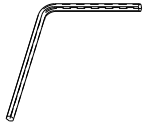


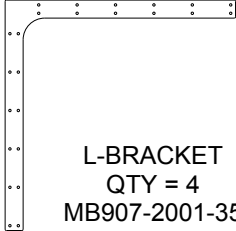
GENERAL NOTES

1) TABLE TO BE BUILT WITH TOP FACE DOWN ON CLEAN PROTECTED SURFACE TO PREVENT DAMAGE TO FACE OF TOP.

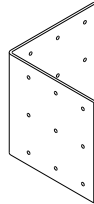
ATTACHMENT HARDWARE



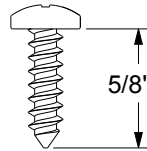
ALLEN WRENCH
4mm 75X55mm
MB907-2003-36



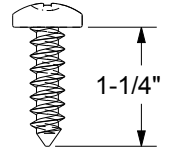
L-BRACKET
QTY = 4
MB907-2001-35



8" ANGLE BRACKET
QTY = 4
MB907-2002-35

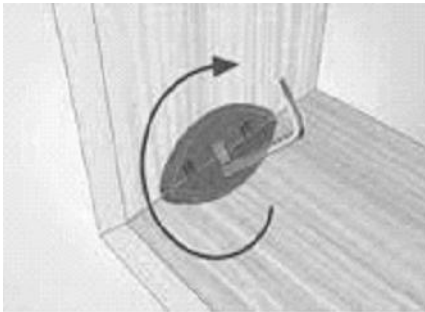


PAN HD SCREW
#10X5/8LG
QTY = 72
3500112000



PAN HD SCREW
#10X1-1/4LG
QTY = 96
19917-4555-35

1 ATTACH END PANELS USING CLAMEX & ALLEN WRENCH PROVIDED.



A) BEFORE ASSEMBLING

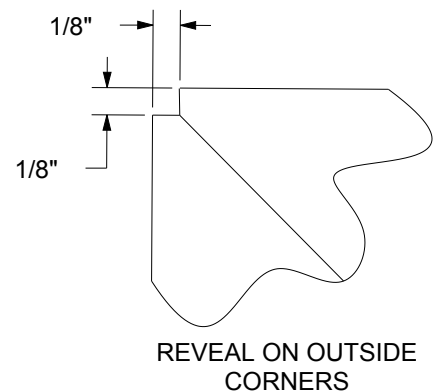
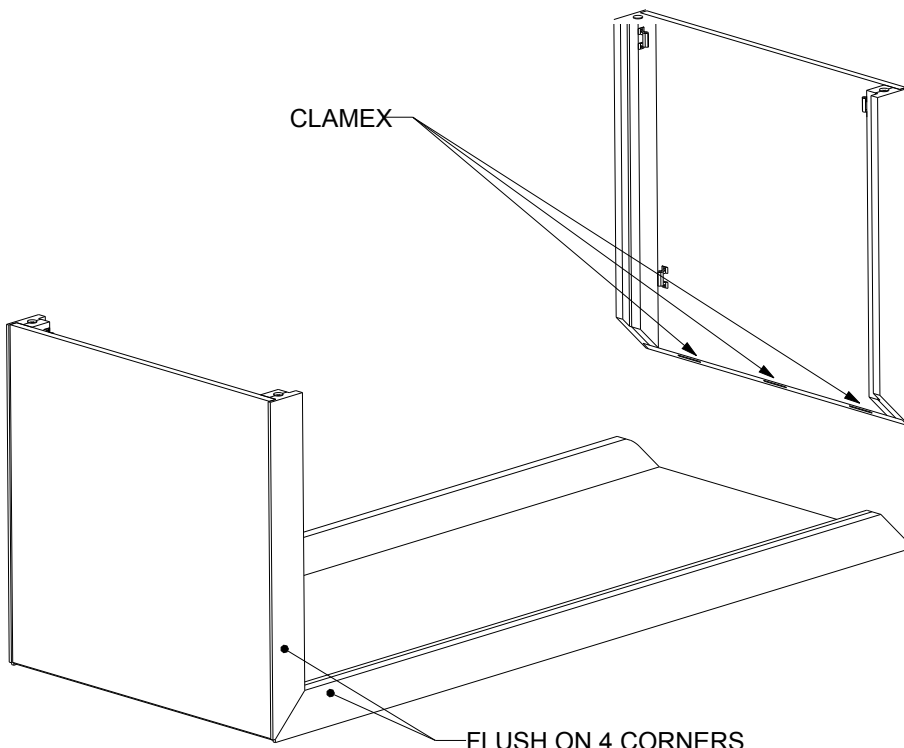
REMOVE ACCESS PANELS FROM END PANEL ASSEMBLY AND SET ASIDE.
REMOVE L-BRACKETS THAT ARE SCREWED TO INSIDE OF END PANEL ASSEMBLY

