

# SILEA<sup>EH</sup>, MEDLEY<sup>EH</sup>, TRIO<sup>EH</sup>

## INSTALLATION INSTRUCTIONS

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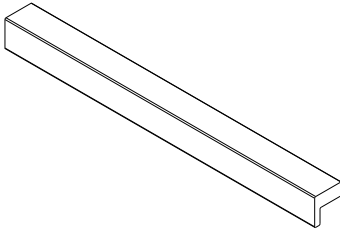
# ASSEMBLY INSTRUCTION PULL INSTALLATION

S2013-0002-00  
REV A  
DATE: 11-JUL-2018

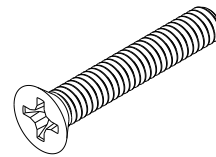
## GENERAL NOTES:

1. ALWAYS PROTECT THE PULLS AND DRAWERS DURING INSTALLATION.
2. MAKE SURE TO POSITION THE PULL PROPERLY TO LINE UP WITH THE SCREW HOLES
3. DEPENDING ON THE HARDWARE PACK, THE NUMBER OF PULLS AND SCREWS WILL VARY.

## PULL HARDWARE



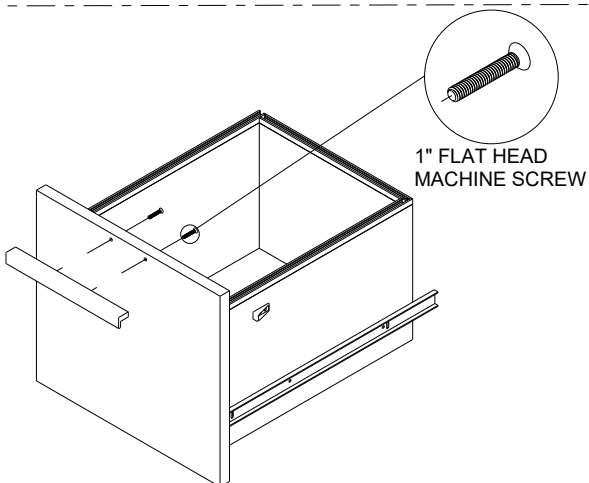
FRONT MOUNT PULL



SCREW 8X32 -1 FLAT HEAD PH

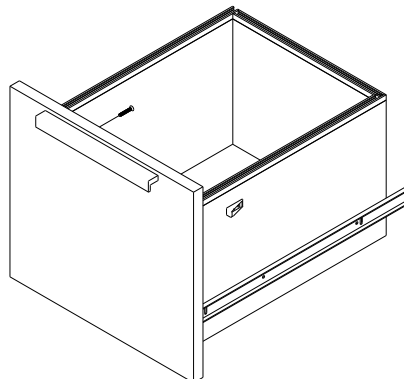
## PULL INSTALLATION SETUP

- 1 REMOVE PULLS AND SCREWS FROM HARDWARE BAG MAKING SURE NOT TO DAMAGE THEM IN THE PROCESS
- 2 ALIGN THE PULL UP TO THE DRAWER FRONT MAKING SURE YOU LINE UP THE HOLES PROPERLY
- 3 PARTAILLY SCREW IN THE FIRST SCREW SO THAT YOU CAN ALIGN THE PULL IF NEEDED
- 4 ONCE BOTH SCREWS ARE PARTIALLY IN, START TO TIGHTEN BOTH SCREWS

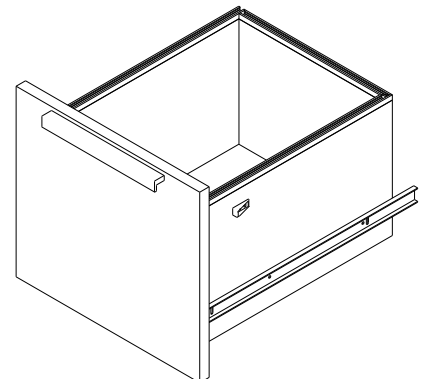


1" FLAT HEAD  
MACHINE SCREW

2



3



4

# ASSEMBLY INSTRUCTIONS

## DRAWER REMOVAL AND INSTALLATION

S2013-0004-00  
REV A  
DATE: 03-AUG-2018

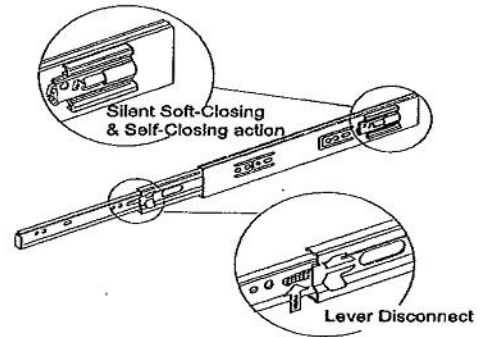
### GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. BE CAREFUL WHEN INSTALLING SLIDES AND DO NOT USE FORCE.

### DRAWER REMOVAL AND INSTALLATION SETUP

#### Features

- Durable damping system with fast response capability
- Enhanced silent soft-closing feature with light opening force
- Ultra smooth gliding motion with high rigidity and stability



#### Installation Instruction

1. Press the Lever to separate the slide members (Fig.1)
2. Mount the inner slides to the drawer and make sure that both slides are leveled and parallel to each other. (Fig.2)
3. Install the external slides to the cabinet member and make sure that both slides are leveled and parallel to each other. (Fig.3)
4. Before inserting the drawer, please make sure the ball retainers in the external slides are fixed at the front. (Fig.4)
5. Insert the drawer into the cabinet slides and ensure the inner slides are completely fitted into the ball retainers. Push the drawers all the way in to complete the installation. (Fig.5)

Fig. 1

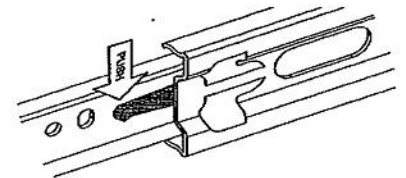


Fig. 2

DRAWER MEMBER

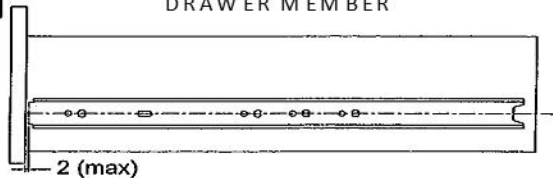


Fig. 3

Cabinet member

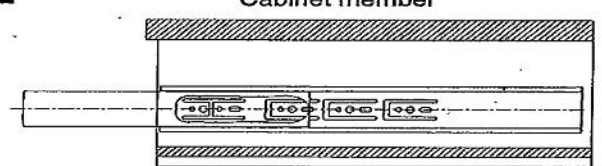


Fig. 4

#### WARNING

Before inserting the drawer, please make sure the ball retainers in the external slides are fixed at the front.

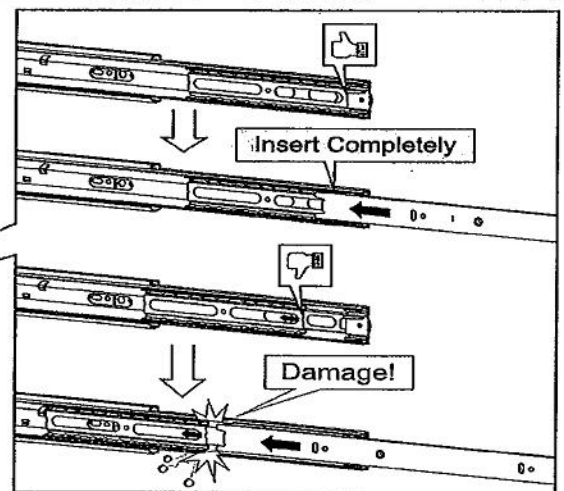
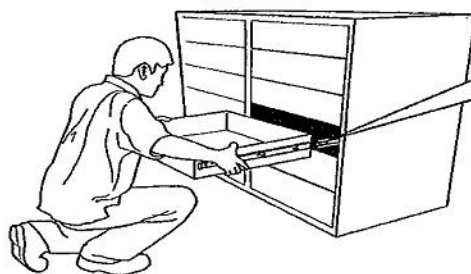
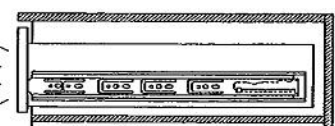


Fig. 5



Finish!



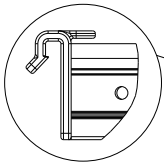
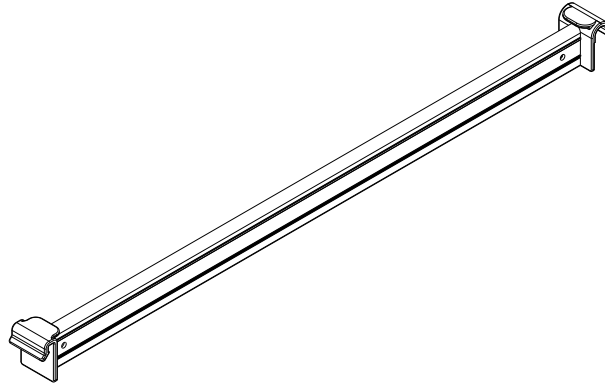
# ASSEMBLY INSTRUCTION PENDAFLEX BARS

19013-0022-00  
REV B  
DATE: 05-NOV-2018

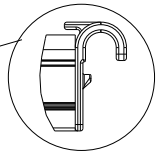
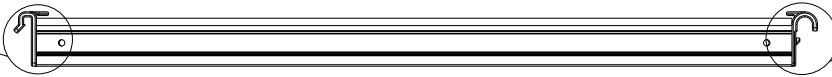
## GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. LAMINATE AND WOOD/PAINT PENDAFLEX BARS ARE LOCATED IN THE SAME POSITION.

## PENDAFLEX BAR EXAMPLE



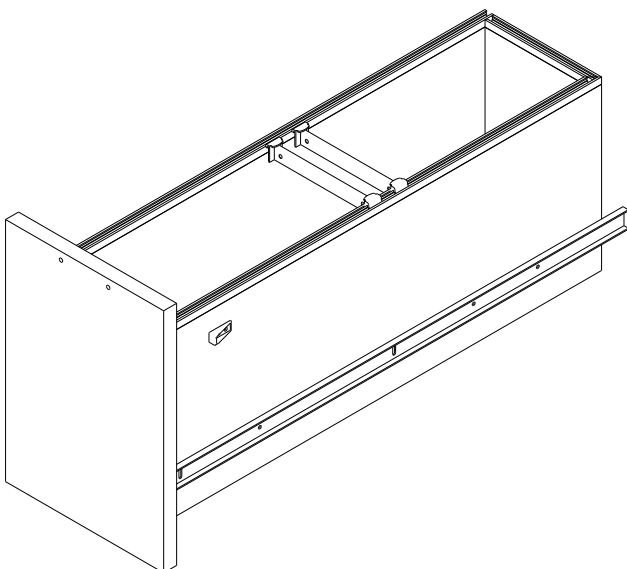
\*\*PENDAFLEX BAR-DRAWER SIDE\*\*



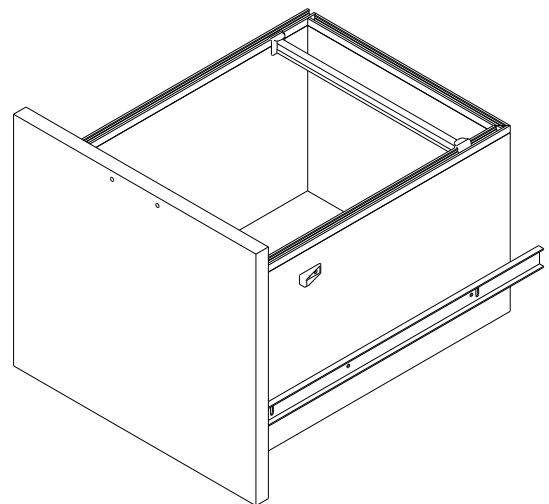
\*\*PENDAFLEX-PENDAFLEX  
BAR SIDE\*\*

## PENDAFLEX BARS SETUP

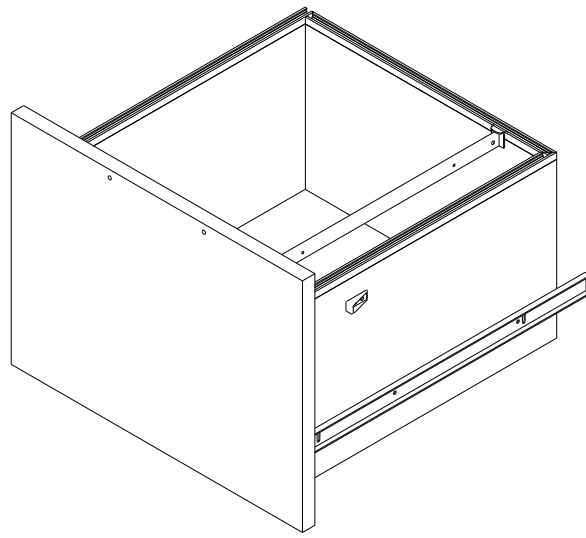
- 1 DEPENDING ON THE DRAWER BODY, DIFFERENT LENGTHS OF PENDAFLEX BARS WILL BE PROVIDED
- 2 WHEN MOVING PENDAFLEX BARS, BE CAREFUL AS TO NOT DAMAGE THE UNIT OR THE BARS



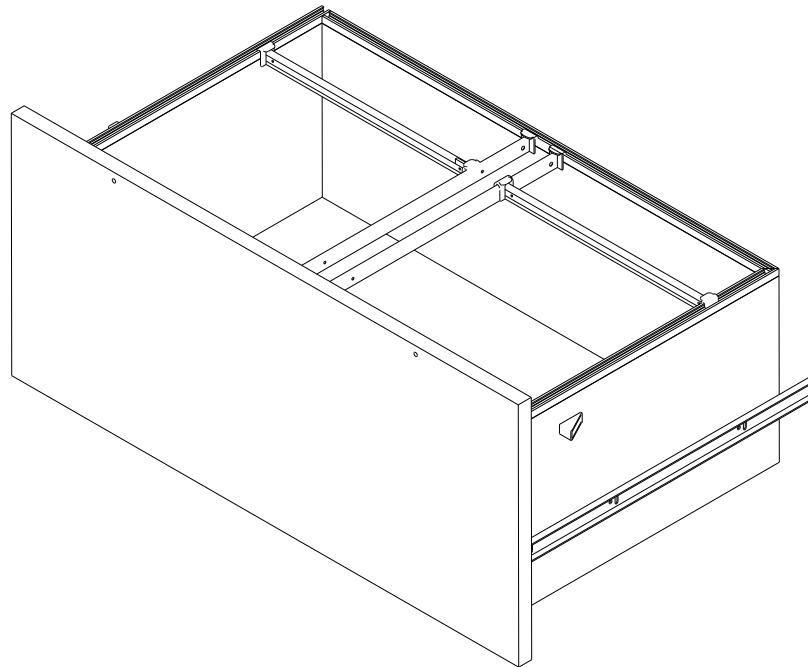
9W DRAWER BODY



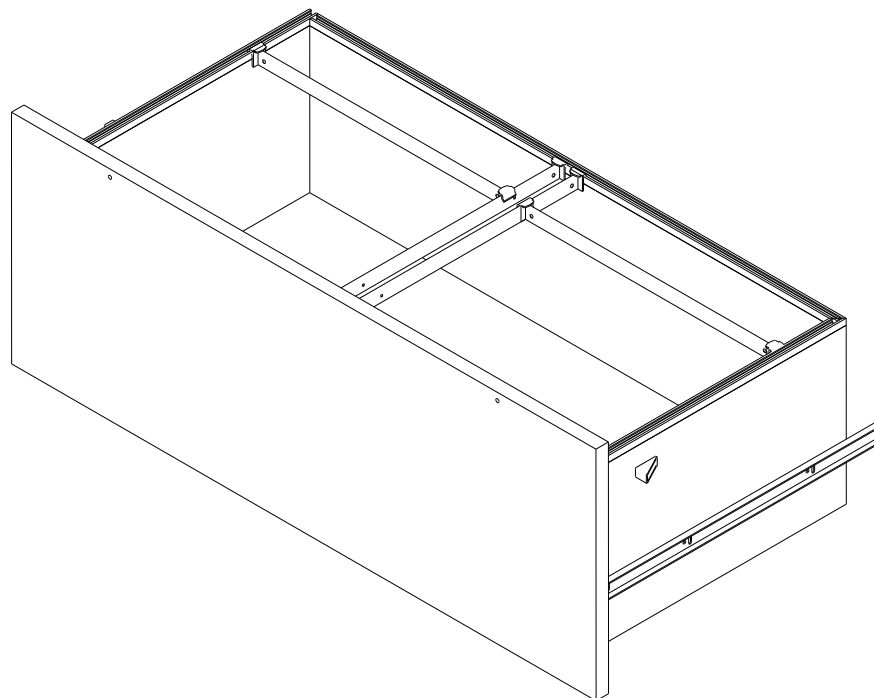
15W DRAWER BODY



18W DRAWER BODY



30W DRAWER BODY



36W DRAWER BODY

# ASSEMBLY INSTRUCTIONS DIGITAL LOCK

S2013-0005-00  
REV A  
DATE: 20-JUL-2018

## GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.

## DIGITAL LOCK SETUP

### FIRST TIME USE

CHANGE DEFAULT PASSCODE			1. PRESS 3, THEN P
			2. ENTER '1234' THEN CHECK
			3. ANY 4 DIGITS, THEN CHECK FOR NEW PASSCODE

### DAILY USE

UNLOCK			
	1. ENTER PASSCODE, PRESS CHECK		
LOCK	DEADBOLT VERSION		SLAM VERSION
PRESS CHECK, CLOSE LOCKER DOOR		RE-LOCKS AUTOMATICALLY CLOSE LOCKER DOOR	
BATTERY			
	1. PRESS 2, THEN P	OK      LOW      CHARGE	

## Locker eLock User Quick Reference Card: App

### FIRST TIME USE CONNECT TO eLOCK(S)

1. DOWNLOAD 'WESKO LOCK APP'
2. REGISTER ENTER USERNAME & PASSWORD, CLICK REGISTER
- 3A. FIND eLOCK ON SCREEN OR 3B. USE 'FIND ME' PAIRING
4. TAP LOCK, ENTER & STORE YOUR PASSWORD
5. TO CHANGE PASSWORD TAP LOCK OPTIONS

### OPTIONAL

- 3B. 'FIND ME' PAIRING
  - A. ON KEYPAD PRESS
  - B. TAP OPTIONS Locks
  - C. TAP GREEN LOCK ON APP SCREEN
  - D. RETURN TO STEP # 4

### DAILY USE

UNLOCK			
	1. PRESS LOCK ICON		
LOCK	DEADBOLT VERSION		SLAM VERSION
PRESS UNLOCK ICON CLOSE LOCKER DOOR		RE-LOCKS AUTOMATICALLY CLOSE LOCKER DOOR	

### LOW BATTERY

PLUG IN USB

# ASSEMBLY INSTRUCTION ADJUSTABLE SHELVING

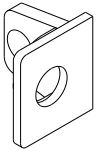
19013-0018-00  
REV A  
DATED: 13-JUL-2018

## GENERAL NOTES

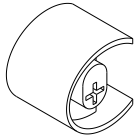
1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. INSTALLATION PROCESS FOR THE ADJUSTABLE SHELF IS THE SAME FOR LAM, WOOD AND PAINT.
3. SHELVES WILL BE INSTALLED IN THE UNIT.

## ADJUSTABLE SHELVING HARDWARE

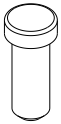
### WOOD/PAINT



SHELF CLIP

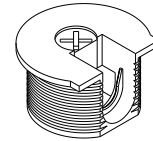


INSERT PLASTIC SHELF

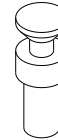


SHELF PIN

### LAMINATE



RAFIX CAM



REMOVABLE RAFIX PIN

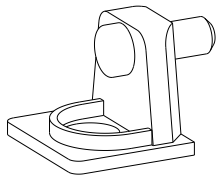
## ADJUSTABLE SHELVING SETUP

- 1 INSERT THE SHELF PIN THROUGH THE SHELF CLIP HOLE
- 2 INSERT THE PIN INTO THE DESIRED HOLE IN THE END PANEL
- 3 ONCE ALL PINS AND SHELF CLIPS ARE IN THE DESIRED LOCATION  
BRING THE SHELF INSIDE THE UNIT ABOVE ALL FOUR PINS
- 4 BRING SHELF DOWN ONTO THE PINS AND CLIP INTO PLACE
- 5 USE A SCREW DRIVER TO TIGHTEN THE INSERT INTO PLACE

**\*\*LAMINATE WORKS IN THE SAME FASHION JUST DIFFERENT HARDWARE\*\***

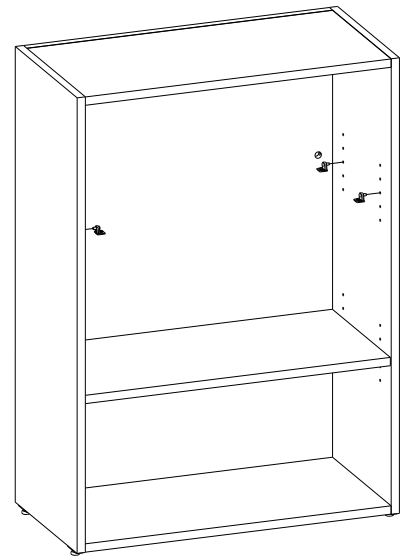
**\*\*BE CAREFUL WHEN MOVING SHELVES AS TO NOT PULL OUT THE PINS TOO HARD AND DAMAGE THE PANELS\*\***

**\*\*THE UNIT WILL HAVE THE ADJUSTABLE SHELVES ALREADY INSTALLED\*\***

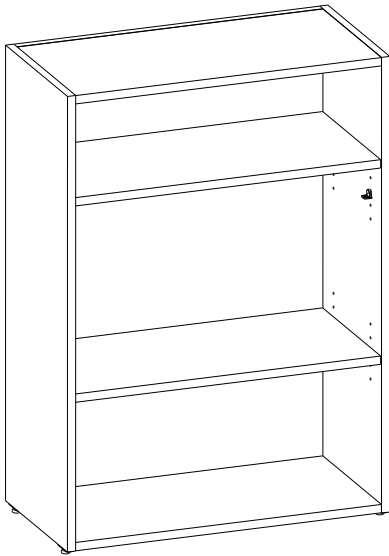


SHELF PIN AND  
SHELF CLIP

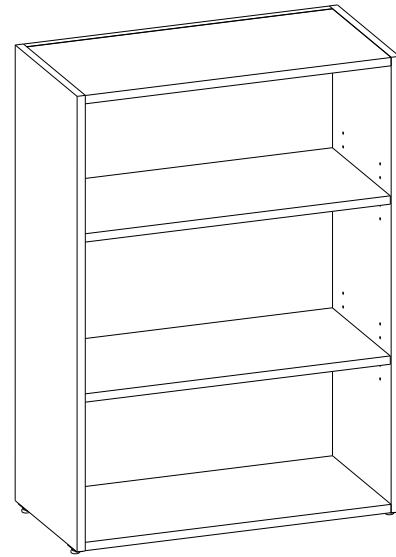
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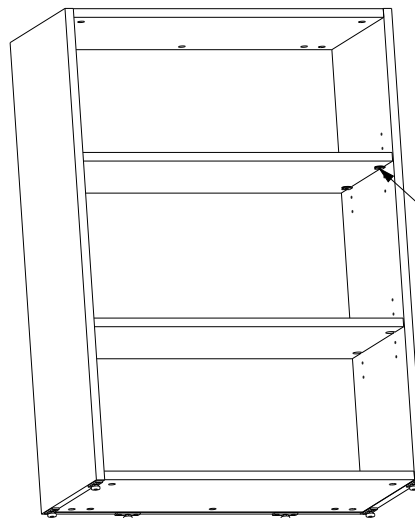
2



3



4



TIGHTEN DOWN SCREW

5



# ASSEMBLY INSTRUCTIONS

## SIDE ACCESS LOCKER

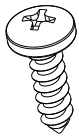
19013-0016-00  
REV: B  
DATE: 13-NOV-2018

### GENERAL NOTES

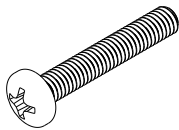
1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. WOOD/PAIN T UNITS WILL SHIP ASSEMBLED. LAMINATE UNITS WILL SHIP UNASSEMBLED.

— WARNING —  
LEVEL UNIT BEFORE MOUNTING DOOR.

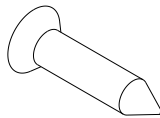
### SIDE ACCESS LOCKER HARDWARE



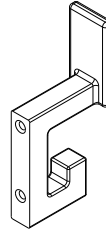
#10x5/8 BLK  
PAN HEAD



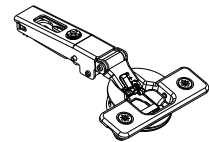
M7 x .7 x 25mm  
SILVER PAN HEAD



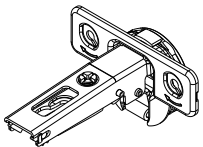
#6x5/8 SILVER  
FLAT HEAD



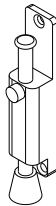
COAT HOOK



SOFT CLOSE HINGE  
(WOOD DOORS)



SOFT CLOSE HINGE  
(GLASS DOORS)

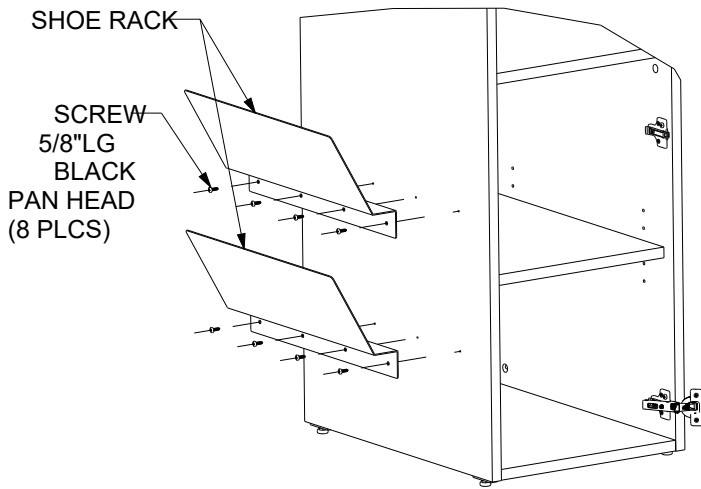


DOOR STOP

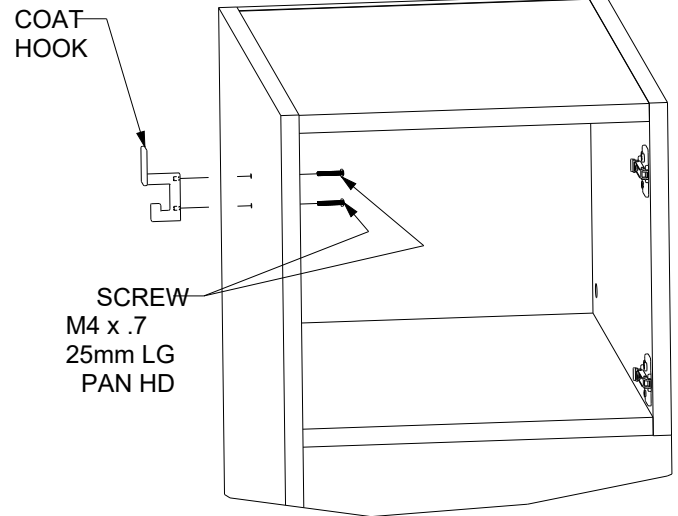
### SIDE ACCESS LOCKER SETUP

- 1 PLACE UNIT AND ADJUST GLIDES UNTIL UNIT IS LEVEL. END PANEL OF ADJOINING UNIT SHOULD BE FLUSH AT BOTTOM. FOR WOOD AND PAINT UNITS THE GLIDES WILL NEED TO BE SCREWED INTO GLIDE PLATES
- 2 INSTALL METAL SHOE RACKS USING (8) #10X5/8"LG PAN HEAD SCREWS, LOCATE USING PRE-DRILLED HOLES NEAR BOTTOM OF END PANEL. REF "SHOE RACK" VIEW
- 3 LAY DOOR ON FLAT SURFACE FACE DOWN, INSTALL HINGES ON DOOR WITH (2) #6x5/8"LG FLAT HEAD SCREWS ON EACH HINGE INTO PROVIDED BORING REF "HINGE" VIEW
- 4 FOR GLASS DOOR: INSTALL FOOT STOP AT BOTTOM LOWER CORNER USING (3) FLAT HEAD SCREWS #6x5/8"LG, DOOR COMES WITH BORING FOR TWO LOCATIONS TO ACCOMADATE UNEVEN FLOORS
- 5 MOUNT DOOR. HINGES WILL SNAP INTO BASE PLATES ALONG END PANEL

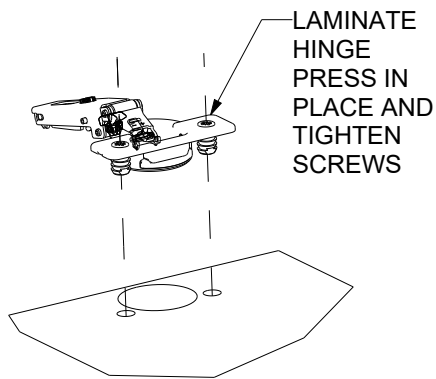
# SHOE RACK



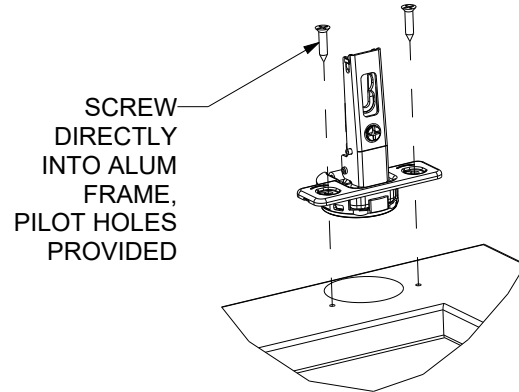
# COAT HOOK



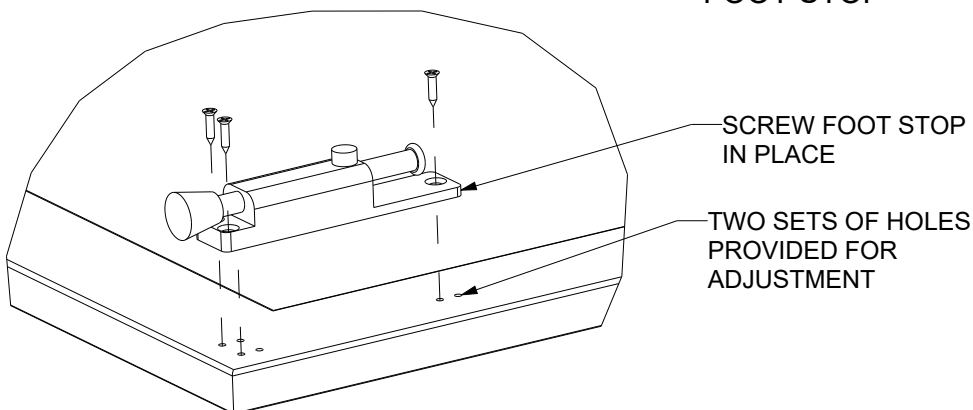
# LAMINATE DR HINGE



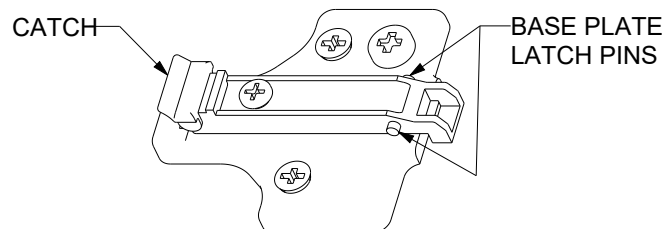
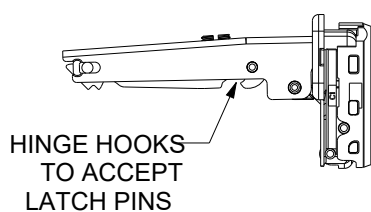
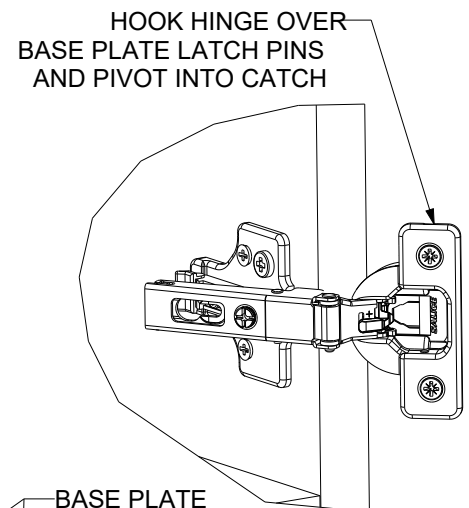
# HINGE DR GLASS



# FOOT STOP



# HINGE CONNECTION



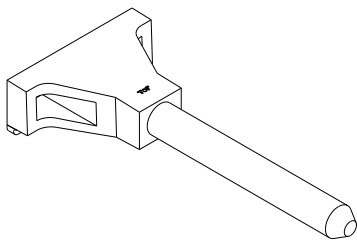
# ASSEMBLY INSTRUCTION FLOATING SHELF

S2013-0007-00  
REV A  
DATE: 03-JUL-2018

## GENERAL NOTES

1. ALWAYS PROTECT THE FLOATING SHELF HARDWARE AND SHELF DURING INSTALLTION.
2. THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR THE METHOD AND FASTENERS USED TO ATTACH THE FLOATING SHELF SUPPORTS. IT IS THE RESPONSIBILITY OF THE INSTALLER / END USER TO DETERMINE THE APPROPRIATE METHOD OF ATTACHMENT BASED ON THE TYPE OF WALL MATERIAL AND/OR STUDS AVAILABLE.

## FLOATING SHELF HARDWARE

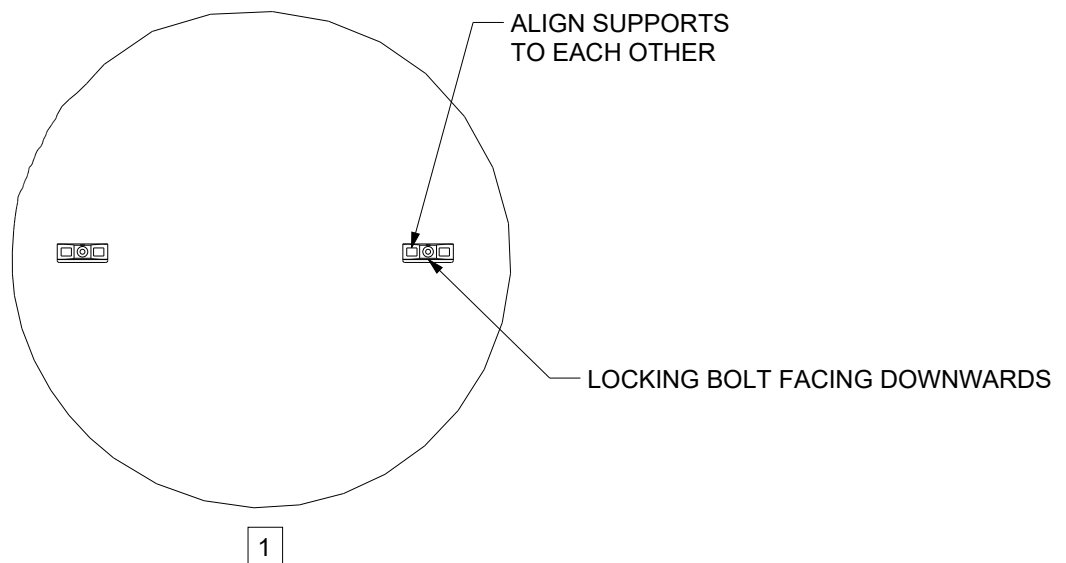


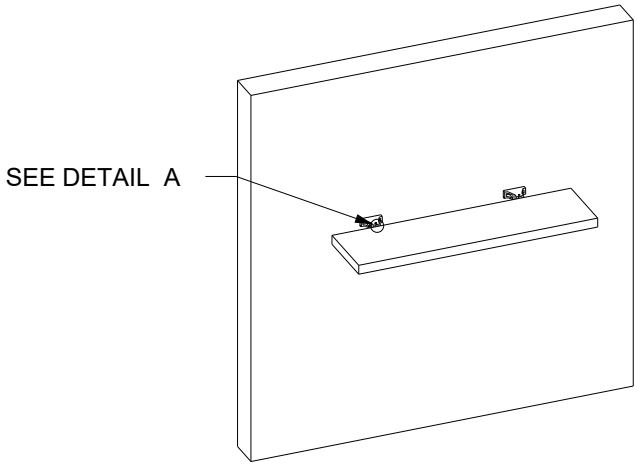
FLOATING SHELF SUPPORT

## FLOATING SHELF SETUP

- 1 ONCE SUPPORTS ARE ATTACHED TO THE WALL, CHECK TO MAKE SURE THEY ARE VERTICALLY ALIGNED
- 2 ONCE ALIGNED, INSERT THE SHELF PARTIALLY THEN ADJUST HORIZONTALLY IF NEEDED
- 3 TO ADJUST THE INCLINATION, USE A WRENCH AND TURN CLOCKWISE ON THE PIN TO ADJUST THE ANGLE OF THE SHELF
- 4 ONCE ALL ADJUSTMENTS ARE COMPLETED, SCREW THE LOCKING BOLT IN AND PUSH THE SHELF FULLY AGAINST THE WALL

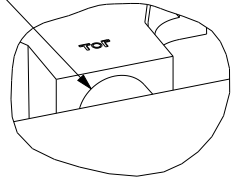
**\*\*VERY IMPORTANT TO MAKE SURE THE LOCKING BOLT IS FACING DOWN DURING INSTALLATION, ANOTHER CHECK IS TO MAKE SURE THE WRITING ON THE BRACKET IS FACING UPWARDS\*\***



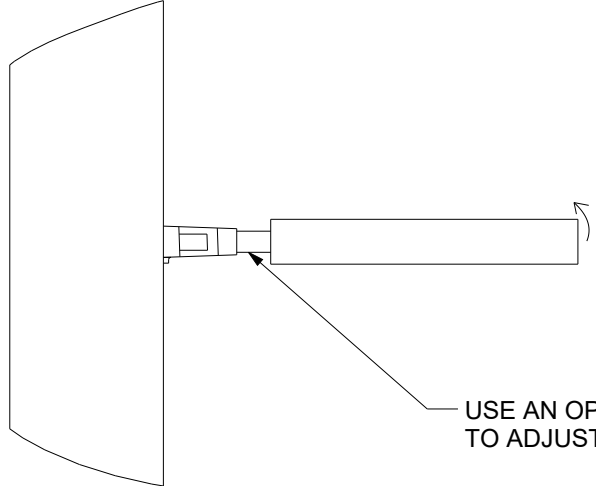


2

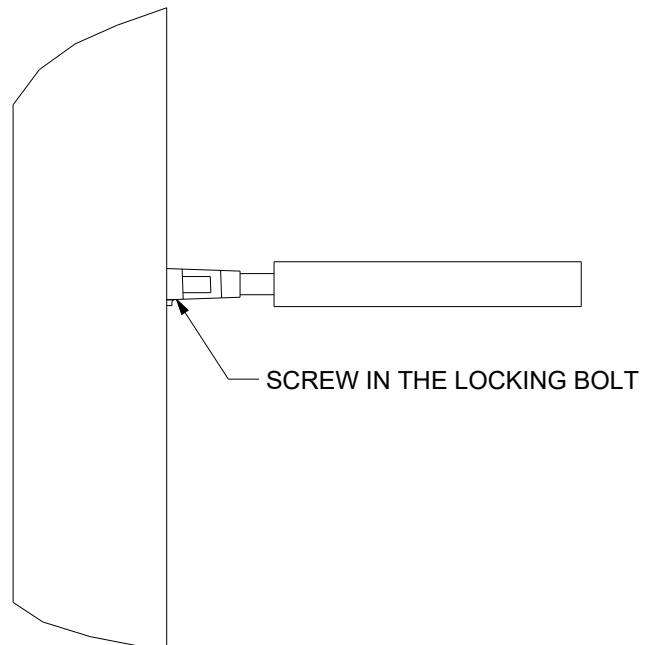
CAN ADJUST PIN HORIZONTALLY IF NEEDED



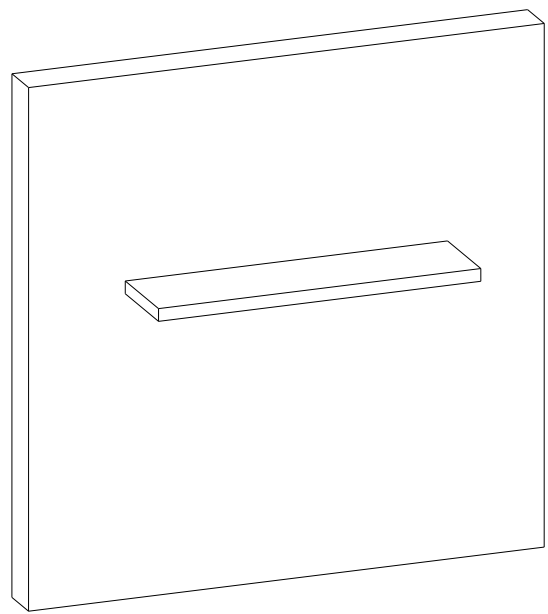
DETAIL A



3



4



\*END RESULT\*

\*\*THE SHELF DOES NOT ATTACH TO THE WALL AND CAN BE REMOVED\*\*

# ASSEMBLY INSTRUCTIONS

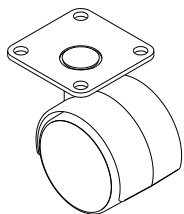
## MOBILE PEDESTAL

SA013-0016-00  
REV: C  
DATE 03-JUL-2018

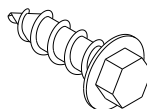
### GENERAL NOTES

1. ALWAYS PROTECT UNIT DURING INSTALLATION

## MOBILE PEDESTAL HARDWARE



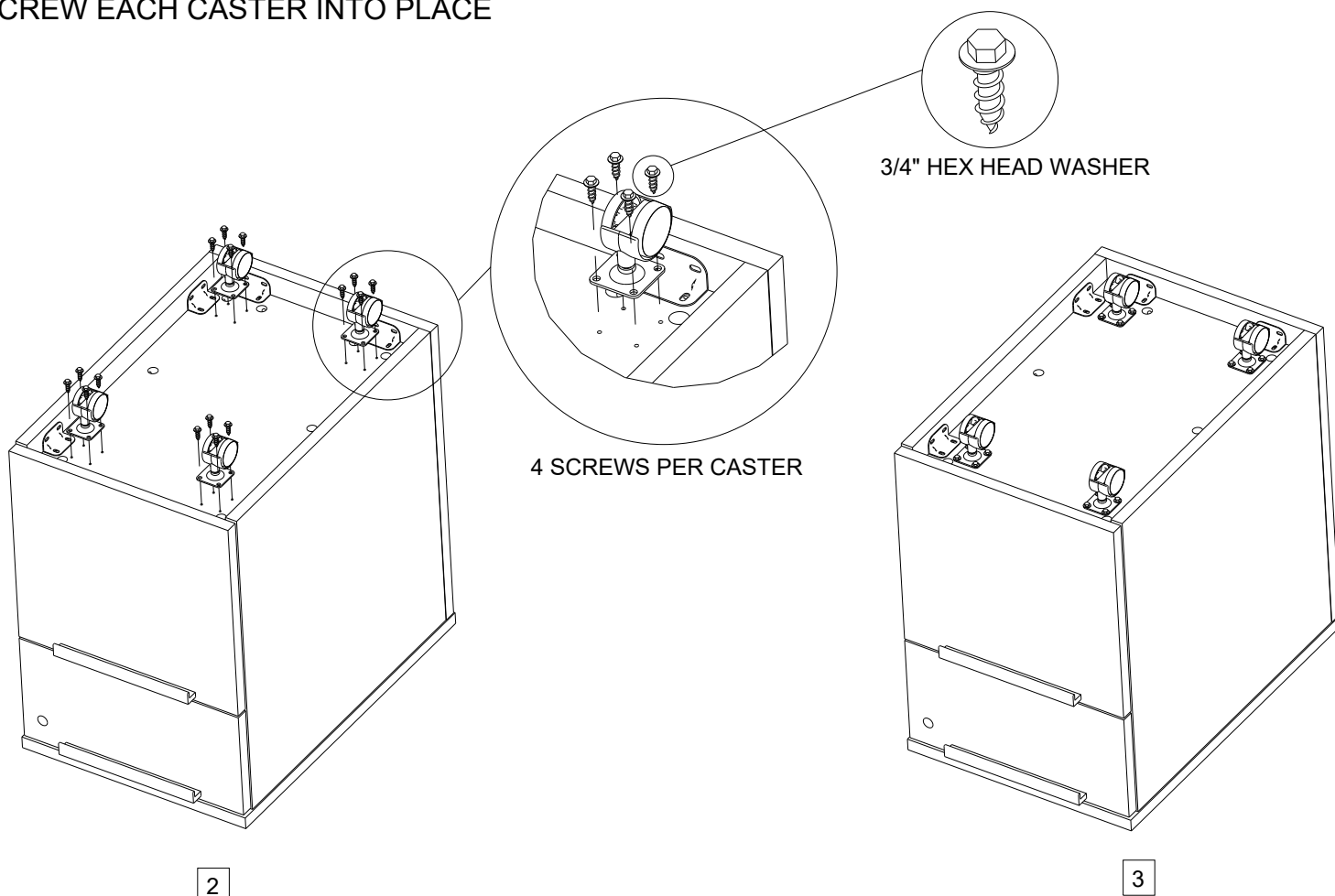
CASTER



#10X3/4" HWH #8 HD

## MOBILE PEDESTAL SETUP

- 1 REMOVE CASTERS AND SCREWS FROM THEIR BAGS
- 2 ALIGN THE CASTERS TO THE PILOT HOLES ALONG WITH SCREWS
- 3 SCREW EACH CASTER INTO PLACE



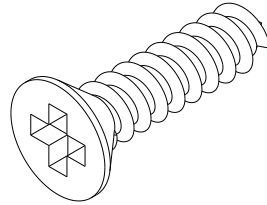
# ASSEMBLY INSTRUCTIONS TROUGH AND END CAPS

S2013-0003-00  
REV B  
DATE: 05-NOV-2018

## GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. DEPENDING ON PREFERENCE IT MAY BE EASIER TO INSTALL THE TROUGH BEFORE ATTACHING THE WORKSURFACE.
3. NEED TO ATTACH BACK PANELS BEFORE INSTALLING THE TROUGH.

