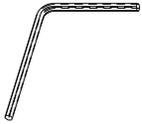


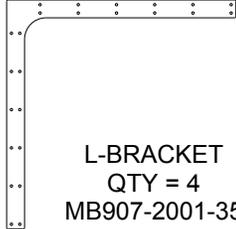
GENERAL NOTES

1) TABLE TO BE BUILT WITH TOP FACE DOWN ON CLEAN PROTECTED SURFACE TO PREVENT DAMAGE TO FACE OF TOP.

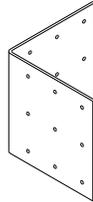
ATTACHMENT HARDWARE



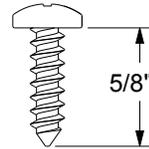
ALLEN WRENCH
4mm 75X55mm
MB907-2003-36



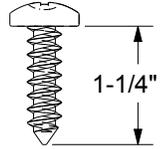
L-BRACKET
QTY = 4
MB907-2001-35



8" ANGLE BRACKET
QTY = 4
MB907-2002-35



PAN HD SCREW
#10X5/8LG
QTY = 72
3500112000



PAN HD SCREW
#10X1-1/4LG
QTY = 96
19917-4555-35

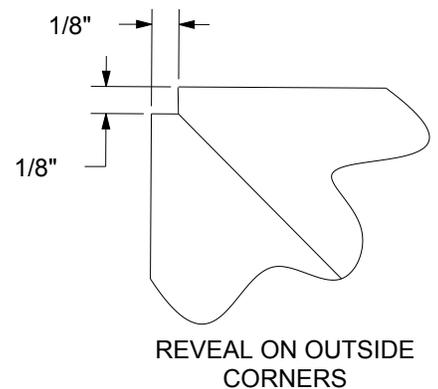
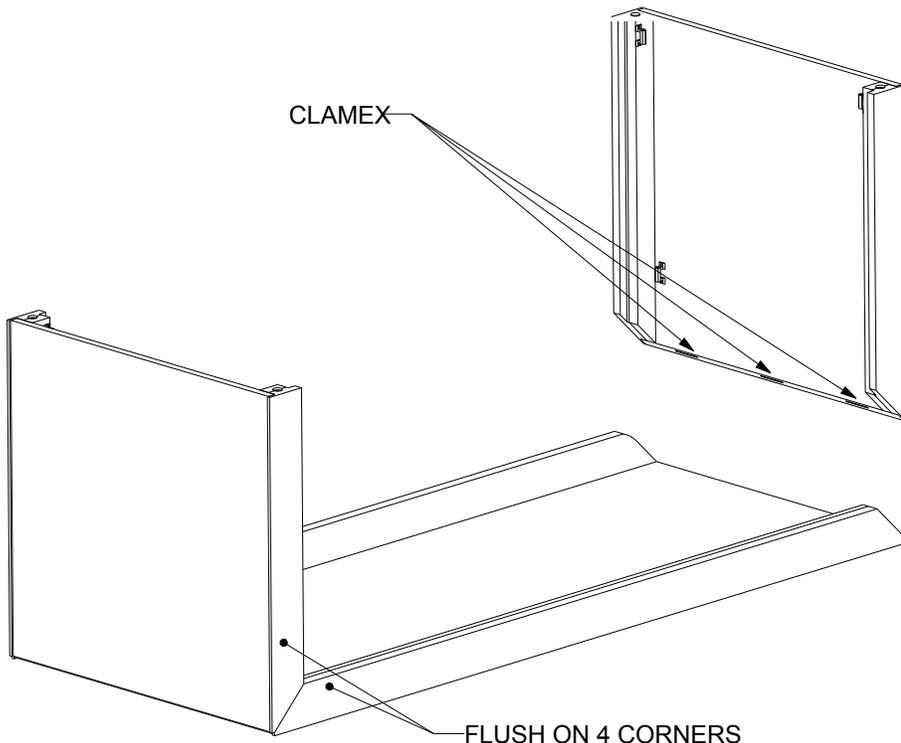
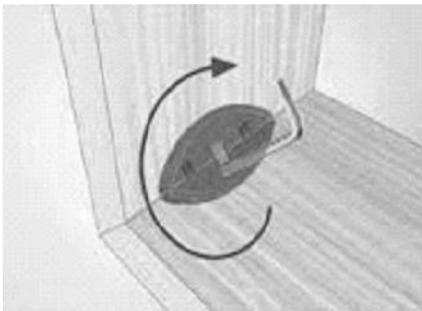
1 ATTACH END PANELS USING CLAMEX & ALLEN WRENCH PROVIDED.

