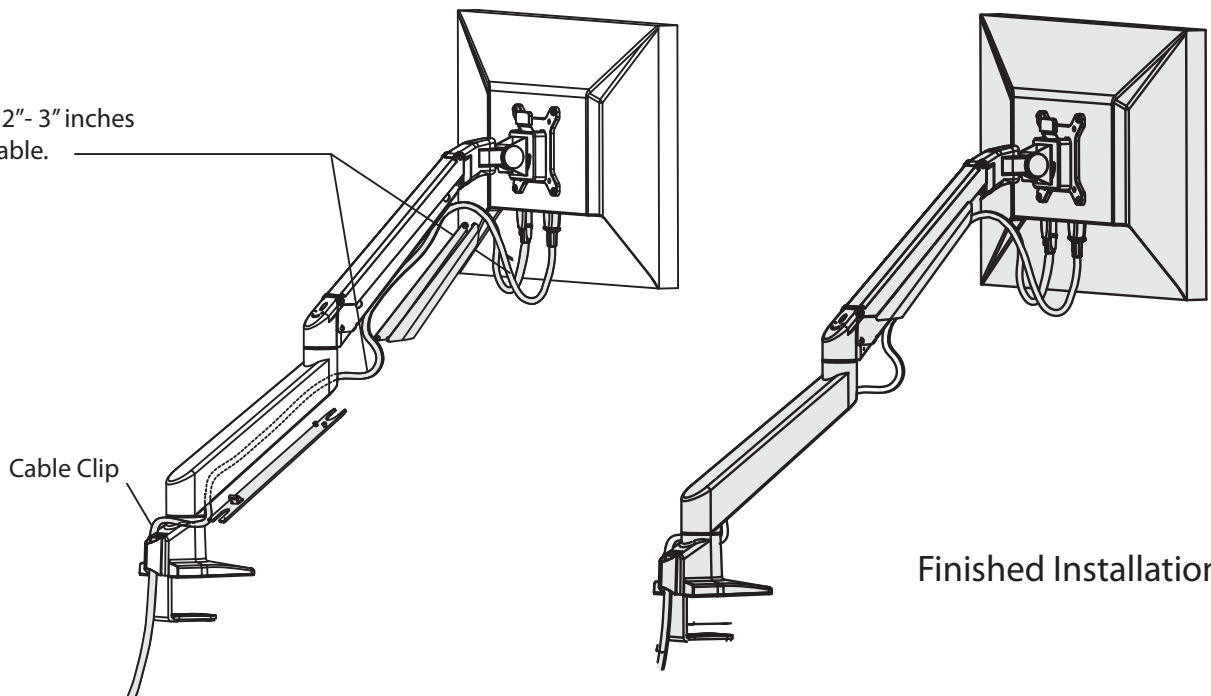Monitor Receiving Brackets

⚙️ Monitor Cable Containment

1 To contain the monitor cables (not included), remove the plastic cable Shroud from the Upper Arm by pulling apart the sides of the Shroud at top and bottom. Install your cables and reattach the Shroud to the Upper Arm.

2 Remove the Lower Arm Shroud by placing a finger in the hole at the bottom of the Shroud. Pull up to release. Install your cables and press the Shroud back in place.

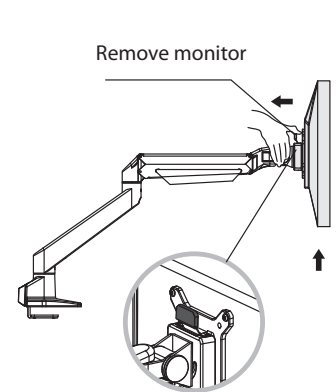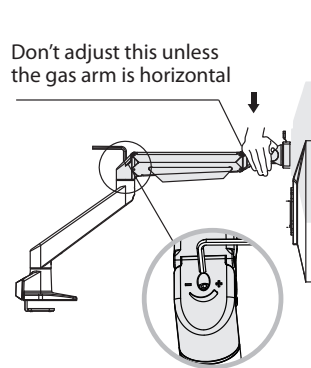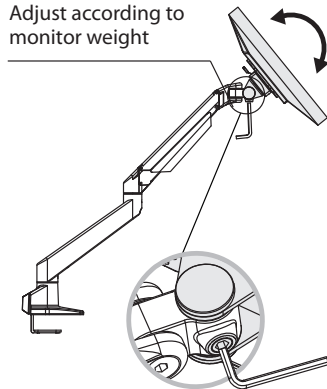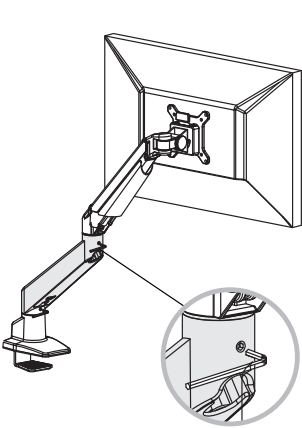Keep extra 2"- 3" inches length of cable in the joint.

Press your cables into the Cable Clip on the back of the base.

Upper Arm
Shroud
Lower Arm
Shroud

Keep extra 2"- 3" inches length of cable.

Cable Clip

Finished Installation

Monitor Adjustments

Adjust according to
monitor weight

Don't adjust this unless
the gas arm is horizontal

Remove monitor

To adjust the tension of
rotation for the Upper and
Lower Arms, use the M4 hex
key to tighten or loosen the
set screw as shown.

Note: This adjustment is *only* for single monitor use.
To adjust the tension of tilt for
the monitor, use the M6 hex
key to tighten or loosen the
set screw on the underside of
the Upper Arm, as shown.

To adjust the tension of the
vertical movement of the
Upper Arm, use the M4 hex
key to tighten or loosen the
set screw as shown.

To remove the monitor from
the Arm simply pull the tab
away from the monitor and
lift up.

Loosen the thumbscrews to slide the monitors horizontally on
the Crossbar. Tighten the thumbscrews to lock them in position.

To adjust the monitor swivel tension, use the M3 hex key
to tighten or loosen the three set screws as shown.

Loose screw to adjust monitor in horizontal direction

Adjust this according
to monitor weight