## TROUGH AND END CAP HARDWARE

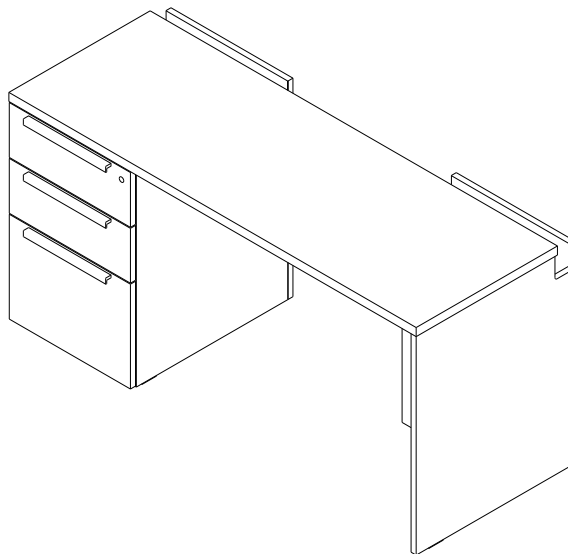


SCR #10X3/4" LG FH PH

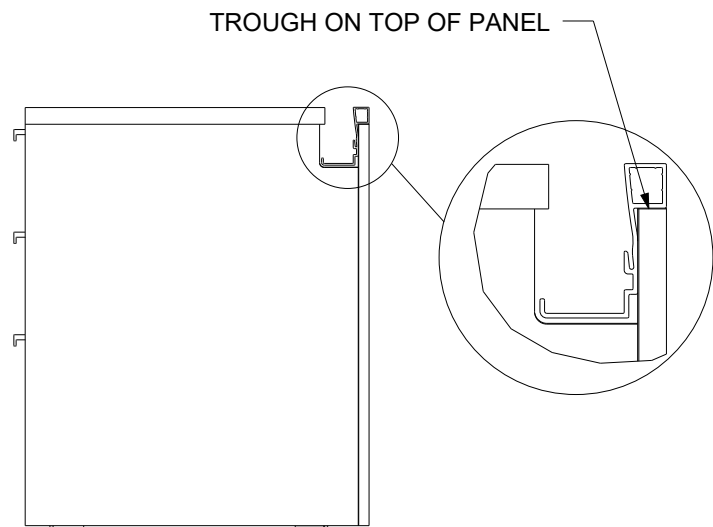
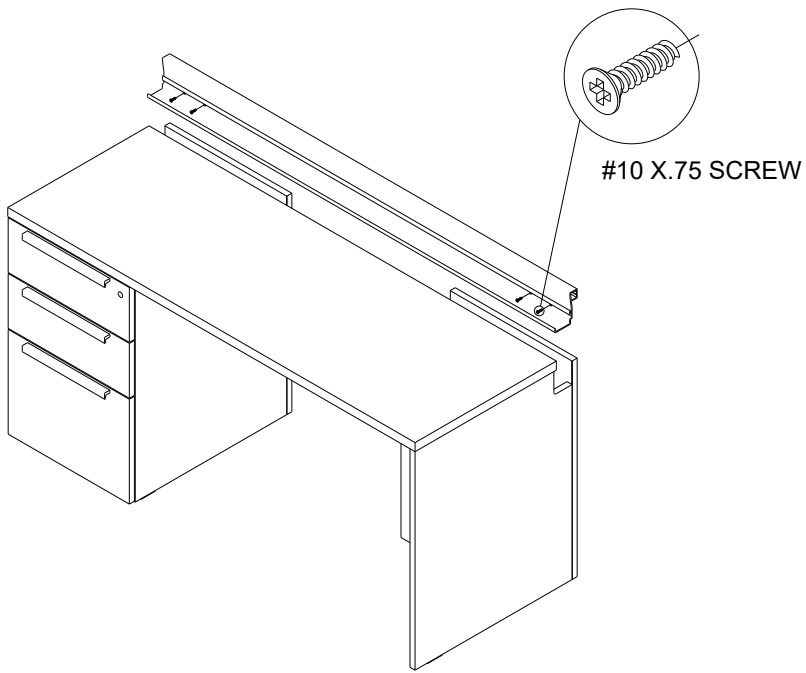
## TROUGH AND END CAPS SETUP

- 1 BEFORE ATTACHING THE TROUGH MAKE SURE THE UNIT IS LEVELED AND THE BACK PANELS ARE ATTACHED
- 2 PLACE THE TROUGH IN THE TROUGH CUT OUT SECTION OF THE UNIT MAKING SURE THE TROUGH IS SITTING ON TOP OF THE BACK PANEL AS SHOWN
- 3 USE THE SCREWS (4) TO SCREW THE TROUGH INTO THE BACK PANEL
- 4 ONCE THE TROUGH IS ATTACHED, PLACE THE END CAPS ON THE ENDS OF THE TROUGH (MAY NEED TO USE A MALLET)

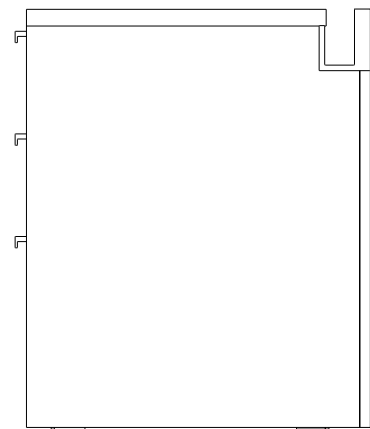
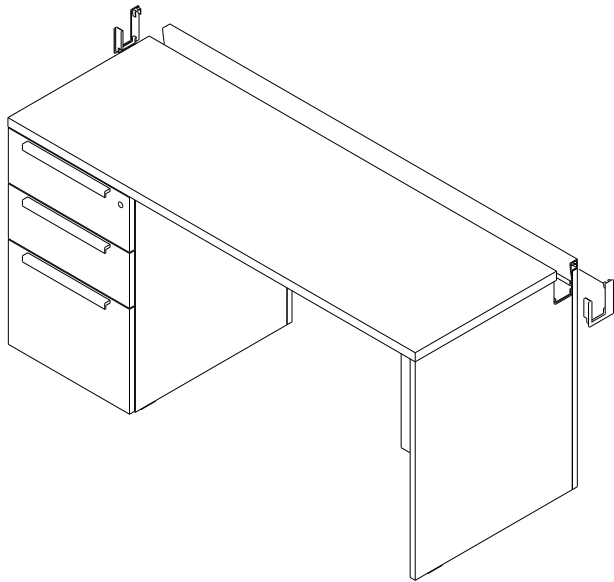
\*\* TROUGH END CAPS ARE FOR OPEN ENDED UNITS\*\*



\*\*UNIT SHOWN WITH WORKSURFACE ALREADY ATTACHED\*\*



2 , 3



**\*\*CAREFULLY ATTACH END CAPS\*\***

4

# ASSEMBLY INSTRUCTIONS HANGING MOD PANELS

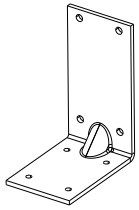
19013-0019-00  
REV B  
DATE: 05-NOV-2018

## GENERAL NOTES

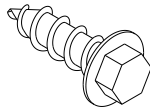
1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. THIS INSTRUCTION SHEET SHOWS THE CONSTRUCTION WITH TWO DESK PEDS.
3. THE MANUFACTURER ASSUMES NO RESPONSIBILITY IF THE MOD PANEL BREAKS DUE TO IMPROPER INSTALLATION.

## MODESTY PANEL HARDWARE

### LAMINATE HARDWARE

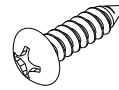


BRACKET MOD PNL TO TROUGH

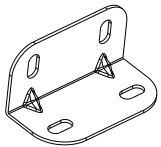


10X3/4 HWH #8 HD

### WOOD/PAINT HARDWARE



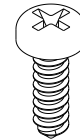
8X5/8 PAN HEAD SCREW



CORNER BRACKET



10X1/2 HWH #8 HD

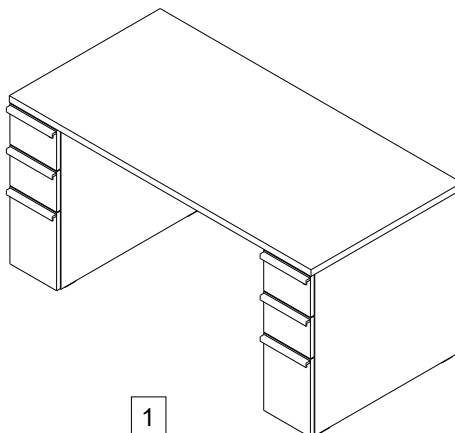


10X5/8 PAN HEAD SCREW

## HANGING MOD PANELS SETUP

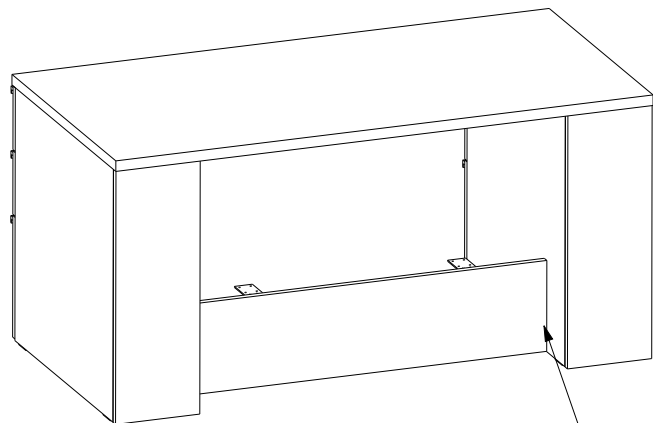
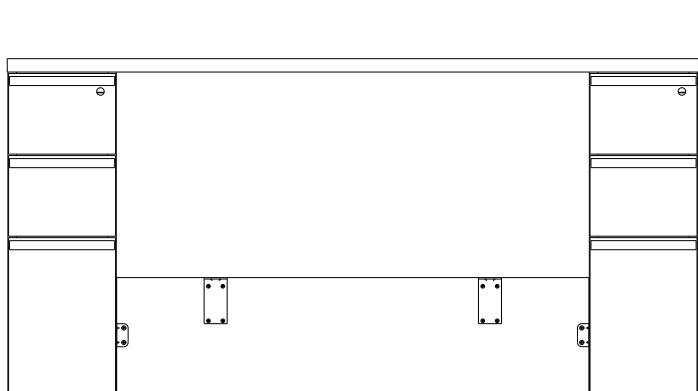
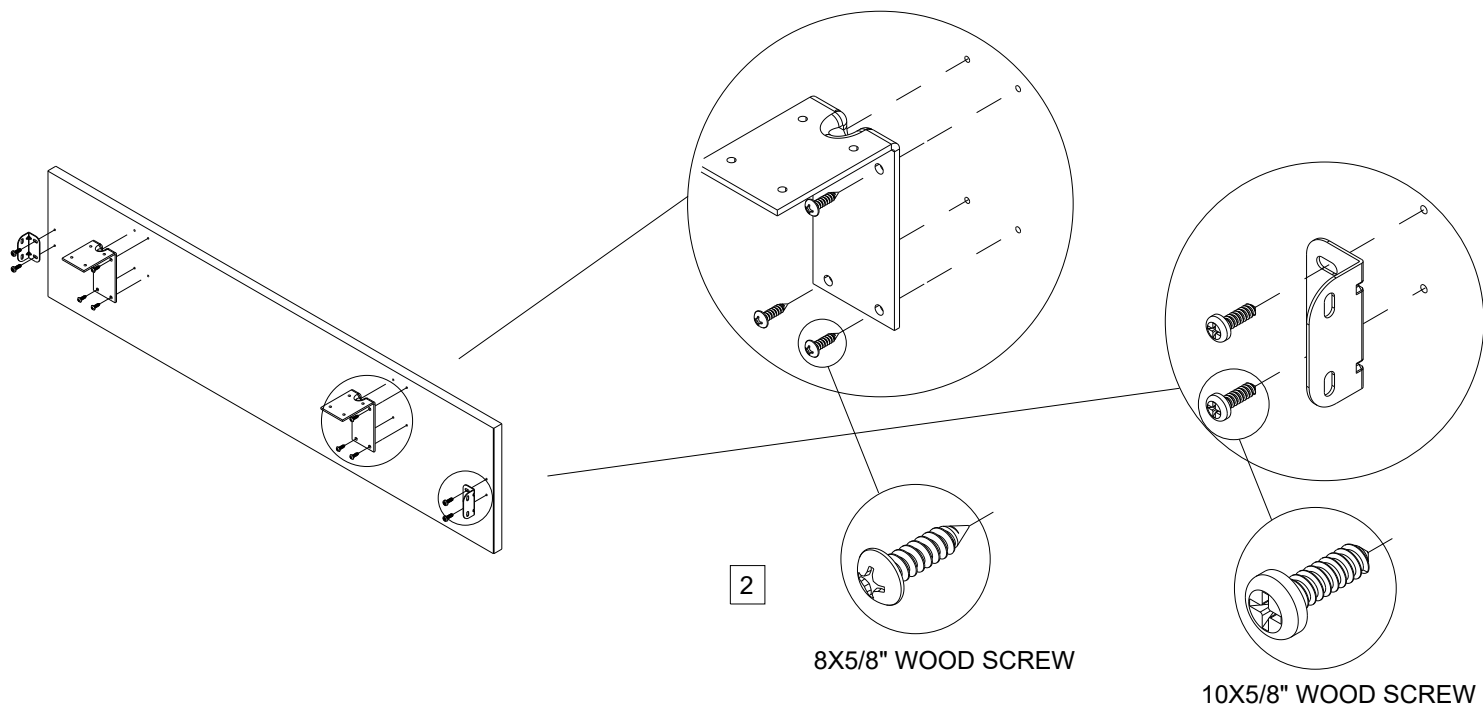
- 1 MAKE SURE UNIT IS LEVELED AND ASSEMBLED WITH WORKSURFACE ALREADY ATTACHED BEFORE ATTACHING THE MODESTY PANEL
- 2 ATTACH THE BRACKETS TO THE MODESTY PANEL KEEPING THEM LOOSE FOR ADJUSTMENTS IF NEEDED
- 3 LINE UP THE MODESTY PANEL WITH THE BACK OF THE PED'S END PANEL, NOT TO THE BACK OF THE BACK PANEL ON THE PEDS
- 4 ONCE ALIGNED, PUSH THE PANEL UP UNTIL IT MAKES CONTACT WITH THE WORKSURFACE
- 5 ONCE IN THE FINAL POSITION SCREW THE BRACKETS INTO THE PEDS AND WORKSURFACE

\*\*IF NEEDED, YOU CAN FLIP THE ENTIRE UNIT OVER AS TO NOT HOLD THE PANEL IN THE AIR WHILE SCREWING INTO PLACE. IF THIS IS DONE PROTECT THE UNIT AS NEEDED AS TO NOT DAMAGE ANYTHING IN THE PROCESS\*\*



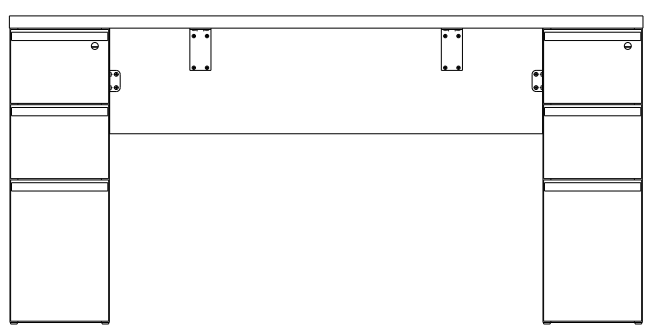
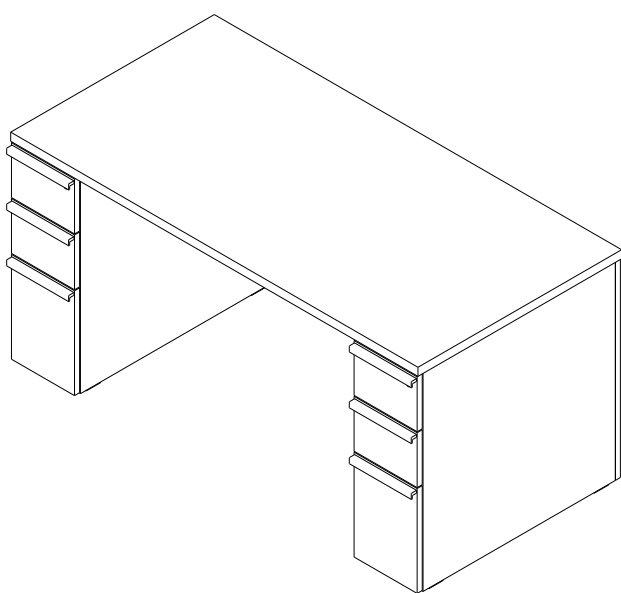
1





MODESTY PANEL ROUGHLY FOUR INCHES FROM THE BACK PANEL

3



4 , 5

\*\*FINAL POSITION\*\*

# ASSEMBLY INSTRUCTION WORKSURFACE JOINING

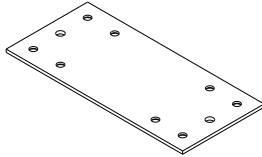
19013-0021-00  
REV A  
DATE: 16-JUL-2018

## GENERAL NOTES

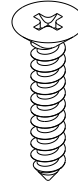
1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. WHEN ATTACHING WORKSURFACES BE CAREFUL AS SOME WORKSURFACES MAY NOT COME WITH A LEG OR PED.
3. LAMINATE UNITS WILL RECEIVE A DIFFERENT MOUNTING BRACKET THAN WOOD/PAINT.
4. 30" DEEP UNITS AND BELOW FOR LAMINATE WILL RECEIVE 1 BRACKET WHILE 36" AND ABOVE WILL NEED (2) BRACKETS.

## WORKSURFACE JOINING HARDWARE

WOOD/PAINT

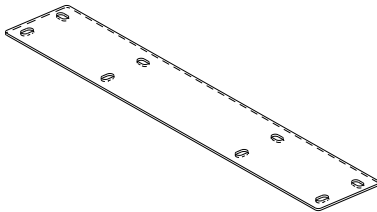


BRACKET FLAT PLATE 6-1/2 X 3

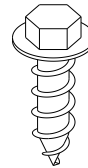


8X1 FLAT HEAD SCREW

LAMINATE



MOUNTING BRACKET

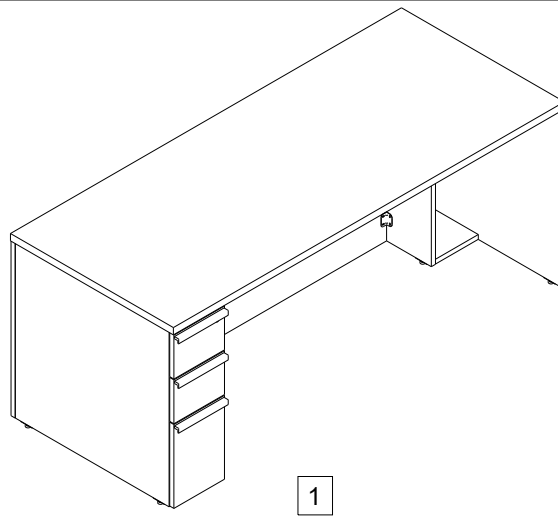


10X3/4 HWH #8 HD

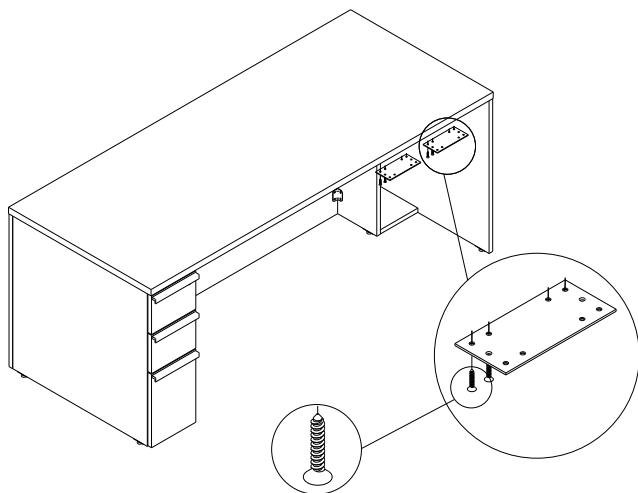
## WORKSURFACE JOINING SETUP

- 1 MAKE SURE MAIN UNIT IS IN PLACE AND LEVELED BEFORE MAKING ANY MODIFICATIONS
- 2 PLACE THE BRACKETS IN THE REQUIRED POSITIONS AND SCREW INTO POSITION (LAMINATE MAY USE ONE OR TWO BRACKETS. WOOD WILL ALWAYS USE TWO BRACKETS)
- 3 ONCE THE BRACKETS ARE SCREWED INTO THE MAIN UNIT, PLACE THE ADJOINING WORKSURFACE ON THE BRACKETS SO THAT IT IS FLUSH ON THE END OF THE MAIN UNIT
- 4 ONCE THE WORKSURFACE IS IN POSITION, SCREW DOWN THE ADJOINING WORKSURFACE
- 5 IF NEEDED PRE-DRILL PILOT HOLES BEFORE ATTACHING BRACKETS

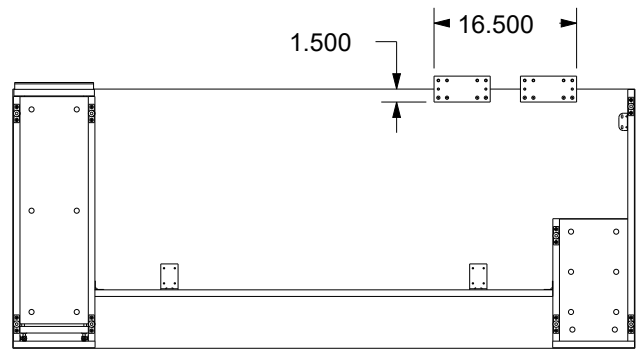
\*\*SOME TOPS MAY COME WITH PED OR AN ADDITIONAL PRODUCT TO HELP IT STAND UPRIGHT. IF THERE IS NOTHING ATTACHED BE CAREFUL WHEN ATTACHING THE TWO WORKSURFACES OR IF YOU ORDERED A PED, LEG ETC... ATTACH THAT FIRST AS TO HELP HOLD THE ADJOINING WORKSURFACE IN PLACE\*\*



**\*\*MAIN UNIT IS LEVELED AND IN POSITION\*\***



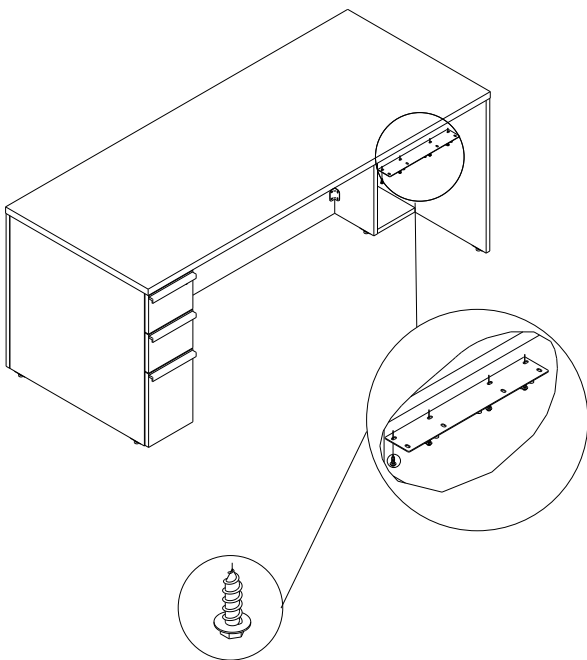
**8X1 FLAT HEAD SCREW**



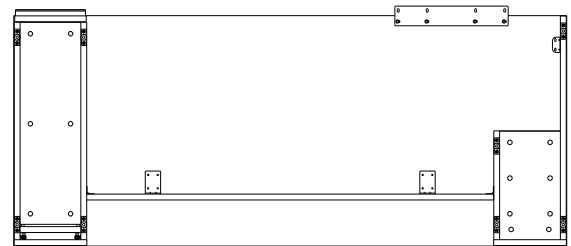
**2**

**WOOD/PAINT SETUP**

**\*\*THESE ARE THE RECOMMENED DIMENSIONS, YOU MAY NEED TO ALTER THEM TO PROPERLY CENTER BRACKETS\*\***



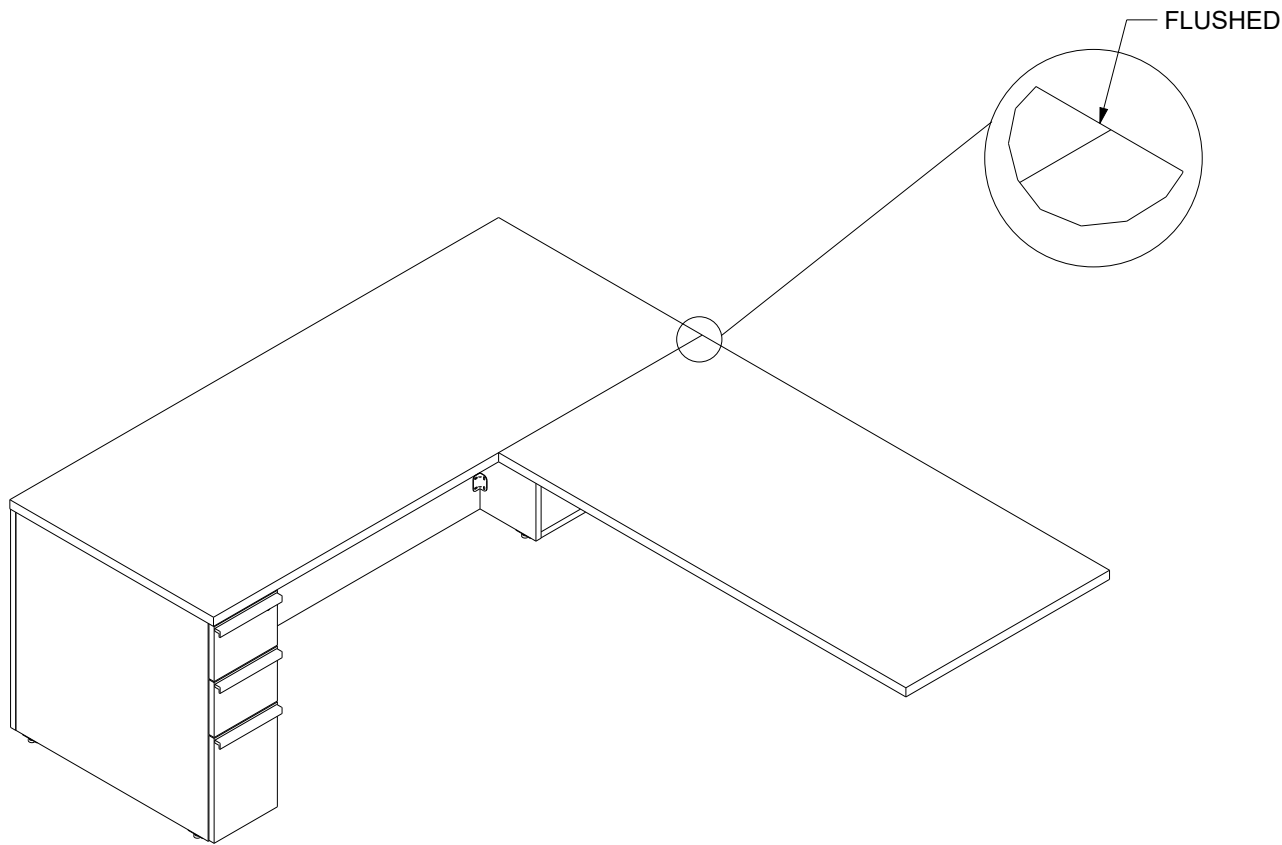
**10X3/4 WOOD SCREW**



**2**

**LAMINATE SETUP**

**\*\*RECOMMENED TO CENTER BRACKET(S) WITH ADJOINING WORKSURFACE IF UNIT REQUIRES TWO BRACKETS, EVENLY SPACE THEM APART\*\***



3 , 4

**\*\*FINAL OUTPUT\*\***

# ASSEMBLY INSTRUCTIONS

## WALL MOUNTING

## WORKSURFACES

12013-5044-00  
Rev F  
Date: 06-NOV-2018

### GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR THE METHOD AND FASTENERS USED TO ATTACH BRACKET(S) TO THE WALL. IT IS THE RESPONSIBILITY OF THE INSTALLER / END USER TO DETERMINE THE APPROPRIATE METHOD OF ATTACHMENT BASED ON THE TYPE OF WALL MATERIAL AND/OR STUDS AVAILABLE.
3. FOR STANDARD APPLICATION ON WALL ATTACHMENT 24" & 30" DEEP WORKSURFACES, DOUBLE FALSE PEDESTAL UNITS GREATER THAN 72".

### WALL MOUNTING WORKSURFACE HARDWARE

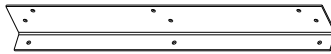
10x3/4"  
HEX HEAD SCREW  
\*\*LAMINATE\*\*



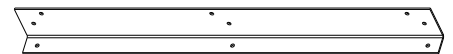
10x3/4"  
PAN HEAD SCREW



BRKT WKSF WALL 24  
QTY = 1

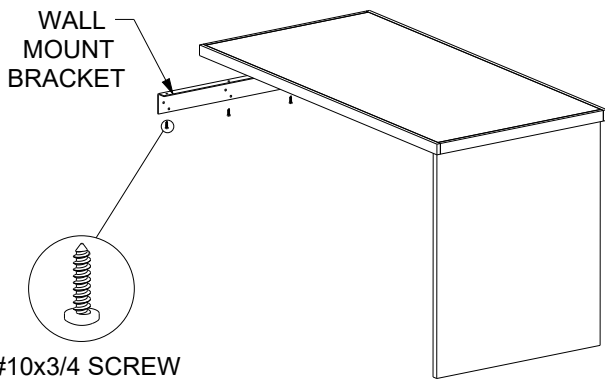


BRKT WKSF WALL 30  
QTY = 1



### WALL MOUNTING WORKSURFACES SETUP

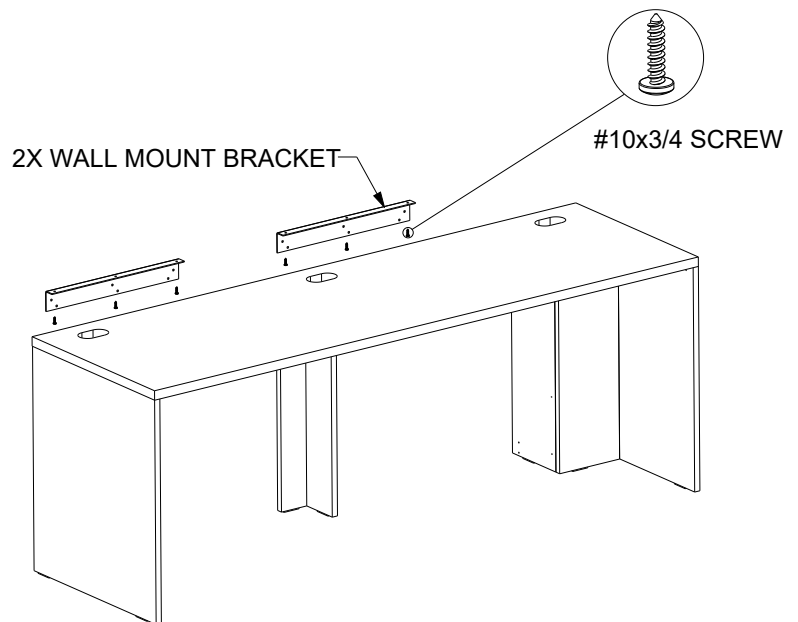
- 1 MOUNT THE BRACKET TO THE WALL (INSTALLER/END USER TO DETERMINE WALL ATTACHMENT)
- 2 ATTACH BRACKET TO WORKSURFACE WITH #10X3/4" SCREWS



**24, 30 Deep Wksf**

NOTE: Height determined  
by adjoining furniture when applicable

**\*\*CENTER BRACKET  
WITH WORKSURFACE\*\***



**False Pedestal Units**

NOTE: DOUBLE FALSE PEDESTAL UNITS GREATER THAN 72"  
REQUIRE 2 WALL MOUNT BRACKETS

**\*\*Center bracket between  
false pedestal and  
support 2 places\*\***

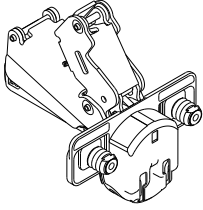
# ASSEMBLY INSTRUCTION WALL ACCESS PANEL BUILD

S2013-0012-00  
REV A  
DATE: 4-DEC-2018

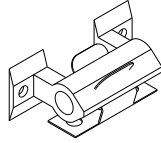
## GENERAL NOTES:

1. ALWAYS PROTECT THE UNIT WHEN INSTALLING.
2. WOOD/PAINT WILL SHIP ASSEMBLED.

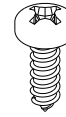
## HARDWARE



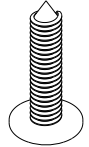
HINGE



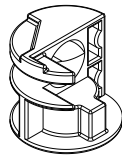
SPRINGCLIP



SPRINGCLIP SCREW  
#8X1/2" PAN HEAD



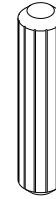
BASEPLATE SCREW  
#8X3/4" PAN HEAD



CONNECTOR



COMPOSITE MINI BOLT



DOWEL

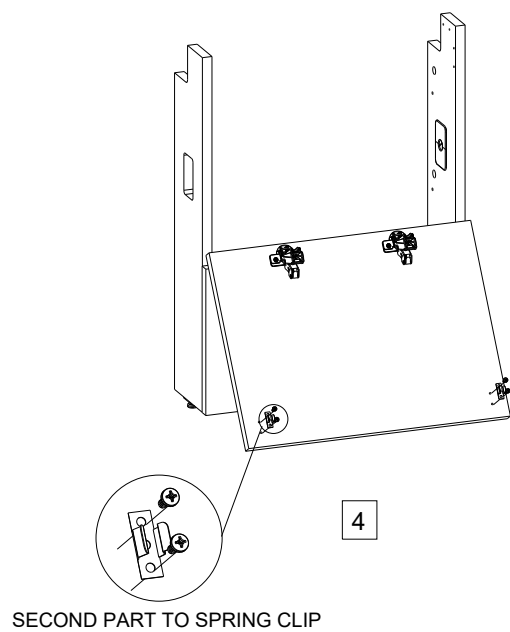
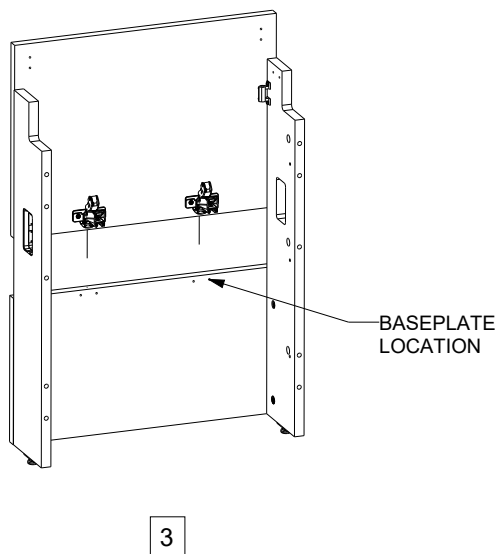
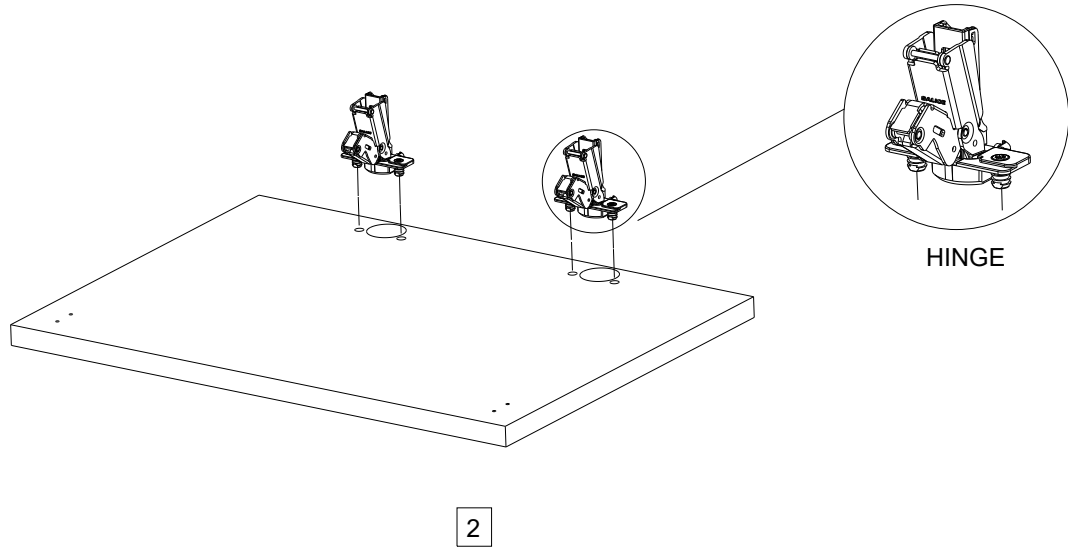
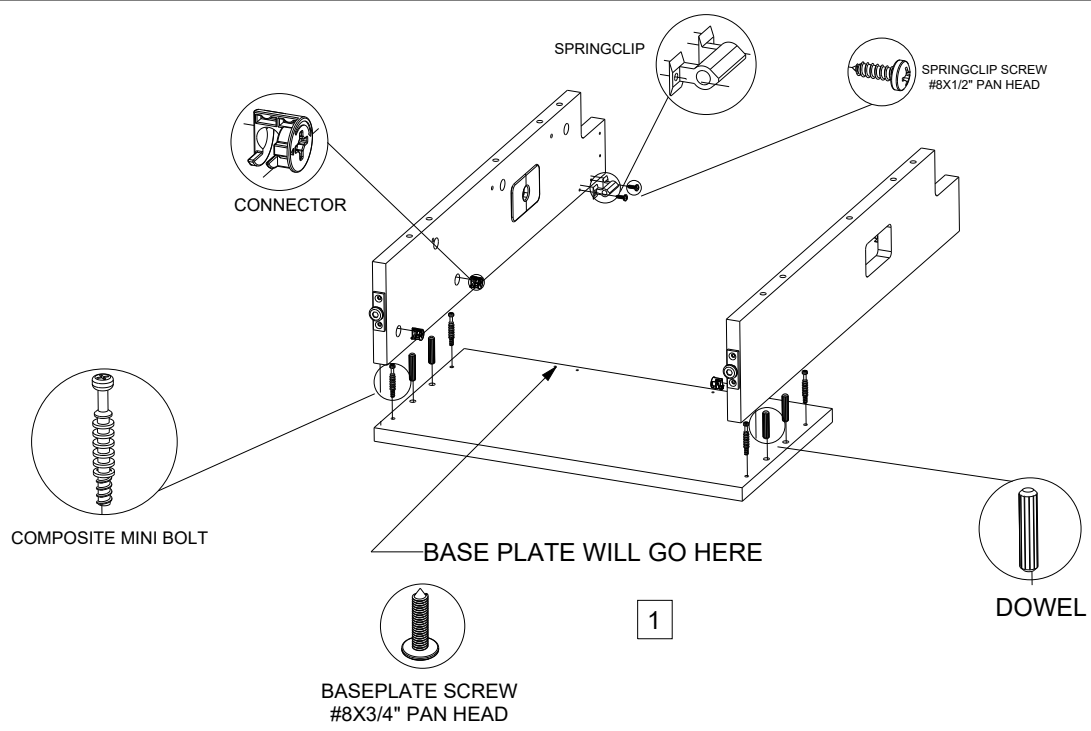
**\*\*THE BASE PLATE WILL ALSO BE INCLUDED IN THE SHIPPED HARDWARE\*\***

**\*\*SCREW SIZE MAY VARY FROM WOOD/PAINT TO LAMINATE\*\***

## WALL ACCESS PANEL BUILD SETUP

- 1 FIRST LAY THE BOTTOM PANEL DOWN ON A PROTECTIVE SURFACE. ONCE DOWN, BEGIN TO ATTACH THE END PANELS, BASEPLATES AND THE FIRST PART OF THE SPRINGCLIP
- 2 TAKE THE TOP PANELS AND LAY IT DOWN ON A PROTECTIVE SURFACE AND ATTACH THE HINGE
- 3 ONCE THE HINGE IS ATTACHED, CONNECT THE TWO PANELS TOGETHER
- 4 ONCE THE HINGE AND BASEPLATE ARE TOGETHER, SCREW IN THE SECOND PART TO THE SPRING CLIP

**\*\*HARDWARE WILL BE THE SAME BETWEEN UNITS JUST DIFFERENT QTYS\*\***



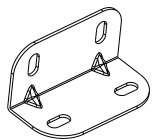
# ASSEMBLY OF MODULAR PRODUCTS INSTALLATION

19013-0024-00  
REV B  
DATE: 07-NOV-2018

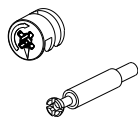
## GENERAL NOTES

1. ALWAYS PROTECT THE UNITS DURING INSTALLATION.
2. TYPICAL ATTACHMENT METHODS SHOWN - PRODUCT VARIATIONS MAY OCCUR.

## MODULAR ATTACHMENT HARDWARE



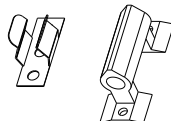
CORNER BRACKET



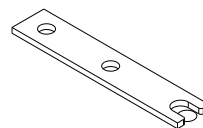
CAM FASTENER



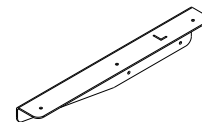
8mm DOWEL



SPRING CLIP








MODESTY PANEL  
ALIGNMENT BRACKET



WORKSURFACE  
SUPPORT

## MODULAR ATTACHMENT FASTENERS

		<u>LENGTH</u>	<u>APPLICATIONS</u>
FLAT HEAD SCREW		1-1/2" 1-1/4"	WORKSURFACE ATTACH THROUGH PEDESTAL TOP PANEL PANEL-TO-PANEL ATTACHMENT WALL ACCESS SIDE TO PEDESTAL SIDE PEDESTAL STRETCHER TO EXTERNAL MODESTY PANEL
PAN HEAD SCREW		1/2" 3/4"	SPRING CLIP ATTACHMENT CORNER BRACKET ATTACHMENT
SHOULDER SCREW			MODESTY PANEL ALIGNMENT BRACKET
EURO SCREW		16mm	MODESTY PANEL ALIGNMENT BRACKET ATTACHMENT
CONFIRMAT SCREW & 1/4" DRILL BIT		50mm	BREAKFRONT MODESTY PANEL ATTACHMENT EXTENSION/ RUNOFF FILLER PANEL ATTACHMENT

## GENERAL ASSEMBLY NOTES

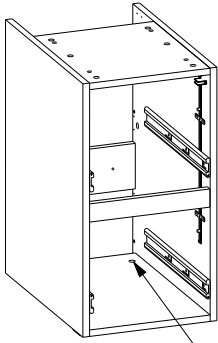
1. REMOVE AND LABEL DRAWER ASSEMBLIES TO FACILITATE UNIT LEVELING AND TOP ATTACHMENT  
REFER TO S2013-0004-00 (PG 3) FOR DRAWER REMOVAL AND INSTALLATION
2. INSTALL LEVELING GLIDES IN ALL GLIDE PLATES
3. BUILD AND LEVEL CHASSIS, THEN ASSEMBLE TOP AND MOVE TO FINAL LOCATION
4. FOR STATION BUILD:  
ASSEMBLE AND JOIN CHASSIS  
SQUARE UP CHASSIS IN FINAL LOCATION  
ATTACH TOPS TO CHASSIS/ JOIN TOPS TOGETHER
5. FOR TROUGH INSTALLATION, SEE S2013-0003-00 (PG 14)
6. FOR WORKSURFACE JOINING. SEE 19013-0021-00 (PG 18)
7. FOR WORKSURFACE WALL ATTACHMENT, SEE 12013-5044-00 (PG 21)
8. FOR HANGING MODESTY PANEL ATTACHMENT, SEE 19013-0019-00 (PG 16)
9. FOR LEG ATTACHMENT, SEE 19013-0014-00 (PG 46)
10. FOR EXTERNAL STIFFENER ATTACHMENT, SEE 19013-0015-00 (PG 51)



# CHASSIS ASSEMBLY

## PEDESTAL TYPES

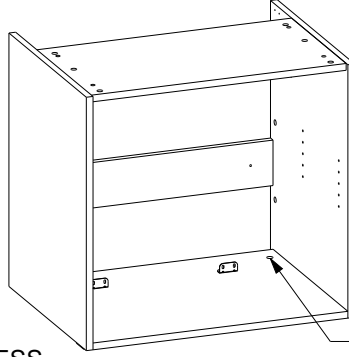
DRAWER PEDESTALS  
(DRAWERS REMOVED)



REAR GLIDE ACCESS

REMOVE & LABEL DRAWERS  
RE-INSTALL IN SAME LOCATIONS

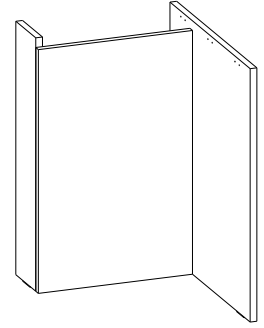
SHELF PEDESTALS  
(SHELF/ INSET BACK REMOVED)



REAR GLIDE ACCESS

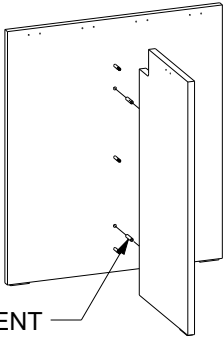
REMOVE SHELF (QUICK RELEASE)  
INSET BACK IS ATTACHED WITH SPRING CLIPS  
AT THE TOP - PULL FORWARD TO REMOVE