A) BEFORE ASSEMBLING
REMOVE ACCESS PANELS FROM END PANEL ASSEMBLY AND SET ASIDE.
REMOVE L-BRACKETS THAT ARE SCREWED TO INSIDE OF END PANEL ASSEMBLY

B) TOP AND ENDS SHOULD BE MARKED A & B MATCH END TO TOP A-A & B-B

C) CLAMEX ENGAGEMENT
POSITION END TO TOP CREATING AN 1/8"X1/8" REVEAL ALONG TOP CORNER
TO ENGAGE CLAMEX USE 4mm ALLEN WRENCH THROUGH ACCESS HOLE
TURNING CLOCKWISE UNTIL FULLY ENGAGED.(DO NOT OVER TIGHTEN)

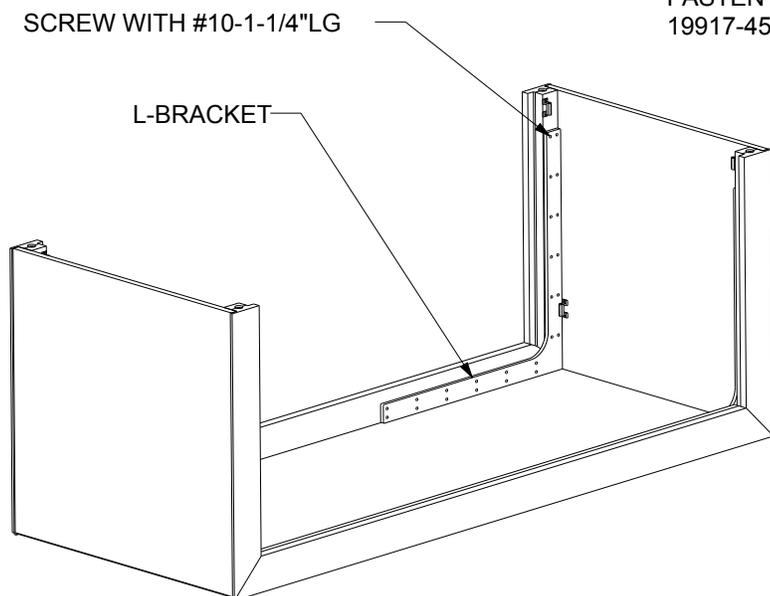
D) CHECK MITER JOINT FOR ALIGNMENT AND APPEARANCE.



2 ATTACH L-BRACKET TO INSIDE CORNERS

A) AFTER CLAMEX FASTENERS ARE FULLY ENGAGED AND END PANELS ARE FLUSH. INSTALL L-BRACKETS TO INSIDE CORNERS.

B) MAKE SURE MITER JOINT IS TIGHT AND FASTEN IN PLACE WITH #10X1-1/4"LG SCR 19917-4555-35.



SCALE 0.055

3 ATTACH 8" ANGLE-BRACKET TO INSIDE CORNERS

A) LOCATE LARGE 8" ANGLE BRACKET APROX. 2" FROM L-BRACKET IN (4) LOCATIONS
SCREW IN PLACE USING #10X5/8 PAN HEAD
PN 3500112000

B) INSTALL GLIDES AND FLIP TABLE OVER

C) INSTALL ACCESS PANELS

