## **FINISH SYSTEM GUIDE**

## TECHNICAL SPECIFICATIONS

## **WOOD FURNITURE**

Natural veneer and solid wood reflect the variances expected in nature. Each species will exhibit differences in grain pattern, tone, and texture. This contributes to the beauty and individuality of each product. There may be minor variations from one piece of furniture to the next even though they are finished at the same time. Exposure to light and the aging process will cause a darkening of natural wood products. Flat Cut veneers emphasize the variations of wood by exhibiting cathedrals in the grain pattern. Quarter Cut and Rift Cut veneers are a premium cut that maintains variations in the grain but without cathedral patterns. Stratawood is a natural, FSC® certified reconstituted veneer that is designed to exhibit a straight-grain pattern, and also flat cut, or rift cut patterns without the tonal differences inherent to natural cut veneers.

## **FINISH SYSTEM**

All Gunlocke products feature a low-emitting finish system that enhances the beauty of the natural wood and ensures the depth, clarity, color consistency, and durability throughout the life of the product. These low-emitting finishes enable Gunlocke to offer products that have undergone third-party emission testing to verify compliance with ANSI/BIFMA M7.1/X7.1 and CDPH Cal01350 test methods and standards.

Worksurfaces are protected by an Open Pore low-emitting sheen finish, applied by state-of-the-art finishing equipment. The Open Pore worksurface finish is a water-based finish with a 20 sheen and provides a natural and luxurious look-and-feel, while maintaining maximum durability and repairability.

All non-writing surfaces including chassis, storage, overheads, and veneer bases are finished with a 30 sheen, low-emitting NDF conversion varnish.

Solid wood seating products are also finished with a 30 sheen, low-emitting NDF conversion varnish finish.



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