FALSE PEDESTALS



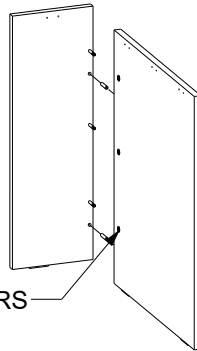
## UNASSEMBLED UNITS

WORKSURFACE JUNCTION SUPPORT



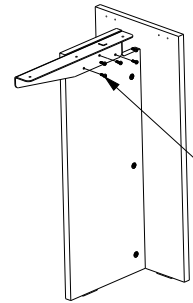
ALIGNMENT  
DOWELS

RH "L" SUPPORT



CAM FASTENERS

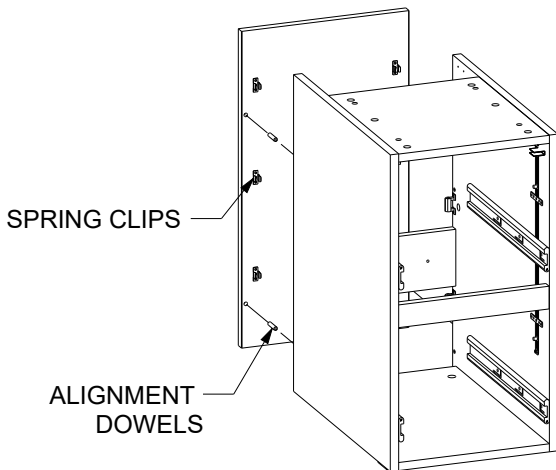
IN-LINE "T" SUPPORT



3/4"  
SCREWS

## BACK PANEL ATTACHMENT

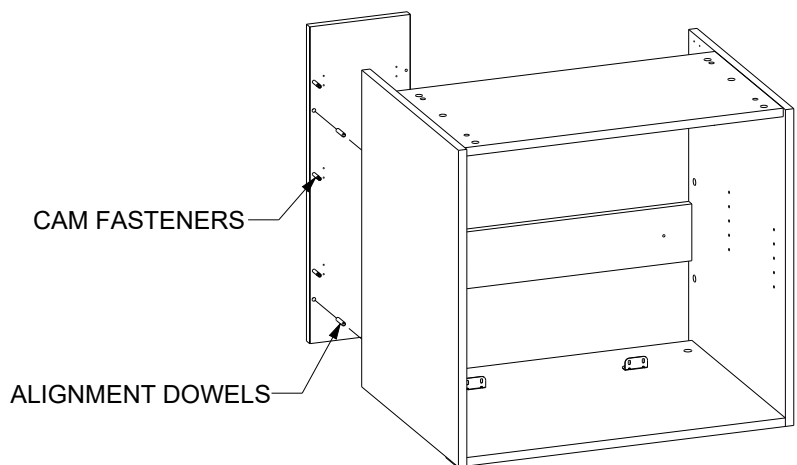
REMOVABLE BACKS



SPRING CLIPS

ALIGNMENT  
DOWELS

STRUCTURAL BACKS/ FILLER STRIP



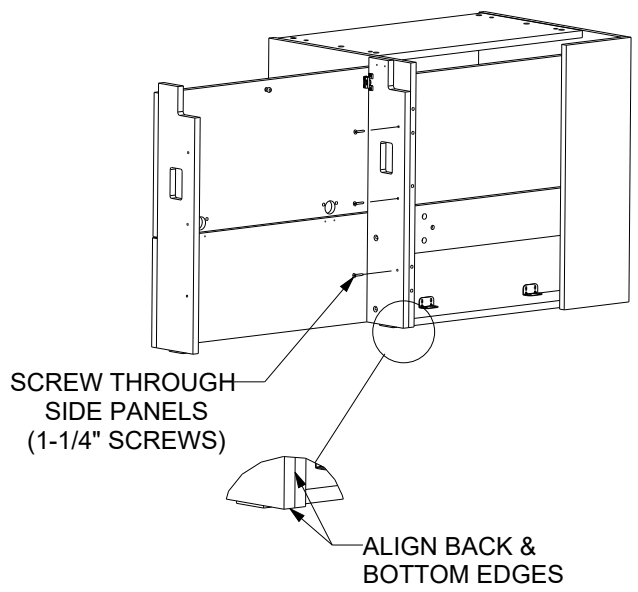
CAM FASTENERS

ALIGNMENT DOWELS

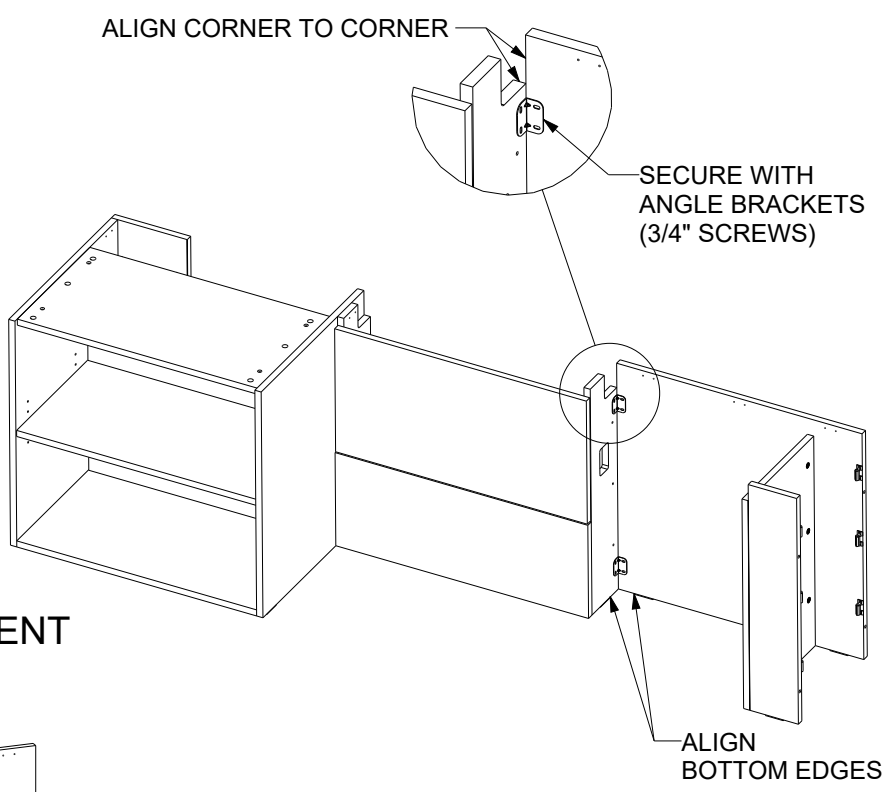
# CHASSIS ASSEMBLY

## WALL ACCESS PANEL ATTACHMENT

TO A PEDESTAL SIDE PANEL

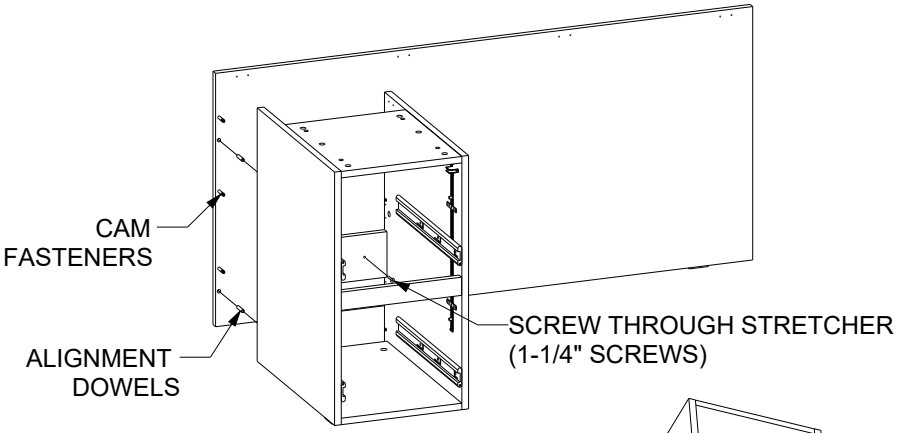


TO A FALSE PEDESTAL END PANEL

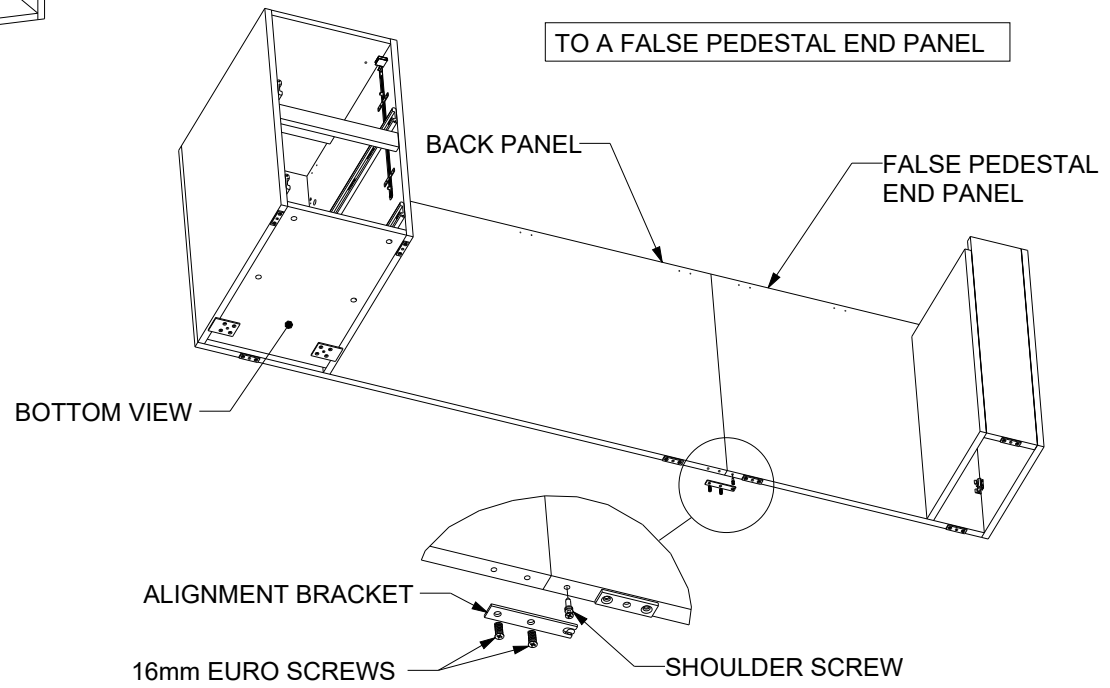


## FULL HEIGHT BACK PANEL ATTACHMENT

TO A PEDESTAL SIDE PANEL



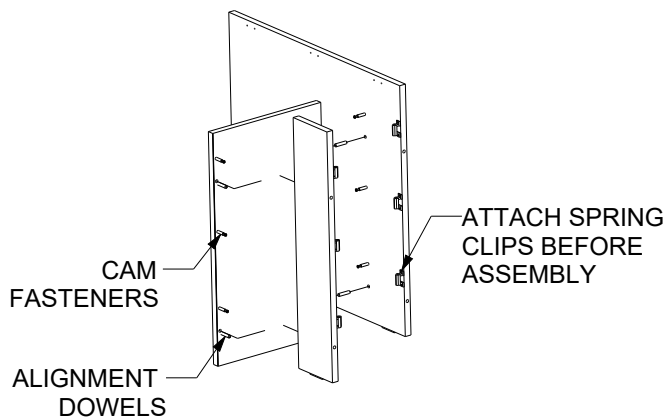
TO A FALSE PEDESTAL END PANEL



# CHASSIS ASSEMBLY

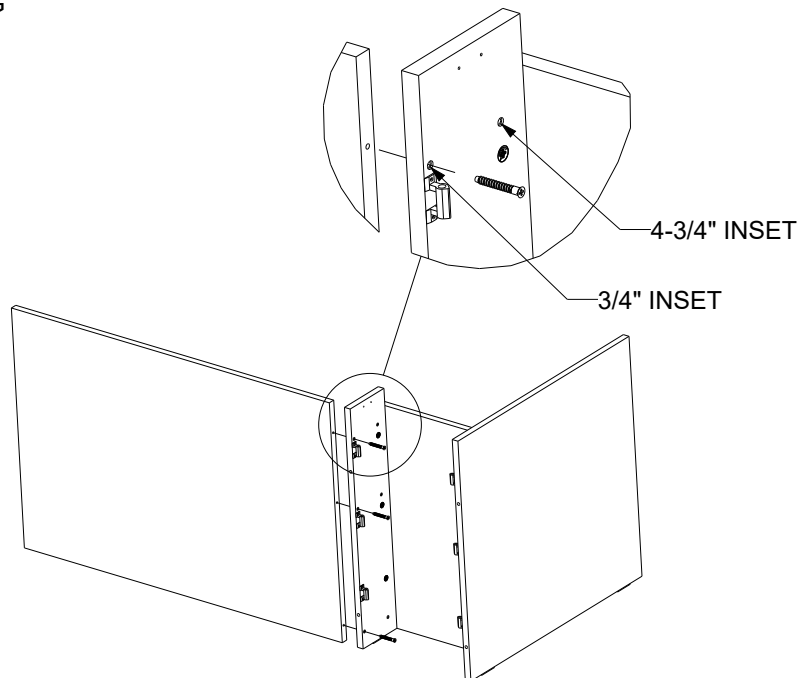
## SINGLE PEDESTAL BREAK FRONT MODESTY PANEL/ FALSE PEDESTAL ASSEMBLY (MODEL NO. GS2SDMF...)

ASSEMBLE FALSE PEDESTAL  
(LH FALSE PEDESTAL SHOWN)

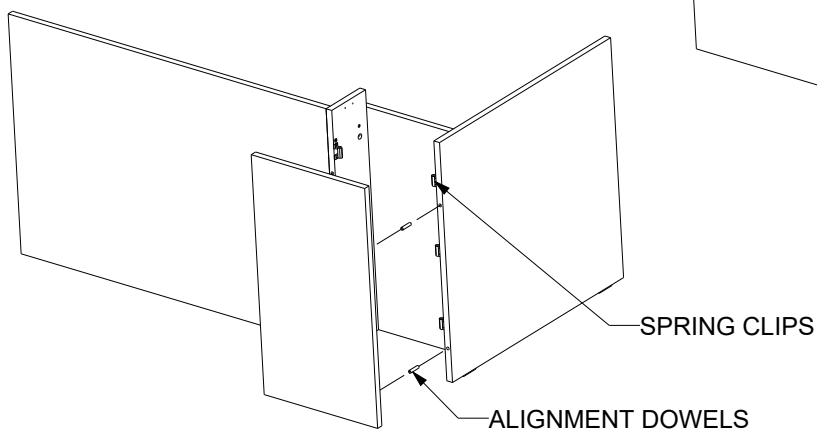


ASSEMBLE BREAK FRONT  
MODESTY PANEL

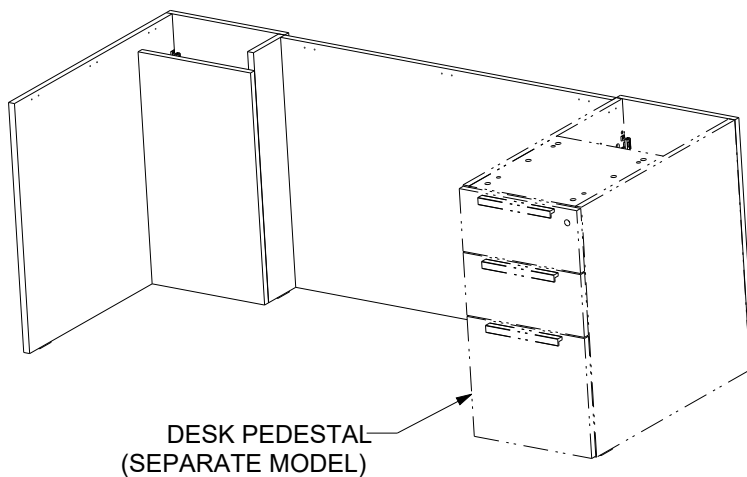
DETERMINE BREAK FRONT INSET  
DRILL OUT (3) BLIND HOLES  
ALIGN WITH MODESTY PANELS HOLES  
SECURE WITH 50mm CONFIRMAT SCREWS



ATTACH REMOVABLE  
BACK PANELS



COMPLETED CHASSIS

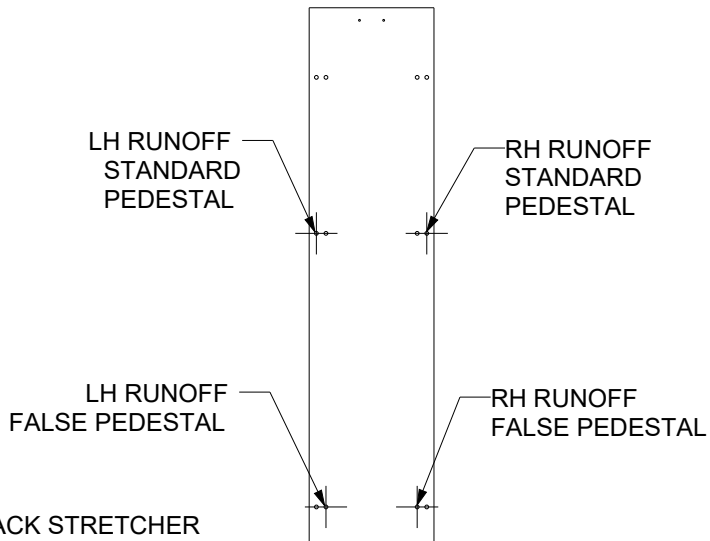
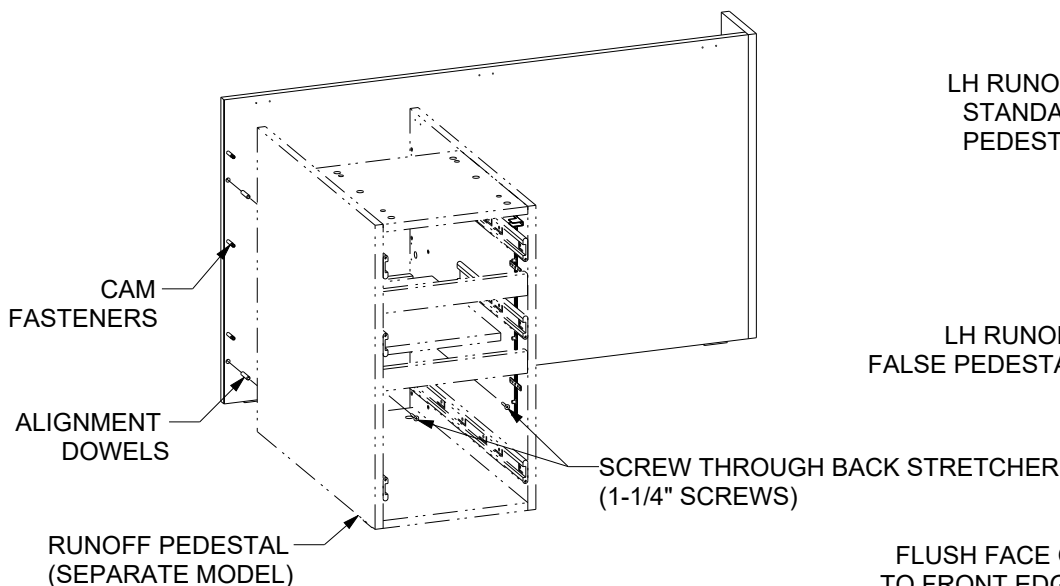


# CHASSIS ASSEMBLY

## RUNOFF ASSEMBLY AND ATTACHMENT

RUNOFF FILLER PANEL  
ATTACHMENT GUIDE  
-WHERE TO CONNECT  
TO THE RUNOFF BACK

ATTACH BACK TO RUNOFF PEDESTAL



ATTACH FILLER PANEL TO RUNOFF BACK  
AND TO STANDARD PEDESTAL SIDE

FLUSH FACE OF FILLER PANEL  
TO FRONT EDGE OF SIDE PANEL

ATTACH FILLER PANEL TO RUNOFF BACK  
AND TO FALSE PEDESTAL SIDE

INSET FACE OF FILLER PANEL  
13/16" TO FRONT EDGE OF  
FALSE PEDESTAL END PANEL

DRILL OUT (3) BLIND HOLES  
ALIGN WITH BACK PANELS HOLES  
SECURE WITH CONFIRMAT SCREWS

SECURE TO MATING PANEL  
WITH ANGLE BRACKETS

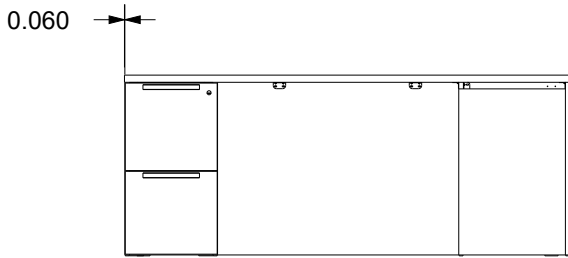
CREDENZA PEDESTAL  
(SEPARATE MODEL)

CREDENZA FALSE PEDESTAL  
(SEPARATE MODEL)

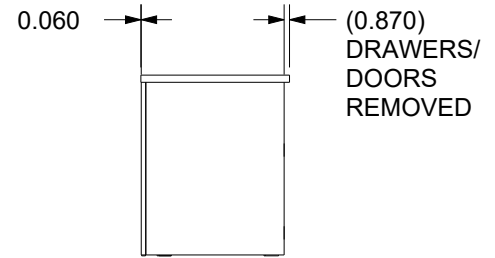
# WORKSURFACE ATTACHMENT

## FULL DEPTH WORKSURFACE OVERHANGS

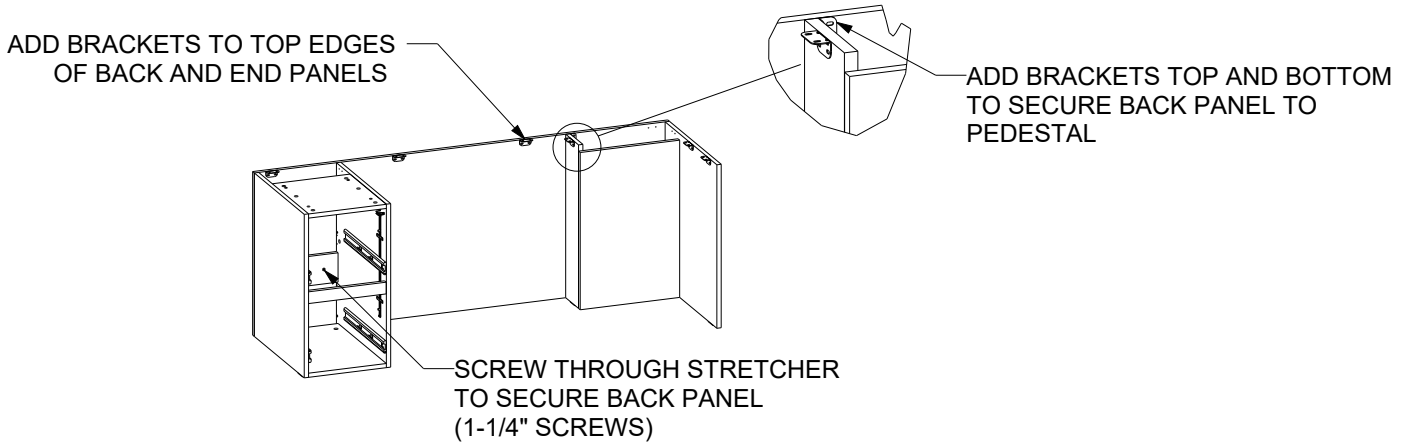
SIDE OVERHANG



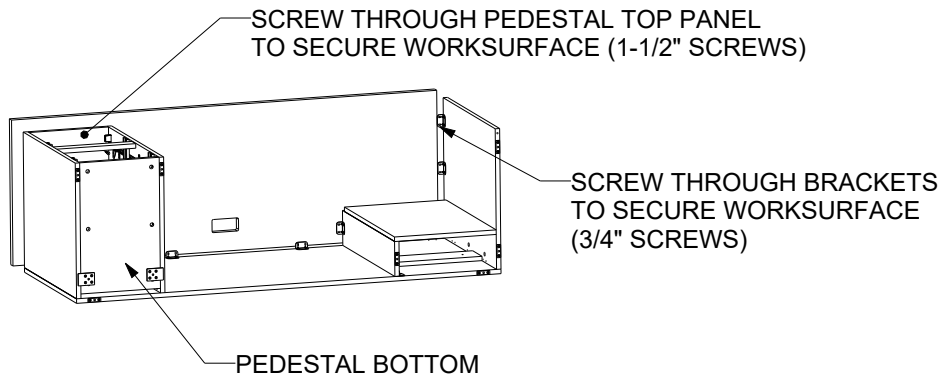
FRONT/ BACK OVERHANG



## CHASSIS PREPARATION



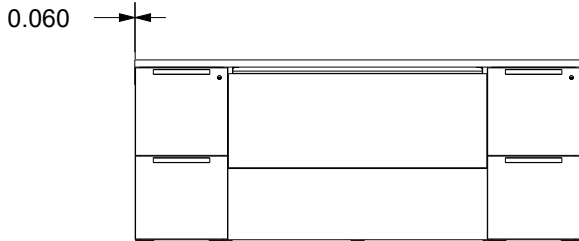
## WORKSURFACE ATTACHMENT



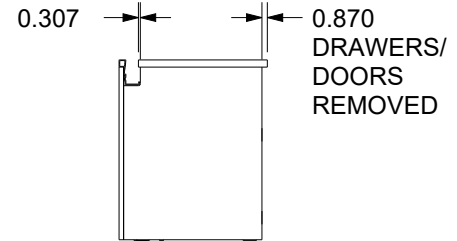
# WORKSURFACE ATTACHMENT

## TROUGH WORKSURFACE OVERHANGS

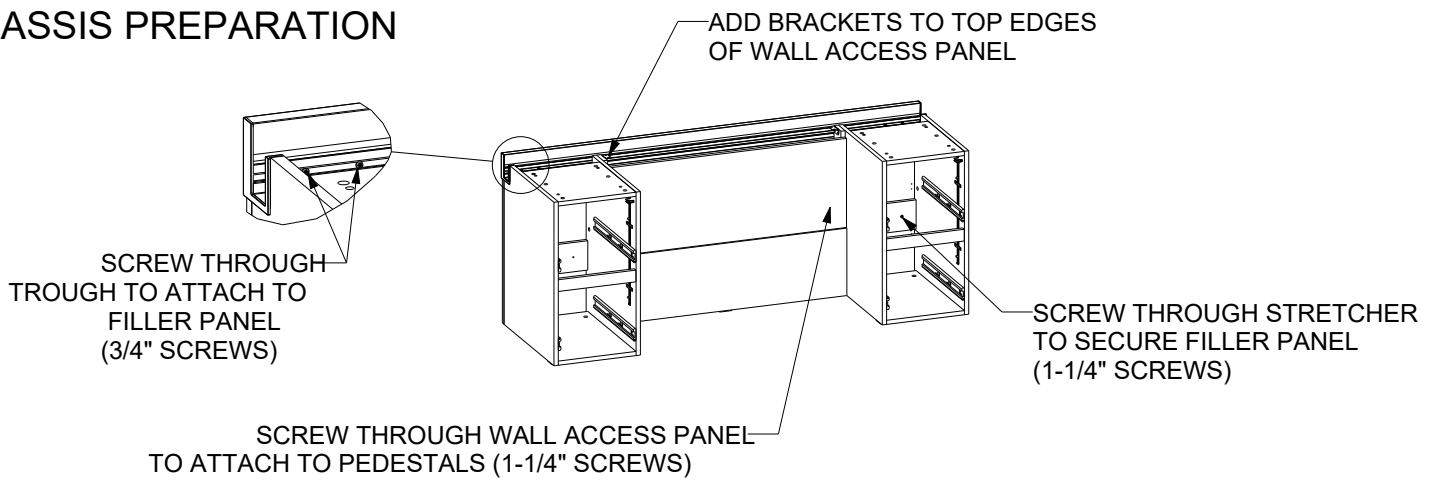
SIDE OVERHANG



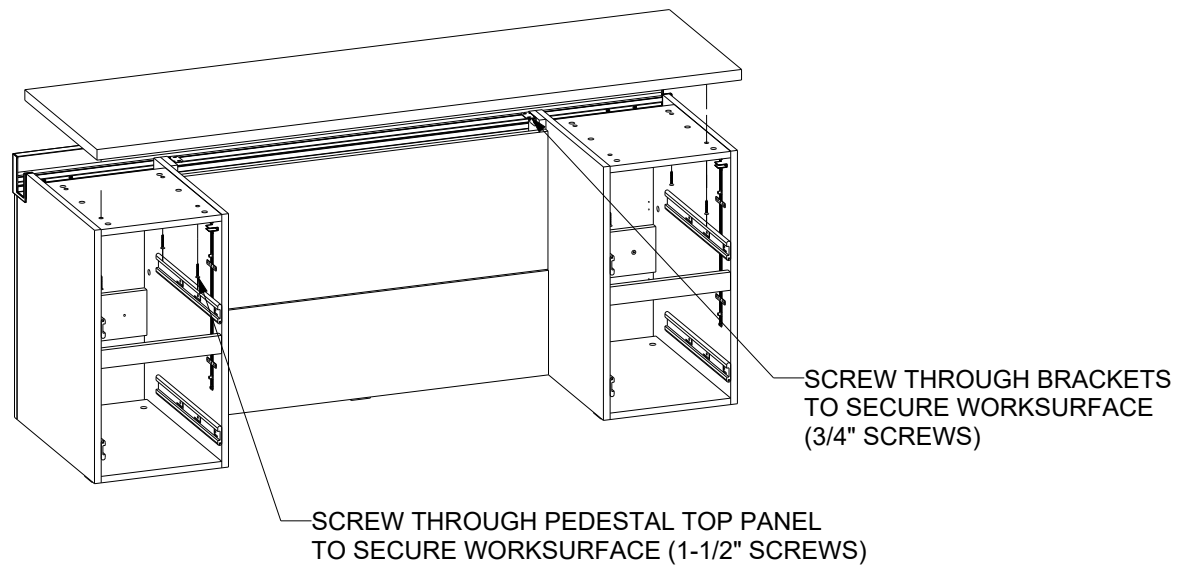
FRONT/ BACK OVERHANG



## CHASSIS PREPARATION



## WORKSURFACE ATTACHMENT



# ASSEMBLY INSTRUCTIONS

## WALL MOUNT WALL

19013-0013-00  
REV A  
DATE: 11-JUL-2018

### GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR THE METHOD AND FASTENERS USED TO ATTACH BRACKET(S) TO THE WALL. IT IS THE RESPONSIBILITY OF THE INSTALLER / END USER TO DETERMINE THE APPROPRIATE METHOD OF ATTACHMENT BASED ON THE TYPE OF WALL MATERIAL AND/OR STUDS AVAILABLE.

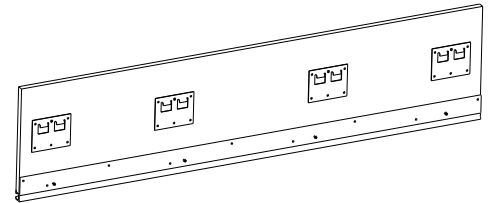
### WALL MOUNT WALL HARDWARE



WALL MOUNT BRACKET



GLIDE



### WALL MOUNT WALL SETUP

1 REMOVE THE WALL MOUNT BRACKET(S) FROM THE BACK OF THE WOOD WALL UNIT. THE BRACKET(S) ARE HELD IN PLACE BY (2) SCREWS

2 PLACE WALL MOUNT BRACKETS IN BRACKETS ON WOOD WALL AS THEY WILL BE ORIENTED ONCE MOUNTED (FIG. 1). DETERMINE THE DESIRED HEIGHT TO THE TOP OF THE OVERHEAD UNIT. MEASURE DOWN "X" INCHES FOR TOP BRACKET MOUNTING LOCATION (FIG. 2). IF APPLICABLE, MEASURE "Y" INCHES FOR MIDDLE BRACKET MOUNTING LOCATION (FIG. 3) AND/OR "Z" INCHES FOR BOTTOM BRACKET LOCATION (FIG. 4). MAKE NOTE OF THE LOCATIONS

FIG. 1

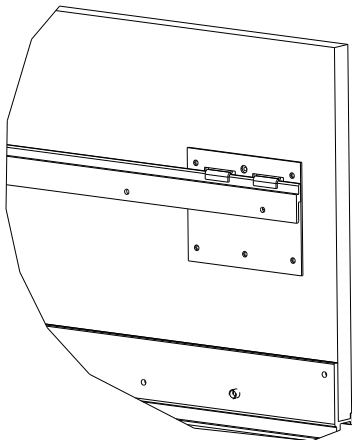


FIG. 2

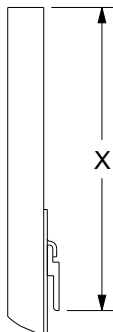


FIG. 3

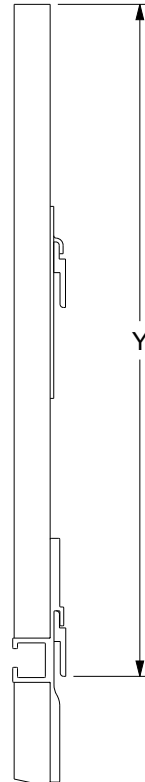
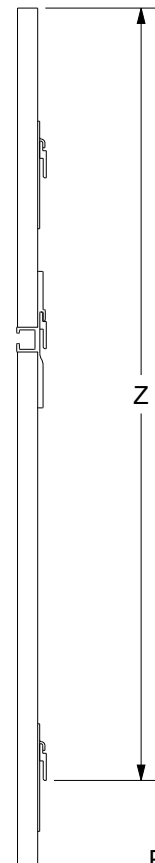


FIG. 4



# WALL MOUNT WALL SETUP

- 3 IF ONE BRACKET IS BEING USED (30", 36", 60", 66" 72" 84" & 90" WOOD WALL), ALIGN THE CENTER OF THE BRACKET WITH THE EVENTUAL CENTERLINE OF THE WOOD WALL (FIG. 5) AND MARK. IF TWO BRACKETS ARE BEING USED (96", 102" & 108"), EACH BRACKET SHOULD BE INSET 1-1/2" FROM THE EVENTUAL OUTSIDE EDGE OF THE WOOD WALL (FIG. 6). IF APPLICABLE, REPEAT FOR MIDDLE AND/OR BOTTOM BRACKET(S)

FIG. 5

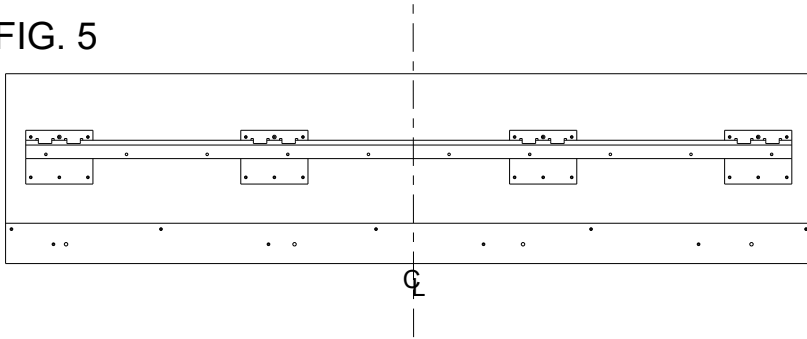
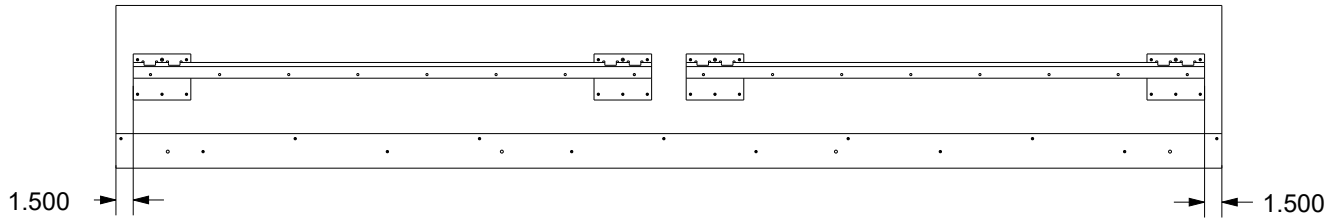


FIG. 6



- 4 PLACE THE WALL MOUNT BRACKET(S) ON THE MARKS AND BE SURE THE BRACKET IS LEVEL BEFORE FASTENING. ONCE THE BRACKET IS FASTENED, LIFT THE WOOD WALL UP AND ONTO THE BRACKET(S) MAKING SURE THE BRACKET(S) HAVE PROPERLY ENGAGED WITH THE SPADE CLIPS (FIG. 7). IF APPLICABLE, USE THE ADJUSTABLE GLIDES (FIG. 8) AT THE BOTTOM REAR OF THE WOOD WALL TO ENSURE THE UNIT IS LEVEL (MAKE SURE GLIDES ARE IN PLACE BEFORE MOUNTING THE WALL)

FIG. 7

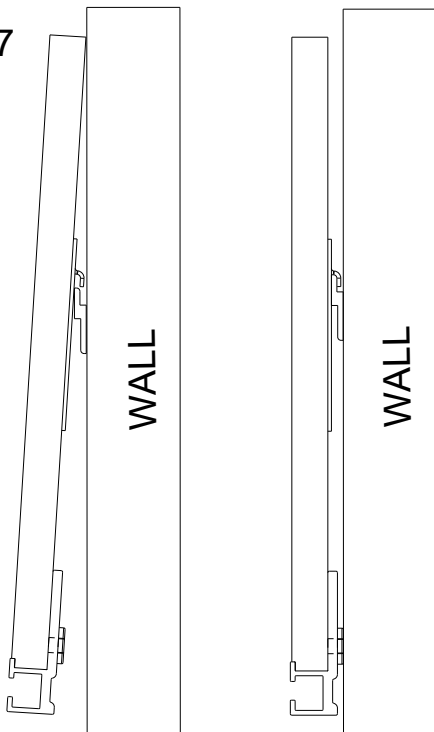
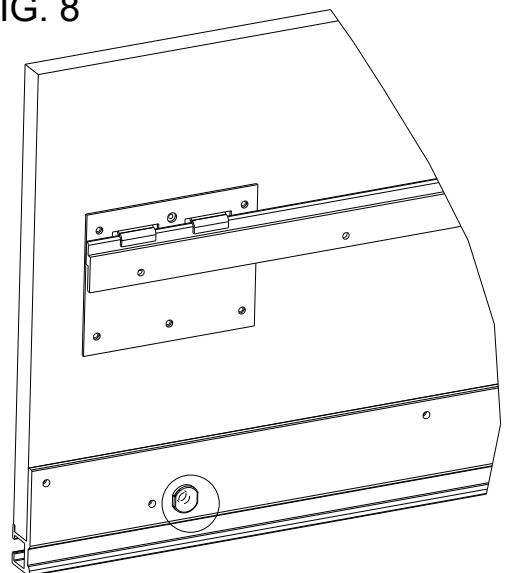


FIG. 8





# ASSEMBLY INSTRUCTIONS SHELVING

SA013-0023-00  
REV D  
Date 03-JUL-2018

## GENERAL NOTES

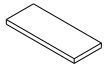
1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. INSTALLATION PROCESS FOR ACCESSORY SHELVES IS THE SAME FOR LAMINATE, WOOD, PAINT AND ALUMINUM SHELVES.

## SHELVING HARDWARE



DOWEL PIN 8MM X 38MM

\*FOR TWO PIECE ACCESSORY SHELVES\*



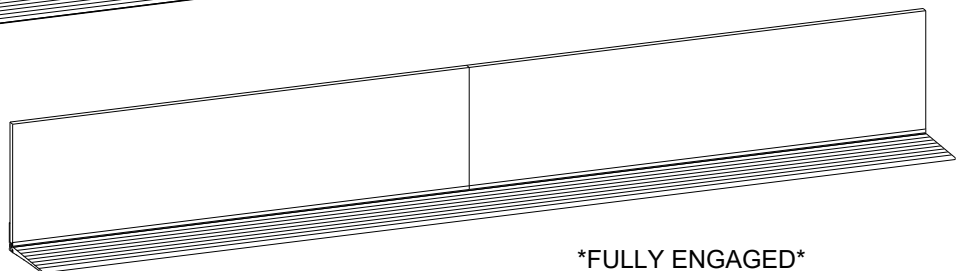
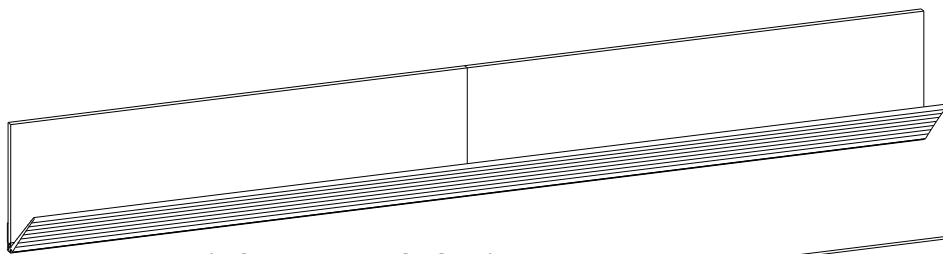
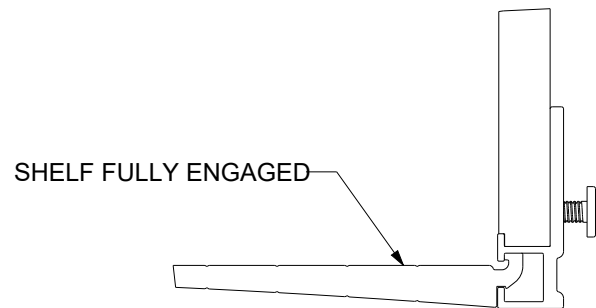
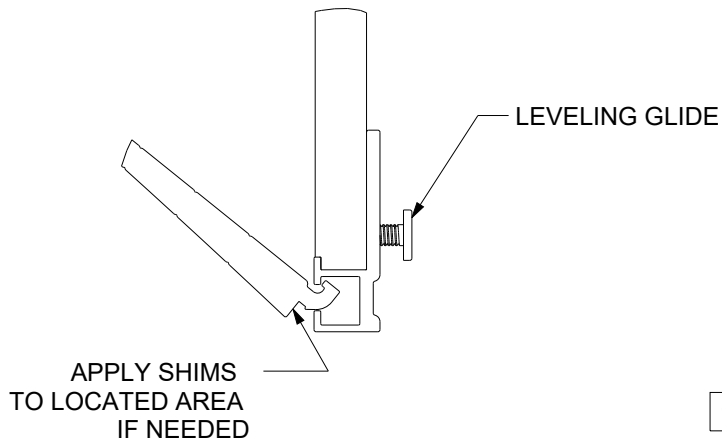
PLASTIC SELF ADHESIVE 0.5 X 0.2 X 0.03

### ALUMINUM SHELF SET UP

#### ADDITIONAL STEPS

- 1 ENGAGE LIP INSIDE OF ALUMINUM CHANNEL
- 2 CAREFULLY ROLL DOWN SHELF UNTIL FULL ENGAGEMENT

- A ADJUST LEVELING GLIDES TO LEVEL SHELF
- B APPLY SHIMS TO THE SHELF IF IT NEEDS TO BE LEVELED

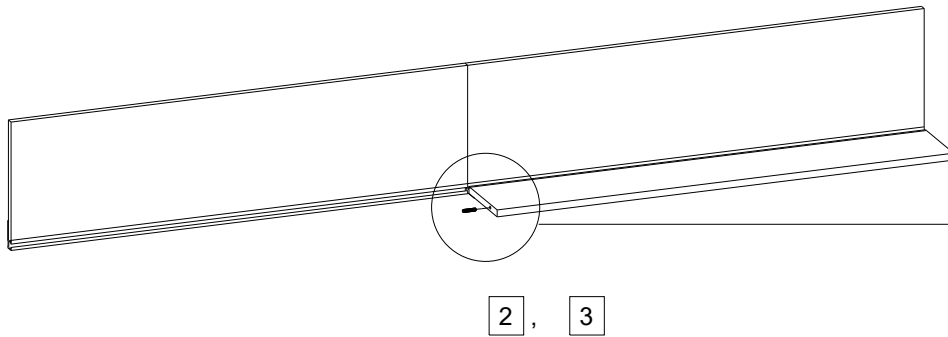
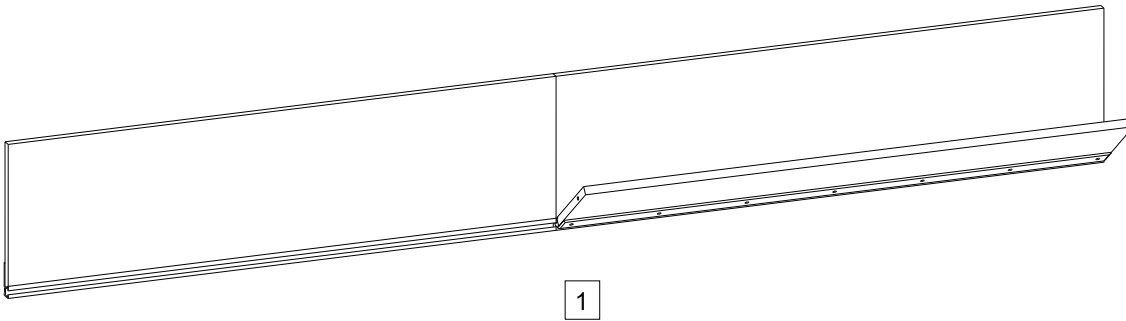


# TWO PIECE WOOD SHELF SET UP

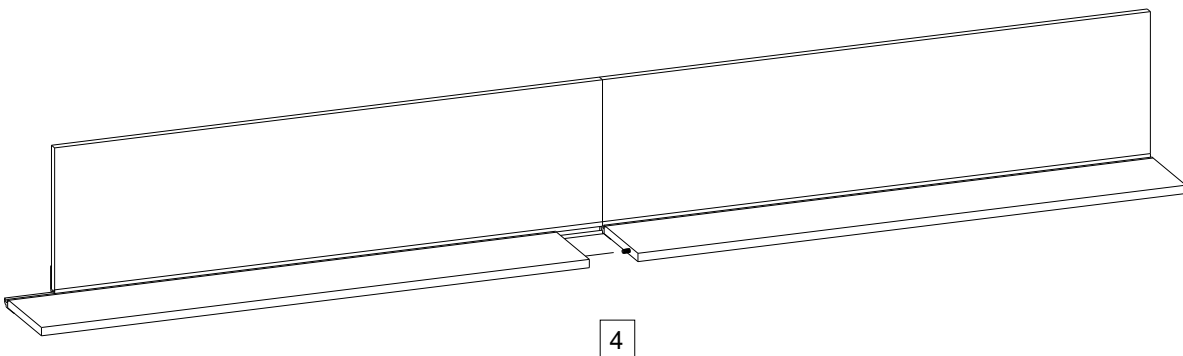
## ADDITIONAL STEPS

- 1 ENGAGE LIP INSIDE OF ALUMINUM CHANNEL
- 2 CAREFULLY ROLL DOWN SHELF UNTIL FULL ENGAGEMENT
- 3 WHEN INSTALLING A TWO PIECE SHELF, INSERT THE DOWEL PIN INTO THE FIRST SHELF THAT WAS INSTALLED
- 4 INSTALL THE SECOND SHELF IN THE SAME MANNER AS THE FIRST, THEN SLIDE THE TWO TOGETHER

- A ADJUST LEVELING GLIDES TO LEVEL SHELF
- B APPLY SHIMS TO THE SHELF IF IT NEEDS TO BE LEVELLED



DOWEL PIN



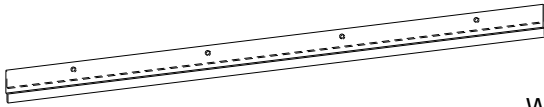
# ASSEMBLY INSTRUCTION MAGNETIC WALLS

S2013-0008-00  
REV A  
DATE: 16-JUL-2018

## GENERAL NOTES

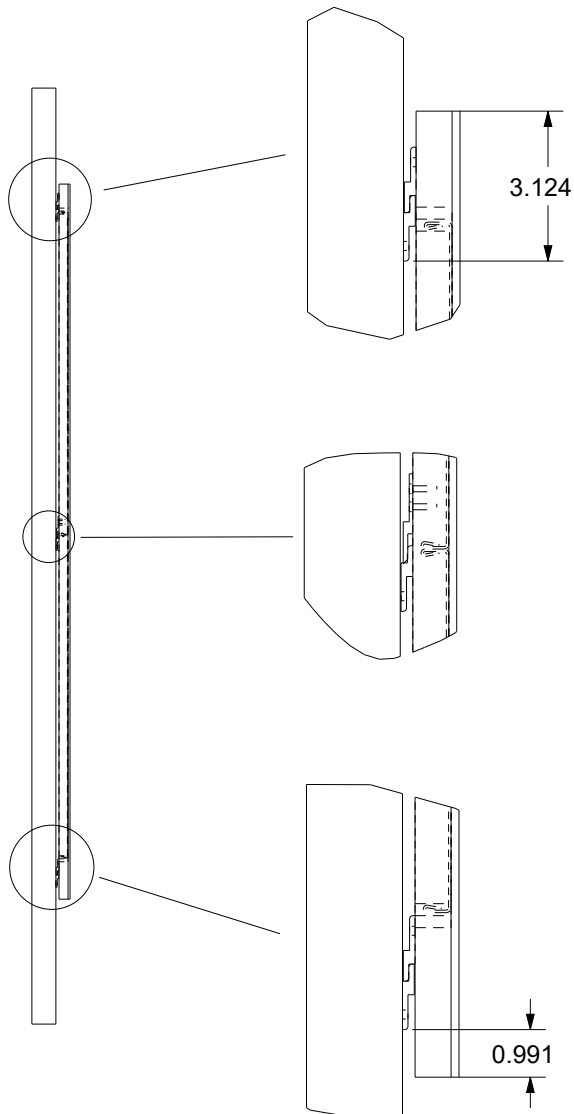
1. ALWAYS PROTECT THE MAGNETIC WALL HARDWARE AND THE MAGNETIC WALL DURING INSTALLATION
2. THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR THE METHOD AND FASTENERS USED TO ATTACH BRACKET(S) TO THE WALL. IT IS THE RESPONSIBILITY OF THE INSTALLER / END USER TO DETERMINE THE APPROPRIATE METHOD OF ATTACHMENT BASED ON THE TYPE OF WALL MATERIAL AND OR STUDS AVAILABLE.

