

HON

Environmental Responsibility



EVERY DAY WE MAKE A SMALLER IMPACT.

It all started in 1947 when HON began making card files from pieces of scrap metal generated from its contract business. Today, we closely examine every step in the product life cycle to uncover ways to minimize our footprint. This starts with designing and manufacturing products that incorporate recycled content. But it doesn't stop there. Our performance in meeting corporate goals — related to energy efficiency, greenhouse gas (GHG) emissions, water intake, and waste to landfill further demonstrates our commitment to reduce our environmental impact.

GREENER PRACTICES



COMOLD®

Using compression molded seat and back components made from 97% recovered wood fiber saves trees and diverts tons of waste from landfills annually.

PLANT BASED POLYOLS

Plant Based Polyols foam — created from soybeans, corn and other plants — is used in many of our most popular seating lines. Plant Based Polyols foam promotes our initiative to be less dependent on fossil fuels.

PAINT RECLAMATION

HON manufacturing locations recycle more than 11,000 gallons of wet paint annually.

FABRIC RECYCLING

We recycle bales of fabric scraps — keeping tons of waste from landfills, every year.

RECYCLED MATERIAL

HON converts waste material from a local steel plant into counterweights, instead of using large amounts of heavy steel plate. This helps minimize the carbon footprint of our products.

GREENER PRODUCTS



DESIGNING FOR THE ENVIRONMENT (DfE)

HON product development incorporates DfE processes to ensure that products provide long, reliable service. Materials are chosen to reduce impacts and be recyclable when the product reaches the end of its useful life.

level®

Currently, more than 72% of our products have achieved level certification based on the ANSI/BIFMA e3 Sustainable Furniture Standard.

INDOOR ADVANTAGE™ CERTIFICATION

Multiple HON product lines have earned SCS Indoor Advantage Certification for low emission.

LEED®

HON is proud to be a member of the U.S. Green Building Council (USGBC). Virtually all our products contribute to LEED Interior Design + Construction credits.

HON THINKS GREEN

We are always looking to the future, to continually innovate and grow. We listen to our customers, to share in their ideas and challenges, doing what we can to solve them. For more information on HON's commitment to sustainability visit hon.com/sustainability.

27

THOUSAND GALLONS
OF RECLAIMED
PAINT USED ANNUALLY

72

PERCENT OF HON
PRODUCTS ARE
LEVEL CERTIFIED



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