B) TOP AND ENDS SHOULD BE MARKED A & B MATCH END TO TOP A-A & B-B

C) CLAMEX ENGAGEMENT

POSITION END TO TOP CREATING AN 1/8"X1/8" REVEAL ALONG TOP CORNER
TO ENGAGE CLAMEX USE 4mm ALLEN WRENCH THROUGH ACCESS HOLE
TURNING CLOCKWISE UNTIL FULLY ENGAGED.(DO NOT OVER TIGHTEN)

D) CHECK MITER JOINT FOR ALIGNMENT AND APPEARANCE.



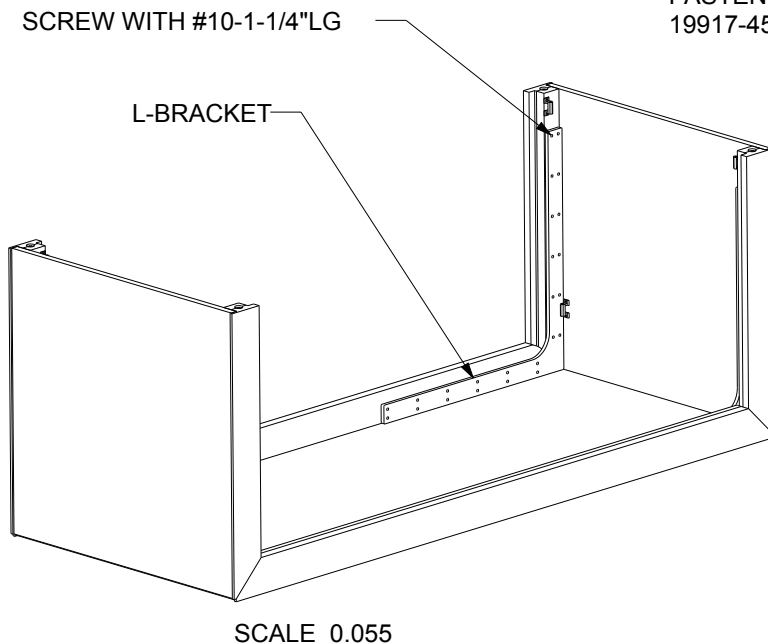
MITER TABLE

PAGE 2

2 ATTACH L-BRACKET TO INSIDE CORNERS

A) AFTER CLAMEX FASTENERS ARE FULLY ENGAGED AND END PANELS ARE FLUSH. INSTALL L-BRACKETS TO INSIDE CORNERS.

B) MAKE SURE MITER JOINT IS TIGHT AND FASTEN IN PLACE WITH #10X1-1/4"LG SCR 19917-4555-35.



SCALE 0.055

3 ATTACH 8" ANGLE-BRACKET TO INSIDE CORNERS

A) LOCATE LARGE 8" ANGLE BRACKET APROX. 2" FROM L-BRACKET IN (4) LOCATIONS
SCREW IN PLACE USING #10X5/8 PAN HEAD PN 3500112000

B) INSTALL GLIDES AND FLIP TABLE OVER

C) INSTALL ACCESS PANELS