## MAGNETIC WALLS HARDWARE



WALL MOUNT BRACKET(S)

### MAGNETIC WALL INSTALLATION SETUP



- 1 DETERMINE THE HEIGHT OF THE TOP OF THE MAGNETIC WALL
- 2 MEASURE DOWN FROM THE TOP OF THE MAGNETIC WALL TO THE DIMENSION GIVEN AND MARK THE WALL
- 3 INSTALL THE WALL MOUNT BRACKET TO THE WALL

- 1 IF CENTER BRACKETS ARE PRESENT DETERMINE THE DIMENSION FROM TOP OR BOTTOM TO THE WALL MOUNT BRACKET
- 2 MEASURE DOWN FROM THE TOP OR BOTTOM OF THE MAGNETIC WALL TO THE DIMENSION TAKEN AND MARK THE WALL
- 3 INSTALL THE WALL MOUNT BRACKET TO THE WALL

- 1 DETERMINE THE BOTTOM OF THE MAGNETIC WALL
- 2 MEASURE UP FROM THE BOTTOM OF THE MAGNETIC WALL TO THE DIMENSION GIVEN AND MARK THE WALL
- 3 INSTALL THE WALL MOUNT BRACKET TO THE WALL

# ASSEMBLY INSTRUCTIONS

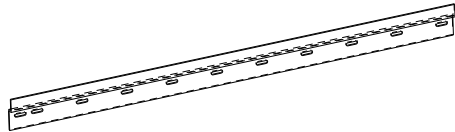
## WALL MOUNTED CABINET AND WORKWALL

SA013-0020-00  
REV: D  
DATE 09-JUL-2016

### GENERAL NOTES

1. ALWAYS PROTECT THE CABINET DURING INSTALLATION.
2. THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR THE METHOD AND FASTENERS USED TO ATTACH BRACKET(S) TO THE WALL. IT IS THE RESPONSIBILITY OF THE INSTALLER / END USER TO DETERMINE THE APPROPRIATE METHOD OF ATTACHMENT BASED ON THE TYPE OF WALL MATERIAL AND/OR STUDS AVAILABLE.
3. WHEN INSTALLING THE UNIT TO THE WALL, ALWAYS DO SO WITH THE ASSISTANCE OF ONE OR MORE PEOPLE.

### WALL MOUNT CABINET AND WORK WALL HARDWARE



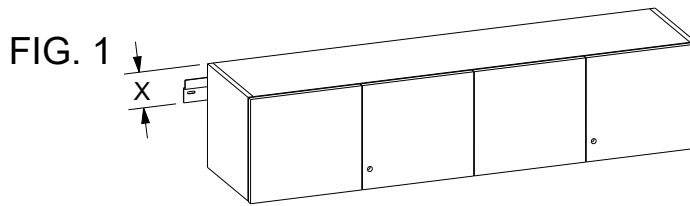
WALL MOUNT BRACKET



GLIDE

### WALL MOUNT CABINET SETUP

- 1 REMOVE THE WALL MOUNT BRACKET(S) FROM THE BACK OF THE OVERHEAD UNIT. THE BRACKET(S) ARE HELD IN PLACE BY (2) SCREWS
- 2 DETERMINE THE DESIRED HEIGHT TO THE TOP OF THE OVERHEAD UNIT. MEASURE DOWN "X" INCHES (FIG. 1) FOR BRACKET MOUNTING LOCATION AND MARK THE LOCATIONS



- 3 IF ONE BRACKET IS BEING USED (30" THRU 72" UNITS), ALIGN THE CENTER OF THE BRACKET WITH THE EVENTUAL CENTERLINE OF THE OVERHEAD (FIG. 2)  
IF TWO BRACKETS ARE BEING USED (84" THRU 108"), EACH BRACKET SHOULD BE INSET 1-1/2" FROM THE EVENTUAL OUTSIDE EDGE OF THE OVERHEAD (FIG. 3)

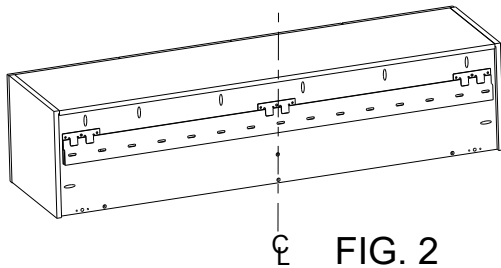


FIG. 2

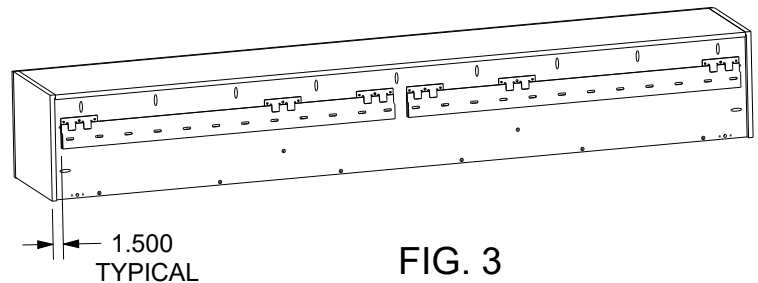


FIG. 3

- 4 PLACE THE WALL MOUNT BRACKET(S) ON THE MARKS AND BE SURE THE BRACKET IS LEVEL BEFORE FASTENING. ONCE THE BRACKET IS FASTENED, WITH ASSISTANCE LIFT THE UNIT UP AND ONTO THE BRACKET(S) MAKING SURE THE BRACKET(S) HAVE PROPERLY ENGAGED WITH THE SPADE CLIPS. USE THE ADJUSTABLE GLIDES AT THE BOTTOM REAR OF THE UNIT TO ENSURE THE UNIT IS LEVEL

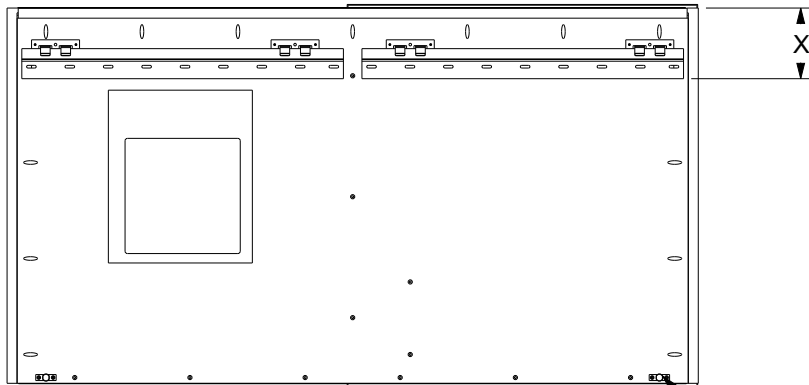
# WALL MOUNTED WORKWALL BOX SETUP

- 1 TAKE THE WALL MOUNT BRACKETS OFF OF THE UNIT FROM THEIR SHIPPING POSITION
- 2 DETERMINE THE DESIRED HEIGHT TO THE TOP OF THE UNIT. MEASURE DOWN "X" INCHES FOR BRACKET MOUNTING LOCATION AND MARK THE LOCATIONS
- 3 ONCE THE BRACKETS ARE SCREWED INTO PLACE, LIFT UNIT ONTO THE BRACKETS ATTACHED TO THE WALL

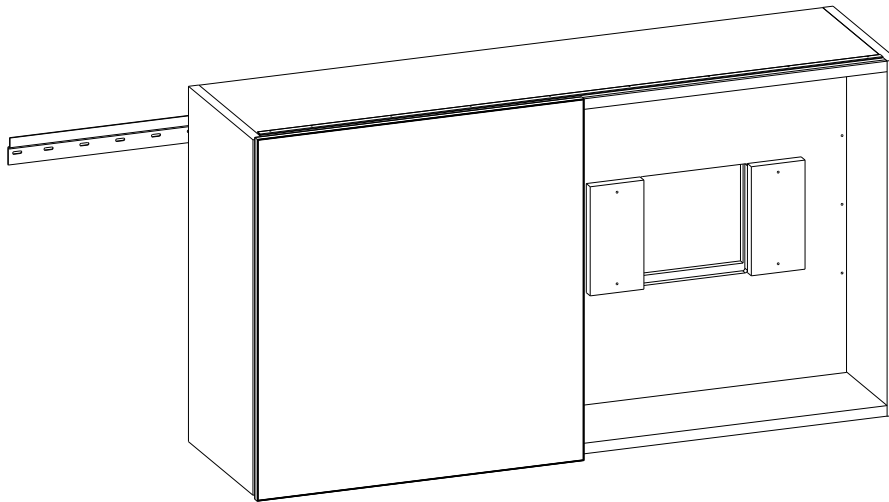
**\*\*THESE UNITS ARE VERY HEAVY AND REQUIRE SEVERAL PEOPLE TO LIFT UP INTO POSITION\*\***

**\*\*THIS INSTALLATION IS VERY SIMILAR TO WALL MOUNT CABINETS SETUP\*\***

**\*\*ALWAYS MAKE SURE THE UNIT IS LEVELED. USE GLIDES IF NEEDED\*\***



GLIDES TO BE USED IF NEEDED



**\*\*UNIT IS VERY HEAVY LIFT WITH CAUTION\*\***

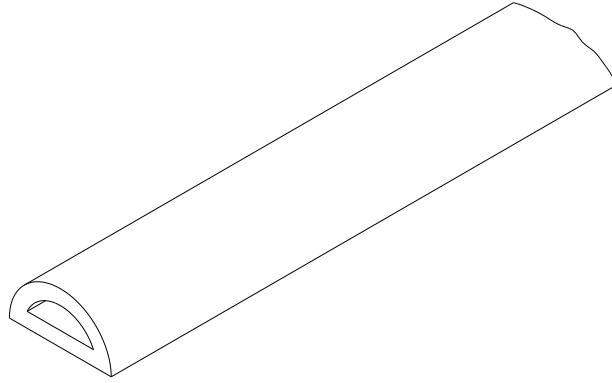
# ASSEMBLY INSTRUCTION WALL MOUNT FILLER STRIP

19013-0026-00  
REV A  
DATE: 03-DEC-2018

## GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. INSTALLTION METHOD THE SAME FOR GLASS, WALL MOUNT WALL OVERHEADS, AND TACKZONES.

## HARDWARE

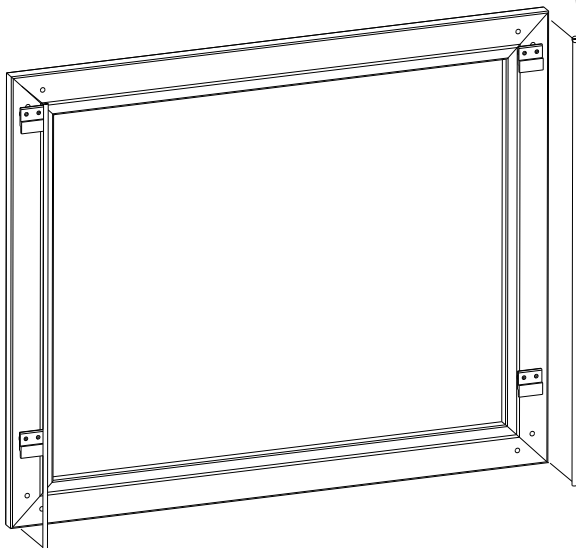
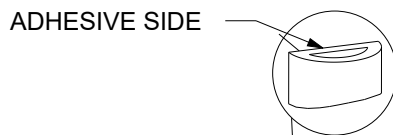


RUBBER GASKET WITH ADHESIVE

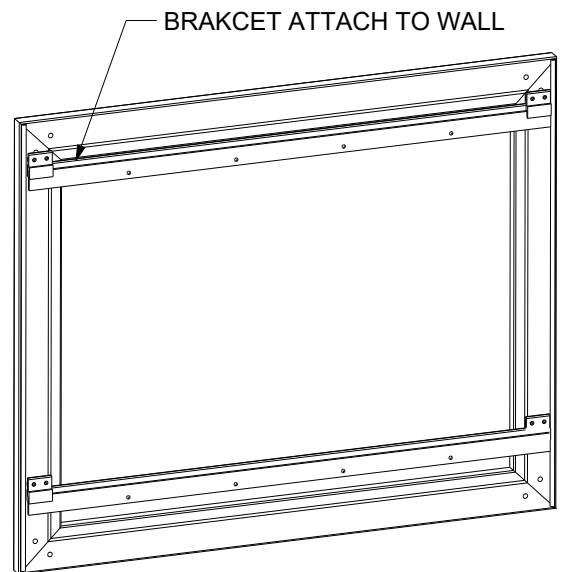
## WALL MOUNT FILLER STRIP SETUP

- 1 PLACE UNIT FACE DOWN ON A SOLID SURFACE
- 2 REMOVE STRIP REVEALING ADHESIVE AND PLACE ON BACK OF THE UNIT
- 3 ONCE ON ATTACHED TO THE WALL

\*\*YOU MAY NEED TO CUT THE RUBBER GASKET INTO STRIPS IF OBJECTS LIKE BRACKETS ARE IN THE WAY\*\*

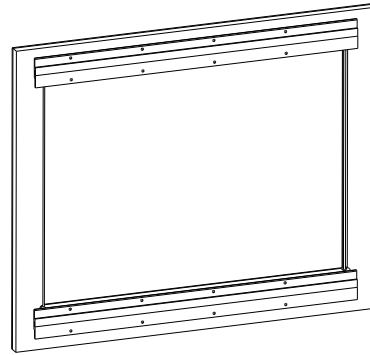
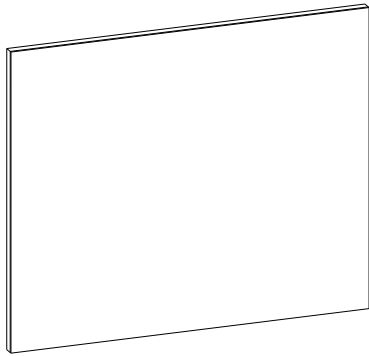


2

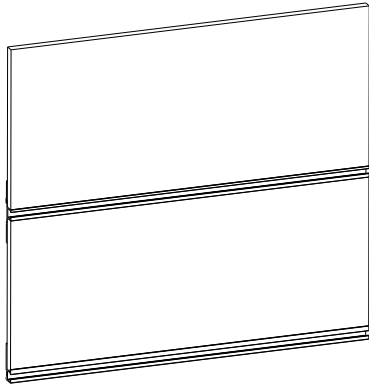


3

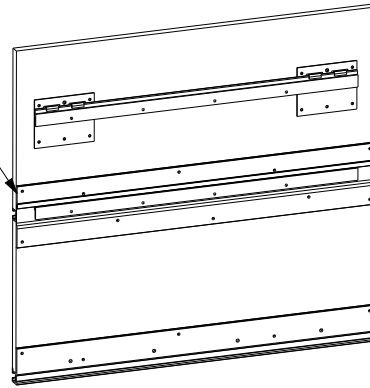
# VARIOUS EXAMPLES



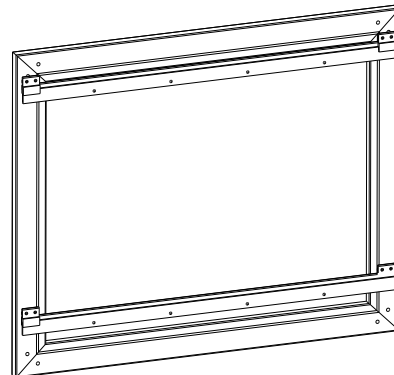
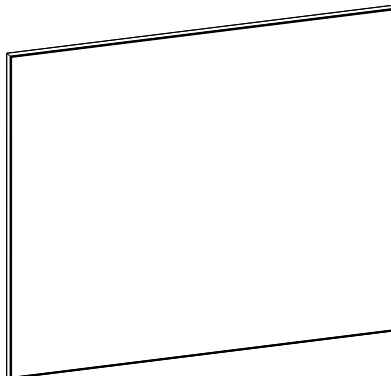
WALL MOUNT WALL TACKZONE w/ STEEL BACKER



MAY NEED TO  
CUT STRIPS



WALL MOUNT WALL OVERHEADS



WALL MOUNT GLASS WHITEBOARD IN TACKZONE

# ASSEMBLY INSTRUCTIONS SURFACE MOUNTED UNITS

SA013-0012-00  
REV B  
DATE: 16-JUL-2018

## GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.

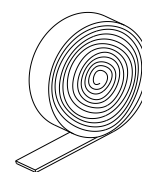
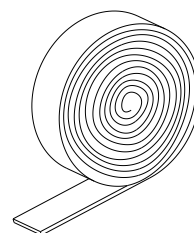
### — WARNING —

- 1) DO NOT USE THIS UNIT WITHOUT THE MOUNTING TAPE.
- 2) DO NOT LEAN ON, BUMP OR LOAD THIS UNIT FOR A PERIOD OF 12 HOURS AFTER MOUNTING.
- 3) WOOD PRODUCTS ARE HEAVIER THAN THEY APPEAR. USE AT LEAST TWO PEOPLE WHEN LIFTING OVERHEAD UNITS.
- 4) BE CERTAIN THAT UNIT IS STABLE WHEN REMOVING THE PROTECTIVE COVER FROM THE MOUNTING TAPE.

## SURFACE MOUNTING HARDWARE

FELT-BROWN SELF  
ADHESIVE BACK

MOUNTING TAPE 1/2" WIDE



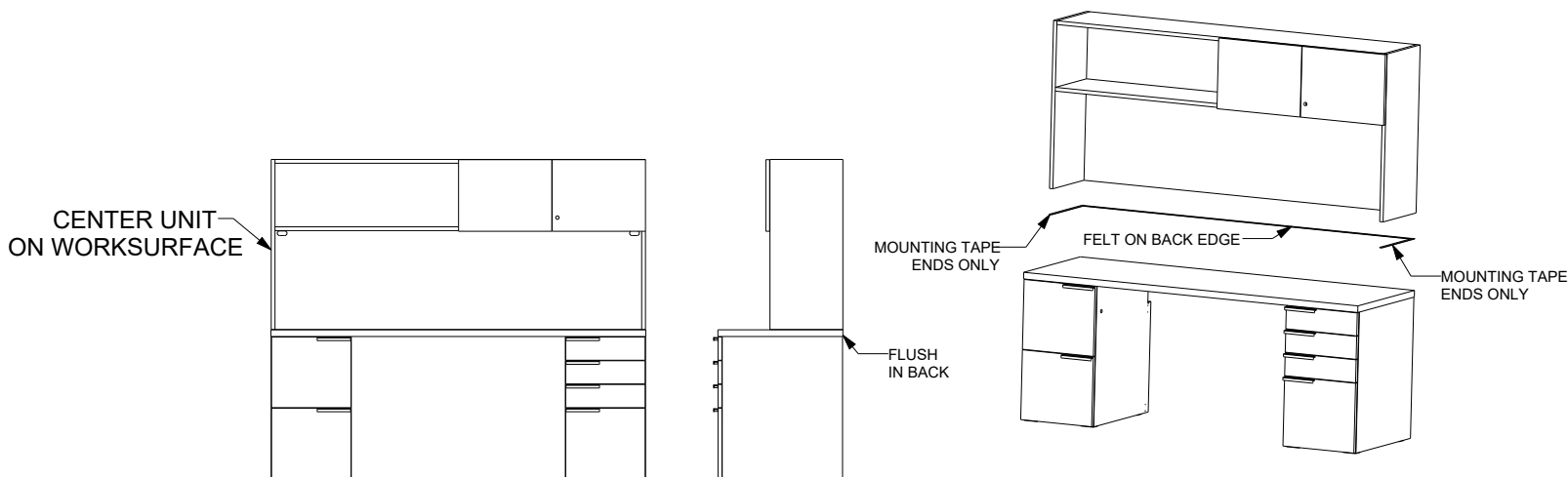
### — IMPORTANT NOTES: —

- 1) THIS UNIT IS DESIGNED TO BE PLACED ON THE SURFACE OF A DESK, CREDENZA OR RETURN. THE SURFACE MUST BE CLEAN AND FREE OF ANY WAX OR OIL RESIDUE TO ENSURE ADHESION. READ ALL INSTRUCTIONS BEFORE BEGINNING.
- 2) THE MOUNTING TAPE IS INTENDED TO BE USED AS PERMANENT INSTALLATION. ONCE INSTALLED, ATTEMPTING TO REMOVE THE OVERHEAD WILL CAUSE SEVERE DAMAGE TO THE SURFACE ON WHICH IT IS MOUNTED.

## SURFACE MOUNT UNITS SETUP

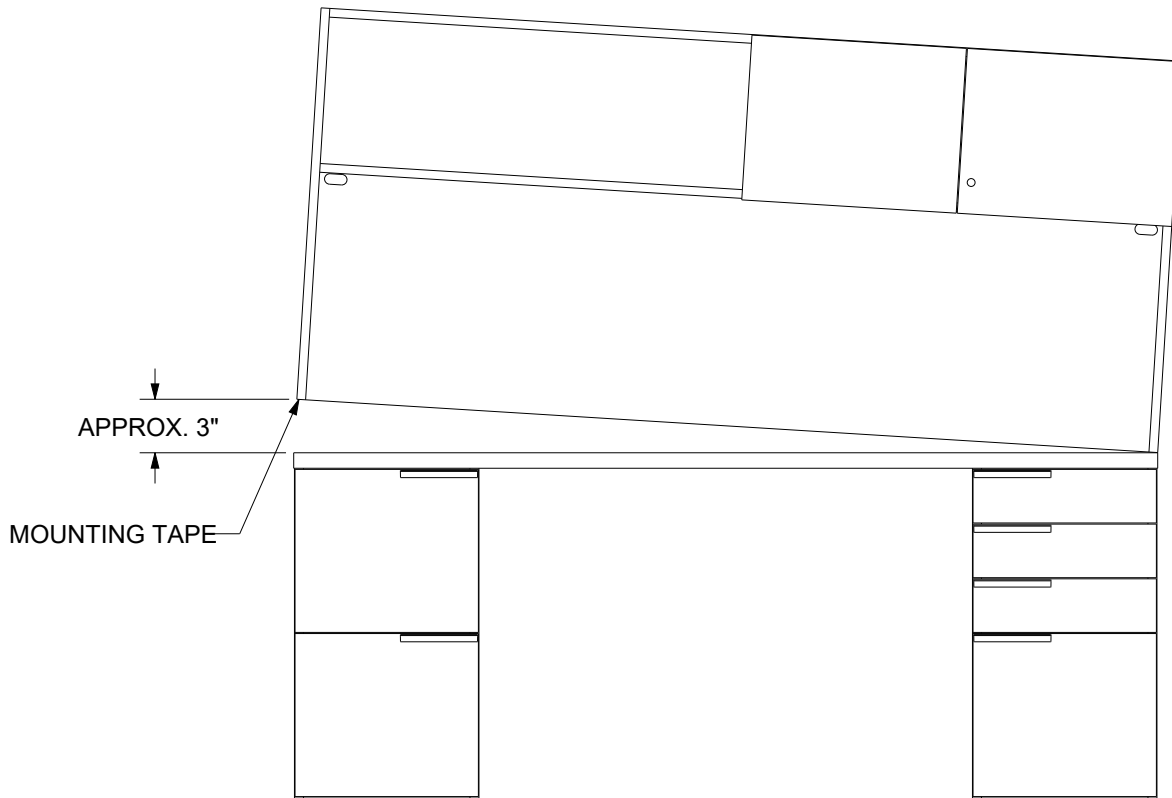
**1** LAY THE OVERHEAD UNIT ON ITS BACK AND APPLY THE TAPE TO THE BOTTOM EDGE OF THE END PANELS. NEXT APPLY THE FELT TO THE BOTTOM EDGE OF THE BACK PANEL (AND FRONT PANEL IF IT EXISTS). TRIM OFF ANY EXCESS (DO NOT REMOVE PROTECTIVE COVER FROM MOUNTING TAPE)

**2** PLACE SURFACE MOUNTED UNIT ON THE WORKSURFACE(S) IT IS TO BE MOUNTED ON. POSITION UNIT FROM BACK EDGE OF LOWER UNIT AS SHOWN AND CENTER SIDE TO SIDE AND MARK ITS LOCATIONS WITH MASKING TAPE





3 LIFT ONE END OF THE UNIT APPROXIMATELY 3" AS SHOWN. REMOVE PROTECTIVE COVER FROM THE TAPE, THEN CAREFULLY LOWER UNIT BACK INTO THE POSITION MARKED BY THE MASKING TAPE. REPEAT THIS PROCEDURE FOR THE OTHER END PANEL



# ASSEMBLY INSTRUCTIONS

## SMC GLASS INSERT

SA013-0025-00  
REV B  
03-JUL-2018

### GENERAL NOTES

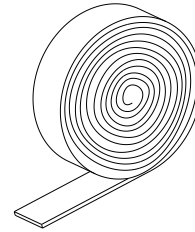
1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. SURFACE MOUNTED TACKBOARDS WILL INSTALL IN THE SAME FASHION AS GLASS.
3. ONE PIECE SURFACE MOUNTED TACKBOARDS WILL HAVE VELCRO IN THE SAME POSITIONS.

### SMC GLASS INSERT HARDWARE

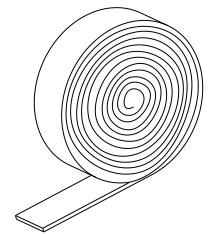
MAGNET .375 DIA X .50H  
QTY = 1 (6 PER PACK)  
MAGNETS (ACCESSORY)



VELCRO 1" LATCH  
ADHESIVE BACK

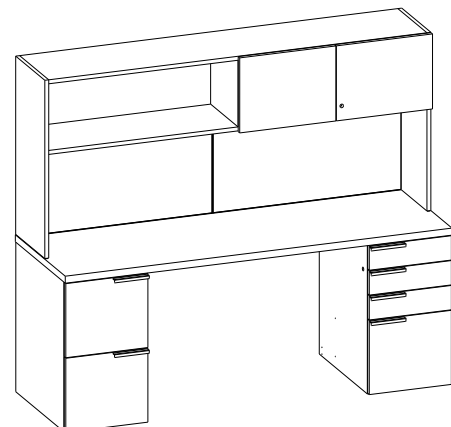
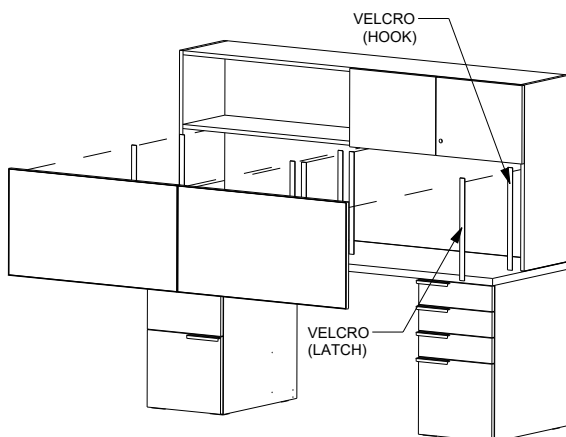


VELCRO 1" HOOK  
ADHESIVE BACK



### SMC GLASS INSERT SETUP

- 1 SURFACE MOUNTED OVERHEAD CABINET AND SUPPORT UNITS SHOULD BE PROPERLY INSTALLED AND LEVELED BEFORE PROCEEDING
- 2 CUT VELCRO INTO LENGTHS APPROX. 1" SHORTER THAN VERTICAL HEIGHT OF ALUMINUM FRAME. THE GLASS FRAME WILL GET TWO STRIPS OF VELCRO APROX. 1/2" IN FROM VERTICAL EDGES ON BACKSIDE. REMOVE ADHESIVE FILM COVERING AND FIRMLY PRESS INTO POSITION (CHECK TO ENSURE ALL ADHERING SURFACES ARE CLEAN)
- 3 CUT AND APPLY MATING VELCRO STRIPS. PEEL OFF ADHESIVE FILM COVERING AND CAREFULLY POSITION GLASS PANEL INTO VSU, PRESSING FIRMLY AGAINST BACK PANEL



# ASSEMBLY INSTRUCTION

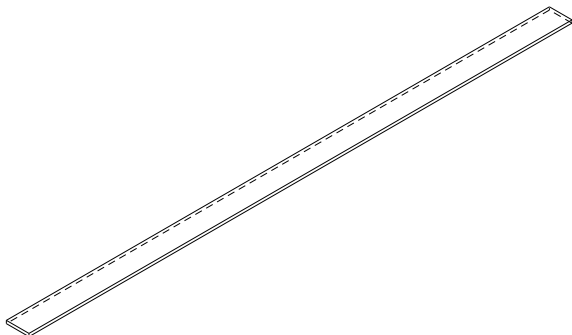
## EXTERNAL TOPS

19013-0025-00  
REV A  
DATE: 14-NOV-2018

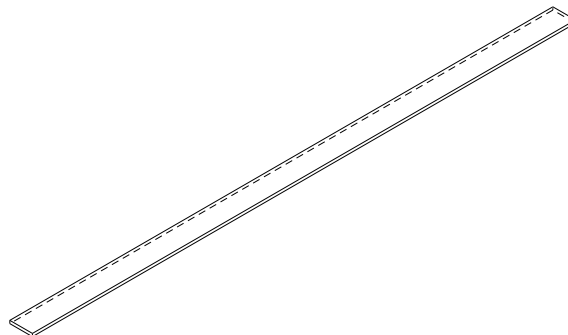
### GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. ONCE THE TAPE IS APPLIED TO THE UNIT, IT WILL NOT COME OFF WITHOUT DAMAGING THE UNIT.

### HARDWARE



DOUBLE SIDED TAPE



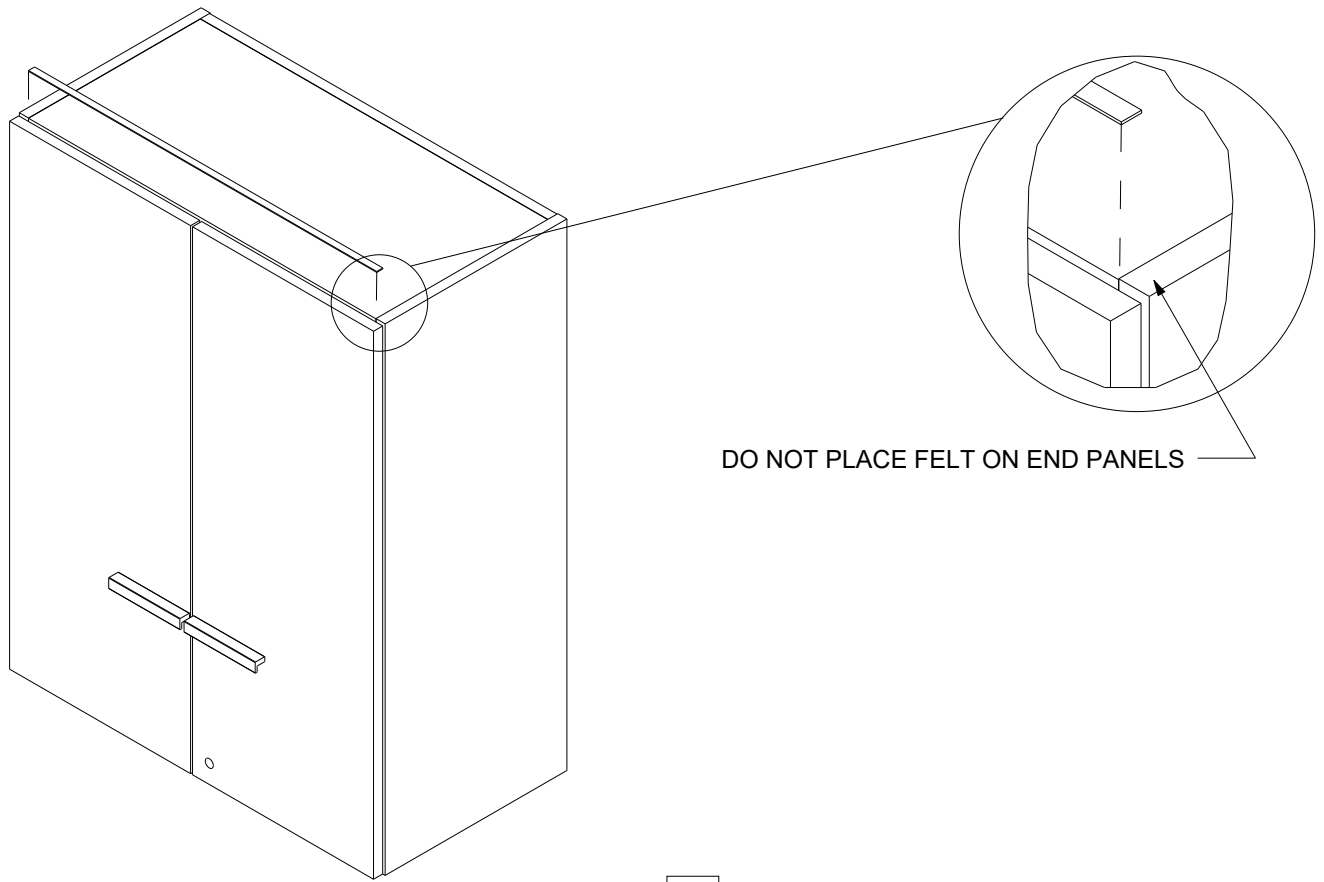
FELT

### EXTERNAL TOPS SETUP

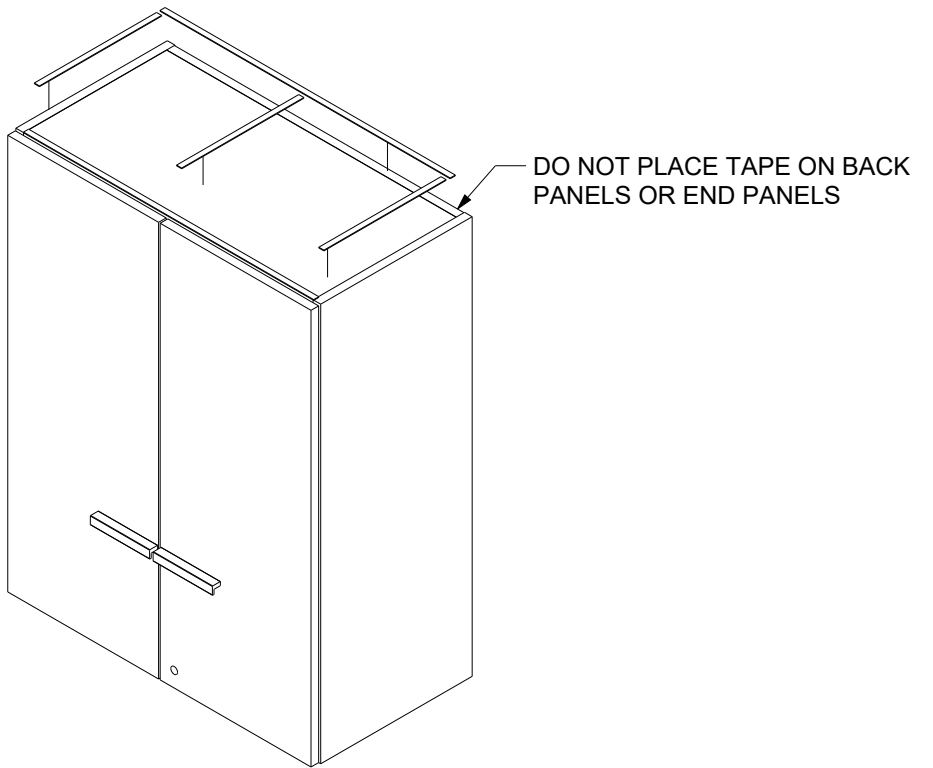
- 1 HAVE THE UNIT WHICH IS GETTING THE EXTERNAL TOP IN A COMFORTABLE POSITION AS TO PLACE THE TOP ON WITH EASE (MAY BE EASIER TO NOT HAVE THE UNIT IN THE FINAL POSITION IF POSSIBLE)
- 2 PLACE THE FELT ALONG THE FRONT EDGE OF THE CHASSIS (THIS WILL MAKE IT SO THE TAPE DOES NOT GO OVER THE FRONT)
- 3 ONCE THE FELT IS ON, CUT THE DOUBLE SIDED TAPE AND PLACE EVEN STRIPS ON THE EDGES AND IN THE MIDDLE (DO NOT PLACE THE TAPE ON THE END PANELS. IF THIS IS DONE, THE TOP WILL SIT TOO HIGH AND THERE WILL BE A GAP)
- 4 PLACE ONE FINAL STRIP ALONG THE BACK EDGE OF THE UNIT
- 5 CAREFULLY PLACE THE TOP ON THE UNIT

**\*\*TRY TO GET THE TOP AS EVEN AS POSSIBLE WITH THE UNIT. THERE SHOULD ROUGHLY BE A 1/16" OFFSET FROM THE FRONT OF THE UNITS WITH AND WITHOUT A DOOR\*\***

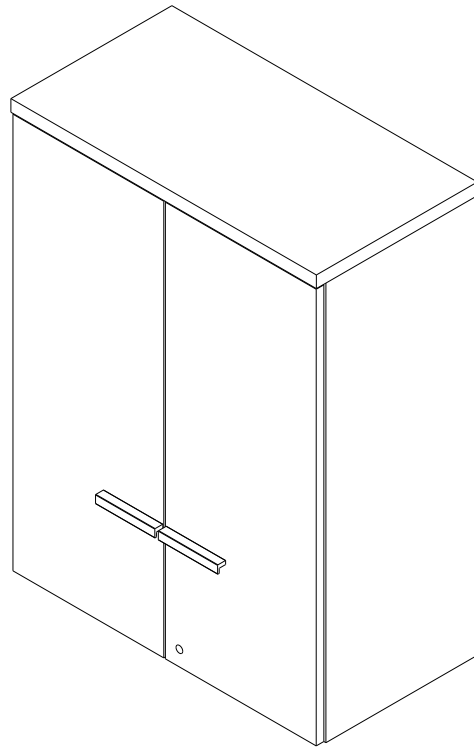
**\*\*WITH LARGER UNITS, IT IS RECOMMENDED TO USE MORE STRIPS OF THE DOUBLE SIDED TAPE\*\***



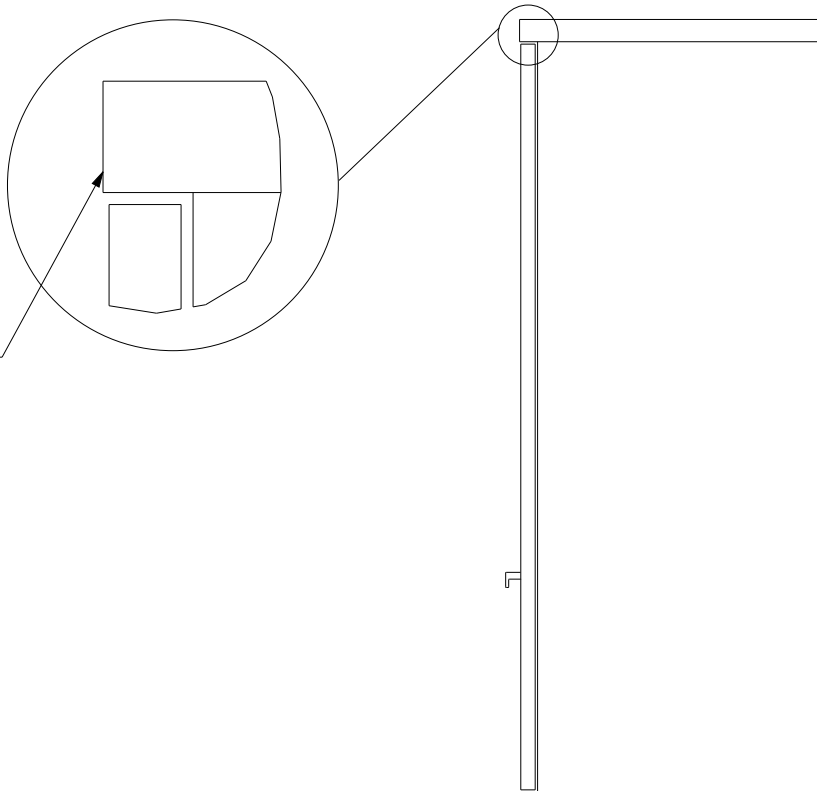
2



3 , 4



WALL MOUNTS ARE FLUSHED ON SIDE, SURFACE MOUNTS ARE 1/16" OVERHANG BOTH SIDES AND TOWERS ARE 1/32" OVERHANG BOTH SIDES



ROUGHLY 1/16" OFFSET

# ASSEMBLY INSTRUCTIONS

19013-0014-00  
REV B  
DATE: 19-NOV-2018

## GENERAL NOTES

## LEGS

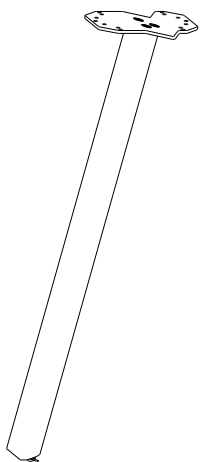
1. ALWAYS PROTECT THE WORKSURFACE DURING INSTALLATION.
2. ALWAYS LEVEL UNIT(S) AT FINAL LOCATION.
3. WHEN ATTACHING GLASS SLAB BASES, RIBS SHOULD FACE OUT.

-WARNING-

IF YOU ARE PLACING THESE LEGS ON A SOLID SURFACE TOP, IT IS VERY IMPORTANT TO MAKE SURE YOU USE THE 3/4" LONG SCREWS. IF YOU USE THE 1" OR 7/8" LONG SCREW YOU WILL BREAK YOUR TOP. THE MANUFACTURER ASSUMES NO RESPONSIBILITY FOR TOPS THAT BREAK WHEN USING THE WRONG SCREW.

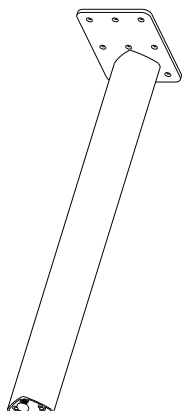
### ANGLED LEG HARDWARE

ANGLED LEG W/GLIDE



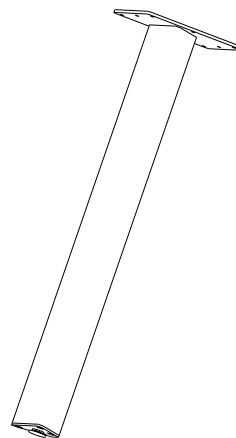
### VERTICAL LEG HARDWARE

VERTICAL LEG W/GLIDE

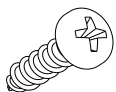


### COLUMN LEG HARDWARE

COLUMN LEG W/GLIDE



PAN HEAD WOOD SCREW 12X1"



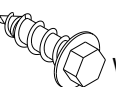
FLAT HEAD WOOD SCREW 10X1"



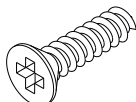
HEX HEAD WOOD SCREW 10X7/8"



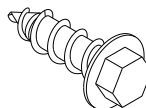
HEX HEAD WOOD SCREW 10X3/4"



FLAT HEAD WOOD SCREW 10X3/4"

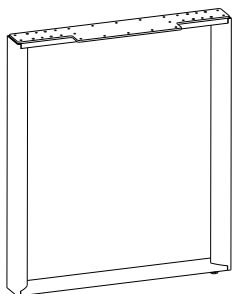


HEX HEAD WOOD SCREW 10X3/4"



### ALUMINUM PANEL LEG HARDWARE

ALUMINUM PANEL LEG

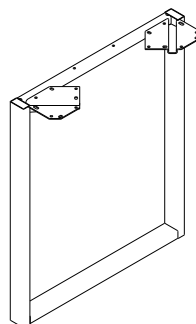


FLAT HEAD WOOD SCREW 10X1"

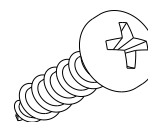


### STEEL PANEL LEG HARDWARE

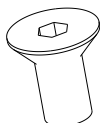
STEEL PANEL LEG



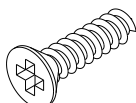
PAN HEAD WOOD SCREW 12X1"



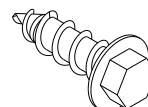
FLAT HEAD MACHINE SCREW 5/16-18X5/8"  
(3/16 ALLEN WRENCH REQUIRED)



FLAT HEAD WOOD SCREW 10X3/4"

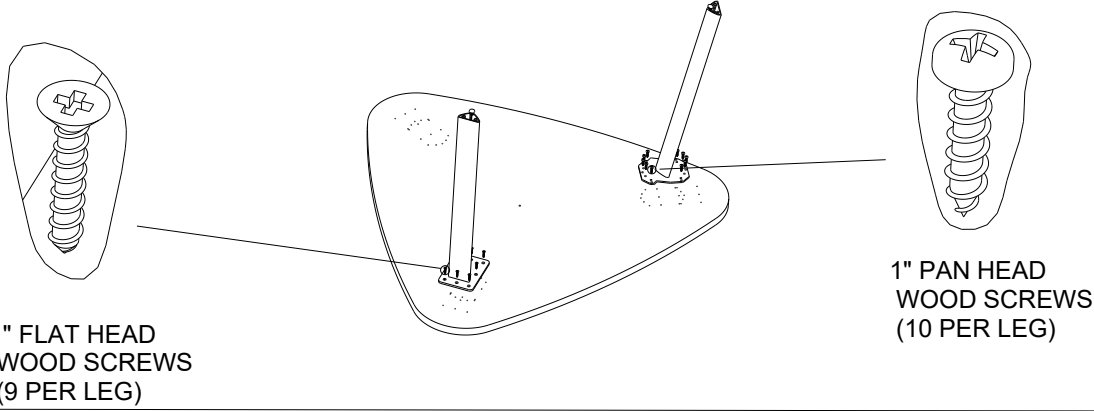


HEX HEAD WOOD SCREW 10X3/4"



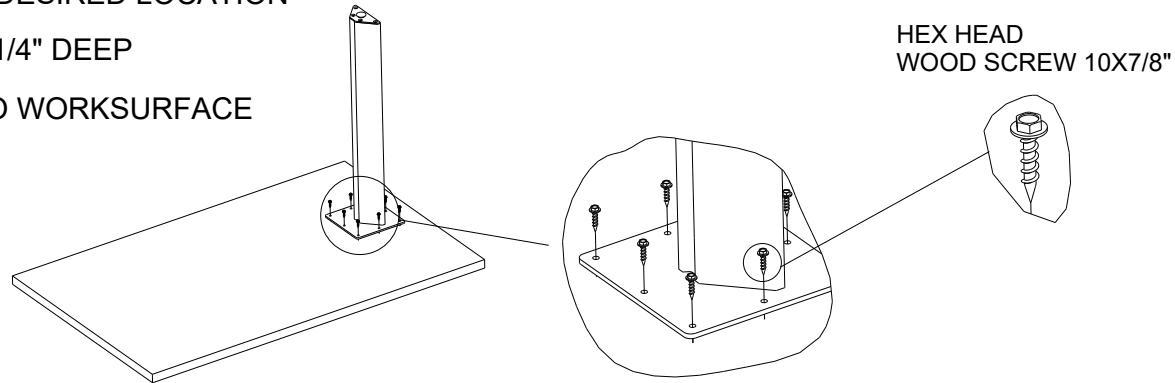
# ANGLED / VERTICAL LEG ATTACHMENT SETUP

- 1 ATTACH LEG TO WORKSURFACE USING PILOT HOLES



# COLUMN LEG ATTACHMENT SETUP

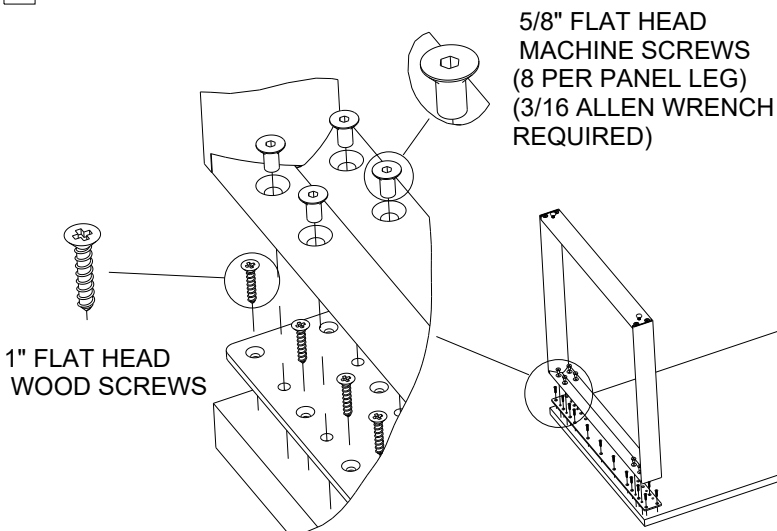
- 1 PLACE COLUMN LEG AT DESIRED LOCATION
- 2 DRILL 1/8" PILOT HOLES 1/4" DEEP
- 3 ATTACH COLUMN LEG TO WORKSURFACE



# PANEL LEG ATTACHMENT SETUP

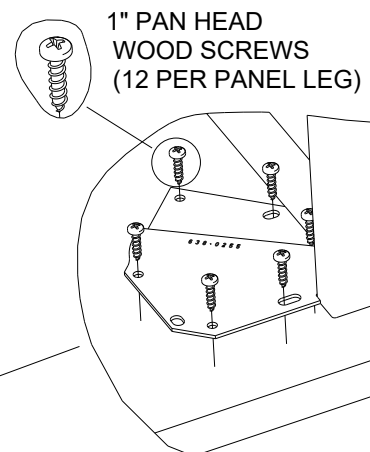
## ALUMINUM PANEL LEG

- 1 CENTER PANEL LEG BRACKET TO WORKSURFACE  
INSET 1/16" FROM EDGE AND DRILL 1/8" PILOT HOLES 1/4" DEEP
- 2 ATTACH PANEL LEG BRACKET TO WORKSURFACE
- 3 ATTACH PANEL LEG TO PANEL LEG BRACKET
- 4 INSERT GLIDES INTO SLAB BASES



## STEEL PANEL LEG

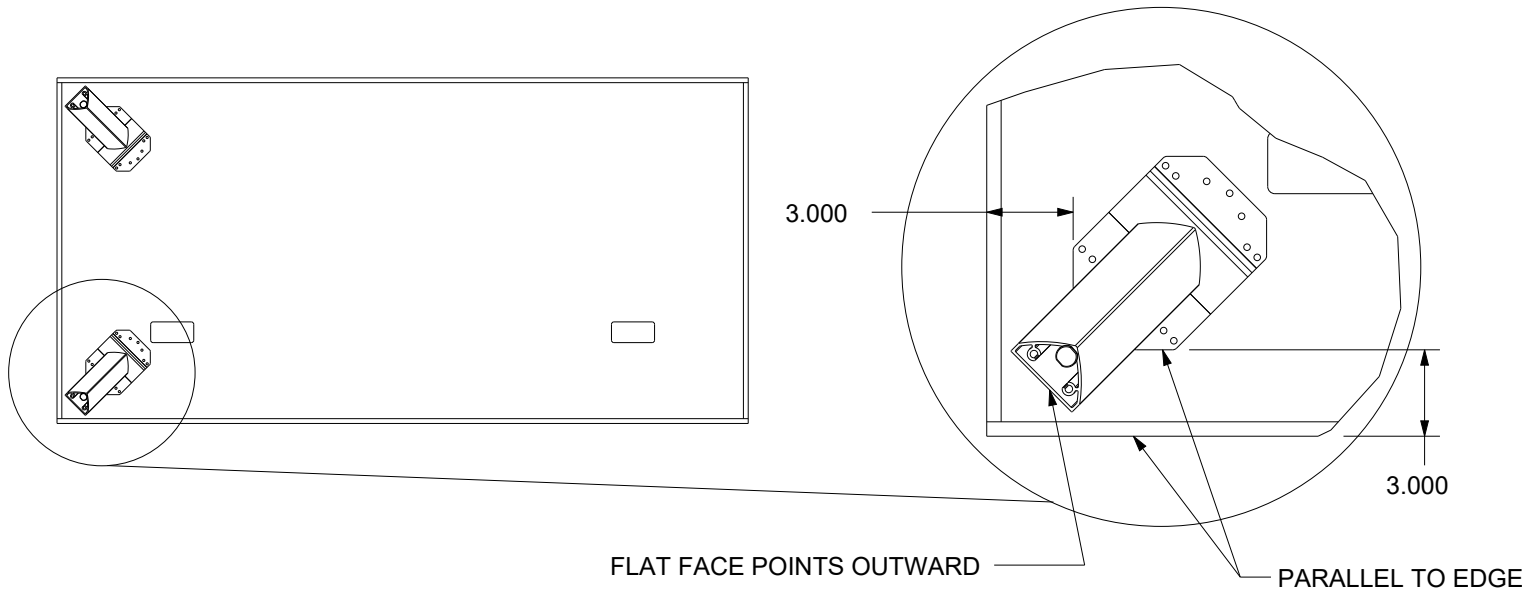
- 1 CENTER PANEL LEG TO WORKSURFACE  
INSET 1/16" FROM EDGE AND DRILL 1/8" PILOT HOLES 1/4" DEEP
- 2 ATTACH PANEL LEG TO WORKSURFACE
- 3 INSERT GLIDES INTO SLAB BASES



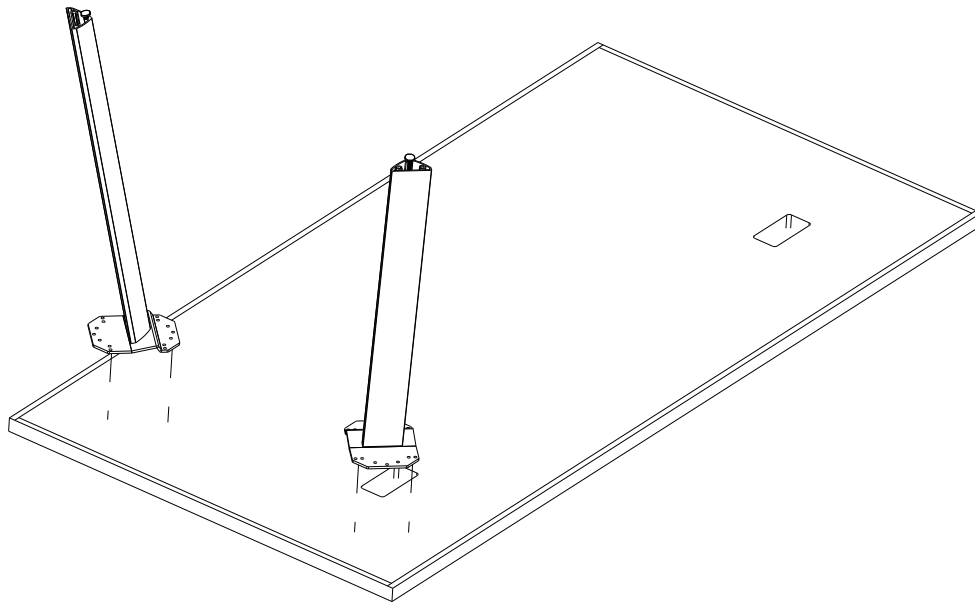
# MODULAR TOP LEG ATTACHMENT SETUP

- 1 LAY THE TOP DOWN ON THE GROUND AND PLACE THE LEGS IN POSITION WITH THE DIMENSIONS AS SHOWN
- 2 ONCE IN POSITION, MARK THE POSITIONS OF THE HOLES AND REMOVE THE LEGS TO PRE-DRILL HOLES
- 3 ONCE THE HOLES ARE PRE-DRILLED, PLACE THE LEGS BACK INTO POSITION AND SCREW INTO PLACE

**\*\*IF YOU DO NOT PLACE THE LEGS IN THE LISTED DIMENSION,  
YOU MAY RUN INTO ISSUES WITH THE GROMMET HOLES AND OR OTHER FIXTURES\*\***



1, 2



3



# ASSEMBLY INSTRUCTION

## RISER/LAPTOP TRAY ATTACH

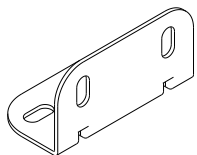
19013-0017-00  
REV B  
DATE: 06-NOV-2018

### GENERAL NOTES

1. PROTECT THE UNIT DURING INSTALLATION
2. RISER AND LAPTOP HAVE SPECIFIC DIMENSIONS TO FOLLOW
3. LAMINATE WILL GET TWO SCREWS FOR THE CORNER BRACKETS
4. DOUBLE SIDED TAPE WILL BE LOCATED ON THE BOTTOM OF THE LAPTOP TRAY AND RISER

### RISER/LAPTOP TRAY HARDWARE

#### LAPTOP TRAY HARDWARE



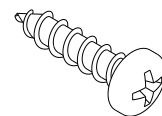
CORNER BRACKET

WOOD/PAINT: SCR TP-A 10X5/8 PN PH



LAMINATE: SCR 1/2 LG #8 HEX HD & #10 WSHR  
SCR 3/4 LG #8 HEX HD & #10 WSHR

#### METAL RISER HARDWARE



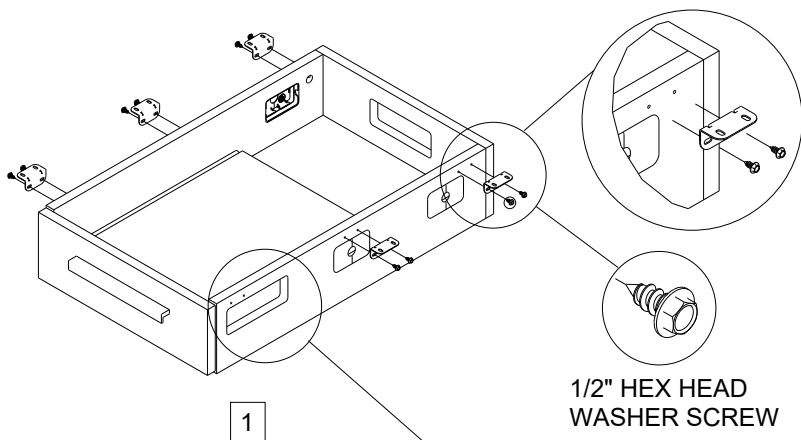
12-8 X 1" PHILLIPS PAN HEAD

### LAPTOP TRAY ASSEMBLY SETUP

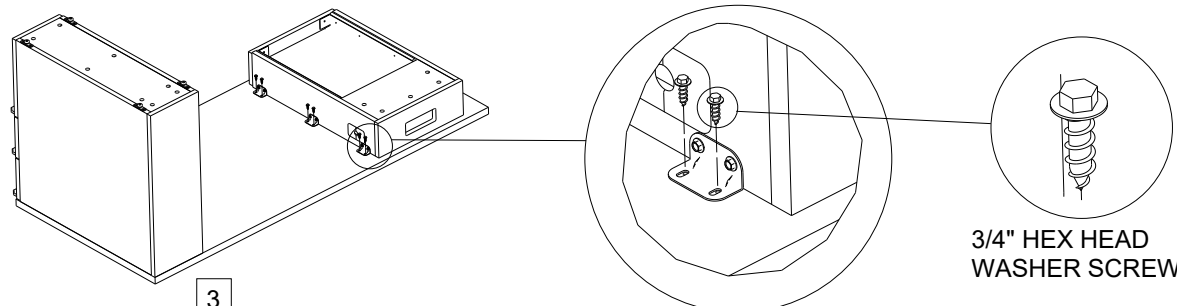
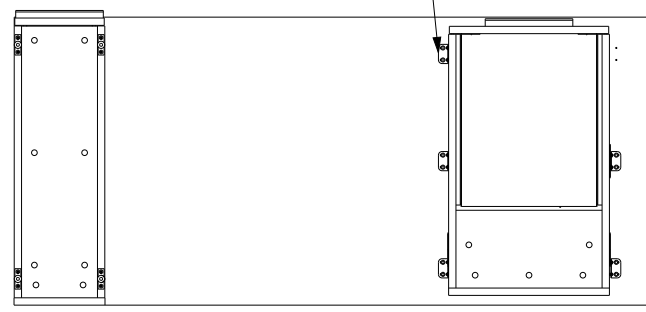
- 1 ATTACH THE CORNER BRACKETS (QTY 5) TO THE LAPTOP TRAY (LEAVE THEM LOOSE FOR LATER ADJUSTMENTS)
- 2 TAKE THE LAPTOP TRAY AND ALIGN THE TRAY TO THE BOTTOM OF THE WORKSURFACE
- 3 ONCE THE TRAY IS IN THE CORRECT LOCATION FINISH SCREWING IN THE BRACKETS AND TIGHTEN THE CORNER BRACKETS TO THE LAPTOP TRAY

\*\*LAMINATE WILL HAVE TWO DIFFERENT SCREW LENGTHS FOR THE CORNER BRACKETS. USE THE SHORTER SCREW FOR GOING INTO THE LAPTOP TRAY AND THE LONGER SCREWS FOR GOING INTO THE WORKSURFACE AS SHOWN\*\*

THERE ARE PILOT HOLES IN THE WORKSURFACE TO ALIGN THE BRACKETS PROPERLY



DO NOT PLACE BRACKET ABOVE THIS SECTION



# RISER ASSEMBLY SETUP

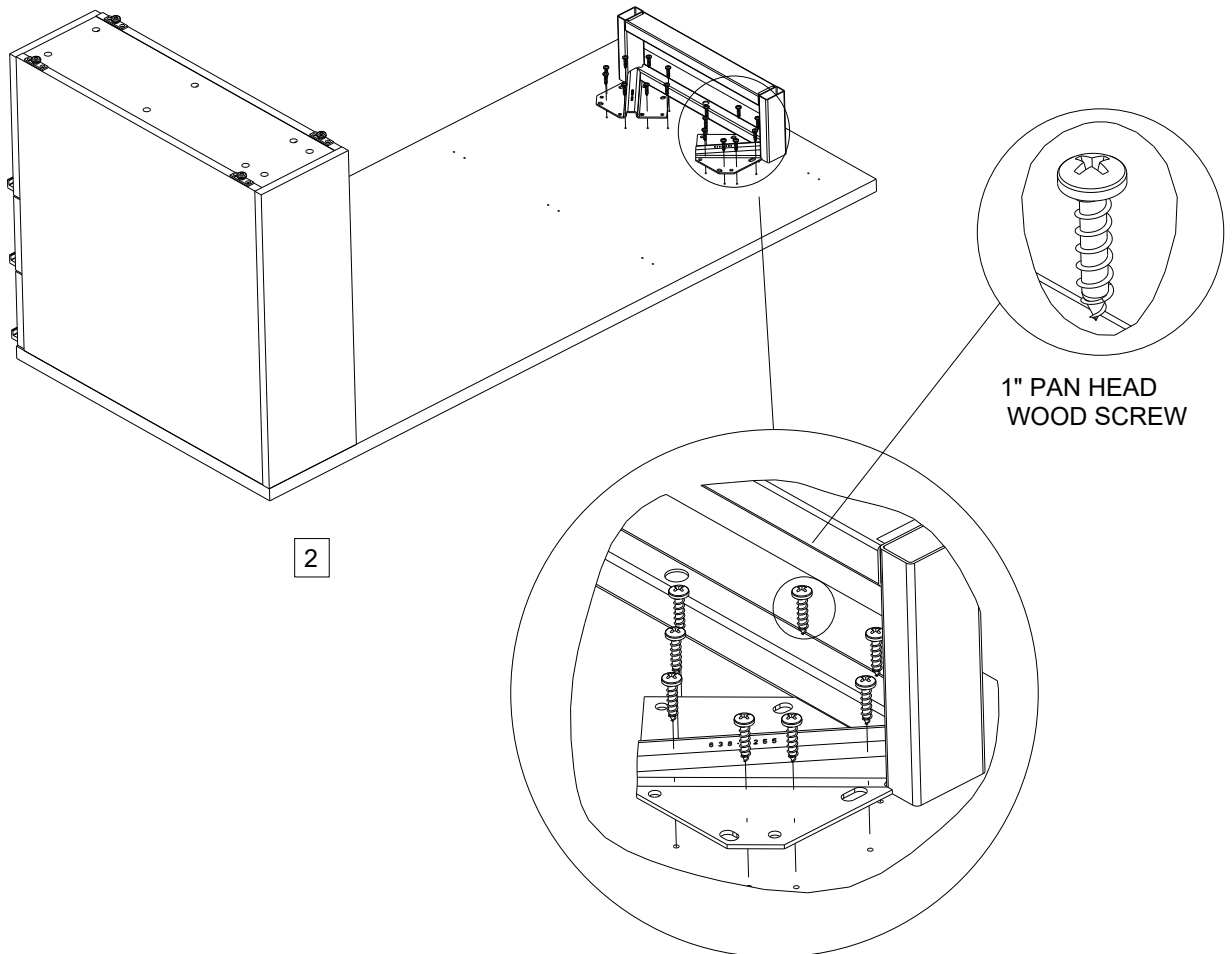
1 LINE UP THE METAL RISER

2 SCREW INTO THE WORKSURFACE

THERE ARE PILOT HOLES IN THE WORKSURFACE TO ALIGN THE BRACKETS PROPERLY



1



2

1" PAN HEAD WOOD SCREW

# ASSEMBLY INSTRUCTIONS

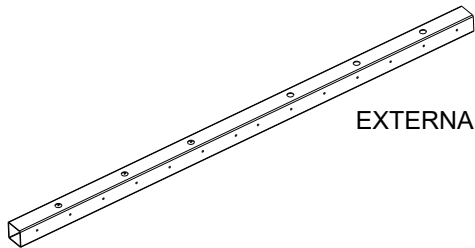
## EXTERNAL STIFFENER ATTACHMENT

19013-0015-00  
REV: A  
DATE 09-JUL-2018

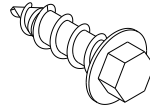
### GENERAL NOTES

1. ALWAYS PROTECT THE WORKSURFACE DURING INSTALLATION.
2. RECOMMENDED TO DRILL PILOT HOLES FOR ALL ATTACHMENT HOLES.

### EXTERNAL STIFFENER HARDWARE



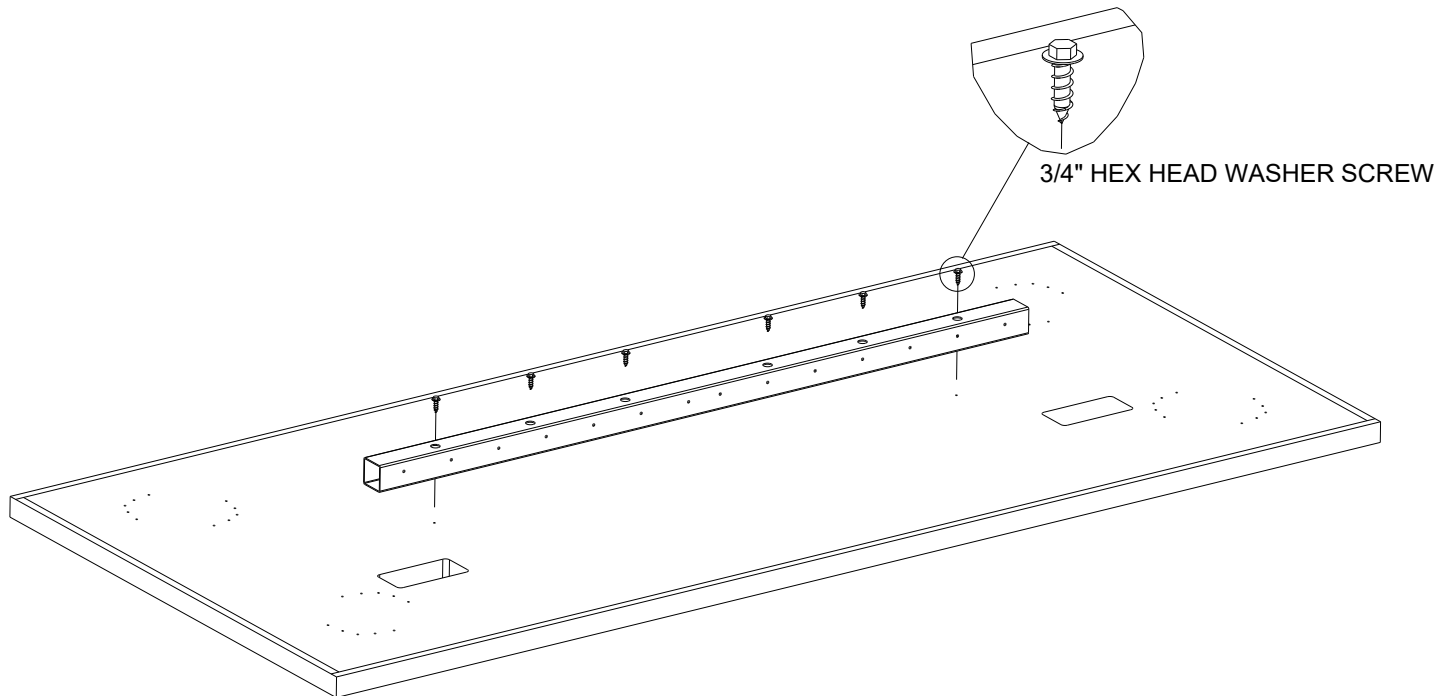
EXTERNAL STIFFENER



#10 X 3/4", WOOD SCREW, HEX HEAD

### EXTERNAL STIFFENER ATTACHMENT SETUP

- 1 CENTER EXTERNAL STIFFENER ON WORKSURFACE; 0.5"  $\varnothing$  HOLE FACES AWAY FROM WORKSURFACE
- 2 DRILL 1/8" PILOT HOLES 1/4" DEEP
- 3 ATTACH EXTERNAL STIFFENER TO WORKSURFACE



# ASSEMBLY INSTRUCTION

## 24D CREDENZAS-BRIDGES-RETURNS

### HGT ADJ INSTALLATION

S2013-0006-00  
 REV B  
 DATE: 28-NOV-2018

#### GENERAL NOTES:

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. LAMINATE UNITS WILL SHIP SEPERATELY WHILE WOOD/PAINT WILL SHIP AS ONE UNIT.
3. IF THE UNIT REQUIRES TO BE MOUNTED TO THE WALL, THE COMPANY ASSUMES NO RESPONSIBILITY FOR THE METHOD AND FASTENERS USED TO ATTACH BRACKET(S) TO THE WALL. IT IS THE RESPONSIBILITY OF THE INSTALLER / END USER TO DETERMINE THE APPROPRIATE METHOD OF ATTACHMENT BASED ON THE TYPE OF WALL MATERIAL AND OR STUDS AVAILABLE.

#### HGT ADJ CREDEZ - BRIDGE - RETURN HARDWARE



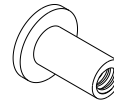
8MM X 38MM DOWEL



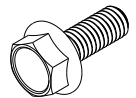
COMPOSITE MINI BOLT



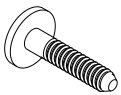
CONNECTOR 15MM X15MM



BOLT JC 1/4-20 17MM BO FEMAL



SCR M6X16 HEX HD



BOLT 1/4-20X30MM



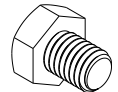
SCR TP-AB 10X2 FT PH



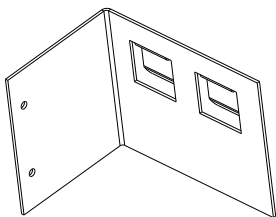
SCR TP-A 10X5/8 PN PH



SCR M6X16 PN ALNHD

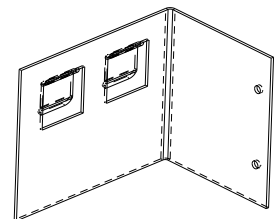


SCR M8X10 HEX HD



LH BRACKET

\*\*METERIC BOLTS ARE FOR ATTACHING PEDS\*\*



RH BRACKET

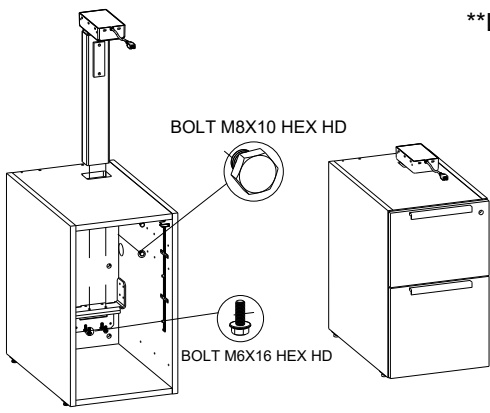
#### 24D CREDENZAS-BRIDGES-RETURNS HGT ADJ CABINETS SETUP

\*\*IF ORDERING A LAM UNIT, USE ALL STEPS. IF YOU ORDER A WOOD/PAINT UNIT SKIP TO STEP 4.  
 IF ORDERING A UNIT THAT HAS WALL MOUNT BRACKETS, SEE STEPS 5 AND 6 \*\*

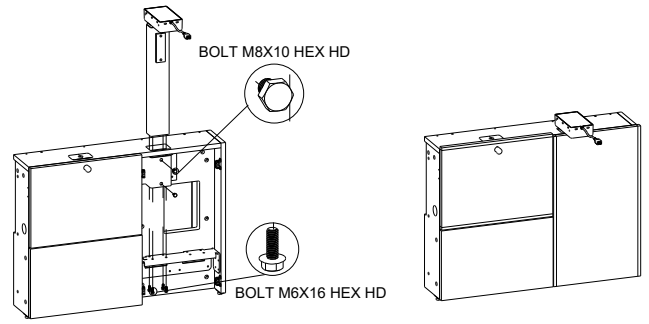
- 1 PLACE THE FIRST UNIT (TYPICALLY YOU WANT TO START WITH THE PED IF IT COMES WITH ONE) IN THE GENERAL SETUP AREA AND MAKE SURE IT IS LEVELED. SLIDE THE MOTOR ARM DOWN AND SCREW INTO PLACE (IF YOU HAVE A PED YOU WILL NEED TO REMOVE THE DRAWERS. IF YOU DO NOT HAVE A PED YOU WILL NEED TO REMOVE THE FRON PANEL)
- 2 ALIGN THE NEXT UNIT TO IT AND ATTACH WITH MALE AND FEMALE BOLTS (THIS IS IF THE UNIT COMES WITH A PED)
- 3 ONCE ATTACHED, START TO ATTACH THE BRACKETS WHICH CONNECT THE WORKSURFACE TO THE MOTORS
- 4 SOME UNITS MAY COME WITH WALL MOUNT ATTACH BRACKETS. IF THIS IS THE CASE YOU WILL NEED TO ATTACH THE BRACKETS TO THE WALL FIRST
- 5 ONCE EVERYTHING IS ATTACHED YOU MAY MOVE THE UNIT INTO THE FINAL POSITION MAKING SURE EVERYTHING IS LEVELED
- 6 ONCE THE UNIT IS IN THE FINAL POSITION, REMOVE THE NEEDED PANELS TO ATTACHED THE REMAINING BRACKETS AND SCREW INTO THE UNIT MAKING SURE NO OUTLETS ARE IN THE WAY

\*\*SEE PAGE \_ FOR THE ELCTRICAL SETUP\*\*

**\*\*LEVEL THE UNIT IN THE GENERAL AREA\*\***

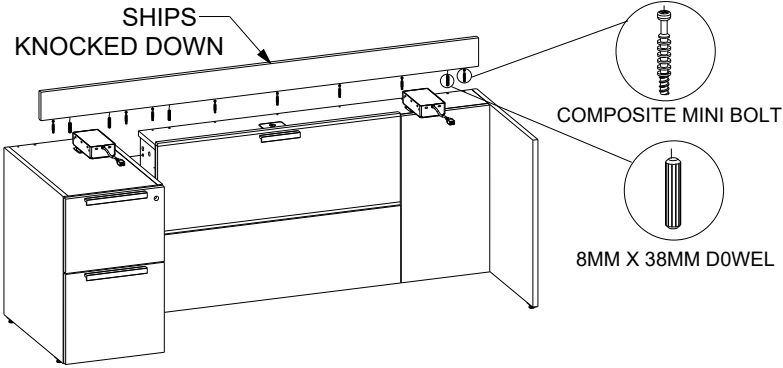


**\*\*REMOVE DRAWERS AND SLIDE DOWN THE MOTOR\*\***

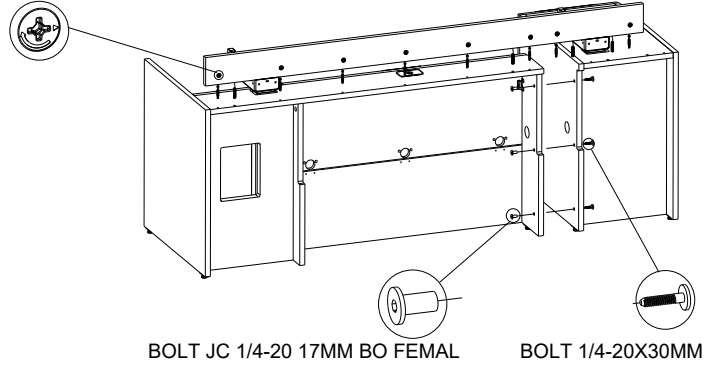


**\*\*REMOVE PANEL AND SLIDE DOWN THE MOTOR\*\***

1



CONNECTOR 15MM X15MM

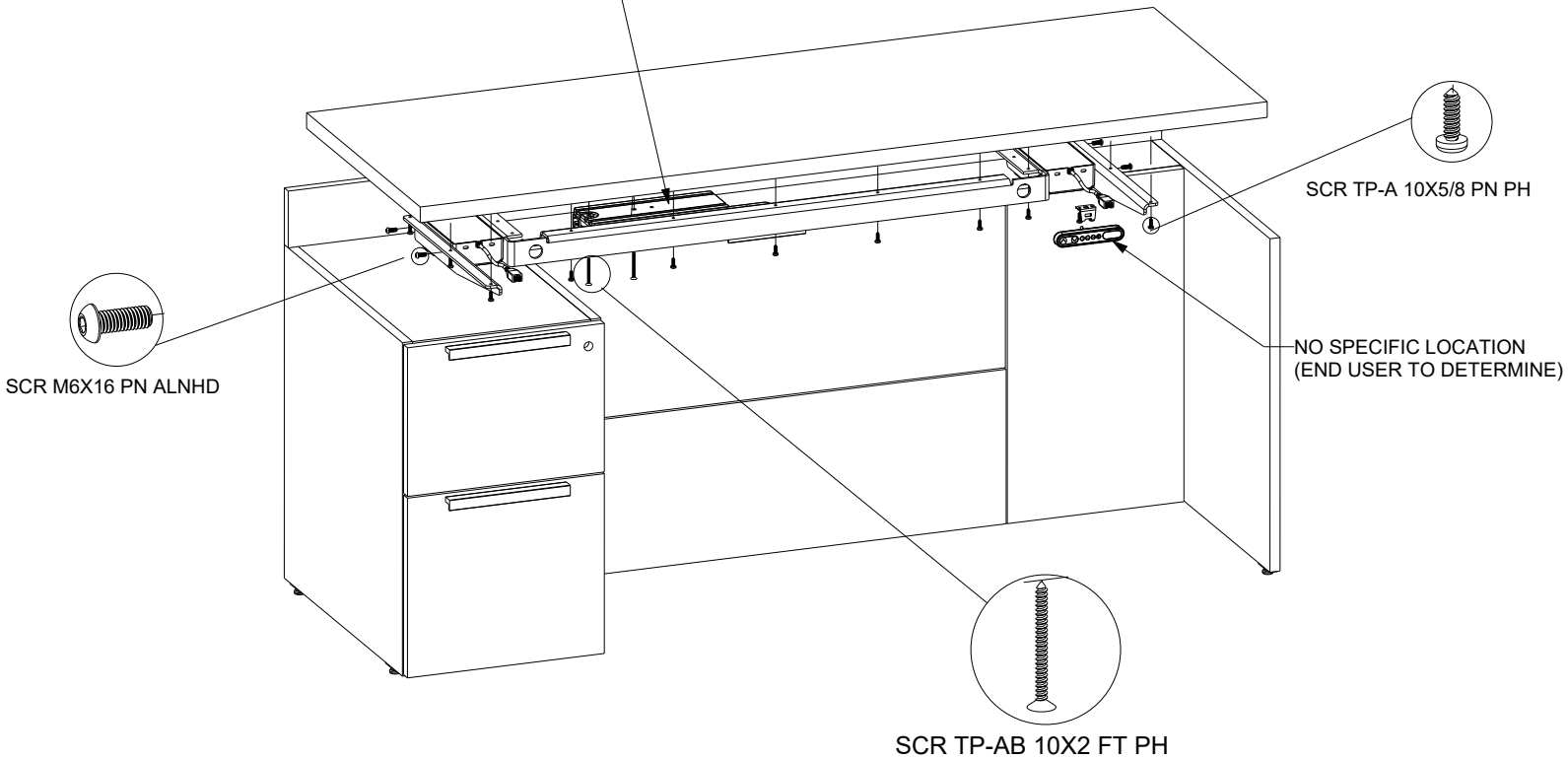


BOLT JC 1/4-20 17MM BO FEMAL

BOLT 1/4-20X30MM

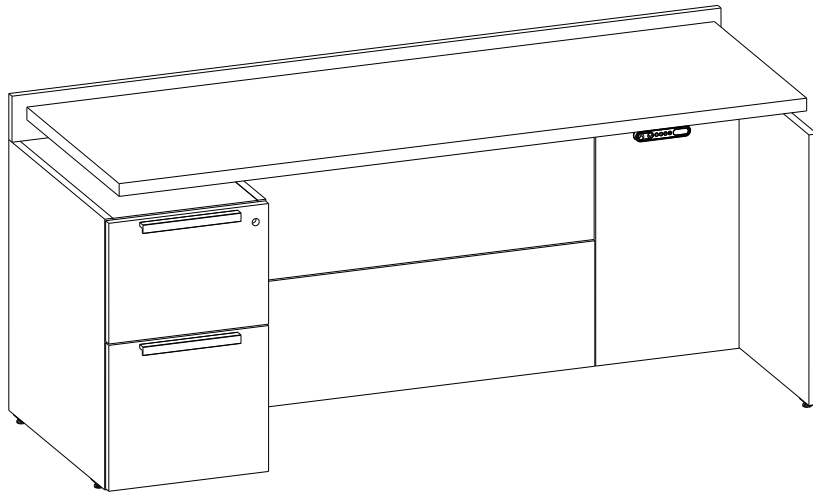
2

**THIS SHOULD INSTALL BEHIND THE BRACKETS**



3

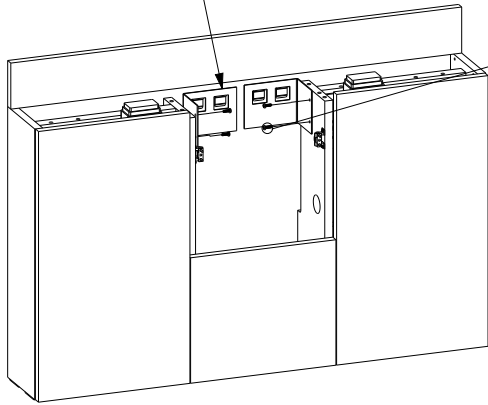
**\*\*WHEN INSTALLING THE WORKSURFACE, SCREW IN AS MANY SCREWS AS YOU CAN THEN RAISE THE WORKSURFACE TO REACH REMAINING SCREW\*\***



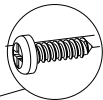
4

**\*\*UNITS THAT RECEIVE WALL MOUNT BRACKETS\*\***

SLIDE DOWN ONTO  
WALL ATTACH BRACKET



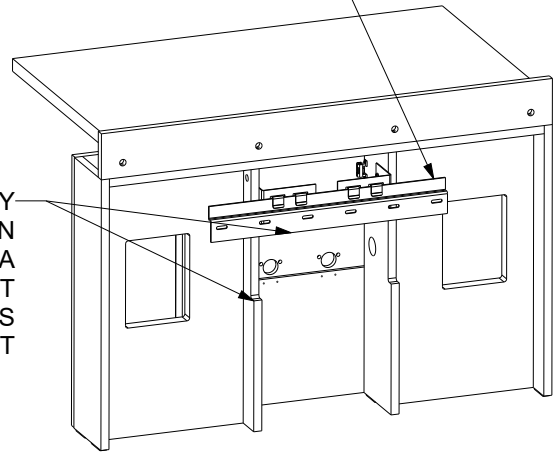
**\*\*VIEW HAS MISSING COMPONENTS  
TO SHOW WHERE THE SCREWS GO\*\***



SCR TP-A  
10X5/8 PN PH

HEIGHT MAY VARY  
DEPENDING ON  
ATTACHMENT AREA  
RECOMMENED TO NOT  
GO ABOVE 8 INCHES  
FROM THE CUT-OUT

ATTACH TO WALL FIRST

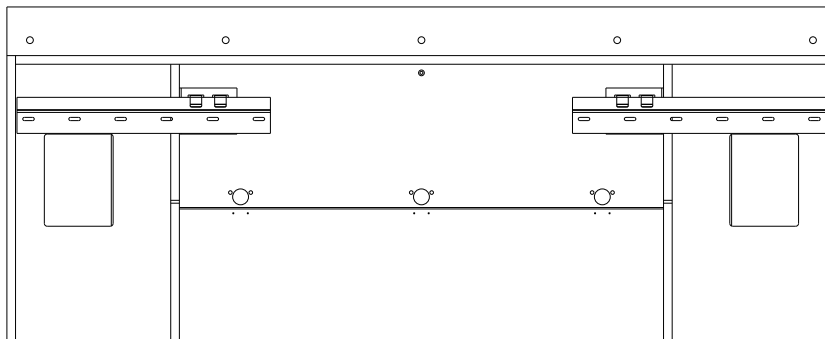


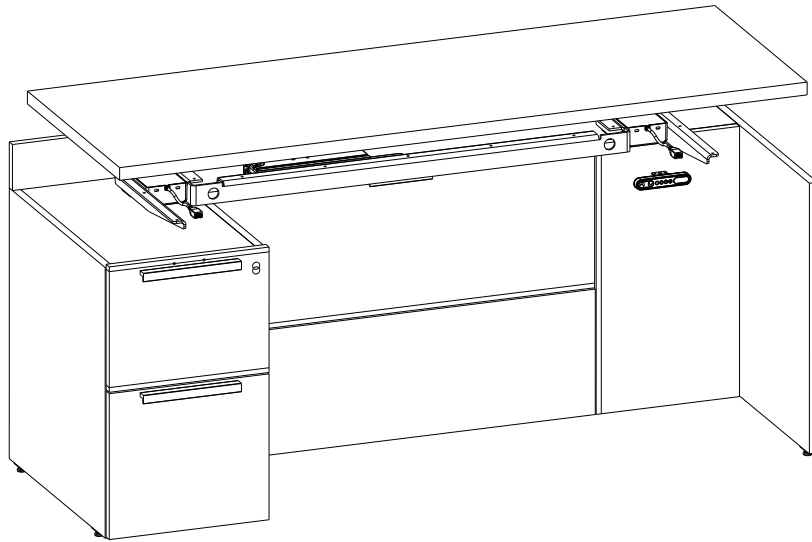
**\*\*SLIDE THE BRACKET ONTO THE WALL BRACKET  
THEN SCREW INTO PLACE\*\***

**\*\*ONCE THE UNIT IS LEVELED, SLIDE THE LH AND RH BRACKETS OVER THE WALL MOUNT BRACKET THEN SCREW THE TWO INTO THE PANELS\*\***

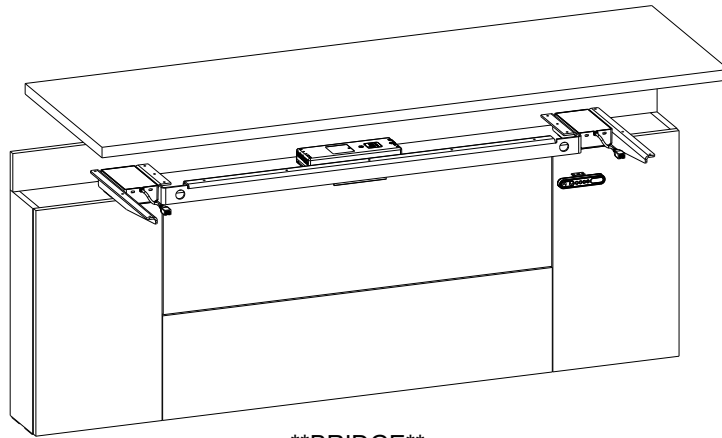
5 , 6

**\*\*TWO WALL MOUNT BRACKET EXAMPLE\*\***

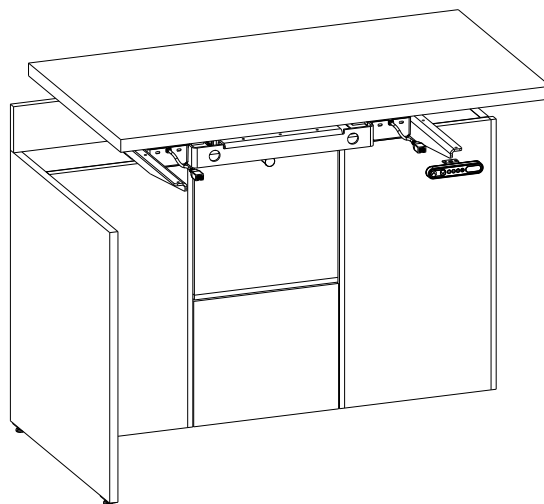




**\*\*CRED\*\***



**\*\*BRIDGE\*\***  
**WILL REQUIRE WALL MOUNTING BRACKETS**



**\*\*RETURN\*\***

# ASSEMBLY INSTRUCTIONS

## FULL MOD AND HALF MOD HGT ADJ

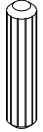
S2013-0009-00  
REV C  
DATE: 28-MAR-2019

### GENERAL NOTES

1. ALWAYS PROTECT THE UNIT DURING INSTALLATION.
2. LAMINATE UNITS WILL SHIP AS COMPONENTS WHILE WOOD/PAINT SHIP AS ONE UNIT.

### FULL MOD AND HALF MOD HGT ADJ HARDWARE

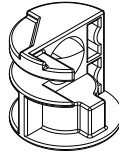
#### LAMINATE HARDWARE



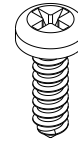
8MM X 38MM DOWEL



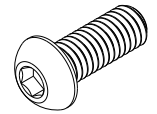
COMPOSITE MINI BOLT



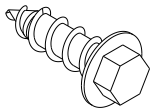
CONNECTOR 15MM X15MM



SCR TP-A 10X5/8 PN PH



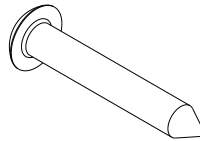
SCR M6X16 PN ALNHD



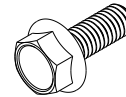
SCR 3/4 LG #8 HEX HD  
& #10 WSHR



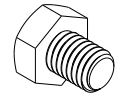
SCR 1/2 LG #8 HEX HD  
& #10 WSHR



SCR 10X1-1/4 PH PH



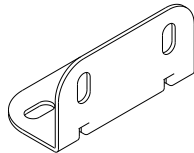
SCR M6X16 HEX HD



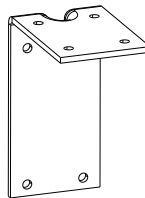
SCR M8X10 HEX HD



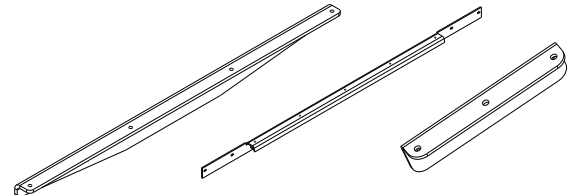
SCR 10X2 FT PH



BRONZE  
CORNER BRACKET



CORNER BRACKET



MOTOR BRACKETS

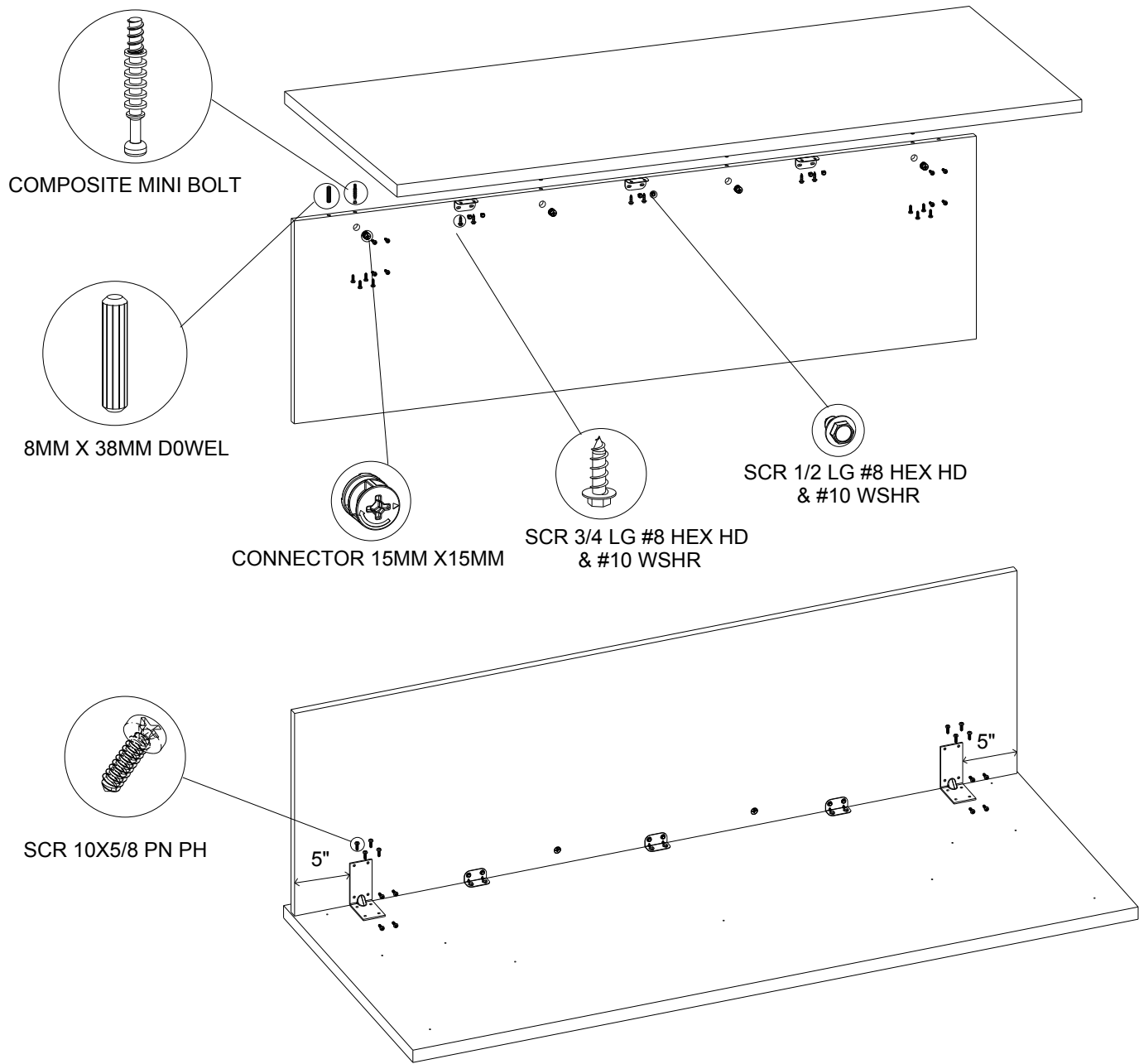
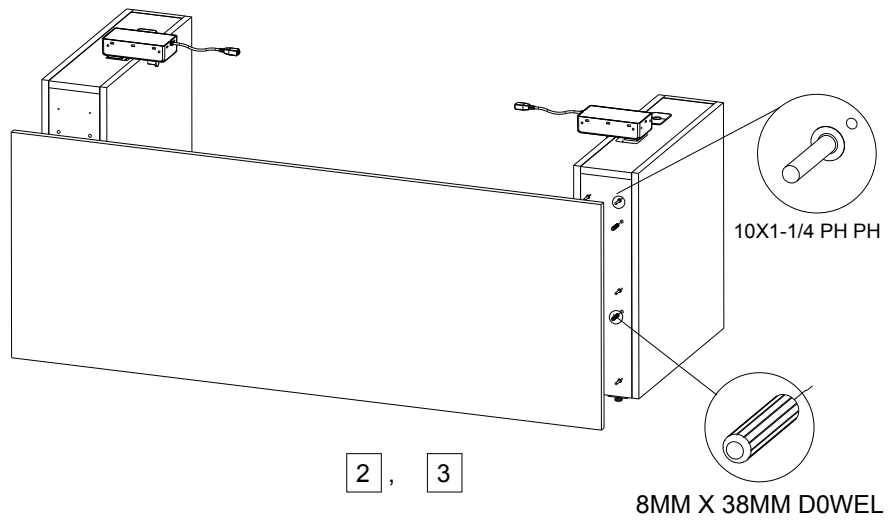
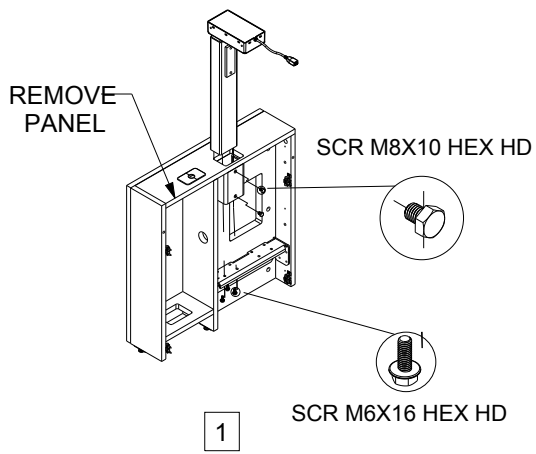
\*\* SINCE LAMINATE WILL SHIP WITH THE UNIT SEPARATED. LAMINATE HARDWARE IS THE ONLY ONE ON DISPLAY. WOOD/PAINT WILL BE TOGETHER ALREADY \*\*

### FULL MOD AND HALF MOD HGT ADJ SETUP

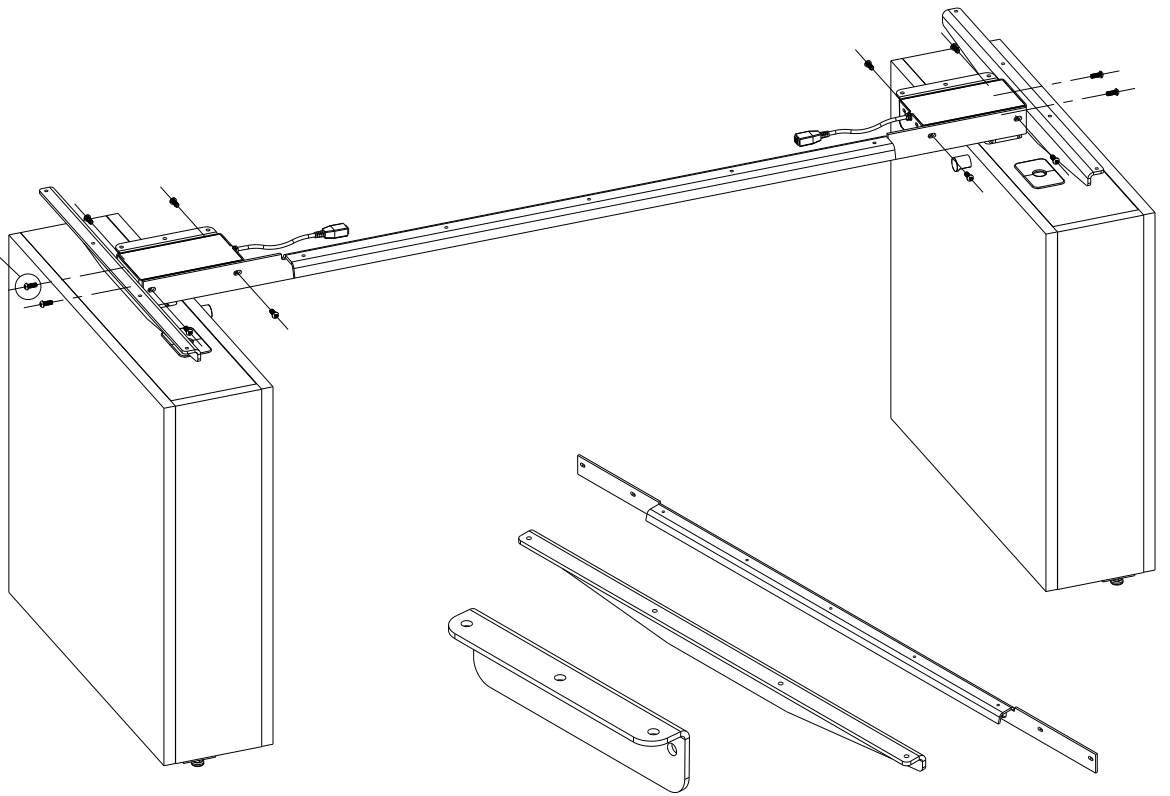
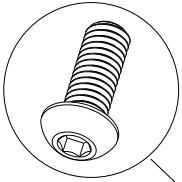
- 1 PLACE THE FIRST PED IN THE GENERAL LOCATION AND LEVEL THE UNIT. SLIDE THE MOTOR THROUGH THE TOP PANEL AND SCREW IN
- 2 ATTACH THE FULL MOD PANEL TO THE BACK OF THE PED
- 3 ATTACH THE NEXT PED TO THE PANEL
- 4 SEPARATELY, ATTACH THE TOP AND REMAINING BACK PANEL
- 5 ATTACH THE BRACKETS TO THE UNIT LEAVING THE SCREWS SLIGHTLY LOOSE FOR ALIGNMENT PURPOSES
- 6 ONCE THE BRACKETS ARE ATTACHED, PLACE THE TOP ON THE UNIT AND START SCREWING IN THE TOP AND PANEL TO THE UNIT (YOU WILL NEED TO RAISE THE TOP TO BE ABLE TO SCREW IN THE REMAINING SCREWS)
- 7 ONCE THE TOP IS FULLY SECURED, ATTACH THE ELECTRICAL COMPONENTS TO THE UNIT
- 8 MOVE UNIT INTO THE FINAL POSITION MAKING SURE EVERYTHING IS LEVELED
- 9 IF PURCHASING A HALF MOD UNIT, THE ONLY DIFFERENCE IS THE REMOVAL OF THE BACK PANEL AND RECEIVING TWO BACK PANELS FOR EACH PED

\*\*SEE PAGE \_ FOR ELECTRICAL SETUP\*\*





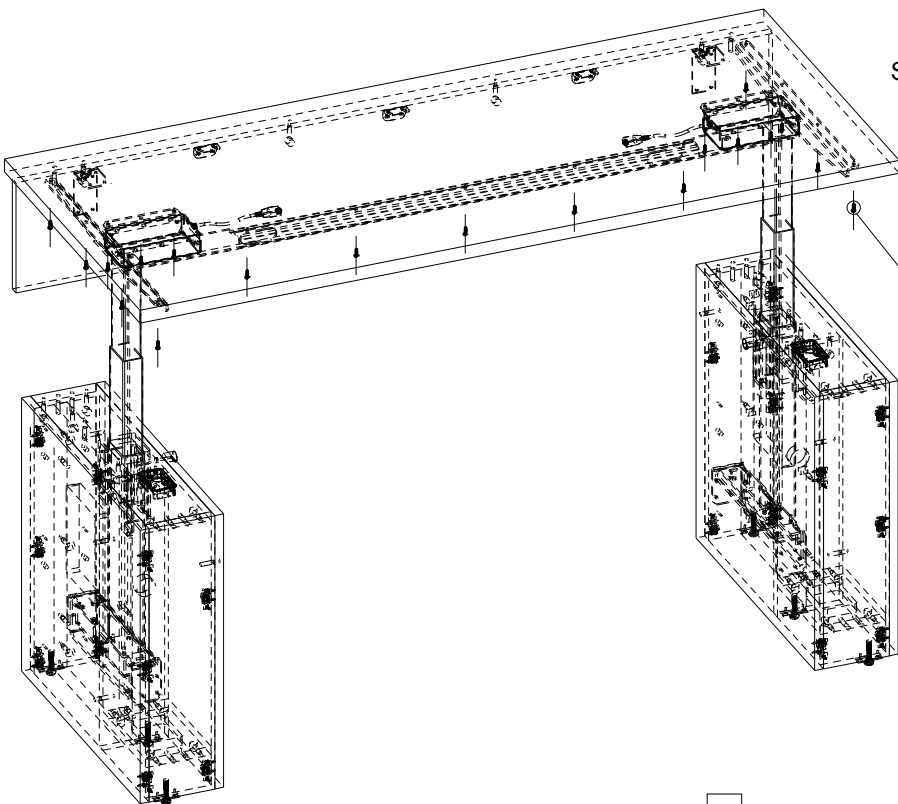
SCR M6X16 PN ALN HD



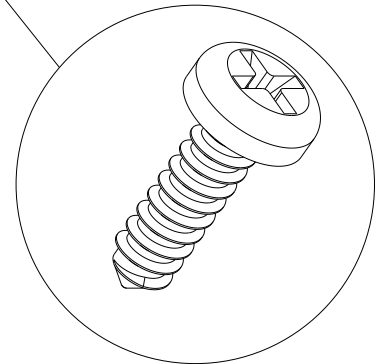
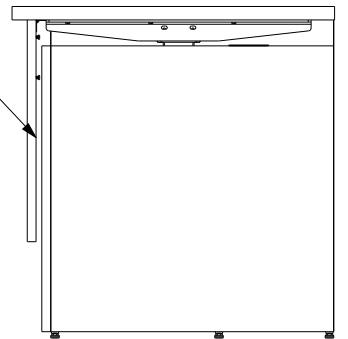
MOTOR BRACKETS

5

(REFERENCE)



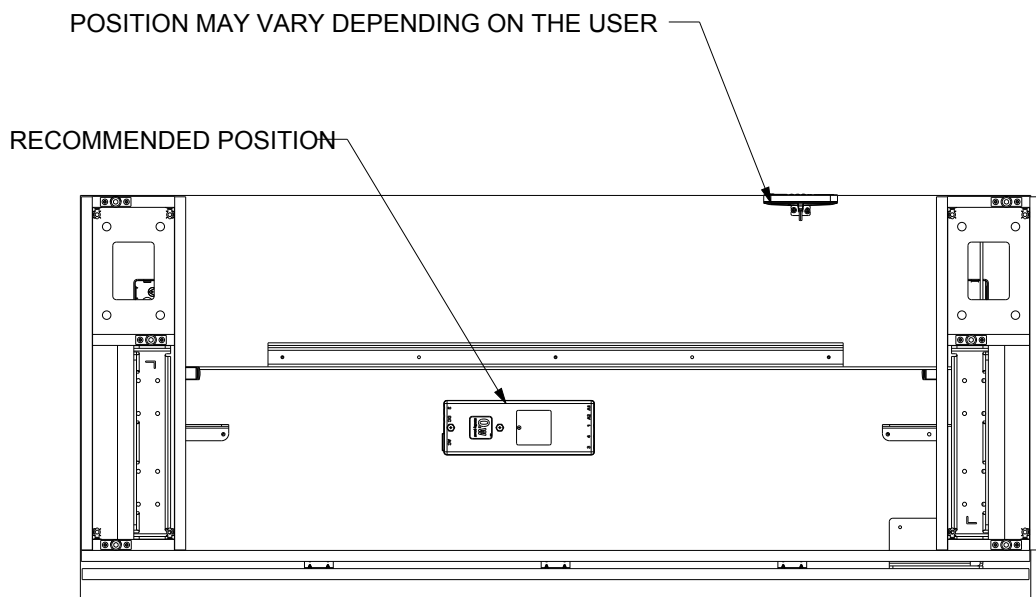
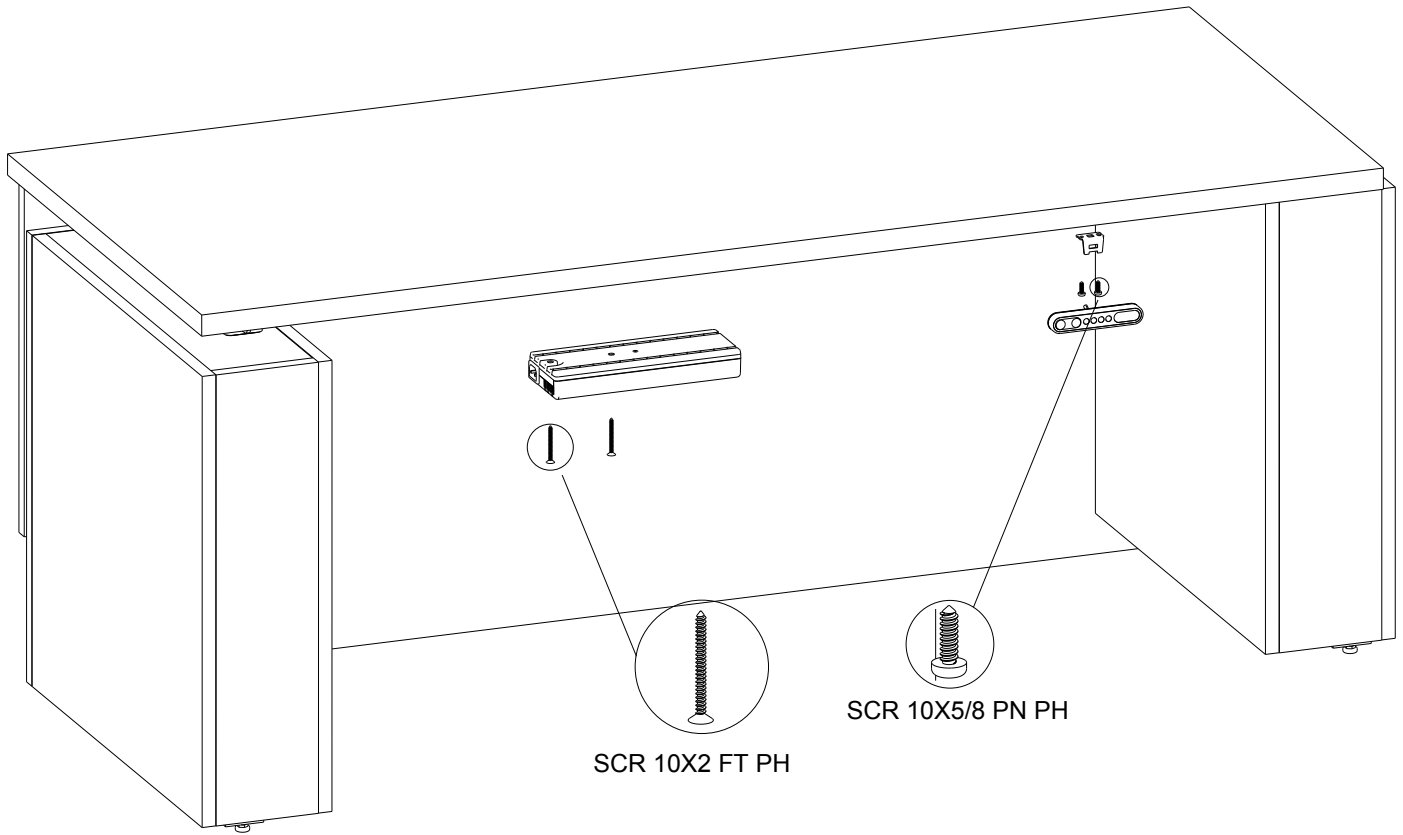
SHOULD BE A GAP



SCR 10X5/8 PN PH

6

**\*\*YOU WILL NEED TO TURN UNIT ON AND RAISE THE HEIGHT TO SCREW THE TOP TO THE BRACKET\*\***



# ASSEMBLY INSTRUCTIONS TELESCOPING HEIGHT ADJUSTABLE DESK

S2013-0010-00  
REV B  
DATE: 3-JUN-2019

## GENERAL NOTES

1. ALWAYS PROTECT THE UNITS DURING INSTALLATION.
2. LAMINATE AND WOOD/PAINT MODELS WILL HAVE DIFFERING HARDWARE BUT THE SAME SETUP
3. THIS INSTRUCTION SHEET SHOWS THE ASSEMBLY OF A LAMINATE FREE STANDING DESK AND EXTENSION DESK
4. THIS INSTRUCTION SHEET SHOWS THE ASSEMBLY OF A METAL, WOOD, LAMINATE, AND PAINTED MODESTY PANEL TO A DESK
5. THIS INSTRUCTION SHEET SHOWS THE ASSEMBLY OF AN EXTENSION DESK TO A BRIDGE WORKSURFACE AND WALL ACCESS PANEL
6. FOR WOOD/PAINTED UNITS, SKIP TO PAGE 9
7. FOR EXTENSION ASSEMBLY, SKIP TO PAGE 12
8. FOR MODESTY PANEL ASSEMBLY, SKIP TO PAGE 14

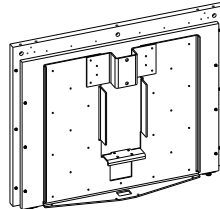
**\*\*SEE PAGE 7 FOR ELECTRICAL SETUP\*\***

## LAMINATE DESK/EXTENSION

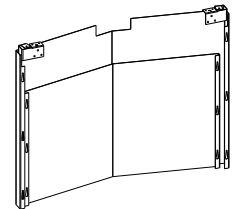
### PARTS



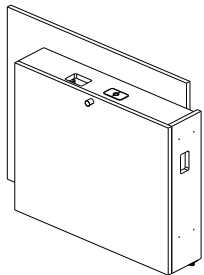
WORK SURFACE



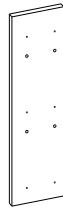
TELESCOPING BASE  
(2X FOR FREE STANDING DESK)



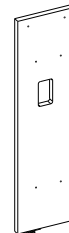
TELESCOPING BASE METAL SHROUDS  
(2X FOR FREE STANDING DESK)



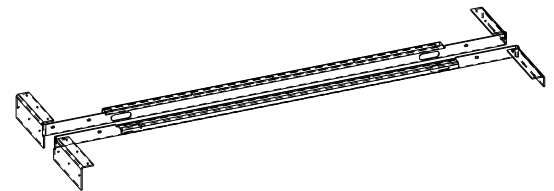
EXTENSION BASE  
(1X FOR EXTENSION DESK)



EXTENSION BASE  
BACK PANEL



EXTENSION  
SUPPORT PANEL



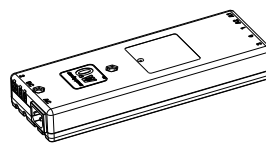
TELESCOPING DESK BRACKETS



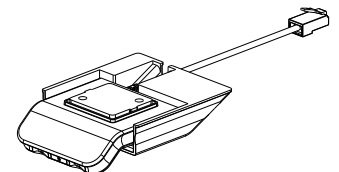
POWER CABLE



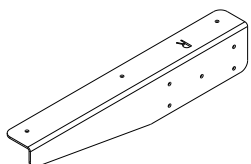
2X MOTOR CABLE



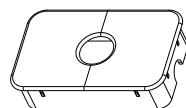
CONTROL BOX



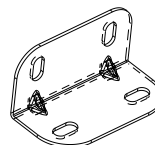
HANDSET



EXTENSION SUPPORT  
PANEL BRACKET

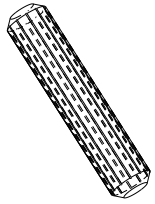


PLASTIC GROMMET

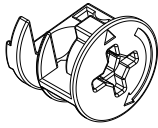


ANGLE BRACKET

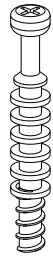
# FASTENERS



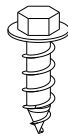
Ø 8mm DOWELS



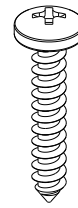
MINI-FIX HOUSING



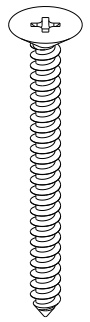
MINI-FIX BOLT



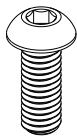
10X3/4 HWH #8 HEX HEAD



SCR 10X1-1/4" PAN HEAD PHILLIPS



SCR 10X2" FLAT HEAD PHILLIPS



M6X16 PAN HEAD ALAN



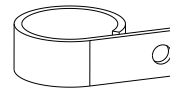
SCR 10X5/8" PAN HEAD PHILLIPS



10X1/2" HWH #8 HEX HEAD



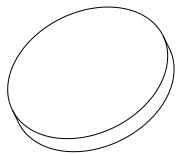
CABLE HOLDER 3/8" DIAMETER



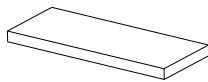
CABLE HOLDER 1" DIAMETER



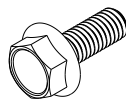
CORRUGATED SLEEVING



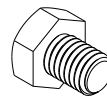
1" DIAMETER FELT DOT



PLASTIC SELF ADHESIVE SHIM (0.5x0.2x0.03)



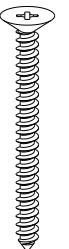
SCR M6X16 HEX HD



SCR M8X10 HEX HD



SCR SHOULDER

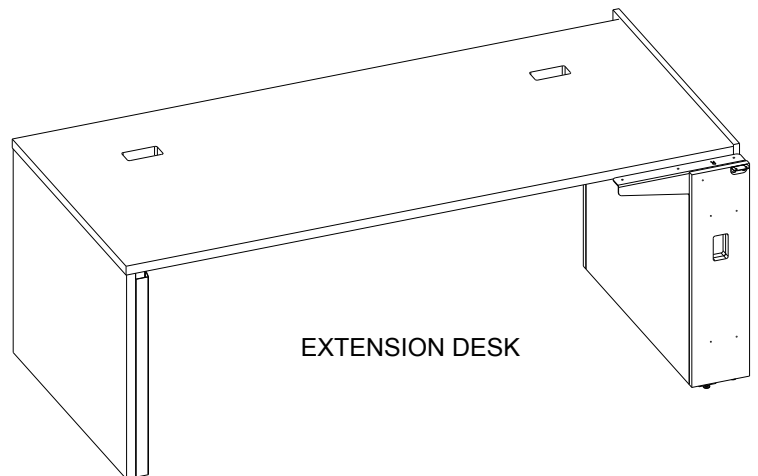


SCR 10X1-1/4" FLAT HEAD PHILLIPS

# TELESCOPING DESK AND EXTENSION



FREE STANDING DESK

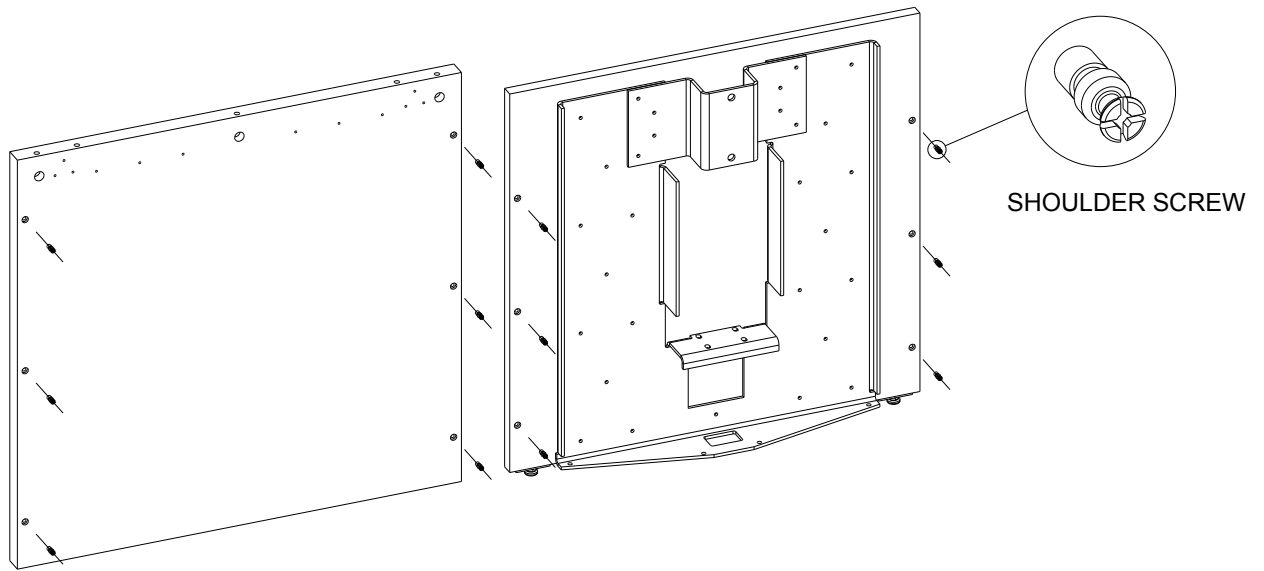


EXTENSION DESK

# LAMINATE DESK SETUP

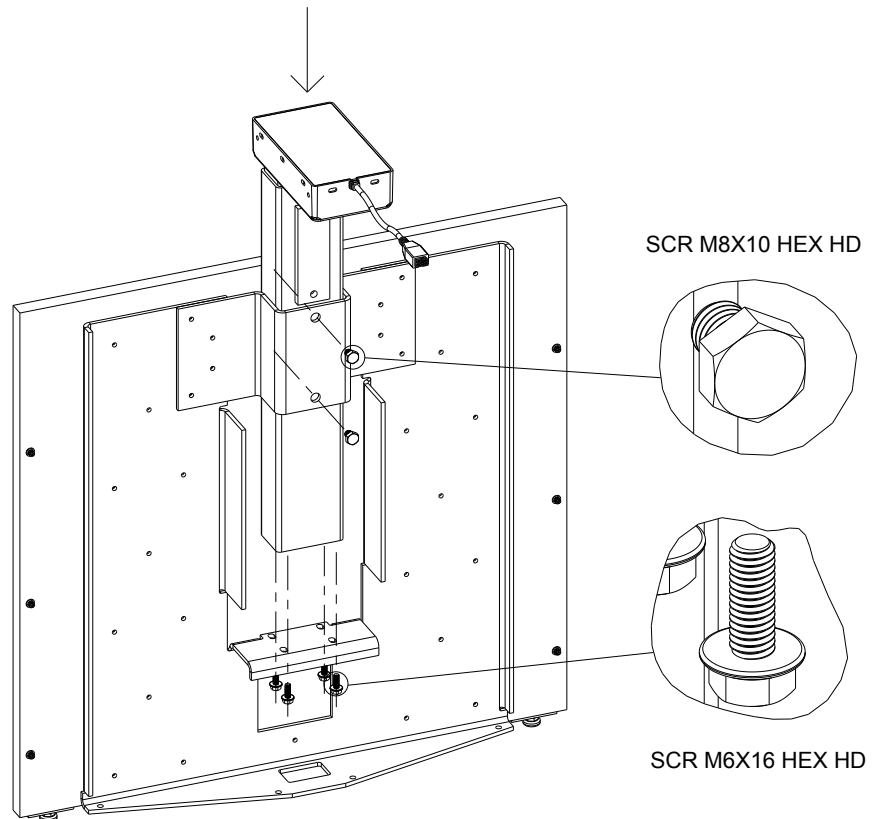
- 1 PLACE SHOULDER SCREW IN EACH COUNTER BORE HOLE WITH AS VERY LITTLE TORQUE AS POSSIBLE. IF DRILL HAS A CLUTCH, PLACE AT LOWEST SETTING OR UNTIL SHOULDER SCREW HITS THE TOP OF THE COUNTER BORE
- 2 PLACE THE MOTOR SECTION OF THE TELESCOPING BASE INTO THE DESIRED POSITION MAKING SURE IT IS LEVEL AND VERTICAL. ONCE IN PLACE, SLIDE THE MOTOR IN THE SLOT AND SCREW INTO PLACE WITH M6 & M8 HEX HEADS
- 3 WITH ASSISTANCE, PLACE THE TELESCOPING BRACKETS ON THE TELESCOPING BASE MOTOR WITH (4) M6X16 ALAN PAN HEADS. FOR THE TELESCOPING BASE, THE FLANGES WILL BE ON THE OUTSIDE OF THE LAMINATE PANEL. THE TELESCOPING BASE WILL HAVE A LONGER FLANGE THAN THE EXTENSION BASE AND WILL HAVE 3 HOLES TO SCREW INTO THE LAMINATE SHROUD
- 4 PLACE THE SECOND BASE AT THE OPPOSITE END. IF THE SECOND BASE IS A TELESCOPING BASE, REPEAT STEPS 1-3 AND SKIP TO STEP 6. IF SECOND BASE IS AN EXTENSION BASE, REMOVE THE INSIDE AND OUTSIDE PANELS AND INSTALL MOTOR THE SAME PROCESS AS STEP 2.
- 5 MAKING SURE THE EXTENSION BASE IS LEVEL AND VERTICAL, ATTACH THE TELESCOPING BRACKETS TO THE EXTENSION BASE MOTOR WITH (4) M6X16 ALAN PAN HEADS
- 6 OFF TO THE SIDE ON A CLEAN AREA, CAREFULLY PLACE THE WORK SURFACE ON ITS FACE. FOR EACH TELESCOPING BASE, PLACE (3) MINI-FIX BOLTS AND (2) DOWELS INTO WORKSURFACE. PLACE THE OUTSIDE LAMINATE SHROUD OF THE TELESCOPING BASE NEXT TO THE WORKSURFACE. INSERT (3) MINI-FIX CAMS INTO THE TOP OF EACH OUTSIDE LAMINATE SHROUD. ON THE SAME SIDE PLACE (3) FELT DOTS ON THE BOTTOM OF EACH LAMINATE SHROUD PANEL. ATTACH EACH LAMINATE SHROUD TO THE TOP MAKING SURE THE CAMS ARE TIGHT AND THE INSET OFF THE END IS CONSISTENT AND THE GAP IS CLOSED
- 7 FOR EACH TELESCOPING BASE, ATTACH THE SMALL TELESCOPING METAL BRACKETS INTO THE CORNERS
- 8 WITH ASSISTANCE, CAREFULLY FLIP THE WORK SURFACE WITH THE LAMINATE SHROUD/SHROUDS ATTACHED OVER AND PLACE IT ONTO THE BASES SPANNING THE TELESCOPING DESK BRACKETS
- 9 THE WORK SURFACE HAS PILOT HOLES FOR THE MOST OF THE TELESCOPING DESK BRACKETS, FIND THE PILOT HOLES FOR THE CENTER SECTION ON EACH END AND SECURE THE TELESCOPING DESK BRACKETS
- 10 FOR THE REST OF THE HOLES, RAISE THE WORK SURFACE TO ACCESS THE HOLES. ATTACH THE TWO MOTOR CABLES AND POWER CABLE TO THE CONTROL BOX. ATTACH THE CONTROL BOX WITH A 2" FLAT HEAD SCREWS. ATTACH THE KEYPAD WITH 1-1/4" AND FLAT HEADS. TEMPORARILY RAISE THE TOP APPROXIMATELY 18"
- 11 UNPLUG THE POWER SOURCE AND ATTACH THE REST OF THE SCREWS LOCATING THEM WITH THE PILOT HOLES IN THE TOP AND THE LAMINATE SHROUD
- 12 FOR AN EXTENSION BASE, ATTACH THE EXTENSION BASE BACK PANEL WITH DOWELS AND 1-1/4" PAN HEAD SCREWS. ATTACH THE OUTSIDE PANEL (WITH WALL ACCESS HOLES) USING THE SPRING CLIPS. ATTACH THE EXTENSION SUPPORT PANEL BRACKET AND EXTENSION SUPPORT PANEL TO THE EXTENSION BASE. IMPORTANT, THE EXTENSION SUPPORT PANEL BRACKET NEEDS TO BE ON THE SIDE CLOSEST TO THE WORK SURFACE
- 13 PLACE UNIT IN DESIRED LOCATION, RUN POWER CORD TO LOCATION NEEDED. RUN CORD THROUGH EXTENSION BASE OR TELESCOPING BASE AND CONECT TO CONTROL BOX. PLACE HANDSET BRACKET ONTO HANDSET, SCREW HANDSET BRACKET INTO WORK SURFACE AT DESIRED LOCATION. PLACE CORRUGATED SLEEVING ONTO POWER CORD IF DESIRED, USING THE 1" DIAMETER CABLE HOLDER TO ATTACH TO THE WORK SURFACE. ORGANIZE THE REST OF THE WIRES WITH THE 3/8" DIAMETER CABLE HOLDERS
- 14 WITH ASSISTANCE, PLACE THE SMALL METAL SHROUD ONTO THE INSIDE LAMINATE PANEL BRACKETS BY PLACING THE SLOTS THROUGH THE BED FRAME BRACKETS. GIVE THE METAL SHROUD A SMALL WIGGLE, PLACE PLASTIC SELF ADHESIVE SHIMS ONTO THE LAMINATE PANEL IF NECESSARY. PLACE (4) FELT DOTS ONTO THE BOTTOM OF THE LARGE METAL SHROUD. PLACE THE LARGE METAL SHROUD ONTO THE OUTSIDE LAMINATE SHROUD BRACKETS BY PLACING THE SLOTS THROUGH THE BED FRAME BRACKETS. GIVE THE METAL SHROUD A SMALL WIGGLE, PLACE PLASTIC SELF ADHESIVE SHIMS ONTO THE LAMINATE PANEL IF NECESSARY
- 15 FOR EXTENSION ASSEMBLY, SKIP TO PAGE 12
- 16 FOR MODESTY ASSEMBLY, SKIP TO PAGE 14

1



**\*\* NOTE: VERY IMPORTANT - PLACE SHOULDER SCREW IN EACH COUNTER BORE HOLE WITH AS VERY LITTLE TORQUE AS POSSIBLE. IF DRILL HAS A CLUTCH, PLACE AT LOWEST SETTING OR UNTIL SHOULDER SCREW HITS THE TOP OF THE COUNTER BORE \*\***

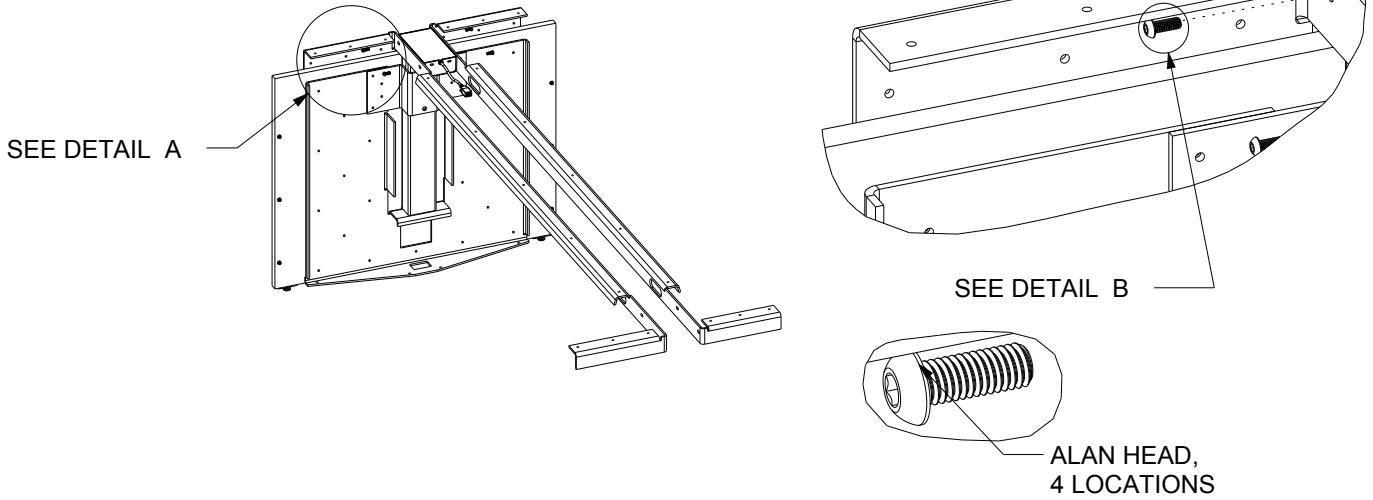
2



**NOTE: MAKE SURE GLIDES ARE IN AND THE UNIT IS LEVEL SIDE TO SIDE AND PLUM FRONT TO BACK**

3

NOTE:  
-FLANGE LOCATED  
BEHIND LAMINATE PANEL

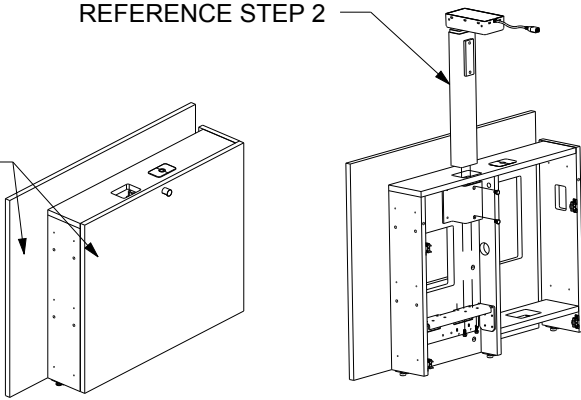


NOTE: IF THE SECOND BASE IS A TELESCOPING BASE,  
REPEAT STEPS 1-3 AND JUMP TO STEP 6

4

REFERENCE STEP 2

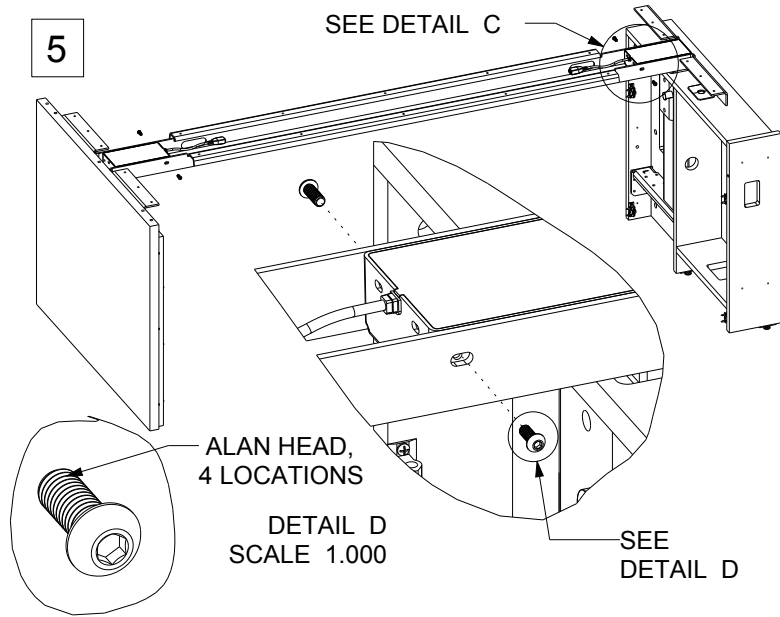
REMOVE



NOTE: IF THE SECOND BASE IS A EXTENSION BASE.  
- MAKE SURE GLIDES ARE IN AND THE UNIT IS  
LEVEL SIDE TO SIDE AND PLUM FRONT TO BACK  
- REMOVE THE PANELS NOTED ABOVE

5

SEE DETAIL C



6

SEE DETAIL F

3X 1"  
DIAMETER  
FELT DOT  
APPROX. 1"  
OFF BOTTOM

DETAIL F  
SCALE 0.250

3X CAM/STUD PER  
TELESCOPING BASE

SEE DETAIL E

2X DOWELS PER  
TELESCOPING BASE

DETAIL E  
SCALE 0.250



7

SEE DETAIL G

LH AND RH BRACKETS

SEE DETAIL H

DETAIL G  
SCALE 0.200

DETAIL H  
SCALE 0.650

10X3/4 HWH #8  
HEX HEAD (6X PER)

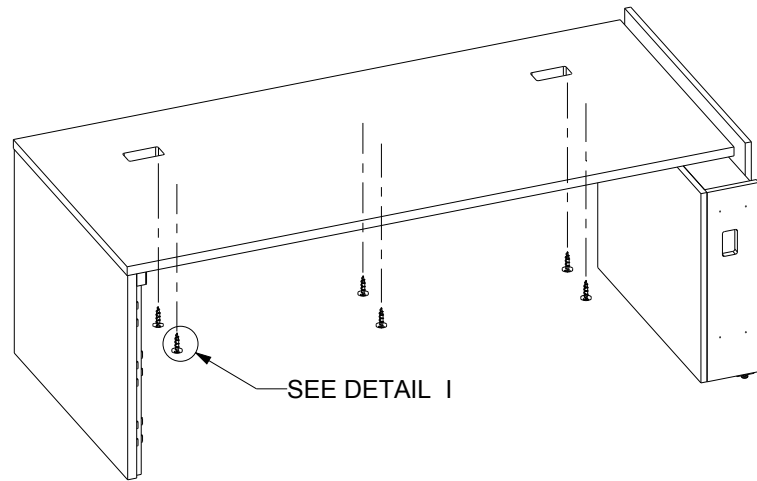
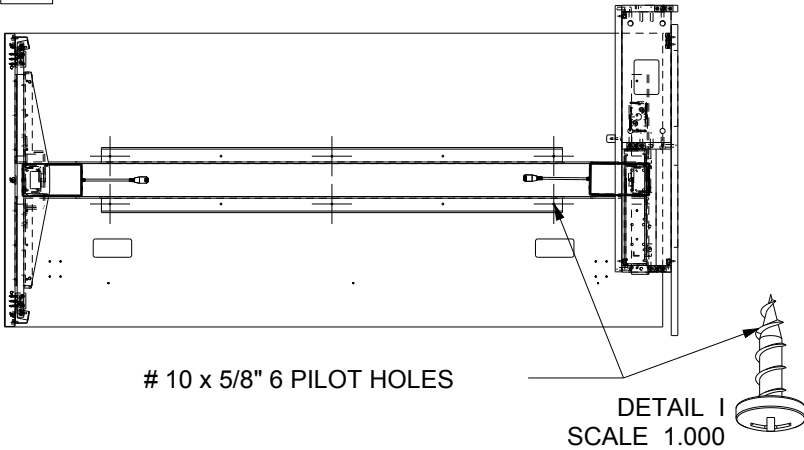
NOTE: 2-HANDED BRACKETS FOR EACH TELESCOPING BASE  
REPEAT STEP 6 IF UNIT IS FREE STANDING

8

NOTE: CAREFULLY FLIP THE WORK SURFACE  
AND PLACE IT ONTO THE BASES

9

BOTTOM VIEW

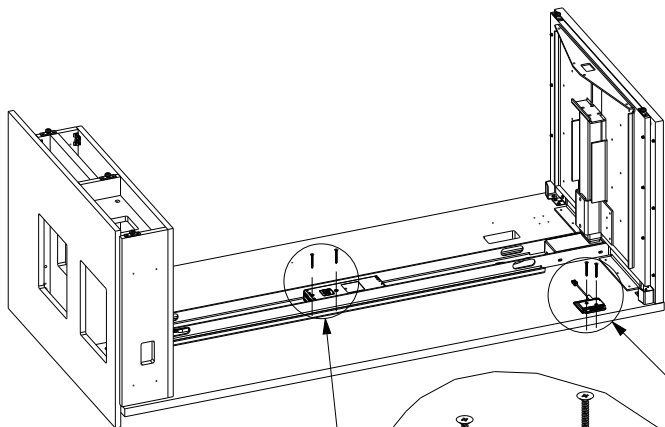


10

NOTE: SHOWN UPSIDE DOWN FOR VISUAL. CONTROLLER BOX AND HANDSET CAN  
BE PLACED IN DESIRED LOCATION CABLE HOLDERS ARE TO BE USED TO  
ORGANIZE WIRES TO WORK SURFACE

DETAIL J  
SCALE 0.150

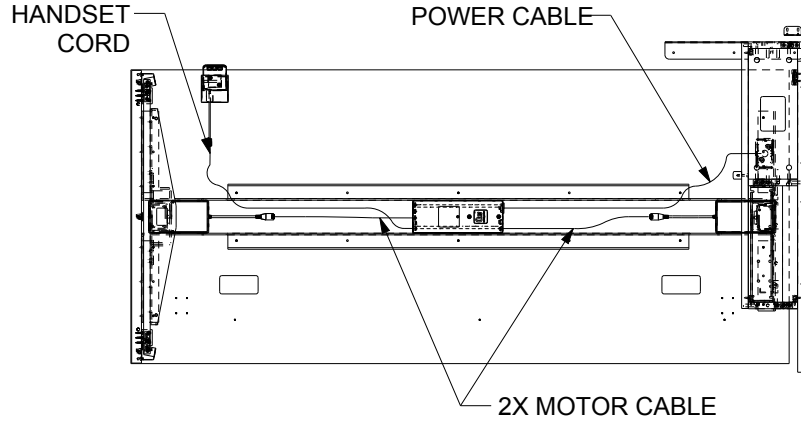
NOTE: PLACE KEYPAD INTO DESIRED  
LOCATION, PILOT FOR THE TWO  
SCREWS NEEDED, ATTACH KEYPAD  
WITH TWO 10X1-1/4" SCREWS



DETAIL K  
SCALE 0.200

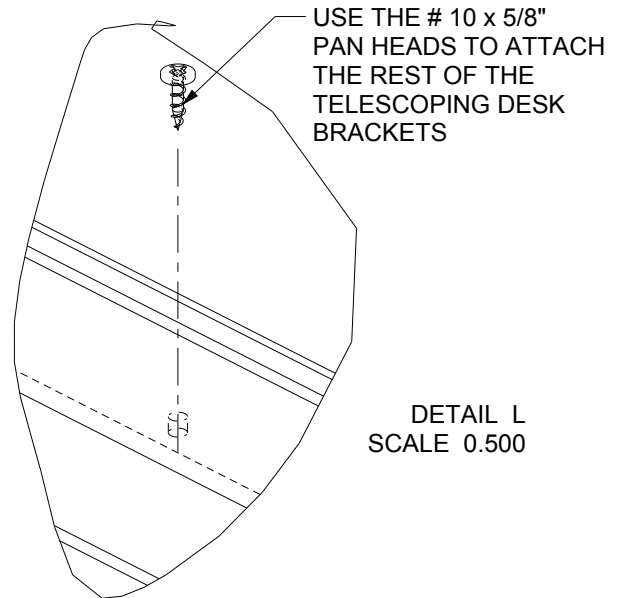
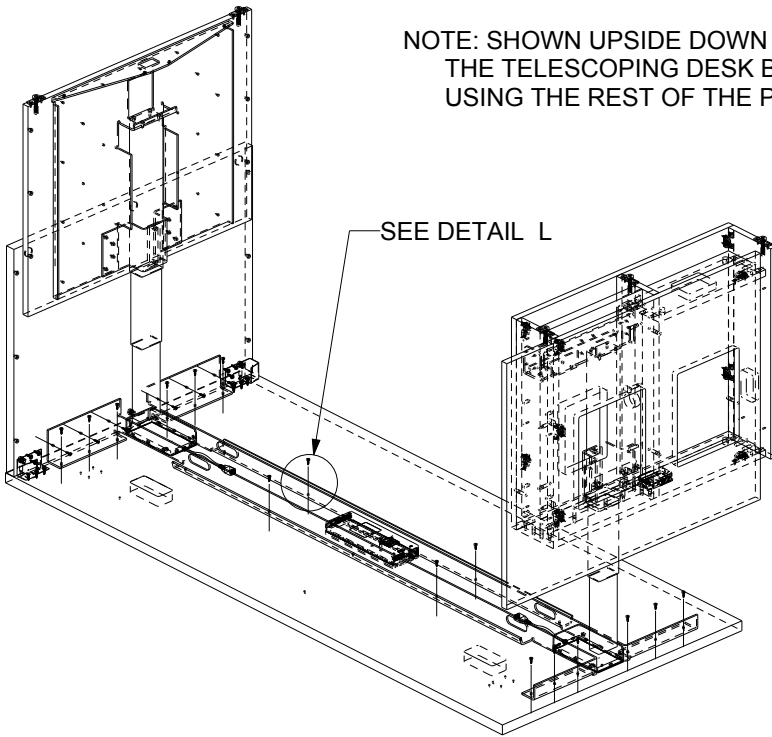
NOTE: ATTACH CONTROL BOX WITH TWO 2"  
FLAT HEAD SCREWS. PLACE WHERE  
DESIRED AND PLACE SO POWER CABLE  
INPUT POINTS TOWARD POWER SOURCE  
OR TOWARDS THE EXTENSION BASE

NOTE: PLUG THE TWO MOTOR CABLES INTO THE CONTROL BOX. THEN PLACE THE HANDSET CORD THROUGH THE WIRE ACCESS HOLE IN THE BRACKET AND INTO THE CONTROL BOX. LAST, THE POWER CORD WILL NEED TO BE PLUGGED INTO THE CONTROL BOX. ALL OF THESE CORDS SHOULD BE ORGANIZED WITH THE 3/8" DIAMETER CABLE HOLDERS. TEMPORARILY RAISE THE TOP APPROXIMATELY 18".



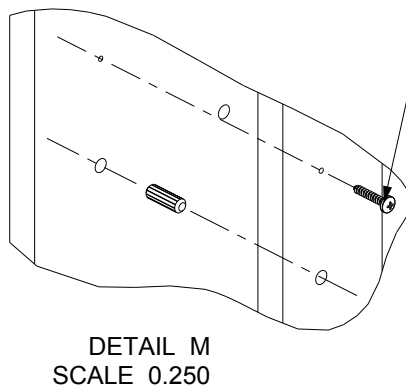
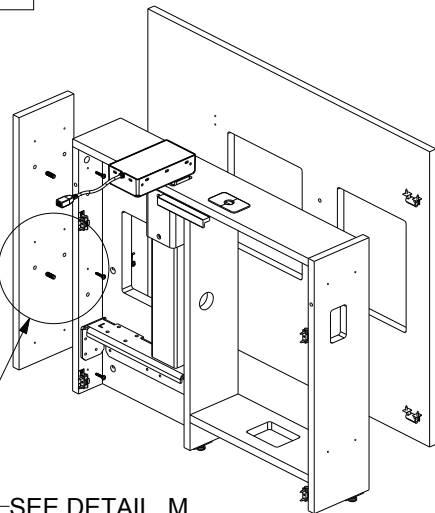
11

NOTE: SHOWN UPSIDE DOWN FOR VISUAL. USE # 10 x 5/8" SCREWS TO ATTACH THE TELESCOPING DESK BRACKETS TO THE SHROUD AND WORK SURFACE USING THE REST OF THE PILOT HOLES.

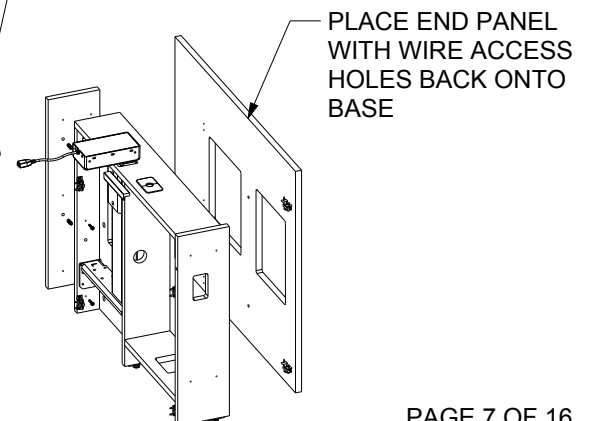


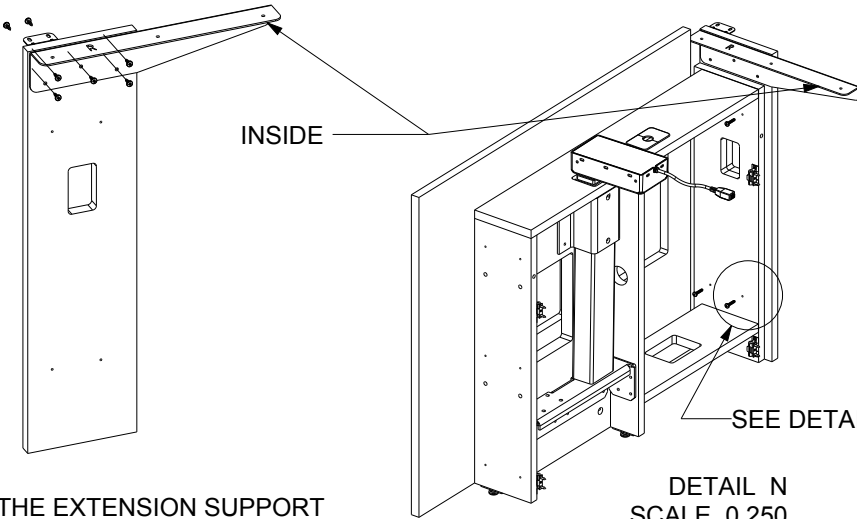
12

NOTE: FOR AN EXTENSION BASE ONLY



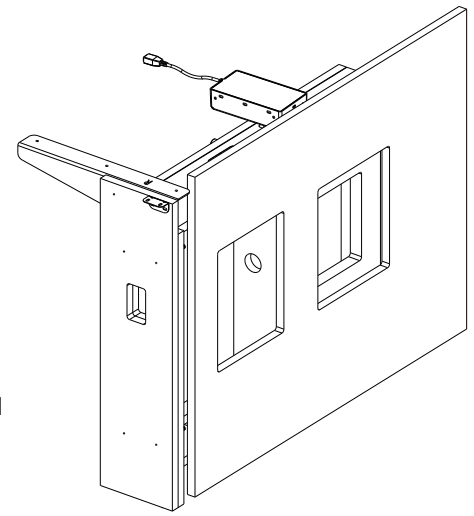
USE SIX 10 X 1-1/4" PAN HEAD PHILLIPS AND FOUR DOWELS TO ATTACH THE EXTENSION BASE BACK PANEL



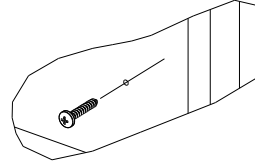


INSIDE

SEE DETAIL N



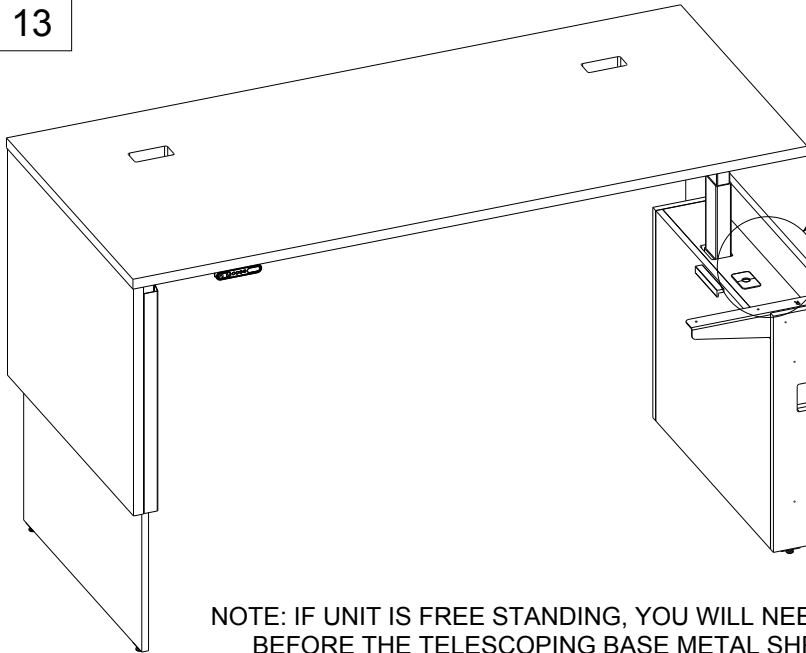
DETAIL N  
SCALE 0.250



NOTE: USE FOUR 10X1-1/4" PAN HEADS TO ATTACH THE EXTENSION SUPPORT PANEL TO THE EXTENSION BASE

NOTE: SCREW THE EXTENSION SUPPORT PANEL BRACKET TO THE INSIDE OF THE EXTENSION SUPPORT PANEL WITH 10X5/8" PAN HEAD USING THE PILOT HOLES. USING THE SAME SCREW AND ATTACH AN ANGLE BRACKET ON THE OPPOSITE SIDE TOWARDS THE BACK.

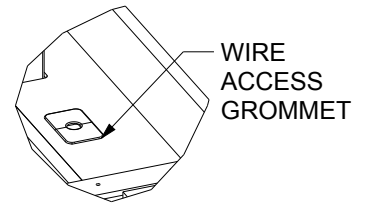
13



NOTE: PLACE UNIT IN DESIRED LOCATION, RUN POWER CORD TO LOCATION NEEDED PLACING THE CORD THROUGH THE FOLLOWING.

SEE DETAIL O

DETAIL O  
SCALE 0.100



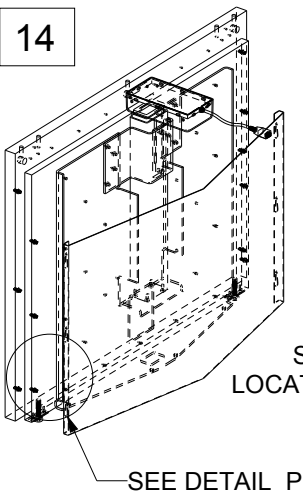
WIRE ACCESS GROMMET

NOTE: PLACE POWER CORD INTO THE CORRUGATED SLEEVE AND SECURE IT TO THE WORKSURFACE WITH THE 1" CABLE HOLDER AND 5/8" PAN HEAD

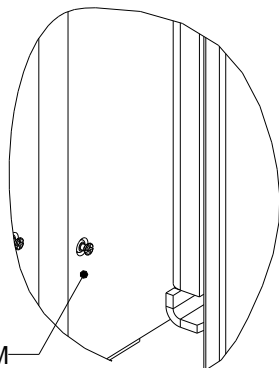


NOTE: IF UNIT IS FREE STANDING, YOU WILL NEED TO RUN THE WIRES DOWN THE TELESCOPING BASE BEFORE THE TELESCOPING BASE METAL SHROUDS ARE PUT ON (NEXT STEP)

14

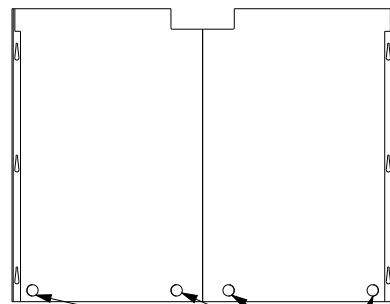


SEE DETAIL P



SHIM LOCATION

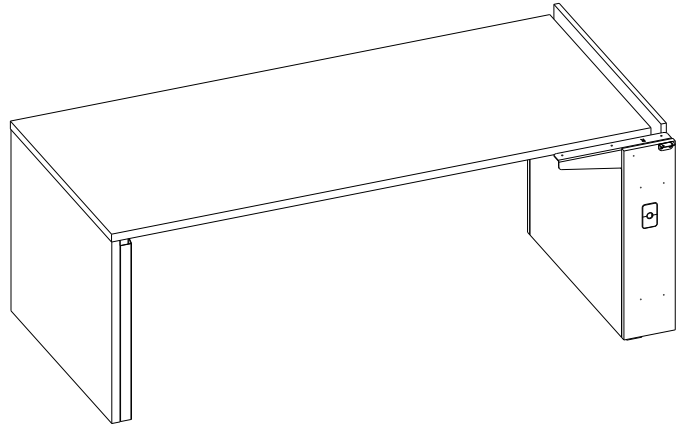
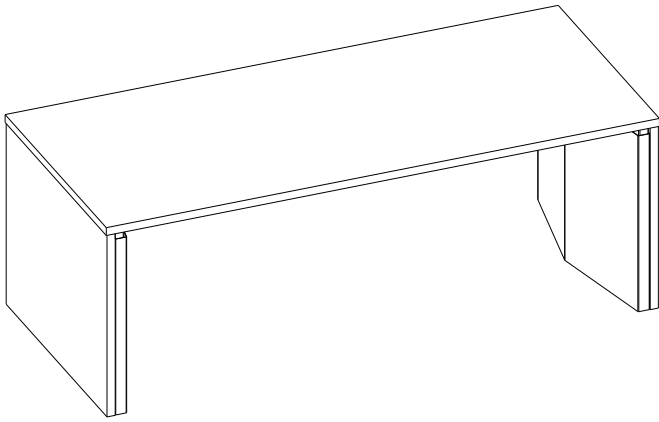
NOTE: PLACE THE SMALLER TELESCOPING BASE METAL SHROUD SLOTS ONTO THE BRACKETS, PUSH DOWN FIRMLY. IF PANEL MOVES, PLACE PLASTIC SELF ADHESIVE SHIM BELOW BRACKET, PLACE TWO ON EACH OTHER IF NEEDED



FELT

NOTE: PLACE FOUR 1" FELT DOTS AT THE BOTTOM OF THE LARGER METAL SHROUD AS SEEN. PUT THE SHROUD ON THE SAME WAY AS THE SMALL SHROUD AND SHIM AS NEEDED.

## WOOD / PAINT DESK SETUP



## FREE STANDING DESK

- 1 PLACE UNIT IN DESIRED LOCATION MAKING SURE UNIT IS LEVEL. LOCATE POWER SOURCE AND REMOVE THE METAL SHROUDS TO THE BASE THAT POWER SOURCE SITS BELOW.
- 2 RUN POWER CORD THROUGH THE BASE TO THE FLOOR MONUMENT. USE THE CABLE HOLDERS TO SECURE THE CORD TO THE WORK SURFACE. PLUG POWER CORD INTO OUTLET.
- 3 CAREFULLY PLACE THE METAL SHROUDS BACK ONTO THE BASE.
- 4 FOR EXTENSION ASSEMBLY, SEE SHEET 11
- 5 FOR MODESTY ASSEMBLY, SEE SHEET 13

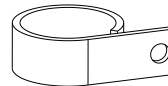
## FASTENERS



SCR 10X5/8"  
PAN HEAD PHILLIPS



CABLE HOLDER  
3/8" DIAMETER

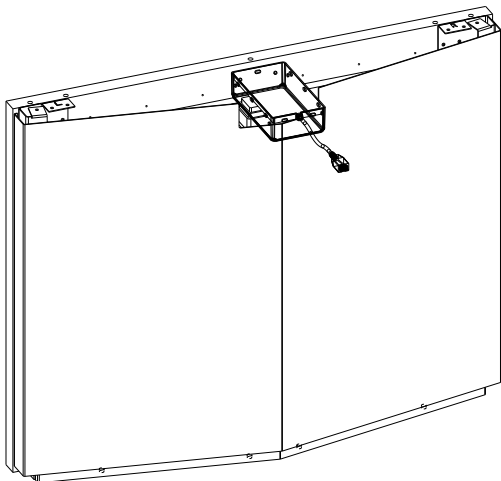


CABLE HOLDER  
1" DIAMETER

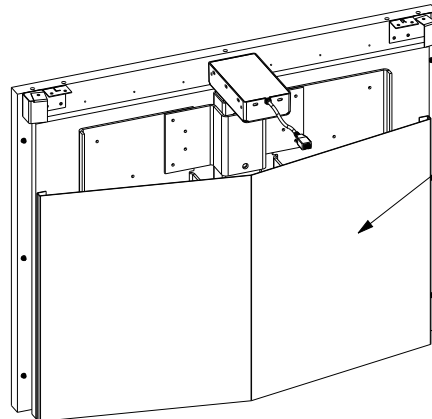


CORRUGATED  
SLEEVING

1

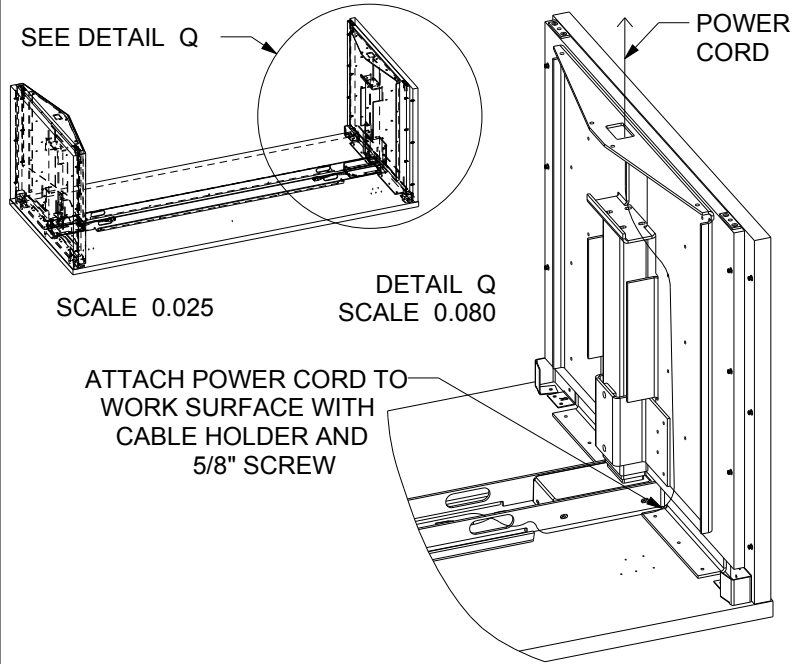


REMOVE THE OUTSIDE METAL SHROUD BY LIFTING UP ON THE SHROUD APPROXIMATELY 1/2" AND PULLING THE SHROUD TOWARDS THE CENTER OF THE DESK.

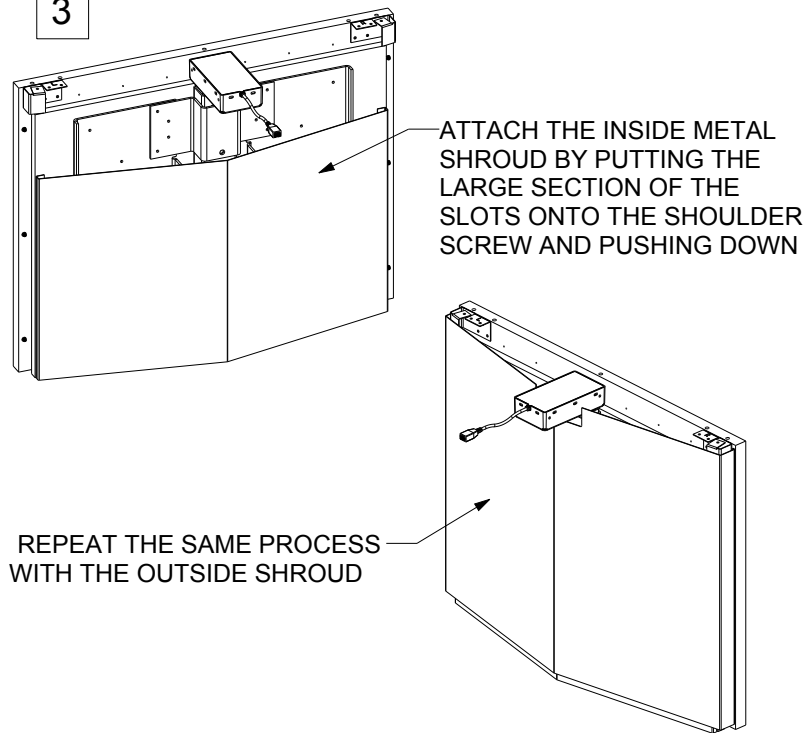


REPEAT THE SAME PROCESS WITH THE INSIDE SHROUD

**2** NOTE: UNIT SHOWN UPSIDE DOWN FOR REFERENCE



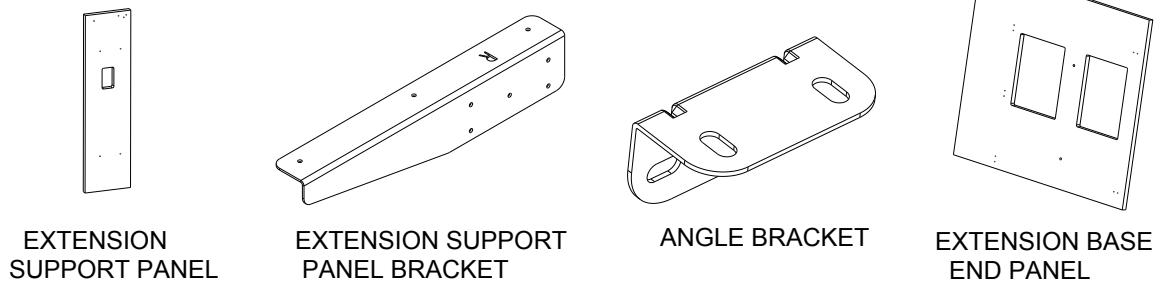
**3**



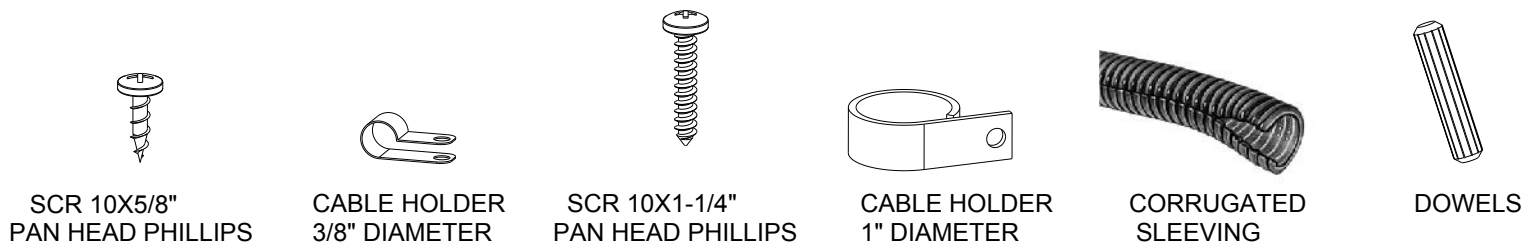
## EXTENSION DESK

- 1** PLACE UNIT IN DESIRED LOCATION MAKING SURE UNIT IS LEVEL. LOCATE THE EXTENSION BASE END PANEL. MAKING SURE THE DOWELS ARE IN THE PANEL, LINE THE DOWELS UP AND ATTACH THE END PANEL TO THE BASE.
- 2** ATTACH THE EXTENSION SUPPORT PANEL BRACKET AND ANGLE BRKT TO THE EXTENSION SUPPORT PANEL USING THE #10X5/8" PAN HEAD SCREWS. IMPORTANT, THE SUPPORT PANEL BRACKET NEEDS TO BE ON THE SIDE CLOSEST TO THE WORK SURFACE.
- 3** REMOVE THE INSIDE PANEL (W/ PULL). USING 10X1-1/4" PAN HEADS, ATTACH THE EXTENSION SUPPORT PANEL TO THE BASE.
- 4** FOR EXTENSION ASSEMBLY, SEE SHEET 12
- 5** FOR MODESTY ASSEMBLY, SEE SHEET 14

## PARTS

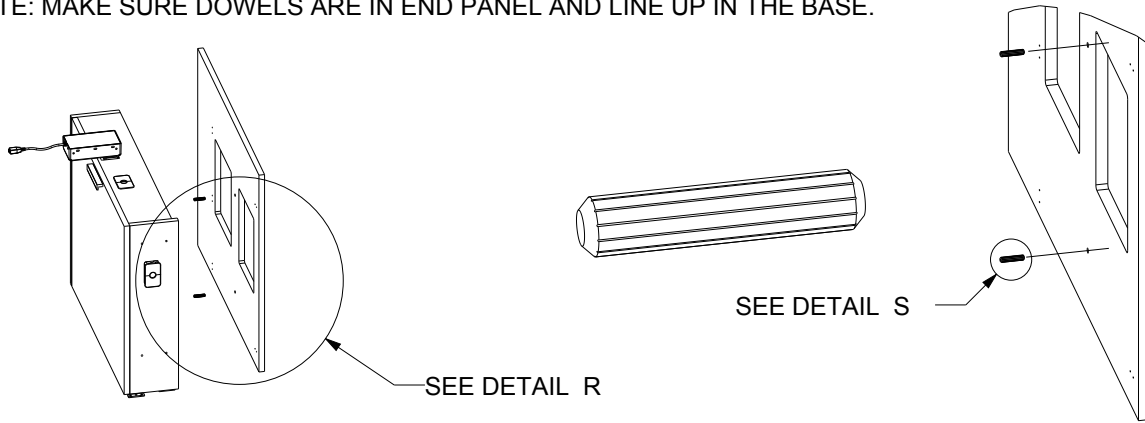


## FASTENERS



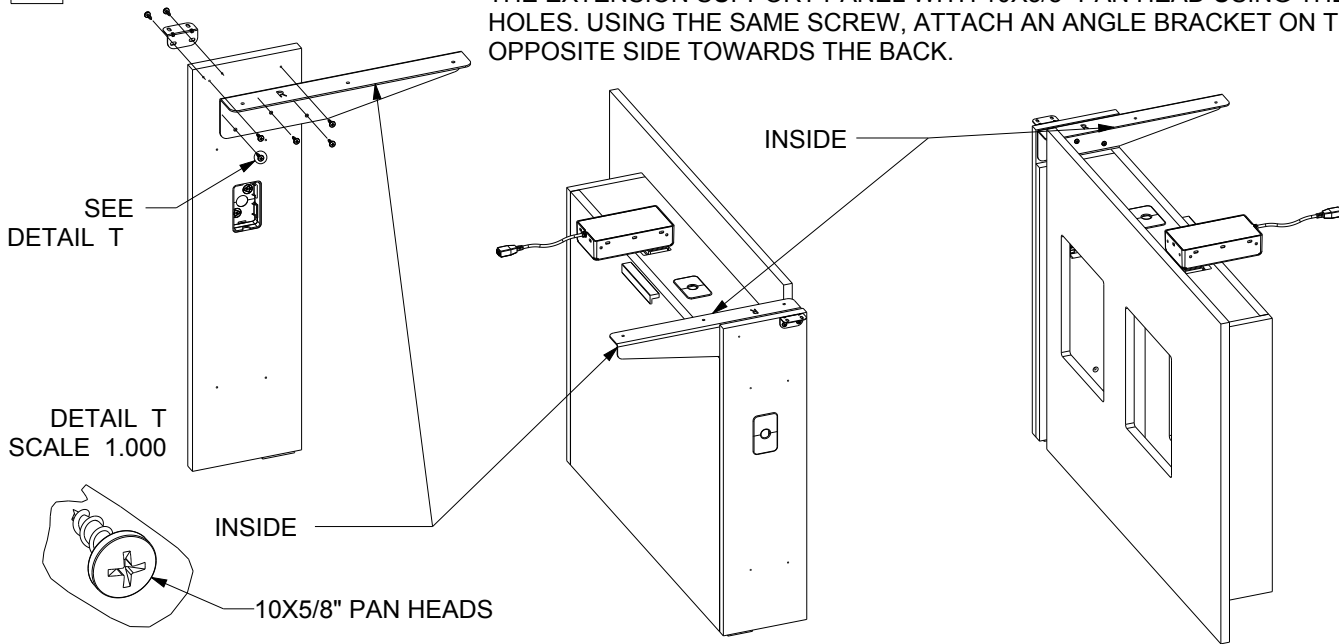
1

NOTE: MAKE SURE DOWELS ARE IN END PANEL AND LINE UP IN THE BASE.

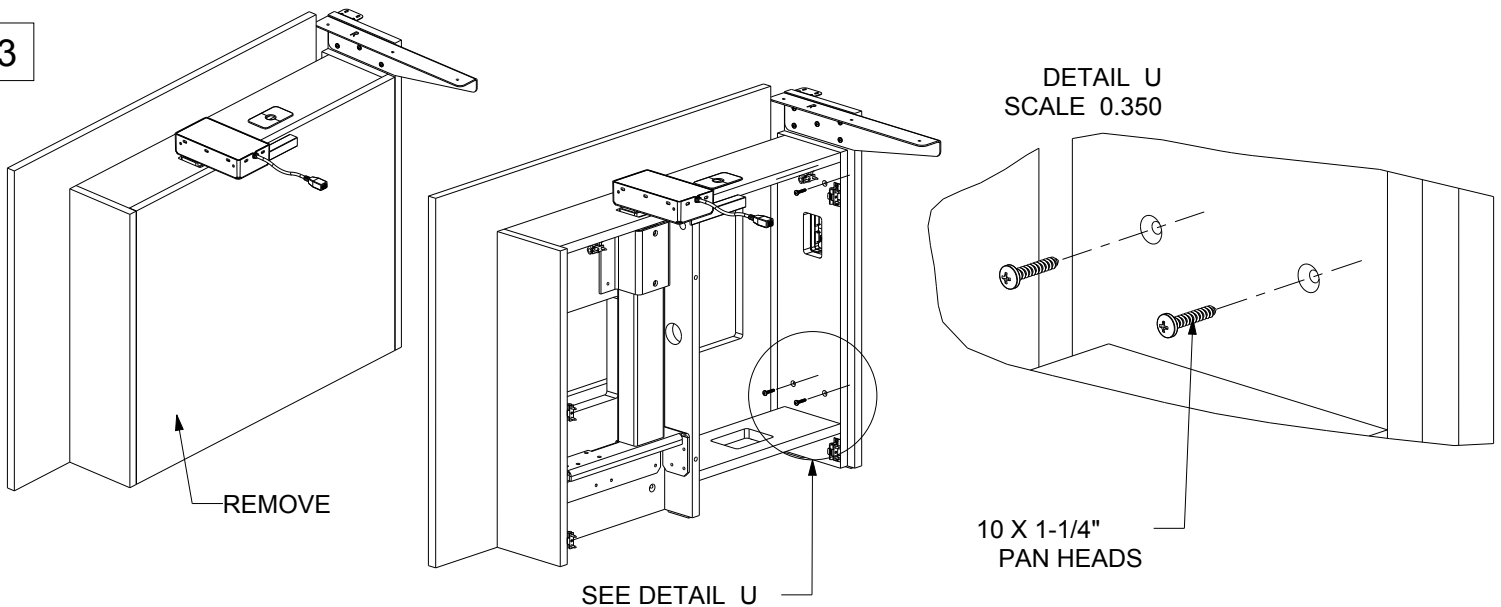


2

NOTE: SCREW THE EXTENSION SUPPORT PANEL BRACKET TO THE INSIDE OF THE EXTENSION SUPPORT PANEL WITH 10X5/8" PAN HEAD USING THE PILOT HOLES. USING THE SAME SCREW, ATTACH AN ANGLE BRACKET ON THE OPPOSITE SIDE TOWARDS THE BACK.

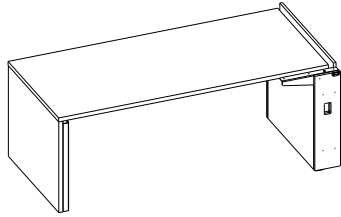


3

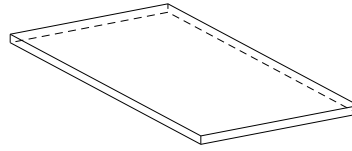


# EXTENSION TO WORK SURFACE / WALL ACCESS PANEL

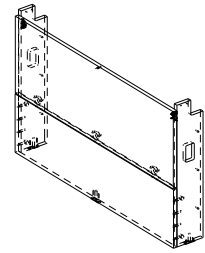
## MODELS



EXTENSION



WORK SURFACE



WALL ACCESS PANEL

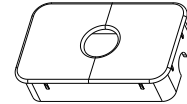
## FASTENERS



10X5/8"  
PANHEAD



10X1-1/4"  
PANHEAD

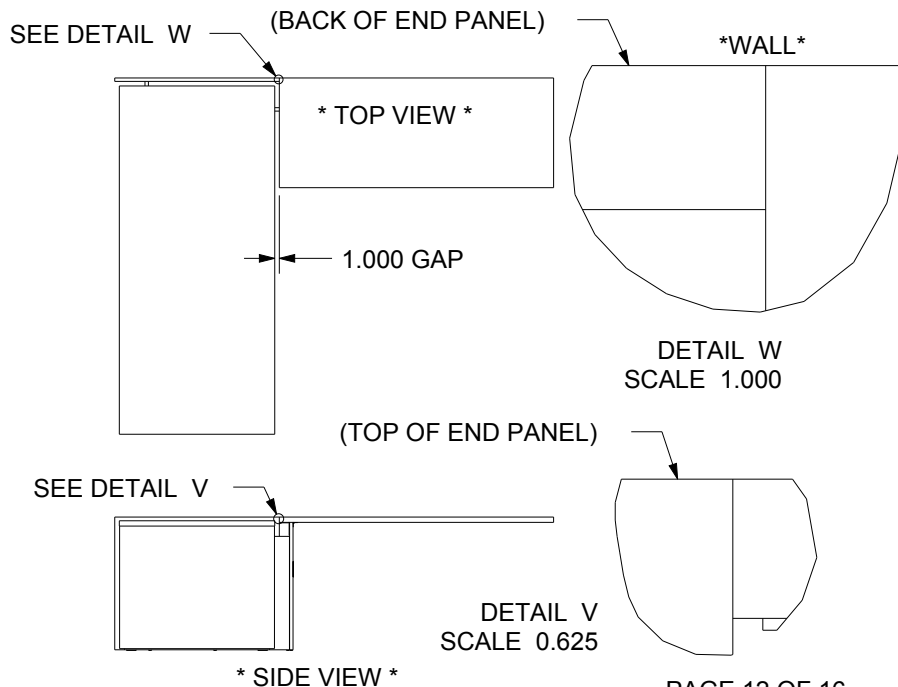
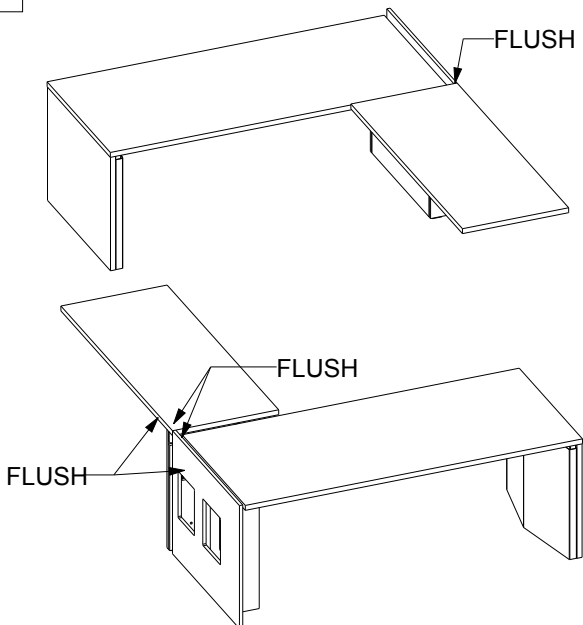


GROMMET

## INSTALLATION

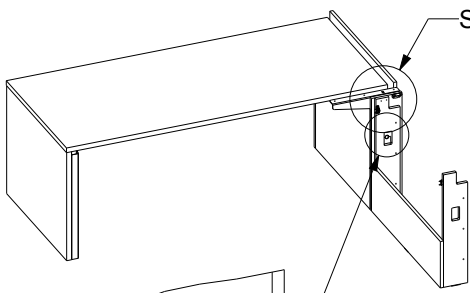
- 1 ONCE THE WORKSURFACE HAS BEEN SET, PUSH THE EXTENSION UP TO THE WALL WHERE THE BACK OF THE END PANEL SITS FLUSH TO THE BACK EDGE OF THE WORK SURFACE. MAKE SURE THE EDGE SITS FLUSH WITH THE END OF THE WORK SURFACE, AND THE TOPS ARE LEVEL. THE TWO WORK SURFACES SHOULD CREATE A CONSISTENT 1" GAP
- 2 IF STATION DOES NOT CONTAIN A WALL ACCESS PANEL, SKIP TO STEP 3. IF THE STATION HAS A WALL ACCESS PANEL, PLACE THE WALL ACCESS PANEL NEXT TO THE EXTENSION SUPPORT PANEL. ALIGN WHERE THE TWO GROMMET HOLES LINE UP PERFECTLY. MAKE SURE ALL UNITS ARE LEVELED AND ARE PLUM VERTICALLY. TAKE A MEASUREMENT FROM THE TOP OF THE WALL ACCESS PANEL TO THE FRONT OF THE WORK SURFACE ON BOTH SIDES. ONCE EQUAL, SCREW THE WALL ACCESS PANEL INTO BOTH ENDS AS WELL AS THE WORK SURFACE. INSERT THE GROMMETS IF DESIRED
- 3 WITH THE GAP BETWEEN THE WORK SURFACES AT A CONSISTENT 1" - SCREW THE TWO BRACKETS ATTACHED TO THE EXTENSION SUPPORT PANEL INTO THE WORK SURFACE WITH THE 5/8" PANHEADS. RUN POWER TO OUTLETS

- 1 NOTE: SHOWN WITHOUT PED OR T-SUPPORT



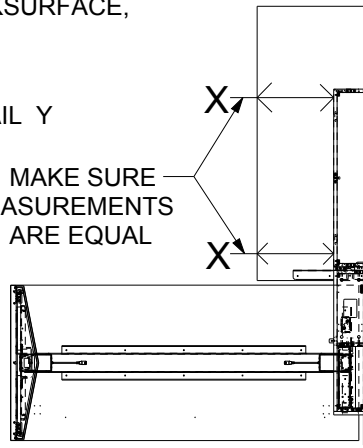
2

NOTE: SHOWN WITHOUT PED, WORKSURFACE, AND TOP OF WALL ACCESS PANEL FOR REFERENCE



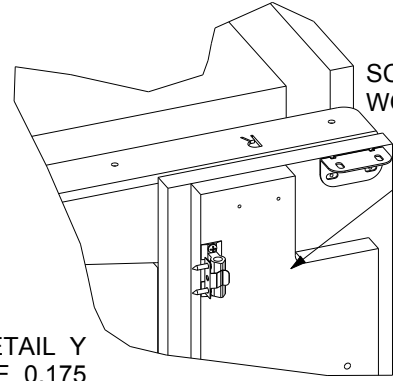
SEE DETAIL Y

MAKE SURE MEASUREMENTS ARE EQUAL



NOTE: SHOWN WITH OUT PED

NOTE: ONCE WALL ACCESS PANEL IS LEVEL AND PLUM. SCREW THE ENDS INTO WORK SURFACE USING THE TWO INSIDE 2" BRACKETS. SCREW THE TWO ENDS INTO BOTH SIDES USING THE 1-1/4" PAN HEADS.

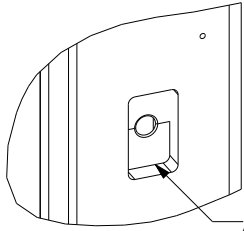


SCREW INTO WORK SURFACE

SCREW THROUGH INTO THE OTHER UNITS

SEE DETAIL X

DETAIL X SCALE 0.150



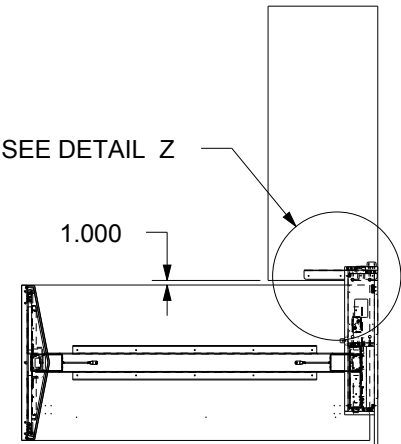
ALIGN GROMMET ROUTS, INSERT GROMMET IF DESIRED

DETAIL Y SCALE 0.175

3

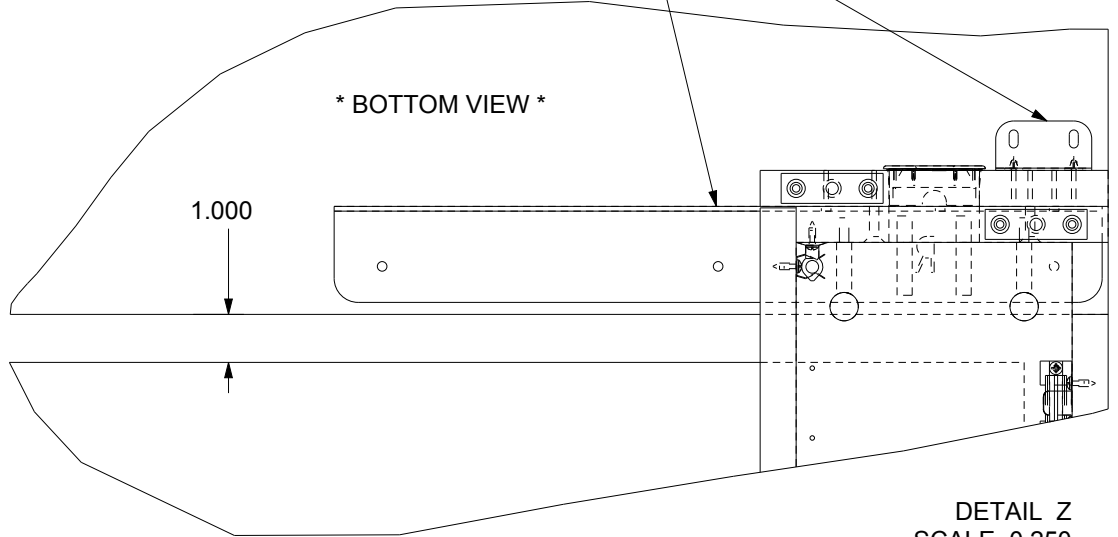
NOTE: SHOWN WITH OUT PED OR A WALL ACCESS PANEL

ATTACH THE BRACKETS INTO THE WORKSURFACE USING THE 5/8" PANHEADS



SEE DETAIL Z

1.000



\* BOTTOM VIEW \*

1.000

DETAIL Z SCALE 0.250

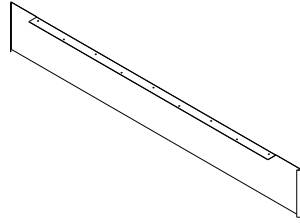
\* BOTTOM VIEW \*

NOTE: AFTER UNITS HAVE BEEN SECURED, RUN THE POWER CORD FROM THE CONTROL THROUGH THE EXTENSION END OF THE HEIGHT ADJUSTABLE UNIT. RUNNING THE CORD THROUGH THE TOP GROMMET, IT CAN BE RAN TO THE WALL OR THROUGH THE WALL ACCESS PANEL GROMMET ROUTES IF NEEDED.

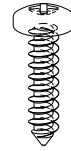


# MODESTY PANEL ATTACHMENT - METAL / WOOD / PAINT / LAMINATE

## METAL

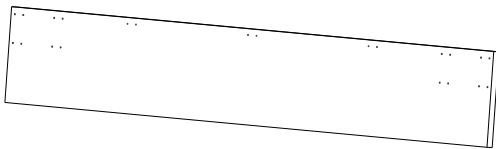


METAL MODESTY

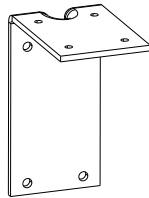


10X3/4 PANHEADS

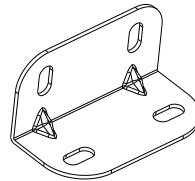
## WOOD-PAINT



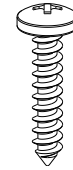
MODESTY



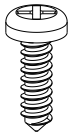
LARGE BRACKET



SMALL BRACKET

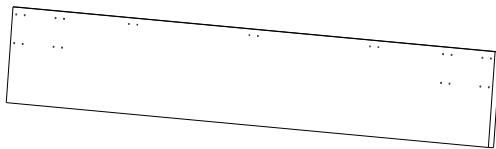


8X7/8  
PANHEADS

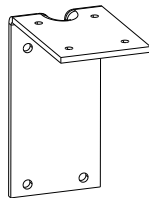


10X5/8  
PANHEADS

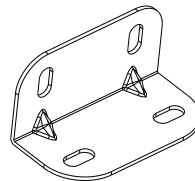
## LAMINATE



MODESTY



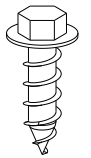
LARGE BRACKET



SMALL BRACKET



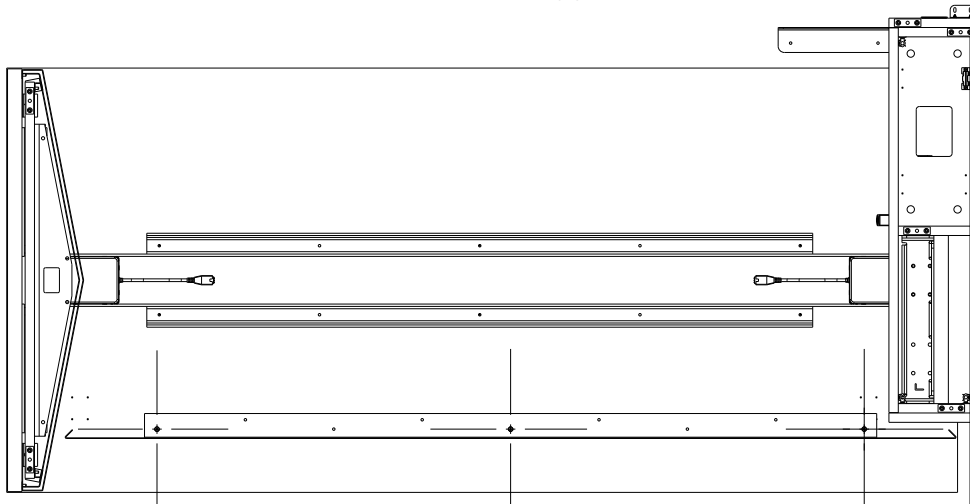
10X1/2"  
HWH #8  
HEX HEAD



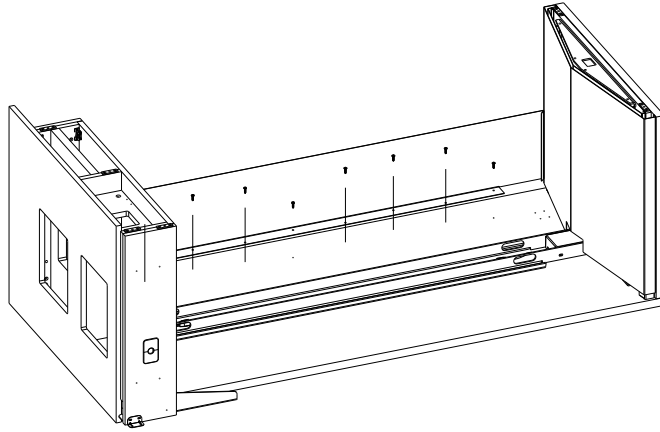
10X3/4 HWH #8  
HEX HEAD

## METAL MODESTY PANEL ATTACHMENT

- 1 LOCATE THE PILOT HOLES ON THE WORKSURFACE THAT LINE UP WITH THE END HOLES AND CENTER HOLE. USE THE 10X3/4" PAN HEADS TO ATTACH THE METAL MODESTY TO THOSE (3) PILOTS.

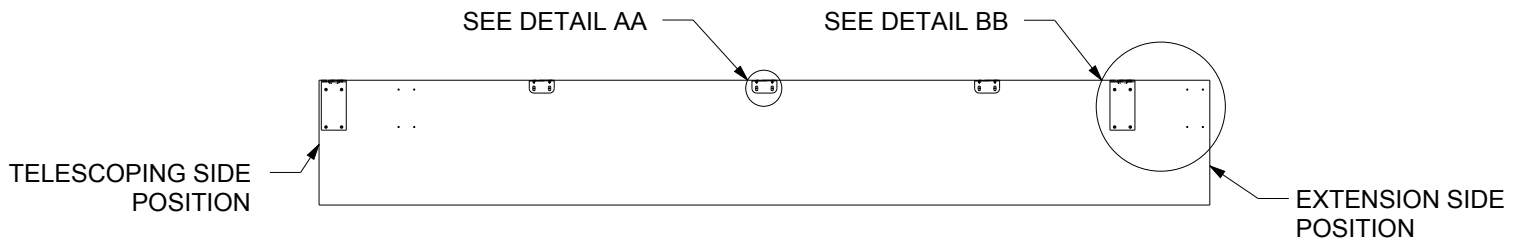


2 USE THE 10X3/4" PAN HEADS TO ATTACH THE REST OF THE HOLES IN THE METAL MODESTY.

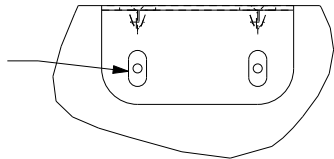


## WOOD-PAINT-LAMINATE MODESTY PANEL ATTACHMENT

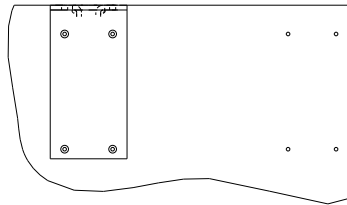
1 DETERMINE WHAT TYPE OF UNIT THIS IS ATTACHING TO. IF THE UNIT IS A FREE STANDING TELESCOPING UNIT, THE LARGE BRACKETS WILL GO ON THE OUTSIDE (4) PILOT HOLES. IF THE UNIT HAS AN EXTENSION, THE LARGE BRACKET WILL NEED TO BE MOVED TO THE INSIDE (4) PILOT HOLES. FOR WOOD, USE THE 10X5/8" PAN HEADS TO ATTACH LARGE AND SMALL BRACKETS TO THE MODESTY. FOR LAMINATE, USE THE 10X1/2" HEX HEADS TO ATTACH LARGE AND SMALL BRACKETS TO THE MODESTY.



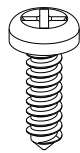
DETAIL AA  
NOTE: PLACE THE SMALL BRACKETS IN THIS ORIENTATION



DETAIL BB  
NOTE: THE OUTSIDE PILOT HOLES ARE USED FOR THE TELESCOPING SIDE BASES WHILE THE INSIDE PILOT HOLES ARE USED FOR THE EXTENSION BASES



### WOOD-PAINT MODESTY SCREW



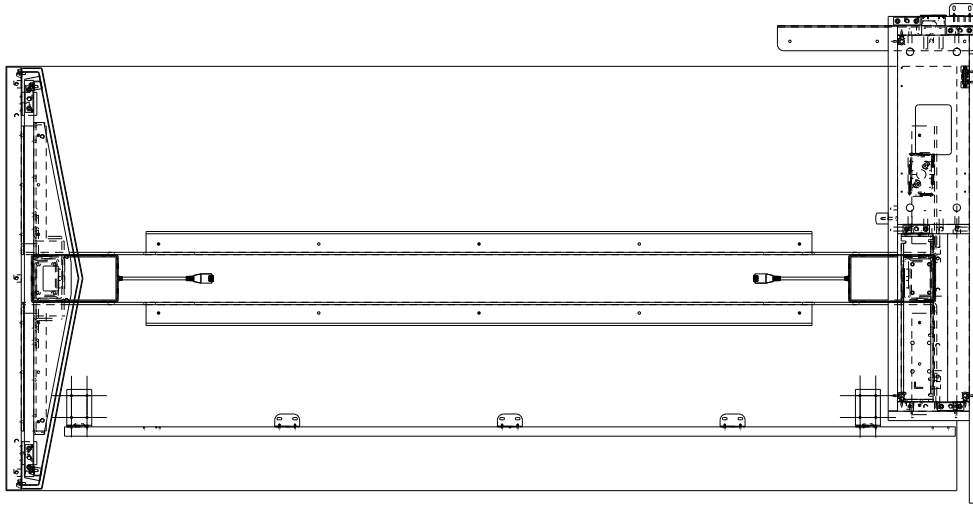
10X5/8"  
PAN HEAD

### LAMINATE MODESTY SCREW

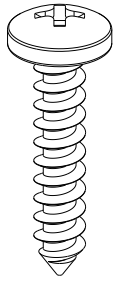


10X1/2"  
HEX HEAD

2 ON THE WORK SURFACE, LOCATE THE (8) PILOT HOLES THAT WILL LINE UP WITH THE (2) LARGE BRACKETS. FOR WOOD, USE THE 8X7/8" PAN HEADS AND SCREW THE LARGE BRACKETS INTO THE WORKSURFACE. ONCE THOSE HAVE BEEN SECURED, ATTACH THE SMALL BRACKETS USING THOSE 8X7/8" PAN HEADS. FOR LAMINATE, USE THE 10X3/4" #8 HEX HEADS AND SCREW THE LARGE BRACKETS INTO THE WORKSURFACE. ONCE THOSE HAVE BEEN SECURED, ATTACH THE SMALL BRACKETS USING THOSE 10X3/4" #8 HEX HEADS,

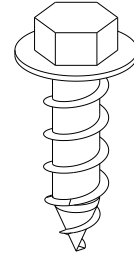


## WOOD-PAIN WORK SURFACE SCREW



8X7/8  
PAN HEADS

## LAMINATE WORK SURFACE SCREW



10X3/4 HWH #8  
HEX HEAD

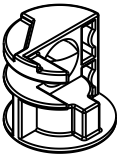
# ASSEMBLY INSTRUCTION SHROUDED T HEIGHT ADJ

S2013-0011-00  
REV C  
DATE: 26-AUG-2019

## GENERAL NOTES:

1. ALWAYS PROTECT THE UNIT WHEN INSTALLING.
2. LAMINATE AND WOOD/PAIN'T WILL INSTALL THE SAME WAY BUT SCREWS MAY VARY.
3. BOTH LAMINATE AND WOOD/PAIN'T WILL SHIP UNASSEMBLED.
4. DEPENDING ON THE SIZE OF THE UNIT, A STIFFENER BAR WILL BE INCLUDED TO ATTACH TO THE WORKSURFACE.

## HARDWARE



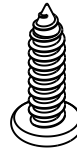
CONNECTOR



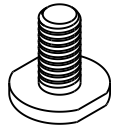
COMPOSITE MINI BOLT



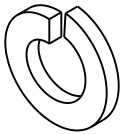
DOWEL



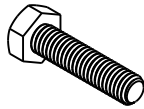
SCR 10X3/4 PN HD



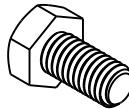
GLIDE



WASHER LOCK



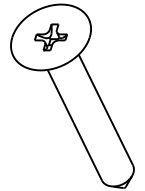
M6 25MM BOLT



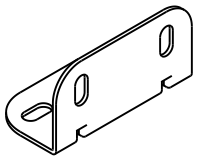
M6 12MM BOLT



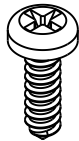
SCR 10X2 FT PH



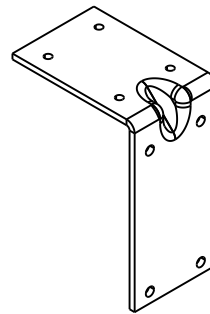
SCR 10X1-1/4 FT PH



CORNER BRACKET



SCR TP-A 10X5/8 PN PH  
(WOOD/PAINT)



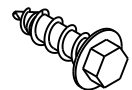
BRACKET MOD PNL TO TROUGH



SCR 8X5/8 PN PH  
(WOOD/PAINT)



SCR 1/2 LG #8 HEX HD  
& #10 WSHR (LAM)



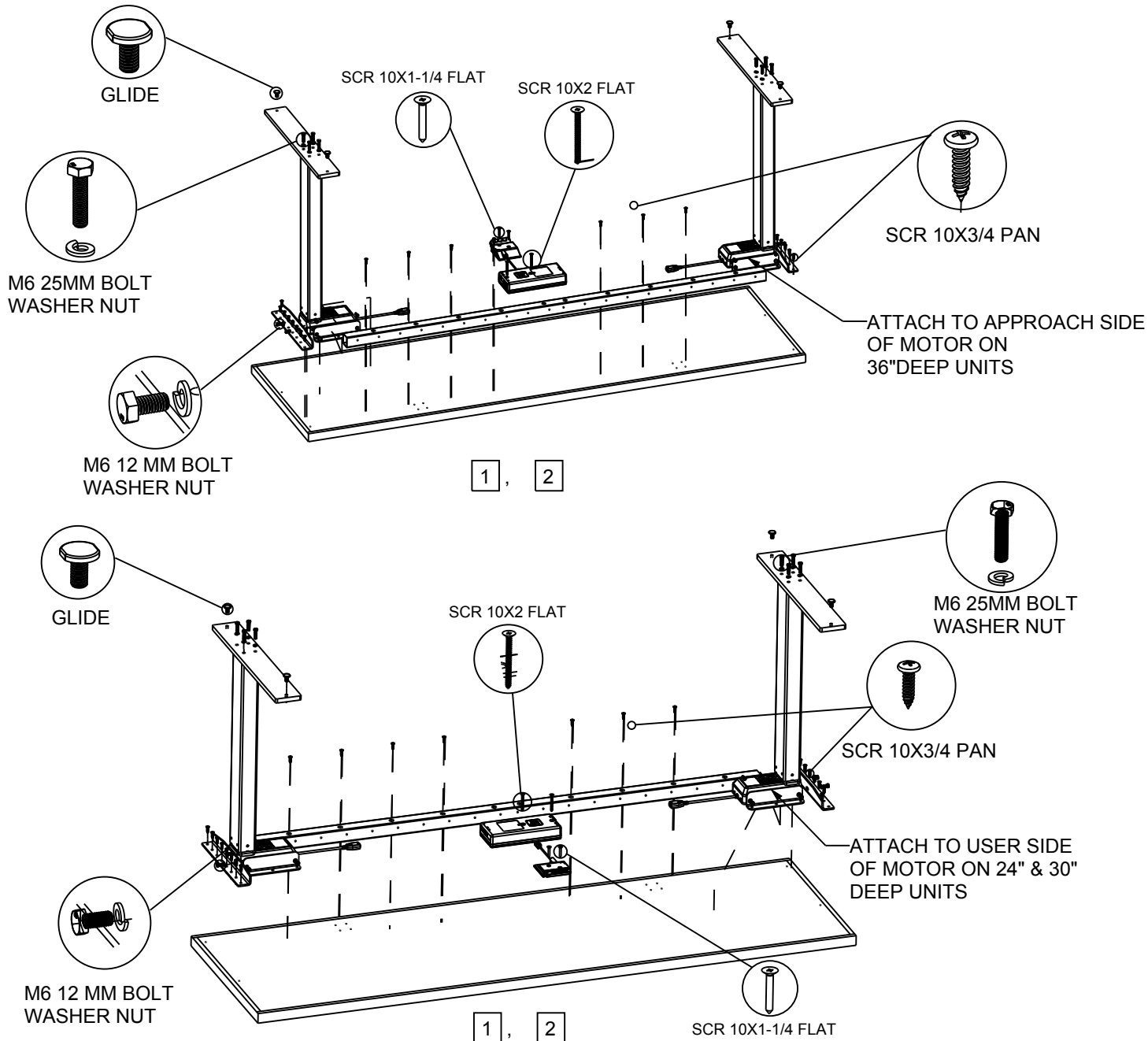
SCR 3/4 LG #8 HEX HD  
& #10 WSHR (LAM)

\*\*WOOD/PAINT WILL USE PAN HEAD SCREWS FOR THE TWO BRACKETS AND LAMINATE WILL USE HEX HEADS\*\*

# SHROUDED T HEIGHT ADJ INSTALLATION SETUP

- 1 CLEAR A LARGE AREA SO THAT NOTHING WILL DAMAGE THE UNIT WHEN CONSTRUCTING
- 2 PLACE THE TOP ON THE GROUND AND ONCE THERE, BOLT IN THE PLATES TO THE LEGS THEN LINE UP THE LEGS TO THE PILOT HOLES AND SCREW INTO PLACE AND ATTACH THE PLATES TO THE BOTTOM OF THE LEGS
- 3 ONCE THE LEGS ARE ATTACHED, SCREW THE MOD TROUGH BRACKET TO THE TOP THEN LINE UP THE MODESTY PANEL AND SCREW INTO PLACE (IF DESIRED, YOU MAY SCREW THE CONTROL BOX AND HANDSET INTO PLACE NOW). TOPS 54" AND LARGER WILL COME WITH A STIFFENER BAR, TOP 48" AND UNDER WILL NOT.
- 4 ONCE EVERYTHING IS ATTACHED CAREFULLY FLIP THE PARTIALLY BUILT UNIT ONTO ITS FEET
- 5 REMOVE THE END PANELS ON BOTH PEDS AND MOVE THE PEDS AROUND THE LEGS. THEN RE-ATTACH THE PANELS
- 6 PLACE THE FINAL BACK PANEL UP TO THE FIRST LEG AND ATTACH WITH CAMS AND DOWELS. ONCE ATTACHED AND PROPERLY SUPPORTED, MOVE THE NEXT PED UP TO THE PANEL AND ATTACH WITH CAMS AND DOWELS
- 7 ONCE EVERYTHING IS IN PLACE BEGIN ATTACHING THE ELECTRICAL COMPONENTS

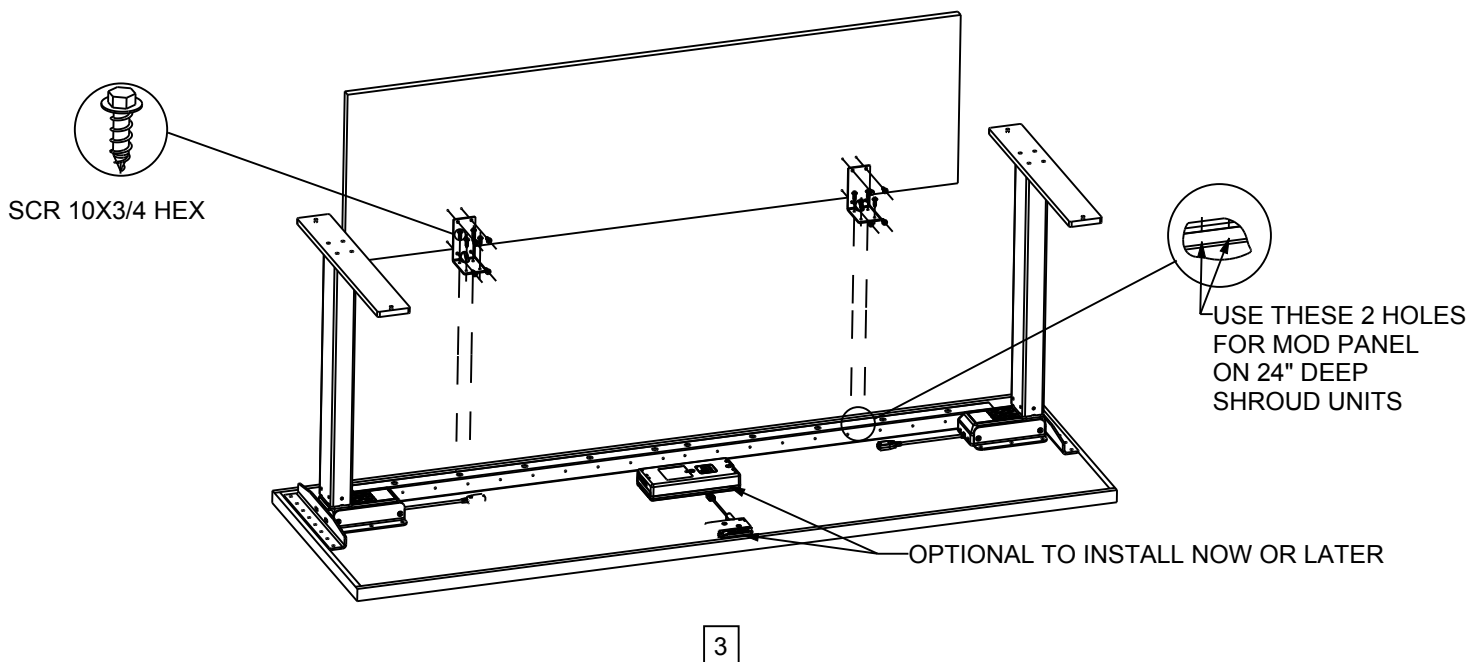
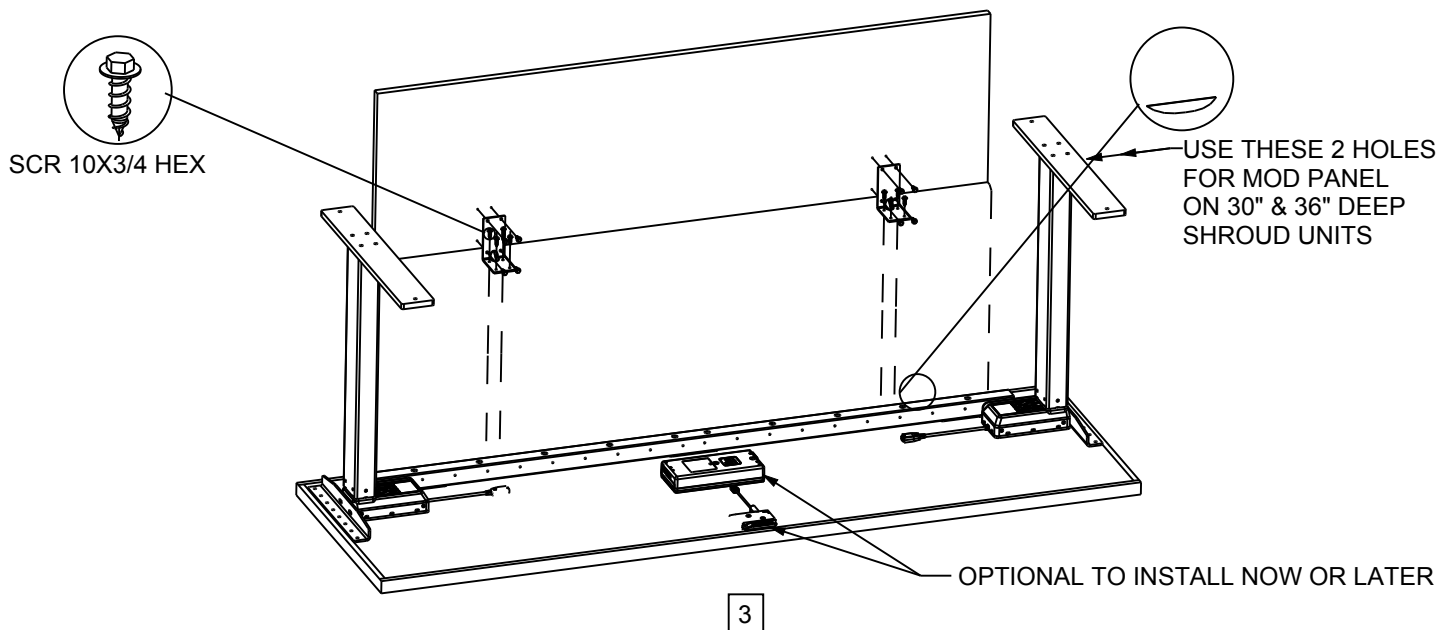
\*\*SEE PAGE 83 FOR ELECTRICAL SETUP\*\*



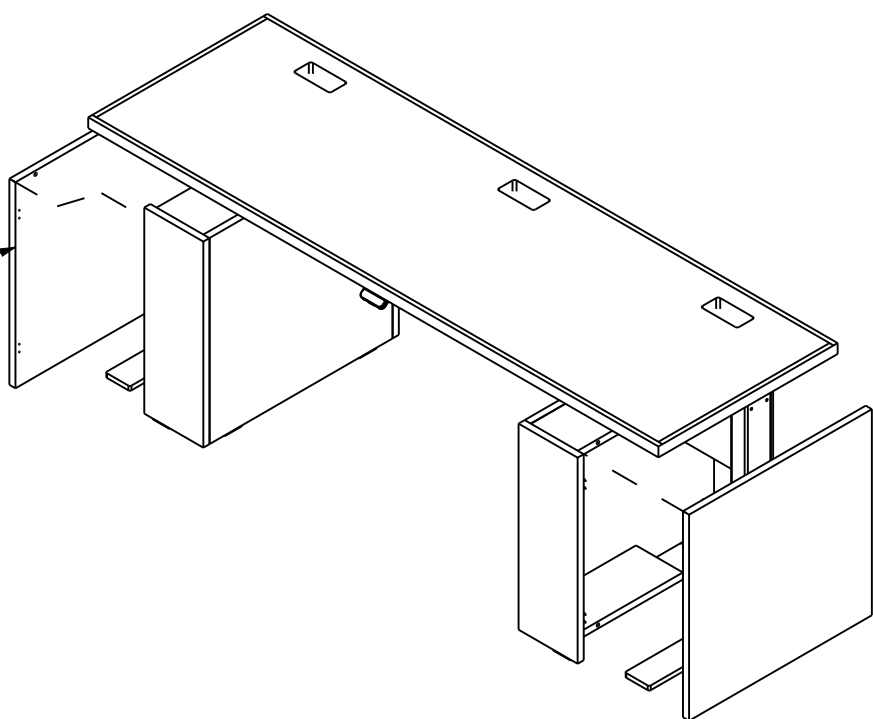
# SHROUDED T HEIGHT ADJ INSTALLATION SETUP

- 1 CLEAR A LARGE AREA SO THAT NOTHING WILL DAMAGE THE UNIT WHEN CONSTRUCTING
- 2 PLACE THE TOP ON THE GROUND AND ONCE THERE, BOLT IN THE PLATES TO THE LEGS THEN LINE UP THE LEGS TO THE PILOT HOLES AND SCREW INTO PLACE AND ATTACH THE PLATES TO THE BOTTOM OF THE LEGS
- 3 ONCE THE LEGS ARE ATTACHED, SCREW THE MOD TROUGH BRACKET TO THE TOP THEN LINE UP THE MODESTY PANEL AND SCREW INTO PLACE (IF DESIRED, YOU MAY SCREW THE CONTROL BOX AND HANDSET INTO PLACE NOW). TOPS 54" AND LARGER WILL COME WITH A STIFFENER BAR, TOP 48" AND UNDER WILL NOT.
- 4 ONCE EVERYTHING IS ATTACHED CAREFULLY FLIP THE PARTIALLY BUILT UNIT ONTO ITS FEET
- 5 REMOVE THE END PANELS ON BOTH PEDS AND MOVE THE PEDS AROUND THE LEGS. THEN RE-ATTACH THE PANELS
- 6 PLACE THE FINAL BACK PANEL UP TO THE FIRST LEG AND ATTACH WITH CAMS AND DOWELS. ONCE ATTACHED AND PROPERLY SUPPORTED, MOVE THE NEXT PED UP TO THE PANEL AND ATTACH WITH CAMS AND DOWELS
- 7 ONCE EVERYTHING IS IN PLACE BEGIN ATTACHING THE ELECTRICAL COMPONENTS

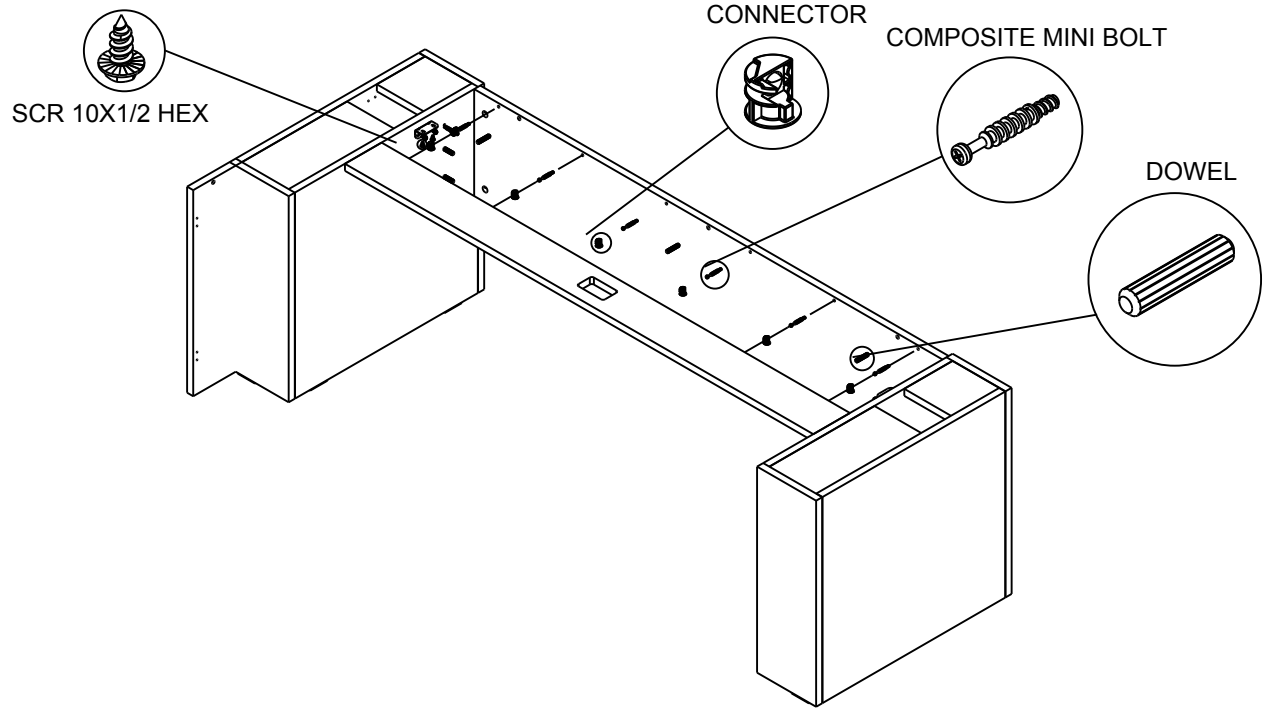
\*\*SEE PAGE 83 FOR ELECTRICAL SETUP\*\*



PANELS ARE CONNECT WITH SPRINGCLIPS



4 , 5 , 6



\*\*TOP AND LEGS ARE NOT SHOWN IN THE VIEW. PEDS CAN MOVE AROUND IF NEEDED.\*\*

# ASSEMBLY INSTRUCTION

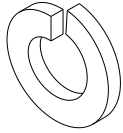
## BOOKCASE HEIGHT ADJ

S2013-0013-00  
REV A  
DATE: 05-DEC-2018

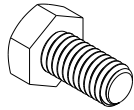
### GENERAL NOTES:

1. ALWAYS PROTECT THE UNIT WHEN INSTALLING.
2. DEPENDING ON THE SIZE OF THE UNIT, A STIFFENER BAR WILL BE INCLUDED TO ATTACH TO THE WORKSURFACE.

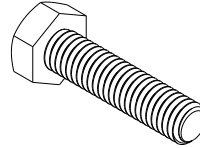
### HARDWARE



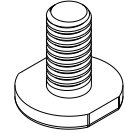
WASHER LOCK



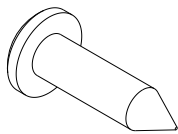
M6 12MM BOLT



M6 25MM BOLT



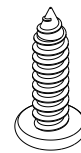
GLIDE



SCR 8X5/8 PN PH



SCR 10X2 FT PH



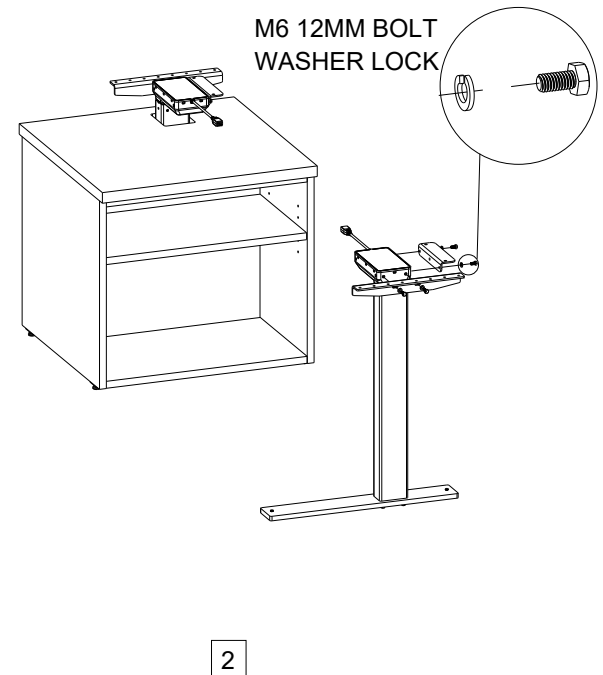
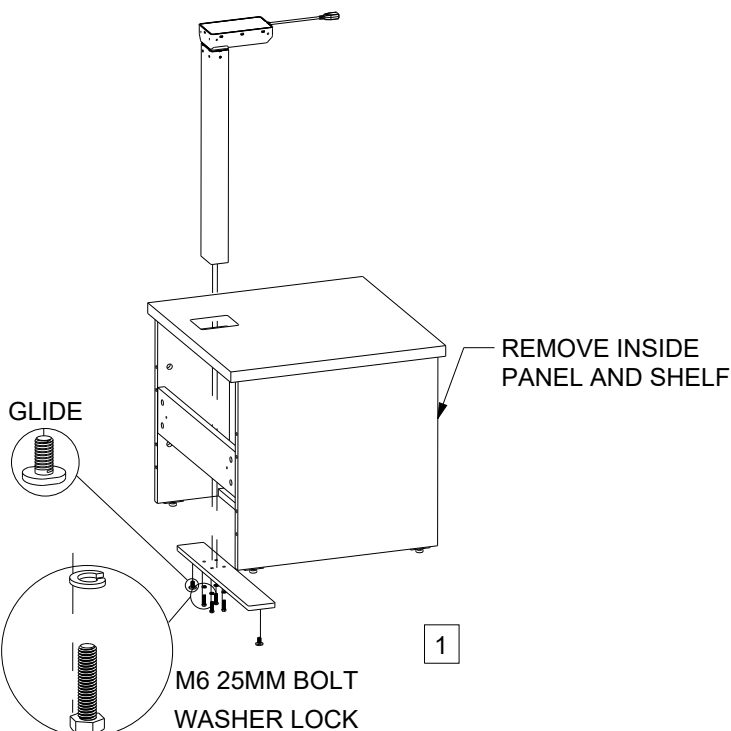
SCR 10X3/4 PN HD

### BOOKCASE HEIGHT ADJ INSTALLATION SETUP

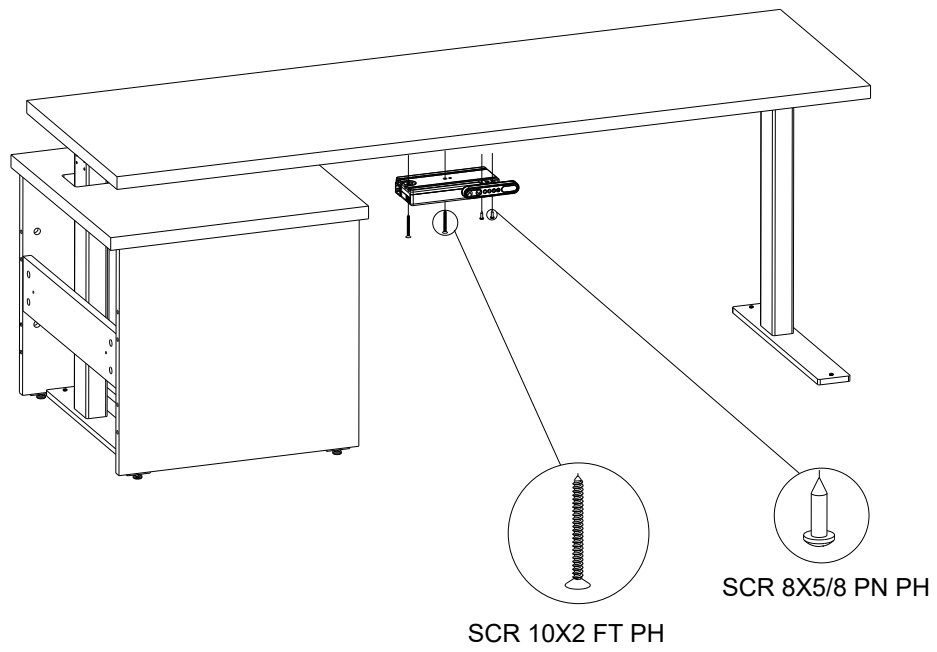
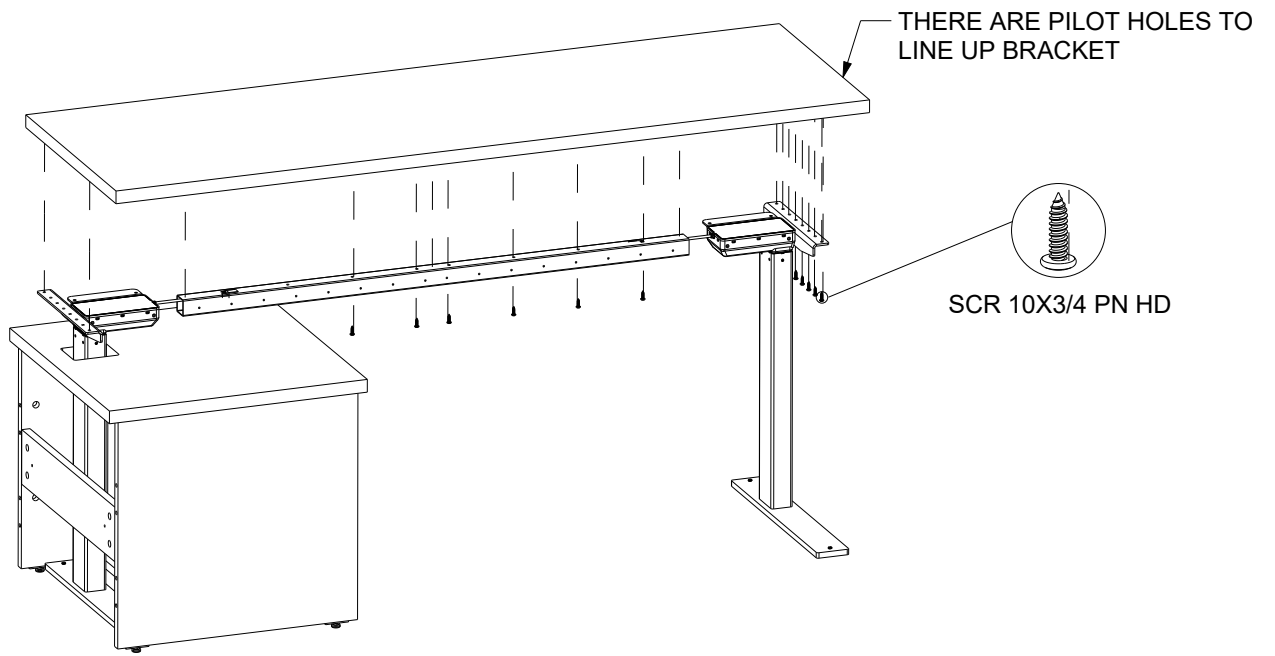
- 1 TAKE ONE LEG AND PLACE IT THROUGH THE TOP HOLE OF THE PED WITHOUT THE FOOT BEING ATTACHED. AFTER LEG IS THROUGH THE HOLE, REMOVE THE SHELF AND BACK PANEL TO HELP RE-ATTACH THE FOOT
- 2 ATTACH THE BASKETS TO EACH OF THE LEGS AND PLACE IN THE ROUGH POSITION
- 3 LAY THE TOP FLAT ON THE LEGS LINING UP THE PILOT HOLES AND BEGIN SCREWING INTO THE WORKSURFACE
- 4 ATTACH THE REMAINING ELECTRICAL COMPONENTS IN THE DESIRED POSITIONS

\*\*SOME UNITS MAY COME WITH A STIFFENER\*\*

\*\*SEE PAGE \_ FOR ELECTRICAL SETUP\*\*

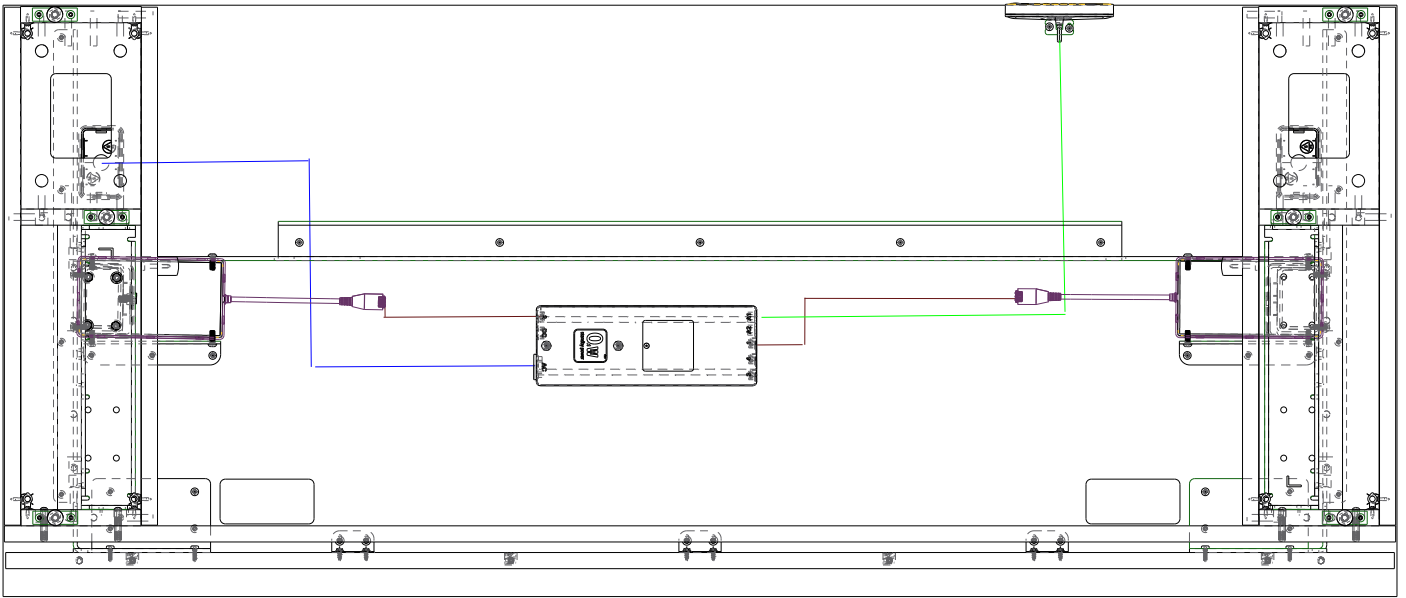






# TYPICAL HEIGHT ADJ ELECTRICAL SETUP

- MOTOR WIRE
- HANDSET WIRE
- POWER CORD



**\*\*THE POWER CORD GOES INTO THE AC INPUT AND THROUGH THE GROMMET HOLE, THE MOTOR CABLES GO INTO THE NUMERIC INPUTS 1&2, AND THE HANDSET GOES INTO THE A1 INPUT\*\***

**\*\*THE POWER CORD WILL GET THE PLASTIC COVER TO PROTECT THE WIRES. MAKE SURE TO AVOID PINCH POINTS WHEN PLACING THE WIRE AS TO NOT DAMAGE ANYTHING\*\***

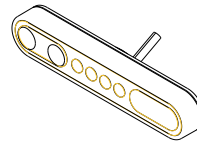
## ELECTRICAL COMPONENTS



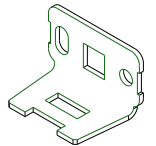
POWER CORD



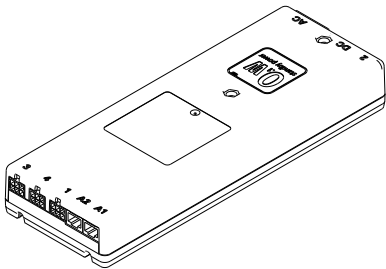
MOTOR CABLES



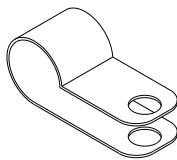
HANDSET



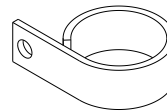
HANDSET BRACKET



CONTROLLER BOX



WIRE MANAGER



WIRE MANAGER  
FOR POWER CORD



POWER CORD COVER

**\*\*WIRE MANAGER CAN BE PLACED IN ANY DESIRED LOCATION AND THEY SCREW INTO PLACE WITH A 10-5/8" SCREW\*\***

**\*\*PLEASE SEE THE HEIGHT ADJUSTABLE SETTING INSTRUCTION SHEET FOR DISPLAY ADJUSTMENTS\*\***